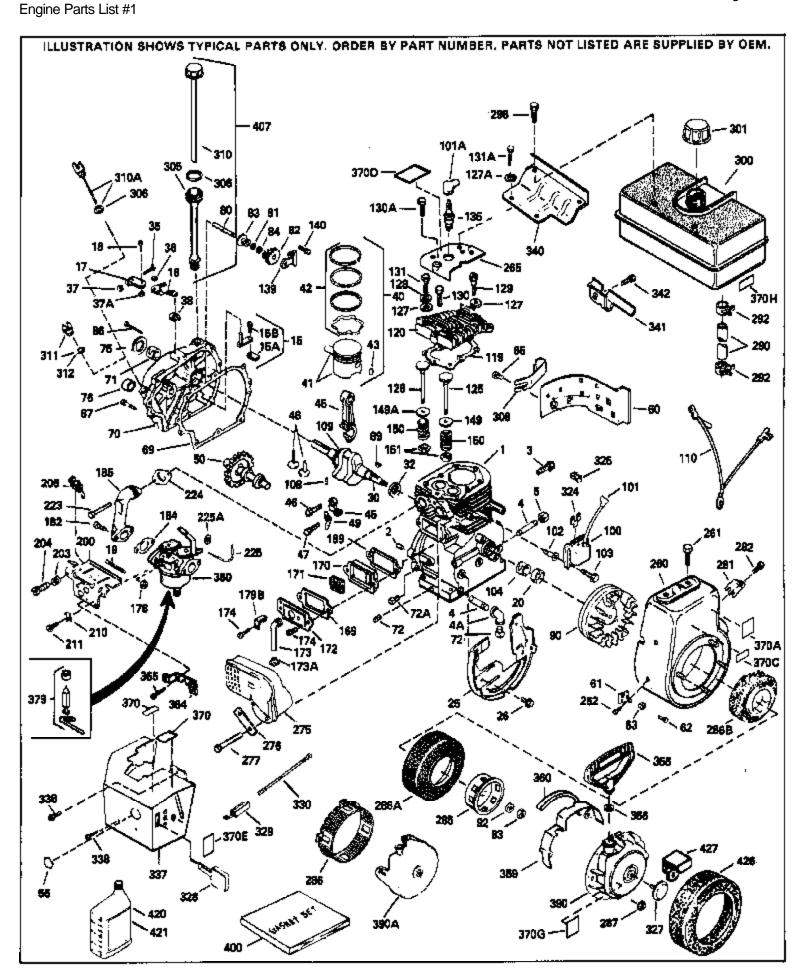
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HM80-155212H

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Ref #	Part Number Q	ty Description
	34348B	Cylinder (Incl.2,20,72,72A) (3-1/8" B ore)
	27652	Pin, Dowel
	650820	Screw, 1/4-20 x 1/2"
	30968	Nipple, Pipe
	30969	Cap, Oil drain
	30699C	Rod Assy., Governor (Incl. 15A & 15B)
	650494	Screw, 6-40 x 5/16"
	30700	Yoke, Governor
	33454	Governor Lever Assy.
	29916	Clamp, Governor lever
	650548	Screw, 8-32 x 5/16"
	34663	Spring, Speed control
	32630	Seal, Oil
	35256A	Baffle, Blower housing
	650561	Screw, 1/4-20 x 5/8"
	33459A	Crankshaft (Incl. 108 & 109)
	29826	Screw, 10-32 x 3/4"
	29918	Lockwasher, # 8 E.T.
	30322	Locknut, Hex "Keps", 8-32
	29216	Nut & Lockwasher, 10-32 "Keps"
	29642	Ring, Retaining
40	34552	Piston, Pin & Ring Set (Std.) (3-1/8")
40	34553	Piston, Pin & Ring Set (.010" OS)
40	34554	Piston, Pin & Ring Set (.020" OS)
	34329A	Piston & Pin Ass'y.(Std)(Incl.43)(3-1 /8")
	34330A	Piston & Pin Ass'y. (.010" OS)(Incl. 43)
	34331A	Piston & Pin Ass'y. (.020" OS)(Incl. 43)
	34332	Ring Set (Std.) (3-1/8" Bore)
	34333	Ring Set (.010" OS)
	34334	Ring Set (.020" OS)
	27888	Ring, Piston pin retaining
	32591C	Rod Assy., Connecting (Incl. 49)
	650662C	Bolt, Connecting rod (2 pieces)
	34034	Lifter, Valve
	34242	Dipper, Oil
	34143	Camshaft (MCR)
	33273A	Extension, Blower housing
	34126	Bracket, Grommet mounting
	650760	Screw, 8-32 x 3/8"
	28545	Grommet, Plastic
	650128	Screw, 10-24 x 1/2"  * Cooleat Culinder cover
	35262	* Gasket, Cylinder cover
	33367B	Cylinder Cover (Incl. 71, 75, 80, 311 & 312)
	33368	Bushing, Crankshaft
	27642	Plug, Oil drain
	31950 31845	Seal, Oil Shaft Machanical governor
	31845 305904	Shaft, Mechanical governor Washer Flat
	30590A 30591	Washer, Flat Gear Assy., Governor (Incl. 81)
	30588A	Spool, Governor
	29193	Ring, Retaining
	650833	Screw, 1/4-20 x 1-3/16"
	650832	Screw, 1/4-20 x 1-3/16"
	32589	Key, Flywheel
	650815	Washer, Belleville
	8116	Nut, Hex (1/2-20)
	610118	Cover, Spark plug (Use as required)
	650516	Screw, 1/4-20 x 1-1/8
103	17117117 mr.mori	

Screw, 1/4-20 x 1-1/8

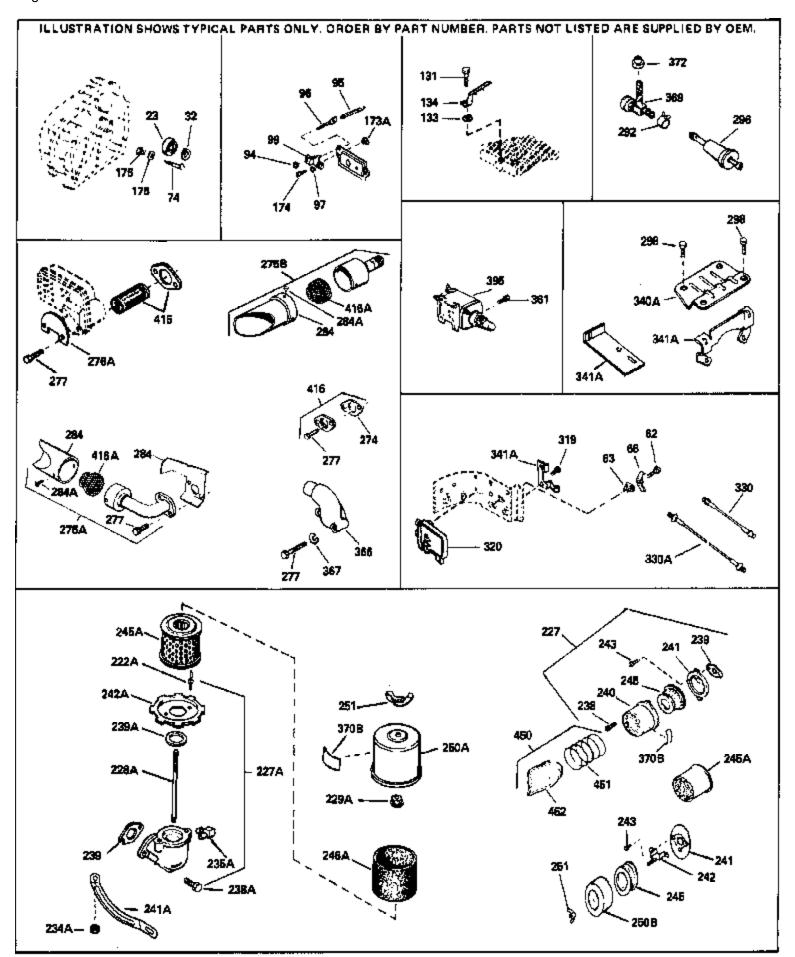
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108 25783 Pin, Crankshaft gear 109 33245 Gear, Crankshaft 110 34240 Ground Wire 119 34041A "Gasket, Head 120 34030A Head, Cylinder 125 27878A Exhaust Valve (Std.) (Incl. 151) 126 27878A Exhaust Valve (Std.) (Incl. 151) 126 34035 Intake Valve (Std.) (Incl. 151) 127 2803 Intake Valve (Std.) (Incl. 151) 128 34036 Intake Valve (Std.) (Incl. 151) 129 34036 Intake Valve (Incl. 20s a required) 129 34036 Intake Valve (Incl. 20s a required) 129 34036 Intake Valve (Incl. 20s a required) 129 350691 Washer, Flat (Use as required of Screw, 5/16-18 x 2/12 (Use as required) 130 350694 Screw, 5/16-18 x 2/12 (Use as required) 131 34050737 Screw, 1/4-20 x 5/8* (Use as required) 131 34050737 Screw, 1/4-20 x 5/8* (Use as required) 131 341 350737 Screw, 1/4-20 x 5/8* (Use as required) 131 343 35080 Screw, 1/4-20 x 5/8* (Use as required) 133 35080 Bracket, Governor gear 149 27882 Scal Assy, Intake valve 149 27882 Scal Assy, Intake valve 150 27881 Spring, Valve 151 32551 Cap, Lover valve spring 169 27886 Screw, 10-24 x 1/2* 171 28424 Element, Breather Cover 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 600129 Screw, 10-24 x 1/2* 175 20088 Screw, 10-24 x 1/2* 176 600697 Screw, 10-24 x 1/2* 177 360508 Screw, 10-24 x 1/2* 178 30503 Tube, Breather 179 30533 Crew, 10-24 x 1/2* 179 30533 Crew, 10-24 x 1/2* 170 3447 Element, Breather 170 3447 Element, Breather 170 35252 Nut & Lockwasher, 1/4-28 171 26425 Cover, Valve spring 172 26425 Cover, Valve spring 173 35350 Tube, Breather 174 600129 Screw, 10-24 x 1/2* 175 32752 Nut & Lockwasher, 1/4-28 176 305078 Screw, 10-24 x 1/2* 177 4600696 Screw, 16-24 x 1/2* 178 506096 Screw, 16-24 x 1/2* 179 506096 Screw, 16-24 x 1/2* 170 60079 Screw, 16-24 x 1/2* 170	Ref #	Part Number	Qty	Description
110 34240 Ground Wire  119 34041A Gasket, Head  120 34030A Head, Cyfinder  125 27878A Eshaust Valve (132° CS) (Incl. 151)  126 34035 Intake Valve (132° CS) (Incl. 151)  126 34036 Intake Valve (132° CS) (Incl. 151)  127 4 56073 Washer, Felt (Use as required)  127 650691 Washer, Felt (Use as required)  128 650600 Washer, Felt (Use as required)  129 650727 Sore, 5761-818 x.12" (Use as required)  130 650684A Sore, 5761-818 x.12" (Use as required)  131 650738 Sore, 5761-818 x.12" (Use as required)  131 650738 Sore, 5761-818 x.17" (Use as required)  131 650739 Sore, 5761-818 x.17" (Use as required)  131 650738 Sore, 5761-818 x.17" (Use as required)  132 33399 Bracket, Governor gear  134 650836 Resistor Spark Plug (RUTYLM)  139 33399 Bracket, Governor gear  140 650836 Sore, 570-24 x.12"  140 650836 Sore, 570-24 x.12"  141 27882 Sold Assy, Intake valve  142 27882 Cap, Upper valve spring  150 27881 Sold Sore, 570-24 x.12"  170 28423 Body, Breather  161 32581 Cap, Upper valve spring  171 28424 Element, Breather  172 28425 Cover Valve spring  173 35350 Tube, Breather  174 650128 Sore, 576-78 x.11" (Use as required)  175 27952 Nut & Lockwesher, 14-28  176 3033 Copy 766-78 x.11" (Use as required)  177 28425 Cover Valve spring  178 30530 Tube, Breather  179 30533 Copy 766-78 x.11" (Use as required)  179 30534 Copy 766-78 x.11" (Use as required)  170 30640 Sore, 576-78 x.11" (Use as required)  177 3060 Sore, 576-78 x.11" (Use as required)  177 30500 Sore, 576-78 x.11" (Use as required)  178 30500 Sore, 576-78 x.11" (Use as re	108	29783		Pin, Crankshaft gear
119 34041A	109	33245		Gear, Crankshaft
120 34030A Head. Cyfinder 125 27878A Eshaust Valve (132° CS) (Incl. 151) 126 34035 Intake Valve (132° CS) (Incl. 151) 127 45073 Washer, Fell (Use as required) 128 650570 Washer, Fell (Use as required) 129 650691 Washer, Fell (Use as required) 129 650727 Sorew, 516-18 x.1-34° (Use as required) 129 650727 Sorew, 516-18 x.1-34° (Use as required) 120 65084A Sorew, 516-18 x.2° (Use as required) 130 65084A Sorew, 516-18 x.2° (Use as required) 131 650802 Sorew, 516-18 x.2° (Use as required) 131 650738 Sorew, 516-18 x.1-38° (Use as required) 131 650738 Sorew, 516-18 x.78° (Use as required) 132 3369 Bracket, Governor gear 140 650836 Rossistor Spark Plug (RVITAM) 139 33369 Bracket, Governor gear 140 650836 Sorew, 510-24 x.12° 149 27882 Sorew, 510-24 x.12° 149 27882 Sorew, 510-24 x.12° 140 2823 Sorew, 510-24 x.12° 141 28424 Element, Breather 151 32581 Sorew, 510-24 x.12° 172 28425 Sorew, 510-24 x.12° 173 28350 Tube, Breather 180 30380 Tube, Breather 180 30380 Sorew, 510-24 x.12° 180 30380 Sorew, 510-24 x.12° 181 30383 Corp. 510-24 x.12° 182 29752 Nut. 8. Lockwesher, 1.4-28 183 3039 Sorew, 516-18 x.3° (Use as required) 182 2860078 Sorew, 516-18 x.3° (Use as required) 182 2860078 Sorew, 516-18 x.3° (Use as required) 183 3039 Sorew, 516-18 x.3° (Use as required) 184 30383 Sorew, 510-24 x.12° 185 30390 Sorew, 516-18 x.3° (Use as required) 185 30507 Sorew, 516-18 x.3° (Use as required) 185 30507 Sorew, 516-18 x.3° (Use as required) 186 30508 Sorew, 5	110	34240		Ground Wire
152 27878A	119	34041A		* Gasket, Head
155 278780A 125 27880A 126 34036 127 430406 127 43073 127 43073 127 43073 127 43073 127 43073 127 43073 127 43073 127 43073 127 43073 127 43073 127 43073 127 43073 127 43073 127 43073 128 550801 129 55070 129 550801 129 550707 130 550804 129 550707 130 550804 130 43081 130 43081 130 43081 130 43081 131 43081 131 43081 131 43073 131 43073 131 43073 131 43073 131 43073 131 43073 131 43081 131 43	120	34030A		Head, Cylinder
Exhaust Valve (1/32" OS) (Inct. 151)	125	27878A		
Intake Valve (Std.) (Incl. 151)	125	27880A		, , ,
126   34036   Intake Valve (1/32 CS) (Incl. 151)	126	34035		, , , ,
127A 26073 127A 650570 127 650591 127 650591 128 650570 129 650570 129 650737 120 650690 129 650737 120 650690 129 650737 120 650691 129 650737 120 650694 120 650694 121 650690 122 650737 123 650694 123 650694 124 650694 125 650737 126 650737 127 650738 128 650738 129 650738 129 650738 129 650738 129 650738 129 650738 129 650739 129 650739 129 650739 129 650739 129 650739 129 650739 129 650739 129 650739 129 650739 129 650739 129 650739 129 650739 129 650739 129 650739 129 650739 129 650739 129 650739 129 670739	126	34036		` ', ` '
127A 650570 127 650691 128 650691 128 650691 128 650690 129 650727 130 6500694A 130 6500694A 130 6500694A 131 650802 131 650802 132 650737 133 650804 133 650803 134 650737 135 650737 136 650738 137 650738 138 650738 139 650738 139 650739 130 650804 130 650739 131 650739 132 5crew, 51/6-18 x 58" (Use as required ) 131 650738 132 5crew, 51/6-18 x 58" (Use as required ) 131 650738 132 5crew, 51/6-18 x 58" (Use as required ) 131 650738 132 5crew, 51/6-18 x 58" (Use as required ) 132 3369 133 3369 136	127A	26073		· · · · · · · · · · · · · · · · · · ·
127 650691 128 650690 129 650727 130 650727 130 650694A 130A 6021A 130A 6021A 130A 6021A 131 650802 131 650802 131 650737 131 650737 131 650738 131 650738 131 650738 131 650738 131 650738 131A 650713 131A 650713 131A 792028 133 33636 139 33369 140 650836 151 353676 151 35163				• ,
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129 650727 130 650694A 131 650812 131 650802 131 650802 131 650737 131 650737 131 650738 131 650738 131 650713 131 650713 131 650713 131 650713 131 650738 131 650713 131 650739 131 650713 131 650713 131 65082 131 65082 132 650838 133 65084 133 650743 134 650814 135 650743 136 792028 137 6716-18 x 7.18" (Use as required ) 137 792028 138 527 (Use as required ) 138 528 (Plus 4 7.18" (Use as required ) 139 33369 140 650836 139 33369 140 650836 150 27881 150 27881 150 27881 151 32581 152 2				
130 650694A				
130A 6021A  Screw, 5/16-18 x 1-1/2" (Use as required, but do notuse with 650691 washer)  131 650602  Screw, 1/4-20 x 5/8" (Use as required )  131 650737  Screw, 1/4-20 x 5/8" (Use as required )  131 650738  Screw, 5/16-18 x 7/8" (Use as required )  131A 650713  Screw, 5/16-18 x 7/8" (Use as required )  131A 792028  Screw, 5/16-18 x 7/8" (Use as require d)  133 33636  Resistor Spark Plug (RJ17LM)  133 33636  Resistor Spark Plug (RJ17LM)  134 35862  149 27882  149 27882  149 27882  150 27881  151 32581  169 27996A  170 28423  180 28424  172 28425  173 35350  Tube, Breather  174 650128  Screw, 10-24 x 1/2"  174 650597  Screw, 10-24 x 5/8"  Nut & Lockwasher, 1/4-28  181 33263  182 33277  Pipe, Intake  204 650549  Screw, 14-28 x 1"  Screw, 14-28 x 1"  Gasket, Breather (Use as required)  Screw, 10-24 x 1/8"  Screw, 10-24 x				·
131 650802   Screw, 1/4-20 x 5/8" (Use as required )   131 650737   Screw, 1/4-20 x 1/2" (Use as required )   131 650738   Screw, 1/4-20 x 5/8" (Use as required )   131 650738   Screw, 1/4-20 x 5/8" (Use as required )   131 650713   Screw, 5/16-18 x 5/8" (Use as require d)   131 650713   Screw, 5/16-18 x 5/8" (Use as require d)   131 650713   Screw, 5/16-18 x 7/8" (Use as require d)   131 650713   Screw, 5/16-18 x 7/8" (Use as require d)   131 650713   Screw, 5/16-18 x 7/8" (Use as require d)   132 650713   Screw, 5/16-18 x 7/8" (Use as require d)   133 33369   Bracket, Governor gear   140 650836   Screw, 10-24 x 1/2"   Screw, 1				
Screw, 1/4-20 x 5/8" (Use as required )				•
131 650737   Screw, 1/4-20 x 1/2" (Use as required )	404	05000		,
131   650738   Screw, 1/4-20 x 5/8" (Use as required )				
131A 650713 Screw, 5/16-18 x 5/8" (Use as require d) 131A 792028 Screw, 5/16-18 x 7/8" (Use as require d) 135 33636 Resistor Spark Plug (RUTALM) 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy., Intake valve 149 27882 Cap, Upper valve spring 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A "Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 171 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 179B 30593 Clip, Primer line (Use as required) 182 30088A Screw, 10-24 x 5/8" 184 33263 "Gasket, Carburetor 185 33877 Pipe, Intake 186 33877 Pipe, Intake 187 203 31342 Spring, Compression 188 53877 Pipe, Intake 189 260 36447A Blower Housing (For electric starter) 189 267 33272B Cover, 5/16-18 x 34" (Use as require d) 180 2776 35824 Muffler (Optional quiet muffler) 180 2776 35824 Muffler (Optional quiet muffler) 180 2776 3588 Plate, Muffler locking 187 30729 Screw, 5/16-18 x 3-3/16" 187 3073 Screw, 5/16-18 x 3-3/16" 188 3073 Plate, Muffler locking 187 465066 Screw, 5/16-18 x 3-3/16" 188 3071 Plate, Muffler locking 187 50729 Screw, 5/16-18 x 3-3/16" 188 50729 Screw, 5/16-18 x 3-3/16" 189 50729 Screw, 5/16-18 x 3-3/16"				
131A 792028 135 33636 Resistor Spark Plug (RJ17LM) 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35862 Seal Assy, Intake valve 149 27882 Cap, Upper valve spring 150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A "Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 179B 30593 Screw, 10-24 x 5/8" Nut & Lockwasher, 1/4-28 169 33877 Pipe, Intake 203 31342 Spring, Compression 204 650549 Screw, 10-24 x 1/8" Screw, 10-24 x 1/8" Screw, 10-24 x 1/8" Screw, 10-24 x 1/8" Screw, 10-24 x 5/8" Nut & Lockwasher, 1/4-28 Screw, 1/4-28 x 1" Spring, Compression Screw, 1/4-28 x 1" Spring, Compression Screw, 1/4-28 x 1"				
135 33636 Resistor Spark Plug (RJ17LM) 139 33369 Bracket, Governor gear 140 650836 Screw, 10-24 x 1/2" 149A 35662 Seal Assy., Intake valve 149 27882 Cap, Upper valve spring 150 27881 Spring, Valve 161 32581 Cap, Lower valve spring 162 2786A Body, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 178 29752 Nut & Lockwasher, 1/4-28 179B 30593 Clip, Primer line (Use as required) 182 30088A Screw, 10-24 x 1/2" 184 33263 "Gasket, Carburetor 185 33877 Pipe, Intake 186 33877 Pipe, Intake 187 203 31342 Spring, Compression 187 204 650549 Screw, 5-40 x 7/16" 188 266 30378 Screw, 10-24 x 1/2" 189 266 610973 Ferminal Assy. (Use as required) 189 264 27915A "Gasket, Intake pipe 180 265 33272B Screw, 5/16-18 x 3/4" (Use as required) 180 265 33272B Screw, 5/16-18 x 3/4" (Use as required) 180 265 33272B Screw, 5/16-18 x 3/4" (Use as required) 180 265 33272B Screw, 5/16-18 x 3/4" (Use as required) 180 277A 650696 Screw, 5/16-18 x 3-3/16" 181 33013 Cover, 5/16-18 x 3-3/16" 181 33013 Cover, S/16-18 x 3-3/16" 182 30013				
139 33369 140 650836 149 A5862 149 A5862 149 Z7882 150 Z7881 151 32581 162 Z7896A 170 28423 171 28424 172 28425 173 35350 174 650128 174 650128 178 29752 179 30588 188 33877 203 31342 204 650549 205 660378 206 3347A 206 86 560378 207 650729 207 650729 207 650729 208 1558 207 4 Seren, 10-24 x 34" 207 650729 208 10524 x 1-10 x 1-20				·
140 650836  149A 35862  Seal Assy, Intake valve  149 27882  Cap, Upper valve spring  150 27881  Spring, Valve  Cap, Lower valve spring  169 27896A  170 28423  Body, Breather  Element, Breather  171 28424  Element, Breather  172 28425  Cover, Valve spring  173 35350  Tube, Breather  174 650128  Screw, 10-24 x 1/2"  174 650128  Screw, 10-24 x 5/8"  178 29752  Nut & Lockwasher, 1/4-28  Clip, Primer line (Use as required)  Screw, 1/4-28 x 1"  181 33877  Pipe, Intake  Spring, Compression  Screw, 5-40 x 7/16"  Terminal Assy, (Use as required)  Screw, Torx 1-30, 5/16-18 x 1-1/8 "  4 G80788  Screw, 5/16-18 x 34" (Use as require d)  Screw, 5/16-18 x 3-34" (Use d with 276A)  Screw, 5/16-18 x 3-3/16"  Cover, S/16-18 x 3-3/16"  Screw, 5/16-18 x 3-3/16"  Screw, 5/16-18 x 3-3/16"				
149A 35862 149 27882 149 27882 150 27881 151 32581 153 32581 169 27896A 170 28423 171 28424 171 28424 172 28425 173 35350 174 650128 174 650597 178 29752 179 30593 182 30088A 182 30088A 184 33263 185 33877 203 31342 204 650649 207 650078 208 650788 209 35447A 201 650788 207 650798 207 650798 207 650798 207 650798 207 650798 207 650798 207 650798 207 650798 207 650798 207 650798 207 650798 207 650798 207 650798 207 650798 207 650798 207 650798 207 650798 207 650798 208 207 207 207 207 207 207 207 207 207 207				
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150 27881 Spring, Valve 151 32581 Cap, Lower valve spring 169 27896A *Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 174 650128 Screw, 10-24 x 5/8" 178 29752 Nut & Lockwasher, 1/4-28 179B 30593 Clip, Primer line (Use as required) 182 30088A Screw, 1/4-28 x 1" 184 33263 *Gasket, Carburetor 185 33877 Pipe, Intake 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 206 610973 Screw, 5-40 x 7/16" 207 650788 Screw, Tore electric starter) 208 35447A Blower Housing (For electric starter) 209 565 33272B 200 5749 Muffler (Optional quiet muffler) 201 Muffler 202 31588 277A 650696 Screw, 5/16-18 x 3-3/16" 276 51582 277 650729 Screw, 5/16-18 x 3-3/16" 276 Screw, 5/16-18 x 3-3/16" 277 Screw, 5/16-18 x 3-3/16" 278 Screw, 5/16-18 x 3-3/16" 279 Screw, 5/16-18 x 3-3/16" 270 Screw, 5/16-18 x 3-3/16" 270 Screw, 5/16-18 x 3-3/16" 277 Screw, 5/16-18 x 3-3/16"				
151 32581				• • • •
* Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 1/2" 174 650597 Screw, 10-24 x 5/8" 178 29752 Nut & Lockwasher, 1/4-28 179B 30593 Clip, Primer line (Use as required) 182 30088A Screw, 1/4-28 x 1" 184 33263 * Gasket, Carburetor 185 33877 Pipe, Intake 203 31342 Spring, Compression 204 650549 Screw, 5-40 x 7/16" 206 610973 Terminal Assy. (Use as required) 223 650378 Screw, Torx T-30, 5/16-18 x 1-1/8 " 224 27915A Blower Housing (For electric starter) 261 650788 Screw, 5/16-18 x 3/4" (Use as require d) 262 29747B Screw, 5/16-18 x 3/4" (Use as require d) 263 33272B Cover, Cylinder head 275 33280A Muffler 276 31588 277A 650696 Screw, 5/16-18 x 3-3/16" 277 650729 Screw, 5/16-18 x 3-3/16" 270 Starter bubble				
170 28423   Body, Breather     171 28424   Element, Breather     172 28425   Cover, Valve spring     173 35350   Tube, Breather     174 650128   Screw, 10-24 x 1/2"     174 650597   Screw, 10-24 x 5/8"     178 29752   Nut & Lockwasher, 1/4-28     179B 30593   Clip, Primer line (Use as required)     182 30088A   Screw, 1/4-28 x 1"     184 33263   *Gasket, Carburetor     185 33877   Pipe, Intake     203 31342   Spring, Compression     204 650549   Screw, 5-40 x 7/16"     206 610973   Terminal Assy. (Use as required)     223 650378   Screw, Tox T 7-30, 5/16-18 x 1-1/8 "     224 27915A   *Gasket, Intake pipe     206 35447A   Blower Housing (For electric starter)     261 650788   Screw, 5/16-18 x 3/4" (Use as require d)     262 29747B   Screw, 5/16-18 x 3/4" (Use as require d)     263 33272B   Cover, Cylinder head     275 33280A   Muffler     276 31588   Plate, Muffler looking     277 650696   Screw, 5/16-18 x 3-3/16"     281 33013   Cover, Starter bubble     282 3018   Cover, Starter bubble     283 3013   Cover, Starter bubble     284 3018   Plate, Muffler looking     285 33013   Cover, Starter bubble     286 3018   Plate, Muffler looking     287 500729   Screw, 5/16-18 x 3-3/16"     288 500				
171   28424   Element, Breather   Cover, Valve spring     173   35350   Tube, Breather     174   650128   Screw, 10-24 x 1/2"     174   650597   Screw, 10-24 x 5/8"     178   29752   Nut & Lockwasher, 1/4-28     179B   30593   Clip, Primer line (Use as required)     182   30088A   Screw, 1/4-28 x 1"     184   33263   * Gasket, Carburetor     185   33877   Pipe, Intake     203   31342   Spring, Compression     204   650549   Screw, 5-40 x 7/16"     206   610973   Terminal Assy. (Use as required)     223   650378   Screw, Torx T-30, 5/16-18 x 1-1/8 "     224   27915A   * Gasket, Intake pipe     260   35447A   Blower Housing (For electric starter)     261   650788   Screw, 5/16-18 x 3/4" (Use as require d)     262   29747B   Screw, 5/16-18 x 3/4" (Use as require d)     265   33272B   Cover, Cylinder head     276   31588   Plate, Muffler locking     277   650696   Screw, 5/16-18 x 3-3/16"     278   33013   Cover, Starter bubble     279   Screw, 5/16-18 x 3-3/16"     270   Cover, Starter bubble     271   272   Screw, 5/16-18 x 3-3/16"     272   Screw, 5/16-18 x 3-3/16"     273   Screw, 5/16-18 x 3-3/16"     274   275   Screw, 5/16-18 x 3-3/16"     275   Screw, 5/16-18 x 3-3/16"     276   Screw, 5/16-18 x 3-3/16"     277   Screw, 5/16-18 x 3-3/16"     278   Screw, 5/16-18 x 3-3/16"     279   Screw, 5/16-18 x 3-3/16"     270   Screw, 5/16-18 x 3-3/16"     271   Screw, 5/16-18 x 3-3/16"     272   Screw, 5/16-18 x 3-3/16"     273   Screw, 5/16-18 x 3-3/16"     274   Screw, 5/16-18 x 3-3/16"     275   Screw, 5/16-18 x 3-3/16"     276   Screw, 5/16-18 x 3-3/16"     277   Screw, 5/16-18 x 3-3/16"     278   Screw, 5/16-18 x 3-3/16"     279   Screw, 5/16-18 x 3-3/16"     270   Screw, 5/16-18 x 3-3/16"     270   Screw, 5/16-18 x 3-3/16"     271   Screw, 5/16-18 x 3-3/16"     272   Screw, 5/16-18 x 3-3/16"     273   Screw, 5/16-18 x 3-3/16"     274   Screw, 5/16-18 x 3-3/16"     275   Screw, 5/16-18 x 3-3/16"     276   Sc				
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178       29752       Nut & Lockwasher, 1/4-28         179B       30593       Clip, Primer line (Use as required)         182       30088A       Screw, 1/4-28 x 1"         184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       35447A       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)         262       29747B       Screw, 5/16-18 x 3/4" (Use as require d)         263       33272B       Cover, Cylinder head         275       33820A       Muffler (Optional quiet muffler)         276       31588       Plate, Muffler locking         277       650729       Screw, 5/16-18 x 3-3/16"         281       33013       Cover, Starter bubble				,
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184       33263       * Gasket, Carburetor         185       33877       Pipe, Intake         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       35447A       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)         262       29747B       Screw, 5/16-24 x 21/32"         265       33272B       Cover, Cylinder head         275C       35824       Muffler (Optional quiet muffler)         275       33280A       Muffler         276       31588       Plate, Muffler locking         277A       650696       Screw, 5/16-18 x 2-3/4" (Used with 276A )         277       650729       Screw, 5/16-18 x 3-3/16"         281       33013       Cover, Starter bubble				
185       33877       Pipe, Intake         203       31342       Spring, Compression         204       650549       Screw, 5-40 x 7/16"         206       610973       Terminal Assy. (Use as required)         223       650378       Screw, Torx T-30, 5/16-18 x 1-1/8 "         224       27915A       * Gasket, Intake pipe         260       35447A       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)         262       29747B       Screw, 5/16-18 x 3/4" (Use as require d)         265       33272B       Cover, Cylinder head         275C       35824       Muffler (Optional quiet muffler)         275       33280A       Muffler         277       650696       Screw, 5/16-18x2-3/4" (Used with 276A )         277       650729       Screw, 5/16-18 x 3-3/16"         281       33013       Cover, Starter bubble				·
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224       27915A       * Gasket, Intake pipe         260       35447A       Blower Housing (For electric starter)         261       650788       Screw, 5/16-18 x 3/4" (Use as require d)         262       29747B       Screw, 5/16-24 x 21/32"         265       33272B       Cover, Cylinder head         275C       35824       Muffler (Optional quiet muffler)         275       33280A       Muffler         276       31588       Plate, Muffler locking         277A       650696       Screw, 5/16-18x2-3/4" (Used with 276A)         277       650729       Screw, 5/16-18 x 3-3/16"         281       33013       Cover, Starter bubble				• • • •
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275C       35824       Muffler (Optional quiet muffler)         275       33280A       Muffler         276       31588       Plate, Muffler locking         277A       650696       Screw, 5/16-18x2-3/4" (Used with 276A)         277       650729       Screw, 5/16-18 x 3-3/16"         281       33013       Cover, Starter bubble				·
275       33280A       Muffler         276       31588       Plate, Muffler locking         277A       650696       Screw, 5/16-18x2-3/4" (Used with 276A)         277       650729       Screw, 5/16-18 x 3-3/16"         281       33013       Cover, Starter bubble				
276       31588       Plate, Muffler locking         277A       650696       Screw, 5/16-18x2-3/4" (Used with 276A)         277       650729       Screw, 5/16-18 x 3-3/16"         281       33013       Cover, Starter bubble				
277A       650696       Screw, 5/16-18x2-3/4" (Used with 276A)         277       650729       Screw, 5/16-18 x 3-3/16"         281       33013       Cover, Starter bubble				
277 650729 Screw, 5/16-18 x 3-3/16" 281 33013 Cover, Starter bubble				·
281 33013 Cover, Starter bubble				·
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	Part Number	Qty	Description
	33662	•	Hub & Screen Assy., Starter
	29752		Nut & Lockwasher, 1/4-28
	29774		Fuel Line (Braided 8-1/4")(21 cm)(As req.)
	30705		Fuel Line (Braided 16")(41 cm)(Use as req.)
290	30962		Fuel Line (Braided 32")(81 cm)(Use as req.)
292	26460		Clamp, Fuel line (Use as required)
298	650665		Screw, 1/4-15 x 7/8"
	34156A		Fuel Tank (Incl. 292 & 301) NOTE: These tanks were
300	34130A		
			builtwith different size fuel inlet openings. Tanks with the
			1-3/16" I.D. opening use fuel cap 34210. Tanks with the
			1-1/2" I.D. opening use fuel cap 35355.
201	4404.44D		Fuel Can (M/hita Plactic)(Ctd)(1.1/0" LD.)
	410144B		Fuel Cap (White Plastic)(Std)(1-1/2" I.D.)
301	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16"
			I.D.)
004	0.4040		E al Oan (Dad Disatis) (Oa at Dadista et Histopasiis)
301	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile)
			(1-3/16" I.D)
201	35355		Fuel Can (Red plactic) (1-1/2" LD )
			Fuel Cap (Red plastic) (1-1/2" I.D.)
	33893A		Tube, Oil fill
306	33590		"O" Ring
310	34011A		Dipstick (Incl. 306)
320A	32765		Clamp, Blower housing extension
	29443		Clip, Fuel line (Use as required)
	34246		
			Clip, Ground wire (Use as required)
	650765		Screw, 10-32 x 1/2"
	34666		Cover, Carburetor
338	28942		Screw, 10-32 x 3/8"
340	34154		Plate, Fuel tank mounting
	34155		Bracket, Fuel tank mounting
	650561		Screw, 1/4-20 x 5/8"
	34141		
			Guard, Starter
	32576		Seal, Snow guard
	33377		Bracket, Carburetor cover mounting
365	650767		Screw, 8-32 x 27/64"
370E	34679		Decal, Choke
370J	34870		Decal, Instruction Can be used on HM80 with diecast starter.
	34144		Decal, Primer
	34414		Decal, Warning
	34346		Decal, Instruction
	631021		Inlet Needle, Seat & Clip Assy.
380	632111		Carburetor (Incl. 184) (Refer to Division 5, Section A, page
			170 for breakdown or Fiche18A-1, Grid F-1)
000	500.470		De l'ed Otestes /Defende Di l'eles E Ocethes Oceans 20 fee
390	590479		Rewind Starter (Refer to Division 5, Section C, page 30 for
			breakdown or Fiche 18A-1, Grid G-5)
400	33279G		Caskat Sat (Inal. itams markad*)
			Gasket Set (Incl. items marked*)
408	35570		Screen Seal (Can be used on HM80 with stamped steel
			recoil starter)
400	35569		Spacer (Can be used an HM90 with stamped steel receil
409	33309		Spacer (Can be used on HM80 with stamped steel recoil
			starter)
<i>A</i> 10	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
410	100010		
			used on HM80 with stamped steel recoil starter)
411	35568		Debris Screen (Can be used on HM80 with stamped steel
111			recoil starter)
			1000ii olarior)

# For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 $\,$ Page 5 of 11 Engine Parts List #1

Ref #	Part Number C	tty Description
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
421	730225 730226 730572	SAE 30, 4-Cycle Engine Oil (Quart) SAE 5W30, 4-Cycle Engine Oil (Quart) Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 $\times$ 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



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Ref #	Part Number Qt	y Description
	650760	Screw, 8-32 x 3/8"
	28545	Grommet, Plastic
74	31855	Retainer, Bearing
97		Lockwasher, Heavy split, #10 (Buy loc ally)
	650802	Screw, 1/4-20 x 5/8" (Use as required )
	650737	Screw, 1/4-20 x 1/2" (Use as required )
131	650738	Screw, 1/4-20 x 5/8" (Use as required )
174	650128	Screw, 10-24 x 1/2"
174	650597	Screw, 10-24 x 5/8"
	730127	Air Cleaner Ass'y. (Incl.238,239,240,241,243,245 & 370)
221	130121	
		(Use as required)
227	730164	Air Cleaner Ass'y. (Incl. 238, 239, 240, 241, 243 & 245) (Use
221	750104	
		as required)
2280	650824	Stud, 1/4-20 x 7.33 (Use as required)
228A	650851	Stud, 1/4-20 x 8.1 (Use as required) (Used with drilled thru
		elbow)
0451	24700	Floment Air cleaner
	34700	Element, Air cleaner
	35865	Gasket, Exhaust (Use as required)
275B	391026	Muffler (Incl. 284, 284A & 416A) (This spark arresting muffler
		can be used on any model.)
		•
275C	35824	Muffler (Optional quiet muffler)
277	650729	Screw, 5/16-18 x 3-3/16"
	650696	Screw, 5/16-18x2-3/4" (Used with 276A)
	26460	Clamp, Fuel line (Use as required)
298	650665	Screw, 1/4-15 x 7/8"
319	28820	Screw, 10-32 x 1/2"
320A	32765	Clamp, Blower housing extension
	610938	Regulator, Rectifier (7 Amp)
	35857	Valve, Fuel shut-off
370J	34870	Decal, Instruction Can be used on HM80 with diecast starter.
370B	34387	Decal, Instruction Can be used on HM80 with stamped steel
		recoil starter.
		1000ii diaitoi.
395	33329D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter
		motor kit may have been added to this engine. It can be
		added only if cylinder hasdrilled and tapped starter mounting
		bosses and a ring gear flywheel. Refer to service number
		stamped on end cap of motor, or on decal for identification.
		Ref
408	35570	Screen Seal (Can be used on HM80 with stamped steel
		recoil starter)
		,
409	35569	Spacer (Can be used on HM80 with stamped steel recoil
		starter)
		•
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
		used on HM80 with stamped steel recoil starter)
		·
411	35568	Debris Screen (Can be used on HM80 with stamped steel
		recoil starter)
		,
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with
		stamped steel recoil starter)
		,
415	730130	Exh.Adapter Kit (Incl.274,277)(Use as req.)
	730572	Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on
.20	<del>-</del>	HM80 with die cast starter)
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## For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HM80-155212H Page 8 of 11

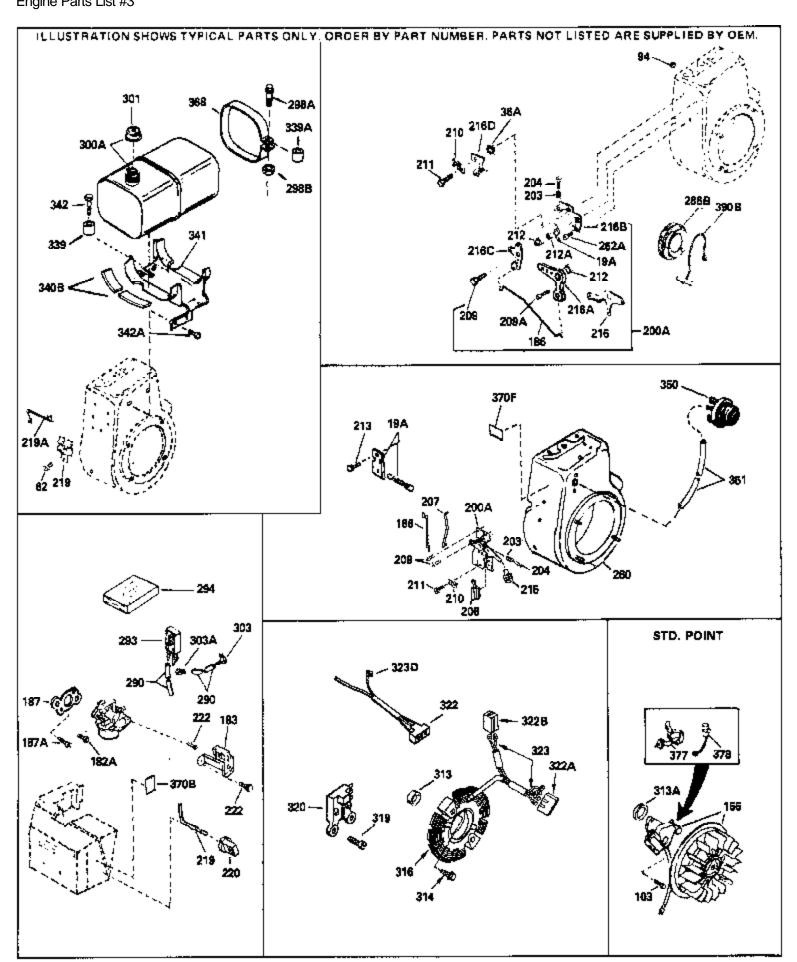
Engine Parts List #2

Ref #	Part Number Qty	Description
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).

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Engine Parts List #3



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# For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 $\,$ Page 10 of 11 Engine Parts List #3

Dof #	Dort Number	Oh / Description
	Part Number 650760	Qty Description Screw, 8-32 x 3/8"
	650516	Screw, 1/4-20 x 1-1/8
156	34587	Magneto (w/ring gear) (12 Volt, 7 Amp ) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 36 for breakdown or Fiche 18A-1, Grid G  Bracket, Choke
	34667	Link, Governor
	34677	Control Bracket (Incl.19,19A,203,204, 206,209)
	31342	Spring, Compression
204	650549	Screw, 5-40 x 7/16"
	610973	Terminal Assy. (Use as required)
	33878	Link, Governor-to-throttle
	650821	Screw, 10-32 x 1/2"
	32410	Knob, Control
	34586	Rod, Choke
	35438 28820	Knob, Control Screw, 10-32 x 1/2"
	35447A	Blower Housing (For electric starter)
	35824	Muffler (Optional quiet muffler)
	650696	Screw, 5/16-18x2-3/4" (Used with 276A)
	33662	Hub & Screen Assy., Starter
	29774	Fuel Line (Braided 8-1/4")(21 cm)(As req.)
	30705	Fuel Line (Braided 16")(41 cm)(Use as req.)
	30962 410144B	Fuel Cap (White Plastic)(Std)(1.1/3" LD.)
	33032	Fuel Cap (White Plastic)(Std)(1-1/2" I.D.) Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16"
301	30002	I.D.)
301	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D)
301	35355	Fuel Cap (Red plastic) (1-1/2" I.D.)
	33876	Gasket, Stator
	28820	Screw, 10-32 x 1/2"
	32765	Clamp, Blower housing extension
	610938 35038	Regulator, Rectifier (7 Amp) Spacer, Tank
	34155	Bracket, Fuel tank mounting
	650561	Screw, 1/4-20 x 5/8"
	570682	Primer Assy.
	32180C	Primer Line
	34870	Decal, Instruction Can be used on HM80 with diecast starter.
370B	34387	Decal, Instruction Can be used on HM80 with stamped steel recoil starter.
	30547A	Contact Assy., Breaker
	610767A	Condenser
408	35570	Screen Seal (Can be used on HM80 with stamped steel recoil starter)
409	35569	Spacer (Can be used on HM80 with stamped steel recoil starter)
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)

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Engine Parts List #3

Ref #	Part Number Qty	Description
411	35568	Debris Screen (Can be used on HM80 with stamped steel recoil starter)
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
425	730572	Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
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433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
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