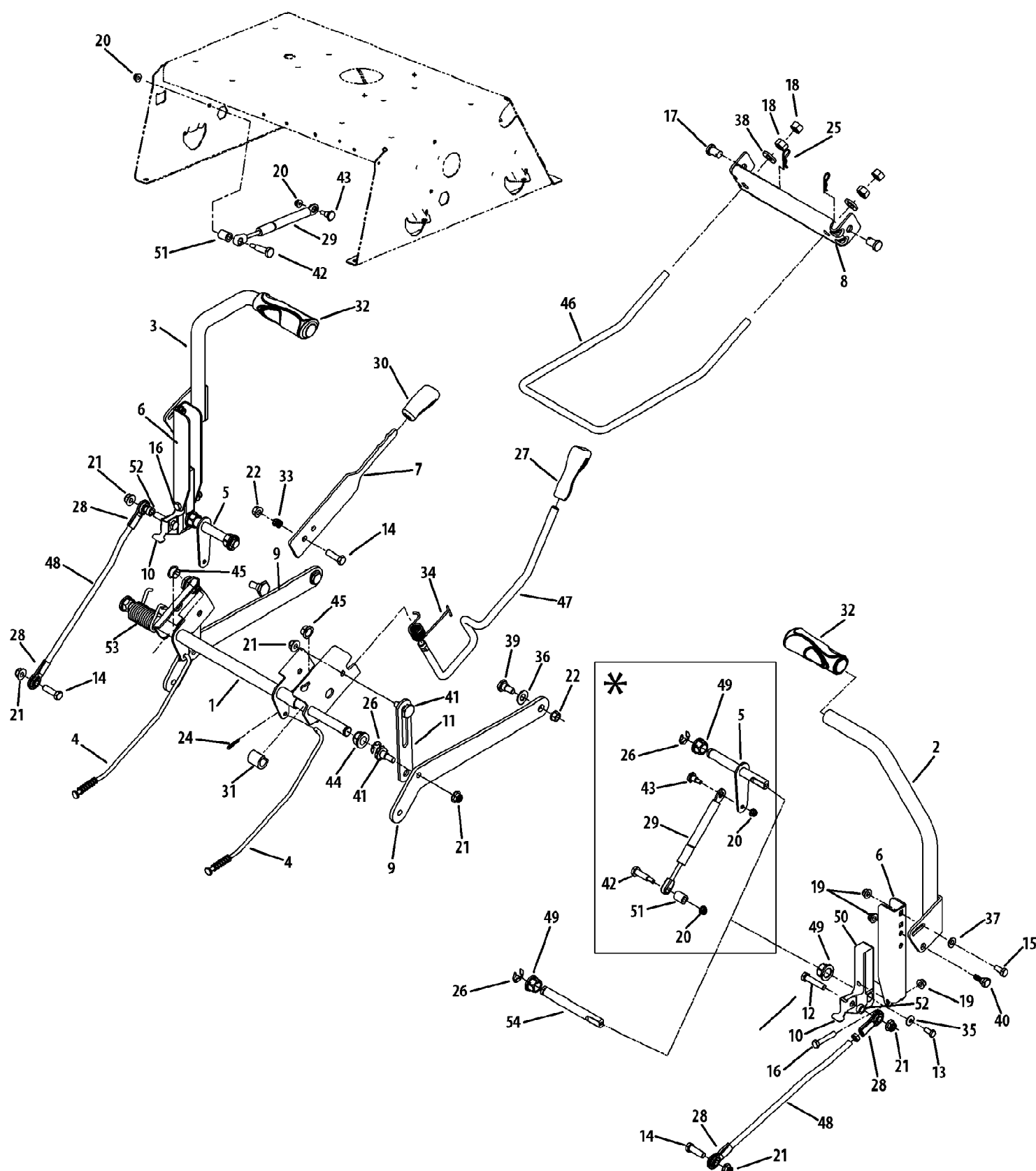


17AK2ACP897 RZT50 (2010)
Controls & Deck Lift

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17AK2ACP897 RZT50 (2010)
Controls & Deck Lift

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04160B	1	S	Shaft Assembly, Deck Lift
2	603-04322-0637	1		Lever, Lapbar, RH
3	603-04324-0637	1		Lever, Lapbar, LH
4	947-04065	1	/P	Brake Rod
5	647-04099A	1	/P	Control Shaft
6	703-05387B	1	/P	Lapbar Pivot Bracket
7	703-05396A-0637	1	/P	Brake Handle
8	703-05414A-0606	1		Front Deck Hanger Bracket
9	703-05793A-0606	1	/P	Deck Lift Arm
10	703-06096	1		Switch Actuator Bracket
11	703-06169-0637	1	/P	Lift Link Plate
12	710-0347	1	/P	Hex Screw 3/8-16 x 1.75
13	710-0433	1	/P	Hex Bolt 1/4-20 x .625" Lg. Gr. 5
14	710-3005	1	/P	Hex Bolt 3/8-16 x 1.25
15	710-3008	1	/P	Hex Bolt 5/16-18 x .75" Lg. Gr. 5
16	710-3180	1	/P	Hex Screw 5/16-18 x 1.75" Lg.
17	911-0332	1	/P	Clevis Pin .50 x .78
18	712-04243	1		Hex Nut 1/2-13
19	712-04063	1	/P	Hex. Flanged L-Nut 5/16-18 Gr. F,
20	712-04064	1	/P	Hex. Flanged L-Nut Hex 1/4-20 Gr.
21	712-04065	1	/P	Hex. Flanged L-Nut 3/8-16 Gr. F Ny
22	912-0431	1	/P	Hex. Flanged L-Nut 3/8-16 Gr. F
24	914-0104	1	/P	Int. Cotter Pin .072 x 1.13" Lg.
25	914-04023	1	/P	Cotter Pin
26	716-0106	1	/P	E-ring
27	720-0311	1		Handle Grip
28	723-04035	1		Rod End
29	727-04141	1		Cylinder, Damper
30	731-04735	1		Handle Grip
31	731-05732	1		Spacer .62 x 1.0
32	731-0274	1		Hand Grip
33	932-0334	1	/P	Compression Spring
34	732-0874	1	/P	Torsion Spring
35	736-0270	1	/P	Cupped Washer .265 ID x .75 OD
36	936-0272	1	/P	Flat Washer .53 ID x 1.00 OD x .06
37	936-0275	1	/P	Flat Washer .34 ID x .688 OD x .065
38	736-3019	1		Flat Washer .531 ID x 1.0 OD
39	738-0143	1	/P	Shld. Scr. .500 Dia. x .335" Lg.
40	938-0296	1	/P	Shoulder Screw
41	938-0507B	1	/P	Shoulder Screw .50 Dia.
42	938-0572	1	/P	Shoulder Screw .375 x 1.16
43	938-0974	1	/P	Shoulder Screw .375 x .38:1/4-20
44	941-0225	1	/P	Hex Flange Bearing .630 ID
45	741-3074	1		Flange Bearing .626 x .938 x .344
46	747-04401A	1		Deck Front Hanger Rod
47	747-04637	1		Deck Lift Handle Rod
48	747-05057	1		Lapbar Control Rod
49	948-0227A	1	/P	Hex Flange Bearing
50	748-04169A	1		Control Hub
51	750-04676	1		Spacer, .385 x .63 x .75
52	750-04776	1		Spacer, .380 x .625 x .265
53	732-04420	1		Torsion Spring (50" Deck Only)
54	747-04631	1		

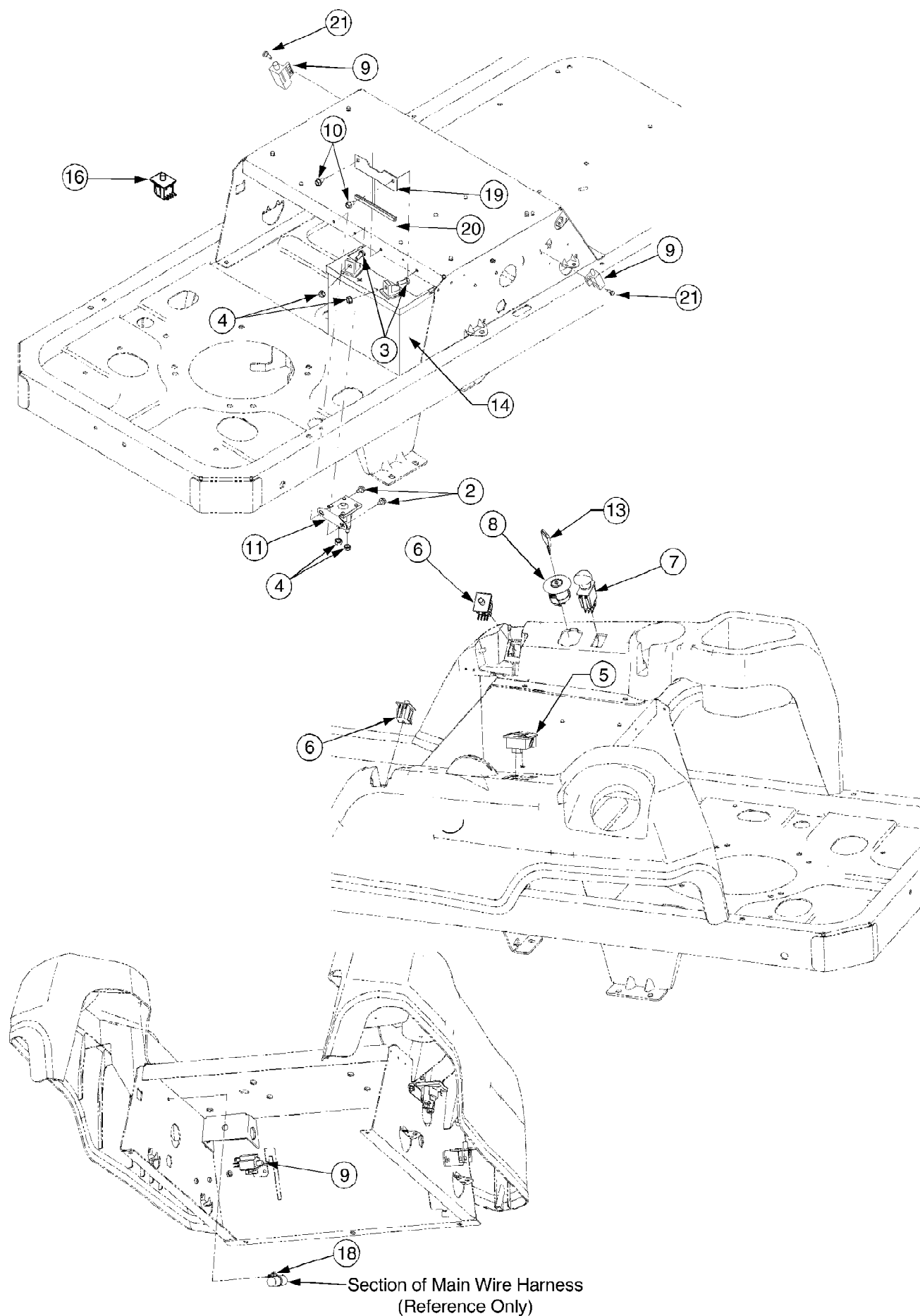
17AK2ACP897 RZT50 (2010)
Controls & Deck Lift

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Ref #	Part Number	Qty	S/P/F	Description
	731-04719A	1	/P	Grip, Lapbar (Not Shown)

17AK2ACP897 RZT50 (2010)
Electrical

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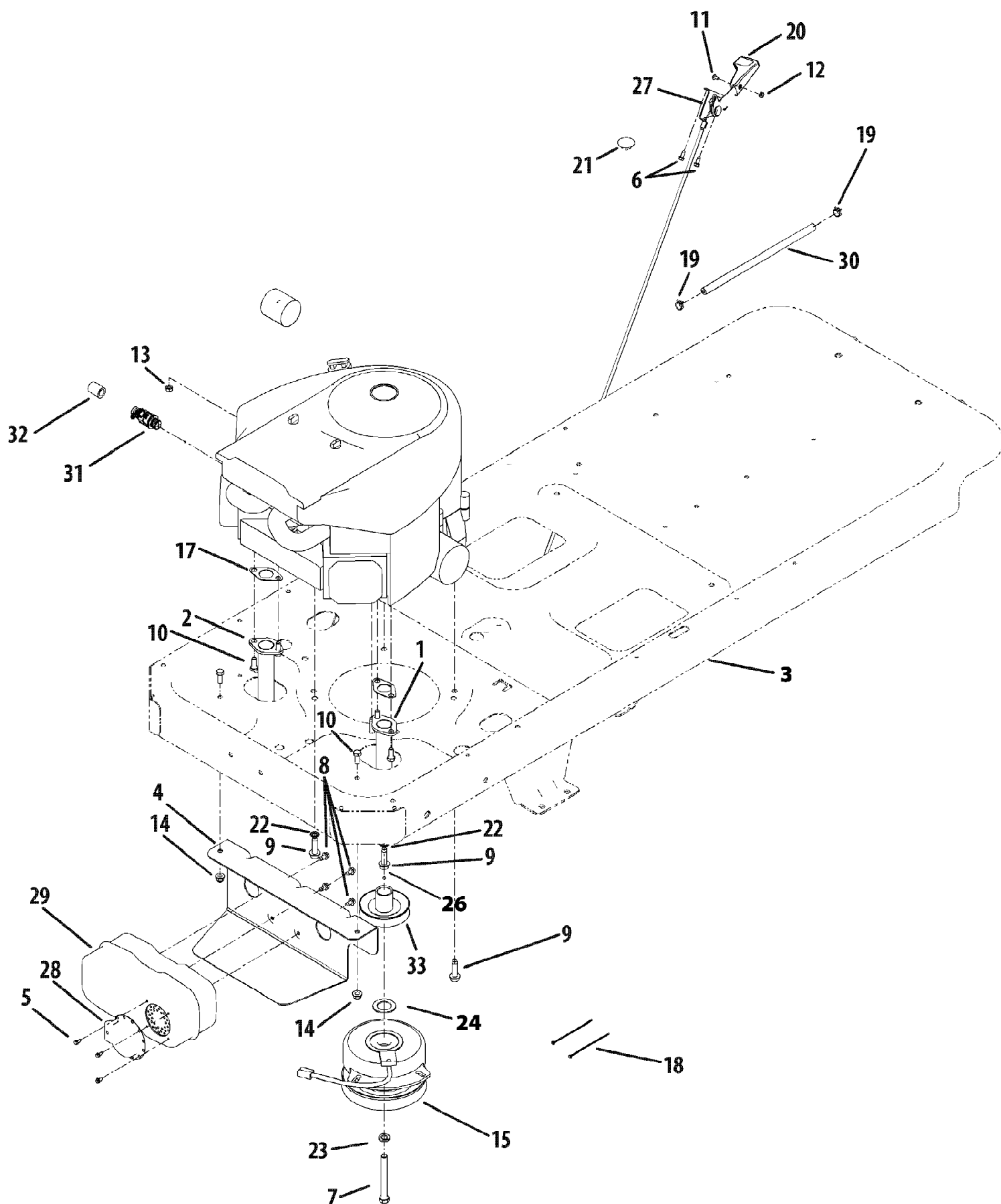
17AK2ACP897 RZT50 (2010)
Electrical

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Ref #	Part Number	Qty	S/P/F	Description
2	710-0653	1	/P	Hex Wash HD Tapp Scr 1/4-20 x .375
3	710-3015	1	/P	Hex Cap Bolt 1/4-20 x .75" Lg.
4	712-0271	1	/P	Sems Hex Nut 1/4-20
5	925-04022B	1	/P	Meter, Indicator/Service Monitor
6	925-04165	1	/P	Switch, Dbl. Pole - Neutral
7	925-04174	1	/P	Switch, PTO
8	925-04228	1	/P	Switch, Ignition
9	725-04363	1		Switch, Interlock, (NO-NC)
10	710-0599	1	/P	Hex Wash S-Tapp Scr 1/4-20 x .50
11	725-04439	1		Solenoid
13	925-1745A	1	/P	Key
14	925-1707D	1	/P	Battery 245 CCA (Dry)
16	925-04040	1	/P	Seat Switch
18	726-0470	1		Cable Tie 19 x 8.39"
19	703-05894-0637	1	/P	Bracket, Battery Holddown
20	731-0511-5	1		Trim Strip 5" Lg.
21	738-04237A	1		Shoulder Screw #10-32 x .5
	925-04109	1	/P	Wire Harness Assembly (Not Shown)

17AK2ACP897 RZT50 (2010)
Engine Connections Twin

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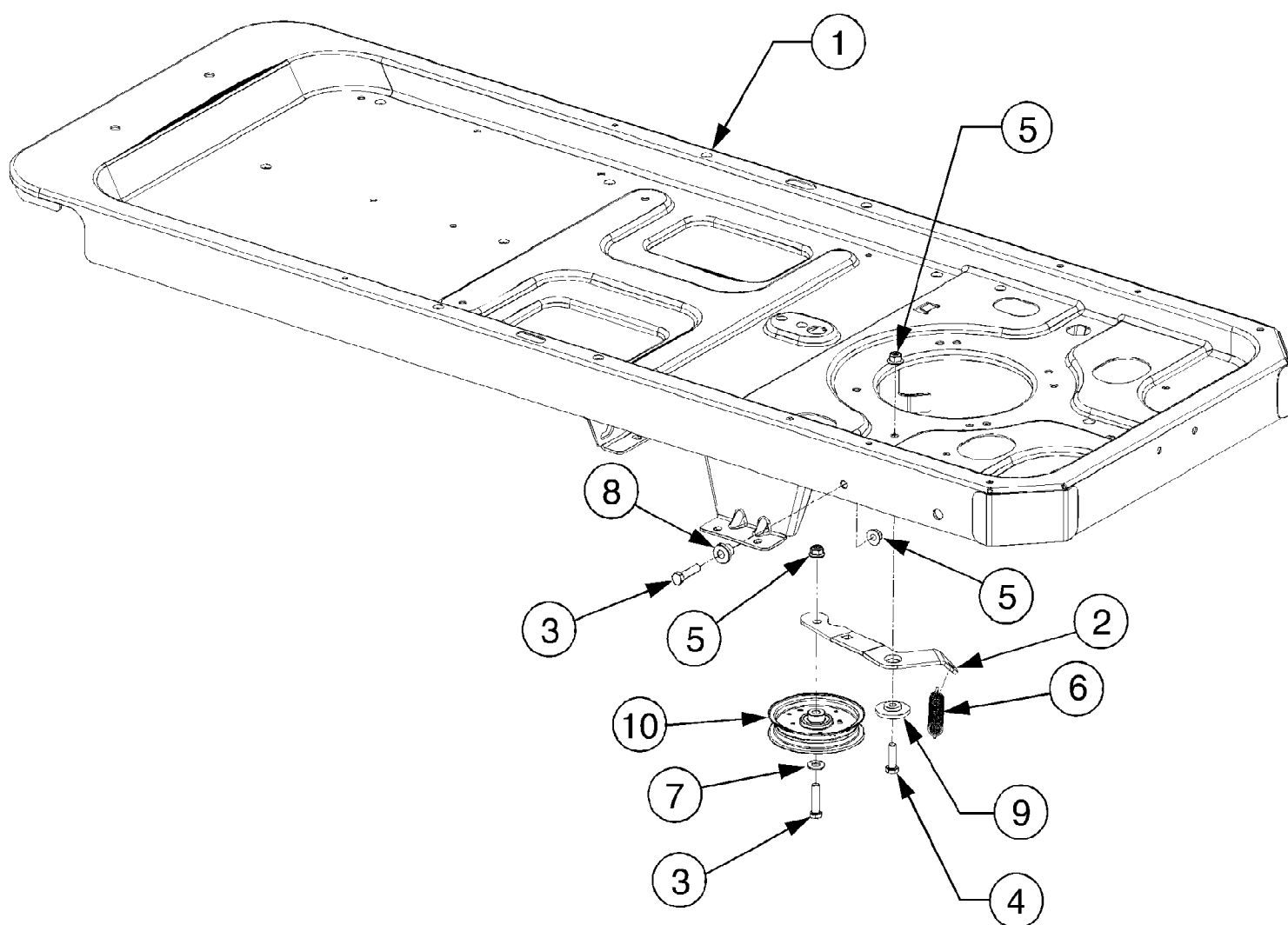
17AK2ACP897 RZT50 (2010)
Engine Connections Twin

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04162	1		Exhaust Pipe RH
2	603-04163	1		Exhaust Pipe LH
3	603-04303C-0606	1	S	Frame Ass'y
4	703-05441A	1	/P	Muffler Mtg. Bracket
5	710-0227	1	/P	Hex Wash HD AB S-Tapp Scr #8-.50
6	710-1017	1	/P	Screw, 1/4-14 x .625
7	710-04379A	1		Hex Cap Scr. 7/16-20 x 4.0
8	710-0599	1	/P	Hex Wash S-Tapp Scr 1/4-20 x .50
9	710-04683	1		TT Screw 3/8-16 x 1.00
10	710-3008	1	/P	Hex Bolt 5/16-18 x .75" Lg. Gr. 5
11	710-3217	1	/P	Torx Screw, #8-32 x .375
12	712-0142	1	/P	Hex Nut #8-32, 0.375
13	712-0271	1	/P	Sems Hex Nut 1/4-20
14	712-04063	1	/P	Flange Locknut 5/16-18 Gr. F, Nylon
15	917-04552	1	/P	Clutch Assembly, Electric PTO
17	721-0460	1		Exhaust Gasket
18	726-0197	1		Cable Tie
19	726-0205	1	/P	Hose Clamp
20	731-04914	1	/P	Throttle Control Knob
21	731-1999	1		Choke Plug
22	736-0148	1		L-Washer 3/8" ID (Ext. Tooth)
23	936-0171	1	/P	Lockwasher 7/16 ID
24	736-0277	1		Flat Washer 1.031 x 1.620 x .095
26	737-0290	1		Grease
27	746-04539	1		Throttle/Choke Cable 41.5" Lg.
28	751-0564B	1	/P	Muffler Deflector
29	751-0616B	1	/P	Muffler
30	751-10349-13	1	/P	Fuel Hose; Low Permeation, 8" Lg.
31	951-10517A	1	/P	Oil Drain
32	751-3141-14	1	/P	Extension Hose
33	756-04376	1		Engine Pulley, Electric PTO

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Frame & Drive Idler Assembly

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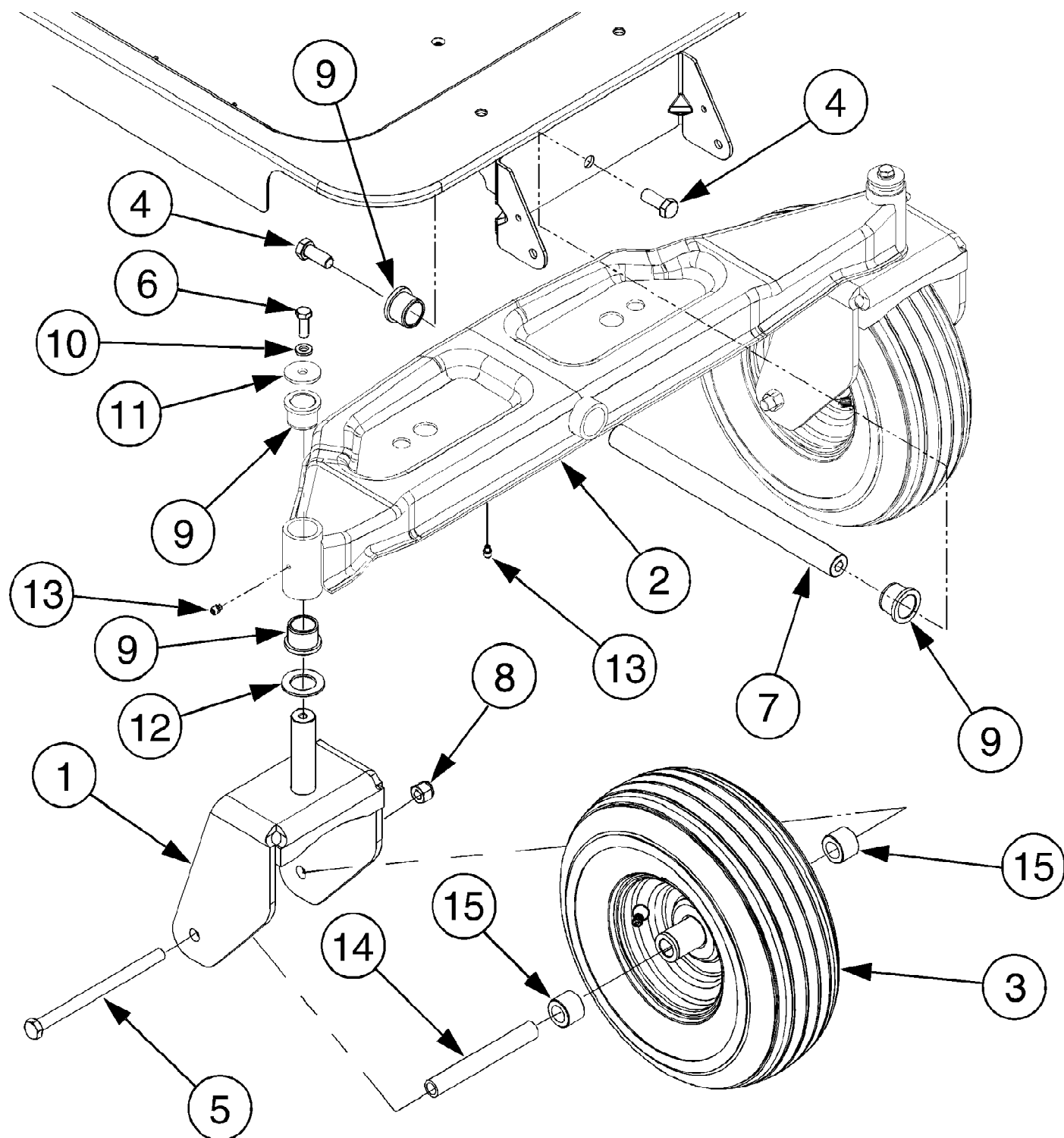
17AK2ACP897 RZT50 (2010)
Frame & Drive Idler Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04691-0606	1	/P	Frame Assembly
2	703-05829-0637	1	S	Idler Arm, Drive
3	710-0520	1	/P	Hex Screw 3/8-16 x 1.50
4	710-3005	1	/P	Hex Bolt 3/8-16 x 1.25
5	712-04065	1	/P	Flange Lock-Nut 3/8-16 Gr. F Nylon
6	732-0626	1		Ext. Spring 5.06" Lg.
7	936-0300	1	/P	Flat Washer .385 ID x .87 OD x .06
8	738-04058	1		Shoulder Spacer .38 x 1.0 x .70
9	738-04162A	1	/P	Shoulder Spacer .884 x .190
10	756-04129B	1	/P	Idler Pulley w/Flange 4.25 Dia

17AK2ACP897 RZT50 (2010)
Front Axle 50 Inch

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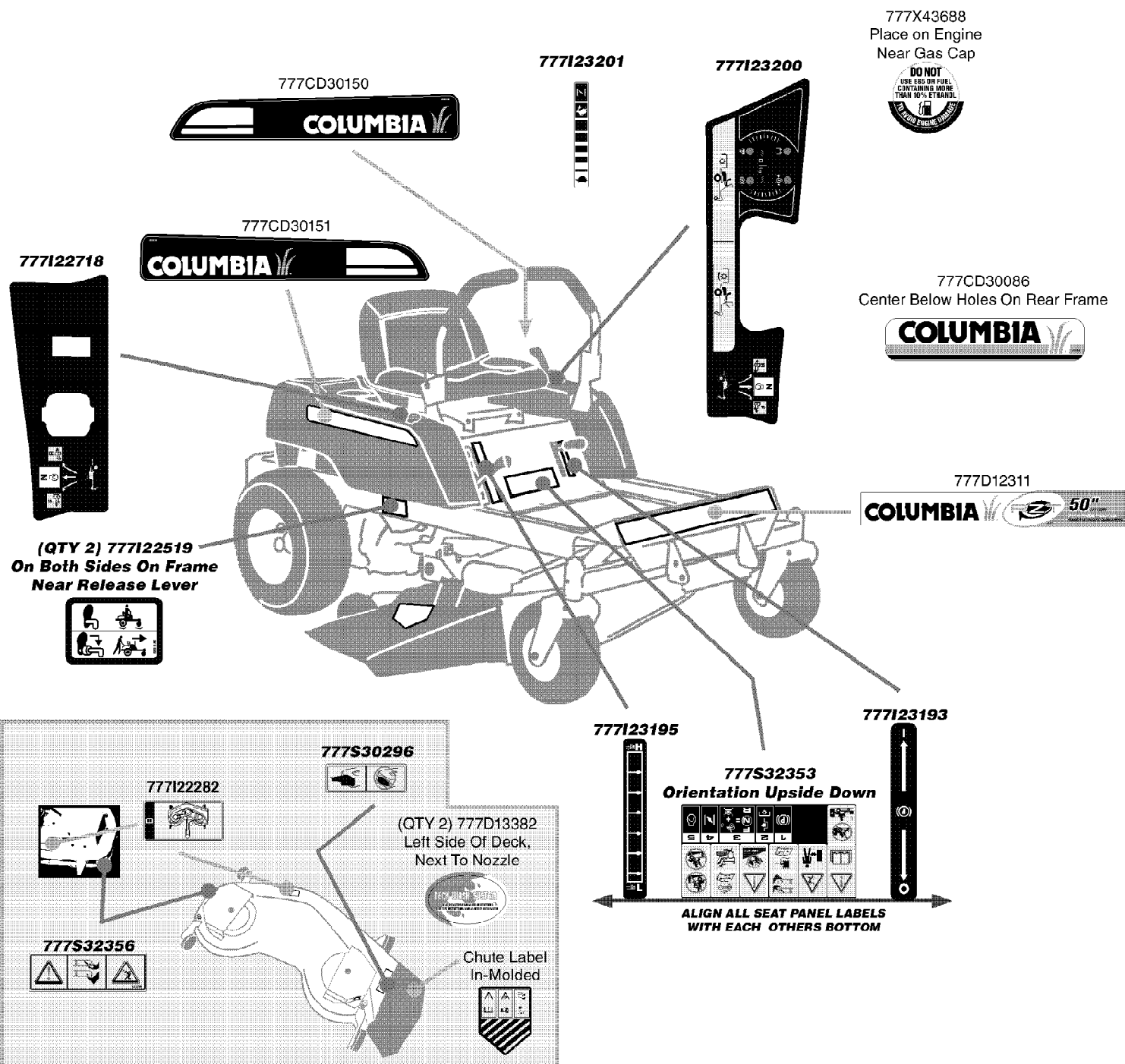
17AK2ACP897 RZT50 (2010)
Front Axle 50 Inch

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04370-0606	1		Bracket, Caster Wheel
2	603-04385A-0606	1		Axle, Front Pivot
3	634-04323A	1	/P	Wheel Assembly 13 x 5-6 Grey
3	734-04255A	1		Tire 13 x 5-6 not shown
4	710-04186	1	/P	Hex Lock Screw 1/2-13 x 1.25 Gr. 5
5	710-04652	1		Hex Cap Screw 1/2-20 x 7.25 Gr. 5
6	710-0514	1	/P	Hex Screw 3/16 x 1.00
7	911-04228	1	/P	Axle Shaft
8	912-3058	1		Hex Insert Lock Nut 1/2-13 Gr.B
9	731-05500	1		Flange Bearing 1.0 x 1,246
10	936-0169	1	/P	L-Wash 3/8 ID
11	936-0227	1	/P	Flat Washer .39 ID x 1.5 OD x .135
12	736-0250	1	/P	Flat Washer
13	937-3000	1	/P	Grease Fitting
14	750-04775A	1	/P	Spacer .51 x .75 x 5.825
15	750-04792	1		Hub .76 x 1.23 x .92

17AK2ACP897 RZT50 (2010)
Label Map RZT50

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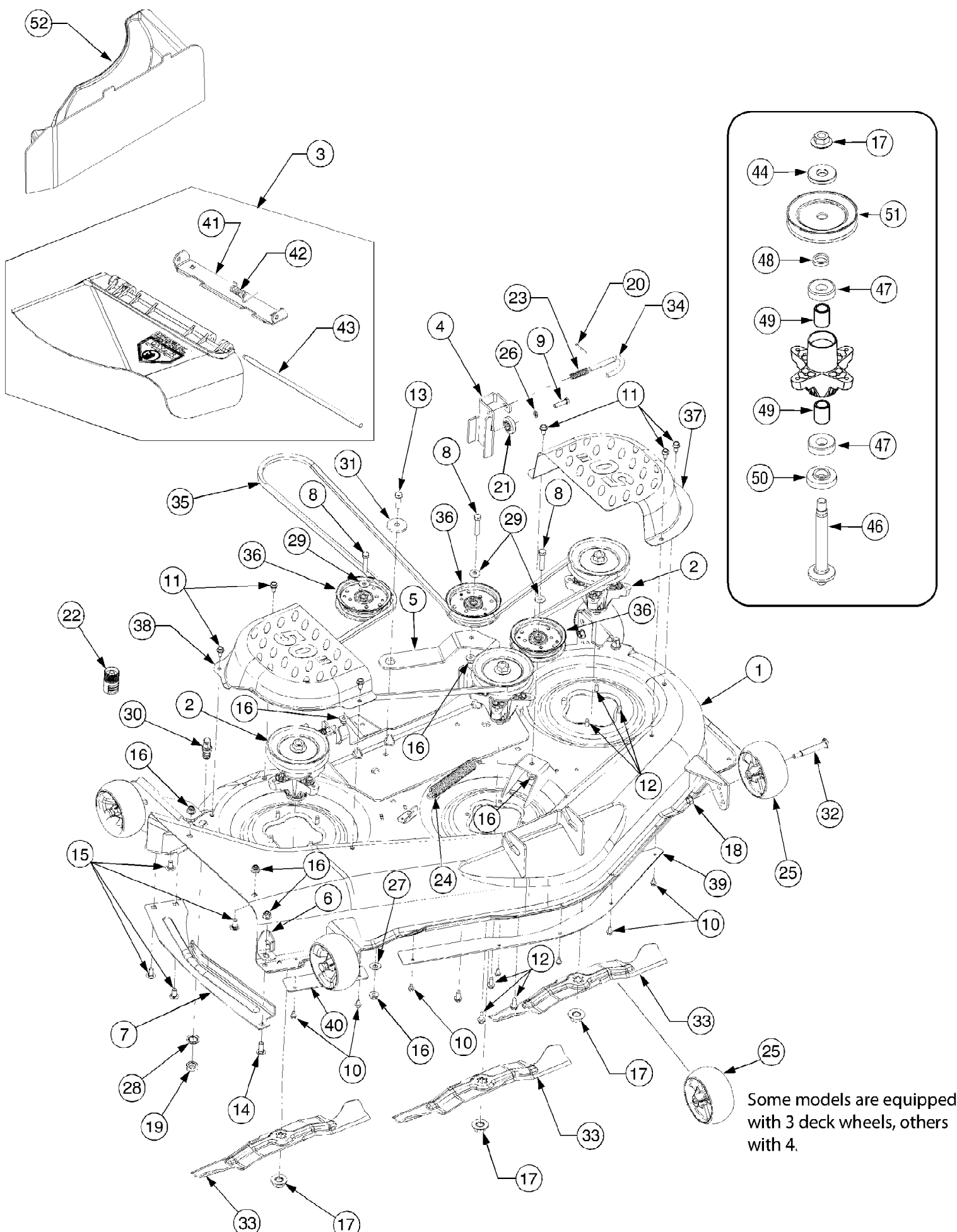
17AK2ACP897 RZT50 (2010)
Label Map RZT50

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Ref #	Part Number	Qty	S/P/F	Description
777CD30150	777CD30150	1		LABEL-LH POD COLUMBIA RZT
777CD30151	777CD30151	1		LABEL-RH POD COLUMBIA RZT
777I22718	777I22718	1		LABEL-RH CONTROL
777I22519	777I22519	1		LABEL-TRNMSN RELEASE
777S32356	777S32356	1		LABEL:RIDER SAFETY
777I22282	977I22282	1	/P	LABEL-BELT ROUTE
777S30296	777S30296	1		LABEL:RIDER DECK:
777D13382	777D13382	1		LABEL-DECK WASH
777I23195	777I23195	1		LABEL-HANDLE HEIGHT
777S32353	777S32353	1		LABEL-RDR SAFETY
777I23193	777I23193	1		LABEL-PARK BRAKE
777D12311	777D12311	1		LABEL-FRNT FRAME 50" COLUMBIA
777CD30086	777CD30086	1		LABEL-REAR FENDER COLUMBIA
777X43688	777X43688	1		LABEL-ETHANOL
777I23200	777I23200	1		LABEL-LH CONTROL
777I23201	777I23201	1		LBL-THROTTLE/CHOKE

17AK2ACP897 RZT50 (2010)
Mower Deck 50 Inch

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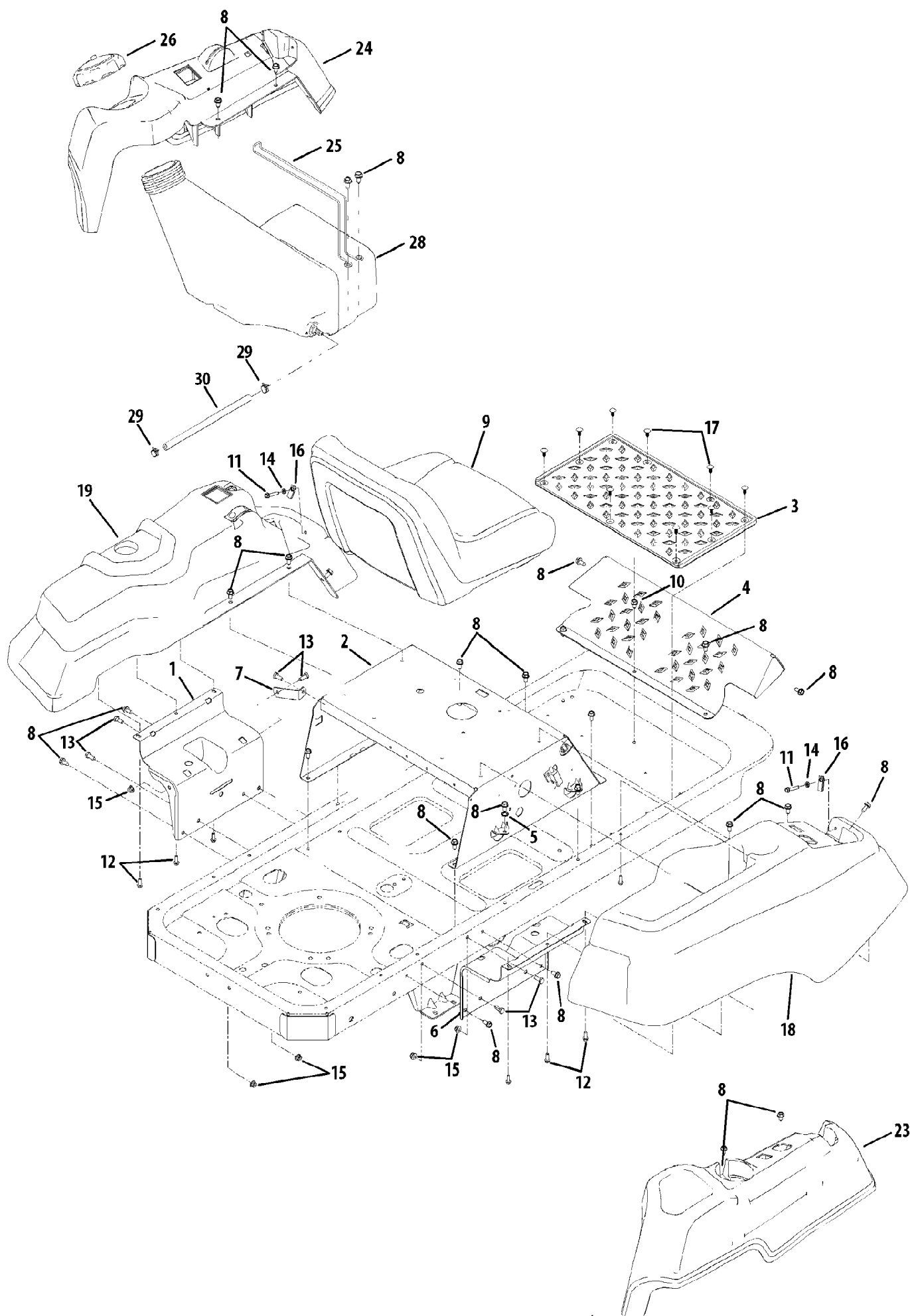
17AK2ACP897 RZT50 (2010)
Mower Deck 50 Inch

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Ref #	Part Number	Qty	S/P/F	Description
1	903-04328A-0606	1	/P	Deck Housing
2	918-04126A	1	S	Spindle Assembly
3	631-04070A	1	/P	Discharge Chute Ass'y
4	683-0254B-0606	1		Deck Adjustment Brack w/Weld Nut
5	703-05825B-0637	1	S	Idler Arm
6	703-3279-0606	1		Chute Stop Deflector
7	703-3511A-0637	1	/P	Guard, Finger
8	710-0347	1	/P	Hex Screw 3/8-16 x 1.75
9	710-0528	1	/P	Hex Bolt 5/16-18 x 1.25
10	710-0599	1	/P	Hex Wash S-Tapp Scr 1/4-20 x .50
11	710-0726	1	/P	Hex Wash HD AB Scr 5/16-12 x .75
12	710-1260A	1	/P	Hex Wash. Hd. Scr. 5/16-18 x .75 Lg.
13	710-3005	1	/P	Hex Bolt 3/8-16 x 1.25
14	710-3168	1	/P	Carriage Bolt 3/8-16 x 1" Lg. (Gr. 5)
15	710-3178	1	/P	Short Neck Carriage Bolt 3/8-16 x .75
16	712-04065	1	/P	Flange Lock-Nut 3/8-16 Gr. F Nylon
17	712-0417A	1	/P	Hex Flange Nut 5/8-18
18	912-0431	1	/P	Hex. Flanged L-Nut 3/8-16 Gr. F
19	912-0641	1	/P	Hex Nut M16-1.5 DIN 936
20	914-0470	1	/P	Cotter Pin 1/8" Dia x 1.25
21	917-04074	1	/P	Deck Adjustment Gear
22	921-04041	1	/P	Water Nozzle Adaptor
23	932-0306A	1	/P	Comp. Spring .531 OD x 1.75 Lg.
24	732-0459C	1	/P	Extension Spring .94 OD x 6.74
25	734-04155	1		Deck Wheel 5.0
26	936-0119	1	/P	L-Wash 5/16 ID
27	736-0407	1		Cupped Washer .45 x 1.0 x .062
28	736-0225	1	/P	L-Washer Internal
29	736-3072	1	/P	Flat Washer .38 x .93 x .11
30	737-04003D	1	/P	Port, Water
31	738-04162A	1	/P	Shoulder Spacer .884 x .190
32	938-3056	1	/P	Shoulder Screw, 1/2 Diameter x 2.5
33	942-04053C	1	/P	Blade 17.9" Lg.
34	747-1116	1	/P	Deck Release Pin
35	954-04044A	1	/P	V-Belt Type A Sec x 134
36	756-04129	1	S	Idler Pulley w/Flange 4.25 Dia
37	783-04399-0606	1		LH Belt Cover
38	783-04400-0606	1		RH Belt Cover
39	783-04414A-0637	1	/P	Deck Skirt Center
40	783-04415-0637	1	/P	Deck Skirt RH
41	783-05030	1		Chute Mounting Bracket
42	732-04372	1		Torsion Spring
43	711-04565	1		Hinge Pin
44	736-0315	1	/P	Flat Washer .76 ID x 1.5 OD x .12
45	937-3000	1	/P	Grease Fitting
46	738-1010A	1	/P	Spindle Shaft 5.75 Lg.
47	941-0919	1	/P	Ball Bearing 20 x 47 x 14:6204:DS
48	748-0160A	1		Spacer .79 x 1.25 x .175
49	750-1000	1		Spacer .080 x 1.10 x 1.322" Lg.
50	750-1349A	1	/P	Spacer .79 x 1.82 x .55
51	756-04216	1		V-Type Pulley, 5.29
52	731-04651	1		Mulching Plug

17AK2ACP897 RZT50 (2010)
Operators Platform

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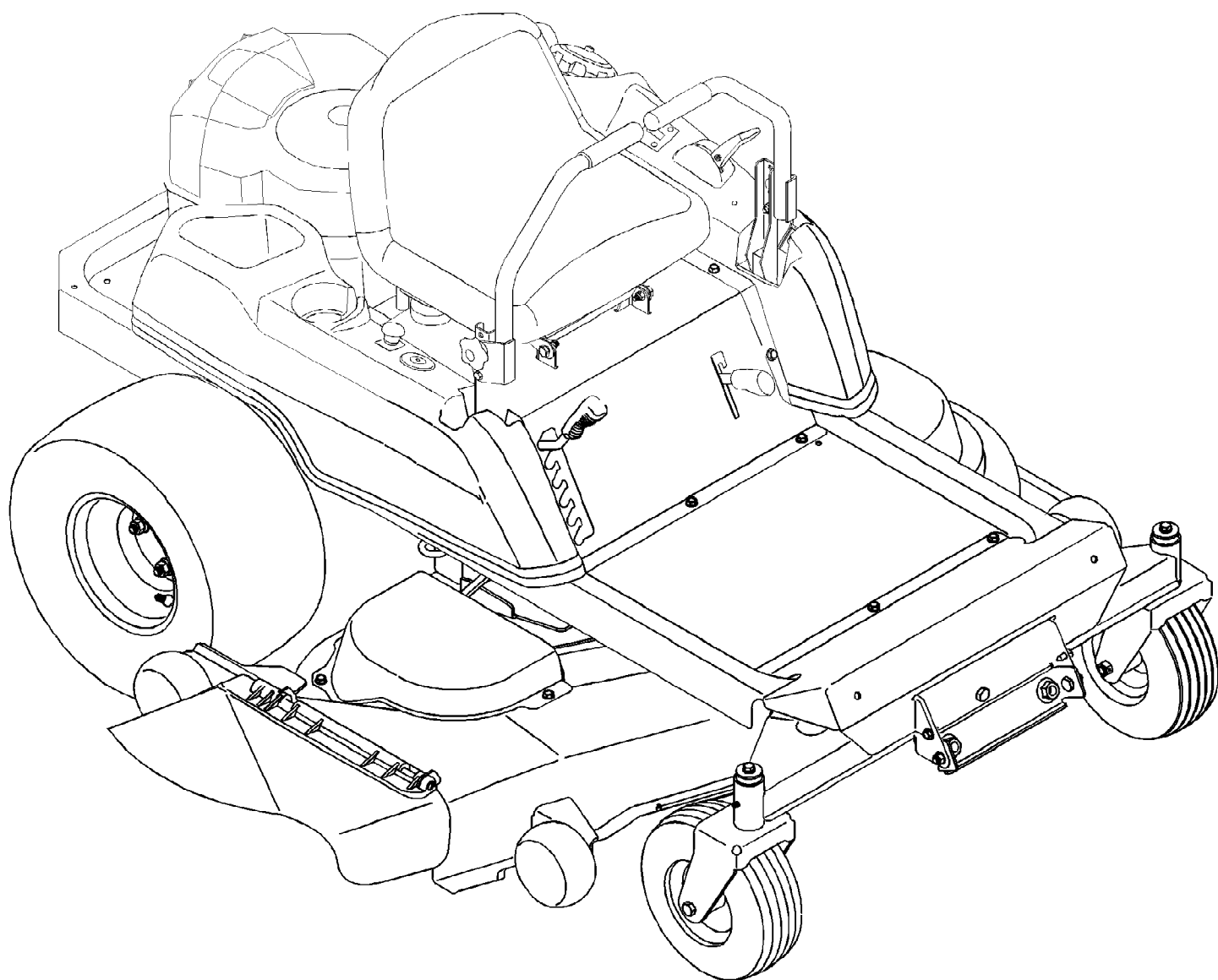
17AK2ACP897 RZT50 (2010)
Operators Platform

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Ref #	Part Number	Qty	S/P/F	Description
1	603-04564-0606	1		Console Mtg. Brkt. LH
2	603-04663-0606	1		Seat Frame
3	735-04082B	1		Foot Pat
4	703-05373B-0606	1		Foot Rest Bracket
5	736-0148	1		Ext. Tooth Washer, 3/8
6	703-06451-0606	1		Console Mtg. Brkt. RH
7	703-06623-0637	1	/P	Fuel Tank Support Bracket
8	710-04484	1		Hex Washer Screw 5/16-18 x .75
9	757-04098	1		High Back Seat
10	710-0604A	1	/P	Self-tapping Screw 5/16-18 x .625
11	710-0778	1	/P	Hex Wash HD Bolt 1/4-20 x 1.50" Lg.
12	710-04187	1	/P	Hex Screw 1/4-15 x .50" Lg.
13	710-3008	1	/P	Hex Screw 5/16-18 x .75
14	912-0298	1	/P	Hex Jam Nut 1/4-20
15	712-04063	1	/P	Hex L-Flg.Nut 5/16-18 Gr. F, Nylon
16	712-04092	1		U-Type Speed Nut 1/4-20
17	726-3046	1	/P	Ratchet Clip
18	N/A	1		Console, RH Not used in this application
19	N/A	1		Console, LH Not used in this application
23	731-04663D	1	/P	Console, RH
24	731-04662E	1	/P	Console, LH
25	747-04228A	1		Tank Mtg. Wire
26	951-3124D	1	S	Fuel Cap
28	751-10057D	1	/P	Fuel Tank 3 gal.
29	726-0205	1	/P	Hose Clamp
30	751-10349-72	1	/P	Hose, Fuel Low Permeation (B&S)
	710-04187	1	/P	Hex Scr. 1/4-15 x .50 Not Shown

17AK2ACP897 RZT50 (2010)
Quick Reference RZT50

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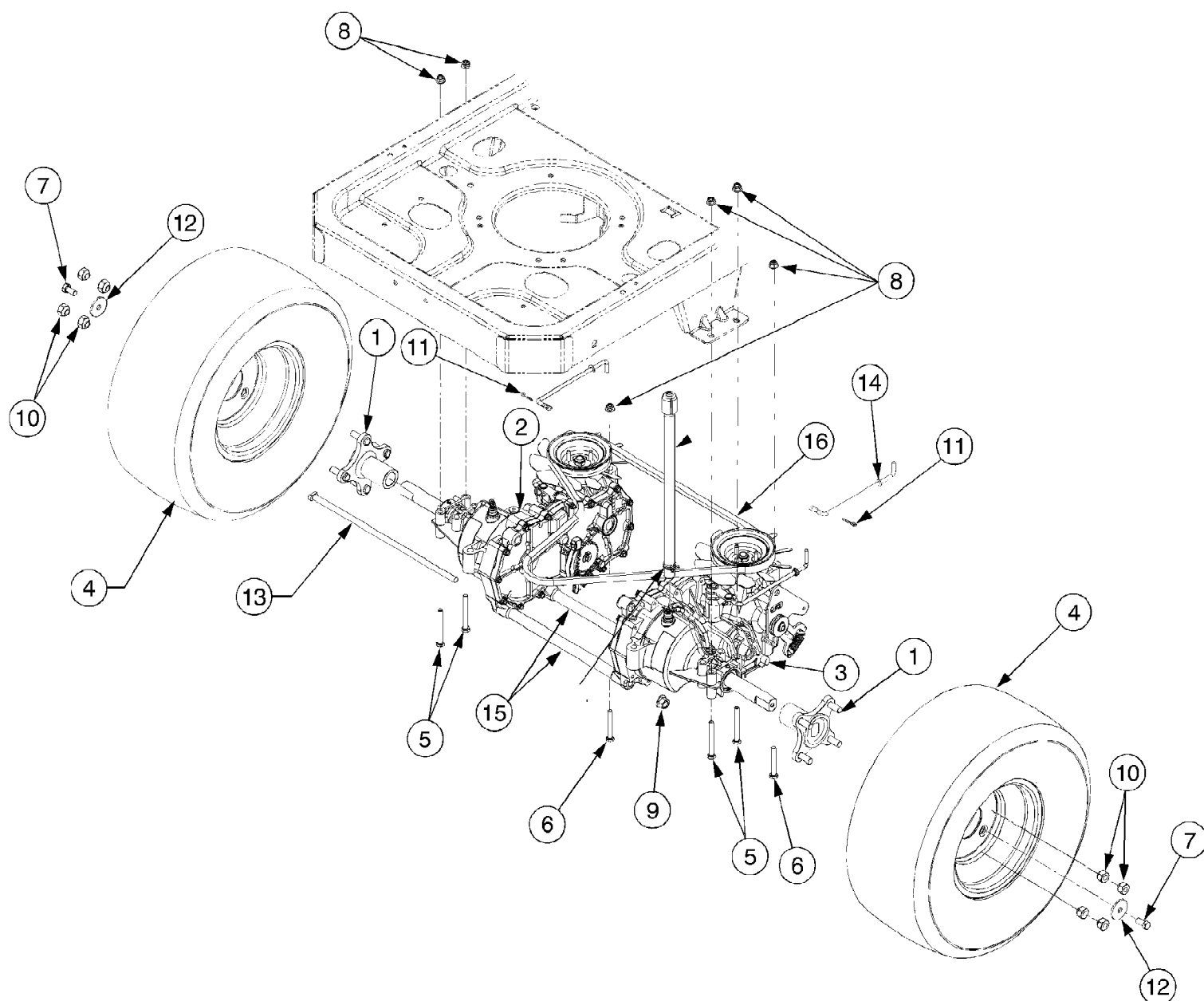
17AK2ACP897 RZT50 (2010)
Quick Reference RZT50

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Ref #	Part Number	Qty	S/P/F	Description
	759-3336	1	/P	Spark Plug
	BS-696854	1	/P	Oil Filter
	BS-792105	1	/P	Pre Filter
	BS-792303	1	/P	Air Filter
	BS-691035	1	/P	Fuel Filter
	951-3124D	1	S	Fuel Cap
	725-04439	1		Solenoid
	918-04126A	1	S	Deck Spindles
	942-04053C	1	/P	Blades
	712-0417A	1	/P	Blade Nuts
	734-04155	1		Deck Wheels
	N/A	1		Ball Joints
	925-1745A	1	/P	Ignition Keys
	N/A	1		Control Cable
	N/A	1		Deck Engagement Cable
	746-04539	1		Throttle Cable
	N/A	1		Upper Drive Belt
	954-04043A	1	/P	Lower Drive Belt
	954-04044A	1	/P	Deck Spindle Belt
	N/A	1		PTO Belt
	725-04363	1		Safety Switch - Brake
	725-04363	1		Safety Switch - Deck
	631-04070A	1	/P	Discharge Chute
	731-04651	1		Mulch Plug
	925-1707D	1	/P	Battery

17AK2ACP897 RZT50 (2010)
Rear Drive & Wheels

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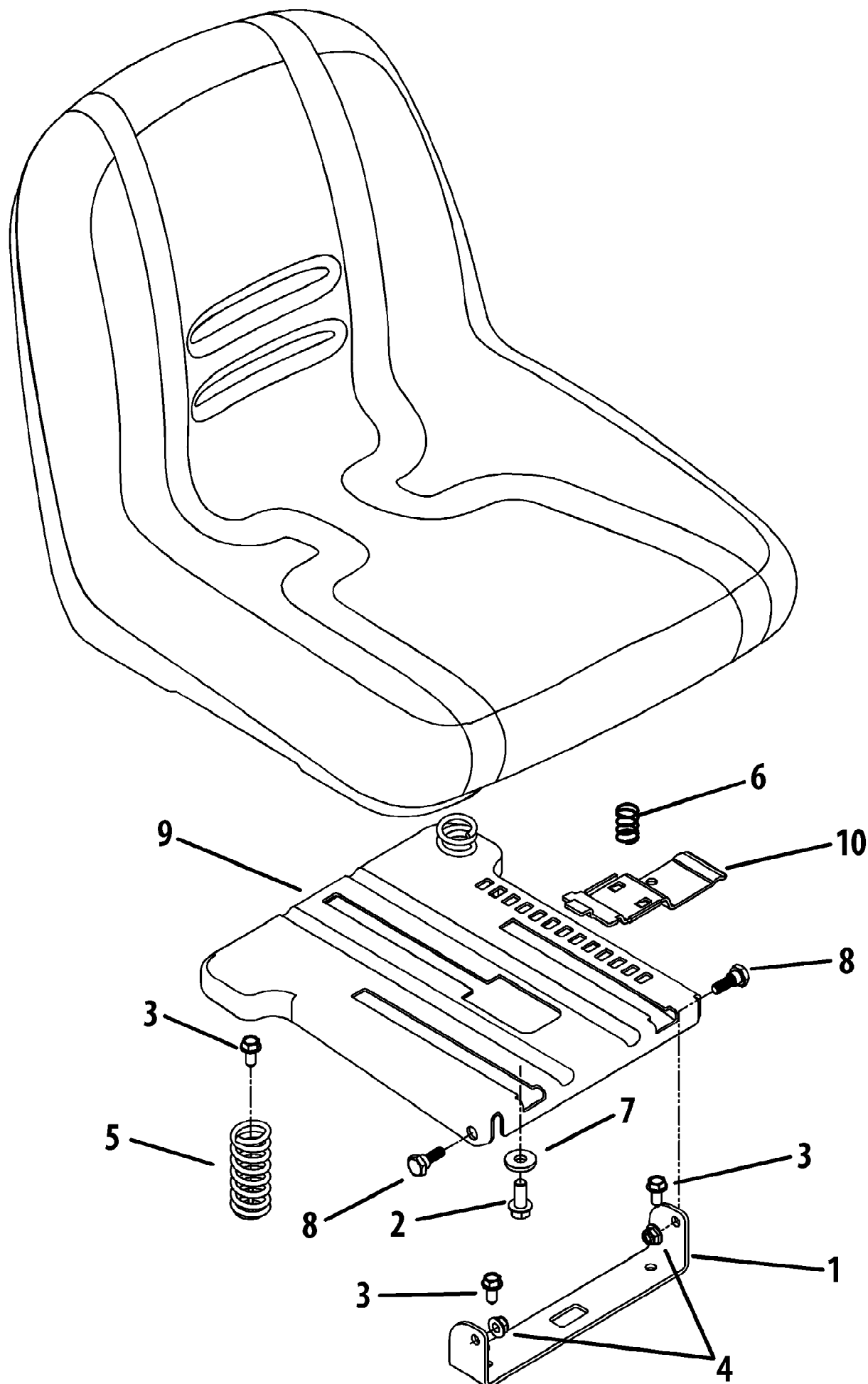
17AK2ACP897 RZT50 (2010)
Rear Drive & Wheels

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Ref #	Part Number	Qty	S/P/F	Description
1	918-04317	1	/P	Wheel Hub
2	918-04431A	1	/P	Transmission Ass'y, LH
3	918-04432A	1	/P	Transmission Ass'y, RH
4	634-04294	1		Wheel Assembly - 42 Inch Model
4	734-04246-0901	1		Tire Only - 42 Inch Model Not shown
4	603-04173-0662	1	/P	Rim Only - 42 Inch Model Not shown
4	934-0255	1	/P	Valve Not shown
4	634-04171	1	S	Wheel Assembly - 50 Inch Model
4	734-1729	1		Tire Only - 50 Inch Model Not shown
4	603-04175-0499	1		Rim Only - 50 Inch Model Not shown
4	934-0255	1	/P	Valve Not shown
5	710-0176	1	/P	Hex Scr 5/16-18 x 2.75
6	710-0395	1	/P	Hex Bolt 5/16-18 x 2.25
7	710-3119	1	/P	Hex Cap Lock Scr. 3/8-16 x .75 Gr.
8	712-04063	1	/P	Flange Locknut 5/16-18 Gr. F, Nylon
9	712-0459	1	/P	Flange Lock Nut, 7/16-20
10	712-3050	1	/P	Lub Nut, 7/16-14
11	714-04040	1		Cotter Pin, Bow Tie
12	936-0227	1	/P	Flat Washer .39 ID x 1.5 OD x .135
13	738-04192	1		Rod, .405 x 14.0
14	747-04217C-0637	1	/P	Rod, Bypass
15	750-04561	1		Tube, .45 x .69 x 10.2
16	954-04043A	1	/P	V-Belt, Type A Sec x 57.7

17AK2ACP897 RZT50 (2010)
Seat Adjustment

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17AK2ACP897 RZT50 (2010)
Seat Adjustment

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Ref #	Part Number	Qty	S/P/F	Description
1	703-06941-0606	1		Seat Bracket
2	710-04482	1		Hex Flange Bolt 3/8-16 x .875 Seat bolt stop, one used
3	710-04484	1		Hex Washer Screw 5/16-18 x .75
4	712-04063	1	/P	Flange Locknut 5/16-18 Gr. F, Nylon
5	732-04035	1		Compression Spring
6	732-04563	1		Compression Spring
7	736-0258	1	/P	Flat WAsher .385 x 1.0 x .135
8	938-0296	1	/P	Shoulder Screw
9	783-06049-0606	1		Seat Mount Bracket
10	783-06050	1		Seat Adjustment Lever



17AK2ACP897 RZT50 (2010)
Transmission LH

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Ref #	Part Number	Qty	S/P/F	Description
1	HG-70862L	1	/P	Housing Ass'y, Main LH
2	HG-70863L	1	/P	Side Assembly LH
3	HG-51448	1		Plate, Bypass
4	HG-70723	1	/P	Block Kit - 7 Piston
5	HG-52527	1		Spacer, .32 x 1.005 x .179
6	HG-70331	1	/P	Block Assembly, Cylinder
7	HG-9005110-5600	1	/P	Straight Thread Pipe
8	HG-9004800-2506	1		Std. Handle Pin
9	HG-51190	1	/P	Hex Flange Screw
10	HG-70719	1	/P	Oil Seal .625 x 1.0 x .25
11	HG-50016	1		Screw
12	HG-51626	1		Seal, Lip
13	HG-51628	1	/P	Retaining Ring .375 Ext.
14	HG-51625	1		Rod, Bypass
15	HG-51627	1		Retaining Ring .75 Int.
16	HG-51910	1		Arm, Bypass
17	HG-51630	1	/P	Retaining Ring
18	HG-51048	1	/P	Swashplate, trunnion
19	HG-51140	1	/P	Seal, Lip
20	HG-51842	1		Control Arm LH
21	736-0371	1	/P	Washer 7/16 x 7/8 x .060
22	HG-51812	1	/P	Screw, 5/16-24 x 1.0
23	HG-2003014	1	/P	Block Washer
24	HG-2003017	1	/P	Block Thrust Washer
25	HG-51062	1	/P	Input Shaft
26	HG-50315	1		Ball Bearing
27	HG-2000022	1	/P	Retaining Ring
28	HG-50951	1	/P	Spacer
29	HG-51161	1	/P	Lip Seal
30	HG-50329	1	/P	Retaining Ring
31	HG-50551P	1	/P	Thrust Washer
32	HG-44371	1	/P	Flat Washer 5/8 x 1.0 x .05
33	HG-44145	1		Retaining Ring
34	HG-51130	1		Gear, Pinion, 13T
35	HG-51632	1		Shaft, Motor
36	HG-51069	1		Motor Shaft Washer
37	HG-50132	1	/P	Washer, HT
38	HG-51129	1		Gear, 10T/48T
39	HG-51043	1	/P	Gear, 10T Jackshaft
40	HG-51083	1		Pin, Jackshaft
41	HG-52531	1		Retaining Ring
42	HG-52541	1		Gear, Bull, 52T
43	HG-52532	1		Washer, 1.018 x 1.57 x .105
44	HG-52542	1		Sleeve Bearing
45	HG-52545	1		Shaft, Axle, 1.0 x 11.7
46	HG-51517	1	/P	Bearing, Sleeve
47	HG-51518	1	/P	Seal, Lip
48	HG-70868L	1		Plate Kit, Expansion
49	HG-71351	1	S	Kit, Fan Pulley
50	HG-71356	1		Kit, Brake Arm
51	HG-71529	1		Kit, Center Section
52	HG-71006	1		Kit, Bypass Arm RH
53	HG-71497	1	/P	Kit, Assembly

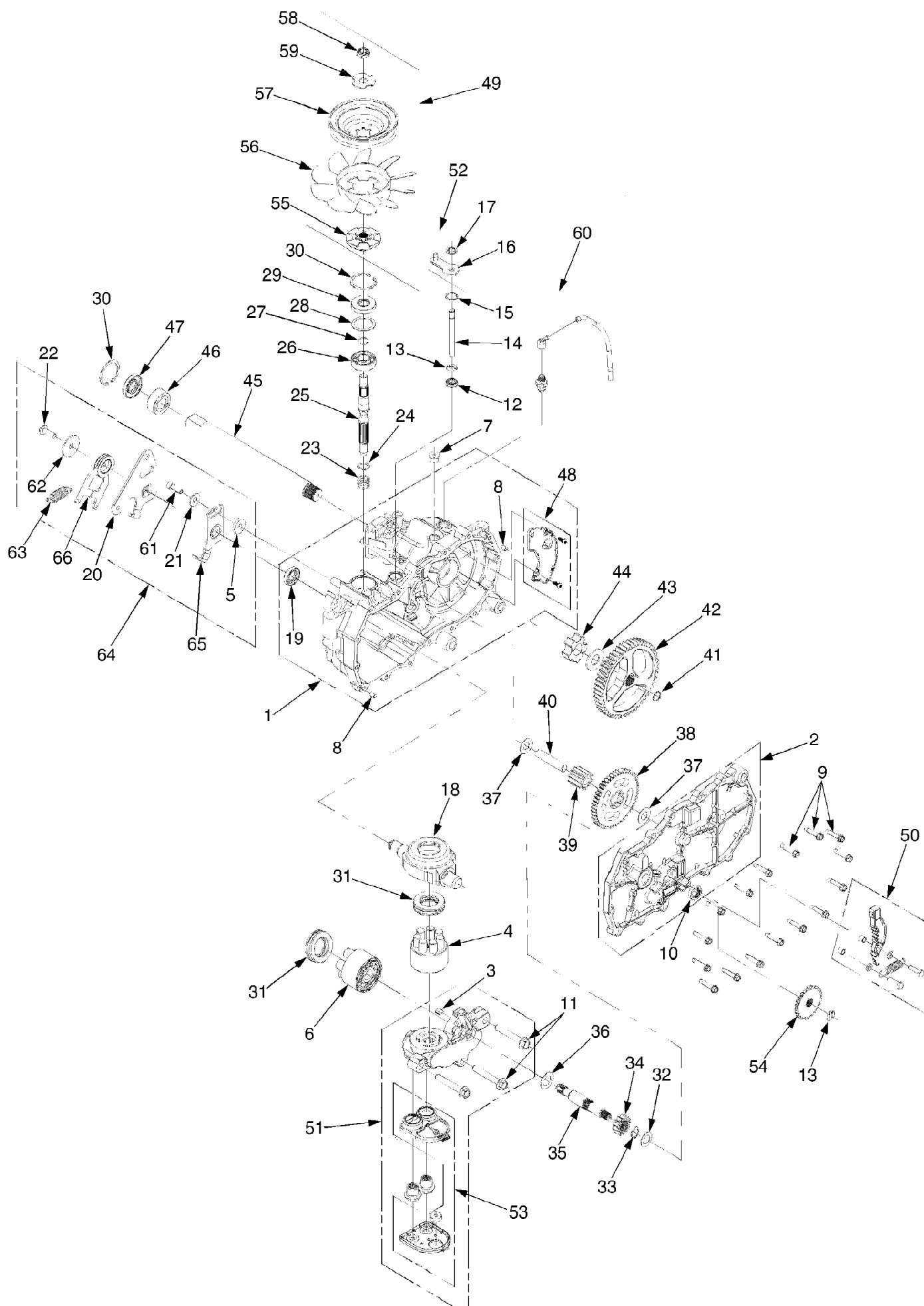
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Ref #	Part Number	Qty	S/P/F	Description
54	HG-51635	1	/P	Disc, Brake Cog
55	HG-52366	1		Hub, Pulley
56	HG-52365	1		Fan, 7" 10 Blade
57	HG-52364	1		Pulley, 4.5
58	912-0346	1	/P	Hex Ins. L-Nut 1/2-20
59	HG-51523	1		OD Slotted Washer
60	HG-71510	1	/P	Breather Kit
61	HG-71341	1	/P	Screw, Patch 5/16-24 x 1
62	HG-51950	1		Washer, .343 x 1.5 x .062
63	732-04448	1	/P	Extension Spring
64	HG-71094	1		Kit, Return Ass'y LH
65	HG-51946	1		Neutral Arm RH
66	HG-52432	1		Scissors Arm Kit

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Transmission RH

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Transmission RH

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Ref #	Part Number	Qty	S/P/F	Description
1	HG-70862R	1	/P	Housing Ass'y, Main RH
2	HG-70863R	1	/P	Side Ass'y RH
3	HG-51448	1		Plate, Bypass
4	HG-70723	1	/P	Block Kit - 7 Piston
5	HG-52527	1		Spacer, .32 x 1.005 x .179
6	HG-70331	1	/P	Block Assembly, Cylinder
7	HG-9005110-5600	1	/P	Straight Thread Pipe
8	HG-9004800-2506	1		Std. Handle Pin
9	HG-51190	1	/P	Hex Flange Screw
10	HG-70719	1	/P	Oil Seal .625 x 1.0 x .25
11	HG-50016	1		Screw
12	HG-51626	1		Seal, Lip
13	HG-51628	1	/P	Retaining Ring .375 Ext.
14	HG-51625	1		Rod, Bypass
15	HG-51627	1		Retaining Ring .75 Int.
16	HG-51910	1		Arm, Bypass
17	HG-51630	1	/P	Retaining Ring
18	HG-51048	1	/P	Swashplate, trunnion
19	HG-51140	1	/P	Seal, Lip
20	HG-51841	1	/P	Control Arm RH
21	736-0371	1	/P	Washer 7/16 x 7/8 x .060
22	HG-51812	1	/P	Screw, 5/16-24 x 1.0
23	HG-2003014	1	/P	Block Washer
24	HG-2003017	1	/P	Block Thrust Washer
25	HG-51062	1	/P	Input Shaft
26	HG-50315	1		Ball Bearing
27	HG-2000022	1	/P	Retaining Ring
28	HG-50951	1	/P	Spacer
29	HG-51161	1	/P	Lip Seal
30	HG-50329	1	/P	Retaining Ring
31	HG-50551P	1	/P	Thrust Washer
32	HG-44371	1	/P	Flat Washer 5/8 x 1.0 x .05
33	HG-44145	1		Retaining Ring
34	HG-51130	1		Gear, Pinion, 13T
35	HG-51632	1		Shaft, Motor
36	HG-51069	1		Motor Shaft Washer
37	HG-50132	1	/P	Washer, HT
38	HG-51129	1		Gear, 10T/48T
39	HG-51043	1	/P	Gear, 10T Jackshaft
40	HG-51083	1		Pin, Jackshaft
41	HG-52531	1		Retaining Ring
42	HG-52541	1		Gear, Bull, 52T
43	HG-52532	1		Washer, 1.018 x 1.57
44	HG-52542	1		Sleeve Bearing
45	HG-52545	1		Shaft, Axle, 1.0 x 11.7
46	HG-51517	1	/P	Bearing, Sleeve
47	HG-51518	1	/P	Seal, Lip
48	HG-70868R	1		Plate Kit, Expansion RH
49	HG-71351	1	S	Kit, Fan Pulley
50	HG-71356	1		Kit, Brake Arm
51	HG-71530	1		Kit, Center Section RH
52	HG-71006	1		Kit, Bypass Arm RH
53	HG-71497	1	/P	Kit, Fan Pulley

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Transmission RH

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Ref #	Part Number	Qty	S/P/F	Description
54	HG-51635	1	/P	Disc, Brake Cog
55	HG-52366	1		Hub, Pulley
56	HG-52365	1		Fan, 7" 10 Blade
57	HG-52364	1		Pulley, 4.5
58	912-0346	1	/P	Hex Ins. L-Nut 1/2-20
58	HG-70853	1	/P	Seal Kit
58	HG-50928	1	/P	Sealant
59	HG-51523	1		OD Slotted Washer
60	HG-71510	1	/P	Breather Kit
60	HG-71510	1	/P	Breather Kit
60	HG-71510	1	/P	Breather Kit
61	HG-71341	1	/P	Screw, Patch 5/16-24 x
61	HG-51616	1	S	Screw, Patch 5/16-24 x
62	HG-51950	1		Washer, .343 x 1.5 x .062
63	732-04448	1	/P	Extension Spring
64	HG-71095	1		Kit, Return Assembly RH
65	HG-51945	1		Arm, Neutral
66	HG-52432	1		Scissors Arm Kit