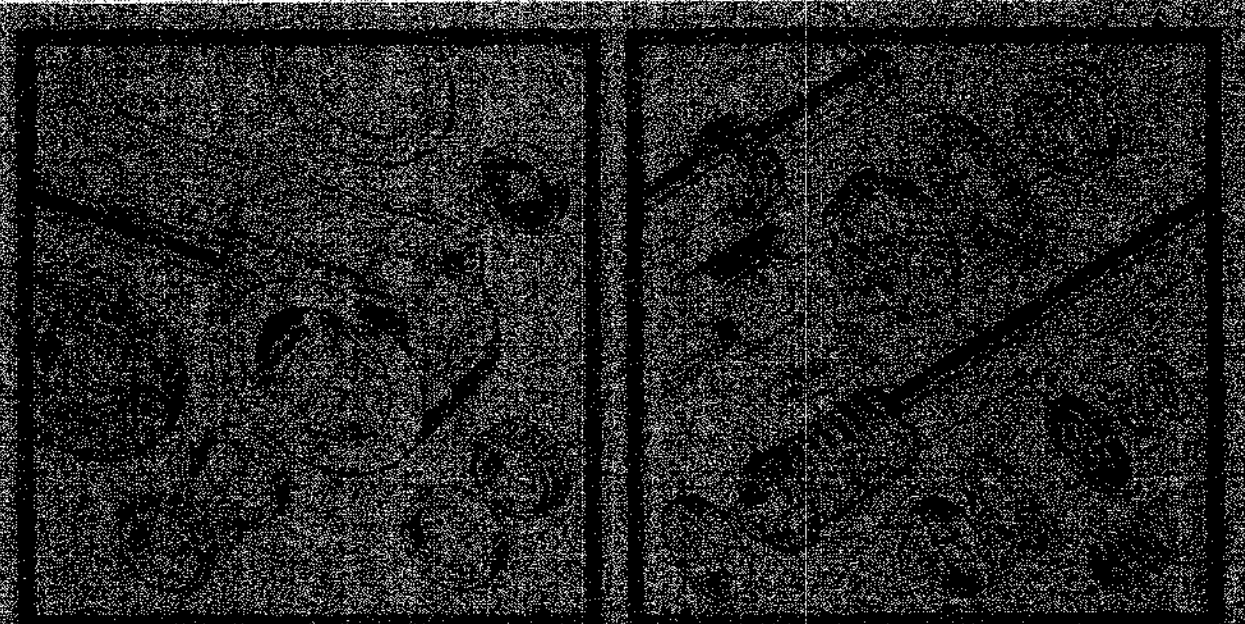


For Discount Troy Bilt Parts Call 606-678-9623 or 606-561-4983

**Tine Clutch/PTO HORSE Model
TROY-BILT® ROTO TILLER — POWER COMPOSTER**



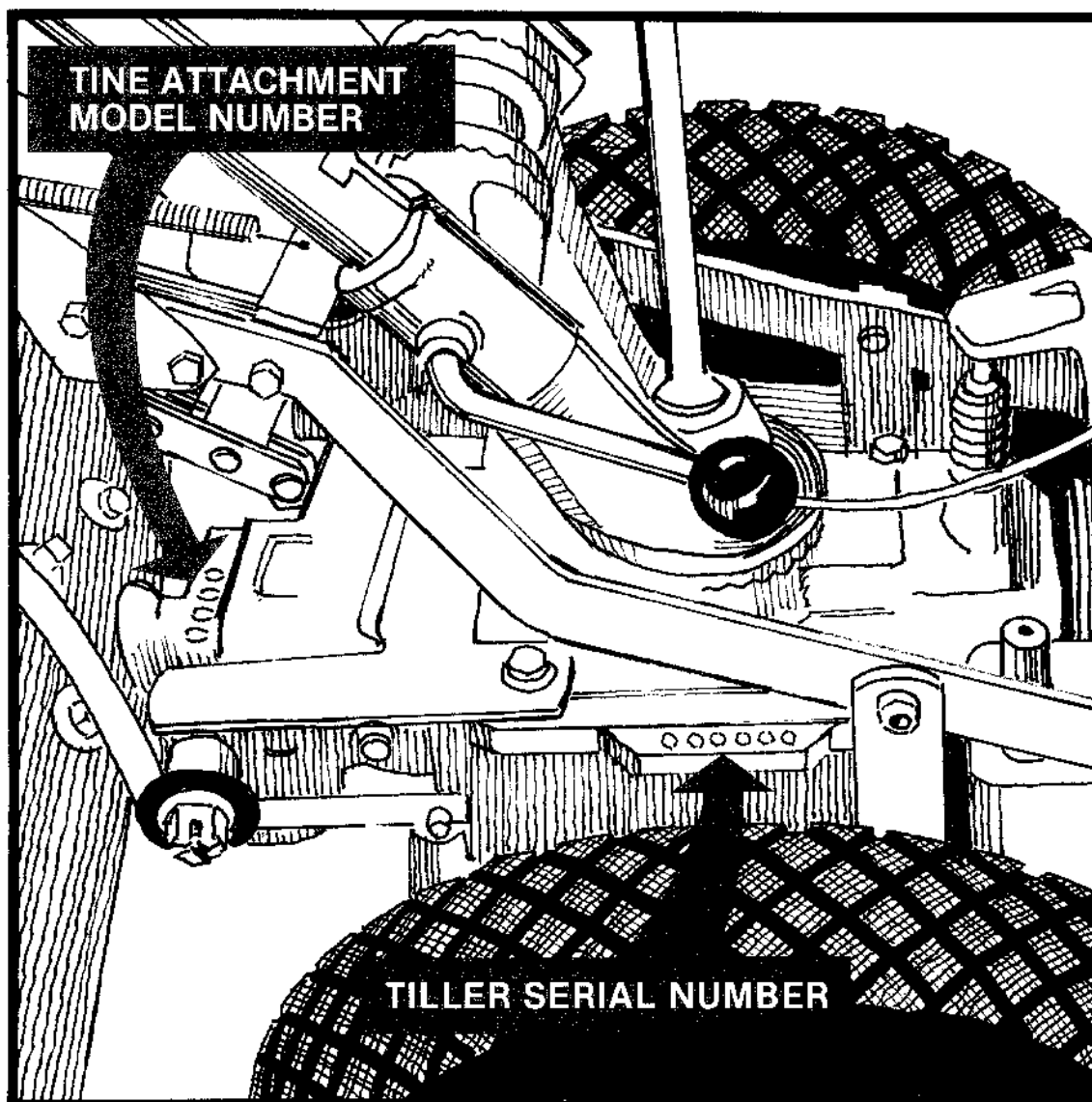
PARTS CATALOG

Catalog #CT340287 • For Tiller Serial Number 640,000 and higher

RECORD YOUR TILLER SERIAL NUMBER AND TINE ATTACHMENT MODEL NUMBER

If you ever have a problem with your machine, or if you need replacement parts, we will need to know your Tiller Serial Number and the Tiller Attachment Model Number when you write or call us. These numbers are necessary so that we can correctly identify your machine and its major attachments.

The arrows in the drawing below show the locations of these two numbers. For your ready reference, please be sure to record these numbers in the spaces provided.



TILLER SERIAL NUMBER _____

TINE ATTACHMENT MODEL NUMBER _____

DATE OF PURCHASE _____

HELPFUL INFORMATION

This Parts Catalog covers only the PTO Horse Model TROY-BILT® Roto Tiller-Power Composter built by Garden Way Manufacturing Company. This catalog is part of our policy of "trying to be of genuine service to our customers." Please look it over occasionally . . . we think it will be of help to you.

If you have any questions, please write us or call. We'll gladly give you all the help we can. Thank you.

HOW TO FIND A PART

In this catalog, the tiller is shown in various assembly groupings such as the Handlebar Assembly, Depth Regulator Assembly, etc. To find a part, refer to the Table of Contents on Page 3. Please note that some parts appear in more than one assembly group because they are used in more than one tiller assembly. Once you have determined the correct assembly group, simply refer to the page number given for that group.

Each part or assembly shown in a Figure is identified by a REF. NO. This reference number also appears in the first column of the parts list that accompanies the Figure (see sample page of parts list below). The second column of the list shows the PART NO. given to that particular part. USE THIS PART NO. TO ORDER THE PART. If a sub-assembly or assembly has no part number, that assembly is sold only as separate unassembled items.

Under the DESCRIPTION column, the capitalized words show the name of the part or assembly. Additional descriptive information is often given to identify the location or function of the part.

The fourth column shows how many (QTY) of each part is used in the Figure. If a part is used more than once on the tiller, you can determine how many times by looking at the Numerical Index of parts in the back of this catalog. This Index shows the page and Ref. No. of all of the parts. Thus, if you know the Part No., but do not know its name, location, or use, the Index refers you to the proper page and reference number.

The fifth column shows whether or not a part REPLACES an earlier part number. Sometimes it reflects a simple number change, or an improvement in design or materials. In these instances, the parts are interchangeable unless otherwise noted in the Description column.

HOW TO ORDER PARTS

To order replacement parts for your tiller, look up the Part No. in this catalog. Then call or write our Parts Department, giving the Part No., your tiller's Model Name and Serial No., and the quantity desired. Pre-payment is not necessary unless the total order is a substantial amount.

For fastest service, DIAL FREE from:

All States Except Alaska 1-800-833-6990
Alaska (Collect) 0-518-235-6010
Canada (Collect) 0-416-674-1502

Our mailing address is:

In U.S.A.

Garden Way Mfg. Co.
102nd St. & 9th Ave.
Troy, New York 12180

In Canada

Garden Way Canada
514 Carlingview Drive
Rexdale, Ontario M9W 5R3

PLEASE NOTE

Some replacement parts may vary slightly in shape, color, or texture from the original parts. This is because certain parts are supplied to us by more than one manufacturer. Please be assured, however, that all parts must conform to our rigid quality specifications, and any slight variations will not affect the fit or performance of these parts in your tiller.

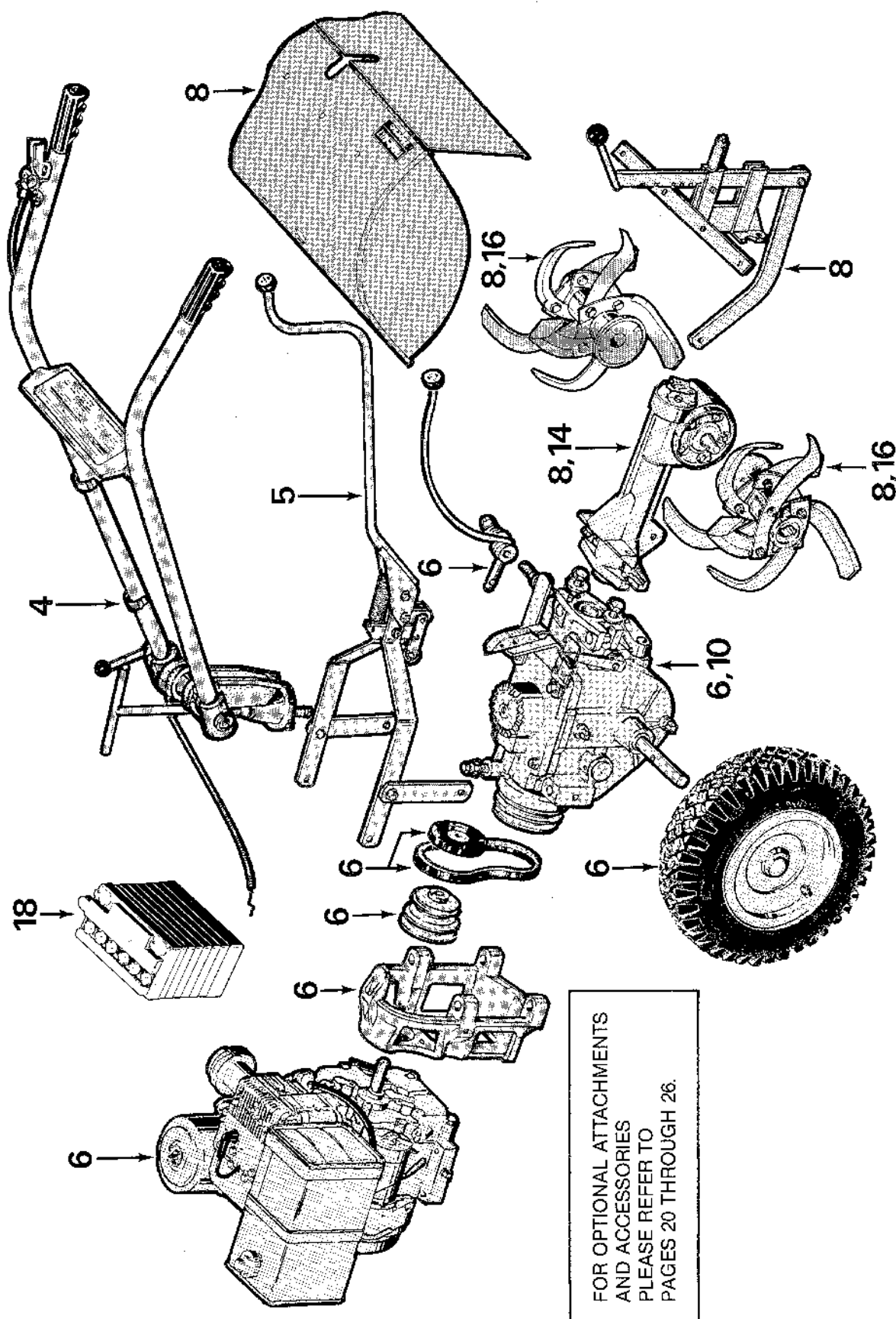
EXPLANATION OF "LEFT SIDE" AND "RIGHT SIDE"

Left and Right sides of the tiller are determined by standing in the operator position and facing in the direction of forward travel.

REF. NO.	PART NO.	DESCRIPTION	QTY.	RE-PLACES
1	2176	LEVER — forward/neutral/reverse. Includes plastic knob with plastic decal inlay. Lever and knob available as complete assembly only	1	
2	2163	SPRING — clutch pawl	1	
3	9466	BOLT — hex. hd. 5/16" - 18 x 1-1/2"	3	
4	2166	BUSHING — "long"	3	

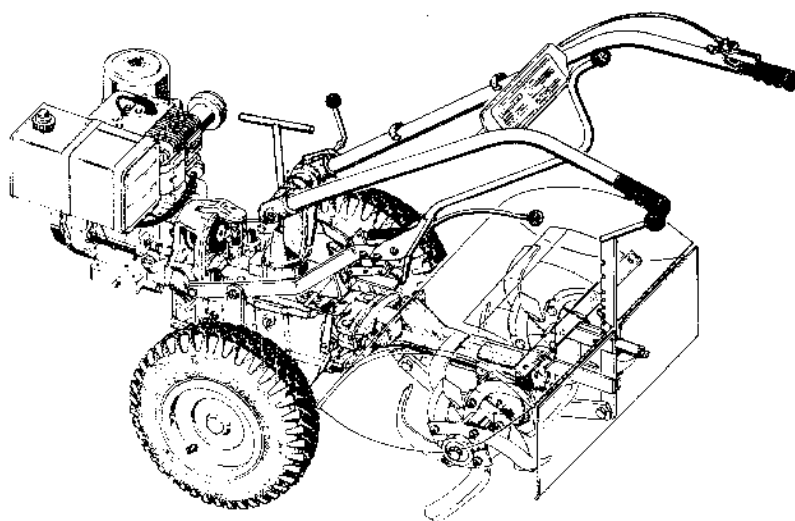
GROUP ORIENTATION

(Figure 1)



FOR OPTIONAL ATTACHMENTS
AND ACCESSORIES
PLEASE REFER TO
PAGES 20 THROUGH 26.

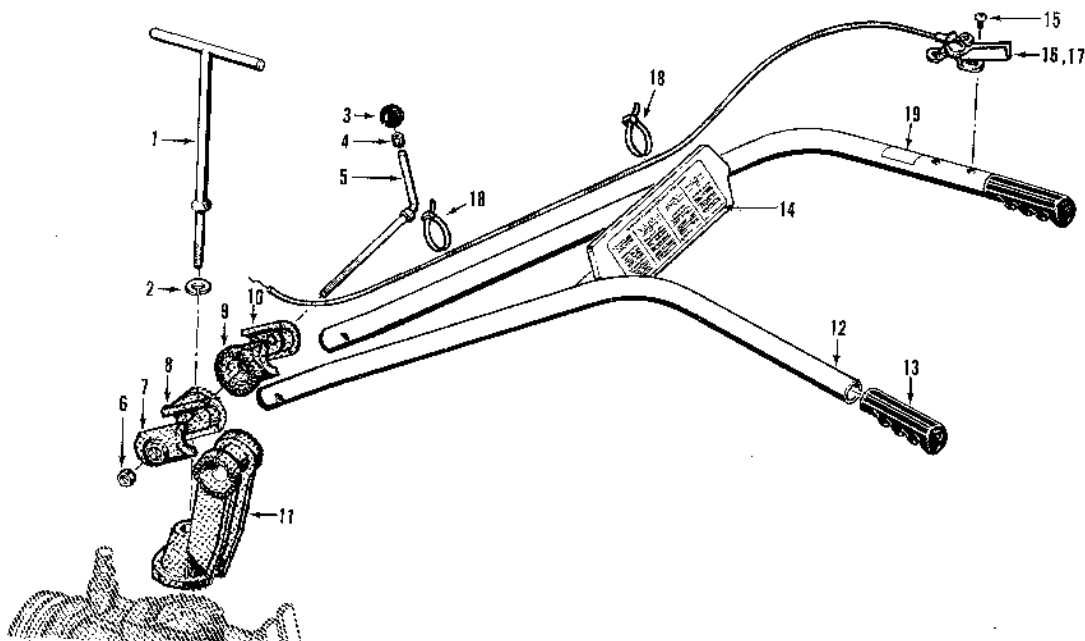
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HANDLEBAR ASSEMBLY

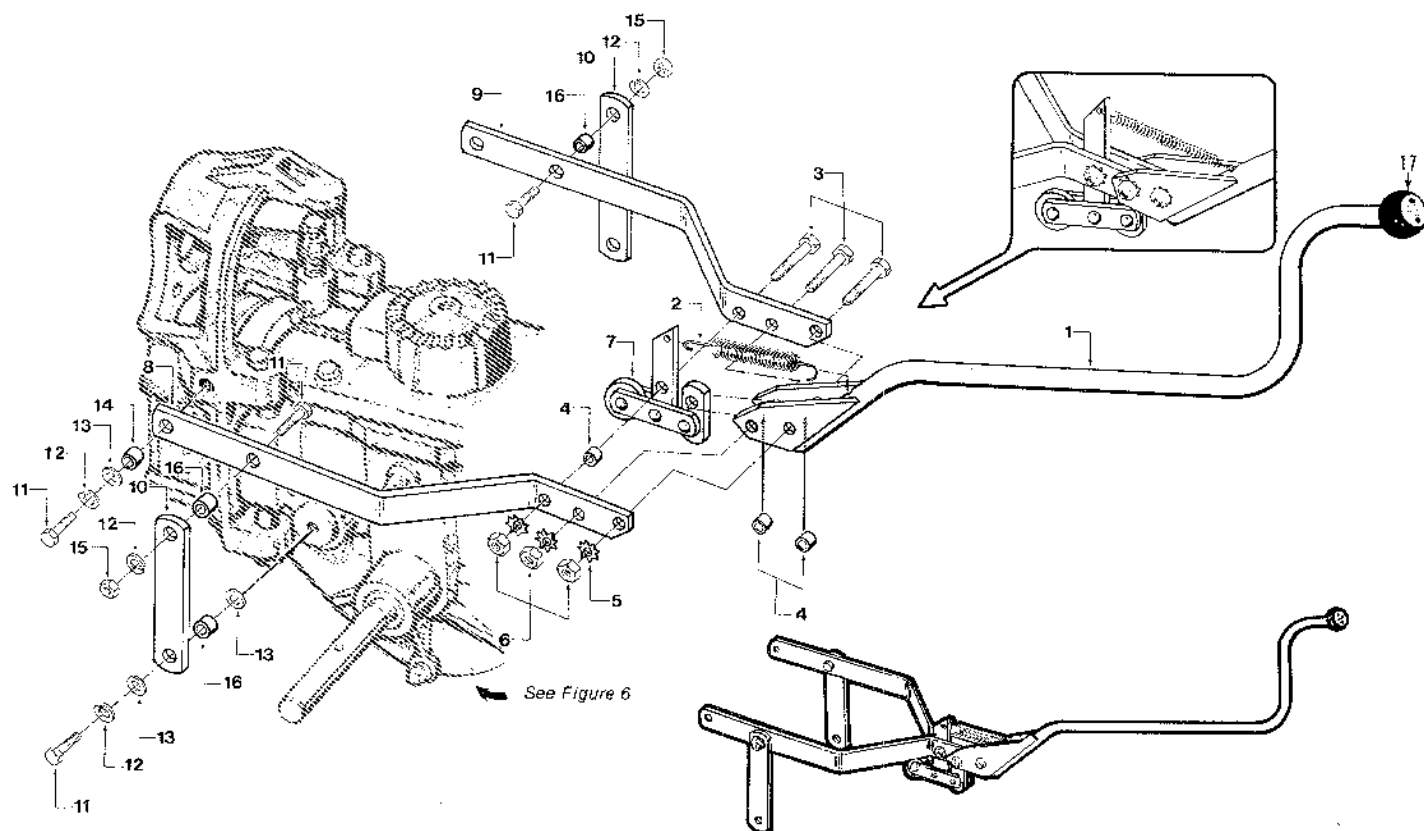
(Figure 2)



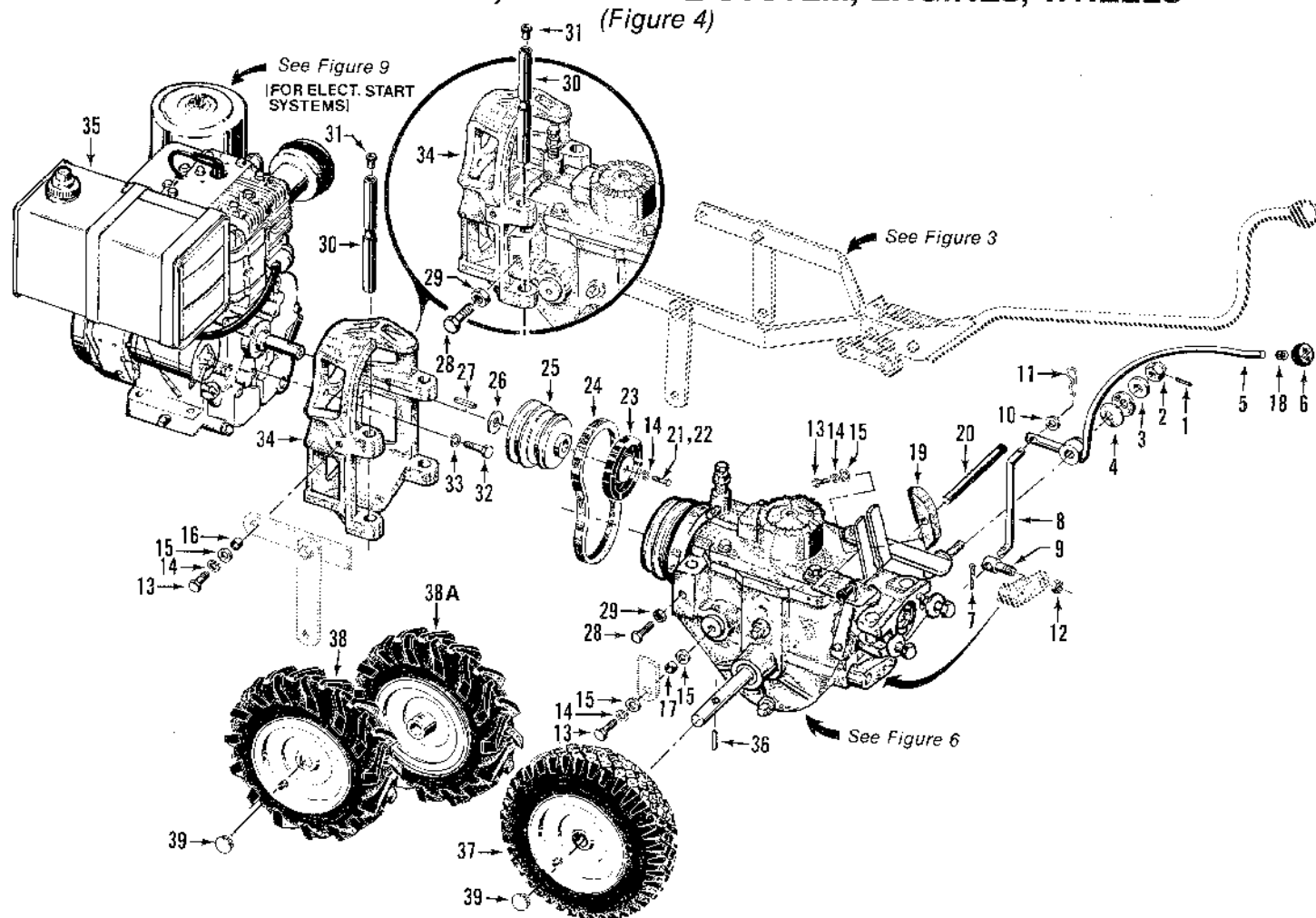
REF. NO.	PART NO.	DESCRIPTION	QTY.	RE-PLACES
HANDLEBAR ASSEMBLY				
1	1167	CLAMP — T-bar, handlebar mounting. For recoil or electric start models	1	
2	9915	LOCKWASHER — spring lock, 5/8"	1	
3	9119	KNOB — handlebar height adjustment. Includes #9120 retaining ring (Ref. #4)	1	
4	9120	RING — retaining (tolerance ring)	1	
5	1881	STUD — handlebar height adjustment. Includes #9119 knob (Ref. #3) and #9803 nut (Ref. #6)	1	
6	9803	NUT — hex., 1/2"-13.	1	
7	1021-1	CLAMP — handlebar height adjustment, left	1	
8	1020-1	RATCHET — handlebar height adjustment, left	1	
9	1020-2	RATCHET — handlebar height adjustment, right	1	
10	1021-2	CLAMP — handlebar height adjustment, right	1	
11	1019	BASE — handlebar mounting	1	
12	2214	HANDLEBAR AND PANEL ASSEMBLY (Includes Ref. No. 14, #2230 Decal, and two Ref. No. 13, #9118 Grip)	1	
13	9118	GRIP — handlebar	2	
14	2412	DECAL — power unit operating instructions	1	
15	9733	SCREW — pan hd., #10-32 x 1/2", self-tapping	2	
16	9015	THROTTLE LEVER AND CABLE ASSEMBLY — for 6 HP Tecumseh, 7 HP Kohler and 8 HP Briggs & Stratton engines. Does not include Ref. No. 15, #9733 Screw or Ref. No. 18, #9116 Clip	1	9240
17	9033	THROTTLE LEVER AND CABLE ASSEMBLY — for 8 HP Kohler engine. Does not include Ref. No. 15, #9733 Screw or Ref. No. 18, #9116 Clip	1	
18	9202	TIE — plastic. Secures throttle cable	2	9116
19	2449	DECAL — throttle operation. For Tecumseh and Kohler model engines only	1	

FORWARD/NEUTRAL/REVERSE LEVER & YOKE ASSEMBLY

(Figure 3)



REF. NO.	PART NO.	DESCRIPTION	QTY.	RE-PLACES
1	2176	LEVER — forward/neutral/reverse. Includes plastic knob with plastic decal inlay. Lever and knob available as complete assembly only	1	
2	2163	SPRING — clutch pawl	1	
3	9466	BOLT — hex. hd., 5/16"-18 x 1-1/2"	3	
4	2447	BUSHING — 3/8" long	3	2160
5	9931	LOCKWASHER — external tooth, 5/16"	3	
6	9801	NUT — hex., 5/16"-18	3	
7	2162	ROLLER ASSEMBLY — forward /neutral/reverse shift lever	1	
8	2165-1	YOKE — left side	1	
9	2165-2	YOKE — right side	1	
10	2164	LINK — yoke pivot, left and right, 6-7/8" long	2	
11	9710	BOLT — hex. hd., 3/8"-16 x 1"	6	
12	9913	LOCKWASHER — spring lock, 3/8"	6	
13	9904	WASHER — flat, 3/8", S.A.E.	6	
14	2146	BUSHING — spacer, 21/64" (.325") long, yoke to engine mount	2	
15	9802	NUT — hex., 3/8"-16	2	
16	1113-1	BUSHING — spacer, 19/64" (.300") long, yoke link	4	
17	—	KNOB — plastic knob not available separately due to special procedure required to attach knob to lever		



REF. NO.	PART NO.	DESCRIPTION	QTY.	RE-PLACES
WHEEL SPEED LEVER				
1	9362	PIN — spring, 1/8" dia., retains castle nut to threaded stud	1	
2	9838	NUT—castle (slotted), 1/2"-20. Call Technical Service Department for tightening instructions	1	
3	9934	WASHER — shoulder, 1/2" (shoulder faces disc washers)	1	
4	9932	WASHER — disc spring (concave surfaces face each other)	2	
5	2261	LEVER — wheel speed shift. Includes #2244 knob (Ref. #6) and #9120 retaining ring (Ref. #18)	1	
6	2244	KNOB — wheel speed shift lever. Includes #9120 retaining ring (Ref. #18) and plastic decal inlay	1	
7	9317	PIN — cotter, 3/32" x 1"	1	
8	1231	ROD — connecting rod, wheel speed shift lever	1	
9	1033	SWIVEL — connecting rod	1	
10	9902	WASHER — flat, 5/16", S.A.E.	1	
11	9338	PIN — hair cotter	1	9317
12	9808	LOCKNUT — hex. hd., 5/16"-18, retains swivel to eccentric lever	1	
13	9710	BOLT — hex. hd., 3/8"-16 x 1"	5	
14	9913	LOCKWASHER — spring lock, 3/8"	6	
15	9904	WASHER — flat, 3/8", S.A.E.	7	9903
16	2146	BUSHING — spacer, 21/64" (.325") long, yoke to engine mount	2	
17	1113-1	BUSHING — spacer, 19/64" (.300") long, yoke link to retaining plug	2	
18	9120	RING — retaining (tolerance ring)	1	

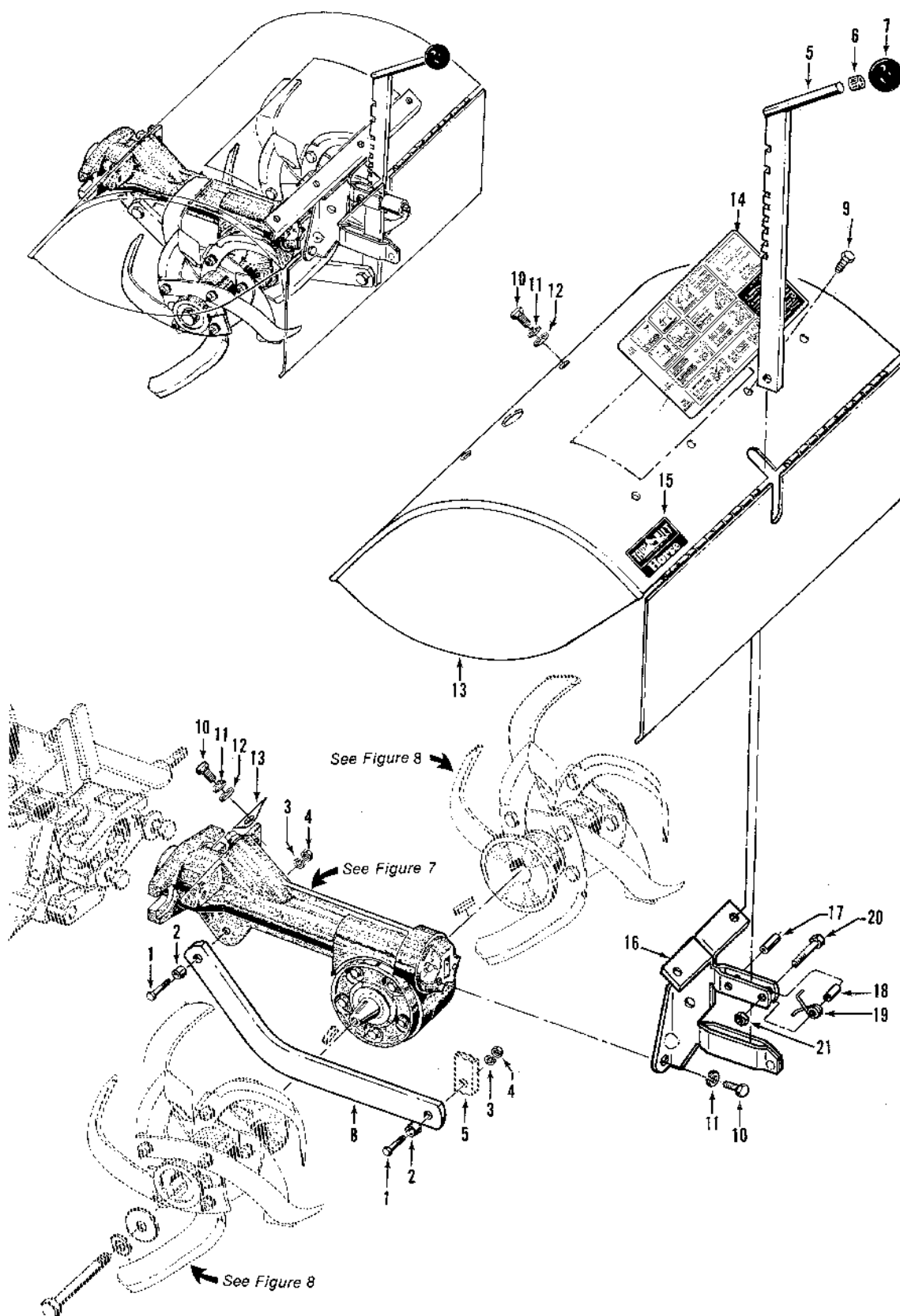
EF. O.	PART NO.	DESCRIPTION	QTY.	RE-PLACES
BELT DRIVE SYSTEM				
3	1920	BLOCK — belt adjustment, 3-7/8" long. Includes mounting hardware and belt adjustment rod (Ref. #'s 13, 14, 15, & 20)	1	
3	2100	ROD — belt adjustment, 7" long, with measuring gauge	1	
1	9738	BOLT — hex. hd., 3/8"-24 x 1-3/4", engine pulley. For 6 HP Tecumseh Engine only	1	
2	9715	BOLT — hex. hd., 3/8"-24 x 1-1/2", engine pulley. For Kohler and Briggs & Stratton Engines	1	
3	1919	DISC — reverse, rubber rimmed. Includes #1920 belt adjustment block (Ref. #19)	1	
4	9245	BELT — forward drive. Single "V" belt, made specially for your tiller (no substitute recommended due to extra strength required)	1	
5	1483	PULLEY — engine P.T.O. (Power Take Off)	1	
6	1138-1	SHIM — engine pulley, 1/16" thick	As Req'd.	
6	1138-2	SHIM — same as above, 1/32" thick	As Req'd.	
7	9303	KEY — engine pulley, 3/16" square x 2-1/2"	1	
ENGINES AND ENGINE MOUNT				
8	9751	BOLT — hex. hd., 5/16"-18 x 1", Grade 5. Retains engine mounting bar	2	
9	9801	NUT — hex., 5/16"-18 (jam nut)	2	
0	1034	BAR — engine mounting	2	
1	9147	PLUG — thread protector, red plastic	2	
2	9572	BOLT — hex. hd., 5/16"-24 x 1-1/8", engine mounting	4	
3	9912	LOCKWASHER — spring lock, 5/16"	4	
4	1960	MOUNT — engine to tiller. Includes four #9572 mounting bolts (Ref. #32)	1	
5	10226	TECUMSEH ENGINE — 6 HP, recoil start, Model HH-60, Specification 105126J, solid state electronic ignition, horizontal crankshaft is turned down to 3/4" at PTO end to accept engine pulley. See NOTE 1 below	1	1870
5	10227	TECUMSEH ENGINE — 6 HP, electric start, Model HH-60, Specification 105127J. Same as Part No. 10226 engine, but with electric start. For use with tillers already equipped with Key Switch Starting System (see Page 18). See NOTE 1 below	1	1868
5	10203	KOHLER ENGINE — 8 HP Magnum, recoil start, Model M8T, Specification PS-301512, solid state electronic ignition, horizontal crankshaft is turned down to 3/4" at PTO end to accept engine pulley. See NOTE 1 below	1	
5	10204	KOHLER ENGINE — 8 HP Magnum, electric start, Model M8S, Specification PS-301513. Same as Part No. 10203 engine, but with electric start. For use with tillers already equipped with Key Switch Starting System (see Page 18). See NOTE 1 below	1	
WHEEL & TIRE ASSEMBLIES				
16	9322	PIN — roll (spiral), 5/16" x 1-1/2" long, wheel hub to shaft	2	
17	9142	WHEEL & TIRE ASSEMBLY — standard tread, 4:00/4:80 x 8" tubeless tire with valve stem, mounted on single-piece steel wheel	2	
18	9143	WHEEL & TIRE ASSEMBLY — bar tread, LEFT SIDE. 4:80 x 8" tubeless tire with valve stem, mounted on single-piece steel wheel. See Note 2 below	1	
18A	9144	WHEEL & TIRE ASSEMBLY — bar tread, RIGHT SIDE. Same as #9143 but for right side of tiller. See Note 2 below	1	
19	9145	CAP — wheel hub	2	

NOTE 1 — Please call or write Technical Service Dept. (at Tiller Factory) before ordering replacement engine.

NOTE 2 — For correct traction and directional control, Bar Tread Tires must be a matched pair. When ordering a single replacement wheel & tire assembly, please specify the manufacturer's name on the tire that you're keeping (such as Garden Trac, Carlisle, etc.). Also, Bar Tread Tires should be mounted on the tiller so that the closed end of the "V" in the tire tread on top of the tire will face forward.

DEPTH REGULATOR & TINE HOOD ASSEMBLIES

(Figure 5)

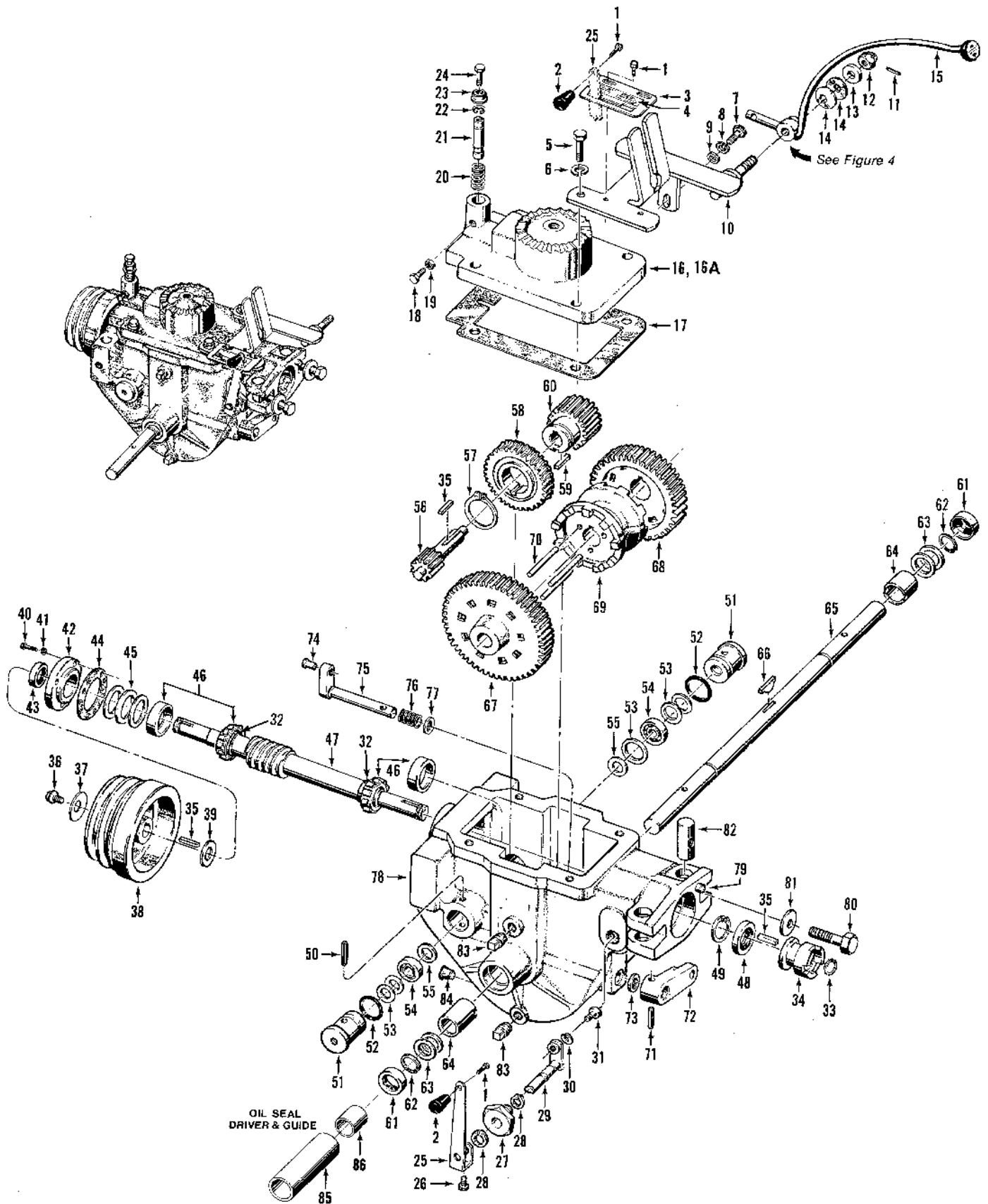


DEPTH REGULATOR & TINE HOOD ASSEMBLIES*(Figure 5)*

F. PART NO.	DESCRIPTION	QTY.	RE- PLACES
9712	BOLT — hex. hd., 3/8"-16 x 1-1/4", drag bar mounting	2	
1113-1	BUSHING — 19/64" (.300") long, drag bar	2	
9913	LOCKWASHER — spring lock, 3/8"	2	
9802	NUT — hex., 3/8"-16	2	
1117A	BAR — depth regulator. Includes #9119 knob (Ref. #7) and #9120 retaining ring (Ref. #6)	1	
9120	RING — retaining (tolerance ring)	1	
9119	KNOB — depth regulator. Includes #9120 retaining ring (Ref. #6).	1	
2121	BAR — drag, depth regulator	1	
9552	SCREW — thread forming, 1/4"-20 x 1/2", (lockwasher and nut not required). Mounts hood to bracket	4	9723
9703	BOLT — hex. hd., 5/16"-18 x 3/4", hood to tiller housing and hood bracket to rear bearing cap	4	
9912	LOCKWASHER — spring lock, 5/16"	4	
9929	WASHER — flat, 5/16"	2	
2470	HOOD — tine cover with hinged flap. Includes hood decals (Ref. #'s 14 and 15)	1	
2413	DECAL — hood, operating instructions	1	
1238	DECAL — model name (HORSE)	1	
2527	BRACKET — tine hood and depth regulator. Includes roll pin (Ref. #17).	1	2255
9308	PIN — roll (spirol), 1/4" x 1" long	1	
9438	SPACER	1	
9384	SPRING	1	
9734	BOLT — hex hd., 1/4"-20 x 1"	1	
9811	LOCKNUT — 1/4"-20	1	

POWER UNIT TRANSMISSION ASSEMBLIES

(Figure 6)



POWER UNIT TRANSMISSION ASSEMBLIES

(Figure 6)

EF. O.	PART NO.	DESCRIPTION	QTY.	RE-PLACES
TRANSMISSION COVER & SHIFT LEVER BRACKET ASSEMBLIES				
1	9782	BOLT — hex. hd., #10-32 x 3/8", self locking flange	3	
2	9463	KNOB — tines/P.T.O. clutch lever, tapered, plastic	1	
3	2263	DETENT PLATE — tines/P.T.O. clutch lever. Includes #2139 operating decal (Ref. #4)	1	
4	2139	DECAL — operating instructions, detent plate	1	
5	9558	BOLT — hex hd., 3/8"-16 x 1-1/2", transmission cover	4	9713
6	9913	LOCKWASHER — spring lock, 3/8"	4	
7	9575	BOLT — hex. hd., 5/16"-18 x 3/4", Grade 5, lever bracket to housing	1	
8	9912	LOCKWASHER — spring lock, 5/16"	1	
9	9902	WASHER — flat, 5/16", S.A.E.	1	
0	2149	BRACKET — shift levers	1	
1	9362	PIN — spring, 1/8" diameter	1	
2	9838	NUT—castle (slotted), 1/2"-20. Call Technical Service Department for tightening instructions	1	
3	9934	WASHER — shoulder, 1/2" (shoulder faces disc washers)	1	
4	9932	WASHER — disc spring (concave surfaces face each other)	2	
5	—	LEVER — wheel speed shift. Shown for reference only. See Page 6 (Ref. #5) for part number and description	1	
6	1003	COVER — power unit transmission housing	1	
6A	1508	COVER — power unit transmission housing. Completely assembled with neutral spring assembly parts (Ref. #'s 18, 19, 20, 21, 22, 23 and 24)	1	
7	1123	GASKET — transmission cover	1	
8	9751	BOLT — hex. hd., 5/16"-18 x 1", Grade 5. Retains neutral plunger (REMOVE WITH CARE). See Ref. #'s 20 & 21	1	
9	9801	NUT — hex., 5/16"-18	1	
0	1496	SPRING — neutral plunger (REMOVE WITH CARE)	1	
1	1035	PLUNGER — neutral (REMOVE WITH CARE). Includes #9504 clip ring (Ref. #22)	1	
2	9504	CLIP RING — retains neutral plunger	1	
3	9831	NUT — hex., flange locknut, 3/8"-16	1	
4	9558	BOLT — hex. hd., 3/8"-16 x 1-1/2", threaded full length	1	
TINES/P.T.O. CLUTCH LEVER ASSEMBLY				
5	2122	LEVER — eccentric, tines/P.T.O. clutch. (Also see Ref. #'s 1, 2, 3 and 4 listed above.)	1	
6	9743	BOLT — hex. hd., 1/4"-20 x 1/2"	1	
7	2123	BUSHING — tines/P.T.O. clutch lever eccentric shaft	1	
8	9516	RETAINING RING — (snap ring), external	2	
9	2130	ECCENTRIC — shaft, tines/P.T.O. clutch lever	1	
0	9911	LOCKWASHER — Hi-collar, 1/4"	1	
1	9672	SCREW — socket hd., 1/4"-20 x 3/8". For use with Tiller Serial Nos. 771566 & Above. For Serial Nos. 771565 & Below order #2131 screw (and #9419 bearing, if needed)	1	2131
DRIVE SHAFT ASSEMBLY				
12	50043	WASHER — shoulder (drive shaft)	2	
13	9500	RETAINING RING — (snap ring), external. Retains dog clutch to drive shaft	1	
14	2120-3	DOG CLUTCH — power unit. For use with Tiller Serial Nos. 771566 & Above. For Serial Nos. 771565 & Below order #2120-2 dog clutch	1	2120-2
15	9301	KEY — 3/16" square x 1" (used on drive shaft and pinion shaft)	3	
16	9655	BOLT — hex. hd., 5/16"-24 x 3/4", self-locking flange, Grade 5	1	9799
17	9944	WASHER — disc spring (concave). Domed side of washer faces bolt head	1	
18	2107	PULLEY — transmission drive, cast iron	1	

(continued)

POWER UNIT TRANSMISSION ASSEMBLIES

(Figure 6)

REF. NO.	PART NO.	DESCRIPTION	QTY.	RE- PLACES
(continued)				
39	50027	WASHER — flat, hardened shoulder, 1-1/4"	1	
40	9701	BOLT — hex. hd., 1/4"-20 x 3/4", front bearing cap	3	
41	9910	LOCKWASHER — spring lock, 1/4"	3	
42	2424	CAP — front bearing	1	1114
43	9600	SEAL — oil, front bearing cap	1	
44	1124-2	GASKET — front bearing cap	1	
45	1224-1	SHIM — front bearing cap, .010" thick	As Req'd.	
45	1224-2	SHIM — same as above, .030" thick	As Req'd.	
45	1224-3	SHIM — same as above, .005" thick	As Req'd.	
45	1224-4	SHIM — same as above, .062" thick	As Req'd.	
46	1714	BEARING & CUP — tapered cone roller bearing with cup (race). Cone and cup sold as set only	2	
47	1985	SHAFT — main drive, power unit. Includes welded-on worm, two pressed-on cone roller bearings, two bearing cups, and two shoulder washers	1	
48	9617	SEAL — oil, drive shaft, rear	1	
49	9517	RETAINING RING — (snap ring), internal. Retains rear bearing cup	1	

PINION SHAFT ASSEMBLY

50	9309	PIN — roll (spiral), 1/4" x 2", retains #1060A plug (Ref. #51)	2	
51	1060A	PLUG — retaining, pinion bearing. Includes #9604 O-Ring (Ref. #52)	2	
52	9604	O-RING — retaining plug	2	
53	1132-1	SHIM — retaining plug, 1-1/64" inner dia., .033" thick. Note: On right side only, one #1132-1 shim is also used between bearing and washer (Ref. #'s 54 & 55)	As Req'd.	
53	1132-2	SHIM — same as above, .062" thick	As Req'd.	
53	1132-3	SHIM — same as above, .010" thick	As Req'd.	
54	9404	BEARING — ball, pinion shaft	2	
55	1126	WASHER — pinion shaft. One used on left and right sides	2	
56	1222	STEM PINION — slow speed gear and shaft (drives slow speed wheel gear)	1	
57	9502	RETAINING RING — (snap ring), external. Retains high speed pinion gear to bronze worm gear	1	
58	1221	WORM GEAR — bronze, wheel drive. Driven by worm on drive shaft	1	
59	9300	KEY — 3/16" square x 5/8". Connects fast speed pinion gear to bronze worm gear ...	1	
60	1233	GEAR — fast speed pinion (drives fast speed wheel gear)	1	

WHEEL SHAFT ASSEMBLY

61	9609	SEAL — oil, wheel shaft	2	
62	9511	RETAINING RING — (snap ring), external. Retains wheel shaft inside bore	2	
63	1166-1	SHIM — wheel shaft, 1-1/64" inner dia., .062" thick	As Req'd.	
63	1166-2	SHIM — same as above, .030" thick	As Req'd.	
63	1166-3	SHIM — same as above, .015" thick	As Req'd.	
63	1166-4	SHIM — same as above, .010" thick	As Req'd.	
63	1166-5	SHIM — same as above, .005" thick	As Req'd.	

(continued)

POWER UNIT TRANSMISSION ASSEMBLIES

(Figure 6)

REF. NO.	PART NO.	DESCRIPTION	QTY.	RE- PLACES
(continued)				
34	1086	BUSHING — bronze, wheel shaft bearing	2	
35	1878	SHAFT — wheel, 15-5/8". Includes #9357 key (Ref. #66) and two #9511 retaining rings (Ref. #62)	1	
36	9357	KEY — Hi Pro, 1/4" x 1 3/4". Connects wheel shaft to clutch	1	
37	1223	GEAR — slow speed, wheel drive	1	
38	1232	GEAR — fast speed, wheel drive	1	
39	1237	DOG CLUTCH — wheel drive. Clutch drives either slow or fast wheel drive gears according to wheel speed shift lever gear selection	1	
70	1112	PIN — clutch guide, 1/4" diameter	3	

ECCENTRIC SHAFT ASSEMBLY

71	9307	PIN — roll (spiral), 3/16" x 1-1/4". Retains eccentric lever to eccentric shaft	1	
72	1029	LEVER — eccentric, wheel speed shifting	1	
73	9622	SEAL — oil, eccentric shaft	1	9611
74	1442	PIN — eccentric shaft, wheel speed shifting	1	
75	1568	ECCENTRIC SHAFT — wheel speed shifting	1	
76	1441	SPRING — eccentric shaft	1	
77	1440	WASHER — eccentric shaft	1	

TRANSMISSION HOUSING

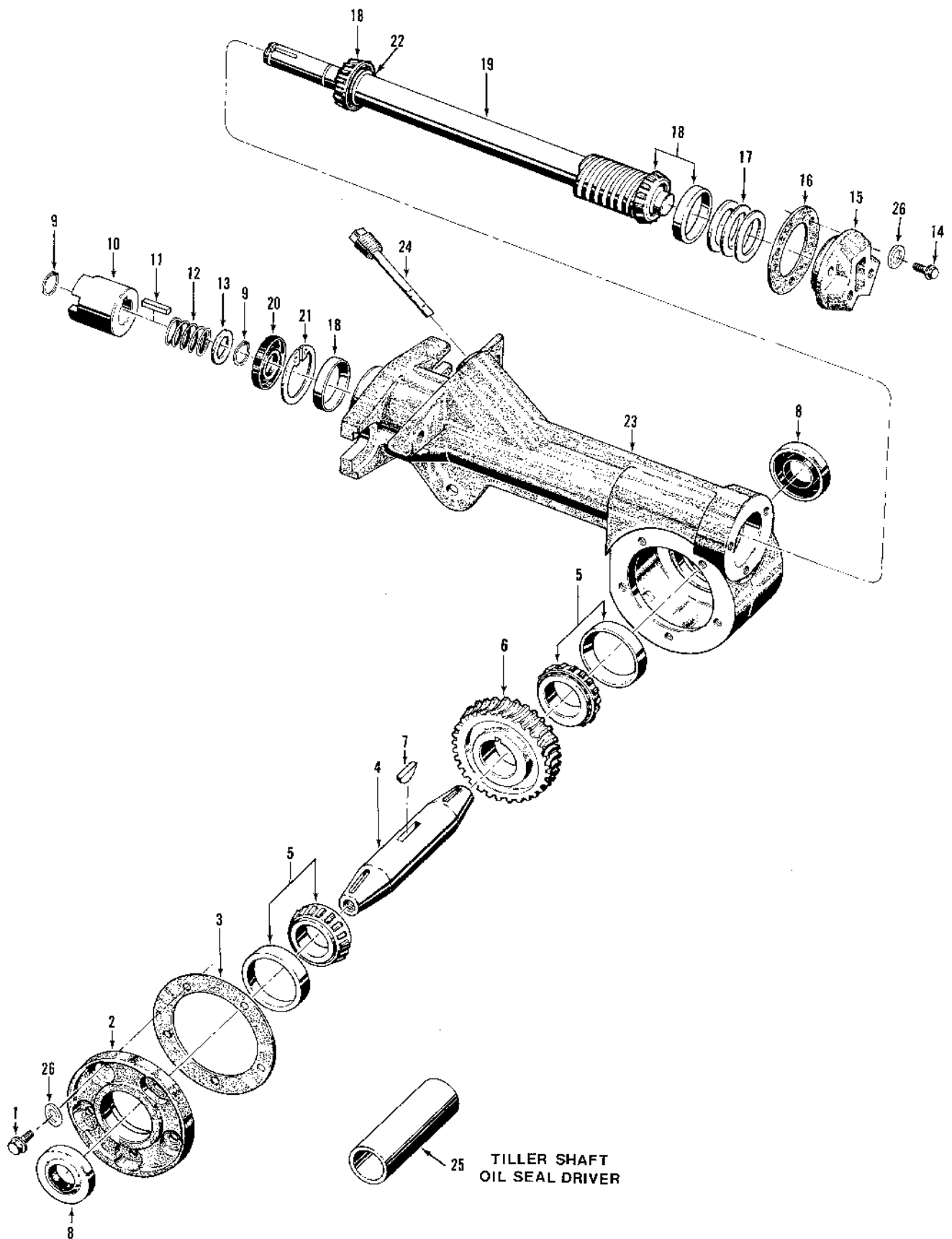
78	2260	HOUSING — power unit transmission. Includes #9359 alignment pin (Ref. #79). Empty housing without covers, shafts, gears, seals, etc. Call Factory Technical Service Dept. before ordering	1	
79	9359	PIN — alignment (aligns power unit housing with tiller attachment housing)	1	

MISCELLANEOUS PARTS

80	9560	BOLT — hex. hd., 1/2"-13 x 2", Grade 5. Connects power unit and tiller attachment housings	2	
81	9928	WASHER — disc spring (concave). Domed side of washer faces bolt head	2	
82	2126	POST — with threaded hole for #9560 bolt (Ref. #80)	2	
83	9726	PLUG — pipe, 1/4". Oil level check plug and oil drain plug	2	
84	9122	PLUG — red plastic, thread protector	1	
85	4921-1	OIL SEAL DRIVER — for wheel shaft oil seals (use with Part #4921-2 Driver Guide)	1	
86	4921-2	OIL SEAL DRIVER GUIDE — for wheel shaft oil seals (use with Part #4921-1 Seal Driver)	1	

TILLER ATTACHMENT TRANSMISSION ASSEMBLIES

(Figure 7)



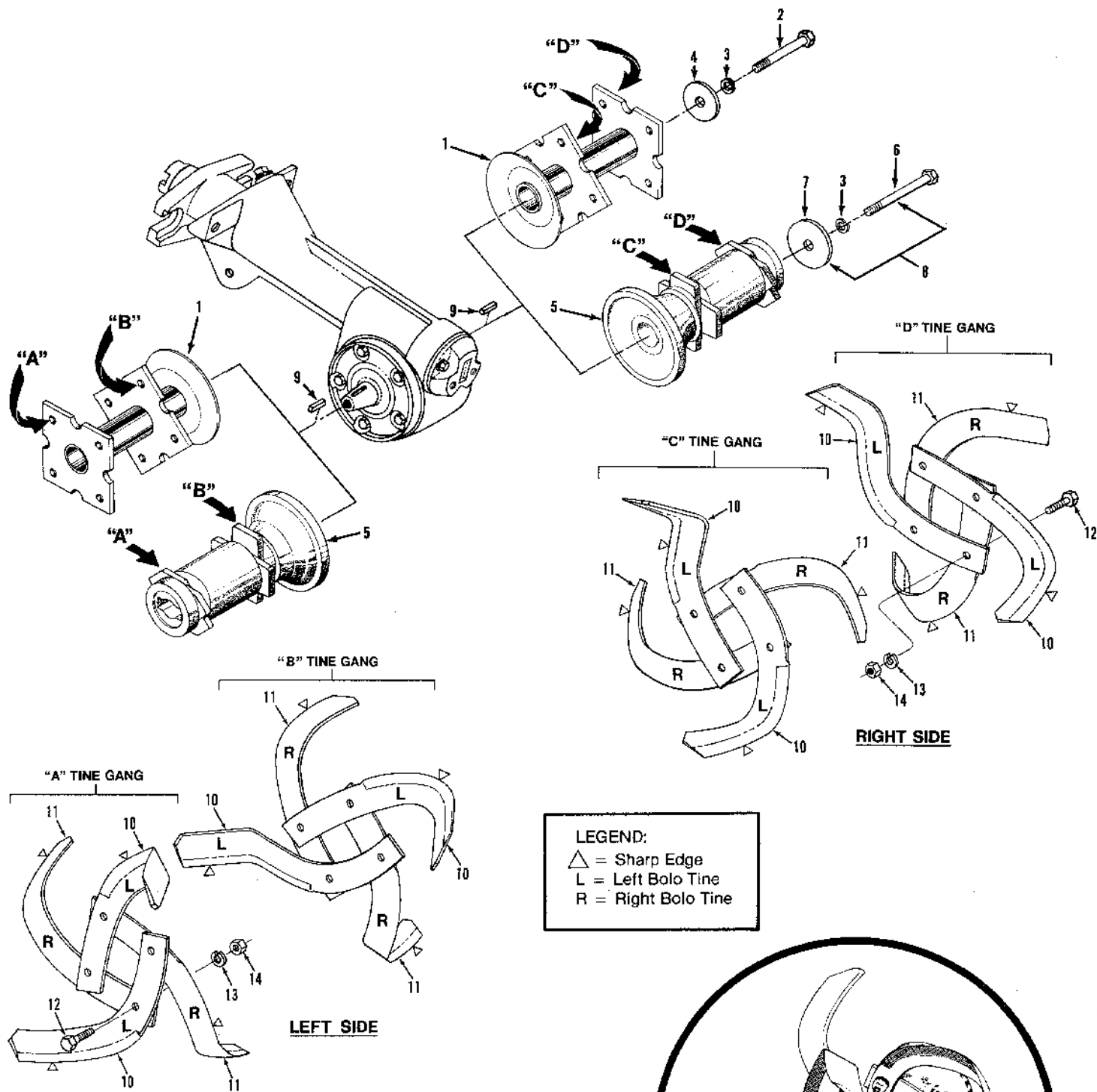
TILLER ATTACHMENT TRANSMISSION ASSEMBLIES

(Figure 7)

REF. NO.	PART NO.	DESCRIPTION	QTY.	RE-PLACES
TILLER TINE SHAFT ASSEMBLY				
1	9780	BOLT — hex. hd., 1/4"-20 x 5/8", self-locking flange	5	
2	2451	COVER — tiller housing. Includes five #9780 bolts (Ref. No. 1)	1	1872
3	1129-1	GASKET — tiller housing cover, .010" thick	As Req'd.	
3	1129-2	GASKET — same as above, .030" thick	As Req'd.	
4	1026-A	SHAFT — tiller tine. Includes #1104 key (Ref. #7)	1	
5	1715	BEARING & CUP — tapered cone roller bearing with cup (race). Cone and cup sold as set only	2	
6	1064	WORM GEAR — bronze, tiller tine shaft. Driven by worm on tiller driven shaft	1	
7	1104	KEY — tiller tine shaft. Woodruff key with ends ground	1	
8	9618	SEAL — oil, tiller tine shaft	2	9616
TILLER DRIVE SHAFT ASSEMBLY				
9	9500	RETAINING RING — (snap ring), external. Retains dog clutch to shaft	2	
10	2120-1	DOG CLUTCH — tiller drive shaft	1	
11	9301	KEY — 3/16" square x 1", dog clutch to tiller drive shaft	1	
12	2127	SPRING — dog clutch	1	
13	1138-1	SHIM — dog clutch, 1/16" (.062") thick	1	
14	9773	BOLT — hex. hd., 1/4"-20 x 7/8", self locking flange	3	
15	1115	CAP — rear bearing	1	
16	1124-2	GASKET — rear bearing cap	1	
17	1224-1	SHIM — front bearing cap, .010" thick	As Req'd.	
17	1224-2	SHIM — same as above, .030" thick	As Req'd.	
17	1224-3	SHIM — same as above, .005" thick	As Req'd.	
17	1224-4	SHIM — same as above, .062" thick	As Req'd.	
18	1714	BEARING & CUP — tapered cone roller bearing with cup (race). Cone and cup sold as set only.	2	
19	1986	SHAFT — main tiller drive. Includes welded-on worm gear, two pressed-on cone roller bearings, two bearing cups (Ref. #18) and one shoulder washer	1	
20	9617	SEAL — oil, drive shaft, front	1	
21	9517	RETAINING RING — (snap ring), internal. Retains front bearing cup	1	
22	50043	WASHER — shoulder (drive shaft)	1	
TRANSMISSION HOUSING AND DIPSTICK				
23	2206	HOUSING — tiller attachment. Includes pressed-on sleeve in front of housing and one tine shaft bearing cup (Ref. #5) mounted in right side of housing. Empty housing without shafts, gears, seals, dipstick, etc. Call Factory Technical Service Dept. before ordering	1	
24	2136	DIPSTICK — oil level, tiller attachment	1	
MISCELLANEOUS PARTS				
25	1961-1	OIL SEAL DRIVER — for tiller shaft oil seals	1	
26	9945	WASHER — 1/4", plastic	8	

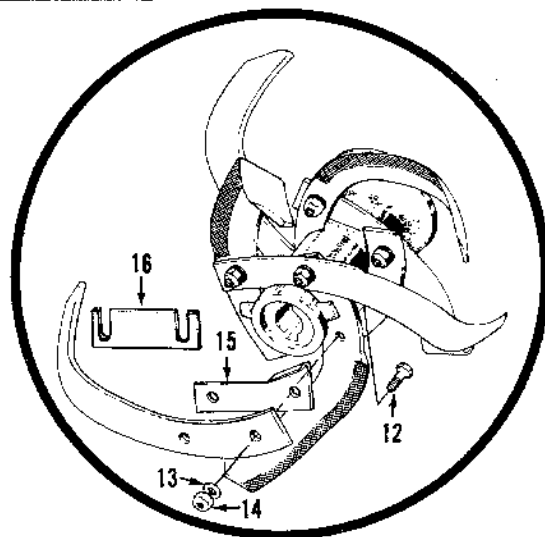
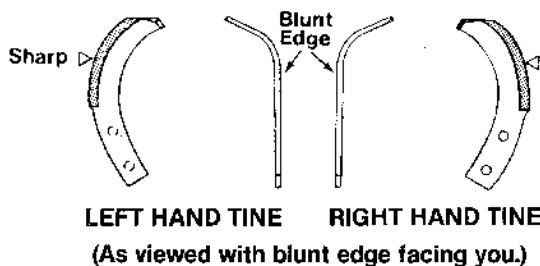
BOLO TINE ASSEMBLIES

(Figure 8)



LEGEND:
 △ = Sharp Edge
 L = Left Bolo Tine
 R = Right Bolo Tine

NOTE: Make sure Sharp Edge △ of tines faces FORWARD to enter soil first



SHIMS SHOWN ABOVE USED FOR TINES MOUNTED ON CAST IRON TINE HOLDERS

BOLO TINE ASSEMBLIES

(Figure 8)

REF. NO.	PART NO.	DESCRIPTION	QTY.	RE-PLACES
1	2415	TINE HOLDER — welded steel. For left or right side of tiller. See NOTE 1 below	2	
2	9669	BOLT — hex hd., 1/2"-20 x 4-3/4" long. Mounts Part #2415 welded steel tine holder on tine shaft	2	
3	9914	LOCKWASHER — 1/2", holder mounting	2	
4	9952	WASHER — flat. Outer dia. 1.500", inner dia. .516", thickness .182". Use with Part #9669 bolt only	2	
5	1205	TINE HOLDER — cast iron. For left or right side of tiller. See NOTE 1 below	2	
6	1463	BOLT — hex hd., 1/2"-20 x 5-3/4" long. Mounts Part #1205 cast iron tine holder on tine shaft	2	
7	1461	WASHER — flat. Outer dia. 1-3/4", inner dia. 17/32". Use with Part #1463 bolt only	2	
8	1735	BOLT & WASHER SET — Includes one each Part #1463 bolt, #9914 lockwasher and #1461 washer. Use with Part #1205 tine holder only	1	
9	9301	KEY — tine shaft. 3/16" square x 1" long	2	
10	1270-1A	BOLO TINE — single, Left Hand. Used on left and right side tine assemblies. Tine is stamped either "EL" or "AL". Includes two each Part #9711 bolts, #9913 lockwashers and #9802 hex nuts	8	
11	1270-2A	BOLO TINE — single, Right Hand. Used on left and right side tine assemblies. Tine is stamped either "ER" or "AR". Includes same hardware as described above for left hand tine	8	
12	9711	BOLT — hex hd., 3/8"-16 x 1", tine mounting	16	
13	9913	LOCKWASHER — 3/8", tine mounting	16	
14	9802	NUT — hex, 3/8"-16, tine mounting	16	
15	2253	TINE SHIM — used as needed to correct loose-fitting tines mounted on cast iron tine holders only	...	
16	2254	TINE SHIM — used as needed to correct loose-fitting tines mounted on cast iron tine holders only	...	
...	1245K	TINE REPLACEMENT KIT — unassembled. Includes eight each of Part #1270-1A and #1270-2A tines and sixteen each of #9711 bolts, #9913 lockwashers and #9802 hex nuts. Includes easy-to-follow instructions for installing tines on welded steel tine holders or cast iron tine holders. DOES NOT INCLUDE tine holders, holder mounting hardware, or tine shaft keys.	1	
...	10355	WELDED STEEL TINE HOLDER REPLACEMENT KIT — Includes one each of Part #2415 welded steel tine holder, #9669 bolt, #9914 lockwasher and #9952 washer. Order two kits if replacing both holders. See NOTE 1 below. DOES NOT INCLUDE tines, tine mounting hardware, or tine shaft key	1	

NOTE 1: PTO Horse Model Tillers may come equipped with either Part #2415 Welded Steel Tine Holders or Part #1205 Cast Iron Tine Holders, depending upon the particular model of engine on the tiller. When ordering a replacement tine holder, please specify the same type holder that came as original equipment on the tiller. The two different style holders are shown in the illustration to the left (see Ref. Nos. 1 and 5).



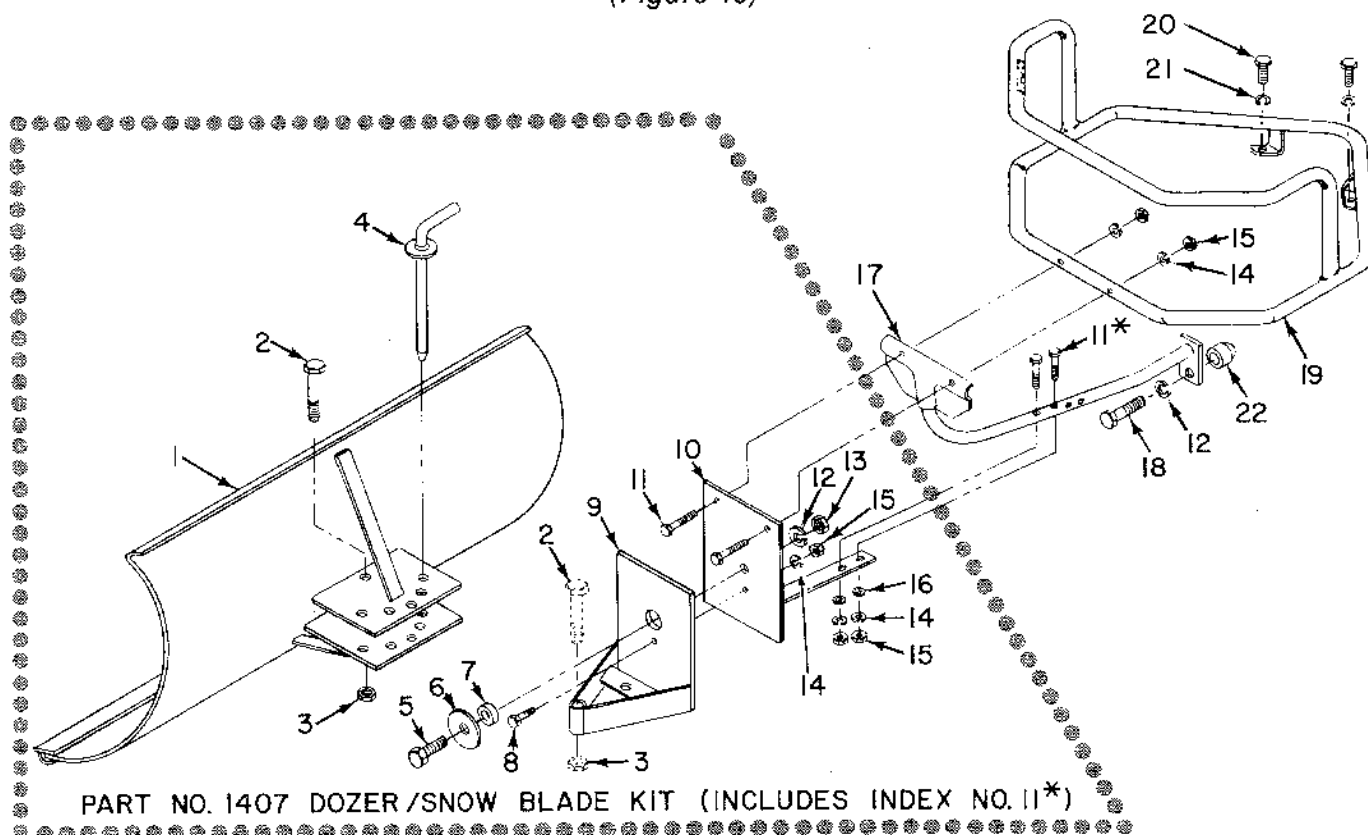
ELECTRIC START SYSTEM — 6HP & 8HP TILLERS

(Figure 9)

REF. NO.	PART NO.	DESCRIPTION	QTY.	RE-PLACES
1	9295	CABLE — battery, positive and negative terminals	2	
2	9255	RUBBER BOOT — terminal insulating	2	
3	9552	SCREW — self threading, 1/4"-20 x 1/2", one for grounding negative cable and two for mounting solenoid to bracket	3	
4	9703	BOLT — hex. hd., 5/16"-18 x 3/4", battery terminals	2	
5	9801	NUT — hex., 5/16"-18, battery terminals	2	
6	2241	BATTERY HOLD-DOWN CLAMP — with attached Key Switch Plate (includes #20418 decal). Introduced on Tiller Serial #648406. Use with #2182 battery bracket	1	1468
7	20418	DECAL — key switch instructions	1	
8	9230	KEY SWITCH — includes two #9243 keys, one lockwasher and one mounting nut (hardware not available separately from Garden Way)	1	
9	9243	KEY — ignition, one pair	1	
0	9565	BOLT — carriage, 1/4"-20 x 1-1/2", hold-down clamp to bracket	2	9706
1	9910	LOCKWASHER — spring lock, 1/4"	2	
2	9800	NUT — hex., 1/4"-20	2	
3	9092B	BATTERY — 12 volt, 30 amperes, side-vented. Comes with Part #9009 vent tube. IMPORTANT: For Tiller Serial Nos. 685484 & Below, contact Technical Service Department regarding special battery replacement kit before ordering battery	1	9123, 9487B
4	1959	SOLENOID — starter, includes all washers and nuts (Ref. No's. 15, 16, 17 & 18) for cables and wires	1	9127
5	9912	LOCKWASHER — spring lock, 5/16", solenoid left and right posts	2	
6	9826	NUT — hex., 5/16"-24, solenoid left and right posts	2	
7	9921	LOCKWASHER — external tooth, #10, solenoid center post	1	
8	9809	NUT — hex., 10-32, center post on solenoid	1	
9	9223	CABLE — solenoid to starter motor	1	
0	2182	BATTERY BRACKET — introduced on Tiller Serial #648406. Use with #2241 clamp	1	1169
1	9558	BOLT — hex. hd., 3/8"-16 x 1-1/2", bracket to transmission cover	2	9713
2	9913	LOCKWASHER — spring lock, 3/8"	2	
3	9265	TIE — twist, red plastic, wire retaining	1	
4	9009	VENT TUBE — 5/16" dia.	1	
5	1475	SHIELD — vent tube, 1/2" dia.	1	
6	9224	CLAMP — vent tube shield	1	
7	9202	TIE — red plastic	1	
8	1552	WIRE HARNESS — for Tecumseh and Kohler engines. Includes two receptacles; three red wires (solenoid activate, battery recharge, and starter switch); one green (shutoff) wire; plastic harness tube	1	
9	9218	CLIP — metal, supports recharging wire on Tecumseh engine	1	
0		FUSE — 6 Amperes, 3 AGC, for Tecumseh engine (earlier models only). Available locally or from Garden Way (Tecumseh #29561)	1	
1		DIODE — battery recharging for Tecumseh engine. For authorized service dealer replacement (Tecumseh #610935)	1	
2	9910	LOCKWASHER — spring lock, 1/4", for Tecumseh and Kohler engines	1	
3	9800	NUT — hex., 1/4"-20. For all engines	1	
4	20424	WIRE HARNESS — for Briggs and Stratton engine. Complete assembly only. Includes key switch receptacle with two red wires (with eyelets), one green wire, plastic harness tube. Order red recharging wire (Ref. No. 35) separately, if needed	1	
5	1554	WIRE — recharge (red), for Briggs & Stratton engine. Includes terminal and eyelet	1	
6	9266	TIE — plastic, reusable	As Req'd.	
7		LOCKWASHER — internal tooth, 1/4". Comes with engine - not avail. from Garden Way	1	

DOZER/SNOW BLADE ATTACHMENT

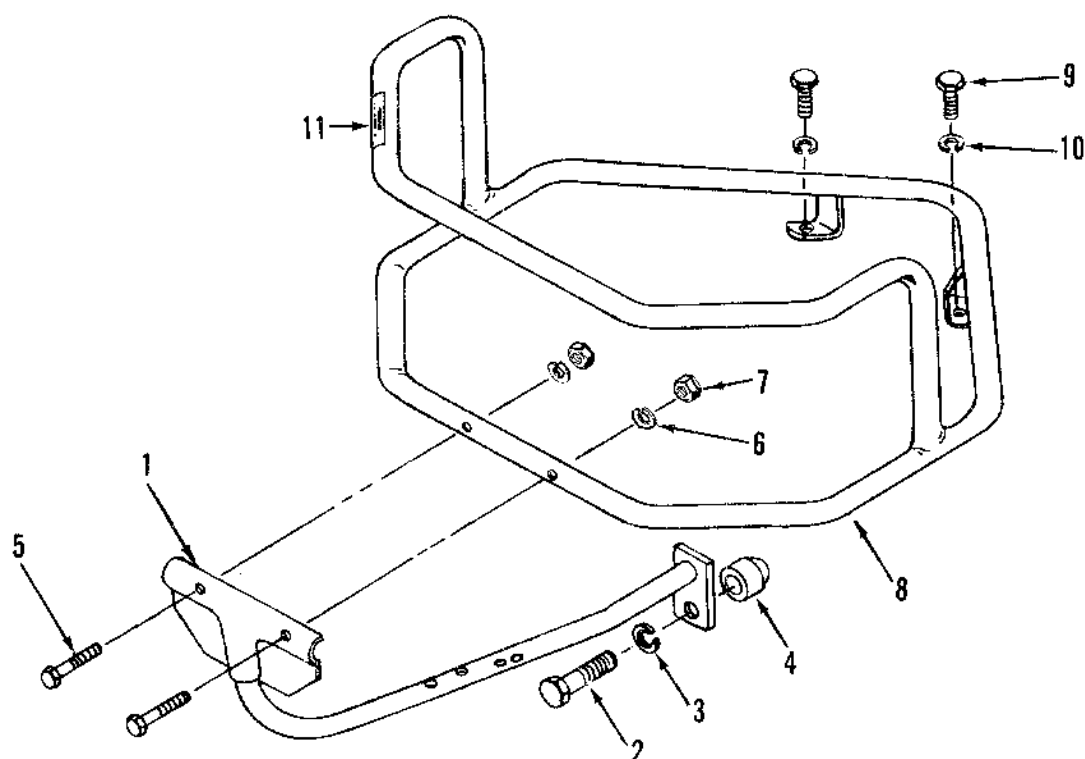
(Figure 10)



REF. NO.	PART NO.	DESCRIPTION	QTY.	RE-PLACES
...	1873	DOZER/SNOW BLADE — complete attachment. Includes Ref. No's. 1 through 22, listed below	1	
1	1157	BLADE — dozer/snow blade	1	
2	9717	BOLT — hex. head, 1/2"-13 x 3"	1	
3	9804	LOCKNUT — hex., 1/2"-13	1	
4	1158	PIN — index, blade angle adjustment	1	
5	9767	BOLT — hex. head, 1/2"-13 x 1-1/2"	1	
6	9905	WASHER — plain, 1/2"	1	
7	1416	BUSHING	1	
8	9705	BOLT — hex. head, 5/16"-18 x 1-1/4"	1	
9	1414	BRACKET — swivel ("A" frame)	1	
10	1415	BRACKET — dozer/bumper mounting	1	
11	9759	BOLT — hex. head, 5/16"-18 x 1-3/4"	4	
12	9914	LOCKWASHER — spring lock, 1/2"	2	
13	9803	NUT — hex., 1/2"-13	1	
14	9912	LOCKWASHER — spring lock, 5/16"	5	
15	9801	NUT — hex., 5/16" x 18	5	
16	9902	WASHER — plain, 5/16" S.A.E.	2	
17	2198	BRACE — bumper bottom (requires spacer, Part #1561—see Ref. #22, below)	1	
18	9716	BOLT — hex. head, 1/2"-13 x 2"	1	
19	1683	BUMPER — wraparound	1	
20	9710	BOLT — hex. head, 3/8"-16 x 1"	2	
21	9913	LOCKWASHER — spring lock, 3/8"	2	
22	1561	SPACER — for bottom brace	1	
...	1407	DOZER/SNOW BLADE KIT — shown within dotted area in Figure 10. For those who have already purchased a bumper (see Part #1932 on Page 21) and want to add a dozer/snow blade. Kit includes Ref. No's. 1 through 16, shown above	1	

BUMPER ATTACHMENT

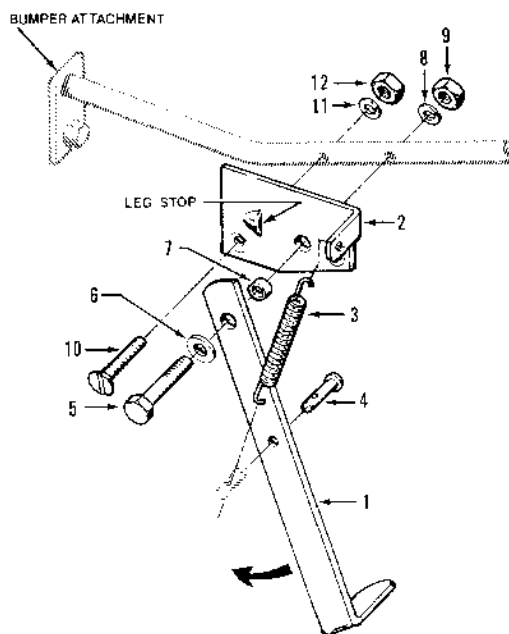
(Figure 11)



REF. NO.	PART NO.	DESCRIPTION	QTY.	RE-PLACES
	1932	BUMPER ATTACHMENT — complete. Includes Ref. No's. 1 through 11, listed below	1	
	2198	BRACE — bumper bottom	1	
	9716	BOLT — hex. head, 1/2"-13 x 2"	1	
	9914	LOCKWASHER — spring lock, 1/2"	1	
	1561	SPACER — for bottom brace	1	
	9758	BOLT — hex. head, 5/16"-18 x 1-1/2"	2	
	9912	LOCKWASHER — spring lock, 5/16"	2	
	9801	NUT — hex., 5/16"-18	2	
	1683	BUMPER — wraparound	1	
	9710	BOLT — hex. head, 3/8"-16 x 1"	2	
	9913	LOCKWASHER — spring lock, 3/8"	2	
	1448	DECAL — for bumper	1	

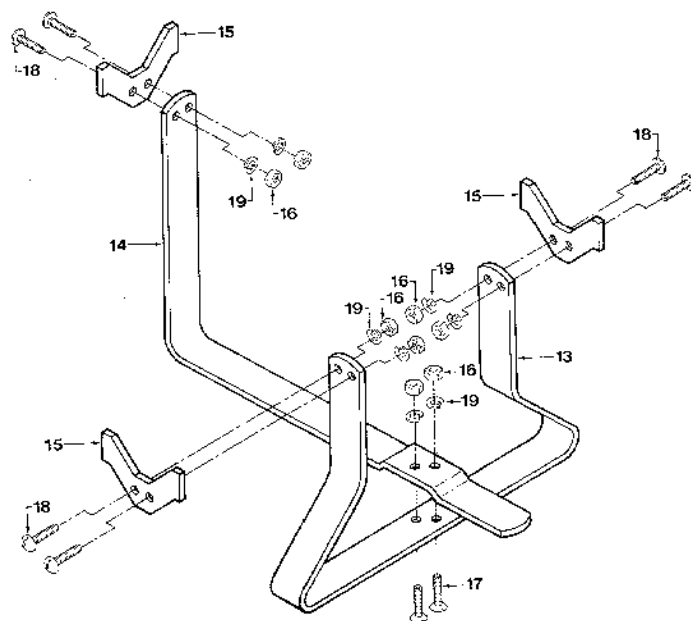
KICKSTAND ATTACHMENT

(Figure 12)



TINE ATTACHMENT CRADLE

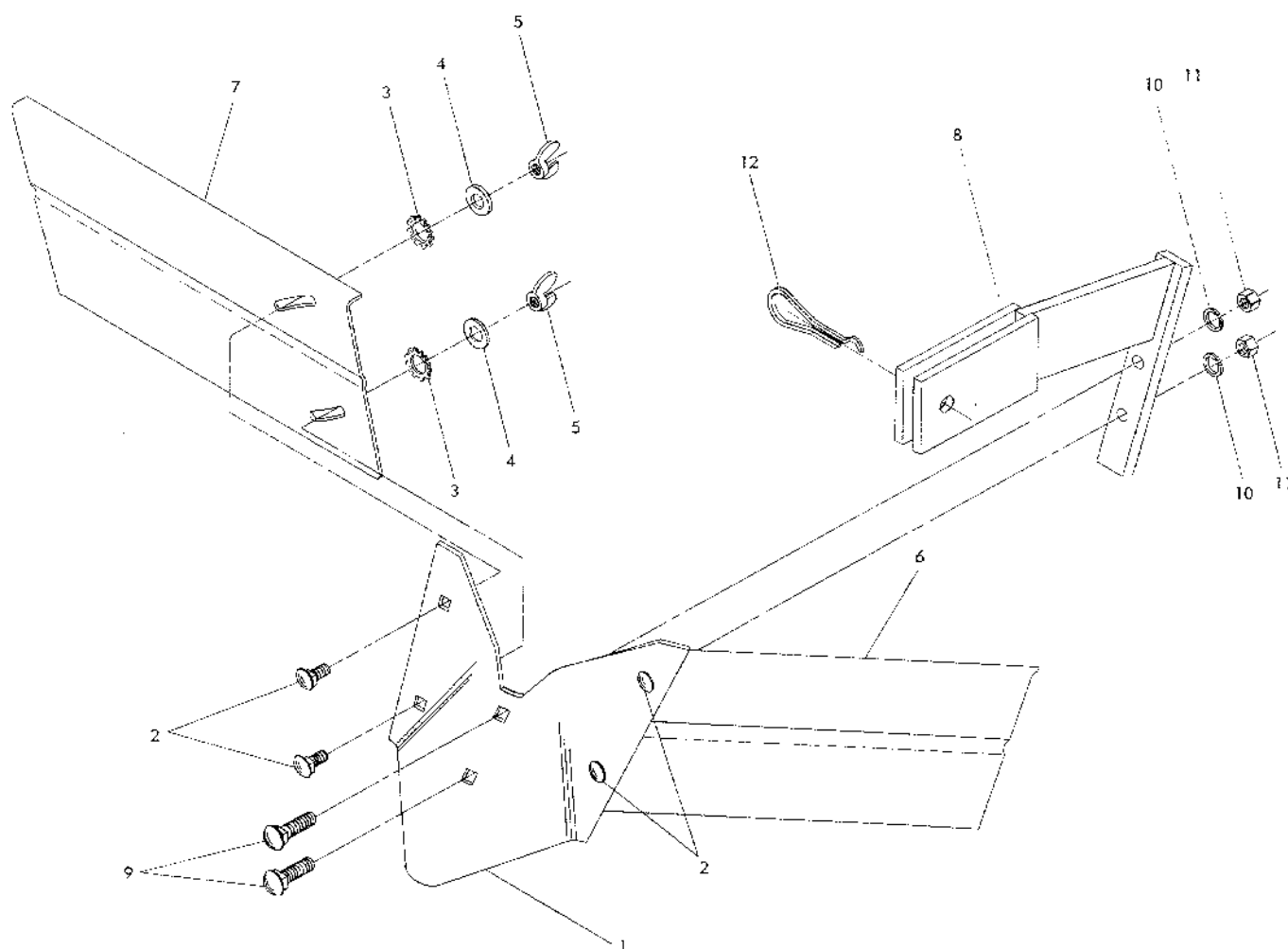
(Figure 13)



REF. NO.	PART NO.	DESCRIPTION	QTY.	RE-PLACES
KICKSTAND ATTACHMENT				
...	1931	KICKSTAND ATTACHMENT — complete. Includes Ref. No.'s 1 through 12, listed below. Kickstand attaches to lower brace of Bumper Attachment (Part #1932)	1	
1	2195	LEG — kickstand	1	
2	2196	PLATE — kickstand mounting	1	
3	1492	SPRING — kickstand	1	
4	9336	PIN — clevis	1	
5	9741	BOLT — hex. hd., 5/16"-18 x 2", Grade 5	1	
6	9902	WASHER — flat, 5/16", S.A.E.	1	
7	9473	BUSHING — .438" long (.313" O.D., .275" I.D.)	1	
8	9912	LOCKWASHER — spring lock, 5/16"	1	
9	9801	NUT — hex., 5/16"-18	1	
10	9567	SCREW — flat hd., 1/4"-20 x 1-1/2"	1	
11	9910	LOCKWASHER — spring lock, 1/4"	1	
12	9800	NUT — hex., 1/4"-20	1	
TINE ATTACHMENT CRADLE				
...	2007	TINE ATTACHMENT CRADLE — complete. Includes Ref. No.'s 13 through 19, listed below. For storing Tine Attachment when removed from Power Unit. Also assists in removal and replacement of Tine Attachment	1	
13	2299	REAR CRADLE SUPPORT	1	
14	2301	FRONT CRADLE SUPPORT	1	
15	2297	TINE CRADLE PLATE	3	
16	9800	NUT — hex., 1/4"-20	8	
17	9580	SCREW — hex hd., 1/4"-20 x 3/4"	2	
18	9701	SCREW — round-head, 1/4"-20 x 3/4"	6	
19	9910	LOCKWASHER — spring lock, 1/4"	8	

HILLER/FURROWER ATTACHMENT

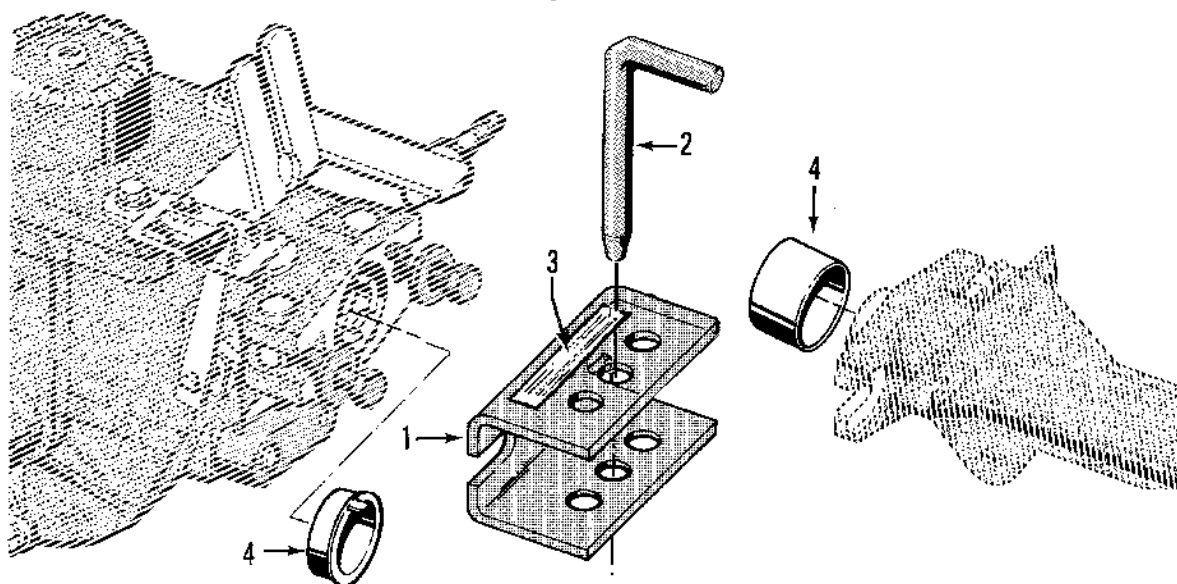
(Figure 14)



REF. NO.	PART NO.	DESCRIPTION	QTY.	RE-PLACES
...	1317	HILLER/FURROWER — complete attachment (owner must bolt blade to mounting bracket, and wings to blade). Includes Ref. No's 1 through 12, listed below. Instructions included	1	
1	1269	FURROWER — blade only	1	
2	9765	CARRIAGE BOLT — 5/16"-18 x 3/4"	4	
3	9919	STAR WASHER — external tooth, 5/16"	4	
4	9902	WASHER — plain, 5/16" S.A.E.	4	
5	9824	WING NUT — 5/16"-18	4	
6	1299-1	HILLER WING — left	1	
7	1299-2	HILLER WING — right	1	
8	1197	BRACKET — blade mounting	1	
9	9725	CARRIAGE BOLT — blade mounting, 3/8"-16 x 1-1/2"	2	
0	9913	LOCKWASHER — spring lock, 3/8", plated	2	
1	9802	NUT — hex., 3/8"-16, plated	2	
2	9318	PIN — clinch	1	

TOW HITCH ATTACHMENT

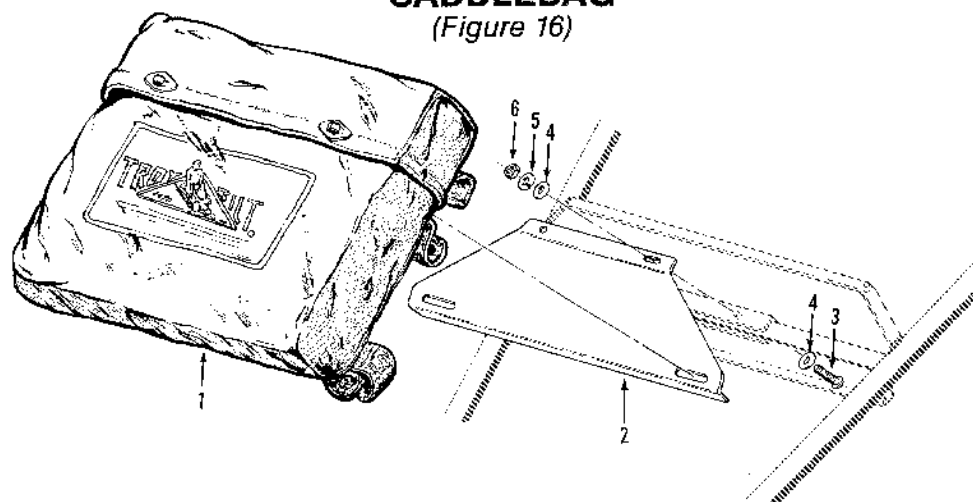
(Figure 15)



REF. NO.	PART NO.	DESCRIPTION	QTY.	RE-PLACES
...	2004	TOW HITCH ATTACHMENT — complete. Includes Ref. No's 1 through 4, listed below.	1	
1	2287	HITCH — mounting plate. Includes decal (Ref. No. 3)	1	
2	9363	PIN — hitch	1	
3	2288	DECAL — warning instructions	1	
4	2006	DUST CAPS — two protective covers, one for transmission PTO access hole and one for dog clutch coupling on tiller attachment	1	

SADDLEBAG

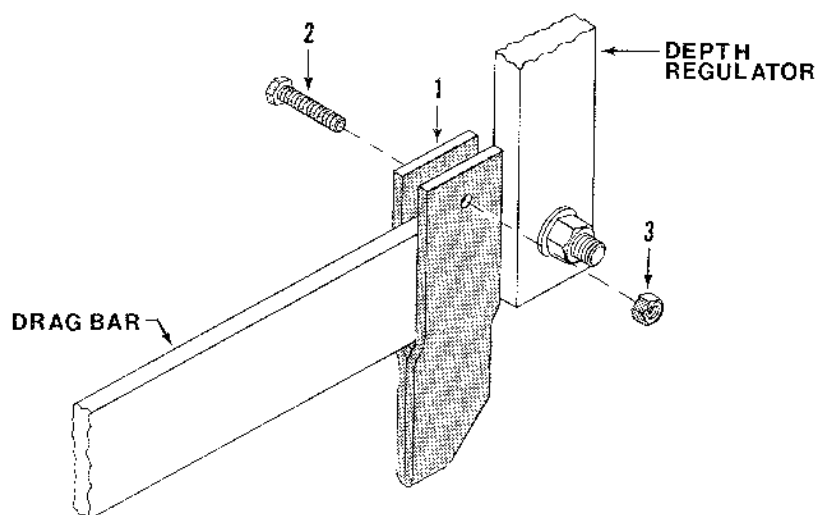
(Figure 16)



REF. NO.	PART NO.	DESCRIPTION	QTY.	RE-PLACES
...	1945	SADDLEBAG — complete. Includes saddlebag and mounting plate	1	
1	1502	SADDLEBAG — reinforced vinyl with cloth backing. Requires mounting plate (Ref. No. 2)	1	
2	2191	MOUNTING PLATE — saddlebag	1	
3	9570	SCREW — pan hd., #10-24 x 1-3/8"	2	
4	9922	WASHER — flat, #10	4	
5	9909	LOCKWASHER — spring lock, #10	2	
6	9839	NUT — hex., #10-24	2	

SOD POINT ASSEMBLY ATTACHMENT

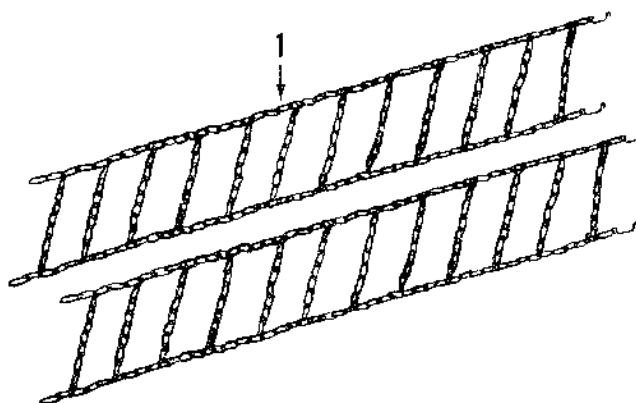
(Figure 17)



REF. NO.	PART NO.	DESCRIPTION	QTY.	RE-PLACES
...	1307	SOD POINT ASSEMBLY — complete, includes #9701 bolt, #9811 locknut, #1294 sod point	1	
1	1294	SOD POINT	1	
2	9701	BOLT — hex. head, 1/4"-20 x 3/4"	1	
3	9811	LOCKNUT — hex., 1/4"-20	1	

TIRE CHAINS

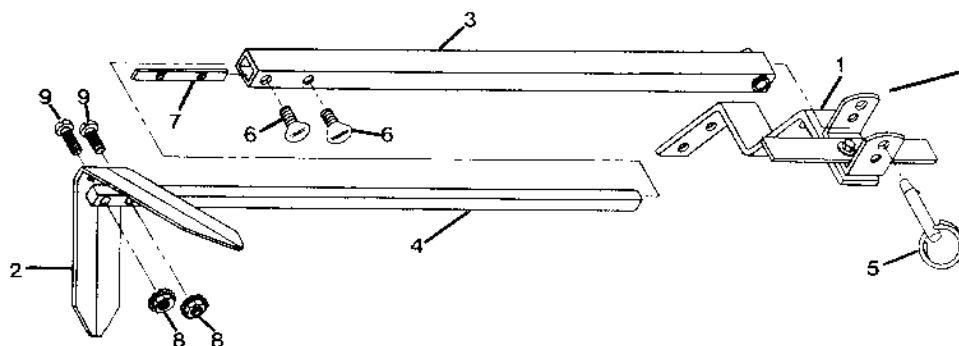
(Figure 18)



REF. NO.	PART NO.	DESCRIPTION	QTY.	RE-PLACES
1	9146	CHAINS — tire, heavy-duty steel. For standard tread or Bar Tread Tires. Two chains in set	1	

ROW MARKER ATTACHMENT

(Figure 19)

Main Support/Yoke Assembly
Part #1569

REF. NO.	PART NO.	DESCRIPTION	QTY.	RE- PLACES
-------------	-------------	-------------	------	---------------

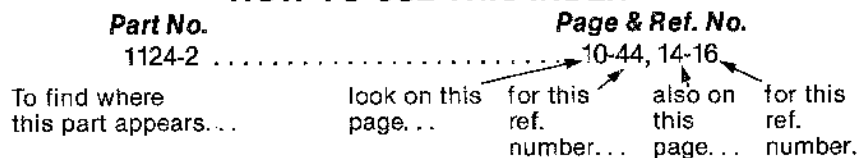
ROW MARKER ATTACHMENT — Part #1832
(Complete — Attaches to Part #1317 Furrower Attachment)

1	1569	MAIN SUPPORT & YOKE ASSEMBLY — complete. Includes Ref. No's. 10 through 18 listed below	1	
2	1594	MARKER BLADE — blade only	1	
3	1597	MARKER ARM — main arm	1	
4	1570	MARKER ARM — extension arm with stop pin.	1	
5	9347	HITCH PIN — included in #1837 Hardware Package	1	
6	9786*	THUMBSCREW — 1/4"-20 x 1/2", included in #1837 Hardware Package	2	
7	1596	NUT BAR — included in #1837 Hardware Package.	1	
8	9828*	NUT — hex., 10-24 with attached star washers (see #1837 Hdw. Pkg.)	2	
9	9721*	SCREW — round hd., 10-24 x 1", included in Hardware Pkg.	2	
...	1837	HARDWARE PKG. — includes: one #9347 Hitch Pin, two #9786 Thumbscrews, one #1596 Nut Bar, two #9828 Hex. Nuts, two #9721 Screws.	1	
...	1850	ROW MARKER & HILLER/FURROWER ATTACHMENT COMBINATION — complete. Includes: #1317 Hiller/Furrower and #1832 Row Marker	1	

ROW MARKER MAIN SUPPORT & YOKE ASSEMBLY — Part #1569

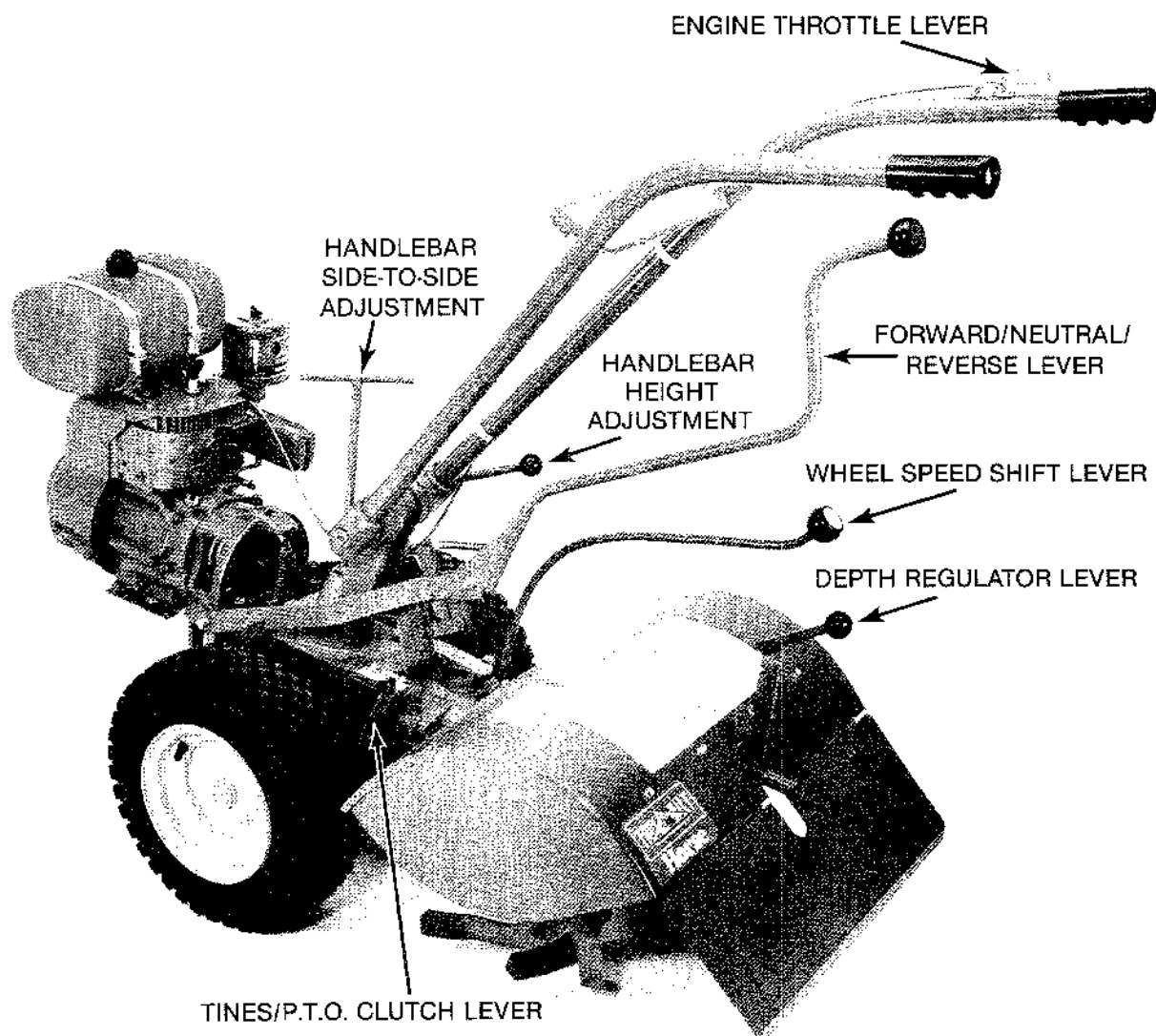
10	9784	BOLT — flanged, self-locking, 3/8"-16 x 1-1/2"	1	
11	1593	STOP BAR	1	
12	1592	YOKE	1	
13	1591	TUBE KEY — square	1	
14	1590	WASHER — friction.	1	
15	1588	MAIN SUPPORT	1	
16	1589	WASHER — square hole	1	
17	9925	WASHER — disc spring	1	
18	9802	NUT — hex., 3/8"-16	1	

* Hardware is not available separately. These common hardware items can be easily found at local hardware stores.

NUMERICAL INDEX**HOW TO USE THIS INDEX**

Part No.	Page & Ref. No.	Part No.	Page & Ref. No.	Part No.	Page & Ref. No.
1003	10-16	1463	16-6	2160	See Part #2447
1019	4-11	1468	See Part #2241	2162	5-7
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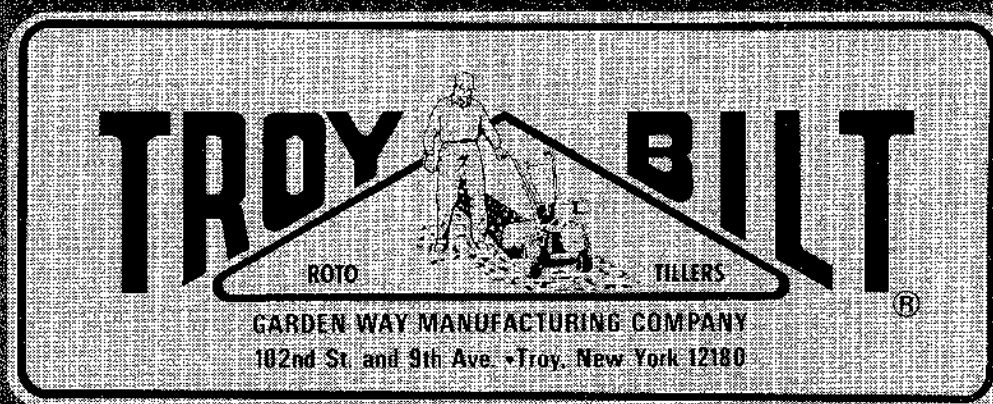
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