



Engine Parts List #1

Ref #	Part Number	Qty	Description
1	35966	1	Cylinder (Incl. 2 & 20)
2	27652	2	Dowel Pin
15	30699C	1	Governor Rod (Incl. 15A & 15B)
15B	650494	1	Screw, 6-40 x 5/16"
15A	30700	1	Governor Yoke
16	33454	1	Governor Lever
17	29916	1	Governor Lever Clamp
18	650548	1	Screw, 8-32 x 5/16"
20	35319	1	Oil Seal
25	36460	1	Blower Housing Baffle
25A	36244	1	Air Baffle
26	650561	2	Screw, 1/4-20 x 5/8"
28	30322	1	Lock Nut, 8-32
30	35441A	1	Crankshaft
35	29826	1	Screw, 10-32 x 3/4"
37	29216	1	Lock Nut, 10-32
38	29642	1	Retaining Ring
40	34552	1	Piston, Pin & Ring Set (Std.)
40	34553	1	Piston, Pin & Ring Set (.010" OS)
40	34554	1	Piston, Pin & Ring Set (.020" OS)
41	34329A	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
41	34330A	1	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
41	34331A	1	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
42	34332	1	Ring Set (Std.)
42	34333	1	Ring Set (.010" OS)
42	34334	1	Ring Set (.020" OS)
43	27888	2	Piston Pin Retaining Ring
45	35373A	1	Connecting Rod Ass'y. (Incl.46,47,49)
46	650908	1	Connecting Rod Bolt
47	650882	1	Connecting Rod Bolt
48	34034	2	Valve Lifter
49	35374	1	Oil Dipper
50	35375	1	Camshaft (MCR)
60	33273A	1	Blower Housing Extension
62	650760	1	Screw, 8-32 x 3/8"
63	28545	1	Grommet
65	650128	1	Screw, 10-24 x 1/2"
68	33356	1	Terminal
69	35262	1	* Cylinder Cover Gasket
70	35376	1	Cylinder Cover (Incl. 71, 75 & 80)
71	35377	1	Crankshaft Bushing
72	27642	2	Oil Drain Plug
80	31845	1	Governor Shaft
81	30590A	1	Washer
82	35378	1	Governor Gear Ass'y. (Incl. 81)
83	30588A	1	Governor Spool
84	29193	1	Retaining Ring
86	650833	7	Screw, 1/4-20 x 1-3/16"
87	650832	1	Screw, 1/4-20 x 1-11/16"
89	32589	1	Flywheel Key
90	611090	1	Flywheel
92	650880	1	Lock Washer
93	650881	1	Flywheel Nut
94	33450	1	Lock Nut, 10-32
95	30886A	1	Extension Spring
96	30845A	1	R.P.M. Adjusting Bolt
100	35135	1	Solid State Ignition
101	610118	1	Spark Plug Cover

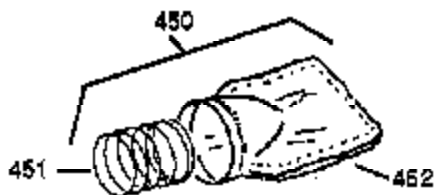
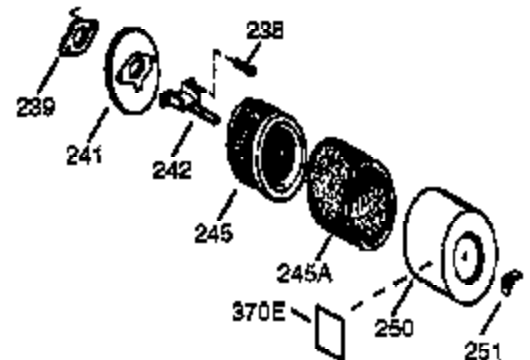
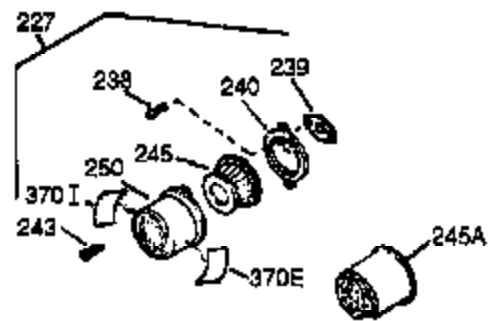
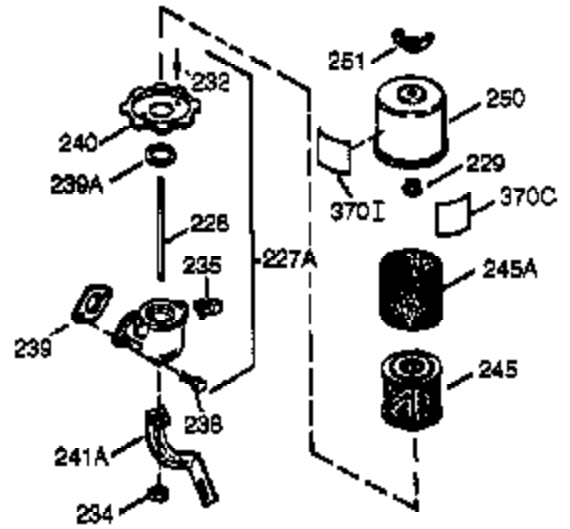
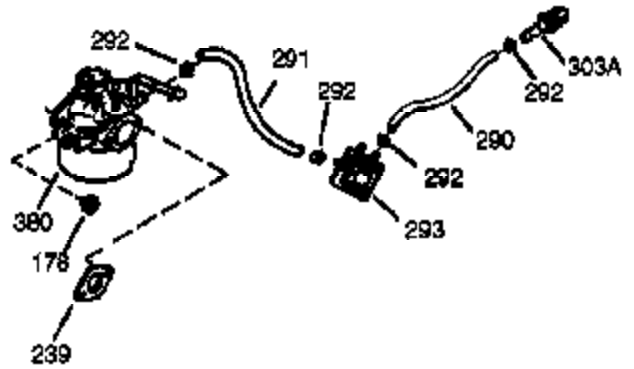
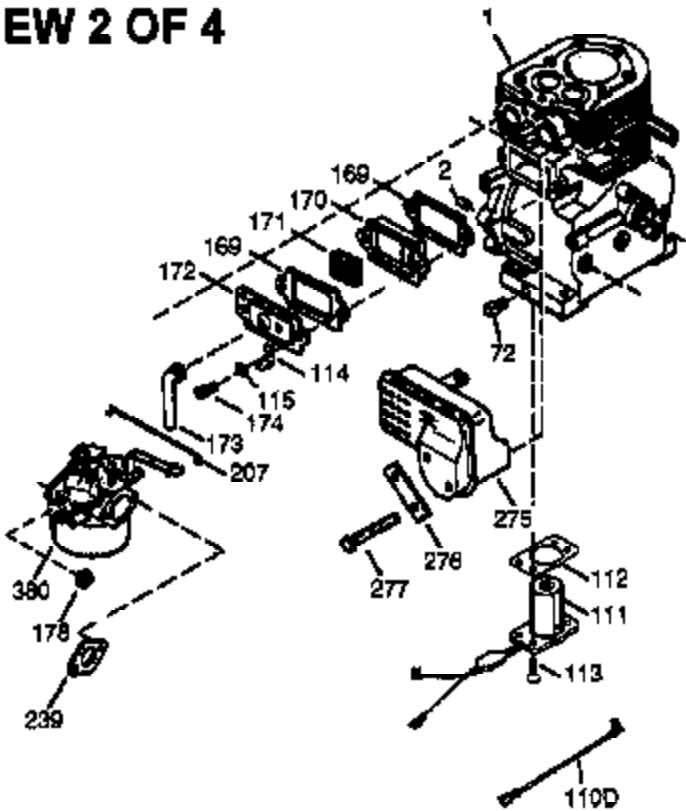
Engine Parts List #1

Ref #	Part Number	Qty	Description
	102 650872	2	Solid State Mounting Stud
	103 650814	2	Screw, Torx T-15, 10-24 x 1"
110A	35987	1	Oil Shut-Down Wire & Terminal
110	35183	1	Ground Wire
119	36448	1	* Cylinder Head Gasket
120	36449	1	Cylinder Head
125	27878A	1	Exhaust Valve (Std.) (Incl. 151)
125	27880A	1	Exhaust Valve (1/32" OS) (Incl. 151)
126	34035	1	Intake Valve (Std.) (Incl. 151)
126	34036	1	Intake Valve (1/32" OS) (Incl. 151)
127	650691	9	Washer
128	650690	9	Belleville Washer
129	650727	2	Screw, 5/16-18 x 1-3/4"
130	650694A	9	Screw, 5/16-18 x 2"
131A	650738	1	Screw, 1/4-20 x 5/8"
135	33636	1	Resistor Spark Plug (RJ17LM)
139	33369	1	Governor Gear Bracket
140	650836	2	Screw, 10-24 x 1/2"
149	27882	1	Valve Spring Cap
149A	35862	1	Valve Spring Cap
150	27881	2	Valve Spring
151	32581	2	Valve Spring Keeper
169	27896A	2	* Valve Cover Gasket
170	28423	1	Breather Body
171	28424	1	Breather Element
172	28425	1	Valve Cover
173	35350	1	Breather Tube
174	650128	1	Screw, 10-24 x 1/2"
174A	650597	1	Screw, 10-24 x 5/8"
178	29752	2	Nut & Lock Washer, 1/4-28
182	30088A	2	Screw, 1/4-28 x 1"
184	33263	1	* Carburetor To Intake Pipe Gasket
185	33877	1	Intake Pipe
207	33878	1	Throttle Link
223	650378	2	Screw, Torx T-30, 5/16-18 x 1-1/8"
224	27915A	1	* Intake Pipe Gasket
260	36468	1	Blower Housing
261	650788	2	Screw, 5/16-18 x 3/4"
262	29747B	2	Screw, Torx T-40, 5/16-24 x 21/32"
264	650802	1	Screw, 1/4-20 x 5/8"
265	33272B	1	Cylinder Head Cover
275	34185A	1	Muffler
276	31588	1	Locking Plate
277	650729	2	Screw, 5/16-18 x 3-3/16"
281	33013	1	Starter Bubble Cover
282	650760	1	Screw, 8-32 x 3/8"
285	35985B	1	Starter Cup
286	35446	1	Starter Screen
287	29752	4	Nut & Lock Washer, 1/4-28
311	35941	1	Dipstick (Incl. 312)
312	29673	1	"O" Ring
324	33177	1	Terminal
325	29443	1	Wire Clip
325B	34246	1	Wire Clip
327	35392	1	Starter Plug
342	30063	1	Screw, Torx T-30, 1/4-20 x 1/2"
370A	35274	1	Instruction Decal
370	36261	1	Instruction Decal

Ref #	Part Number	Qty	Description
380	632636	1	Carburetor (Incl. 184)
390	590671	1	Rewind Starter (Note: This engine can be built using starter 590704 also. Refer to the design of the air intake louvers for part identification. Individual starter parts do not interchange.
400	36452B	1	* Gasket Set (Incl. items marked PK i n notes) Incl. part #'s 27272A (1), 27896A (2), 27915A (1), 29673 (1), 33263 (1), 33629 (1), 34698A (1), 35262 (1), 36448 (1)

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.

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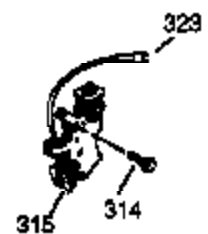
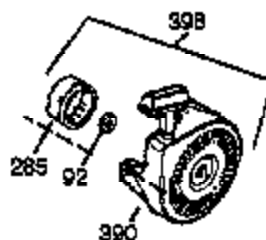
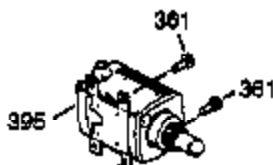
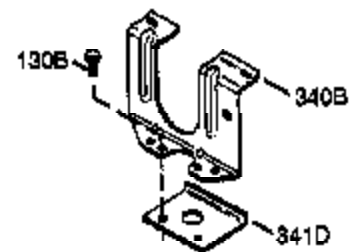
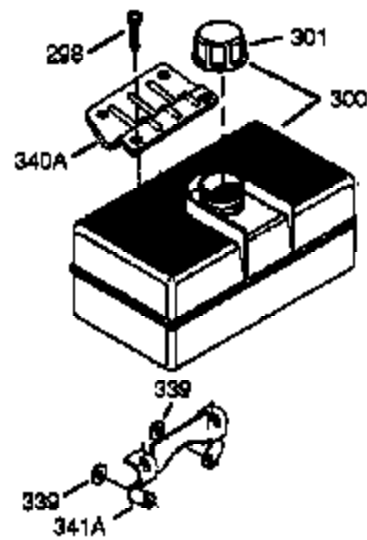
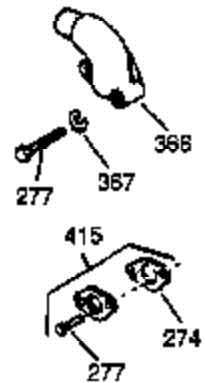


Engine Parts List #2

Ref #	Part Number	Qty	Description
1	35966	1	Cylinder (Incl. 2 & 20)
2	27652	2	Dowel Pin
68	33356	1	Terminal
72	27642	2	Oil Drain Plug
110A	35987	1	Oil Shut-Down Wire & Terminal
111	611162	1	Low Oil Shut-Down Switch (Incl. 112)
112	35967	1	* Low Oil Shut-Down Gasket
113	650950	4	Screw, Torx T-25, 10-24 x 5/8"
114	33932	1	Ground Terminal
115	650518	1	Lock Washer
129	650727	2	Screw, 5/16-18 x 1-3/4"
131A	650738	1	Screw, 1/4-20 x 5/8"
169	27896A	2	* Valve Cover Gasket
170	28423	1	Breather Body
171	28424	1	Breather Element
172	28425	1	Valve Cover
174	650128	1	Screw, 10-24 x 1/2"
178	29752	2	Nut & Lock Washer, 1/4-28
207	33878	1	Throttle Link
238	28820	2	Screw, 10-32 x 1/2"
239	27272A	1	* Air Cleaner Gasket
240	33266	1	Air Cleaner Body
242	33267	1	Air Cleaner Bracket
245	33268	1	Air Cleaner Filter
250	33269A	1	Air Cleaner Cover
251	650513	1	Wing Nut, 1/4-20
264	650802	1	Screw, 1/4-20 x 5/8"
275	34185A	1	Muffler
276	31588	1	Locking Plate
277	650729	2	Screw, 5/16-18 x 3-3/16"
290	29774	1	Fuel Line (2.00")
292	26460	1	Fuel Line Clamp
380	632636	1	Carburetor (Incl. 184)

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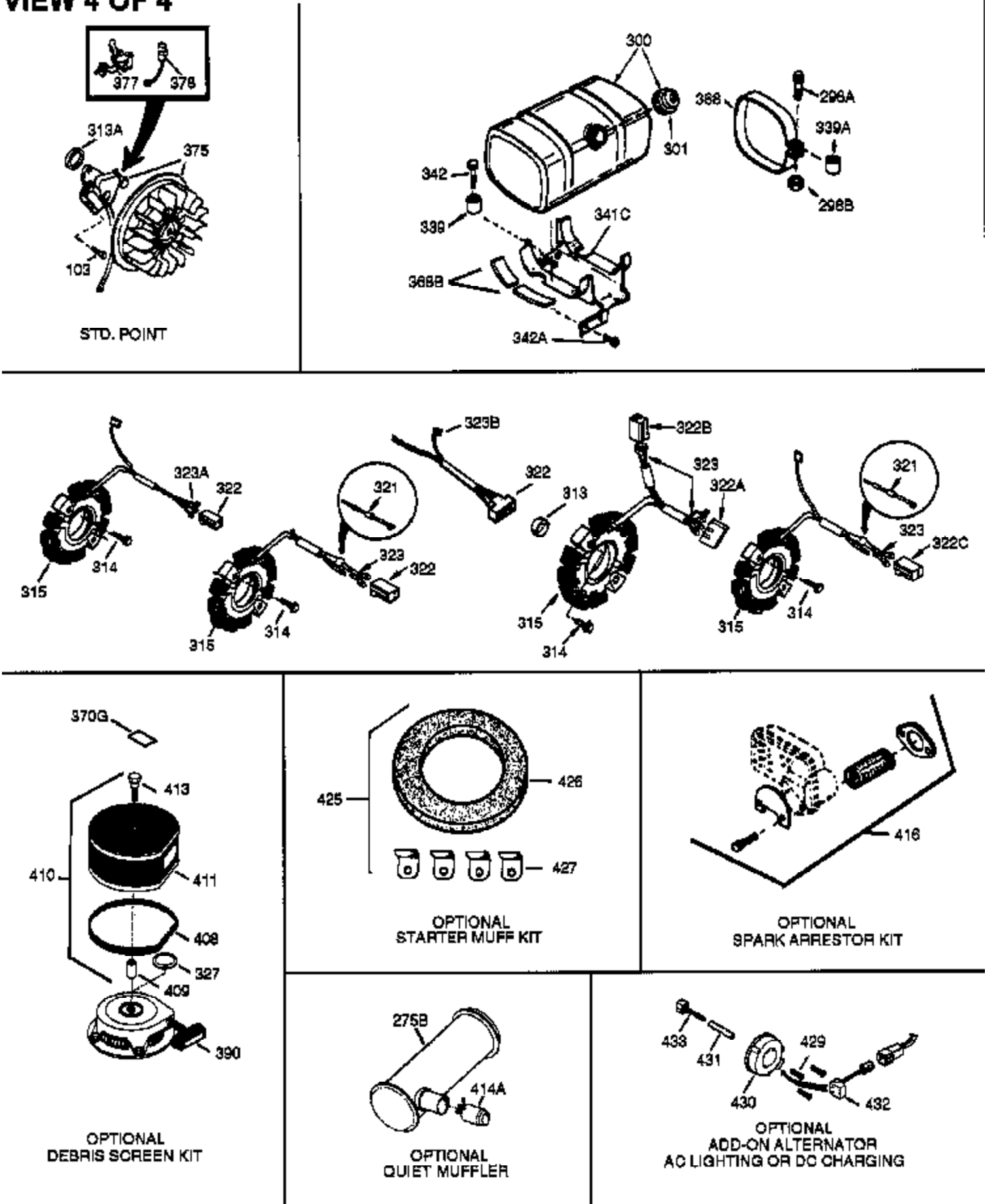


Engine Parts List #3

Ref #	Part Number	Qty	Description
16	33454	1	Governor Lever
17	29916	1	Governor Lever Clamp
18	650548	1	Screw, 8-32 x 5/16"
28	30322	1	Lock Nut, 8-32
30	35441A	1	Crankshaft
35	29826	1	Screw, 10-32 x 3/4"
36	29918	1	Lock Washer
37	29216	1	Lock Nut, 10-32
38	29642	1	Retaining Ring
68	33356	1	Terminal
69	35262	1	* Cylinder Cover Gasket
70	35376	1	Cylinder Cover (Incl. 71, 75 & 80)
75	35319	1	Oil Seal
86	650833	7	Screw, 1/4-20 x 1-3/16"
87	650832	1	Screw, 1/4-20 x 1-11/16"
89	32589	1	Flywheel Key
92	650880	1	Lock Washer
110A	35987	1	Oil Shut-Down Wire & Terminal
129	650727	2	Screw, 5/16-18 x 1-3/4"
131A	650738	1	Screw, 1/4-20 x 5/8"
264	650802	1	Screw, 1/4-20 x 5/8"
277	650729	2	Screw, 5/16-18 x 3-3/16"
285	35985B	1	Starter Cup
290	29774	1	Fuel Line (2.00")
292	26460	1	Fuel Line Clamp
390	590671	1	Rewind Starter (Note: This engine can be built using starter 590704 also. Refer to the design of the air intake louvers for part identification. Individual starter parts do not interchange.
416	34479A	1	Muffler Adaptor

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Engine Parts List #4

Ref #	Part Number	Qty	Description
68	33356	1	Terminal
103	650814	2	Screw, Torx T-15, 10-24 x 1"
110A	35987	1	Oil Shut-Down Wire & Terminal
129	650727	2	Screw, 5/16-18 x 1-3/4"
131A	650738	1	Screw, 1/4-20 x 5/8"
264	650802	1	Screw, 1/4-20 x 5/8"
327	35392	1	Starter Plug
342	30063	1	Screw, Torx T-30, 1/4-20 x 1/2"
390	590671	1	Rewind Starter (Note: This engine can be built using starter 590704 also. Refer to the design of the air intake louvers for part identification. Individual starter parts do not interchange.
416	34479A	1	Muffler Adaptor