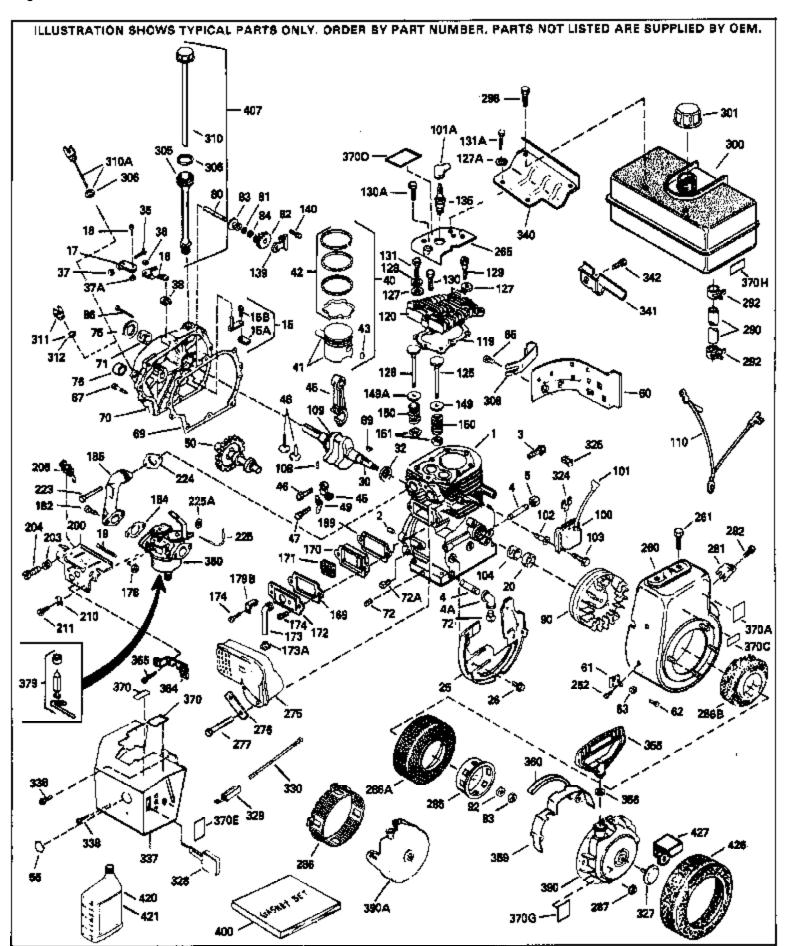
For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983

HM80-155199E

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Engine Parts List #1



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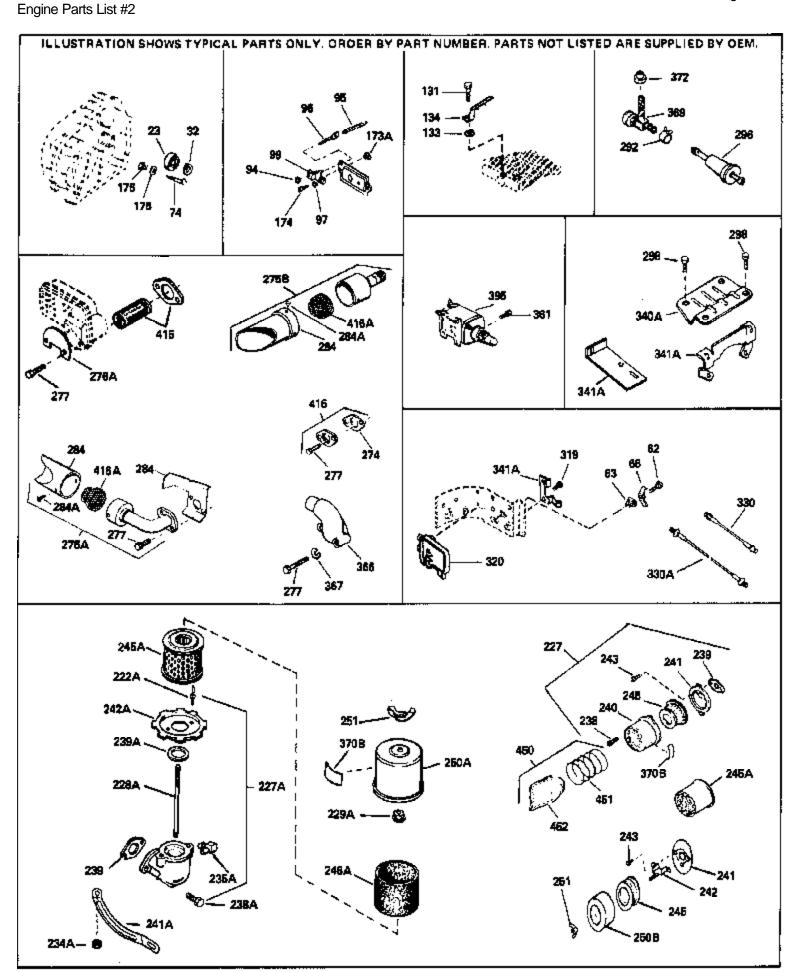
		Qty	Description
	34348B		Cylinder (Incl.2,20,72,72A) (3-1/8" B ore)
	27652		Pin, Dowel
	650820		Screw, 1/4-20 x 1/2"
	30968		Nipple, Pipe
	30969		Cap, Oil drain
	30699C		Rod Assy., Governor (Incl. 15A & 15B)
	650494		Screw, 6-40 x 5/16"
	30700		Yoke, Governor
	33454		Governor Lever Assy.
	29916		Clamp, Governor lever
	650548 32630		Screw, 8-32 x 5/16"
	35256A		Seal, Oil Baffle, Blower housing
	650561		Screw, 1/4-20 x 5/8"
	33365B		Crankshaft (Incl. 108 & 109)
	29826		Screw, 10-32 x 3/4"
	29918		Lockwasher, #8 E.T.
	29216		Nut & Lockwasher, 10-32 "Keps"
	30322		Locknut, Hex "Keps", 8-32
	29642		Ring, Retaining
	34552		Piston, Pin & Ring Set (Std.) (3-1/8")
	34553		Piston, Pin & Ring Set (.010" OS)
	34554		Piston, Pin & Ring Set (.020" OS)
	34329A		Piston & Pin Ass'y.(Std)(Incl.43)(3-1 /8")
41	34330A		Piston & Pin Ass'y. (.010" OS)(Incl. 43)
41	34331A		Piston & Pin Ass'y. (.020" OS)(Incl. 43)
42	34332		Ring Set (Std.) (3-1/8" Bore)
42	34333		Ring Set (.010" OS)
	34334		Ring Set (.020" OS)
	27888		Ring, Piston pin retaining
	32591C		Rod Assy., Connecting (Incl. 49)
	650662C		Bolt, Connecting rod (2 pieces)
	34034		Lifter, Valve
	34242		Dipper, Oil
	34143		Camshaft (MCR)
	33273A		Extension, Blower housing
	34126		Bracket, Grommet mounting
	650760		Screw, 8-32 x 3/8"
	28545		Grommet, Plastic
	650128		Screw, 10-24 x 1/2" * Cooleat Culinder cover
	35262 33367B		* Gasket, Cylinder cover
	33367B 33368		Cylinder Cover (Incl. 71, 75, 80, 311 & 312) Bushing, Crankshaft
	27642		Plug, Oil drain
	31950		Seal, Oil
	31845		Shaft, Mechanical governor
	30590A		Washer, Flat
	30591		Gear Assy., Governor (Incl. 81)
	30588A		Spool, Governor
	29193		Ring, Retaining
	650833		Screw, 1/4-20 x 1-3/16"
	650832		Screw, 1/4-20 x 1-11/16"
	32589		Key, Flywheel
	650815		Washer, Belleville
	8116		Nut, Hex (1/2-20)
	610118		Cover, Spark plug (Use as required)
	650489		Screw, 1/4-20 x 5/8"
	29783		Pin, Crankshaft gear
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109 32245 110 34240 1110 34240 1111 340411A 112 34030A 112 34030A 1125 27880A 1125 27880A 1126 34036 1127 650691 1128 34036 1128 35059 1128 35059 1129 350	Ref #	Part Number Qty	Description
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131 650802 Screw, 1/4-20 x 5/8" (Use as required)	131A	650713	Screw, 5/16-18 x 5/8" (Use as require d)
131 650737	131A	792028	Screw, 5/16-18 x 7/8" (Use as require d)
131 650738	131	650802	Screw, 1/4-20 x 5/8" (Use as required)
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* Gasket, Breather cover 170 28423 Body, Breather 171 28424 Element, Breather 172 28425 Cover, Valve spring 173 35350 Tube, Breather 174 650128 Screw, 10-24 x 5/8" 178 29752 Nut & Lockwasher, 1/4-28 179B 30593 Clip, Primer line (Use as required) 181 33877 Pipe, Intake 184 33263 * Gasket, Carburetor 185 33877 Pipe, Intake 186 30378 Screw, Torx T-30, 5/16-18 x 1-1/8 " 187 29754 Screw, 5/16-18 x 3/4" (Use as required) 188 3375 Blower Housing (For electric starter) 189 30593 Screw, 5/16-18 x 3/4" (Use as required) 180 3088A Screw, 5/16-18 x 3/4" (Use as required) 185 33877 Pipe, Intake 186 33375 Screw, 5/16-18 x 1-1/8 " 187 324 27915A Screw, 5/16-18 x 3/4" (Use as required) 189 3375D Blower Housing (For electric starter) 180 3272B Screw, 5/16-18 x 3/4" (Use as require d) 180 3272B Screw, 5/16-18 x 3/4" (Use as require d) 180 3380A Muffler 187 33280A Muffler 187 33280A Muffler 188 33604 Muffler (Optional quiet muffler) 189 33613 Screw, 5/16-18x2-3/4" (Used with 276A) 180 33613 Screw, 5/16-18x2-3/4" (Used with 276A) 180 33612 Hub & Screen Assy., Starter 180 Auther 189 29752 Nut & Lockwasher, 1/4-28			
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286B 33662 Hub & Screen Assy., Starter 287 29752 Nut & Lockwasher, 1/4-28			
287 29752 Nut & Lockwasher, 1/4-28			
			Fuel Line (Braided 8-1/4")(21 cm)(As req.)
290 30705 Fuel Line (Braided 16")(41 cm)(Use as req.)	290	30705	ruei Line (Braided To")(41 cm)(Use as req.)

Ref #	Part Number	Qty	Description
	30962	,	Fuel Line (Braided 32")(81 cm)(Use as req.)
	26460		Clamp, Fuel line (Use as required)
	650665		Screw, 1/4-15 x 7/8"
	34156A		·
300	34130A		Fuel Tank (Incl. 292 & 301) NOTE: These tanks were
			builtwith different size fuel inlet openings. Tanks with the
			1-3/16" I.D. opening use fuel cap 34210. Tanks with the
			1-1/2" I.D. opening use fuel cap 35355.
301	410144B		Fuel Cap (White Plastic)(Std)(1-1/2" I.D.)
	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16"
001	00002		I.D.)
			1.0.)
301	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile)
			(1-3/16" I.D)
201	25255		Fuel Cap (Pad plantia) (1.1/2" LD.)
	35355		Fuel Cap (Red plastic) (1-1/2" I.D.)
	29673		* Gasket, Oil fill
	33590		"O" Ring
	35941		Dipstick (Incl. 306)
	29443		Clip, Fuel line (Use as required)
	34246		Clip, Ground wire (Use as required)
336	650765		Screw, 10-32 x 1/2"
337	34666		Cover, Carburetor
338	28942		Screw, 10-32 x 3/8"
340	34154		Plate, Fuel tank mounting
341	34155		Bracket, Fuel tank mounting
342	650561		Screw, 1/4-20 x 5/8"
	32576		Seal, Snow guard
	33377		Bracket, Carburetor cover mounting
	650767		Screw, 8-32 x 27/64"
	34346		Decal, Instruction
	34144		Decal, Primer
	550223		Decal, Name
	34870		Decal, Starter
			•
	34870		Decal, Instruction Can be used on HM80 with diecast starter.
	34414		Decal, Warning
	631021		Inlet Needle, Seat & Clip Assy.
380	631979		Carburetor (Incl. 184) (Refer to Division 5, Section A, page
			150 for breakdown or Fiche18A-1, Grid E-7)
390	590479		Rewind Starter (Refer to Division 5, Section C, page 30 for
000	300.110		breakdown or Fiche 18A-1, Grid G-5)
			,
	33279G		Gasket Set (Incl. items marked*)
408	35570		Screen Seal (Can be used on HM80 with stamped steel
			recoil starter)
400	35569		Spacer (Can be used an HM90 with stamped steel receil
409	33369		Spacer (Can be used on HM80 with stamped steel recoil
			starter)
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be
			used on HM80 with stamped steel recoil starter)
			•
411	35568		Debris Screen (Can be used on HM80 with stamped steel
			recoil starter)
//10	650007		Screw 5/16-18 v 1-5/8" (Can be used on LIMO) with
413	650907		Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with
			stamped steel recoil starter)
420	730225		SAE 30, 4-Cycle Engine Oil (Quart)
	730226		SAE 5W30, 4-Cycle Engine Oil (Quart)

For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HM80-155199E Page 5 of 11 Engine Parts List #1

Ref #	Part Number Qty	Description
425	730572	Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
427	34687 34869 650868	Filter, Air (Starter) Bracket, Starter air filter Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).

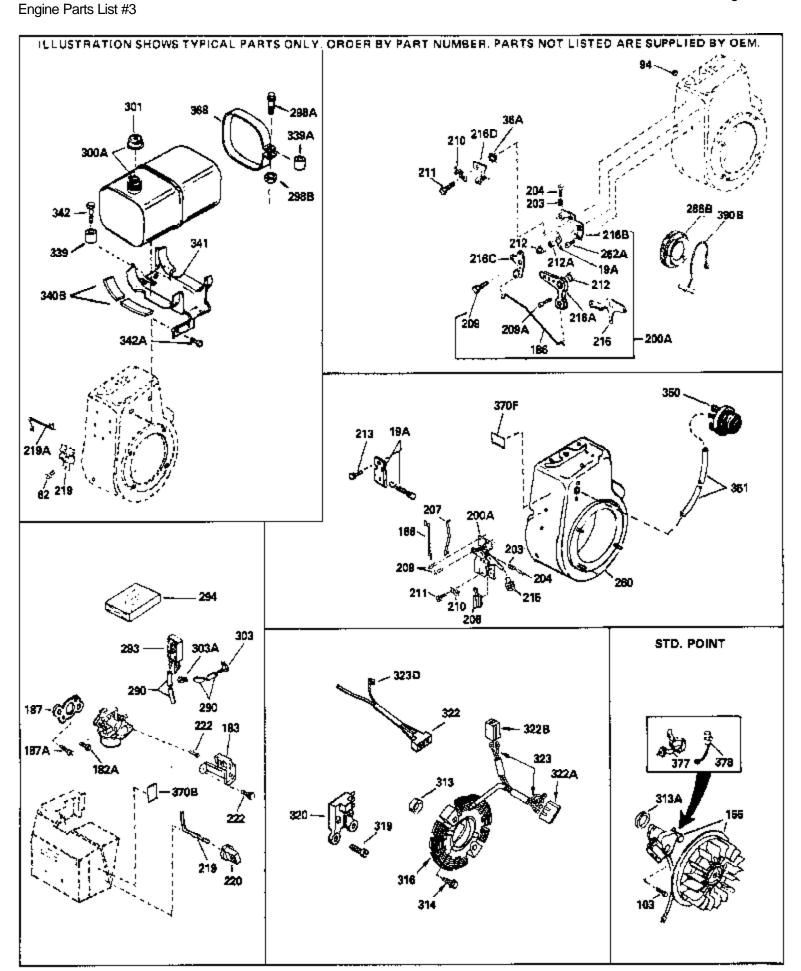


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Ref #	Part Number	Qty	Description
62	650760		Screw, 8-32 x 3/8"
63	28545		Grommet, Plastic
74	31855		Retainer, Bearing
94	33450		Nut Lock, 10-32
	30886A		Spring, Extension
	30845A		Bolt, Governor spring adjusting
	300 1 3/A		
97	20222		Lockwasher, Heavy split, #10 (Buy loc ally)
	32328		Bracket, Speed adjusting (Incl. 94)
	650802		Screw, 1/4-20 x 5/8" (Use as required)
131	650737		Screw, 1/4-20 x 1/2" (Use as required)
131	650738		Screw, 1/4-20 x 5/8" (Use as required)
133	650890		Washer, Lock, 5/16"
134	30747		Clip, Spark plug shorting
	650597		Screw, 10-24 x 5/8"
	650128		Screw, 10-24 x 1/2"
	730127		Air Cleaner Ass'y. (Incl.238,239,240,241,243,245 & 370)
221	130121		
			(Use as required)
227	730164		Air Cleaner Ass'y. (Incl. 238, 239, 240, 241, 243 & 245) (Use
			as required)
			ao roquiroa)
228A	650824		Stud, 1/4-20 x 7.33 (Use as required)
228A	650851		Stud, 1/4-20 x 8.1 (Use as required) (Used with drilled thru
			elbow)
			,
	27272A		* Gasket, Air cleaner
239	27272A		* Gasket, Air cleaner
241	33266		Bracket, Air cleaner
242	33267		Bracket, Air cleaner
243	28820		Screw, 10-32 x 1/2"
	33268		Element, Air cleaner
	34700		Element, Air cleaner
	33269A		·
			Cover, Air cleaner
	650513		Nut, Wing, 1/2-20
	35865		Gasket, Exhaust (Use as required)
	35824		Muffler (Optional quiet muffler)
275B	391026		Muffler (Incl. 284, 284A & 416A) (This spark arresting muffler
			can be used on any model.)
2774	650606		Corour E/16 10x2 2/4" (Lload with 276A.)
	650696		Screw, 5/16-18x2-3/4" (Used with 276A)
	26460		Clamp, Fuel line (Use as required)
	650665		Screw, 1/4-15 x 7/8"
	35857		Valve, Fuel shut-off
370J	34870		Decal, Instruction Can be used on HM80 with diecast starter.
370B	34387		Decal, Instruction Can be used on HM80 with stamped steel
			recoil starter.
005	00000		Ot 1 M 1 16: (440 400) / 10 TI 1 440 400 10 1
395	33329D		Starter Motor Kit (110-120 Volt) This 110-120 volt starter
			motor kit may have been added to this engine. It can be
			added only if cylinder hasdrilled and tapped starter mounting
			bosses and a ring gear flywheel. Refer to service number
			stamped on end cap of motor, or on decal for identification.
			Ref
408	35570		Screen Seal (Can be used on HM80 with stamped steel
			recoil starter)
400	25560		,
409	35569		Spacer (Can be used on HM80 with stamped steel recoil
			starter)

For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HM80-155199E Page 8 of 11 Engine Parts List #2

		Qty Description
410	730573	Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)
411	35568	Debris Screen (Can be used on HM80 with stamped steel recoil starter)
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
415	730130	Exh.Adapter Kit (Incl.274,277)(Use as req.)
425	730572	Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 \times 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



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62 94 103	Part Number 650760 33450 650489 610842	Qty	Description Screw, 8-32 x 3/8" Nut Lock, 10-32 Screw, 1/4-20 x 5/8" Magneto (Incl. 377 & 378) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G-1)
186 206 207 222 260 275C 277A 286B 290 290 290	34587 34667 610973 33878 28820 33375D 35824 650696 33662 29774 30705 30962 410144B 33032		Bracket, Choke Link, Governor Terminal Assy. (Use as required) Link, Governor-to-throttle Screw, 10-32 x 1/2" Blower Housing (For electric starter) Muffler (Optional quiet muffler) Screw, 5/16-18x2-3/4" (Used with 276A) Hub & Screen Assy., Starter Fuel Line (Braided 8-1/4")(21 cm)(As req.) Fuel Line (Braided 16")(41 cm)(Use as req.) Fuel Line (Braided 32")(81 cm)(Use as req.) Fuel Cap (White Plastic)(Std)(1-1/2" I.D.) Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)
301	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D)
313A 339 341 342 370J	35355 33876 35038 34155 650561 34870 34387		Fuel Cap (Red plastic) (1-1/2" I.D.) Gasket, Stator Spacer, Tank Bracket, Fuel tank mounting Screw, 1/4-20 x 5/8" Decal, Instruction Can be used on HM80 with diecast starter. Decal, Instruction Can be used on HM80 with stamped steel recoil starter.
378	30547A 30548B 35570		Contact Assy., Breaker Condenser Screen Seal (Can be used on HM80 with stamped steel recoil starter)
409	35569		Spacer (Can be used on HM80 with stamped steel recoil starter)
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)
411	35568		Debris Screen (Can be used on HM80 with stamped steel recoil starter)
413	650907		Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
425	730572		Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
429	650868		Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077		Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).

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Ref #	Part Number	Qty Description
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).