



24A-494B063 CS496 Chipper Shredder (2003)  
Flail Assembly

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| Ref # | Part Number | Qty | S/P/F | Description                       |
|-------|-------------|-----|-------|-----------------------------------|
| 1     | 11480       | 1   |       | Stop Washer                       |
| 2     | 681-0118    | 1   |       | Inlet Guide Assembly              |
| 3     | 681-0144    | 1   |       | Arm Bracket Assembly              |
| 4     | 710-0542    | 1   |       | Hex Flange Bolt: 5/16-18 x 8.375" |
| 5     | 710-0607    | 1   | /P    | Hex Washer Screw: 5/16-18 x 0.5"  |
| 6     | 710-3256    | 1   | /P    | Button-Head Screw 1/4-20 x 0.5"   |
| 7     | 712-0429    | 1   | S     | Lock Nut: 5/16-18                 |
| 8     | 712-3027    | 1   | S     | Hex Flange Lock Nut: 1/4-20       |
| 9     | 714-0104    | 1   | S     | Internal Cotter Pin               |
| 10    | 715-0129    | 1   |       | Spiral Pin                        |
| 11    | 726-0106    | 1   | S     | Cap Nut                           |
| 12    | 726-0135    | 1   | /P    | Speed Cap Nut                     |
| 13    | 728-0175    | 1   |       | Pop Rivet                         |
| 14    | 732-0546    | 1   | S     | Torsion Spring                    |
| 15    | 732-0629    | 1   | S     | Hopper Door Spring                |
| 16    | 735-0127    | 1   | /P    | Rubber Washer                     |
| 17    | 735-0651    | 1   |       | Hopper Flap                       |
| 18    | 736-0119    | 1   | S     | Lock Washer                       |
| 19    | 738-0137A   | 1   | S     | Shdr. Scr: .340 x .285 x 1/4-20   |
| 20    | 738-0946    | 1   |       | Shdr. Scr: .56 x .165 x 5/16-18   |
| 21    | 747-0531A   | 1   |       | Rel. Rod: 5/16" dia.              |
| 22    | 747-0747    | 1   |       | Hopper Door Rod                   |
| 23    | 747-1124    | 1   |       | Flap Retaining Rod                |
| 24    | 747-1125    | 1   |       | Flap Retaining Bail               |
| ?25   | 781-0492A   | 1   | /P    | Hopper Pivot Door                 |
| 26    | 781-0633    | 1   |       | Chute Flap Strip                  |
| 27    | 781-0698    | 1   |       | Hopper Lock Bracket               |
| 28    | 781-0715    | 1   | S     | Shredder Plate                    |
| 29    | 781-0752    | 1   |       | Flap Mounting Bracket             |
| 30    | 781-0754    | 1   |       | Upper Hopper                      |
| ?31   | 781-0755    | 1   | S     | Lower Hopper                      |
| 32    | 738-0813    | 1   |       | Shredder Axle                     |
| 33    | 731-1899    | 1   |       | Chipper Chute                     |
| 37    | 710-0751    | 1   | /P    | Hex Bolt 1/4-20 x .625            |
| 38    | 736-0173    | 1   | /P    | Flat Washer .28 I.d. x .74 O.d.   |
| 39    | 712-3027    | 1   | S     | Flanged Lock Nut                  |
| 40    | 749-1004    | 1   |       | Chipper Chute Support             |
| 41    | 710-0106    | 1   | /P    | Hex Scr. 1/4-20 x .625 (Gr. 2)    |
| 43    | 712-3010    | 1   | S     | Hex Nut 5/16-18 Thd. (Gr. 5)      |
| 44    | 736-0242    | 1   | /P    | Bell Washer .345" I.d. x .88"     |
| 45    | 735-0249    | 1   | S     | Shredder Chute Flap               |
| 48    | 681-0068A   | 1   | /P    | Chipper Chute Assembly            |
| 49    | 726-0214    | 1   | /P    | Push Cap 5/8" dia.                |
| 50    | 734-0255    | 1   | S     | Air Valve                         |
| 51    | 750-0793    | 1   | S     | Chute Hinge Spacer                |
| 52    | 712-3027    | 1   | S     | Hex Ctr. Lock Nut 1/4-20 Thd.     |
| 53    | 714-0149B   | 1   | S     | Internal Cotter Pin               |
| 55    | 720-0170    | 1   | /P    | Hand Knob                         |
| 56    | 710-0805    | 1   | /P    | Hex Bolt 5/16-18 x 1.5"           |
| 57    | 781-0510B   | 1   | S     | Shredder Frame                    |
| 58    | 736-0366    | 1   | /P    | Flat Washer 1.12 x .64 x .120     |
| 59    | 634-04009   | 1   | S     | Wheel Assembly                    |
| 61    | 736-0170    | 1   | S     | Special Lock Washer               |

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| 63    | 681-0117     | 1   |       | Flail Housing Ass'y. (Inner)   |
| 65    | 710-0157     | 1   | /P    | Hex Bolt 5/16-24 x .75" Lg.    |
| 67    | 731-1617     | 1   | /P    | Tamper Plug (If Equipped)      |
| 68    | 742-0544     | 1   | S     | Chipper Blade                  |
| 69    | 712-0411     | 1   | S     | Hex Top Lock Nut 5/16-24       |
| 70    | 736-0119     | 1   | S     | Lock Washer 5/16" I.d.         |
| 71    | 681-0030     | 1   | S     | Impeller assembly              |
| 72    | 742-0571     | 1   | S     | Shredder Blade                 |
| 73    | 781-0457     | 1   | S     | Shredder Screen                |
| 74    | 681-0094     | 1   |       | Discharge Chute Assembly       |
| 75    | 781-0735     | 1   |       | Retaining Clip                 |
| 76    | 715-0166     | 1   |       | Spring Roll Pin                |
| 78    | 710-1054     | 1   | /P    | Flat Head Scr. 5/16-24 x .75"  |
| 79    | 710-3008     | 1   | /P    | Hex Bolt 5/16-18 x .75"        |
| 80    | 681-0004A    | 1   | /P    | Flail Housing Ass'y. (Outer)   |
| 81    |              | 1   |       | UNKNOWN                        |
| 82    | 710-0825     | 1   | /P    | Hex Bolt 1/4-20 x 3.75"        |
| 83    | 726-0211     | 1   | S     | U Nut 5/16-18                  |
| 85    | 711-0835     | 1   | S     | Clevis Pin                     |
| 87    | 719-0329     | 1   |       | Flail Blade                    |
| 88    | 711-0833B    | 1   | S     | Clevis Pin                     |
| 89    | 710-1254     | 1   | /P    | Hex Patch Bolt 3/8-24 x 2.25"  |
| 90    | 736-0217     | 1   | S     | Lock Washer 3/8"               |
| 91    | 736-0247     | 1   | /P    | Flat Washer .406" I.d. x 1.25" |
| 92    | 732-0306     | 1   | S     | Compression Spring             |
| 93    | 736-0117     | 1   | S     | Flat Washer                    |
| 94    | 714-0104     | 1   | S     | Internal Cotter Pin            |
| 95    | 711-1304     | 1   |       | Axle Shaft                     |
| 96    | 736-0160     | 1   | S     | Flat Washer                    |
| 97    | 734-1797     | 1   | /P    | Complete Wheel: Grey           |
| 98    | 726-0299     | 1   | /P    | Push Cap                       |
| 99    | 747-0982     | 1   |       | Lock Rod                       |
| ?100  | OEM-764-0430 | 1   | S     | Shredder Bag                   |