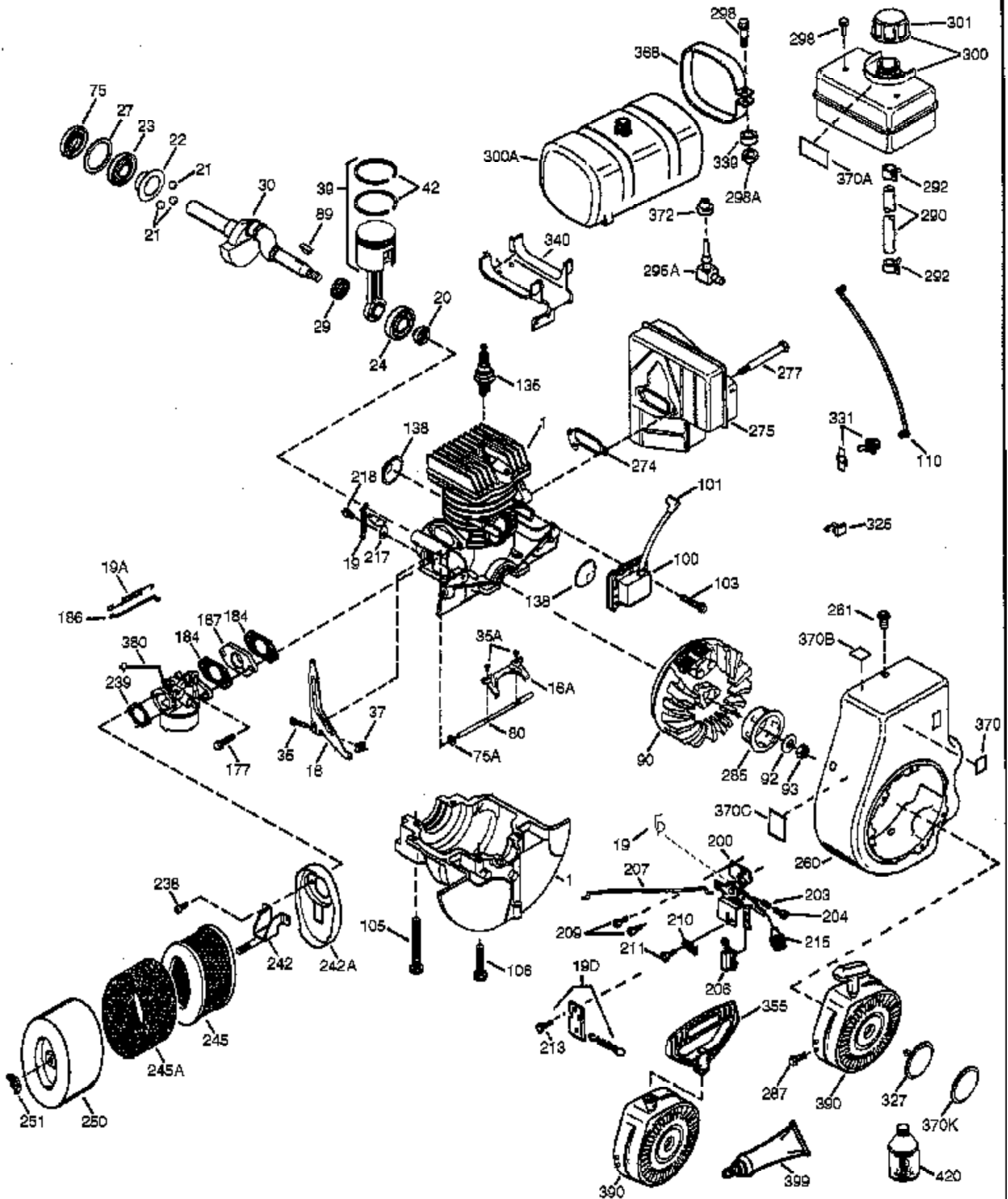




Engine Parts List

Ref #	Part Number	Qty	Description
1	250300A	1	Cylinder (Incl. 75A, 105, 106 & 138)
16	490317	1	Governor Lever
16A	490304	1	Governor Lever
19A	490318	1	Backlash Spring
19	34663	1	Speed Control Spring
20	510340	1	Oil Seal
21	570673	3	Ball Bearing
22	510338	1	Slide Ring
23	530158	1	Ball Bearing
24	530161	1	Ball Bearing
27	530159	1	Bearing Retainer
29	530164	1	Bearing Strip (31 Needles)
30	290633	1	Crankshaft
35A	650506	2	Screw, 4-40 x 1/4"
35	29826	1	Screw, 10-32 x 3/4"
37	29216	1	Lock Nut, 10-32
39	310277B	1	Piston & Rod Ass'y. (Incl. 29 & 42)
42	310278	1	Ring Set
75	510339	1	Oil Seal
75A	510337	1	Oil Seal
80	490305	1	Governor Shaft
89	611191	1	Flywheel Key
90	611190	1	Flywheel
92	650815	1	Belleville Washer
93	650816	1	Flywheel Nut
100	34443A	1	Solid State Ignition
101	610118	1	Spark Plug Cover
103	651007	2	Screw, Torx T-15, 10-24 x 15/16"
105	650892	2	Screw, 5/16-18 x 2-3/16"
106	650891	2	Screw, 5/16-18 x 1-5/8"
110	611061	1	Ground Wire
135	611049	1	Resistor Spark Plug (RCJ8Y)
138	570683	2	Port Cover
177	650959	2	Screw, 5/32 Allen, 1/4-20 x 1"
184	510326A	2	Carburetor Gasket
186	490319	1	Governor Link
187	570438A	1	Spacer
200	570709	1	Control Bracket (Incl. 203, 204, 206)
203	31342	1	Compression Spring
204	650549	1	Screw, 5-40 x 7/16"
206	610973	1	Terminal
207	490323	1	Throttle Link
209	650821	2	Screw, 10-32 x 1/2"
215	32410	1	Control Knob
238	28820	2	Screw, 10-32 x 1/2"
239	35815	1	Air Cleaner Gasket
242	33267	1	Air Cleaner Bracket
242A	33266	1	Air Cleaner Bracket Base
245	33268	1	Air Cleaner Filter
245A	35881	1	Air Cleaner Filter
250	33269A	1	Air Cleaner Cover
251	650513	1	Wing Nut, 1/4-20
260	350456	1	Blower Housing
261	650894	4	Screw, 5/16-18 x 5/8"
274	510343A	1	Exhaust Gasket
275	390326	1	Muffler
277	650893	2	Screw, 5/16-18 x 3-13/64"
285	34449	1	Starter Cup

Ref #	Part Number	Qty	Description
287	650926	3	Screw, 8-32 x 21/64"
290	30705	1	Fuel Line
292	26460	1	Fuel Line Clamp
325	34246	1	Wire Clip
370B	550230A	1	Fuel Mix Decal
370A	36261	1	Lubrication Decal
370C	35703	1	Control Decal
370K	36695	1	Starter Decal
380	632683	1	Carburetor (Incl. 184)
390	590732	1	Rewind Starter (NOTE: This engine could have been built with 590738 starter. Refer to the design of the rope pulley strength ribs for part identification. Individual starter parts do not interchange. Refer to service bulletin 116).
399	510334	1	Gasket Eliminator (Loctite 515)
420	730227A	1	2-Cycle Oil (8 oz.)