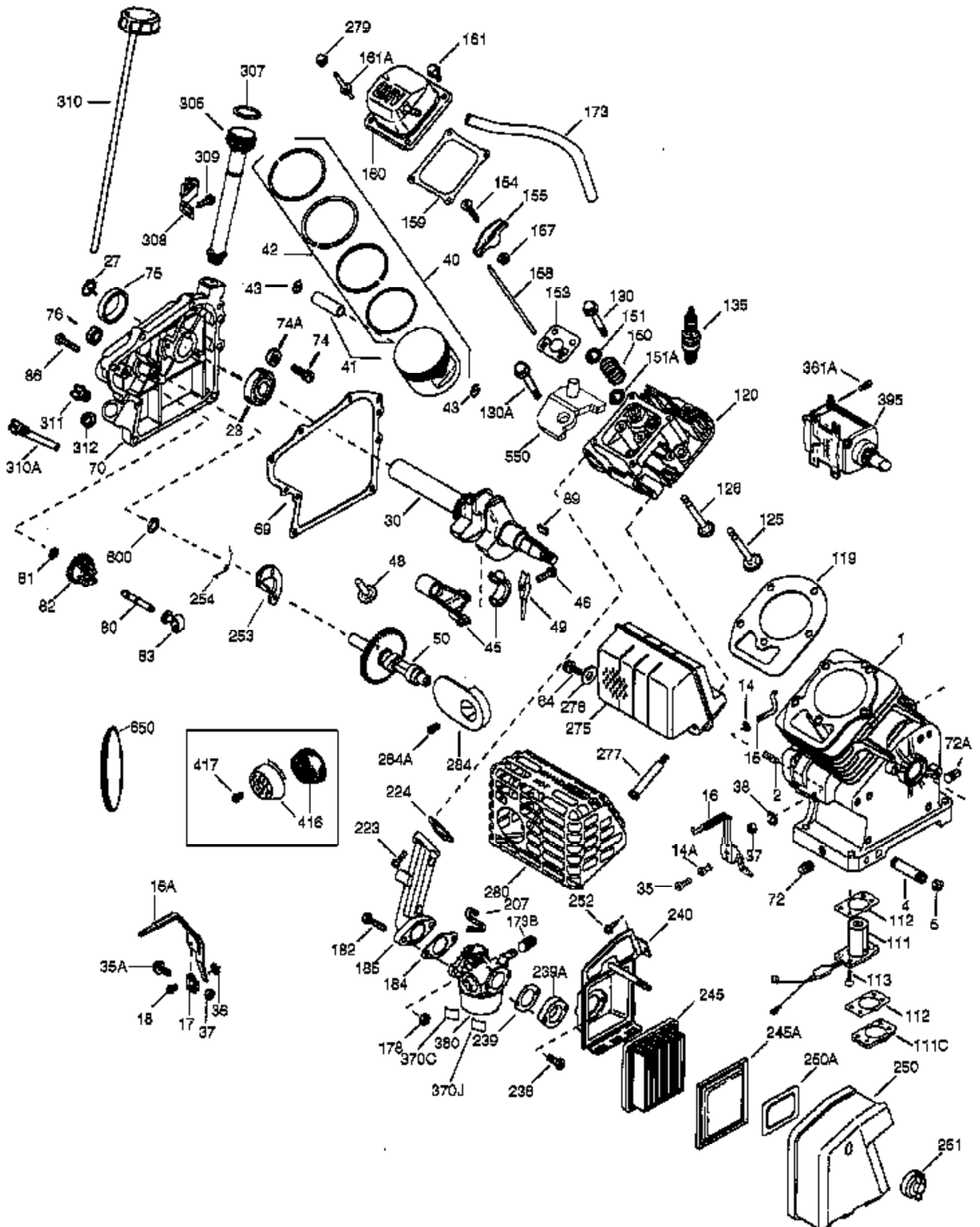
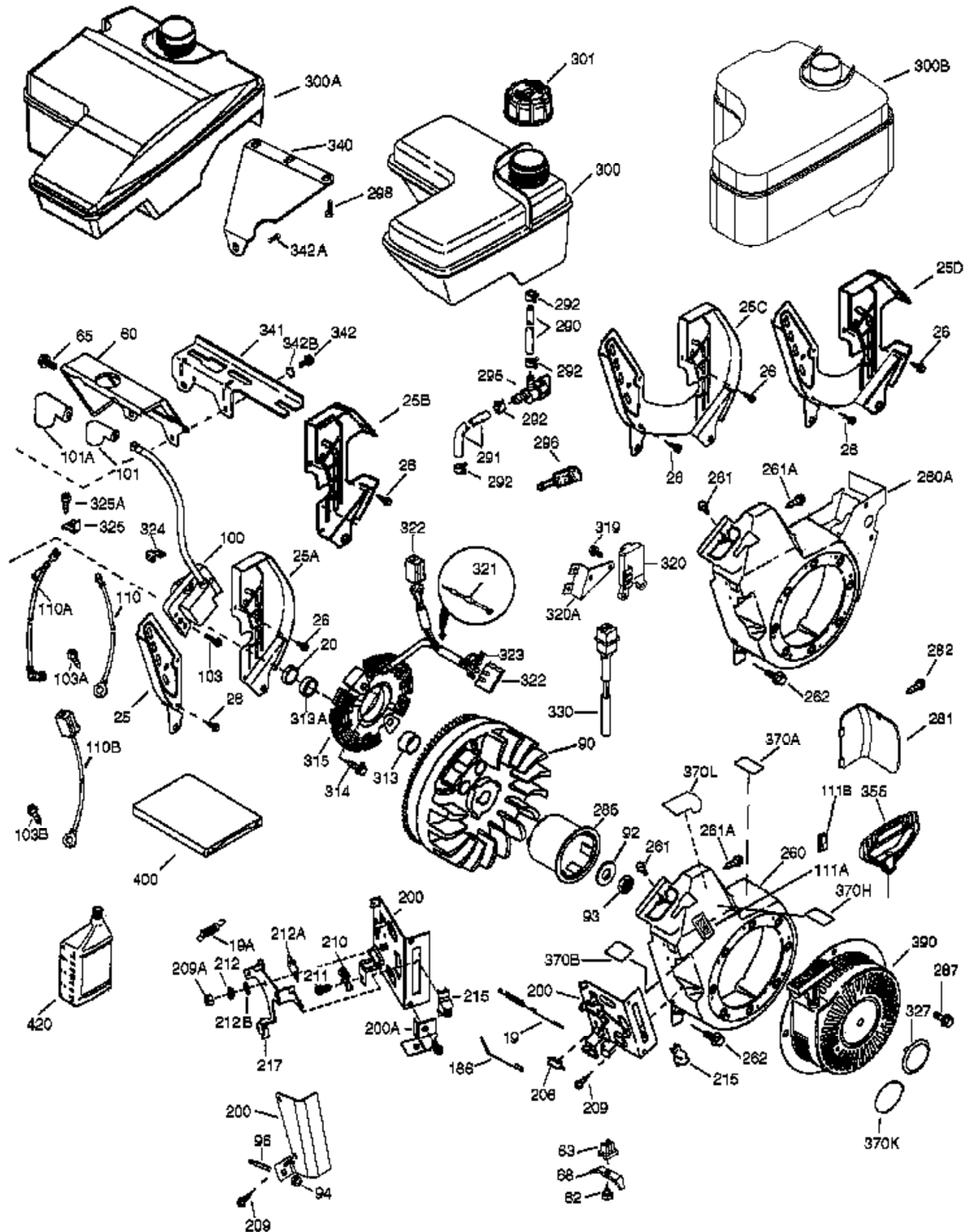




Ref #	Part Number	Qty	Description
	1 37120B	1	Cylinder (Incl. 2, 20 & 72)
	2 26727	2	Dowel Pin
	14 651052	1	Washer
	15 37158	1	Governor Rod
	16 37162A	1	Governor Lever
	30 37157	1	Crankshaft
	35 651053	1	Screw, T-25, 10-32 x 63/64"
	37 29216	1	Lock Nut, 10-32
	38 37109	1	Retaining Ring
	40 40004	1	Piston, Pin & Ring Set (Std.)
	40 40005	1	Piston, Pin & Ring Set (.010" OS)
	41 36070	1	Piston & Pin Ass'y (Std.) (Incl. 43)
	41 36071	1	Piston & Pin Ass'y (.010" OS) (Incl. 43)
	42 40006	1	Ring Set (Std.)
	42 40007	1	Ring Set (.010" OS)
	43 20381	2	Piston Pin Retaining Ring
	45 32875A	1	Connecting Rod Ass'y (Incl. 46 & 49)
	46 32610A	2	Connecting Rod Bolt
	48 35616	2	Valve Lifter
	49 36611	1	Oil Dipper
	50 37040	1	Camshaft
	64 651015	1	Screw, 1/4-20 x 1-1/8"
	69 36624	1	* Cylinder Cover Gasket
	70 36625	1	Cylinder Cover (Incl. 75 thru 83)
72A	28582	2	Oil Drain Plug
72	27642	2	Oil Drain Plug
75	27897	1	Oil Seal
80	37160	1	Governor Shaft
81	30590A	1	Washer
82	37161	1	Governor Gear Assembly (Incl. 81)
83	35322	1	Governor Spool
86	650488	8	Screw, 1/4-20 x 1-1/4"
89	610961	1	Flywheel Key
119	36719	1	* Cylinder Head Gasket
120	37474	1	Cylinder Head
125	36471	1	Exhaust Valve (Std.) (Incl. 151)
125	36472	1	Exhaust Valve (1/32" OS) (Incl. 151)
126	37711	1	Intake Valve (Std.) (Incl. 151)
130A	650999	1	Screw, 5/16-18 x 2-41/64"
130	650912	4	Screw, 5/16-18 x 1-1/2"
135	34645	1	Resistor Spark Plug (RN4C)
150	37039	2	Valve Spring
151A	40016A	1	Valve Seal
151	31673	2	Valve Spring Cap
153	36649	1	Push Rod Guide
154	650913	2	Rocker Arm Stud
155	35624A	2	Rocker Arm
157	650914	2	Nut, 1/4-28
158	36629	2	Push Rod
159	35626	1	* Rocker Arm Cover Gasket
160	36630B	1	Rocker Arm Cover
161	651008	2	Screw, 1/4-20 x 31/64"
161A	651012	2	Stud
173	36675A	1	Breather Tube
178	650852	2	Nut, 1/4-20
182	650451	2	Screw, 1/4-20 x 1"
184	26756	1	* Carburetor To Intake Pipe Gasket
185	36631	1	Intake Pipe

Ref #	Part Number	Qty	Description
203	36482	1	Compression Spring
204	651029	1	Screw, T-10, 5-40 x 7/16"
207	36632	1	Throttle Link
223	650451	2	Screw, 1/4-20 x 1"
224	36581	1	* Intake Pipe Gasket
238	28820	2	Screw, 10-32 x 1/2"
239	27272A	1	* Air Cleaner Gasket
240	36633A	1	Air Cleaner Body (Incl. 239)
245	36046	1	Air Cleaner Filter
245A	36634	1	Air Cleaner Filter (Poly)
250	37073	1	Air Cleaner Cover
250A	37074	1	Air Cleaner Baffle
251	650886	1	Wing Nut
252	650821	1	Screw, 10-32 x 1/2"
253	36701	1	Compression Release Weight (MCR)
254	36702	1	Compression Release Spring
275	37595	1	Muffler
277	650988	2	Screw, 1/4-20 x 2-9/32"
278	36674	1	Spacer
279	650852	2	Nut & Lock Washer
280	36893	1	Heat Shield
310	36678	1	Dipstick
312	29673	1	Oil Fill Plug Gasket
380	640305	1	Carburetor (Incl. 184)
416	36085	1	Spark Arrestor Kit (Incl. 417) (Optional)
417	650760	1	Screw, 8-32 x 3/8"
600	651013	1	Washer



Ref #	Part Number	Qty	Description
19	37828	1	Governor Link
19A	36741	1	Throttle Spring
20	32600	1	Oil Seal
25C	37709	1	Air Baffle (1 pc.)
26	30200	2	Screw, 10-24 x 9/16"
60	36623A	1	Blower Housing Extension
63	28545	1	Grommet
65	30200	1	Screw, 10-24 x 9/16"
90	611205	1	Flywheel
92	650815	1	Belleville Washer
93	650816	1	Flywheel Nut
100	34443C	1	Solid State Ignition
101	610118	1	Spark Plug Cover
103	651007	2	Screw, T-15, 10-24 x 15/16"
103B	651011	1	Screw, 10-32 x 5/16"
103A	650767	1	Screw, 8-32 X 27/64"
110A	36964	1	Ground Wire
110B	37745	1	Ground Wire
110	37601	1	Ground Wire
111B	611224	1	Rocker Switch (On/Off)
200	37827	1	Control Bracket
203	36482	1	Compression Spring
204	651029	1	Screw, T-10, 5-40 x 7/16"
209	650821	1	Screw, 10-32 x 1/2"
210	27793	1	Conduit Clip
211	28942	2	Screw, 10-32 x 3/8"
260	36864	1	Blower Housing
261A	650821	2	Screw, 10-32 x 1/2"
262	651008	3	Screw, 1/4-20 x 31/64"
285	35985B	1	Starter Cup
287	651008	4	Screw, 1/4-20 x 31/64"
290	30705	1	Fuel Line
292	26460	2	Fuel Line Clamp
300	36863	1	Fuel Tank (Incl. 292)
301	36754	1	Fuel Cap
313	34080	1	Spacer
341	36644A		Fuel Tank Bracket
342	651010	2	Screw, 1/4-20 x 7/8"
342B	651086	2	Rubber Washer
370A	36261	1	Instruction Decal
370K	36695	1	Starter Decal
390	590746	1	Recoil Starter (Note: This engine could have been built with 590736 starter)
400	36720	1	* Gasket Set (Incl. items marked PK i n notes)
420	730225		SAE 30 4-Cycle Engine Oil (Quart)