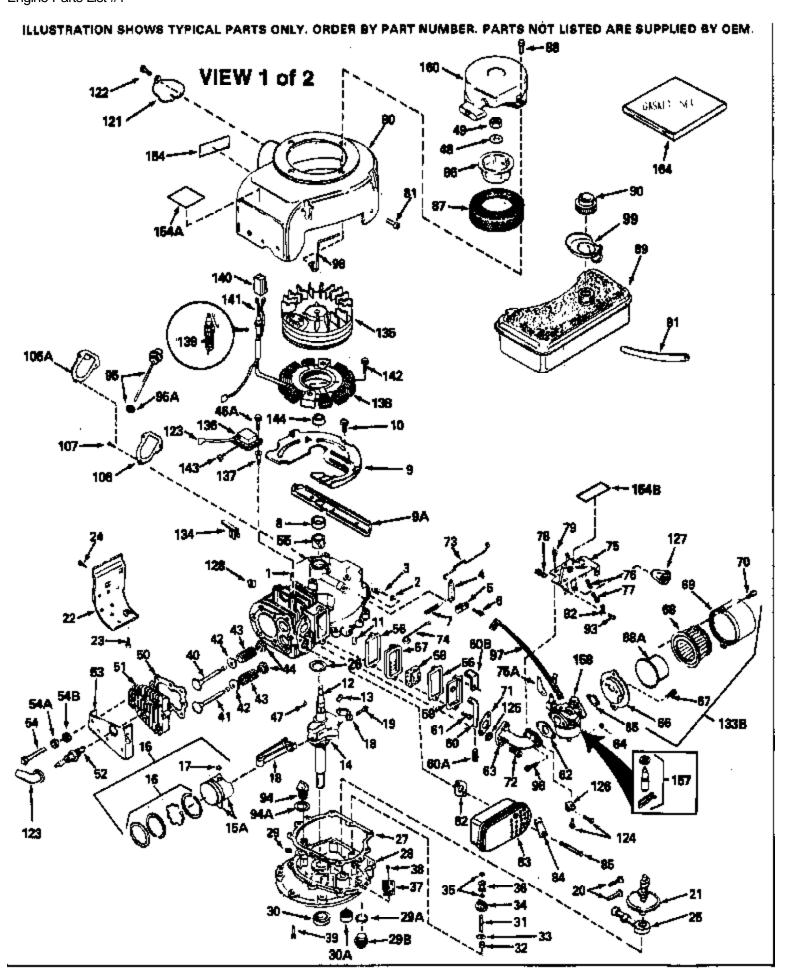
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Engine Parts List #1



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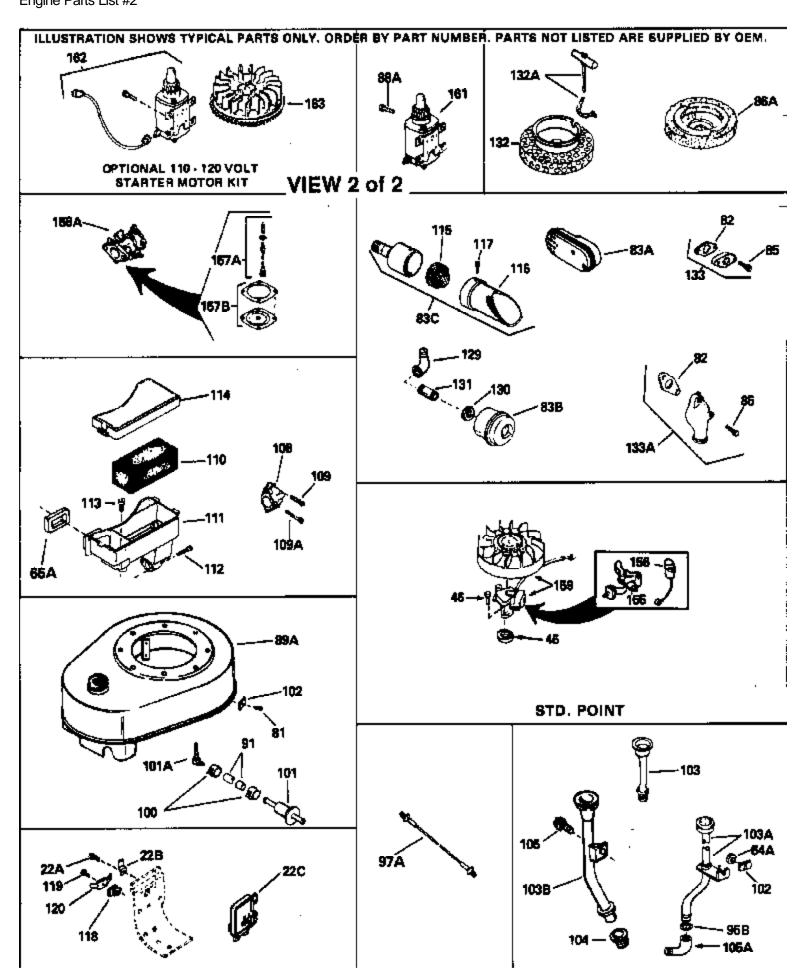
Rof #	Part Number	Qty	Description	
	34913A	чιy	Cylinder (Incl. 8, 11, 94 & 94A) (2-5 /8")	
	28277		Washer, Flat	
	30669		Rod, Governor	
	31357		Lever, Governor	
	31335		•	
	650548		Clamp, Governor lever Screw, 8-32 x 5/16"	
	31361		Spring, Governor	
	32630 29536		Seal, Oil Poffle Player beginning (Lieu ee requir ed)	
			Baffle, Blower housing (Use as required)	
	35256A 650561		Blo.Hsg.Baffle (W/E.S.knock-out)(As r eq.)	
	27652		Screw, 1/4-20 x 5/8"	
	35209		Pin, Dowel Crankshaft (Incl. 13 & 14)	
	29783		Pin, Crankshaft gear	
	27884		Gear, Crankshaft	
	33312B		Piston & Pin Ass'y. (Incl.17)(2-5/8") (Std.)	
	33313B		• , , , , ,	
	33314B		Piston & Pin Ass'y. (Incl. 17) (.010" OS)	
	34531		Piston & Pin Ass'y. (Incl. 17) (.020" OS) Picton Pin & Ping Set (2.5/8") (Std.)	
	34532		Piston, Pin & Ring Set (2-5/8") (Std.) Piston, Pin & Ring Set (.010" OS)	
	34533		Piston, Pin & Ring Set (.010 OS)	
	34854		Ring Set (2-5/8") (Std.)	
	34855		Ring Set (2-5/6) (Std.) Ring Set (.010" OS)	
	34856		Ring Set (.020" OS)	
	27888		Ring, Piston pin retaining	
	31380C		Rod Assy., Connecting (Incl. 19)	
	650662C		Bolt, Connecting rod (Incl. 2 pieces)	
	34034		Lifter, Valve	
	32114		Camshaft (MCR)	
	30622A		Extension, Blower housing	
	650128		Screw, 10-24 x 1/2"	
	30688		Screw, 1/4-20 x 1/2"	
	31356		Pump Assy., Oil	
	30684		* Gasket, Cylinder cover	
	31471C		Flange Ass'y. (Incl. 29,30,31,33,182 & 183)	
	27642		Plug, Pipe (sq.hd, 1/4-28)	
	27897		Seal, Oil	
	30668		Shaft, Mech. Governor	
	31707A		Governor Spacer Assy. (Incl. 33)	
	30590A		Washer, Flat (2 required)	
	30591		Gear Assy., Governor	
	29193		Ring, Retaining	
	30588A		Spool, Governor	
	31355		Screen, Oil filter (Use as required)	
	29117		Screw, 8-32 x 5/16" (Use as required)	
	650488		Screw, 1/4-20 x 1-1/4"	
	32783		Intake Valve (Std.) (Incl. 44)	
	32784		Intake Valve (1/32" OS) (Incl. 44)	
	27878A		Exhaust Valve (Std.) (Incl. 44)	
	27880A		Exhaust Valve (1/32" OS) (Incl. 44)	
	27882		Cap, Upper valve spring	
	27881		Spring, Valve	
	32581		Cap, Lower valve spring	
	650814		Screw, 10-24 x 1"	
	32589		Key, Flywheel	
	650815		Washer, Belleville	
	8116		Nut, Washer, 1/2-20	
	28938B		* Gasket, Head	
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Ref #	Part Number	Qty	Description
	30938A		Head, Cylinder (Incl. 54)
	33636		Resistor Spark Plug (RJ-8)
	34251		Resistor Spark Plug (RJ-17LM)
	30939A		Cover Assy., Cylinder head
	650691		Washer, Flat (Use as required)
	650694A		Screw, 5/16-18 x 2" (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
	26073		Washer, Flat (Use as required)
	650690		Washer, Belleville (Use as required)
	27896		* Gasket, Breather cover
	28423		Body, Breather
	28424		Element, Breather
	28425		· ·
	27627		Cover, Valve spring box
			Tube, Breather
	650128		Screw, 10-24 x 1/2" * Cooket Corburator
	26756		* Gasket, Carburetor
	32632		Pipe, Intake
	27272		* Gasket, Air cleaner
	31691		Bracket, Air cleaner
	28820		Screw, 10-32 x 1/2"
	30727		Element, Air cleaner
	31715		Body, Air cleaner
	650152		Screw, 8-32 x 3/8"
	27915		* Gasket, Intake to cylinder
	650378		Screw, 5/16-18 x 1-1/8"
	31823		Link, Throttle
	32582		Link, Governor spring
	32181A		Control Assy., Speed (Incl. 76, 77 & 78)
	31342		Spring, Compression
	650549		Screw, 5-40 x 7/16"
	610973		Terminal Ass'y. (Use as required)
79	30200		Screw, 10-24 x 9/16"
80	35210		Blower Housing (Incl. 121 & 122) (Ele c. Str.)
81	29747B		Screw, 5/16-24 x 21/32"
82	27930		* Gasket, Exhaust
83	31574		Muffler
84	31588		Plate, Muffler locking
85	30196		Screw, 5/16-18 x 3/4" (Use as require d)
85	650696		Screw, 5/16-18 x 2-3/4" (Use as requi red)
85	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
86	32125		Cup, Starter
87	35009		Screen, Starter
88	29716		Screw, 1/4-28 x 7/16"
90	33032		Fuel Cap (Use as required)
90	34210		Fuel Cap (Use as required)
	29774		Fuel Line (8-1/4") (Use as required)
	30962		Fuel Line (32") (Úse as required)
	27793		Clip, Conduit
	28942		Screw, 10-32 x 3/8"
	34165		Dipstick (Incl. 95A)
	29673		* Gasket, Oil fill
	6201		Screw, 1/4-28 x 7/8" (Use as required)
	650372		Screw, 1/4-20 x 13/16" (Use as required)
	35195A		Wire, Ground
	33323		Screen, Muffler (Use as required)
	27276		Cover, Spark plug (Use as required)
	610118		Cover, Spark plug (Use as required) Cover, Spark plug (Use as required)
ISSD	730127		A/C Assy. (Incl.65,66,67,68A,69,70,13 4)

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Ref #	Part Number	Qty	Description
134	29443		Clip, Fuel line
135	611084		Flywheel
136	34443A		Solid State Assy.
137	650872		Stud, Solid State mounting
154A	550223		Decal, Name
154	34346		Decal, Instruction
157	631021		Inlet Needle, Seat & Clip Assy.
158	632253		Carburetor (Incl. 62) (Refer to Division 5, Section A, page 184 for breakdown)
160	590420		Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
164	33234A		* Gasket Set (Incl. items marked *)



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Ref #	Part Number (Oty Description
	26073	Washer, Flat (Use as required)
54A	650690	Washer, Belleville (Use as required)
81	29747B	Screw, 5/16-24 x 21/32"
82	27930	* Gasket, Exhaust
83C	391026	Muffler (Incl. 115, 116 & 117) (This spark arrestor mufflercan be used on any model)
85	30196	Screw, 5/16-18 x 3/4" (Use as require d)
85	650696	Screw, 5/16-18 x 2-3/4" (Use as requi red)
85	650697A	Screw, 5/16-18 x 2-1/2" (Use as required)
91	29774	Fuel Line (8-1/4") (Use as required)
91	30962	Fuel Line (32") (Use as required)
	26460	Clamp, Fuel line (Use as required)
115	33323	Screen, Muffler (Use as required)
	33700	Cover & tube, Muffler (Use as require d)
	650578	Screw, 8-18 x 3/8" (Use as required)
	31288	Muffler Adapter Kit (Incl.82 & 85)(As req.)
	730130	Muffler Adap. Kit (Incl.82 & 85)(As r eq.)
162	33329D	Starter Motor Kit (110-120 volt) (Refer to service number stamped on end cap of motor, or on decal, for identification. For breakdown see Division 5, Section D, Page 16.)
163	611042	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above) (Use on Std. point ignitions)
163	611085	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above) (Use on solid state ignitions)