



| Ref # | Part Number | Qty | Description                                  |
|-------|-------------|-----|----------------------------------------------|
| 1     | 250296A     | 1   | Cylinder Ass'y. (Incl. 75A, 105, 106, & 138) |
| 16    | 490317      | 1   | Governor Lever                               |
| 16A   | 490304      | 1   | Governor Lever                               |
| 19A   | 490318      | 1   | Throttle Link Spring                         |
| 19    | 490325      | 1   | Extension Spring                             |
| 20    | 510340      | 1   | Oil Seal                                     |
| 21    | 570673      | 3   | Ball Bearing                                 |
| 22    | 510338      | 1   | Slide Ring                                   |
| 23    | 530158      | 1   | Ball Bearing                                 |
| 24    | 530161      | 1   | Ball Bearing                                 |
| 27    | 530159      | 1   | Bearing Retainer                             |
| 29    | 530164      | 1   | Bearing Strip (31 Needles)                   |
| 30    | 290627      | 1   | Crankshaft                                   |
| 35A   | 650506      | 2   | Screw, 4-40 x 1/4"                           |
| 35    | 29826       | 1   | Screw, 10-32 x 3/4"                          |
| 37    | 29216       | 1   | Lock Nut, 10-32                              |
| 39    | 310277B     | 1   | Piston & Rod Ass'y. (Incl. 29 & 42)          |
| 42    | 310278      | 1   | Ring Set                                     |
| 75A   | 510337      | 1   | Oil Seal                                     |
| 75    | 510339      | 1   | Oil Seal                                     |
| 80    | 490305      | 1   | Governor Shaft                               |
| 89    | 611191      | 1   | Flywheel Key                                 |
| 90    | 611192      | 1   | Flywheel                                     |
| 92    | 650815      | 1   | Belleville Washer                            |
| 93    | 650816      | 1   | Flywheel Nut                                 |
| 100   | 34443A      | 1   | Solid State Ignition                         |
| 101   | 610118      | 1   | Spark Plug Cover                             |
| 103   | 651007      | 2   | Screw, Torx T-15, 10-24 x 15/16"             |
| 105   | 650892      | 2   | Screw, 5/16-18 x 2-3/16"                     |
| 106   | 650891      | 2   | Screw, 5/16-18 x 1-5/8"                      |
| 135   | 611049      | 1   | Resistor Spark Plug (RCJ8Y)                  |
| 138   | 570683      | 2   | Port Cover                                   |
| 177   | 650959      | 2   | Screw, 5/32 Allen, 1/4-20 x 1"               |
| 184   | 510326A     | 2   | Carburetor Gasket                            |
| 186   | 490319      | 1   | Governor Link                                |
| 187   | 570438A     | 1   | Spacer                                       |
| 217   | 570667A     | 1   | Control Lever                                |
| 218   | 650847      | 1   | Screw, 8-32 x 1/2"                           |
| 239   | 35815       | 1   | Air Cleaner Gasket                           |
| 260   | 350436      | 1   | Blower Housing                               |
| 261   | 650894      | 4   | Screw, 5/16-18 x 5/8"                        |
| 274   | 510343A     | 1   | Exhaust Gasket                               |
| 275   | 390319      | 1   | Muffler                                      |
| 277   | 650893      | 2   | Screw, 5/16-18 x 3-13/64"                    |
| 285   | 34449A      | 1   | Starter Cup                                  |
| 287   | 650926      | 3   | Screw, 8-32 x 21/64"                         |
| 325   | 29443       | 1   | Wire Clip                                    |
| 330   | 611158      | 1   | Wire Harness                                 |
| 350   | 570629A     | 1   | Primer Ass'y.                                |
| 351   | 32180C      | 1   | Primer Line                                  |
| 370   | 36261       | 1   | Lubrication Decal                            |
| 380   | 632712      | 1   | Carburetor (Incl. 184)                       |
| 383   | 570695      | 1   | Spit Cup                                     |
| 384   | 650229      | 2   | Screw, Torx T-25, 10-32 x 3/8"               |

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| 390   | 590712      | 1   | Rewind Starter (NOTE: This engine could have been built with 590743 starter. Refer to the design of the rope pulley strength ribs for part identification. Individual starter parts do not interchange. Refer to service bulletin 116.) |
| 399   | 510334      | 1   | Gasket Eliminator (Loctite 515)                                                                                                                                                                                                         |
| 420   | 730227A     | 1   | 2-Cycle Oil (8 oz.)                                                                                                                                                                                                                     |