



# Service Kit 753-06459

Date: May 25, 2010

Subject: Service Replacement for the  
GW-55043 Lower Bronco Handlebar.

Models Affected: N/A

**Read and understand these instructions thoroughly before proceeding.**

**PURPOSE:** This service kit supplies the latest production lower handlebar, 749-04208, and new longer support links required for the 749-04208. The GW-55043 lower handlebar is no longer available.

**NOTE:** These materials are prepared for use by trained technicians who are experienced in the service and repair of equipment of the kind described in this publication, and are not intended for use by untrained or inexperienced individuals. Such individuals should seek the assistance of an authorized service technician or dealer.

**NOTE:** Save this Instruction Sheet. Refer to it when ordering replacement parts.

## Service Kit Contents

(See Figure 1)

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	749-04208-0638	1	HANDLE:LOWER:TILLER:BRONCO
2	786-04188-0638	2	BRACKET:SUPPORT:HANDLE
3	*	1	THIS INSTRUCTION SHEET

\* - Not Available Separately

### Pre-Service Preparation:

1. Place tiller on a flat and level surface.
2. Turn off the engine and allow engine and muffler to cool to room temperature before proceeding.
3. Remove the spark plug wire from the spark plug and ground to the engine block.

### Lower Handle Removal and Installation:

(Retain all hardware in except as noted)

4. Using a 1/2" socket and ratchet and 1/2" box wrench, remove the four bolts securing the upper handle to the lower handle. Being careful not to kink the cables, lay the upper handle subassembly down onto the ground.
5. Remove the four bolts securing the two short lower handle support brackets from the frame rails and lower handle. Discard the two lower handle support brackets.
6. Remove the two bolts securing the lower handle to the frame rails. Discard the lower handle.
7. Refer to Figure 2. Install, but do not tighten hardware until reassembly is complete, the new Lower Handle, Item 1, and new Handle Support Brackets, Item 2, and the existing upper handle subassembly as shown in Figure 2.
8. Select the hole in the new handle support brackets that provides the best handlebar height for the operator.
9. Tighten all hardware securely.

This completes the installation of this service kit.

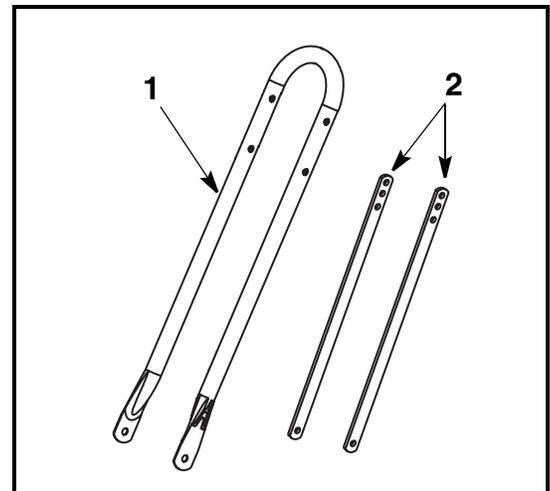


FIGURE 1

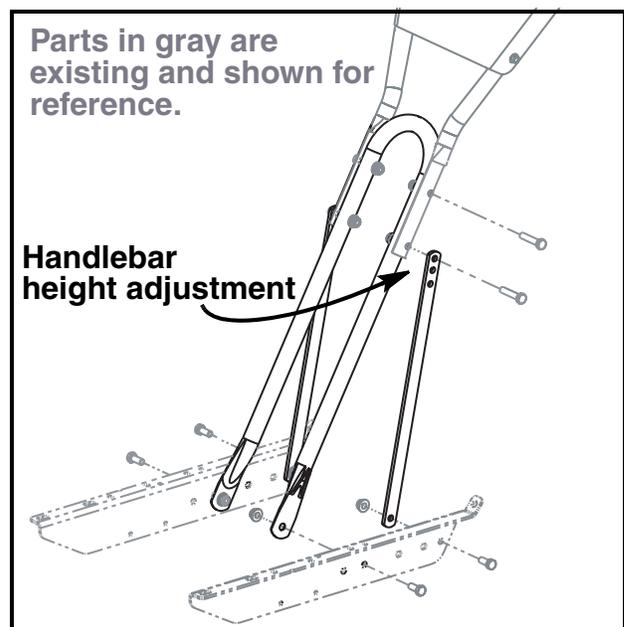


FIGURE 2