



Service Kit

753-04876

Date: 9/10/2004

Subject: Replacement Hardware for Snow Thrower Chain Clearance.

Models Affected: 2004-2005 600 Series 2-Stage Snow Throwers w/ 4-Way Joystick Control and 15x5x6 Tires.

PURPOSE: Use this kit when there is interference between tire chains and the upper attachment bolt for the chute support tube (located on left frame side). Hardware supplied provides a reduced profile for additional tire chain clearance. **Read through and understand instructions completely before proceeding with repair.**

NOTE: These materials are prepared for use by trained technicians who are experienced in the service and repair of equipment of the kind described in this publication, and are not intended for use by untrained or inexperienced individuals. Such individuals should seek the assistance of an authorized service technician or dealer.

NOTE: Save this Instruction Sheet. Refer to it when ordering replacement parts.

Service Kit Contents

(See Figure 1)

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	710-0805	1	BOLT: MACH. THD: 5/16"-18 X 1.5" GR5
2	736-0451	1	SADDLE WASHER
3	769-01406	1	THIS INSTRUCTION SHEET

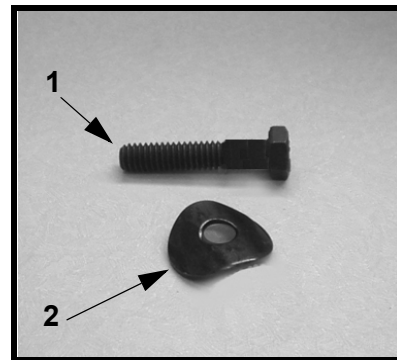


FIGURE 1

Pre-Service Preparation:

NOTE: Reference to left, right, forward and rear are from the operator's position facing the handles.

1. Place the snow thrower on a flat surface.
2. Turn off engine and remove ignition key. Allow engine and muffler to cool.
3. Disconnect spark plug wire from spark plug and ground to loop end of cable guide on top of engine.

Installation Instructions:

4. Locate the chute support tube on the left side of the frame. Using a 1/2" box/open end wrench, remove and discard the upper self tapping screw and handle tab. DO NOT remove the shim washer if existing. See Figure 2.

5. Install the supplied 5/16"-18 x 1.5" Bolt (Item 1) and Saddle Washer (Item 2) in the upper hole of the chute support tube and tighten. Make sure the saddle washer contour mates with the chute support bracket contour and the shim washer (if existing) is in position. See Figure 3.

NOTE: Loctite Threadlocker Blue or a comparable product may be used to improve threaded joint integrity. Not supplied in kit, obtain locally.

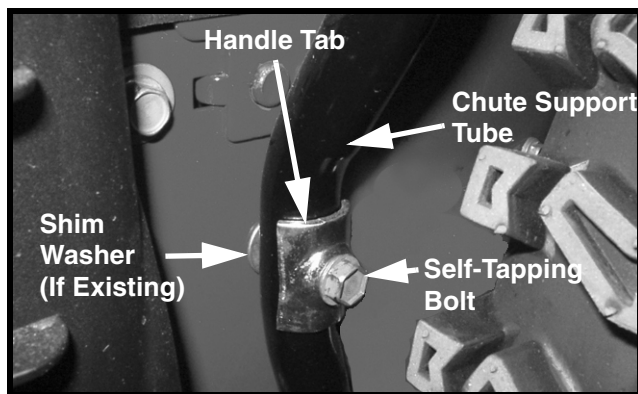


FIGURE 2

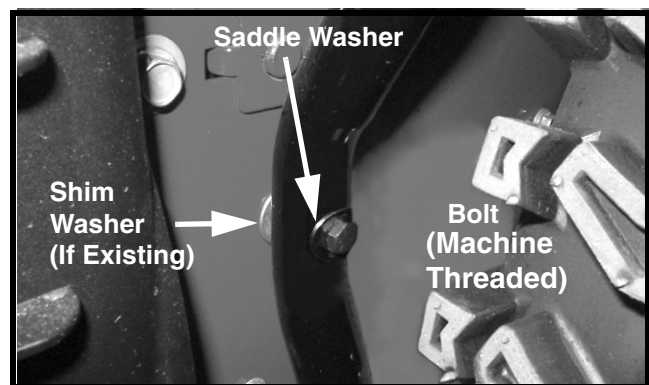


FIGURE 3