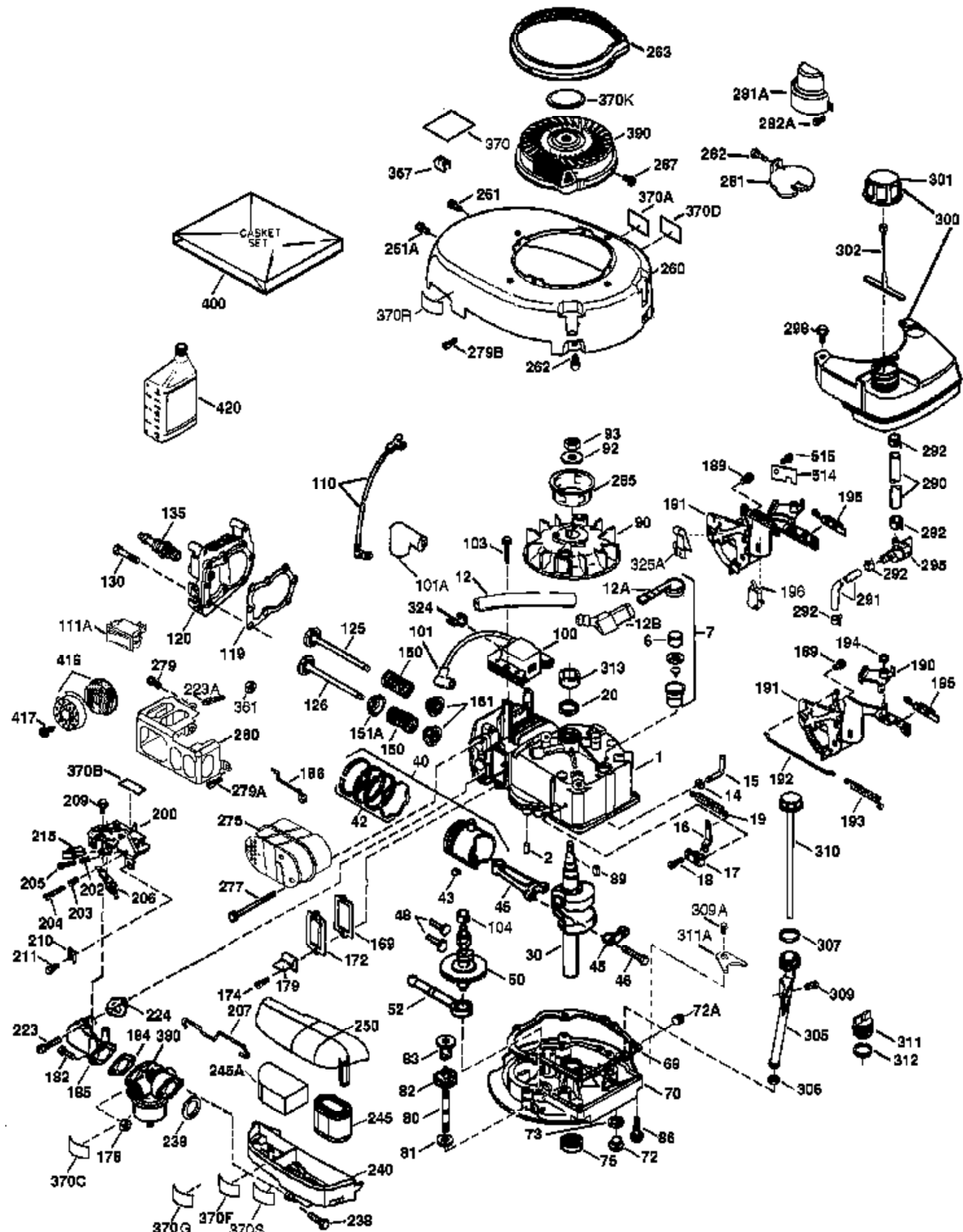
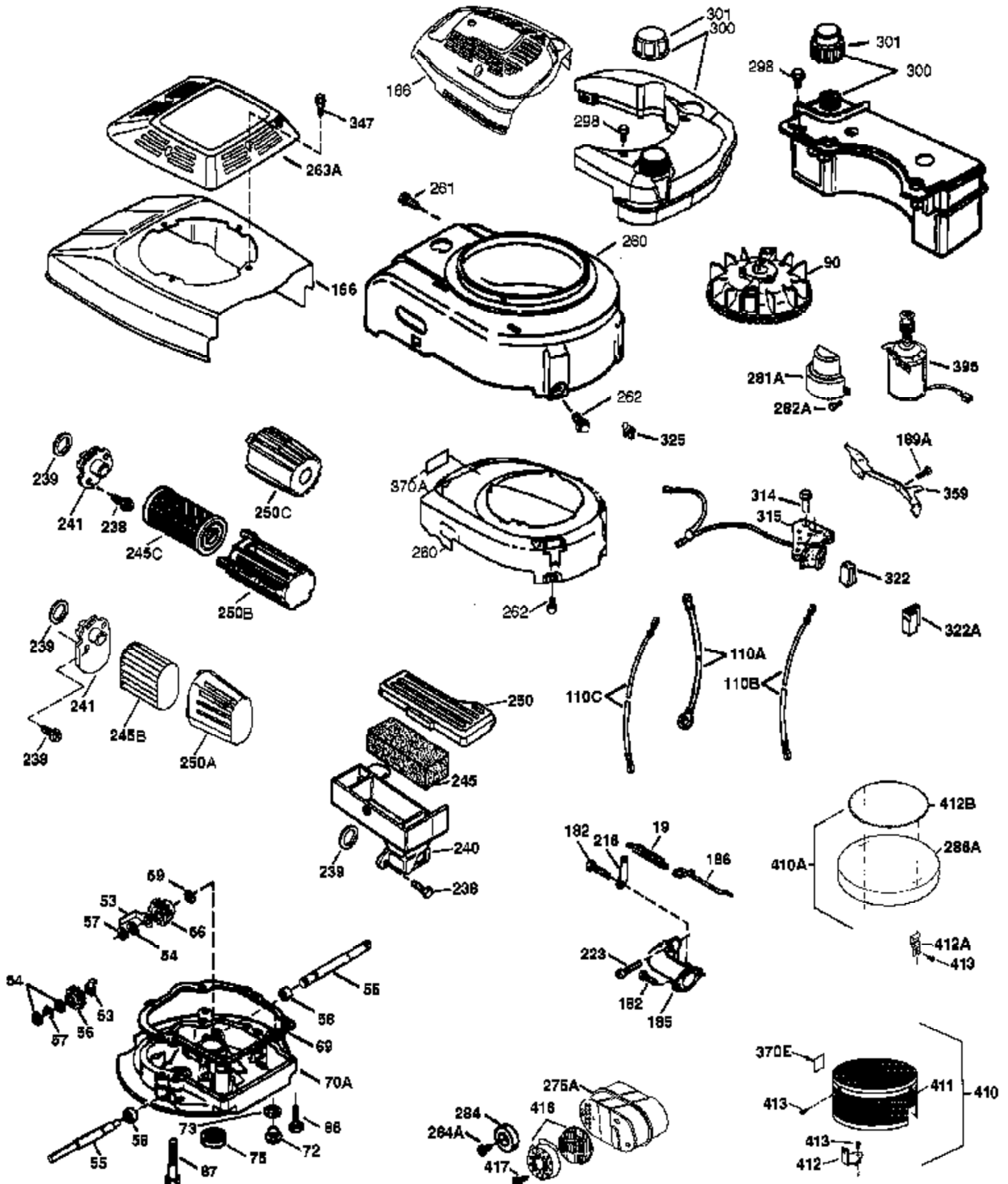




Ref #	Part Number	Qty	Description
1	37465	1	Cylinder (Incl. 2,20 & 150)
2	26727	2	Dowel Pin
6	33734	1	Breather Element
7	36557	1	Breather Ass'y. (Incl. 6 & 12A)
12A	36558	1	Breather Cover & Tube
14	28277	1	Washer
15	30589	1	Governor Rod (Incl. 14)
16	34839A	1	Governor Lever
17	31335	1	Governor Lever Clamp
18	651018	1	Screw, T-15, 8-32 x 19/64"
19	37734	1	Extension Spring
20	32600	1	Oil Seal
30	37733	1	Crankshaft
40	40044	1	Piston, Pin & Ring Set (Std.)
40	40045	1	Piston, Pin & Ring Set (.010" OS)
41	40042	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
41	40043	1	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
42	40006	1	Ring Set (Std.)
42	40007	1	Ring Set (.010" OS)
43	20381	2	Piston Pin Retaining Ring
45	36777	1	Connecting Rod Ass'y. (Incl. 46)
46	32610A	2	Connecting Rod Bolt
48	27241	2	Valve Lifter
50	37460	1	Camshaft (Exhaust MCR)(Incl. 104)
52	29914	1	Oil Pump Ass'y.
69	37609	1	* Mounting Flange Gasket
70	37740	1	Mounting Flange (Incl. 72-83,306,309A & 311A)
72	28534	1	Oil Drain Plug
75	27897	1	Oil Seal
80	30574A	1	Governor Shaft
81	30590A	1	Washer
82	30591	1	Governor Gear Ass'y. (Incl. 81)
83	30588A	1	Governor Spool
86	650488	6	Screw, 1/4-20 x 1-1/4"
89	610961	1	Flywheel Key
90	611213	1	Flywheel
92	650815	1	Belleville Washer
93	650816	1	Flywheel Nut
100	34443C	1	Solid State Ignition
101	610118	1	Spark Plug Cover
103	651007	2	Screw, T-15, 10-24 x 15/16"
104	37480	1	Cam Bushing
110	37574	1	Ground Wire
119	36787	1	* Cylinder Head Gasket
120	36825	1	Cylinder Head
125	37288	1	Exhaust Valve (Std.) (Incl. 151)
126	37289	1	Intake Valve (Std.) (Incl. 151)
130	6021A	8	Screw, 5/16-18 x 1-1/2"
135	35395	1	Resistor Spark Plug (RJ19LM)
150	31672	2	Valve Spring
151A	40017	1	Intake Valve Seal
151	31673	2	Valve Spring Cap
169	36783	1	* Valve Cover Gasket
172	36784	1	Valve Cover
174	30200	2	Screw, 10-24 x 9/16"
178	29752	2	Nut & Lock Washer, 1/4-28
179	30593	1	Retainer Clip
182	6201	2	Screw, 1/4-28 x 7/8"

Ref #	Part Number	Qty	Description
184	26756	1	* Carburetor To Intake Pipe Gasket
185	37466	1	Intake Pipe
186	34337	1	Governor Link
200	37267	1	Control Bracket (Incl. 206)
206	610973	1	Terminal Ass'y
207	34336	1	Throttle Link
215	32410	1	Control Knob (Red)
223	650451	2	Screw, 1/4-20 x 1"
224	36786	1	* Intake Pipe Gasket
238	650806	2	Screw, 10-32 x 5/8"
239	34338	1	* Air Cleaner Gasket
240	37115A	1	Air Cleaner Body (Incl. 239)
245A	37117	1	Air Cleaner Filter
245	37116	1	Air Cleaner Filter
250	37118	1	Air Cleaner Cover
260	37497	1	Blower Housing
261	30200	2	Screw, 10-24 x 9/16"
262	650831	2	Screw, 1/4-20 x 1/2"
275	37498	1	Muffler
277	650988	2	Screw, 1/4-20 x 2-5/16"
279	30200	2	Screw, 10-24 x 9/16"
285	35287A	1	Starter Cup
287	650926	2	Screw, 8-32 x 21/64"
290	30705	1	Fuel Line
292	26460	2	Fuel Line Clamp
292	26460	2	Fuel Line Clamp
298	28763	3	Screw, 10-32 x 39/64"
300	34476A	1	Fuel Tank (Incl. 292 & 301)
301	33032	1	Fuel Cap
305	35577	1	Oil Fill Tube (Black)
306	37610	1	* Oil Fill Tube Gasket
307	35499	1	"O" Ring
309	650562	1	Screw, 10-32 x 1/2"
309	792025	1	Screw, 10-24 x 1/2"
309A	650783	1	Screw, 10-24 x 3/4"
310	35578	1	Oil Gage Ass'y
311A	37611	1	Hold Down Bracket
313	34080	1	Spacer
370C	37318	1	Primer Decal (3X)
370B	36507	1	Control Decal (ISO)
370K	36695	1	Starter Decal
380	640307	1	Carburetor (Incl. 184)
390	590763	1	Rewind Starter (Note: This engine could have been built with 590766 starter)
400	37814	1	* Gasket Set (Incl. items marked PK i n notes).
420	730225A	1	SAE 30 4-Cycle Engine Oil (Quart)



Engine Parts List #2

Ref #	Part Number	Qty	Description
19	37734	1	Extension Spring
41	40042	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
41	40043	1	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
69	37609	1	* Mounting Flange Gasket
72	28534	1	Oil Drain Plug
75	27897	1	Oil Seal
86	650488	6	Screw, 1/4-20 x 1-1/4"
90	611213	1	Flywheel
182	6201	2	Screw, 1/4-28 x 7/8"
185	37466	1	Intake Pipe
186	34337	1	Governor Link
216	33086	1	RPM Adjusting Lever
223	650451	2	Screw, 1/4-20 x 1"
238	650806	2	Screw, 10-32 x 5/8"
239	34338	1	* Air Cleaner Gasket
240	37115A	1	Air Cleaner Body (Incl. 239)
245	37116	1	Air Cleaner Filter
250	37118	1	Air Cleaner Cover
260	37497	1	Blower Housing
261	30200	2	Screw, 10-24 x 9/16"
262	650831	2	Screw, 1/4-20 x 1/2"
298	28763	3	Screw, 10-32 x 39/64"
300	34476A	1	Fuel Tank (Incl. 292 & 301)
301	33032	1	Fuel Cap