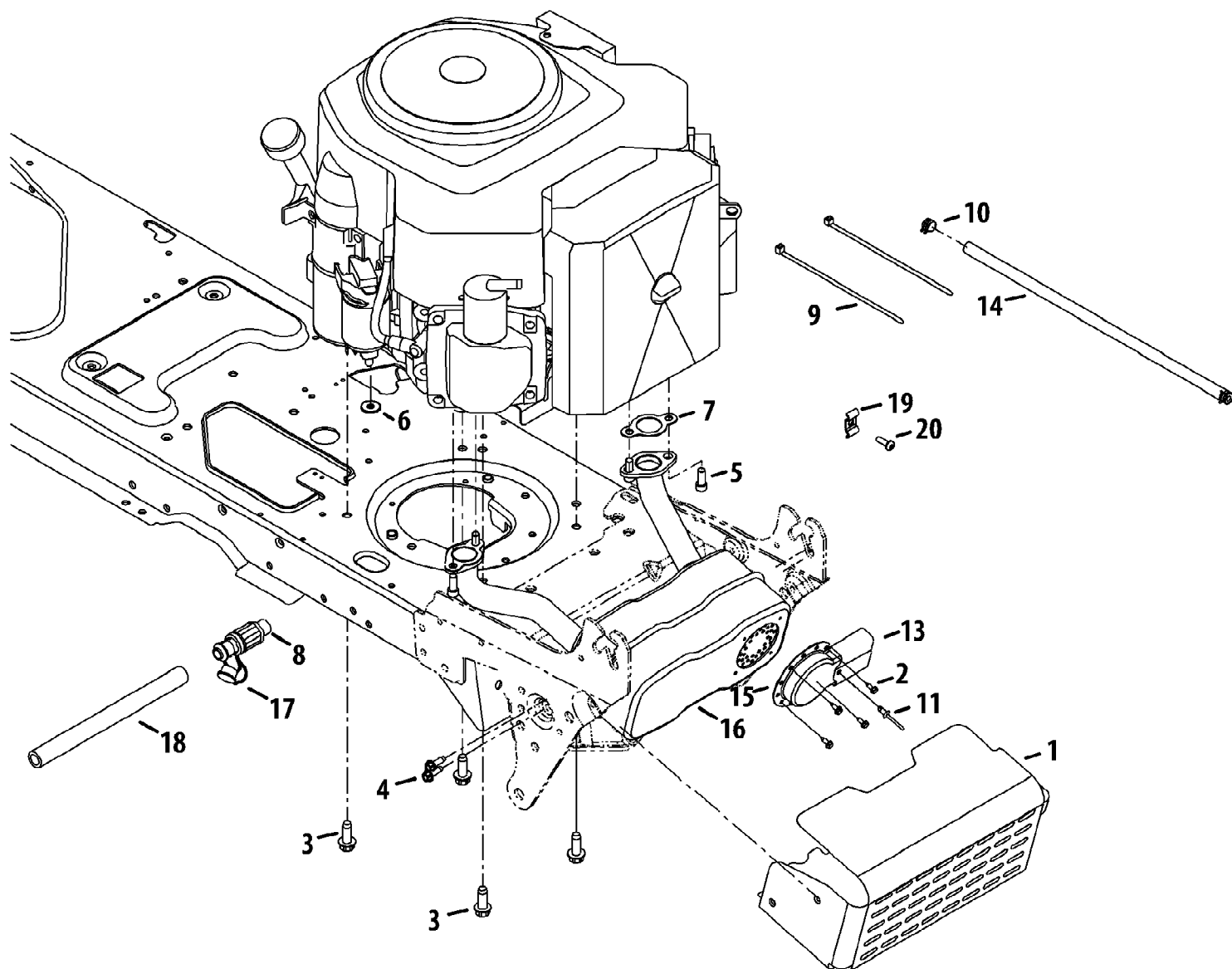


13AP61GH897 (2009)
Engine Accessories Twin

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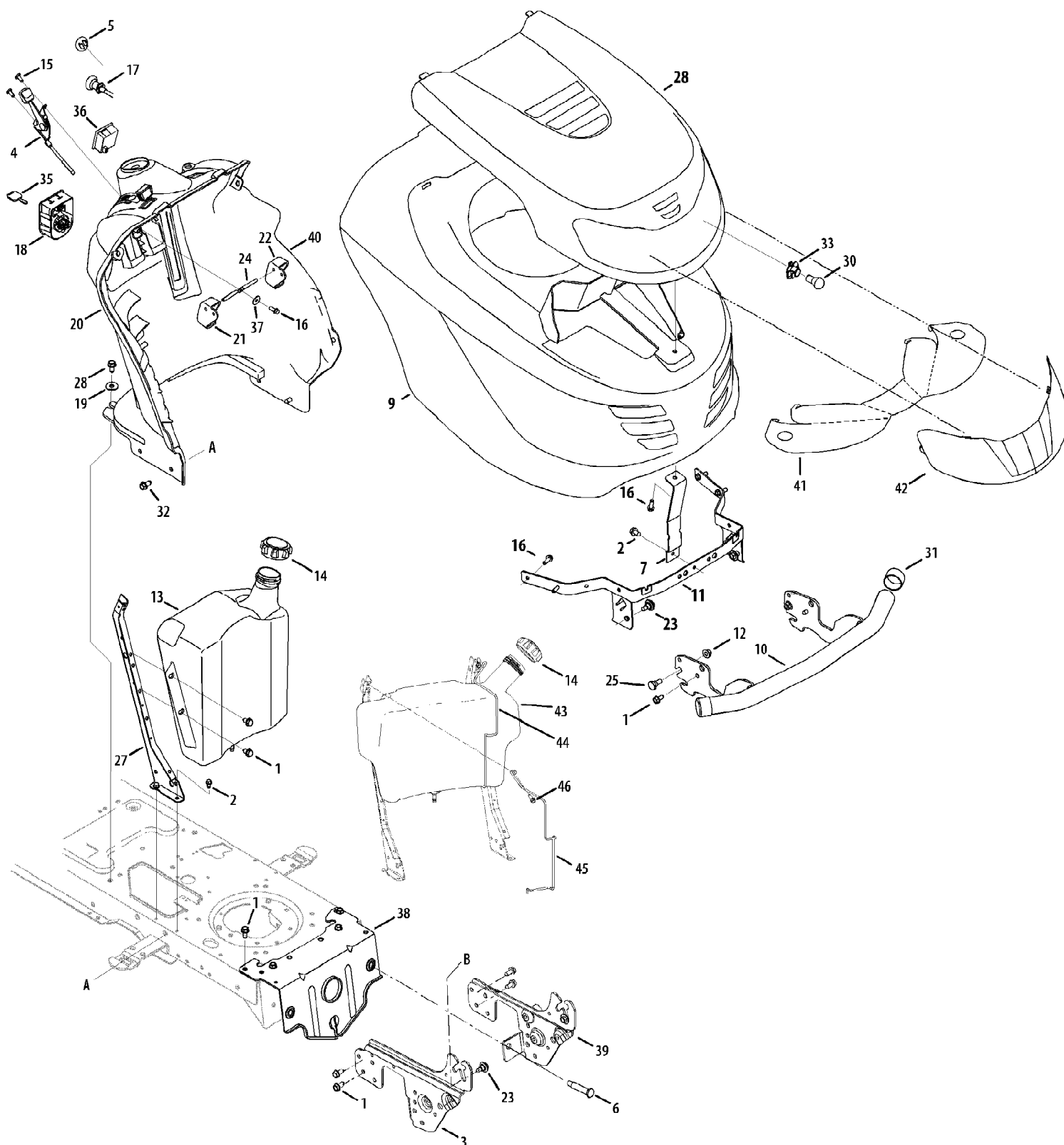
13AP61GH897 (2009)
Engine Accessories Twin

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Ref #	Part Number	Qty	S/P/F	Description
1	683-04549-0637	1	/P	Muffler Shield
2	710-0227	1	/P	Hex Wash HD AB S-Tapp Scr #8-.50
3	710-04683	1		Hex Wash S-Tapp Scr 3/8-16 x 1.0
4	710-0642	1	/P	Thd Forming Scr. 1/4-20 x .75 Lg.
5	710-1314A	1	/P	Socket HD Cap Scr. 5/16-18 x .75
6	712-0271	1	/P	Sems Nut 1/4-20
7	721-0377A	1	S	Gasket
8	N/A	1		Sealant: Pipe PST 567 Loctite Purchase locally
9	725-0157	1	/P	Cable Tie
10	726-0205	1	/P	Hose Clamp
11	728-04000	1		Rivot, Pop, .188 x .3
13	751-0564B	1	/P	Muffler Deflector
14	751-10349-54	1	/P	Fuel Hose; Low Permeation, 51" Lg.
15	751-10353	1		Muffler Deflector Long
16	751-10528	1	S	Muffler
17	951-10517A	1	/P	Oil Drain
18	751-3141-14	1	/P	Oil Drain Hose
19	KH-47-237-02	1	S	Clamp
20	KH-24-086-43-S	1		Torx Tap. Screw M5 x 0.8

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Hood & Grille

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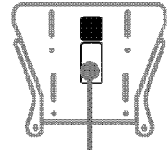
13AP61GH897 (2009)
Hood & Grille

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Ref #	Part Number	Qty	S/P/F	Description
1	710-04484	1		S-Tapp Scr 5/16-18 x .75
2	710-0599	1	/P	Hex Wash S-Tapp Scr 1/4-20 x .50
3	783-05328A-0637	1	/P	RH Pivot Support Bracket
4	746-04364	1		Throttle/Choke Cont. Cable 25" Lg. (Single)
4	946-04542	1	/P	Throttle/Choke Cont. Cable 46.5" Lg. (Twin)
5	731-1999	1		Choke Plug
6	738-04128	1		Shoulder Bolt .5 x 2.38, 3/8-16
7	783-06117-0637	1	/P	Hood Support Bracket
9	931-06538	1	/P	Grill Style "G" (w/side fill)
10	683-04219B-0637	1	/P	Bumper Assembly
11	783-04606C-0637	1	/P	Hood Pivot Bracket
12	912-3000	1	/P	Hex Lock-Nut 3/8-16 Gr.B
13	N/A	1		Fuel Tank 3 Gal. Not used in this application
14	751-0603A	1	/P	Cap-Fuel
15	710-1017	1	/P	Torx Mach. AB-Tapp Scr. 1/4-14 x .625 Lg
16	710-0895	1		Hex Tapp Scr 1/4 x .75" Lg.
17	746-1085A	1	S	Choke Cable 37.5" Lg.
18	925-04230B	1	/P	Ignition Switch
19	736-0701	1		Flat Washer
20	931-06495	1	/P	Dash Panel (Man. PTO w/fuel level window)
21	731-04214	1		Cruise Control Button
22	731-04213	1		Parking Brake Button
23	738-04091A	1	/P	Shoulder Screw .43 x .29, 5/16-18
24	747-1155	1		Pivot Rod
25	738-0143	1	/P	Shoulder Scr. .498 x .340: 3/8-16
27	783-04285F-0637	1	/P	RH Dash Support Plate
27	783-04323F-0637	1	/P	LH Dash Support Plate (not shown)
28	931-04308	1	/P	Upper "G" Style Hood
30	925-0963	1	/P	Miniature Lamp 12V Socket Type
31	731-05674	1		Bumper Cap
32	710-0726	1	/P	Screw 5/16-12 x .75
33	925-1649	1	/P	Socket
35	925-1745A	1	/P	Ignition Key w/Plastic Cover
36	725-04861	1		Wire Harness (w/Hour Meter)
37	936-0142	1	/P	Flat Washer .281 x .50 x .063
38	783-05326-0637	1	/P	Pivot Bar Bracket
39	783-05327B-0637	1	/P	LH Pivot Support Bracket
40	931-06495	1	/P	Dash Panel (Man. PTO w/fuel level window)
41	777x43285	1		Reflective Label
42	931-06564	1	/P	Lens (Style G)
43	951-10573	1	/P	Fuel Tank 2.75 Gal.
44	747-05050	1		Tank Support Rod LH
45	747-05049	1		Tank Support Rod RH
46	710-0642	1	/P	Hex TT Screw 1/4-20 x .75

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Label Map P61GH

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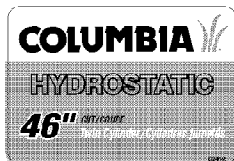
Model Plate
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Top Of Engine In
Position Shown
On Correct Engine



777CD30086
Center On Rear Fender



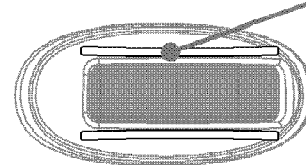
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Left Side Of
Fender Front



777S32545



777I23165



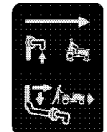
777I22896
Place Centered On
Steering Wheel With
Only Half Of The Split
Backing Removed For
Easy Removal



777I23163
On Manual
PTO Handle



777I20802



777D13467
Place On Right Side Panel
Centered Under Air Vent



777D13468
Place On Left Side Panel
Centered Under Air Vent



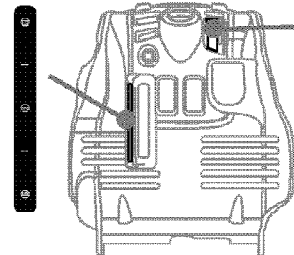
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Near Gas Cap



(QTY 2) 777D13476



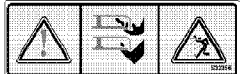
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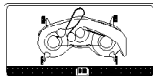
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777S32356



777I22615



777S30296
Place Under Chute

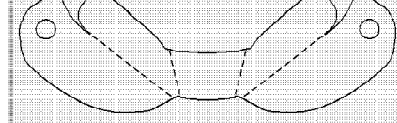


*777S32364
In Mold Graphic
*Reference Only



REFERENCE ONLY ASSEMBLED BY IP

777X43285



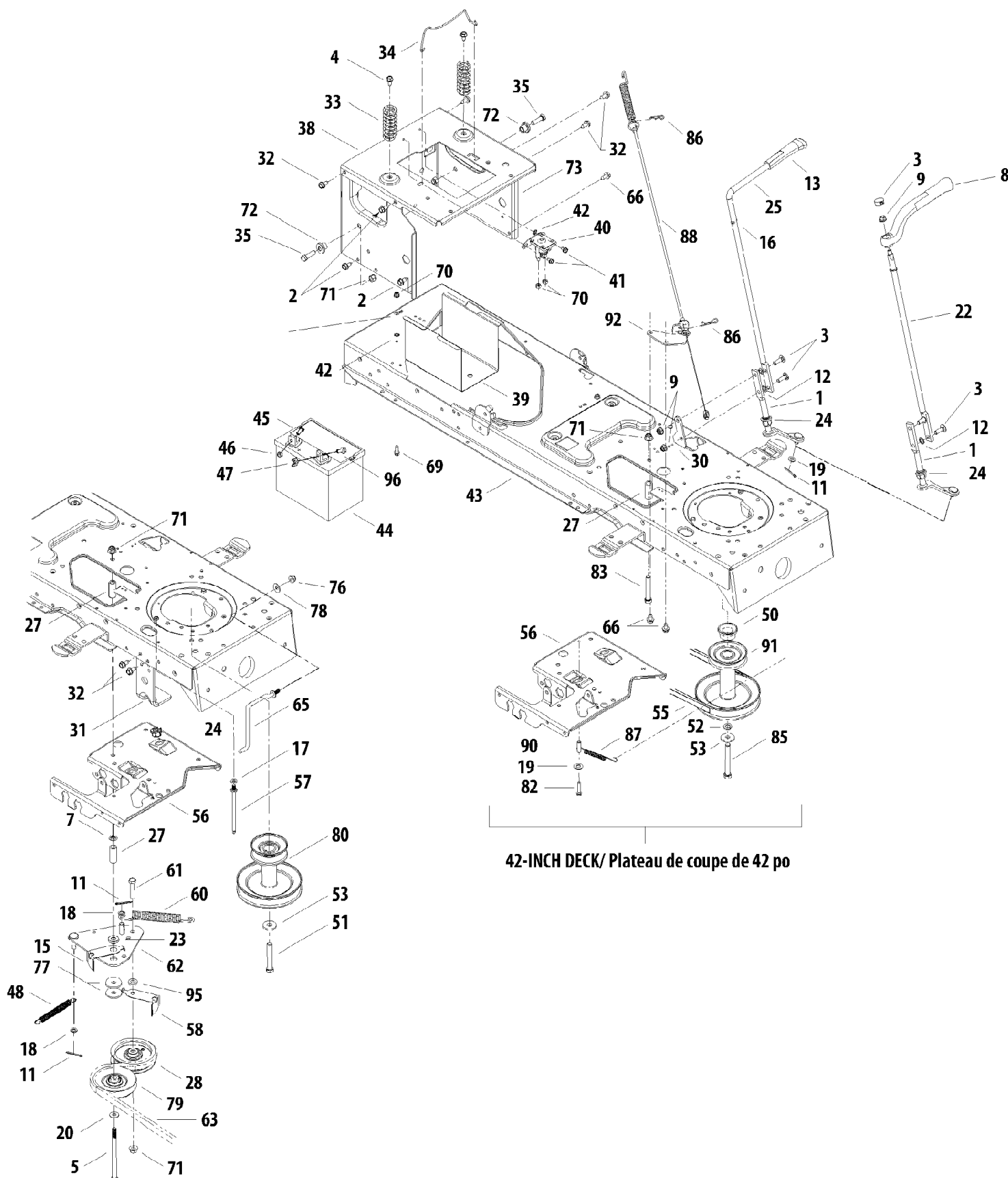
13AP61GH897 (2009)
Label Map P61GH

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Ref #	Part Number	Qty	S/P/F	Description
777CD30086	777CD30086	1		LABEL-REAR FENDER COLUMBIA
777CD30146	777CD30146	1		LABEL-HYD 46" FNDR COLUMBIA
777I22679	777I22679	1		LABEL-CHECK ENG OIL
777D13467	777D13467	1		LABEL-RIDER HOOD RH COLUMBIA
777X43688	777X43688	1		LABEL-ETHANOL
777S32356	777S32356	1		LABEL:RIDER SAFET
777I22615	777I22615	1		LABEL-BELT ROUTE
777S30296	777S30296	1		LABEL:RIDER DECK:
777S32364	N/A	1		LBL:RDR:SFTY:IN-MOLD CHTE EURO
777X43285	777X43285	1		LABEL-REFLECTOR G STYLE
777I23082	777I23082	1		LABEL-RIDER NX-9 GAS GUAGE
777I20882	777I20882	1		LABEL-DASH THROTTL
777D13468	777D13468	1		LABEL-RIDER HOOD LH COLUMBIA
777I20802	777I20802	1		LABEL-RT-99 HTCHPLT
777I23163	777I23163	1		LABEL-RIDER CANADA PTO
777I22896	777I22896	1		LBLI:RDR:CAP:SCR WHL:DGRM:CDN
777I23165	777I23165	1		LABEL-RIDER RT99 DECK HT POD
777S32545	777S32545	1		LABEL-RIDER SAFETY
777D13476	777D13476	1		LABEL-RIDER SIDE PANEL COLUMBIA

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Manual PTO

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46-INCH DECK/ Plateau de coupe de 46 po

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Manual PTO

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Ref #	Part Number	Qty	S/P/F	Description
1	947-04036A	1	/P	PTO Engage Lever Assembly
2	710-04484	1		Hex TT Scr. 5/16-18 x .75
3	710-0276	1	/P	Carriage Bolt 5/16-18 x 1.00" Lg
4	710-1260A	1	/P	Hex Wash HD AB Tap Scr 5/16-12 x .75
5	710-0831	1		Hex Cap Screw, 3/8-16 x 1.5
7	712-0229	1		Push Nut Bolt Retainer
8	647-04147	1		PTO Knob
9	712-3004A	1	/P	Hex Flange L-Nut 5/16-18
11	914-0115	1	/P	Cotter Pin 1/8" Dia x 1.00
12	726-0201	1		Push Speed Nut
13	731-2111B	1	/P	PTO Knob
15	732-04245A	1		Belt Guard
16	936-0108	1	/P	Flat Washer .510 ID x .75 OD x .033
17	936-0119	1	/P	L-Wash 5/16 ID
18	936-0140	1	/P	Flat Washer .385 ID x .62 OD x .06
19	736-0173	1	/P	Flat Washer .28 ID x .74 OD x .063
20	936-0300	1	/P	Flat Washer .385 ID x .87 OD x .06
21	720-0425	1		Cap Plug .812 dia.
22	747-04855	1		Deck Engagement Handle
23	738-0372B	1	/P	Shoulder Spacer
24	741-0708	1		Hex Split Flange Bearing .50 ID
25	747-04470	1		Deck Engagement Handle
27	748-0415B	1	/P	Spacer .385 ID x .635 OD x 1.54
28	756-0627D	1	/P	Flat Idler Pulley 3.5 OD
30	783-0744A-0637	1	/P	Engagement Stop Bracket
31	783-04467-0606	1		Deck Stop
32	710-0726	1	/P	Hex Wash HD AB Tap Scr 5/16 x .75
33	732-04035	1		Compression Spring 1.28 x 3.125
34	747-04121A	1		Battery Retainer Rod
35	710-3005	1	/P	Hex Bolt 3/8-16 x 1.25
38	783-06089-0606	1		Frame Seat Bracket
39	783-0349-0637	1		Battery Tray
40	925-1426A	1	/P	Solenoid
41	710-0599	1	/P	Hex Wash S-Tapp Scr 1/4-20 x .50
42	936-0222	1	/P	Ext. L-Washer 1/4 ID
43	683-04173B-0606	1		Lower Frame Assembly
44	925-1707D	1	/P	Battery 245 CCA (Dry)
45	710-0703	1	/P	Carriage Bolt 1/4-10 x .75
46	712-0271	1	/P	Sems Hex Nut 1/4-20
47	712-3087	1	/P	Wing Nut 1/4-20 Thd.
48	732-04197	1	/P	Extension Spring .50 x 5.0
50	750-0956	1		Spacer 1.010 x 1.4 x .825
51	710-04377	1		Hex Bolt 7/16-20 x 2.75 Gr. 5
52	736-0322	1	/P	Flat Washer .450 x 1.25 x .164
53	936-0171	1	/P	Lockwasher 7/16 ID
55	954-0497	1	/P	PTO Belt (w/42" deck)
56	783-04612-0637	1	/P	Steering Support Bracket
57	711-1044A	1	/P	Keeper Pin 5/16 x 4.75
58	732-1013	1		Belt Guard
60	732-0944	1		Extension Spring .75 x 6.75
61	710-1007	1	/P	Hex TT Sems Scr. 3/8-16 x 1.5
62	683-0302	1	/P	PTO Engagement Plate
63	754-04064			Belt (w/46" Deck)

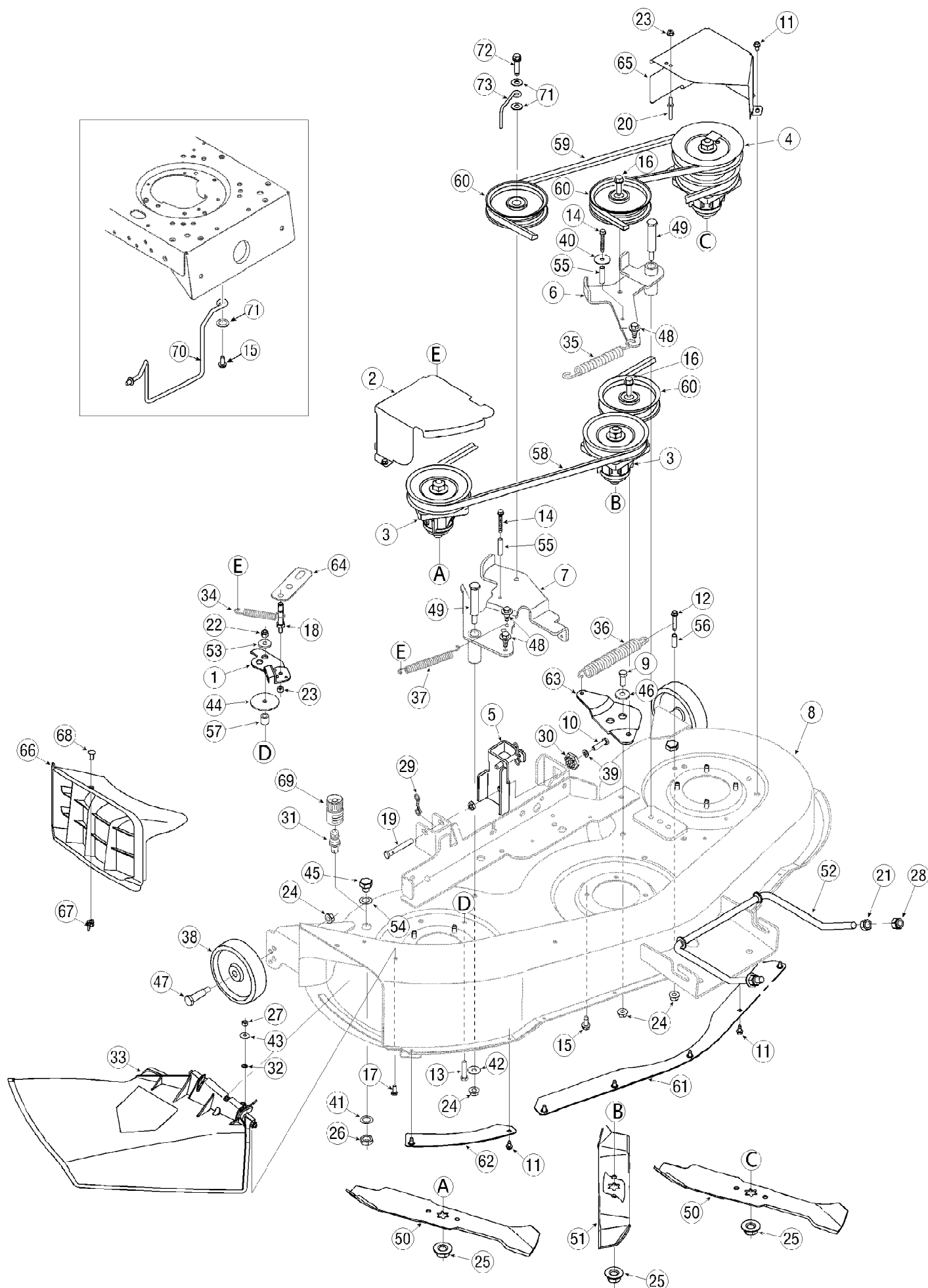
13AP61GH897 (2009)
Manual PTO

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Ref #	Part Number	Qty	S/P/F	Description
65	747-04355	1		Belt Keeper Rod
66	710-0607	1	/P	Hex Wash HD S-Tapp Scr 5/16-18 x .50
68	936-0329	1	/P	L-Wash 1/4 ID
69	710-0642	1	/P	Thd Forming Scr. 1/4-20 x .75 Lg.
70	712-04064	1	/P	Hex L-Flanged Nut 1/4-20 Gr. F Nylon
71	712-04065	1	/P	Flange Lock-Nut 3/8-16 Gr. F Nylon
72	738-04058	1		Shoulder Spacer .38 x 1.0 x .70
73	783-04809C-0606	1		Upper Frame
77	936-0227	1	/P	Flat Washer .39 ID x 1.5 OD x .135
78	736-0242	1	/P	Cupped Washer .345 ID x .88 OD x .060
79	756-0487	1	/P	4" Dia. V-Idler
80	956-04207	1	S	Engine Pulley 3.39 x 6.12 Dia 46" Trans.
80	756-04208A	1	/P	Engine Pulley 3.56 x 6.12 Dia 46" Hydro
82	710-0778	1	/P	Hex Bolt 1/4-20 x 1.5
83	710-0859	1	/P	Hex Cap Screw, 3/8-16 x 2.5
85	710-04608	1		Hex Bolt 7/16-20 x 3.25 Gr. 5
86	714-04040	1		Bow Tie Cotter Pin
87	732-04248	1		Extension Spring .38 OD x 3.9 Lg.
88	746-04353A	1	S	Deck Engage Cable
90	750-0566A	1	/P	Spacer .260 x .375 x 1.030 Lg.
91	756-04196A	1	/P	Engine Pulley 3.39 x 6.12 dia 42" Trans
91	956-04067A	1	/P	Engine Pulley 3.56 x 6.12 Dia 42" Hydro
92	783-05358-0637	1		Cable Bracket
95	736-3010	1		Flat Washer .406 ID x .812 OD x .134
96	738-1132	1		Shoulder Screw, 1/4-20

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Mower Deck 46 Inch

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Mower Deck 46 Inch

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Ref #	Part Number	Qty	S/P/F	Description
1	97116	1	/P	Deck Brake Bracket Ass'y
2	17258E-0606	1		Belt Cover Brkt RH
3	918-0430B	1	S	Spindle Assembly, 5.0 Dia.
3	619-04205	1		Deck Spindle Housing W/ HOL Not shown
3	712-0417A	1	/P	Flange Nut:5/8-18 Not shown
3	937-3000	1	/P	Grease Fitting:3/16:LNC #70:DRI Not shown
3	738-0927	1		Spindle Shaft:4.450 LG. Not shown
3	941-0919	1	/P	Ball Bearing:20x47x14:62 Not shown
3	748-0434	1		Spacer:.750 x 1.150 x .230 Not shown
3	750-04936	1		Spacer:.792 x 1.060 x 1.860 Not shown
3	756-1187	1		Deck Pulley:5.00 Dia Not shown
4	918-04134C	1	S	Spindle, Double Pulley 46" Deck
4	712-0417A	1	/P	Flange Nut:5/8-18 Not shown
4	736-0315	1	/P	Flat Washer:.760 x 1.50 X .120 Not shown
4	938-1128	1	/P	Spindle Shaft:6.58 LG. Not shown
4	941-0919	1	/P	Ball Bearing:20x47x14:62 Not shown
4	750-04440	1		Spacer:.792 x 1.060 x 1.680 Not shown
4	750-04936	1		Spacer:.792 x 1.060 x 1.860 Not shown
4	750-1304	1		Spacer:.792 x 1.060 x .400 Not shown
4	756-04094	1		Deck Pulley:5.00 Dia x .80 Not shown
4	756-1188	1		Deck Pulley:5.75 Dia Not shown
5	683-0254B-0606	1		Deck Adjustment Bracket w/Weld Nut
6	683-04250A-0637	1	/P	Idler Bracket Assembly - LH
7	683-04251A-0637	1	/P	Idler Bracket Assembly - RH
8	983-04254-0637	1	/P	46" Deck (shell)
9	710-0514	1	/P	Hex Screw 3/16 x 1.00
10	710-0528	1	/P	Hex Bolt 5/16-18 x 1.25
11	710-0599	1	/P	Hex Wash S-Tapp Scr 1/4-20 x .50
12	710-0778	1	/P	Hex Wash HD Bolt 1/4-20 x 1.50" Lg.
13	710-0805	1	/P	Hex Bolt 5/16-18 x 1.50" Lg. Gr. 5
14	710-1026	1	/P	Hex TT-Tap Scr 1/4-20 x 1.75
15	710-04484	1		Hex TT Hd. Scr. 5/16-18 x .75 Lg.
16	710-1315	1	/P	TT Screw 3/8-16 x 1.25
17	710-3015	1	/P	Hex Cap Bolt 1/4-20 x .75" Lg.
18	711-04636	1		Pin, 1/4-20, 3/8 x 2.0
19	711-04669	1		Clevis Pin, 3/8 x 2.75
20	711-0993	1	S	Belt Guard Pin
21	912-0206	1	/P	Hex Nut 1/2-13
22	712-04063	1	/P	Flange Locknut 5/16-18 Gr. F, Nylon
23	712-04064	1	/P	Hex L-Flanged Nut 1/4-20 Gr. F Nylon
24	712-04065	1	/P	Flange Lock-Nut 3/8-16 Gr. F Nylon
25	712-0417A	1	/P	Hex Flange Nut 5/8-18
26	912-0641	1	/P	Hex Nut M16-1.5 DIN 936
27	712-3006	1	/P	Hex Nut 1/4-20 Gr. 5
28	712-3083	1	/P	Hex Nut, 1/2-13
29	714-04043	1		Bow Tie Cotter Pin 1/8 x 1.25
30	917-04074	1	/P	Deck Adjustment Gear
31	737-04003D	1	/P	Port, Water
32	726-0233	1	/P	Bolt Retainer 1/4" x .50" OD
33	931-1032B	1	/P	Chute Deflector (Plastic)
34	932-0429A	1	/P	Tension Spring .50 OD x 3.97" Lg.
35	732-04400	1		Extension Spring .75 x 6.835
36	932-0594A	1	/P	Part missing

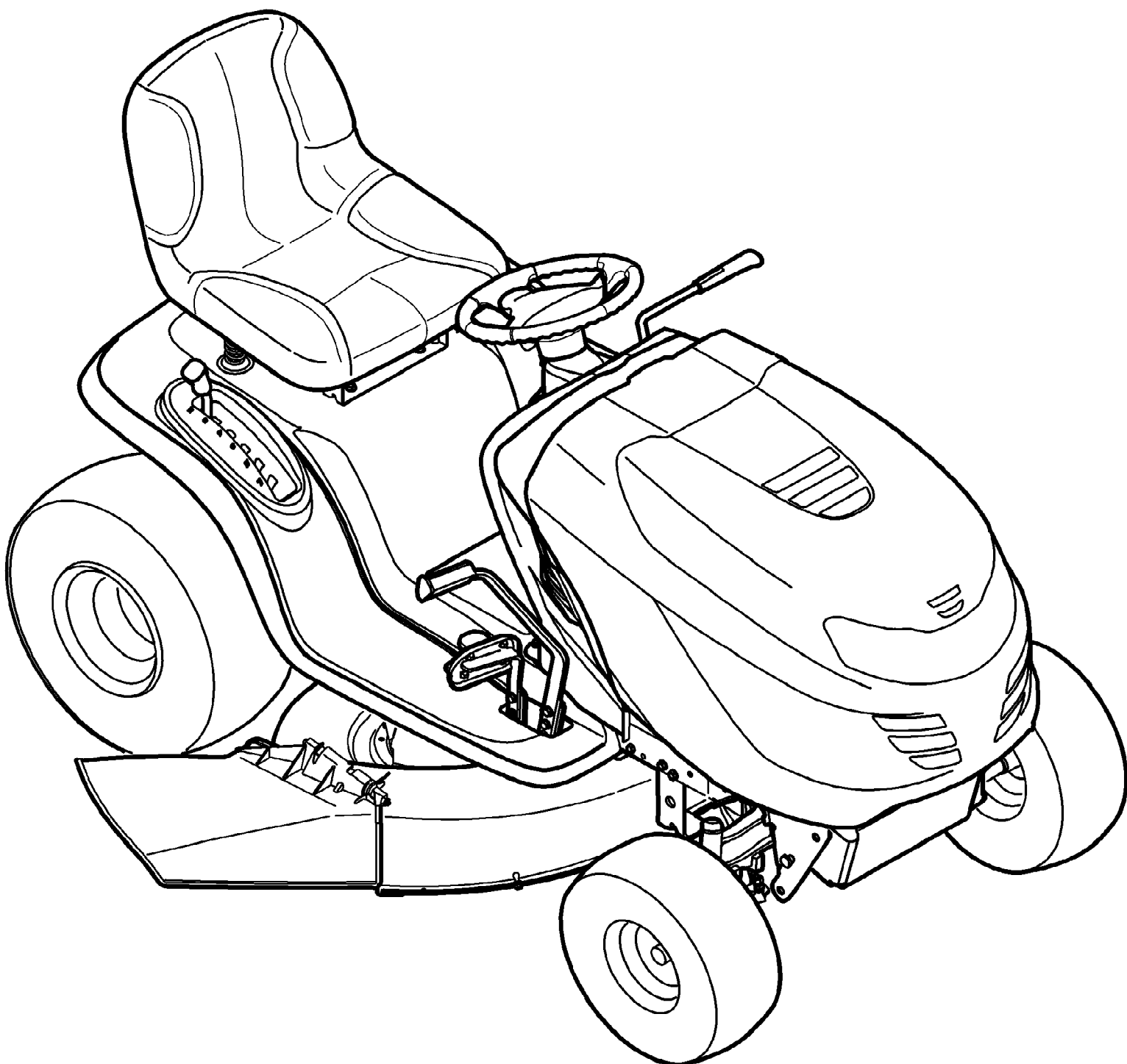
13AP61GH897 (2009)
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Ref #	Part Number	Qty	S/P/F	Description
37	732-0814	1		Extension Spring
38	734-0973	1	/P	Wheel Ass'y - Deck 5" x 1.38"
39	936-0119	1	/P	L-Wash 5/16 ID
40	936-0211	1	/P	Flat Washer .285 ID x 1.25 OD x .060
41	736-0225	1	/P	L-Washer Internal
42	736-0258	1	/P	Flat Washer .385 ID x 1.0 OD x .130
43	736-0270	1	/P	Cupped Washer .265 ID x .75 OD x .062
44	736-0418A	1	/P	Flat Washer .34 ID x 2.25 OD x .100
45	738-04146	1		Screw Plug M16 x 1.50
46	938-0347	1	/P	Shoulder Spacer
47	938-0373	1	/P	Shoulder Bolt .498 Dia x 1.53 x 3/8-16
48	738-04091	1	S	Shoulder Screw .43 x .29, 5/16-18
49	738-04216A	1	/P	Shoulder Screw .625 x 2.515 x .875
50	942-0611A	1	/P	Three-in-one Blade, Star 16.28" Outside
51	942-0612A	1	/P	Three-in-one Blade, Star 14.88"
52	747-1130B	1	/P	Deck Front Hanger Rod
53	748-0234	1	/P	Shoulder Spacer .25 THK
54	736-0187	1	/P	Flat Washer .640 ID x 1.24 OD x .06
55	750-04456	1		Spacer .260 x .372 x 1.420
56	750-0566A	1	/P	Spacer .260 x .375 x 1.030 Lg.
57	750-1320	1		Spacer .375 x .63 x .595
58	954-0349	1	/P	V-Belt
59	954-04122	1	/P	Belt, V-type, à x 90.24
60	756-04129	1	S	Idler Pulley w/Flange 4.25 Dia
61	783-0141-0637	1		Center Deck Skirt
62	783-0142-0637	1	/P	RH Deck Skirt
63	783-04641A-0637	1	/P	Idler Bracket
64	783-05321-0637	1	/P	Brake Bracket 46"
65	783-1348D-0606	1		Belt Cover LH
66	731-05264	1		Mulching Plug
67	712-3087	1	/P	Wing Nut 1/4-20 Thd.
68	710-0134	1	/P	Carriage Bolt 1/4-20 x .62
69	921-04041	1	/P	Water Nozzle Adaptor
70	747-04857	1	/P	Belt Keeper Rod
71	936-0300	1	/P	Flat Washer .385 ID x .87 OD x .06
72	710-1007	1	/P	Hex L-Wash HD Scr 3/8-16 x 1.5
73	747-04530	1		Belt Keeper Rod, 42" Idler

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Quick Reference

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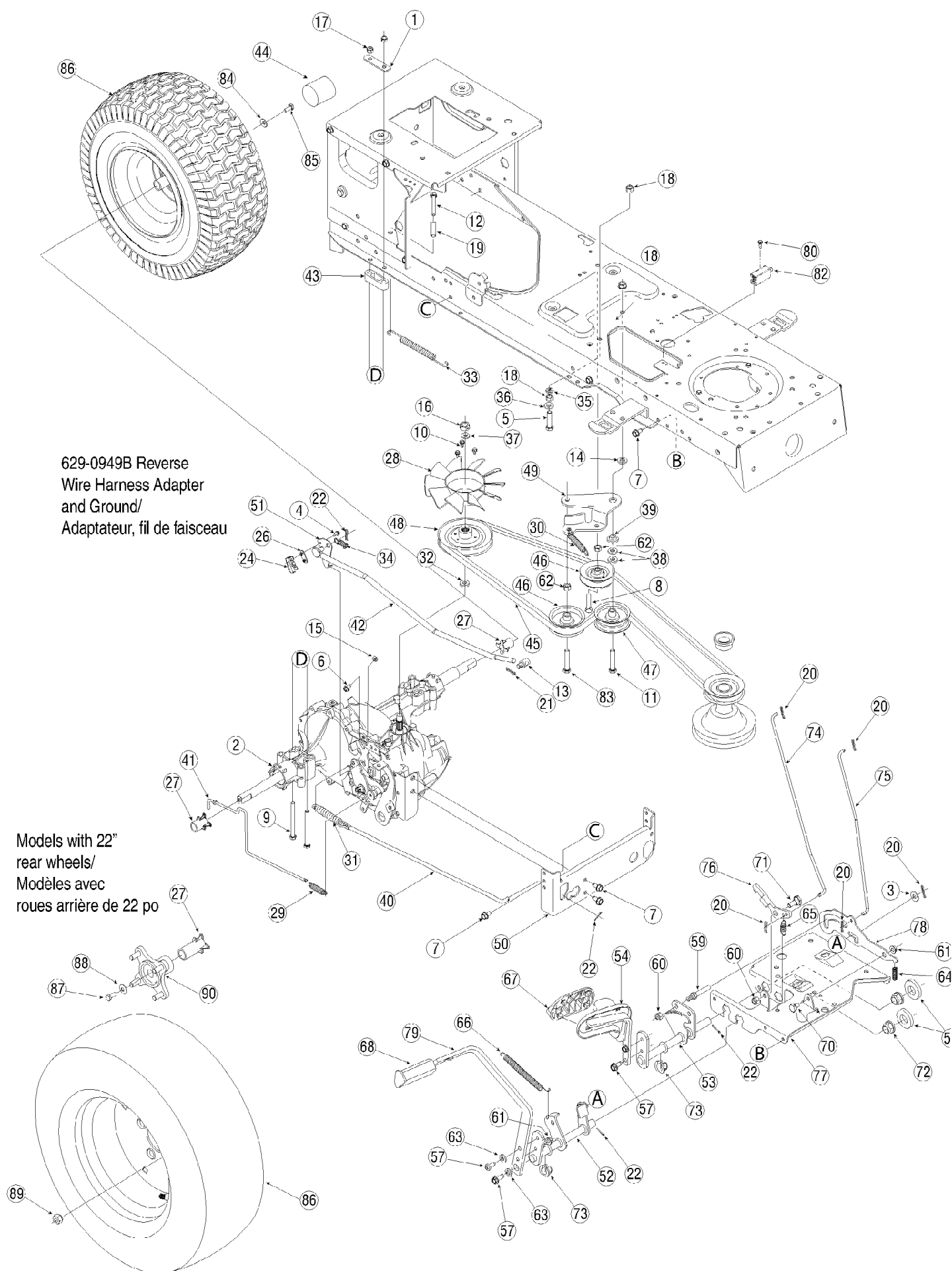
13AP61GH897 (2009)
Quick Reference

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Ref #	Part Number	Qty	S/P/F	Description
	759-3336	1	/P	Spark Plug
	KH-12-050-01-S	1	/P	Oil Filter
	KH-32-883-03-S1	1	/P	Pre Filter - Twin Cylinder
	KH-20-883-02-S1	1	/P	Pre Filter - Single Cylinder
	KH-32-883-03-S1	1	/P	Air Filter- Twin Cylinder
	KH-20-883-02-S1	1	/P	Air Filter - Single Cylinder
	KH-25-050-22-S1	1	/P	Fuel Filter- Twin Cylinder
	KH-25-050-21-S	1	/P	Fuel Filter - Single Cylinder
	751-0603A	1	/P	Fuel Cap
	925-1426A	1	/P	Solenoid
	918-04456	1	S	Deck Spindles - 42 Inch
	918-0430B	1	S	Deck Spindles - 46 Inch
	918-04134C	1	S	Deck Spindles - 46 Inch Double Pulley
	942-0616A	1	/P	Blades - 42 Inch
	942-0611A	1	/P	Blades - 46 Inch Outer
	942-0612A	1	/P	Blades - 46 Inch Center
	712-0417A	1	/P	Blade Nuts
	734-0973	1	/P	Deck Wheels - 42 Inch
	734-0973	1	/P	Deck Wheels - 46 Inch
	923-0448A	1	/P	Ball Joints
	925-1745A	1	/P	Ignition Keys
	746-04353A	1	S	Deck Engagement Cable
	746-04364	1		Throttle Cable - Single
	946-04542	1	/P	Throttle Cable - Twin
	746-1085A	1	S	Choke Cable
	N/A	1		Upper Drive Belt
	954-0461	1	/P	Lower Drive Belt
	954-04045	1	/P	Deck Spindle Belt - 42 Inch
	954-0349	1	/P	Deck Spindle Belt - 46 Inch
	954-04122	1	/P	PTO Belt - 46 Inch
	925-04039	1	/P	Safety Switch - Brake
	925-04039	1	/P	Safety Switch - Deck
	931-1032B	1	/P	Discharge Chute
	731-2363	1	/P	Mulch Plug - 42 Inch
	731-05264	1		Mulch Plug - 46 Inch
	925-1707D	1	/P	Battery
		1		13AP61GG897 = SV710-0002 - Twin
		1		13AP61GH897 = SV715-0002 - Twin
		1		13AV61GG897 = SV540-0228 - Single

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Rear Drive & Wheels

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Rear Drive & Wheels

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Ref #	Part Number	Qty	S/P/F	Description
1	17840-0637	1	/P	Transaxle Mtg. Brkt.
2	918-0319	1	/P	Hydrostatic Transmission
3	736-0262	1	/P	Flat Washer .385 x .870 x .092
4	710-0227	1	/P	Hex Wash HD AB S-Tapp Scr #8-.50
5	710-0520	1	/P	Hex Screw 3/8-16 x 1.50
6	710-0653	1	/P	Hex Wash HD Tapp Scr 1/4-20 x .375
7	710-0726	1	/P	Hex Wash HD AB Tap Scr 5/16-12 x .75
8	710-0502A	1	/P	Hex Washer Scr 3/8-16 x 1.25
9	710-1266	1	/P	Hex Bolt 5/16-18 x 3.5" Lg.
10	710-3007	1	/P	Hex Tap Scr #12 x .375
11	710-3011	1	/P	Hex Bolt 3/8-16 x 2.25" Lg.
12	710-0778	1	/P	Hex Wash HD Bolt 1/4-20 x 1.50" Lg.
13	711-0832	1	S	Adjustment Ferrule 3/8-24
14	736-0258	1	/P	Flat Washer .385 ID X 1.0 OD X .130
15	912-0291	1	/P	Hex Cent-L Nut 1/4-20
16	912-3066	1	/P	Hex Nut 1/2-20 Grade 5
17	712-04063	1	/P	Flange Locknut 5/16-18 Gr. F, Nylon
18	912-0431	1	/P	Hex. Flanged L-Nut 3/8-16 Gr. F
19	750-0566A	1	/P	Spacer .260 x .375 x 1.030 Lg.
20	914-0104	1	/P	Cotter Pin .072 Dia. x 1.13
21	914-0507	1	/P	Cotter Pin 3/32 x .75
22	914-0111	1	/P	Cotter Pin 3/32 dia x 1.00 Lg.
24	725-1644	1		Short Spring Switch
26	926-0320	1	/P	Insulator Nut Plate
27	731-05299	1		Sleeve 0.765 x 1.5" Lg.
28	931-1449A	1	/P	Fan
29	932-0209	1	/P	Extension Spring .47 OD x 2.03 Lg.
30	732-04323B	1	/P	Extension Spring
31	732-0716D	1	/P	Ext. Spring .59 OD x 4.00 Lg.
32	732-0729	1	/P	Wire Ring
33	732-0994	1		Extension Spring .75 x 5.39
34	732-3118	1		Extension Spring 3/8 x 1.44
35	936-0169	1	/P	L-Wash 3/8 ID
36	936-0300	1	/P	Flat Washer .385 ID x .87 OD x .06
37	936-0921	1	/P	L-Washer 1/2" ID
38	736-3010	1		Flat Washer .406 ID x .812 OD x .134
39	738-0372B	1	/P	Shoulder Spacer
40	747-04139	1		Brake Rod
41	747-1149	1		Hydrostatic By pass Rod
42	747-1151	1		Hydrostatic Control Rod
43	948-0334	1	/P	Transaxle Spacer
44	731-05674	1		Hub Cap
45	954-0461	1	/P	V" Belt
46	756-04209	1	/P	Pulley, V-Type Drive 3.06
47	756-04224	1	/P	Idler Pulley, Flat 2.75 OD
48	756-04111	1		Input Pulley
49	783-04442-0637	1		Idler Bracket
50	783-0810B-0637	1	/P	Transmission Torque Bracket
51	783-1019B	1	/P	Switch Ac tu a tor Bracket
52	647-04100-0637	1	/P	Brake Control Assembly
53	647-0049A-0637	1	/P	Drive Control Assembly
54	683-0267C	1	/P	Hydro Pedal Assembly
56	736-0187	1	/P	Flat Washer .40 ID x 1.24 OD x .06

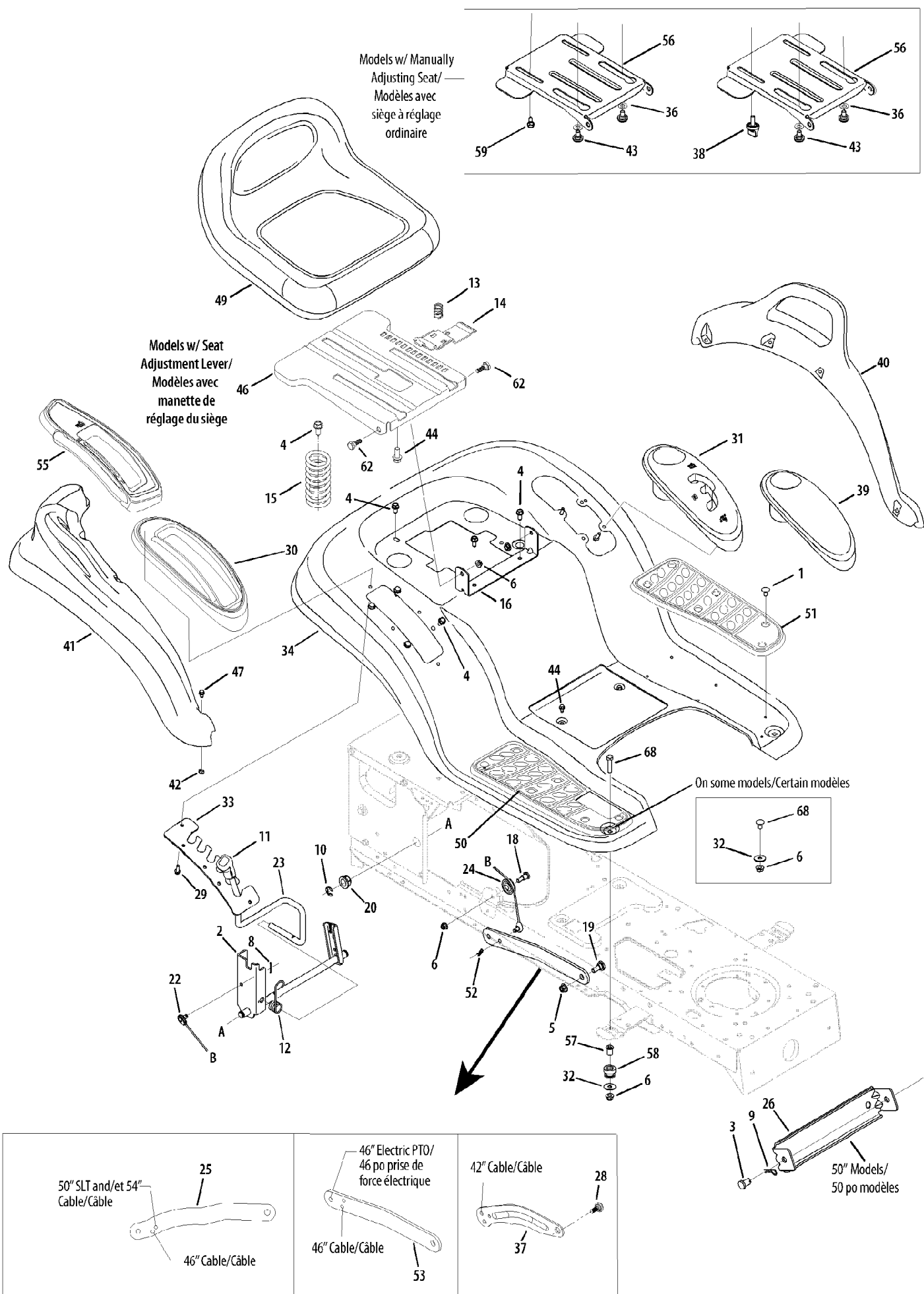
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Rear Drive & Wheels

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Ref #	Part Number	Qty	S/P/F	Description
57	710-1260A	1	/P	Hex Wash. Hd. Scr. 5/16-18 x .75 Lg.
59	711-04159B	1		Pin 3/8-16 x 2.68 Lg.
60	712-04065	1	/P	Flange Lock-Nut 3/8-16 Gr. F Nylon
61	712-3004A	1	/P	Hex Flange L-Nut 5/16-18
62	912-0240	1	/P	Hex Jam Nut 7/16-20
63	936-0119	1	/P	L-Wash 5/16 ID
64	732-0335	1		Compression Spring
65	732-0955	1		Extension Spring, .50 OD x 1.41
66	732-0963	1		Extension Spring, .50 Dia. x 6.37
67	735-0662	1		AutoDrive Pedal Pad
68	735-3049A	1	/P	Brake Pad
70	938-0155	1	/P	Shld. Scr .437 Dia x .162 Lg.
71	938-0380	1	/P	Shoulder Screw .500 x .25
72	941-0225	1	/P	Hex Flange Bearing .630 ID
73	741-3065B	1	/P	Hex Flanged Bearing .628 ID
74	747-04093A	1		Brake Lock Rod
75	747-04096	1		Cruise Control Rod
76	748-04039C	1		Cruise Control Latch
77	783-04612-0637	1	/P	Steering Support Bracket
78	783-0663E	1	/P	Drive Lock out Bracket
79	747-04641A-0637	1	/P	Brake Pedal
80	738-04237A	1		Shoulder Scr #10-32 x .50" Lg.
82	925-04039	1	/P	Inter lock Switch
83	710-1007	1	/P	Hex L-Wash HD Scr 3/8-16 x 1.5
84	736-0242	1	/P	Cupped Washer .345 ID x .88 OD x .060
85	710-0627	1	/P	Hex L-Bolt 5/16-24 x .75 Gr. 5
86	634-0104-0911	1	/P	Wheel Assembly 13AV Model
86	734-1730-0901	1	/P	Tire Only 13AV Model Not shown
86	934-0070-0662	1	/P	Rim Only 13AV Model Not shown
86	934-0255	1	/P	Valve 13AV Model Not shown
86	634-0177-0911	1	/P	Wheel Assembly 13AP Models
86	734-1873-0901	1	/P	Tire Only 13AP Models Not shown
86	934-0070-0662	1	/P	Rim Only 13AP Models Not shown
86	934-0255	1	/P	Valve 13AP Models Not shown
87	710-0627	1	/P	Hex Hd. Cap Scr. 5/16-24 x .75 Gr. 5
88	736-0242	1	/P	Cupped Washer .340 x .872 x .060
89	712-3050	1	/P	Lug Nut 7/16-14
90	918-04270B	1	/P	Wheel Hub Ass'y
	725-0157	1	/P	Cable Tie (Not Shown)
	926-0154	1	/P	Push Mount Tie (Not Shown)

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Seat & Fender Assembly

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Seat & Fender Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	710-0451	1	/P	Carriage Bolt 5/16 x 18 x .75" Lg.
2	683-04223-0637	1	/P	Lift Shaft Assembly(42" and 46" Deck)
3	911-0332	1	/P	Clevis Pin
4	710-04484	1		S-Tapp Scr 5/16-18 x .75
5	712-04065	1	/P	Hex Flange Locknut 3/8-16 Gr. F,Nylon
6	712-04063	1	/P	Hex Flange Locknut 5/16-18 Gr. F Nylon
7	712-3004A	1	/P	Flg. L-Nut 5/16-18 Gr. 5
8	914-0104	1	/P	Int. Cotter Pin 5/16 Dia.
9	914-04023	1	/P	Internal Cotter Pin .080 x 1.5625
10	716-0106A	1		E-ring
11	720-0311	1		Handle Grip
12	732-0874	1	/P	Torsion Spring
13	732-04563	1		Compression Spring .68 x 1.065 x .055
14	783-06050	1		Seat Adjustment Lever
15	732-04561	1		Compression Spring 1.71 x 3.735 x .238
16	783-06088-0606	1		Seat Pivot Bracket
18	738-0138A	1	/P	Shoulder Scr. .437 Dia x .47
19	938-0380	1	/P	Shoulder Screw .500 x .25 (46"/50")
20	941-0225	1	/P	Hex Flange Bearing .630 ID
22	746-0968	1		Lift Cable, 16.16
23	747-04447	1		Lift Handle
24	756-1154	1		Roller Pulley
25	783-04963A-0637	1		Arm Lift (46" deck w/manual PTO & 50" deck)
26	783-0720C-0637	1	/P	Deck Stabilizer Bracket
28	738-04130	1		Shoulder Screw .625 x .175: 3/8-16
29	710-0895	1		Hex Scr. 1/4-15 x .75
30	731-06795	1		Lift Lever Cover
31	931-2104C	1	/P	Shift Lever Cover w/Cup Holder
32	736-3078	1	/P	Flat Washer .344 ID x 1.0
33	783-0677B-0637	1	/P	Lift Adjustment Bracket
34	783-06246-0606	1		Fender
36	936-0300	1	/P	Flat Washer .406 x .875 x .059
37	783-04494B-0637	1	S	Deck Lift Arm RH (42" Deck)
37	783-04711B-0637	1	S	Deck Lift Arm LH (Not Shown)
38	720-04061	1		Knob, 3/8-16 x .625
39	731-1993A	1		Cover w/Cup Holder
40	731-2619	1		LH Fender Flare
41	731-2618	1		RH Fender Flare
42	712-0271	1	/P	Sems Hex Nut 1/4-20
43	738-04012A	1	/P	Shoulder Spacer .625 x .175, 3/8-16
44	710-04482	1		Hex Flg. Bolt 3/8-16 x.875
45	938-0296	1	/P	Shoulder Bolt .437 Dia. x .268
46	783-06049-0606	1		Seat Mounting Bracket
47	710-0932	1	/P	Carriage Bolt 1/4-20 x 1.00" Lg.
49	757-04086	1		High Back Seat Black
50	735-0656	1		RH Foot Pad
51	735-0657	1		LH Foot Pad
52	914-0111	1	/P	Cotter Pin 3/32 dia. x 1.00 Lg.
53	783-05546-0637	1	S	Arm Lift (46"/54" deck w/elec tric PTO)
55	N/A	1		Lift Lever Cover (Model 60R) Not used in this application
56	783-04081C-0637	1	/P	Seat Pivot Bracket, Manually Adjusted

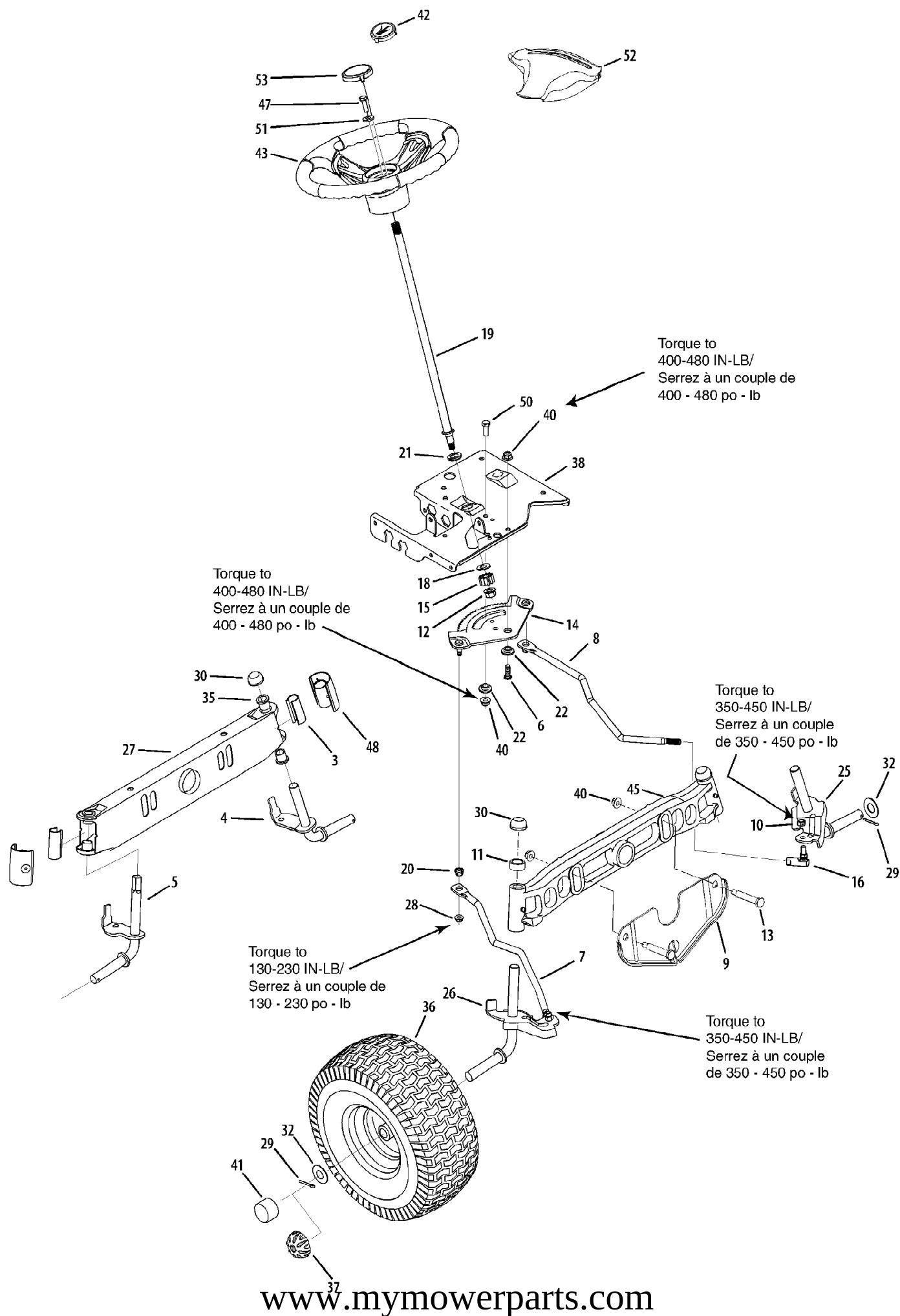
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Seat & Fender Assembly

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Ref #	Part Number	Qty	S/P/F	Description
57	735-0690	1		Grommet
58	750-3310	1		Flg. Spacer .3125 x .4375 x .625
59	710-0870	1	/P	Hex Wash Hd Scr. 3/8-16 x .625 Gr. 5

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Steering Assembly

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Steering Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	683-04173B-0606	1		Lower Frame Assembly
3	731-04057A	1		Axle End Cap - Std.
4	938-04006A-0637	1	/P	LH Axle Assembly, .750 Dia. (42" Deck) use with steel Pivot Bar
5	938-04005A-0637	1	/P	RH Axle Assembly, 750 Dia. (42" Deck)
6	710-04095	1		Hex Cap Screw 3/8-16 x 1.00 Gr. 5 Spec.
7	711-1408	1		RH Drag Link
8	711-1409A	1	/P	LH Drag Link
9	783-04568-0637	1		Front Deck Hanger Brkt. (Style 6)
10	912-0214	1	/P	Hex Cent. L-Nut 3/8-24
11	748-04068	1		Spacer .71 ID x .125 OD x .56" Lg.
12	712-0459	1	/P	Flange Lock Nut, 7/16-20
13	738-04128	1		Shoulder Bolt .50 x 2.38: 3/8-16
14	917-1550E	1	S	Steering Gear, 11/90 Ra tio
15	717-1554	1		Steering Pinion Gear
16	923-0448A	1	/P	Ball Joint, 7/16 - 20
18	736-3084	1	/P	Fl. Washer .510 x 1.120 x .060
19	738-04263	1		Steering Shaft, .625 OD x 24.25
20	941-0475	1	/P	Plastic Bushing .380 ID
21	741-04237B	1	/P	Hex Flange Bearing, 5/8
22	738-04154	1		Shoulder Spacer
25	638-04003AP	1	/P	LH Axle Assembly, .750 Dia. (46" deck) use with Cast Iron Pivot Bar
25	938-04006A-0637	1	/P	LH Axle Assembly, .750 Dia. (42" deck) use with Cast Iron Pivot Bar
26	938-04004A	1	/P	RH Axle Assembly, .750 Dia. (46" deck) use with Cast Iron Pivot Bar
26	938-04005A-0637	1	/P	RH Axle Assembly, .750 Dia. (42" deck) use with Cast Iron Pivot Bar
27	683-0128B-0637	1	/P	Pivot Bar
28	712-3004A	1	/P	Hex Flange L-Nut 5/16-18 Gr. 5
29	714-04039	1		Cotter Pin 5/32" Dia. x 1.25
29	714-0162	1	/P	Cotter Pin 5/32" Dia. x 1.25
30	726-0341	1	/P	Push Cap, .750
32	736-0316	1	S	Flat Washer .780 ID X 1.56 OD
32	736-04228A	1		Flat Washer .781 ID x 1.90 OD
35	741-0660A	1	/P	Flange Bearing .760 ID x .937 OD
36	634-04199-0911	1		Wheel Assembly
36	734-1731-0901	1	/P	Tire Only Not shown
36	934-04091A-0662	1	/P	Rim Only Not shown
36	934-0255	1	/P	Valve Not shown
37	731-2290A	1	/P	Hub Cap
38	783-04612-0637	1	/P	Steering Support Bracket
39	738-0143	1	/P	Shld. Scr. .500 Dia. X .335" Lg.
40	712-04065	1	/P	Hex Flange L-Nut 3/8-16 Gr. F
41	731-05674	1		Cap
42	731-04040	1		Steering Wheel Cap - Small w/logo
43	631-04008A	1	/P	Steering Wheel - 3 Spokes Soft Grip
45	719-04177A	1		Cast Iron Pivot Bar (.750 dia.)
47	710-0643	1	/P	Hex Screw 5/16-18 X 1.00 Spe cial

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Steering Assembly

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Ref #	Part Number	Qty	S/P/F	Description
48	931-1291A	1	/P	Pivot Bar End Cap
50	710-0514	1	/P	Hex Screw 3/16 x 1.00
51	936-3004	1	/P	Flat Washer .406 ID x .875 OD x .105
52	731-04065A	1		Steering Wheel Cover - MTD
53	N/A	1		Steering Wheel Cap Not used in this application