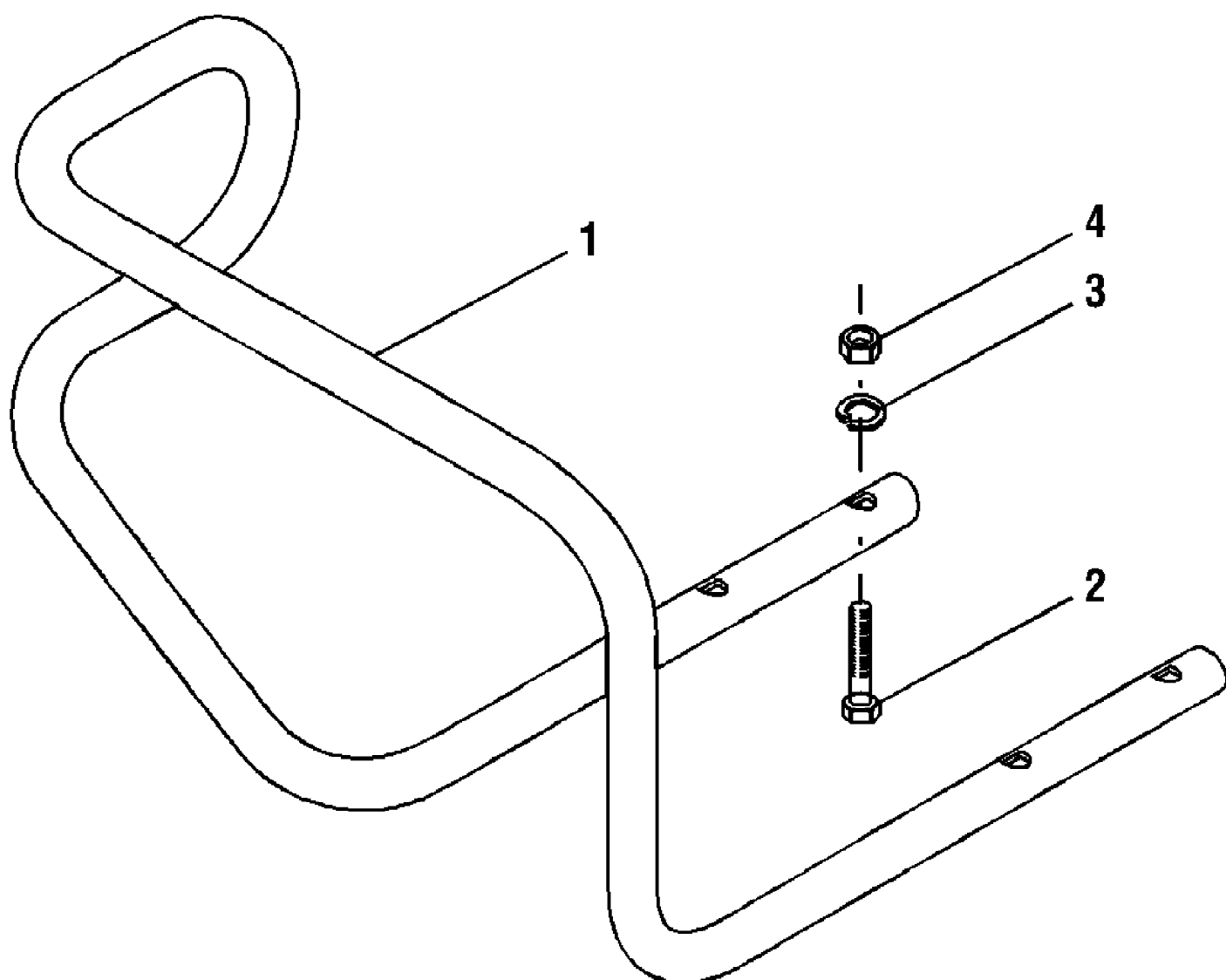


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Bumper

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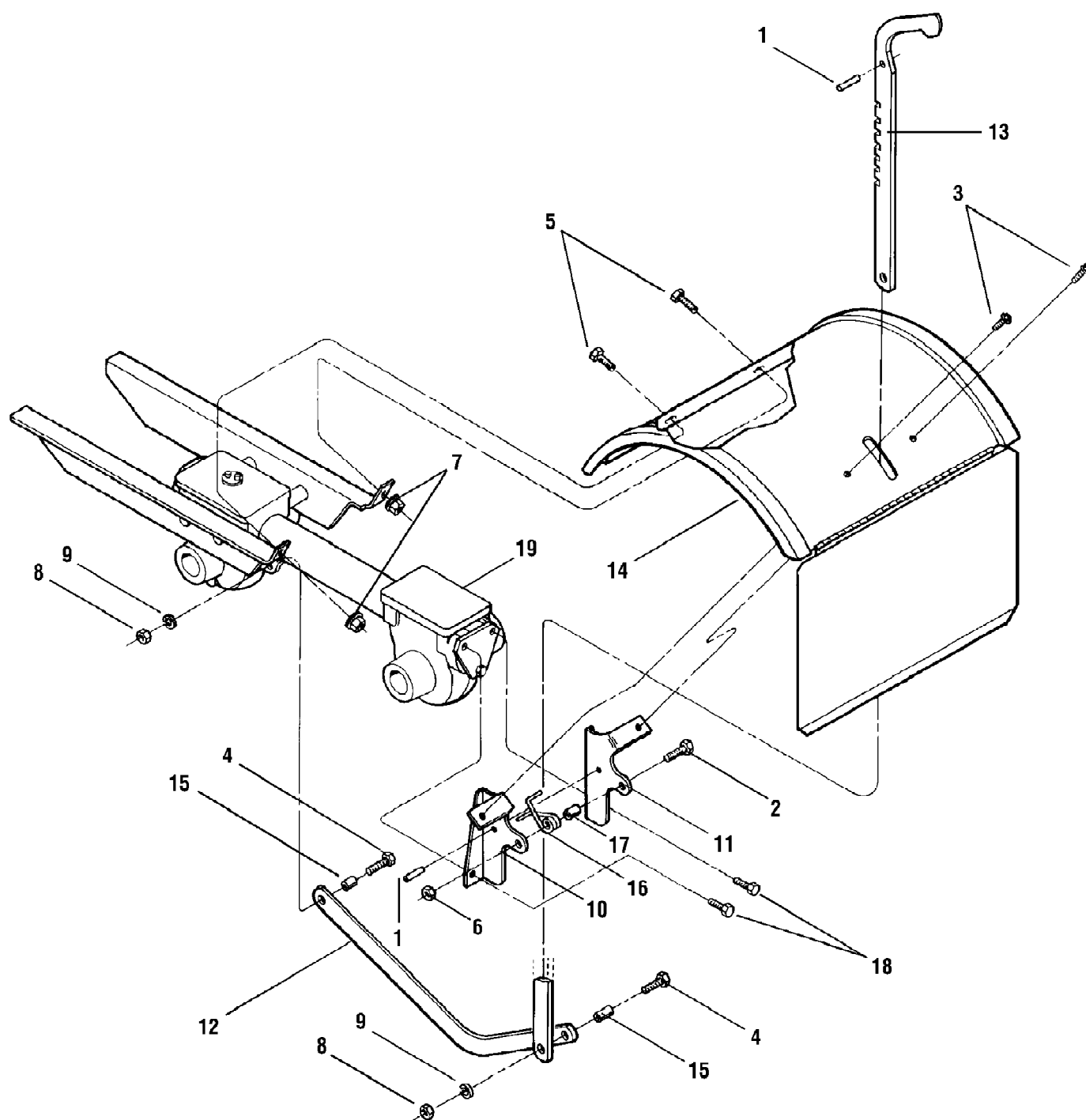
21A-634F063 5.5 HP Roto-Tiller (2003)
Bumper

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Ref #	Part Number	Qty	S/P/F	Description
1	1918749	1		Bumper For Model 634B
2	710-3073	1	S	Hex Screw, 5/16-18 x 2-1/4 For Model 634B
3	712-0267	1	S	Nut, Hex, 5/16-18 For Model 634B
4	736-0119	1	S	Lock Washer, 5/16 For Model 634B

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Drag Bar

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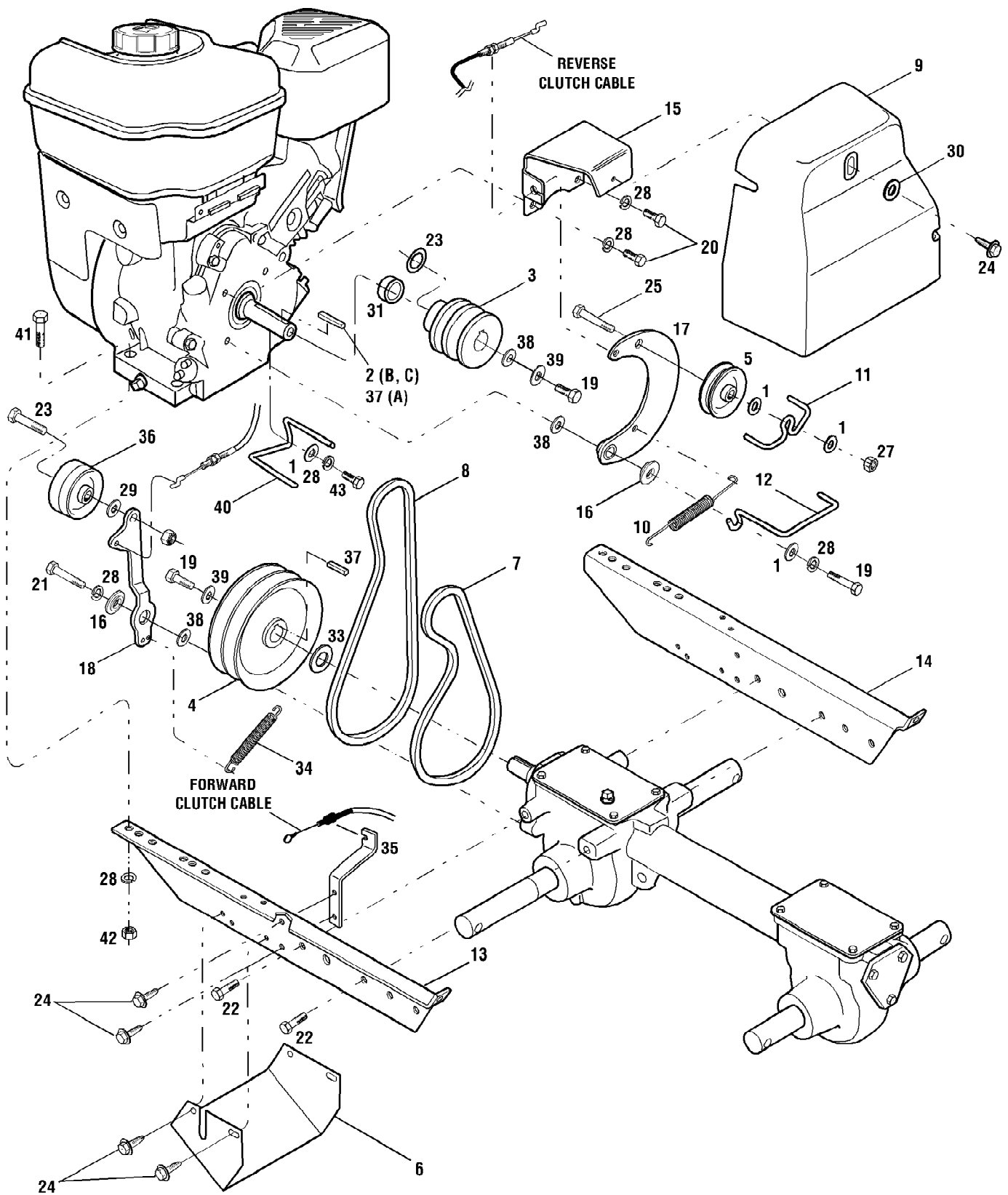
21A-634F063 5.5 HP Roto-Tiller (2003)
 Drag Bar

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Ref #	Part Number	Qty	S/P/F	Description
1	1185469	1	S	Spirol Pin
2	710-0597	1	/P	Hex Hd. Screw, 1/4-20 x 1
3	710-0599	1	/P	Screw, Self-Tapping, 1/4-20 x 1/2
4	710-0874	1	/P	Hex Hd. Screw, 5/16-18 x 1-1/4
5	710-3039	1	/P	Hex Hd. Screw, 5/16-18 x 1/2
6	712-0291	1	S	Hex Lock Nut, 1/4-20
7	712-3004A	1	/P	Hex Flange Lock Nut, 5/16-18
8	712-3009	1	S	Hex Nut, 5/16-18
9	736-0119	1	S	Lock Washer, 5/16
10	1916120001	1	S	Hood Bracket, Left Hand
11	1916119001	1	S	Hood Bracket, Right Hand
12	1916121001	1	S	Drag Bar
13	1916118001	1	S	Depth Regulator Lever
14	1917594	1	S	Tine Hood Assembly For Model 634F/634B
	1904572	1	S	Tine Hood Assembly For Model 630C
15	GW-55088	1	/P	Bushing
16	GW-9384	1	S	Spring, Depth Regulator
17	GW-9534	1	/P	Spacer
18	710-04048	1	/P	Hex Hd. Flange Screw, 5/16-18 x 1
19	618-04000	1	S	Transmission Assembly For Model 634F/634B
	618-04001	1	S	Transmission Assembly For Model 630C

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Drive

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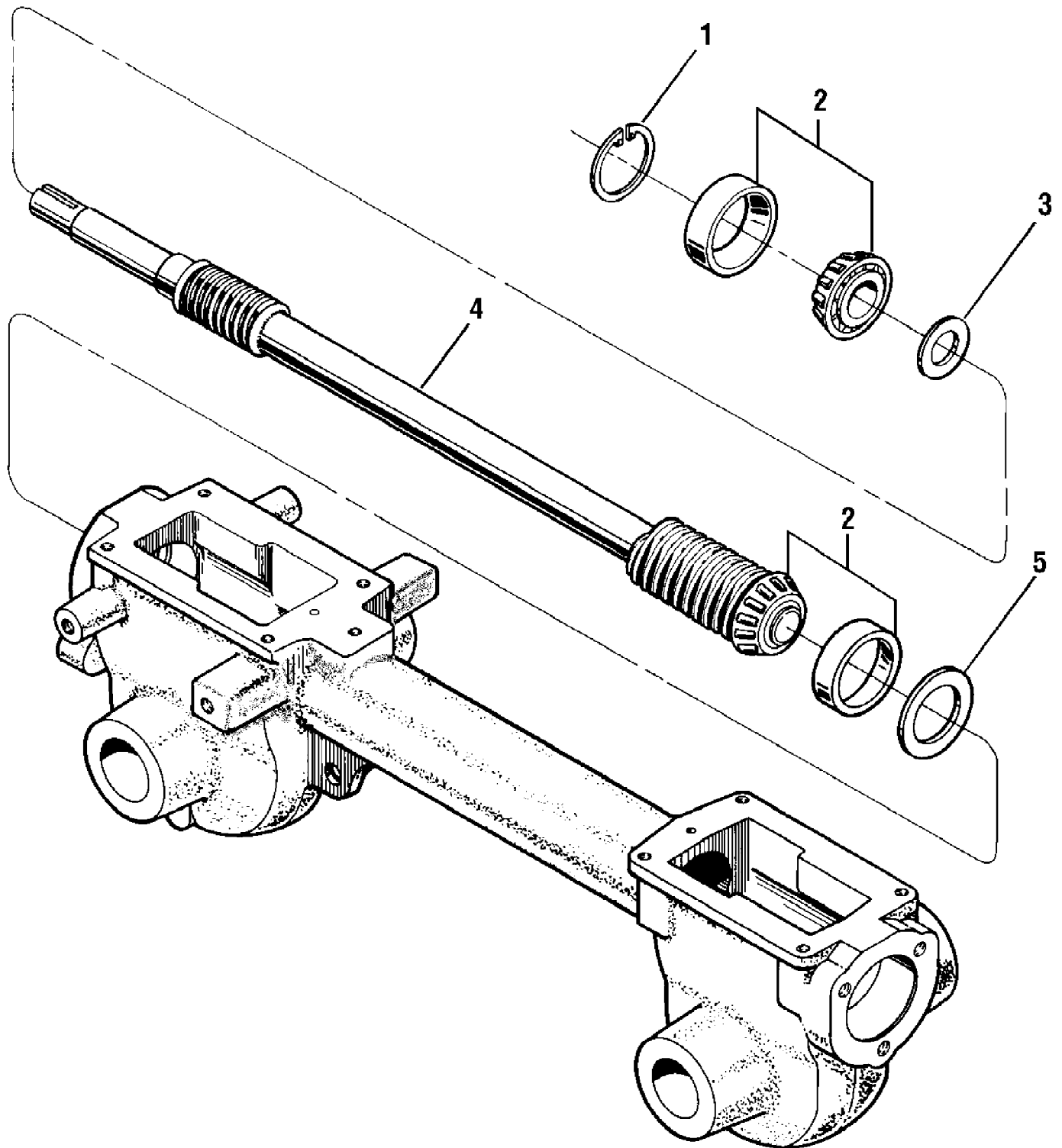
21A-634F063 5.5 HP Roto-Tiller (2003)
Drive

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Ref #	Part Number	Qty	S/P/F	Description
1	1107382	1	/P	Flat Washer, 5/16
2	1108841	1	S	Key, 3/16" x 1-1/2" For Model 634F/634B
3	1916531	1	S	Pulley, Engine Drive For Model 634F/634B
	GW-55035	1	/P	Pulley, Engine Drive For Model 630C
4	1916532	1	S	Transmission Pulley For Model 634F/634B
	GW-55031	1	S	Transmission Pulley
5	1916535	1	/P	Pulley, Reverse Idler For Model 634F/634B
6	1916652	1	S	Guard, Belts/Pulleys
7	1916657	1	/P	Forward Drive Belt For Model 634F/634B
	GW-55037	1	/P	Forward Drive Belt For Model 630C
8	1916658	1	/P	Reverse Drive Belt For Model 634F/634B
9	1916660	1	S	Belt Cover
10	1916724	1	/P	Reverse Return Spring For Model 634F/634B
11	1916725	1	S	Belt Guide For Model 634F/634B
12	1916726	1	/P	Forward Belt Guide For Model 634F/634B
13	1916794	1	S	Engine Bracket, Left
14	1916795	1	S	Engine Bracket, Right
15	1917326	1	S	Bracket, Belt Cover
16	1917746	1	S	Shoulder Washer
17	1918731	1	S	Reverse Idler Arm For Model 634F/634B
18	1918744	1	S	Forward Idler Lever
19	710-0117	1	S	Hex Hd. Screw, 5/16-24 x 1 For Model 634F/634B
20	710-0237	1	/P	Hex Hd. Screw, 5/16-24 x 5/8
21	710-0376	1	/P	Hex Hd. Screw, 5/16-18 x 1
22	710-04049	1	/P	Hex Hd. Screw, 5/16-18 x 5/8
23	710-0520	1	/P	Hex Hd. Screw, 3/8-16 x 1-1/2
24	710-0599	1	/P	Screw, Self-Tapping, 1/4-20 x 1/2
25	710-3103	1	/P	Hex Hd. Screw, 5/16-18 x 2 For Model 634F/634B
?26	712-3000	1	S	Lock Nut, 3/8-16
27	712-3009	1	S	Lock Nut, 5/16-18 For Model 634F/634B
28	736-0119	1	S	Lock Washer, 5/16
29	736-3050	1	/P	Flat Washer, 3/8
30	736-3090	1	/P	Flat Washer
31	748-04026	1	S	Spacer For Model 630C
?32	GW-1138-2	1	S	Shim
33	GW-50027	1	/P	Support Washer
34	GW-55034	1	S	Forward Return Spring
35	GW-55049	1		Bracket, Cable Mounting
36	GW-9090	1	S	Forward Idler Pulley
37	GW-9301	1	S	Key, 3/16" x 1"
38	GW-9929	1	/P	Flat Washer
39	GW-9944	1	S	Belleville Washer
40	GW-55039	1	/P	Forward Belt Guide For Model 630C
41	710-0805	1	/P	Hex Hd. Screw, 5/16-18 x 1-1/2 For Model 630C
42	712-3010	1	S	Hex Nut, 5/16-18 For Model 630C
43	710-0157	1	/P	Hex Hd. Screw, 5/16-24 x 3/4 For Model 630C

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Drive Shaft

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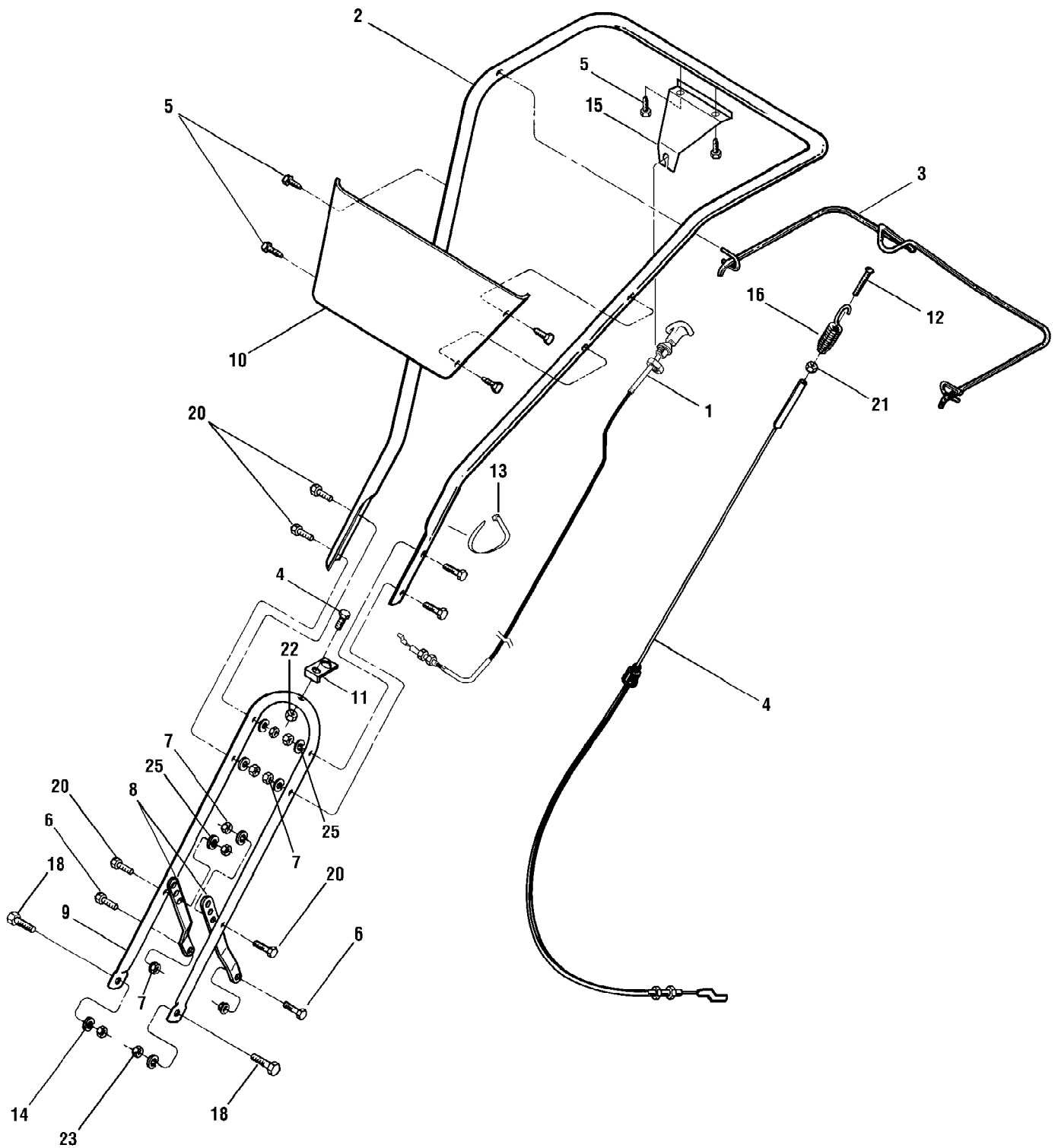
21A-634F063 5.5 HP Roto-Tiller (2003)
Drive Shaft

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Ref #	Part Number	Qty	S/P/F	Description
1	GW-9517	1	S	Snap Ring
2	GW-1714	1	S	Bearing, Tapered Roller (with race)
3	GW-50043	1	S	Support Washer, Rear
4	711-04109	1	S	Drive Shaft For Model 630C/634F/634B
5	GW-1224-1	1	S	Shim, Rear Bearing Cap, .010" thick Use as required to obtain between .005" and .015" allowable end-play.
	GW-1224-2	1	S	Shim, same as above, except .030" thick Use as required to obtain between .005" and .015" allowable end-play.
	GW-1224-3	1	S	Shim, same as above, except .005" thick Use as required to obtain between .005" and .015" allowable end-play.
	GW-1224-4	1	S	Shim, same as above, except .062" thick Use as required to obtain between .005" and .015" allowable end-play.
	GW-1325C	1	/P	Shim Set (Incl. the following shims: two #1224-1, two 1224-2 & one #1224-4)

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Handle

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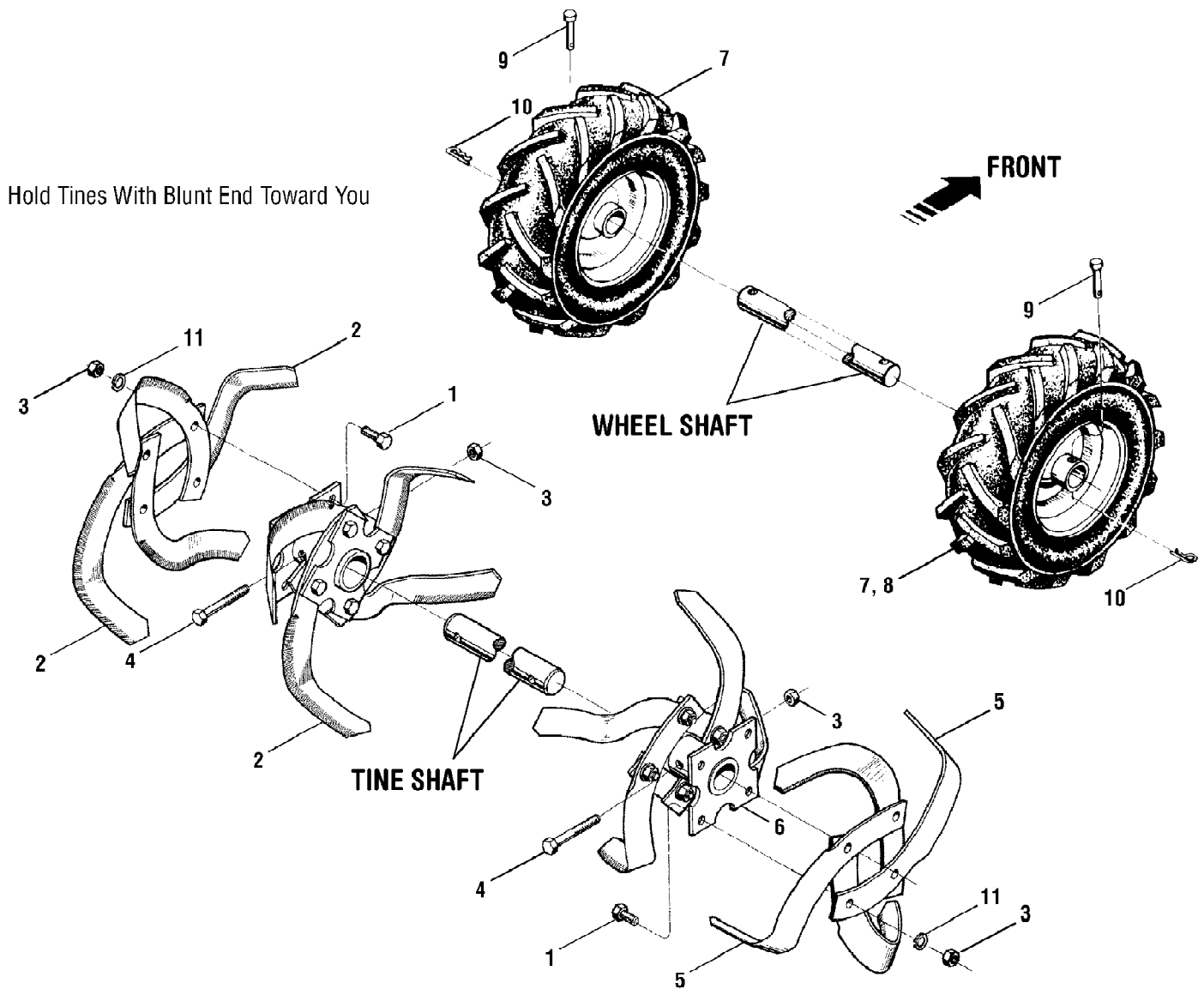
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Handle

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Ref #	Part Number	Qty	S/P/F	Description
1	1916719	1	S	Cable Assembly, Reverse Clutch For Model 634F/634B
2	1916996	1	S	Upper Handlebar (634)
	GW-55104	1	S	Upper Handlebar (630)
3	1916106001	1	/P	Bail, Forward Clutch
4	1918745	1	S	Cable Assembly, Forward Clutch
5	710-0599	1	/P	Screw, Self-Tapping, 1/4-20 x 1/2
6	710-3008	1	/P	Screw, Hex, 5/16-18 x 3/4
7	712-3009	1	S	Hex Lock Nut, 5/16-18
8	GW-55042	1	S	Handlebar Support
9	GW-55043	1	S	Lower Handlebar
10	GW-55102	1		Panel
11	GW-55044	1	/P	Tab, Conduit Mount
12	GW-9855	1	S	Screw, #10-24 x 2
13	725-0157	1	/P	Cable Tie
14	736-3050	1	/P	Flat Washer, 3/8
15	1916674001	1	S	Bracket, Reverse Clutch Cable For Model 634F/634B
16	1916712	1	/P	Spring, Forward Clutch
17	710-0106	1	/P	Hex Hd. Screw, 1/4-20 x 1-1/4
18	710-0216	1	/P	Screw, Hex, 3/8-16 x 3/4
20	710-0805	1	/P	Screw, Hex, 5/16-18 x 1-1/2
21	712-0121	1	S	Hex Nut, #10-24
22	712-0291	1	S	Hex Lock Nut, 1/4-20
23	712-3000	1	S	Hex Nut, 3/8-16
25	736-0119	1	S	Lock Washer, 5/16

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Tines & Wheels

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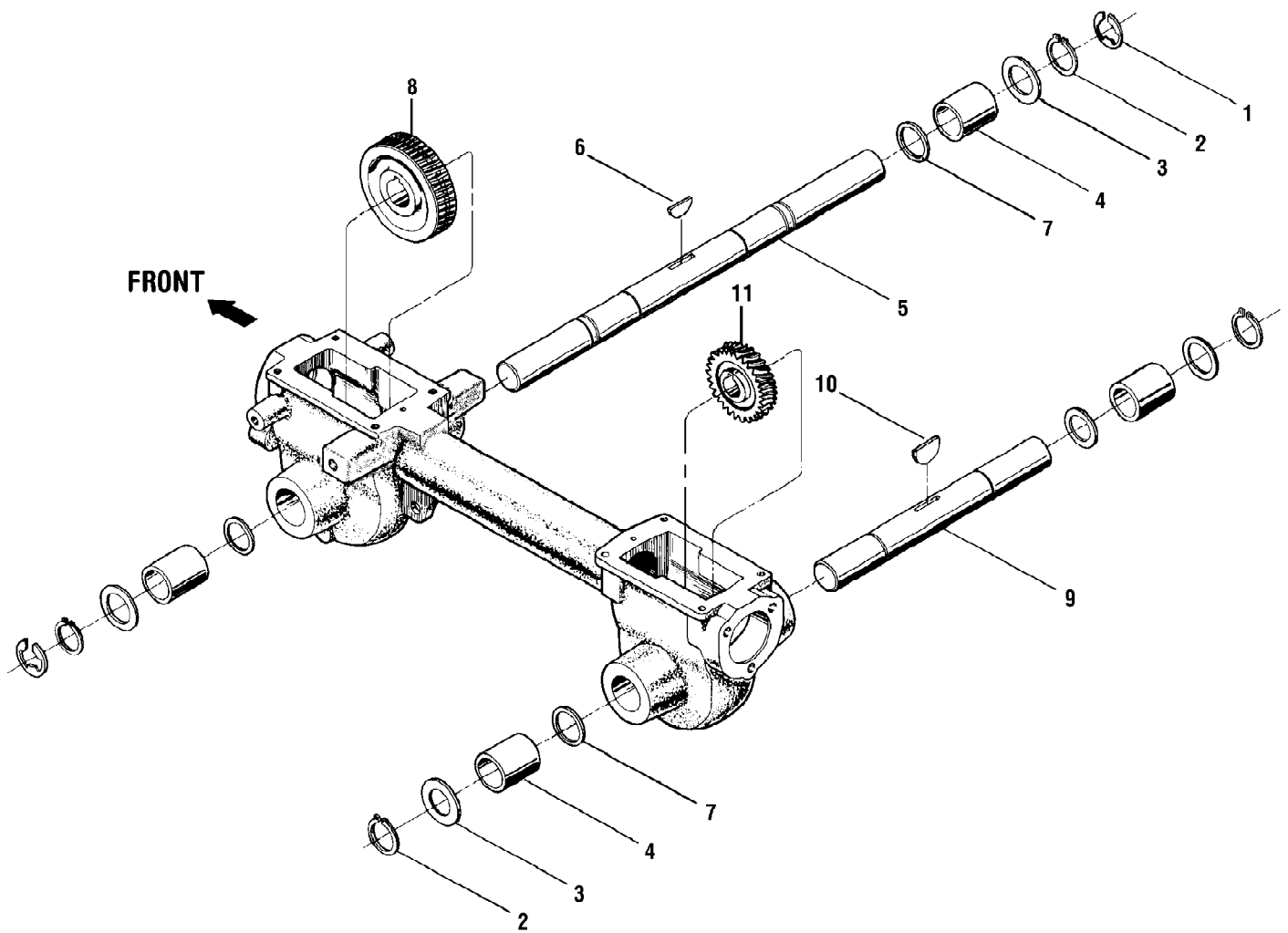
21A-634F063 5.5 HP Roto-Tiller (2003)
Tines & Wheels

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Ref #	Part Number	Qty	S/P/F	Description
1	710-3005	1	/P	Hex Hd. Screw, 3/8-16 x 1-1/4, Grade 5
2	GW-50049-01	1	S	Single Bolo Tine - Right Hand For Model 630C/634F/634B
3	712-3000	1	S	Hex Lock Nut, 3/8-16
4	710-0347	1	/P	Hex Hd. Screw, 3/8-16 x 1-3/4
5	GW-50049-02	1	S	Single Bolo Tine - Left Hand For Model 630C/634F/634B
6	1916747	1	S	Tine Holder For Model 634F/634B
	1915075	1	S	Tine Holder For Model 630C
7	1917486	1	/P	Wheel & Tire Ass'y - Left/Right Side For Model 634F
	1917487	1	S	Wheel & Tire Ass'y - Left/Right Side For Model 634B
	GW-55095-01	1	S	Wheel & Tire Ass'y - Left Side Only For Model 630C
8	GW-55095-02	1	S	Wheel & Tire Ass'y - Right Side Only For Model 630C
9	GW-9380	1	S	Clevis Pin, .312" x 1-3/4"
10	GW-9338	1	S	Hair Pin Cotter
11	736-0169	1	S	Lock Washer, 3/8 For Model 634F/634B
	GW-1901	1	/P	Bolo Tine Replacement Set (Incl. eight right-hand tines, eight left-hand tines and required hardware); For Model 630C/634F/634B

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Transmission

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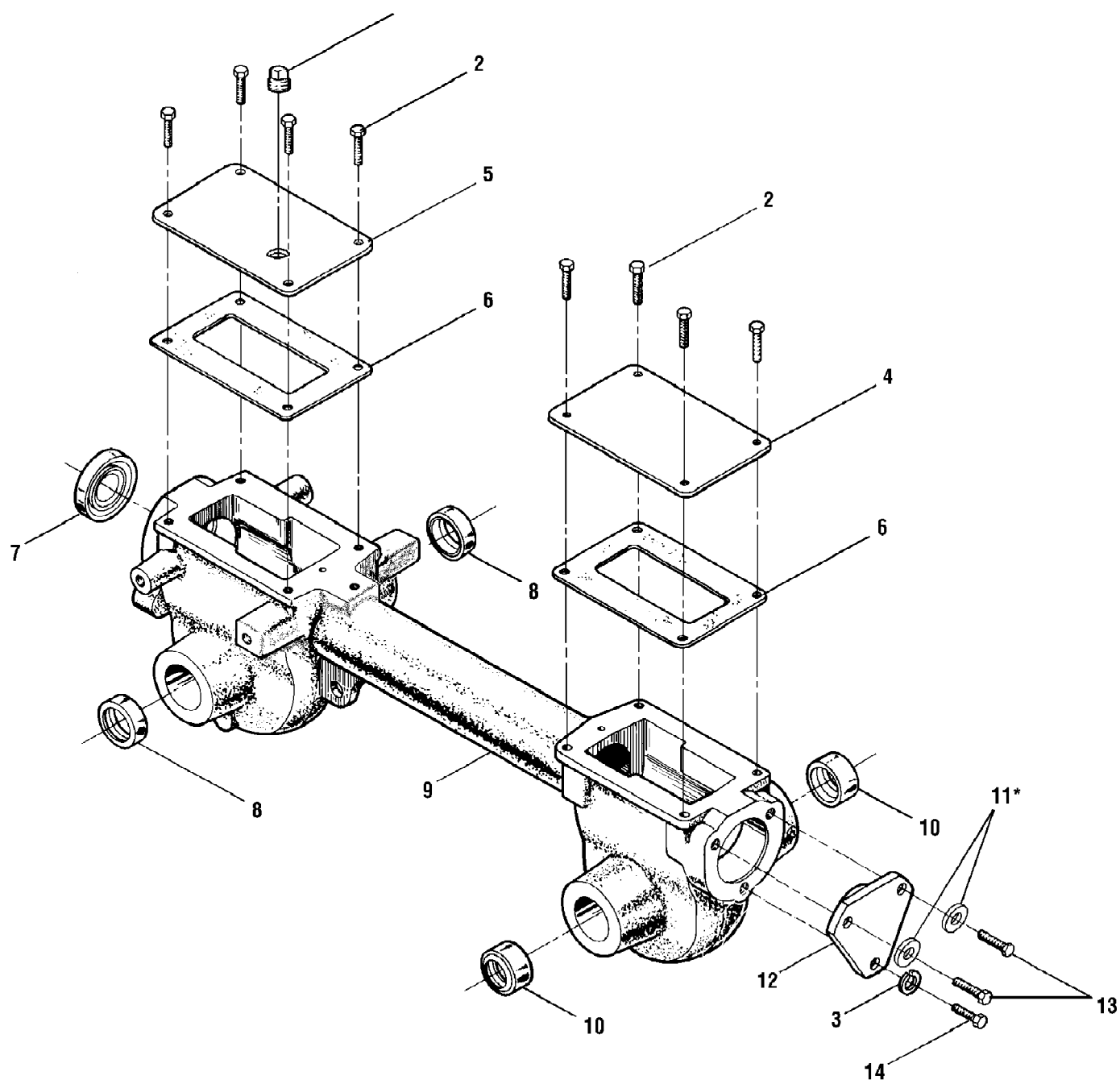
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Transmission

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Ref #	Part Number	Qty	S/P/F	Description
1	GW-9512	1	/P	Retainer, Snap Ring, "E" Type
2	1909950	1	S	Retainer, Snap Ring
3	GW-1166-1	1	S	Shim, 0.062" thick Use as required to obtain between .00" and .030" allowable end-play.
	GW-1166-2	1	/P	Shim, 0.030" thick Use as required to obtain between .00" and .030" allowable end-play.
	GW-1166-3	1	/P	Shim, 0.015" thick Use as required to obtain between .00" and .030" allowable end-play.
	GW-1166-4	1	S	Shim, 0.010" thick Use as required to obtain between .00" and .030" allowable end-play.
	GW-1166-5	1	S	Shim, 0.005" thick Use as required to obtain between .00" and .030" allowable end-play.
4	GW-1086	1	S	Bronze Bushing
5	711-04092	1	S	Wheel Shaft For Model 634F/634B
	711-04088	1	S	Wheel Shaft For Model 630C
6	GW-9305	1	S	Key, Hi-Pro, 1/4 x 1
7	GW-1132-2	1	/P	Spacer
8	1904278	1	S	Worm Gear, Wheel Shaft
9	711-04078	1	S	Tiller Shaft
10	GW-1104	1	/P	Woodruff Key
11	1904279	1	S	Worm Gear, Tiller Shaft

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Transmission Housing

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Transmission Housing

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Ref #	Part Number	Qty	S/P/F	Description
?1	GW-9727	1	S	Plug, Transmission Oil Fill
2	710-04049	1	/P	Hex Hd. Flange Screw, 5/16-18 x 5/8, Gr. 5
3	736-0119	1	S	Lock Washer, 5/16
4	1918377	1	S	Rear Cover, Transmission
5	1916641	1	S	Front Cover, Transmission
6	GW-50032	1	S	Gasket, Housing Cover
7	721-04030	1	S	Oil Seal, Drive Shaft
8	721-04031	1	S	Oil Seal, Wheel Shaft
9	619-04013	1	S	Transmission Housing Assembly
10	721-04036	1	S	Oil Seal, Tine Shaft
11	736-3008	1	S	Washer, Flat, .344 x .750 x .120 Included with transmission when purchased as an assembly only. Remove and discard when installing the transmission on tiller.
12	714-04008	1		Rear Bearing Cap
13	710-04048	1	/P	Hex Hd. Flange Screw, 5/16-18 x 1
14	710-3008	1	/P	Hex Hd. Flange Screw, 5/16-18 x 3/4