



Ref #	Part Number	Qty	Description
1	37266	1	Cylinder (Incl. 2, 20 & 150)
2	26727	2	Dowel Pin
6	33734	1	Breather Element
7	36557	1	Breather Ass'y. (Incl. 6 & 12A)
12B	36694	1	Breather Tube Elbow
12A	36558	1	Breather Cover & Tube
12	36775	1	Breather Tube
14	28277	1	Washer
15	30589	1	Governor Rod (Incl. 14)
16	34839A	1	Governor Lever
17	31335	1	Governor Lever Clamp
18	651018	1	Screw, T-15, 8-32 x 19/64"
19	33578	1	Extension Spring
20	32600	1	Oil Seal
30	37519	1	Crankshaft
40	40027	1	Piston, Pin & Ring Set (Std.)
40	40028	1	Piston, Pin & Ring Set (.010" OS)
41	40025	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
41	40026		Piston & Pin Ass'y. (.010" OS)(Incl.4 3)
42	40006	1	Ring Set (Std.)
42	40007	1	Ring Set (.010" OS)
43	20381	2	Piston Pin Retaining Ring
45	36777	1	Connecting Rod Ass'y. (Incl. 46)
46	32610A	2	Connecting Rod Bolt
48	27241	2	Valve Lifter
50	37460	1	Camshaft (Exhaust MCR) (Incl. 104)
52	29914	1	Oil Pump Ass'y.
69	37609	1	* Mounting Flange Gasket
70	37677	1	Mounting Flange (Incl. 72-83,306,309A & 311A)
72A	28534	1	Oil Drain Plug
72	37614	1	Oil Drain Plug
75	28460	1	Oil Seal
80	30574A	1	Governor Shaft
81	30590A	1	Washer
82	30591	1	Governor Gear Ass'y. (Incl. 81)
83	30588A	1	Governor Spool
86	650488	6	Screw, 1/4-20 x 1-1/4"
89	610961	1	Flywheel Key
90	611213	1	Flywheel
92	650815	1	Belleville Washer
93	650816	1	Flywheel Nut
100	34443C	1	Solid State Ignition
101	610118	1	Spark Plug Cover
103	651007	2	Screw, T-15, 10-24 x 15/16"
104	37480	1	Cam Bushing
110	611135	1	Ground Wire
111A	611224	1	Rocker On/Off Switch
119	36787	1	* Cylinder Head Gasket
120	36825	1	Cylinder Head
125	37288	1	Exhaust Valve (Std.) (Incl. 151)
126	37289	1	Intake Valve (Std.)(Incl. 151 & 151A)
130	6021A	8	Screw, 5/16-18 x 1-7/16"
135	35395	1	Resistor Spark Plug (RJ19LM)
150	31672	2	Valve Spring
151	31673	2	Valve Spring Cap
151A	40017	1	Intake Valve Seal
169	36783	1	* Valve Cover Gasket
172	36784	1	Valve Cover

Engine Parts List #1

Ref #	Part Number	Qty	Description
174	30200	2	Screw, 10-24 x 9/16"
178	29752	2	Nut & Lock Washer, 1/4-28
182	6201	2	Screw, 1/4-28 x 7/8"
184	26756	1	* Carburetor To Intake Pipe Gasket
185	36785	1	Intake Pipe
186	34337	1	Governor Link
189	650356	1	Screw, T-30, 1/4-20 x 3/8"
200	33131A	1	Control Bracket (Incl. 202 Thru 206)
202	36482	1	Compression Spring
203	31342	1	Compression Spring
204	651029	1	Screw, T-10, 5-40 x 7/16"
205	651019	1	Screw, T-10, 6-32 x 41/64"
207	34336	1	Throttle Link
209	30200	2	Screw, 10-24 x 9/16"
210	27793	1	Conduit Clip
211	28942	1	Screw, 10-32 x 3/8"
223	650451	2	Screw, 1/4-20 x 1"
224	36786	1	* Intake Pipe Gasket
238	650932	2	Screw, 10-32 x 49/64"
239	34338	1	* Air Cleaner Gasket
245	35066	1	Air Cleaner Filter
250	35986	1	Air Cleaner Cover
260	37334	1	Blower Housing
261	30200	2	Screw, 10-24 x 9/16"
262	650831	2	Screw, 1/4-20 x 1/2"
263	36214	1	Trim Ring
275	36790A	1	Muffler
277	650988	2	Screw, 1/4-20 x 2-9/32"
279	650737	1	Screw, 1/4-20 x 1/2"
279A	650902	1	Screw, 10-32 x 7/16"
280	37171A	1	Heat Shield
282	650926	1	Screw, 8-32 x 21/64"
285	35000A	1	Starter Cup
287	650926	4	Screw, 8-32 x 21/64"
290	29774	1	Fuel Line
291	29774	1	Fuel Line
292	26460	4	Fuel Line Clamp
295	35857	1	Fuel Shut-Off Valve (Incl. 292)
298	28763	3	Screw, 10-32 x 39/64"
300	36279	1	Fuel Tank (Incl. 292 & 301)
301	37656	1	Fuel Cap
305	36270	1	Oil Fill Tube
306	37610	1	* "O"-Ring
307	36272	1	"O" Ring
309A	650783	1	Screw, 10-24 x 3/4"
309	650936	1	Screw, 10-32 x 13/32"
310	36271	1	Dipstick
311A	37611	1	Hold Down Bracket
313	34080	1	Spacer
359	36773	1	Starter Guard
370F	33183	1	Stop Decal
370	37269	1	Name Decal (Centura)
370K	36695	1	Starter Decal
370C	37318	1	Primer Decal (3X)
380	640262A	1	Carburetor (Incl. 184)
390	590738	1	Rewind Starter
400	37613	1	* Gasket Set (Incl. items marked PK i n notes)
420	730225A	1	SAE 30 4-Cycle Engine Oil (Quart)



Engine Parts List #2

Ref #	Part Number	Qty	Description
19	33578	1	Extension Spring
41	40025	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
41	40026		Piston & Pin Ass'y. (.010" OS)(Incl.4 3)
69	37609	1	* Mounting Flange Gasket
72	37614	1	Oil Drain Plug
75	28460	1	Oil Seal
86	650488	6	Screw, 1/4-20 x 1-1/4"
90	611213	1	Flywheel
110A	36167A	1	Ground Wire
182	6201	2	Screw, 1/4-28 x 7/8"
185	36785	1	Intake Pipe
186	34337	1	Governor Link
223	650451	2	Screw, 1/4-20 x 1"
238	650932	2	Screw, 10-32 x 49/64"
239	34338	1	* Air Cleaner Gasket
241	35797	1	Air Cleaner Collar
245	35066	1	Air Cleaner Filter
250	35986	1	Air Cleaner Cover
260	37334	1	Blower Housing
261	30200	2	Screw, 10-24 x 9/16"
262	650831	2	Screw, 1/4-20 x 1/2"
284	34422	1	Exhaust Deflector
284A	650760	1	Screw, 8-32 x 3/8"
298	28763	3	Screw, 10-32 x 39/64"
300	36279	1	Fuel Tank (Incl. 292 & 301)
301	37656	1	Fuel Cap
359	36773	1	Starter Guard
411	37322	1	Debris Screen
413	650910	3	Screw, 8-32 x 1/4"