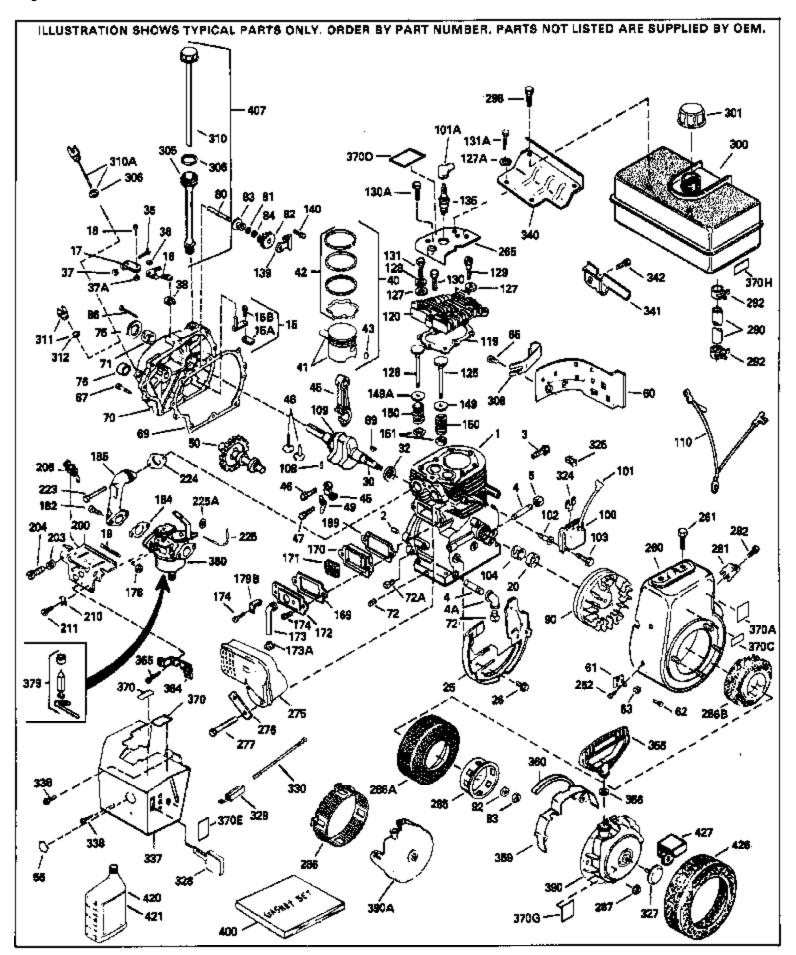
For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983

HM80-155230H

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Engine Parts List #1



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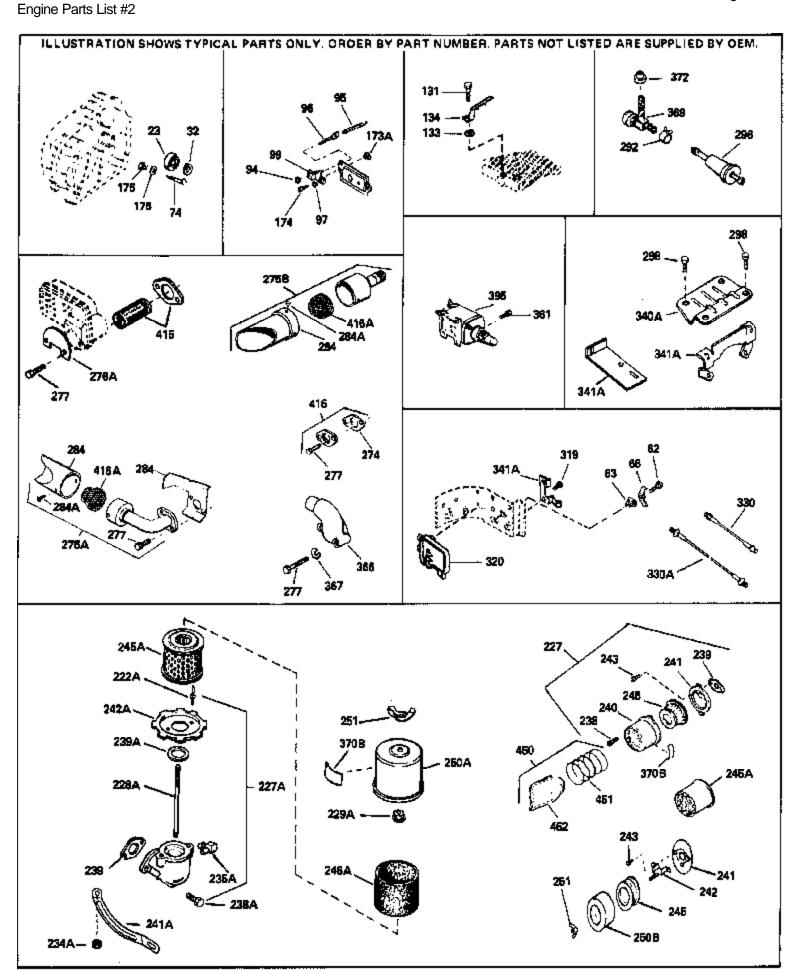
Ref #	Part Number	Qtv	Description
	34348B	Qty	Cylinder (Incl.2,20,72,72A) (3-1/8" B ore)
	27652		Pin, Dowel
	650820		Screw, 1/4-20 x 1/2"
4	30968		Nipple, Pipe
5	30969		Cap, Oil drain
15B	650494		Screw, 6-40 x 5/16"
15A	30700		Yoke, Governor
	30699C		Rod Assy., Governor (Incl. 15A & 15B)
	33454		Governor Lever Assy.
	29916		Clamp, Governor lever
	650548		Screw, 8-32 x 5/16"
	34663		Spring, Speed control
	32630		Seal, Oil
	35256A		Baffle, Blower housing
	650561		Screw, 1/4-20 x 5/8"
	33365B		Crankshaft (Incl. 108 & 109)
	29826		Screw, 10-32 x 3/4" Lockwasher, # 8 E.T.
	29918 29216		,
	30322		Nut & Lockwasher, 10-32 "Keps" Locknut, Hex "Keps", 8-32
	29642		Ring, Retaining
	34552		Piston, Pin & Ring Set (Std.) (3-1/8")
	34553		Piston, Pin & Ring Set (3.010" OS)
	34554		Piston, Pin & Ring Set (.020" OS)
	34329A		Piston & Pin Ass'y.(Std)(Incl.43)(3-1 /8")
	34330A		Piston & Pin Ass'y. (.010" OS)(Incl. 43)
	34331A		Piston & Pin Ass'y. (.020" OS)(Incl. 43)
	34332		Ring Set (Std.) (3-1/8" Bore)
	34333		Ring Set (.010" OS)
42	34334		Ring Set (.020" OS)
43	27888		Ring, Piston pin retaining
45	32591C		Rod Assy., Connecting (Incl. 49)
47	650662C		Bolt, Connecting rod (2 pieces)
	34034		Lifter, Valve
	34242		Dipper, Oil
	34143		Camshaft (MCR)
	33273A		Extension, Blower housing
	34126		Bracket, Grommet mounting
	650760		Screw, 8-32 x 3/8"
	28545		Grommet, Plastic
	650128		Screw, 10-24 x 1/2"  * Coolect Culinder cover
	35262 33367P		* Gasket, Cylinder cover
	33367B 33368		Cylinder Cover (Incl. 71, 75, 80, 311 & 312) Bushing, Crankshaft
	27642		Plug, Oil drain
	31950		Seal, Oil
	31845		Shaft, Mechanical governor
	30590A		Washer, Flat
	30591		Gear Assy., Governor (Incl. 81)
	30588A		Spool, Governor
	29193		Ring, Retaining
	650833		Screw, 1/4-20 x 1-3/16"
	650832		Screw, 1/4-20 x 1-11/16"
	32589		Key, Flywheel
	650815		Washer, Belleville
	8116		Nut, Hex (1/2-20)
	610118		Cover, Spark plug (Use as required)
103	650489		Screw, 1/4-20 x 5/8"
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108 29783	Ref #	Part Number Qty	Description
109 32345   Gear, Crankshaff   110 34240   110 34240   Ground Wire   131 34041A   "Gasket, Head   42 34030A   125 27580A   Exhaust Valve (Std.) (Incl. 151)   126 27580A   Exhaust Valve (Std.) (Incl. 151)   128 34035   Intake Valve (132" OS) (Incl. 151)   128 34035   Intake Valve (132" OS) (Incl. 151)   127 650991   Washer (102 as req.) but not w6021A screw)   Washer, Flat (Use as req.) but not w6021A screw)   Washer, Flat (Use as req.) but not w6021A screw)   Washer, Flat (Use as req.) but not w6021A screw)   Washer, Flat (Use as req.) but not w6021A screw)   Washer, Flat (Use as req.) but not w6021A screw, 1516-18 x 1-12" (Use as req.) but not not use with 650931   Washer, Flat (Use as req.) but not not use with 650931   Washer, Flat (Use as req.) but not not use with 650931   Washer, Flat (Use as req.) but not not use with 650931   Washer, Flat (Use as req.) but not not use with 650931   Washer, 1516-18 x 1-12" (Use as req.) but not not use with 650931   Washer, 1516-18 x 1-12" (Use as req.) but not not use with 650931   Washer, 1516-18 x 1-12" (Use as req.) but not not use with 650931   Washer, 1516-18 x 1-12" (Use as req.) but not not use with 650931   Washer, 1516-18 x 1-12" (Use as req.) but not not use with 650931   Washer, 1516-18 x 1-12" (Use as req.) but not not use with 650931   Washer, 1516-18 x 1-12" (Use as req.) but not not use with 650932   Washer, 1516-18 x 1-12" (Use as req.) but not not use with 650932   Washer, 1516-18 x 1-12" (Use as req.) but not not use with 650932   Washer, 1516-18 x 1-12" (Use as req.) but not not use with 650932   Washer, 1516-18 x 1-12" (Use as req.) but not not use with 650932   Washer, 1516-18 x 1-12" (Use as req.) but not not use with 650933   Washer, 1516-18 x 1-12" (Use as req.) but not not use with 650933   Washer, 1516-18 x 1-12" (Use as req.) but not not use with 650933   Washer, 1516-18 x 1-12" (Use as req.) but not not use with 650933   Washer, 1516-18 x 1-12" (Use as req.) but not not not not not use with 650933   Washer, 1516-18 x 1-12" (Use as req.) but			
110 34240			
119 34030A			· · · · · · · · · · · · · · · · · · ·
120 34030A			
125 27880A			·
Exhaust Valve (1/32" OS) (Inct. 151)			
126 34035			
126 34036			
127 650691 127A 26073 127A 26073 127A 26073 127A 26073 127A 26073 127A 260570 128 650570 128 650570 129 650570 129 650570 120 650570 120 650570 121 650590 122 650590 123 650691 123 650727 130A 6021A 131 650802 131 650804 131 650802 131 650737 131 650737 131 650738 131 650738 131 650739 132 650713 132 650713 133 650713 134 650839 136 650836 137 650839 137 67 68481 138 27896A 159 27896A 170 28423 171 28424 172 28425 171 28424 172 28425 173 36350 174 650128 175 36393 182 30083A 183 3037 184 30363 185 30377 186 160732 187 30537 189 30639 190 30447A 201 650749 202 660649 203 610973 211 28942 212 50078 224 27915A 226 65079 227 53820A  Muffler  Muffler  Musher, Itake equired)  Muffler  Musher, Itake equired  Muffler  Musher  Mushe	126	34035	Intake Valve (Std.) (Incl. 151)
127A 65075 127A 650570 128 650690 129 650690 129 650727 130A 6021A 129 650727 130A 6021A 129 650727 130A 6021A 129 650894A 129 650894 131 650802 131 650802 131 650738 1314 650737 1314 792028 131A 792028 131A 792028 131A 792028 131A 792028 135 3636 136 850836 137	126	34036	Intake Valve (1/32" OS) (Incl. 151)
127A 650570 128 650690 129 650727 128 650690 129 650727 130A 6021A 129 650727 130A 6021A 129 650727 130A 6021A 129 650727 130A 6021A 130 650694A 130 650694A 131 650802 131 650738 131 650738 1314 650738 1314 650738 1314 650738 1314 650738 1314 650738 1314 792028 1318 33636 1319 33636 1319 33636 1319 33636 1319 33636 1319 33636 1319 33636 1319 33636 1319 33636 1319 33636 1319 33636 1319 33636 1319 33637 140 650834 151 32581 151 32581 151 32581 151 32581 151 32581 151 32581 151 32581 151 32581 151 32581 152 3638 153 3539 169 278942 171 28424 172 28425 171 28424 172 28425 171 28425 171 650597 172 650597 178 29752 179 33369 180 33379 180 33389 180 3389 180 3589 180 423 181 59ning, Valve 182 50ning, Valve 183 50ning, Valve 183 50ning, Valve 184 5	127	650691	Washer (Use as req., but not w/6021A screw)
127A 650570 128 650690 128 650727 129 650727 130A 6021A 129 650727 130A 6021A 129 650727 130A 6021A 120 650694 121 650691 washer) 130 650694A 121 650691 washer) 131 650692 121 650737 121 650737 121 650731 121 650733 121 650733 121 650733 121 650733 121 650713 121 650733 121 650733 121 650733 121 650733 121 650733 121 650733 121 650733 121 650733 121 650733 121 650733 121 650733 121 650733 121 650733 121 650733 121 650733 121 650733 121 650733 121 650713 121 650713 121 650713 122 650713 123 650713 124 792028 125 716-18 x 78" (Use as required ) 126 127 128 2	127A	26073	Washer, Flat (Use as required)
128 650690 Washer, Belleville 129 650727 Screw, 5'16-18 x 1-3/4" (Use as required) 130 650694 Screw, 5'16-18 x 1-1/2" (Use as required, but do notuse with 650691 washer) 130 650694 Screw, 5'16-18 x 2" (Use as required) 131 650902 Screw, 14-20 x 5/8" (Use as required) 131 650737 Screw, 14-20 x 5/8" (Use as required) 131 650738 Screw, 14-20 x 5/8" (Use as required) 131 650738 Screw, 14-20 x 5/8" (Use as required) 131 650739 Screw, 14-20 x 5/8" (Use as required) 131 650730 Screw, 5'16-18 x 5/8" (Use as required) 131 650731 Screw, 5'16-18 x 5/8" (Use as require d) 131 650732 Screw, 5'16-18 x 7/8" (Use as require d) 131 650733 Screw, 5'16-18 x 7/8" (Use as require d) 132 650836 Resistor Spark Plug (RJ17LM) 133 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 1494 35662 Seal Assy., Intake valve 149 27782 Cap, Upper valve spring 150 27881 Spring, Valve 151 32581 Cap, Luper valve spring 152 27881 Spring, Valve 153 32581 Cap, Luper valve spring 154 28424 Element, Breather 157 28424 Element, Breather 158 2855 Tube, Breather 159 30593 Cover, Valve spring 178 29752 Nut & Lockwasher, 1/4-28 179 30593 Cip, Primer line (Use as required) 165 33877 Pipe, Intake 165 33878 Screw, Intake pipe 165 33272B Screw, Intake pipe 165 33272B Screw, Intake pipe 165 33280A Muffler (Optional quiet muffler) 165 33820	127A	650570	·
129 650727 130A 6021A Screw, 5/16-18 x 1-3/2* (Use as required) Screw, 5/16-18 x 1-1/2* (Use as required) 130 60694A Screw, 5/16-18 x 2* (Use as required) 131 650902 Screw, 11/4-20 x 12* (Use as required) 131 650737 Screw, 11/4-20 x 12* (Use as required) 131 650738 Screw, 11/4-20 x 12* (Use as required) 131 650739 Screw, 11/4-20 x 12* (Use as required) 131A 650713 Screw, 11/4-20 x 18* (Use as required) 131A 650713 Screw, 5/16-18 x 78* (Use as required) 131B 53056 Screw, 5/16-18 x 78* (Use as required) 131B 53056 Resistor Spark Plug (RJTLM) 131B 53056 Screw, 10/24 x 1/2* 149A 35062 Seal Assy, Intake valve 149 27882 Cap, Upper valve spring 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A Screw, 10/24 x 1/2* 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10/24 x 1/2* 175 30593 Clip, Primer line (Use as required) Screw, 10/24 x 1/2* 178 30593 Clip, Primer line (Use as required) Screw, 10/24 x 1/2*			
130A 6021A			
130 650694A   Screw, 5/16-18 x 2" (Use as required)   131 650902   Screw, 1/4-20 x 5/8" (Use as required )   131 650737   Screw, 1/4-20 x 5/8" (Use as required )   131 650738   Screw, 1/4-20 x 5/8" (Use as required )   131 650738   Screw, 1/4-20 x 5/8" (Use as required )   131 650738   Screw, 5/16-18 x 5/8" (Use as required )   131 650738   Screw, 5/16-18 x 5/8" (Use as required )   131 650738   Screw, 5/16-18 x 5/8" (Use as require d)   131 650738   Screw, 5/16-18 x 5/8" (Use as require d)   132 6366   Resistor Spark Plug (RJ17LM)   139 33369   Bracket, Governor gear   149 650836   Screw, 10-24 x 1/2"   149 650128   Screw, 10-24 x 1/2"   149 650138   Screw, 10-24 x 1/2"			
Screw, 5/16-18 x 2" (Use as required)	100/1	002171	
131   650802   Screw, 1/4-20 x 5/8" (Use as required )			,
131 650737 Screw, 1/4-20 x 5/8" (Use as required ) 131 650738 Screw, 1/4-20 x 5/8" (Use as required ) 131A 650713 Screw, 5/16-18 x 5/8" (Use as required ) 131A 792028 Screw, 5/16-18 x 5/8" (Use as require d) 135 33636 Resistor Spark Plug (RJ17LM) 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy, Intake valve 149 27882 Cap, Upper valve spring 150 27881 Spring, Valve 151 32581 Cap, Lover valve spring 169 27896A *Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 174 650597 Screw, 10-24 x 5/8" 178 29752 Nut & Lookwasher, 1/4-28 179B 30593 Clip, Primer line (Use as required) 182 30086A Screw, 10-24 x 1/2" 184 33263 *Gasket, Carburetor 185 33877 Pipe, Intake 206 610973 Terminal Assy, (Use as required) 207 Corew, 10-32 x 3/8" 208 Screw, 10-32 x 3/8" 209 Screw, 10-32 x 3/8" 211 28942 Screw, 10-32 x 3/8" 223 650378 Screw, 10-32 x 3/8" 224 27915A Blower Housing (For electric starter) 257 Sa280A Muffler (Optional quiet muffler) Muffler			
131 650738   Screw, 1/4-20 x 5/6" (Use as required )			
131A 650713 131A 792028 Screw, 5/16-18 x 7/8" (Use as require d) 135 33636 Resistor Spark Plug (RJ17LM) 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy, Intake valve 149 27882 Cap, Upper valve spring 151 32581 Spring, Valve Cap, Lower valve spring 162 27886A 163 27886A 164 27886A 165 27886A 166 27886A 177 28423 Body, Breather 178 28424 Cover, Valve spring 179 35350 Tube, Breather Cover, Valve spring 174 650128 Screw, 10-24 x 1/2" Screw, 10-24 x			• • • • • • • • • • • • • • • • • • • •
131A 792028 135 33636 139 33369 140 650836 140 650836 140 650836 150 27881 150 27881 151 32581 169 27896A 170 28423 171 28424 171 28424 172 28425 173 35350 174 650128 178 30953 178 30953 178 30953 179 30593 188 33877 188 33877 189 3053 189 3058 190 31342 204 650549 205 3788 206 35447A 206 50788 206 27896 206 27896 207 2750 207 2750 207 2750 207 2778 208 25 2767 208 26 2778 208 26 2778 208 26 2778 208 26 2778 208 26 2778 208 26 2778 208 26 2778 208 26 2778 208 26 2778 208 26 2778 208 26 2778 208 26 2778 208 26 2778 209 26 2778 209 26 2778 209 2778 200 36447A 200 2779 200 2779 200 2779 200 2779 200 2779 200 2779 201 2779 202 2779 203 36447A 203 36447A 204 275 33280A 204 Muffler (Optional quiet muffler)	131	650738	Screw, 1/4-20 x 5/8" (Use as required )
135 33636 Resistor Spark Plug (RJ17LM) 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy., Intake valve 149 27882 Cap, Upper valve spring 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A "Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 174 650597 Screw, 10-24 x 5/8" 178 29752 Nut & Lockwasher, 1/4-28 179B 30593 Clip, Primer line (Use as required) 182 30088A Screw, 1/4-28 x 1" 184 33263 Saraya Spring, Compression 185 33877 Pipe, Intake 186 33877 Pipe, Intake 187 203 31342 Spring, Compression 187 207 27793 Clip, Conduit 188 207 27793 Clip, Conduit 189 224 27915A Screw, 10-32 x 3/8" 189 242 27915A Screw, 10-32 x 3/8" 180 35447A Blower Housing (For electric starter) 180 2752 33280A Muffler (Optional quiet muffler) 187 Muffler	131A	650713	Screw, 5/16-18 x 5/8" (Use as require d)
139 33369 140 650836 149 53662 149 27882 149 27882 150 27881 151 32581 169 27896A 170 28423 171 28424 172 28425 173 35350 174 650128 178 29752 178 30088A 184 33263 185 33877 203 31342 204 650549 205 610973 211 28942 223 650378 265 33272B 265 33272B 265 29747B 265 33272B 265 27881 27881 27882 204 169788 208 1878 29752 204 1650788 207 27793 207 27793 207 27793 207 27793 207 2779 2779 2779 2779 2779 2779 2779 2	131A	792028	Screw, 5/16-18 x 7/8" (Use as require d)
139 33369 140 650836 149 53662 149 27882 149 27882 150 27881 151 32581 169 27896A 170 28423 171 28424 172 28425 173 35350 174 650128 178 29752 178 30088A 184 33263 185 33877 203 31342 204 650549 205 610973 211 28942 223 650378 265 33272B 265 33272B 265 29747B 265 33272B 265 27881 27881 27882 204 169788 208 1878 29752 204 1650788 207 27793 207 27793 207 27793 207 27793 207 2779 2779 2779 2779 2779 2779 2779 2	135	33636	Resistor Spark Plug (RJ17LM)
140 650836 149A 35862 149A 35862 149A 35862 149B 27882 150 27881 151 32581 169 27896A 170 28423 180 36782 171 28424 172 28425 173 36350 174 650128 174 650128 178 29752 178 30593 189 30593 180 3088A 180 33877 181 33877 203 31342 204 650549 206 610973 211 28942 212 3650378 217 228 3650378 218 278 36504 219 278 36504 210 27793 211 28942 222 3650378 224 27915A 225 30272B 226 533272B 2275 533280A 25 Srew, 516-24 x 21/32" 26 Cover, 10-24 x 1/2" 275 33280A 25 Srew, 10-24 x 1/2" 26 Sea Assy., Intake valve valve spring 26 Sasket, Carburetor 27 Sasket, Carburetor 28 Spring, Compression 29 Cilp, Compression 210 27793 210 27793 210 27793 211 28942 223 650378 224 27915A 235 33272B 245 Sorew, 51/6-24 x 21/32" 246 Sorew, 51/6-24 x 21/32" 25 Cover, 51/6-24 x 21/32" 26 Sorew, 51/6-24 x 21/32" 26 Cover, Cylinder head 27 33220A Muffler (Optional quiet muffler) Muffler			• • • • • • • • • • • • • • • • • • • •
149A 35862 149 27882 150 27881 151 32581 151 32581 169 27896A 170 28423 171 28424 172 28425 173 35350 174 650128 174 650597 178 29752 179 30088A 180 33877 201 33877 201 33877 201 3142 202 31342 203 31342 204 650549 205 610973 211 28942 223 650378 262 29747B 265 33272B 265 33272B 265 33272B 265 33272B 265 33272B 265 352748 201 27893 Spring 204 Spring, Compute Valve Spring 204 Spring, Conduit 204 Cap, Lower valve spring 205 Apring, Compression 207 Gasket, Carburetor 208 Cip, Primer line (Use as required) 209 Cip, Conduit 209 Corew, 10-24 x 1/8 209 Cip, Conduit 200 Corew, 1/4-28 x 1" 201 Cap, Lower valve spring 202 Cip, Conduit 203 Cip, Conduit 204 Corew, 1/4-28 x 1" 205 Corew, 1/4-28 x 1" 207 Corew, 1/4-28 x 1" 208 Cip, Conduit 209 Corew, 1-40-32 x 3/8" 209 Cip, Conduit 209 Corew, 1-40-32 x 3/8" 209 Corew, 1-61-82 x 3-61-81 x 1-1/8 " 209 Corew, 5/16-18 x 3/4" (Use as required) 201 Corew, 5/16-18 x 3/4" (Use as required) 202 Corew, 1-63 x 3/4" (Use as required) 203 Corew, 5/16-18 x 3/4" (Use as required) 205 Corew, 5/16-18 x 3/4" (Use as required) 206 Corew, 5/16-18 x 3/4" (Use as required) 207 Corew, 5/16-18 x 3/4" (Use as required) 208 Corew, 5/16-18 x 3/4" (Use as required) 209 Corew, 5/16-18 x 3/4" (Use as required) 209 Corew, 5/16-18 x 3/4" (Use as required) 200 Corew, 5/16-18 x 3/4" (Use as required) 201 Corew, 5/16-18 x 3/4" (Use as required) 202 Corew, 5/16-18 x 3/4" (Use as required) 203 Corew, 5/16-18 x 3/4" (Use as required) 205 Corew, 5/16-18 x 3/4" (Use as required) 207 Corew, 5/16-18 x 3/4" (Use as required) 208 Corew, 5/16-18 x 3/4" (Use as required) 209 Corew, 5/16-18 x 3/4" (Use as required)			
149 27882       Cap, Upper valve spring         150 27881       Spring, Valve         151 32581       Cap, Lower valve spring         169 27896A       * Gasket, Breather cover         170 28423       Body, Breather         171 28424       Element, Breather         172 28425       Cover, Valve spring         173 35350       Tube, Breather         174 650128       Screw, 10-24 x 1/2"         174 650597       Screw, 10-24 x 5/8"         178 29752       Nut & Lockwasher, 1/4-28         179B 30593       Clip, Primer line (Use as required)         182 30088A       Screw, 1/4-28 x 1"         184 33263       * Gasket, Carburetor         185 33877       Pipe, Intake         204 650549       Screw, 540 x 7/16"         205 610973       Terminal Assy. (Use as required)         210 27793       Clip, Conduit         221 27915A       Screw, Tox T-30, 5/16-18 x 1-1/8 "         222 650378       Screw, Tox T-30, 5/16-18 x 1-1/8 "         224 27915A       Blower Housing (For electric starter)         261 650788       Screw, 5/16-24 x 21/32"         262 29747B       Screw, 5/16-18 x 3/4" (Use as require d)         265 33272B       Muffler (Optional quiet muffler)         275 3			
150 27881 151 32581 152896A 152896A 170 28423 180dy, Breather cover 171 28424 172 28425 173 33530 174 650128 174 650597 178 30593 182 30088A 184 33263 185 33877 185 33877 186 50549 187 32942 188 3263 189 30593 180 30184 181 33263 182 30088A 185 33877 186 50549 187 305649 188 30593 189 30593 180 301842 181 33263 185 33877 186 50549 187 308 50549 188 308 50549 189 30593 180 301842 180 301842 180 301842 180 301842 180 301842 180 301842 180 301842 180 301842 180 301842 180 301844 181 301843 182 301844 183 301844 184 30184 185 30184 185 30184 186 30184 187 30184 188 30184 189 30184 18			
151 32581 Cap, Lower valve spring 169 27896A * Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 174 650597 Screw, 10-24 x 5/8" 178 29752 Nut & Lockwasher, 1/4-28 179B 30593 Clip, Primer line (Use as required) 182 30088A Screw, 1/4-28 x 1" 184 33263 * Gasket, Carburetor 185 33877 Pipe, Intake 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 206 610973 Terminal Assy. (Use as required) 210 27793 Clip, Conduit 221 28942 Screw, 10-32 x 3/8" 224 27915A Screw, 10-32 x 3/8" 224 27915A Screw, Tox T-30, 5/16-18 x 1-1/8 " 236 33272B Screw, 5/16-24 x 21/32" 265 33272B Cover, Cylinder head 107ffer (Optional quiet muffler) 108 Muffler			
169       27896A       * Gasket, Breather cover         170       28423       Body, Breather         171       28424       Element, Breather         172       28425       Cover, Valve spring         173       35350       Tube, Breather         174       650128       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 5/8"         178       29752       Nut & Lockwasher, 1/4-28         179B       30593       Clip, Primer line (Use as required)         182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         221       28942       Screw, 10-32 x 3/8"         222       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       35447A       Blower Housing (For electric starter)         261       650788       Screw, 5/16-24 x 21/32"     <			
170 28423 171 28424 172 28425 173 36350 174 650128 174 650128 175 30597 176 650597 177 30593 178 29752 179 30593 182 30088A 184 33263 185 33877 186 33877 187 204 650549 188 30593 189 30593 180 31342 201 650549 201 650549 201 670973 201 27793 201 27793 201 27793 201 27793 202 650378 203 35447A 204 65078 205 35447A 206 65078 207 27793 208 27795 209 35447A 200 35424 201 65078 202 29747B 203 33228 204 65078 205 35824 206 505849 207 207 207 207 207 207 207 207 207 207			
171   28424   Element, Breather   Cover, Valve spring   173   35350   Tube, Breather   Cover, Valve spring   174   650128   Screw, 10-24 x 5/8"   174   650597   Screw, 10-24 x 5/8"   Nut & Lockwasher, 1/4-28   179B   30593   Clip, Primer line (Use as required)   Screw, 1/4-28 x 1"   184   33263   Screw, 1/4-28 x 1"   Sasket, Carburetor   185   33877   Pipe, Intake   Spring, Compression   204   650549   Screw, 5-40 x 7/16"   Terminal Assy. (Use as required)   210   27793   Clip, Conduit   211   28942   Screw, 10-32 x 3/8"   Screw, 5/16-18 x 1-1/8 "   Screw, 5/16-18 x 3/4" (Use as require d)   Screw, 5/16-24 x 21/32"   Screw, 5/16-24 x 21/32"   Screw, 5/16-18 x 3/4" (Use as require d)   Screw, 5/16-24 x 21/32"   Screw, 5/16-24 x 21/32"   Screw, 5/16-18 x 3/4" (Use as require d)   Screw, 5/16-24 x 21/32"   Screw, 5/16-24 x 21/32"   Screw, 5/16-24 x 21/32"   Screw, 5/16-24 x 21/32"   Screw, 5/16-18 x 3/4" (Use as require d)   Screw, 5/16-18 x 3/4" (Use as			·
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174       650128       Screw, 10-24 x 1/2"         174       650597       Screw, 10-24 x 5/8"         178       29752       Nut & Lockwasher, 1/4-28         179B       30593       Clip, Primer line (Use as required)         182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, 10-32 x 3/8"         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       35447A       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)         262       29747B       Screw, 5/16-18 x 3/4" (Use as require d)         265       33272B       Cover, Cylinder head         275C       38824       Muffler (Optional quiet muffler)         275       33280A       Muffler			
174       650597       Screw, 10-24 x 5/8"         178       29752       Nut & Lockwasher, 1/4-28         179B       30593       Clip, Primer line (Use as required)         182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, 10-32 x 3/8"         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       35447A       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)         262       29747B       Screw, 5/16-24 x 21/32"         265       33272B       Cover, Cylinder head         275       33280A       Muffler (Optional quiet muffler)			
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179B 30593 Clip, Primer line (Use as required) 182 30088A Screw, 1/4-28 x 1" 184 33263 * Gasket, Carburetor 185 33877 Pipe, Intake 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 206 610973 Terminal Assy. (Use as required) 210 27793 Clip, Conduit 211 28942 Screw, 10-32 x 3/8" 223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8 " 224 27915A Screw, Torx T-30, 5/16-18 x 1-1/8 " 35447A Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-24 x 21/32" 265 33272B Cover, Cylinder head 275C 35824 Muffler (Optional quiet muffler) Muffler			·
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184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, 10-32 x 3/8"         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         24       27915A       * Gasket, Intake pipe         260       35447A       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)         262       29747B       Screw, 5/16-24 x 21/32"         265       33272B       Cover, Cylinder head         275C       35824       Muffler (Optional quiet muffler)         275       33280A       Muffler			
185       33877       Pipe, Intake         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, 10-32 x 3/8"         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       35447A       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)         262       29747B       Screw, 5/16-24 x 21/32"         265       33272B       Cover, Cylinder head         275C       35824       Muffler (Optional quiet muffler)         Muffler       Muffler			Screw, 1/4-28 x 1"
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204 650549 206 610973 210 27793 211 28942 223 650378 224 27915A 260 35447A 261 650788 262 29747B 265 33272B 275 33280A  Screw, 5-40 x 7/16"  Terminal Assy. (Use as required) Clip, Conduit Screw, 10-32 x 3/8" Screw, Torx T-30, 5/16-18 x 1-1/8 " * Gasket, Intake pipe Blower Housing (For electric starter) Screw, 5/16-18 x 3/4" (Use as require d) Screw, 5/16-24 x 21/32" Cover, Cylinder head Muffler (Optional quiet muffler) Muffler			Pipe, Intake
206       610973       Terminal Assy. (Use as required)         210       27793       Clip, Conduit         211       28942       Screw, 10-32 x 3/8"         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       35447A       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)         262       29747B       Screw, 5/16-24 x 21/32"         265       33272B       Cover, Cylinder head         275       33280A       Muffler	203	31342	Spring, Compression
210       27793       Clip, Conduit         211       28942       Screw, 10-32 x 3/8"         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       35447A       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)         262       29747B       Screw, 5/16-24 x 21/32"         265       33272B       Cover, Cylinder head         275C       35824       Muffler (Optional quiet muffler)         275       33280A       Muffler	204	650549	Screw, 5-40 x 7/16"
210       27793       Clip, Conduit         211       28942       Screw, 10-32 x 3/8"         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       35447A       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)         262       29747B       Screw, 5/16-24 x 21/32"         265       33272B       Cover, Cylinder head         275C       35824       Muffler (Optional quiet muffler)         275       33280A       Muffler	206	610973	Terminal Assy. (Use as required)
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224       27915A       * Gasket, Intake pipe         260       35447A       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)         262       29747B       Screw, 5/16-24 x 21/32"         265       33272B       Cover, Cylinder head         275C       35824       Muffler (Optional quiet muffler)         275       33280A       Muffler			
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261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-24 x 21/32" 265 33272B Cover, Cylinder head 275C 35824 Muffler (Optional quiet muffler) 275 33280A Muffler			
262 29747B Screw, 5/16-24 x 21/32" 265 33272B Cover, Cylinder head 275C 35824 Muffler (Optional quiet muffler) 275 33280A Muffler			
265 33272B Cover, Cylinder head 275C 35824 Muffler (Optional quiet muffler) 275 33280A Muffler			
275C 35824 Muffler (Óptional quiet muffler) 275 33280A Muffler			
275 33280A Muffler			· · · · · · · · · · · · · · · · · · ·
Z/b 31588 Plate Milittler locking			
·			Plate, Muffler locking
277 650729 Screw, 5/16-18 x 3-3/16"			
277A 650696 Screw, 5/16-18x2-3/4" (Used with 276A)	2//A	969069	Screw, 5/16-18X2-3/4" (Used with 276A)

Ref #	Part Number C	tty Description
281	33013	Cover, Starter bubble
282	650760	Screw, 8-32 x 3/8"
286B	33662	Hub & Screen Assy., Starter
	29752	Nut & Lockwasher, 1/4-28
	29774	Fuel Line (Braided 8-1/4")(21 cm)(As req.)
	30705	Fuel Line (Braided 16")(41 cm)(Use as req.)
	30962	Fuel Line (Braided 32")(81 cm)(Use as req.)
		, , , , , , , , , , , , , , , , , , , ,
	26460	Clamp, Fuel line (Use as required)
	650665	Screw, 1/4-15 x 7/8"
300	34156A	Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.
301	410144B	Fuel Cap (White Plastic)(Std)(1-1/2" I.D.)
		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16"
301	33032	
		I.D.)
301	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D)
301	35355	Fuel Cap (Red plastic) (1-1/2" I.D.)
	33893A	Tube, Oil fill
	33590	"O" Ring
	34011A	Dipstick (Incl. 306)
	29443	Clip, Fuel line (Use as required)
	34246	Clip, Ground wire (Use as required)
	650765	Screw, 10-32 x 1/2"
337	34666	Cover, Carburetor
338	28942	Screw, 10-32 x 3/8"
340	34154	Plate, Fuel tank mounting
341	34155	Bracket, Fuel tank mounting
	650561	Screw, 1/4-20 x 5/8"
	34141	Guard, Starter
	32576	Seal, Snow guard
	33377	Bracket, Carburetor cover mounting
	650767	
		Screw, 8-32 x 27/64"
	34589	Decal, Choke
	34416	Decal, Instruction
	34686	Decal, Name
	34417	Decal, Primer
	34414	Decal, Warning
370J	34870	Decal, Instruction Can be used on HM80 with diecast starter.
379	631021	Inlet Needle, Seat & Clip Assy.
380	632111	Carburetor (Incl. 184) (Refer to Division 5, Section A, page 170 for breakdown or Fiche18A-1, Grid F-1)
390	590479	Rewind Starter (Refer to Division 5, Section C, page 30 for breakdown or Fiche 18A-1, Grid G-5)
<i>1</i> 00	33279G	Gasket Set (Incl. items marked*)
	35570	Screen Seal (Can be used on HM80 with stamped steel recoil starter)
409	35569	Spacer (Can be used on HM80 with stamped steel recoil starter)
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)

# For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 $\,$ Page 5 of 11 Engine Parts List #1

Ref#	Part Number Qty	Description
411	35568	Debris Screen (Can be used on HM80 with stamped steel recoil starter)
413	650907	Screw, $5/16-18 \times 1-5/8$ " (Can be used on HM80 with stamped steel recoil starter)
421	730225 730226 730572	SAE 30, 4-Cycle Engine Oil (Quart) SAE 5W30, 4-Cycle Engine Oil (Quart) Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



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Ref #	Part Number 0	tty Description
	650760	Screw, 8-32 x 3/8"
	28545	Grommet, Plastic
	31855	Retainer, Bearing
97		Lockwasher, Heavy split, #10 (Buy loc ally)
131	650802	Screw, 1/4-20 x 5/8" (Use as required )
	650737	Screw, 1/4-20 x 1/2" (Use as required )
131	650738	Screw, 1/4-20 x 5/8" (Use as required )
174	650128	Screw, 10-24 x 1/2"
	650597	Screw, 10-24 x 5/8"
		•
221	730127	Air Cleaner Ass'y. (Incl.238,239,240,241,243,245 & 370)
		(Use as required)
	=00101	A' O' A   (     000 000 040 044 040 0 045) (
227	730164	Air Cleaner Ass'y. (Incl. 238, 239, 240, 241, 243 & 245) (Use
		as required)
228A	650824	Stud, 1/4-20 x 7.33 (Use as required)
2284	650851	Stud, 1/4-20 x 8.1 (Use as required) (Used with drilled thru
220/1	000001	• • • •
		elbow)
2451	34700	Element, Air cleaner
2/4	35865	Gasket, Exhaust (Use as required)
275B	391026	Muffler (Incl. 284, 284A & 416A) (This spark arresting muffler
		can be used on any model.)
		can be also an any modelly
275C	35824	Muffler (Optional quiet muffler)
	650729	Screw, 5/16-18 x 3-3/16"
	650696	Screw, 5/16-18x2-3/4" (Used with 276A)
292	26460	Clamp, Fuel line (Use as required)
298	650665	Screw, 1/4-15 x 7/8"
		·
	35857	Valve, Fuel shut-off
370J	34870	Decal, Instruction Can be used on HM80 with diecast starter.
370B	34387	Decal, Instruction Can be used on HM80 with stamped steel
3.32	0.00.	recoil starter.
		recoil starter.
395	33329D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter
333	555_5	motor kit may have been added to this engine. It can be
		added only if cylinder hasdrilled and tapped starter mounting
		bosses and a ring gear flywheel. Refer to service number
		stamped on end cap of motor, or on decal for identification.
		Ref
		Rei
408	35570	Screen Seal (Can be used on HM80 with stamped steel
400	33370	`
		recoil starter)
400	35569	Spacer (Can be used on HM80 with stamped steel recoil
409	33309	
		starter)
440	700570	D   ' O
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
		used on HM80 with stamped steel recoil starter)
		·
411	35568	Debris Screen (Can be used on HM80 with stamped steel
		recoil starter)
		100011 01011101)
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with
		stamped steel recoil starter)
		stamped stool loodii stattor)
415	730130	Exh.Adapter Kit (Incl.274,277)(Use as req.)
425	730572	Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on
		HM80 with die cast starter)
400	050000	O 0.40 4.4/011/0 D ' 0./1.1
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to
		Mechanics Handbook for installation instructions).
		,

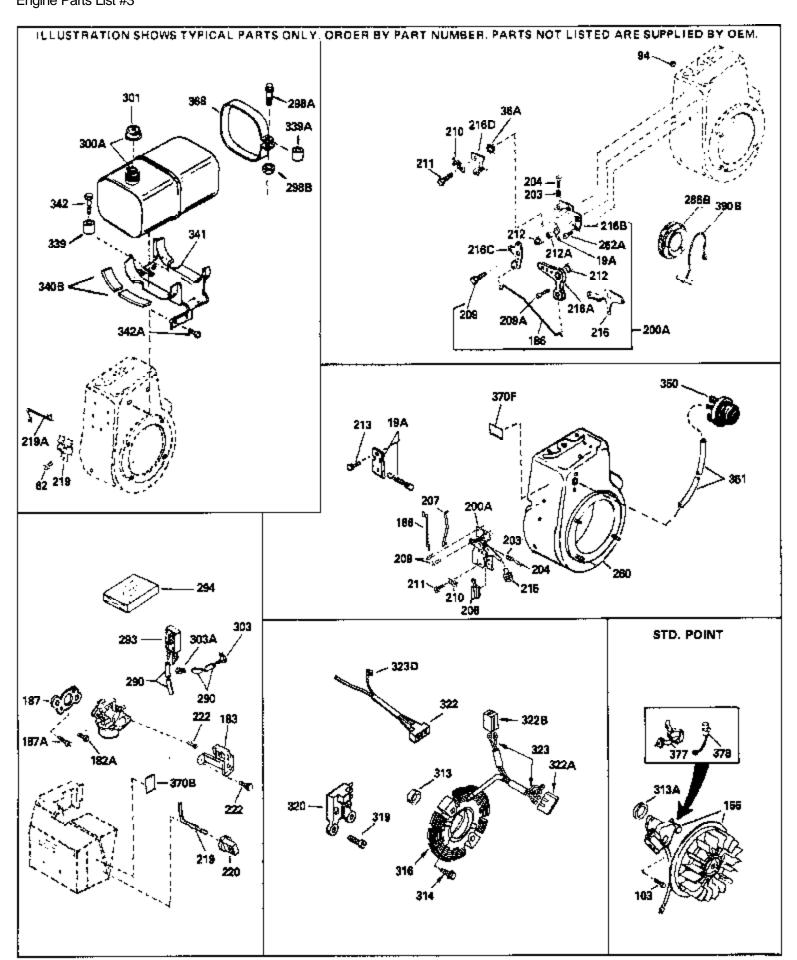
# For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HM80-155230H Page 8 of 11 Engine Parts List #2

Ref #	Part Number Qty	/ Description
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).

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HM80-155230H

Engine Parts List #3



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# For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 $\,$ Page 10 of 11 Engine Parts List #3

62 103	Part Number 650760 650489 610848	Qty	Description Screw, 8-32 x 3/8" Screw, 1/4-20 x 5/8" Magneto (w/ring gear for 110 volt sta rter) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G
186 200A 203 204 206 207 209 210 211 219 220 222 260 275C 277A 286B 290 290 290	34587 34667 34664 31342 650549 610973 33878 650821 27793 28942 34586 35438 28820 35447A 35824 650696 33662 29774 30705 30962 410144B 33032		Bracket, Choke Link, Governor Control Bracket (Incl.19,203,204,206, 209) Spring, Compression Screw, 5-40 x 7/16" Terminal Assy. (Use as required) Link, Governor-to-throttle Screw, 10-32 x 1/2" Clip, Conduit Screw, 10-32 x 3/8" Rod, Choke Knob, Control Screw, 10-32 x 1/2" Blower Housing (For electric starter) Muffler (Optional quiet muffler) Screw, 5/16-18x2-3/4" (Used with 276A) Hub & Screen Assy., Starter Fuel Line (Braided 8-1/4")(21 cm)(As req.) Fuel Line (Braided 32")(81 cm)(Use as req.) Fuel Cap (White Plastic)(Std)(1-1/2" I.D.) Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)
301	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D)
313A 339 341 342 350 351	35355 33876 35038 34155 650561 570682 32180C 34387		Fuel Cap (Red plastic) (1-1/2" I.D.) Gasket, Stator Spacer, Tank Bracket, Fuel tank mounting Screw, 1/4-20 x 5/8" Primer Assy. Primer Line Decal, Instruction Can be used on HM80 with stamped steel recoil starter.
377 378	34870 30547A 30548B 35570		Decal, Instruction Can be used on HM80 with diecast starter. Contact Assy., Breaker Condenser Screen Seal (Can be used on HM80 with stamped steel recoil starter)
409	35569		Spacer (Can be used on HM80 with stamped steel recoil starter)
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)
411	35568		Debris Screen (Can be used on HM80 with stamped steel recoil starter)

### For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 $\,$ Page 11 of 11 Engine Parts List #3

Ref #	Part Number (	Oty Description
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
425	730572	Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 $\times$ 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).