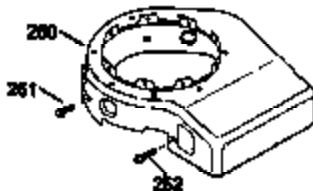
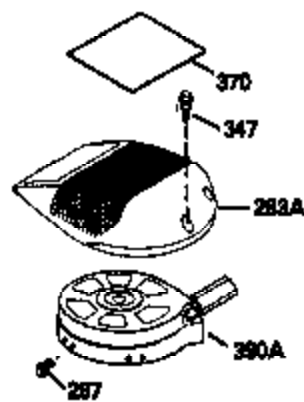




Ref #	Part Number	Qty	Description
1	36084		Cylinder (Incl. 2, 10 & 20)
2	27652		Dowel Pin
6	36059		Breather Element
7	36005A		* Breather Cover & Gasket
9	650836		Screw, 10-24 x 1/2"
10	36002		Breather Body
11	36003		Check Valve
12	36001		Breather Tube
14	28277		Washer
15	36006		Governor Rod
16	36008		Governor Lever
17	31335		Governor Lever Clamp
18	650548		Screw, 8-32 x 5/16"
19	36103		Extension Spring
20	36010		Oil Seal
25	36089		Blower Housing Baffle (Incl. 195)
26	650802		Screw, 1/4-20 x 5/8"
30	36087		Crankshaft
40	36073		Piston, Pin & Ring Set (Std.)
40	36074		Piston, Pin & Ring Set (.010" OS)
40	36075		Piston, Pin & Ring Set (.020" OS)
41	36070		Piston & Pin Ass'y. (Std.) (Incl. 43)
41	36071		Piston & Pin Ass'y. (.010" OS) (Incl. 43)
41	36072		Piston & Pin Ass'y. (.020" OS) (Incl. 43)
42	36076		Ring Set (Std.)
42	36077		Ring Set (.010" OS)
42	36078		Ring Set (.020" OS)
43	20381		Piston Pin Retaining Ring
45	36023		Connecting Rod Ass'y. (Incl. 46)
46	650923		Connecting Rod Bolt
48	36030		Valve Lifter
50	36031		Camshaft (MCR)
52	29914		Oil Pump Ass'y.
69	36032		* Mounting Flange Gasket
70	36033A		Mounting Flange (Incl. 72, 75, 80, 81, 82, 83 & 85)
72	36083		Oil Drain Plug
75	36010		Oil Seal
80	30574A		Governor Shaft
81	30590A		Washer
82	30591		Governor Gear Ass'y. (Incl. 81)
83	36057		Governor Spool
85	36034		Idler Gear
86	650924		Screw, 1/4-20 x 1-9/16"
89	611154		Flywheel Key
91	611156		Flywheel Fan
92	650815		Lock Washer
93	650816		Flywheel Nut
100	34443A		Solid State Ignition
101	610118		Spark Plug Cover
103	650814		Screw, 10-24 x 1"
110	36054		Ground Wire
119	36061		* Cylinder Head Gasket
120	36037A		Cylinder Head
125	29313C		Exhaust Valve (Std.) (Incl. 151)
125	29315C		Exhaust Valve (1/32" OS) (Incl. 151)
126	29314B		Intake Valve (Std.) (Incl. 151)
126	29315C		Intake Valve (1/32" OS) (Incl. 151)
130	6021A		Screw, 5/16-18 x 1-1/2"

Ref #	Part Number	Qty	Description
135	35395		Resistor Spark Plug (RJ19LM)
150	31672		Valve Spring
151	31673		Valve Spring Cap
169	27234A		* Valve Cover Gasket
172	32755		Valve Cover
174	650128		Screw, 10-24 x 1/2"
182	650925		Carburetor Mounting Stud
186	36009		Governor Link
187	36035		* Spacer
190	36013		Brake Lever
191	36012		Brake Control Lever
192	36016		Brake Control Link
193	36015		Brake Spring
194	36014		Retaining Ring
195	610973		Terminal
198	36017		Brake Control Lever Spring
199	36018		Brake Control Lever Bushings
203	31342		Compression Spring
204	650549		Screw, 5-40 x 7/16"
239	36048		* Air Cleaner Gasket
240	36044A		Air Cleaner Body (Incl. 239, 299 & 35 0)
243	650899		Screw, 10-32 x 2-3/32"
245	36046		Air Cleaner Filter
250	36047		Air Cleaner Cover
251	650928		Lock Nut, 1/4-20
252	650929		Screw, 1/4-20 x 11/16"
255	36088		Speed Control Cover
256	650983		Screw, 8-32 x 1/2"
261	650737		Screw, 1/4-20 x 1/2"
263	36080		Trim Ring
275	36065		Muffler
276	36043		Locking Plate
277	650927		Screw, 5/16-18 x 2-11/32"
279	650956		Screw, Torx T-25, 12-24 x 49/64"
280	36090		Heat Shield
285	34449		Starter Cup
287	650926		Screw, 8-32 x 21/64"
290	34357		Fuel Line
292	26460		Fuel Line Clamp
298	28763		Screw, 10-32 x 35/64"
299	650900		"U" Type Nut, 10-32
300	36066		Fuel Tank (Incl. 301)
301	35355		Fuel Cap
305	36063		Oil Fill Tube
307	35499		"O" Ring
308	36040		Fill Tube Clip
310	36064		Dipstick
350	36045		Primer
357	34985		Starter Rope Retainer
370D	36260		Primer Decal
370	36261		Instruction Decal
380	632614		Carburetor (Incl. 187 & 239) (Refer to Division 5, Section A, Page A8-2 or Fiche 11, Grid F-7for breakdown)
390	590686		Rewind Starter (Refer to Division 5, Section C, page 36 or Fiche 11, Grid G-5 for breakdown)
400	36062A		* Gasket Set (Incl. items marked *)
420	730225		SAE 30, 4-Cycle Engine Oil (Quart)

OPTIONAL SPARK ARRESTOR  Diagram showing the optional spark arrestor components: a housing (260), a gasket (261), and a filter (262).	 Diagram showing the spark arrestor housing (260) and gasket (261).	 Diagram showing the spark arrestor filter (30A) and gasket (30).
 Diagram showing the spark arrestor assembly components: a housing (260), a gasket (261), a filter (262), a mounting bracket (370), a screw (347), a gasket (282A), and a filter (390A).		

Ref #	Part Number	Qty	Description
90	611155		Flywheel
252	650929		Screw, 1/4-20 x 11/16"
260	36038		Blower Housing
261	650737		Screw, 1/4-20 x 1/2"
287	650926		Screw, 8-32 x 21/64"
370	36261		Instruction Decal