



Ref #	Part Number	Qty	Description
1	290367	0	Crankshaft
2B	530104A	0	Bearing, Cartridge
2	310179A	0	Rod Assy., Connecting
2A	530114A	0	Bearing Set, Needle
3	650702	0	Screw, Connecting rod
4	310201	0	Piston
5	310178	0	Pin, Piston
6	310167	0	Ring, Piston pin retaining
7	310190	0	Ring Set, Piston
8	250230	0	Block Assy. Cylinder
9A	530110	0	Bearing, Ball
9C	530110	0	Bearing, Ball
10	510105	0	Seal, Crankshaft
11A	510106A	0	Retainer, Crankshaft seal
11	510106A	0	Retainer, Crankshaft seal
12	510109A	0	Ring, Crankshaft seal retainer
12A	510109A	0	Ring, Crankshaft seal retainer
14	510270	0	Gasket, Cover
15	570370	0	Plate, Cover
16	650579	0	Screw, Int. torx hd., 10-24 x 1/2
21	510227	0	Gasket, Cylinder Head
22	250175	0	Head, Cylinder
23	650477	0	Screw, Torx pan hd., 1/4-20 x 3/4
24	610703	0	Plug, Spark
25	650455	0	Key, Woodruff
26	350340	0	Base Assy., Shroud
27	650497	0	Screw
27A	650477	0	Screw, Torx pan hd., 1/4-20 x 3/4
27A	650497	0	Screw
28	650582	0	Screw
29	590382	0	Cup, Starter
30	29544	0	Washer, Flat
31	650577	0	Nut, Flywheel
32	650477	0	Screw, Torx pan hd., 1/4-20 x 3/4
34	510277	0	Gasket, Adapter cover
35	570371	0	Cover, Adapter
38	650576	0	Screw, Pan flex hd., 10-24 x 5/8
39A	650529	0	Stud
39B	650575	0	Stud
40	510225A	0	Gasket, Carburetor
41	650456	0	Nut, Lock
41	650457	0	Nut, Flange whizlock, 1/4-28
42	570434	0	Baffle, Air
43	650229	0	Screw
45	570365	0	Elbow, Adapter
46	510217	0	Gasket, Carburetor
47	570366	0	Screen, Air
48	350336	0	Shroud, Cylinder
50	650623	0	Screw
52	510207	0	Gasket, Exhaust
60	390242	0	Muffler
61	650544	0	Screw, Pan flex hd., 10-24 x 7/8
62	610651	0	Wire, Cut off
63	610408	0	Nut, Terminal
64	610650B	0	Switch, Toggle
65	610118	0	Cover, Spark plug

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 Engine Parts List

Ref #	Part Number	Qty	Description
66	610614	0	Grommet
67	510239	0	Gasket, Shroud base
112	650147	0	Washer, Flat
123	610588	0	Condenser
124	610587	0	Contact Assy., Breaker
125	630932A	0	Inlet Needle, Seat, Gasket & Spring Assy.
126	630978	0	Diaphragm & Gasket Assy.
127	631249	0	Carburetor
128	610654	0	Magneto
129	590403A	0	Rewind Starter & Shroud Assy.
130	510235D	0	Gasket Set

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