For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HM80-155140G Page 1 of 11

Engine Parts List #1

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER, PARTS NOT LISTED ARE SUPPLIED BY OEM. 407 305 292 173A 379 330 370E 329 338 337 400

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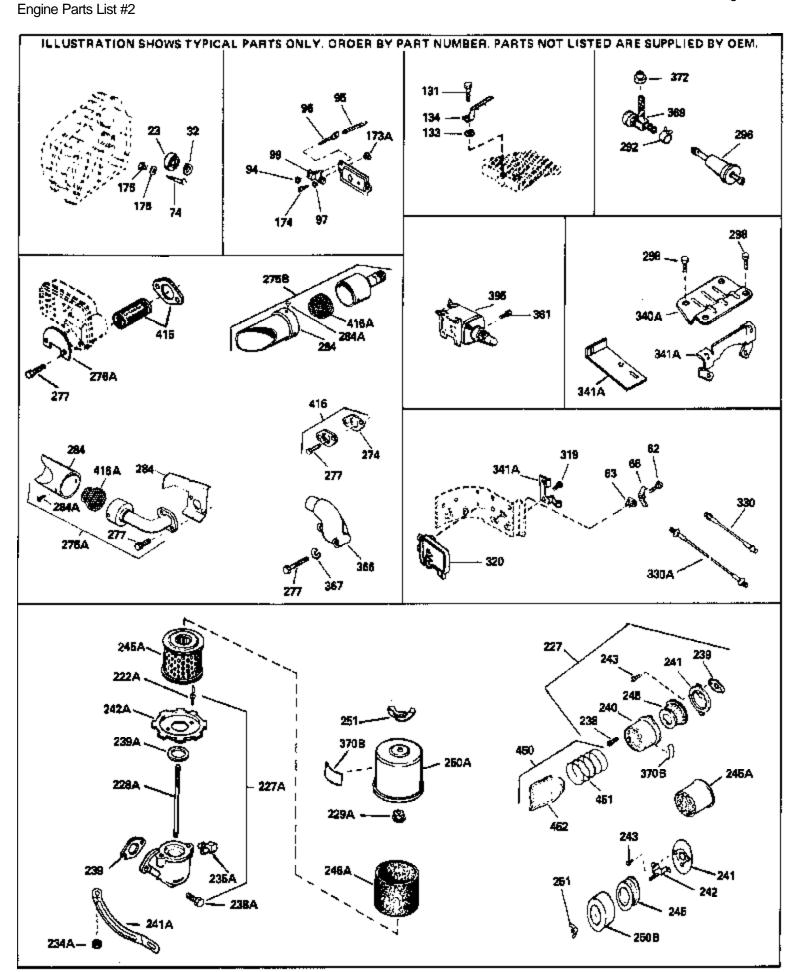
Ref#	Part Number Qty	Description
	34348B	Cylinder (Incl.2,20,72,72A) (3-1/8" B ore)
	27652	Pin, Dowel
	650820	Screw, 1/4-20 x 1/2"
	32678	Nipple, Oil
	30969	Cap, Oil drain
		•
	650494	Screw, 6-40 x 5/16"
	30700	Yoke, Governor
	30699C	Rod Assy., Governor (Incl. 15A & 15B)
	33454	Governor Lever Assy.
	29916	Clamp, Governor lever
	650548	Screw, 8-32 x 5/16"
	34663	Spring, Speed control
	32630	Seal, Oil
25	35256A	Baffle, Blower housing
26	650561	Screw, 1/4-20 x 5/8"
30	33365B	Crankshaft (Incl. 108 & 109)
	29826	Screw, 10-32 x 3/4"
	29918	Lockwasher, #8 E.T.
	29216	Nut & Lockwasher, 10-32 "Keps"
	30322	Locknut, Hex "Keps", 8-32
	29642	Ring, Retaining
	34552	Piston, Pin & Ring Set (Std.) (3-1/8")
	34553	
		Piston, Pin & Ring Set (.010" OS)
	34554	Piston, Pin & Ring Set (.020" OS)
	34329A	Piston & Pin Ass'y.(Std)(Incl.43)(3-1 /8")
	34330A	Piston & Pin Ass'y. (.010" OS)(Incl. 43)
	34331A	Piston & Pin Ass'y. (.020" OS)(Incl. 43)
	34332	Ring Set (Std.) (3-1/8" Bore)
42	34333	Ring Set (.010" OS)
42	34334	Ring Set (.020" OS)
43	27888	Ring, Piston pin retaining
45	32591C	Rod Assy., Connecting (Incl. 49)
	650662C	Bolt, Connecting rod (2 pieces)
	34034	Lifter, Valve
	34242	Dipper, Oil
	34143	Camshaft (MCR)
	33273A	Extension, Blower housing
	34126	•
		Bracket, Grommet mounting
	650760	Screw, 8-32 x 3/8"
	28545	Grommet, Plastic
	650128	Screw, 10-24 x 1/2"
	35262	* Gasket, Cylinder cover
	33367B	Cylinder Cover (Incl. 71, 75, 80, 311 & 312)
	33368	Bushing, Crankshaft
	27642	Plug, Oil drain
75	31950	Seal, Oil
80	31845	Shaft, Mechanical governor
	30590A	Washer, Flat
	30591	Gear Assy., Governor (Incl. 81)
	30588A	Spool, Governor
	29193	Ring, Retaining
	650833	Screw, 1/4-20 x 1-3/16"
	650832	Screw, 1/4-20 x 1-1/16"
		•
	32589 650845	Key, Flywheel
	650815	Washer, Belleville
	8116	Nut, Hex (1/2-20)
	610118	Cover, Spark plug (Use as required)
103	650489	Screw, 1/4-20 x 5/8"

108 20783 109 33246 110 33246 110 33246 110 33240 111 340240 112 340300A 113 27878A 114 240 34844 (Sal) (Incl. 151) 115 27878A 115 27878A 115 27878A 116 34035 117 284036 118 34036 118 34036 118 34036 118 34036 118 34036 118 34036 118 34036 118 34036 118 34036 118 34036 118 34036 118 34036 118 34036 118 34036 118 34037 117 850570 117 850570 117 850570 117 850570 118 34036 118 34037 118 650737 119 650691 129 650727 130 650690 130 650690 131 650737 131 650737 131 650737 131 650737 131 650737 131 650738 131 650738 131 650738 131 650738 131 650739 131 6508000	Ref #	Part Number Qty	Description
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Intake Valve (Std.) (Incl. 151)			
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127A 650570 128 650690 129 650727 128 650690 129 650727 130A 6021A 130 650727 130A 6021A 131 65084A 131 650802 132 650737 131 650737 131 650737 131 650738 131 650738 131 650738 131 650738 131A 650713 131 650713 131A 792028 133 52684 139 33389 140 650836 150 27882 149 27882 149 27882 149 27882 159 27884 151 32581 151 32581 151 32581 151 32581 151 32581 151 32581 151 32581 151 32581 151 32581 151 32581 151 32581 151 32581 151 32581 151 32581 151 32581 152 32582 171 28424 181 181 28242 181 182 282 182 182 182 182 182 182 182 182 182 182	127A	26073	Washer, Flat (Use as required)
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277 650729 Screw, 5/16-18 x 3-3/16"			
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277A 650696 Screw, 5/16-18x2-3/4" (Used with 276A)			
	277A	650696	Screw, 5/16-18x2-3/4" (Used with 276A)

281 282 286B 287 290 290 290 292 298	Part Number 33013 650760 33662 29752 29774 30705 30962 26460 650665 34156A	Qt <u>y</u>	Cover, Starter bubble Screw, 8-32 x 3/8" Hub & Screen Assy., Starter Nut & Lockwasher, 1/4-28 Fuel Line (Braided 8-1/4")(21 cm)(As req.) Fuel Line (Braided 16")(41 cm)(Use as req.) Fuel Line (Braided 32")(81 cm)(Use as req.) Clamp, Fuel line (Use as required) Screw, 1/4-15 x 7/8" Fuel Tank (Incl. 292 & 301) NOTE: These tanks were builtwith different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.
	410144B 33032		Fuel Cap (White Plastic)(Std)(1-1/2" I.D.) Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)
301	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D)
305 306 310 325 325 336 337 338 340 341 342 359 360 364 365 370E 370 370A 370C 370D 370J 379 380	35355 33893A 33590 34011A 29443 34246 650765 34666 28942 34154 34155 650561 34141 32576 33377 650767 34589 34346 34170 34144 34414 34870 631021 632111		Fuel Cap (Red plastic) (1-1/2" I.D.) Tube, Oil fill "O" Ring Dipstick (Incl. 306) Clip, Fuel line (Use as required) Clip, Ground wire (Use as required) Screw, 10-32 x 1/2" Cover, Carburetor Screw, 10-32 x 3/8" Plate, Fuel tank mounting Bracket, Fuel tank mounting Screw, 1/4-20 x 5/8" Guard, Starter Seal, Snow guard Bracket, Carburetor cover mounting Screw, 8-32 x 27/64" Decal, Choke Decal, Instruction Decal, Instruction Decal, Primer Decal, Warning Decal, Instruction Can be used on HM80 with diecast starter. Inlet Needle, Seat & Clip Assy. Carburetor (Incl. 184) (Refer to Division 5, Section A, page
	590479		Rewind Starter (Refer to Division 5, Section C, page 30 for breakdown or Fiche 18A-1, Grid G-5)
408	33279G 35570		Gasket Set (Incl. items marked*) Screen Seal (Can be used on HM80 with stamped steel recoil starter)
409	35569		Spacer (Can be used on HM80 with stamped steel recoil starter)
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)

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		Qty Description
411	35568	Debris Screen (Can be used on HM80 with stamped steel recoil starter)
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
420	730225	SAE 30, 4-Cycle Engine Oil (Quart)
	730226	SAE 5W30, 4-Cycle Engine Oil (Quart)
425	730572	Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).



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62 63 74 97 131 131 131 174	650760 28545 31855 650802 650737 650738 650128 650597	Qty	Description Screw, 8-32 x 3/8" Grommet, Plastic Retainer, Bearing Lockwasher, Heavy split, #10 (Buy loc ally) Screw, 1/4-20 x 5/8" (Use as required) Screw, 1/4-20 x 1/2" (Use as required) Screw, 1/4-20 x 5/8" (Use as required) Screw, 1/4-20 x 5/8" (Use as required) Screw, 10-24 x 1/2" Screw, 10-24 x 5/8"
	730127 730164		Air Cleaner Ass'y. (Incl.238,239,240,241,243,245 & 370) (Use as required) Air Cleaner Ass'y. (Incl. 238, 239, 240, 241, 243 & 245) (Use
			as required)
	650824 650851		Stud, 1/4-20 x 7.33 (Use as required) Stud, 1/4-20 x 8.1 (Use as required) (Used with drilled thru elbow)
274	34700 35865 391026		Element, Air cleaner Gasket, Exhaust (Use as required) Muffler (Incl. 284, 284A & 416A) (This spark arresting muffler can be used on any model.)
277 277A 292 298	35824 650729 650696 26460 650665 34387		Muffler (Optional quiet muffler) Screw, 5/16-18 x 3-3/16" Screw, 5/16-18x2-3/4" (Used with 276A) Clamp, Fuel line (Use as required) Screw, 1/4-15 x 7/8" Decal, Instruction Can be used on HM80 with stamped steel recoil starter.
	34870 33329D		Decal, Instruction Can be used on HM80 with diecast starter. Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel. Refer to service number stamped on end cap of motor, or on decal for identification. Ref
408	35570		Screen Seal (Can be used on HM80 with stamped steel recoil starter)
409	35569		Spacer (Can be used on HM80 with stamped steel recoil starter)
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)
411	35568		Debris Screen (Can be used on HM80 with stamped steel recoil starter)
413	650907		Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
	730130 730572		Exh.Adapter Kit (Incl.274,277)(Use as req.) Starter Muff Kit (Incl. 370J, 426 & 427) (Can be used on HM80 with die cast starter)
429	650868		Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077		Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).

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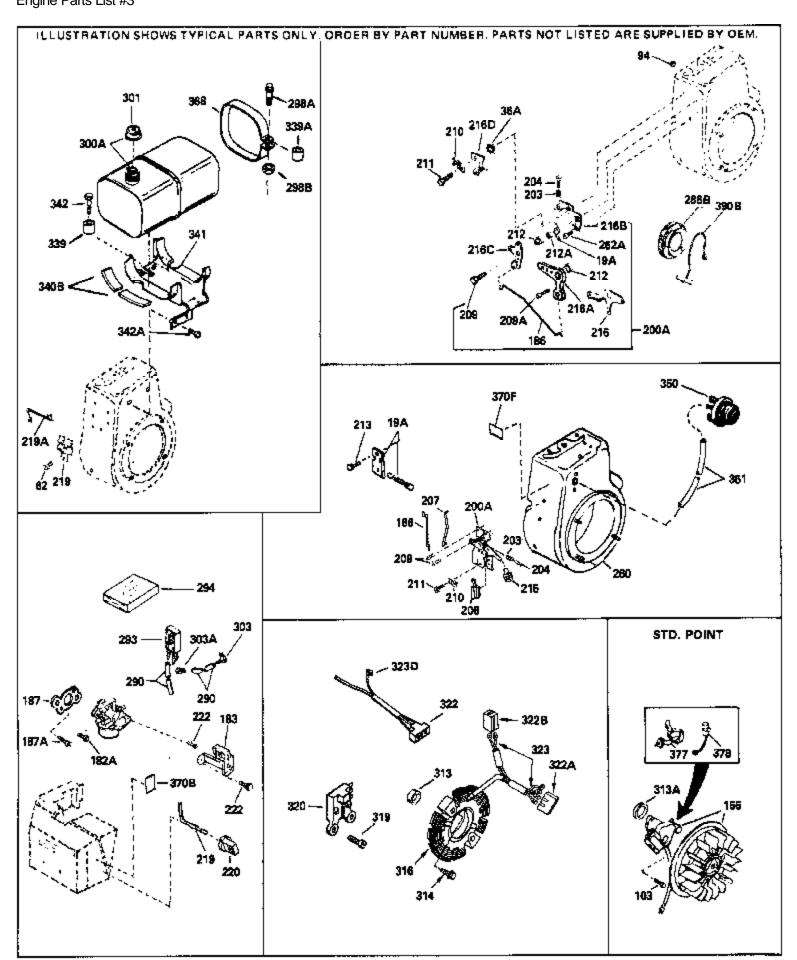
Ref #	Part Number	Qty Description
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).

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HM80-155140G

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Engine Parts List #3



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62 103	Part Number 650760 650489 610848	Qty	Description Screw, 8-32 x 3/8" Screw, 1/4-20 x 5/8" Magneto (w/ring gear for 110 volt sta rter) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 28 for breakdown or Fiche 18A-1, Grid G
186 200A 203 204 206 207 209 210 211 219 220 222 260 275C 277A 286B 290 290 290	34587 34667 34664 31342 650549 610973 33878 650821 27793 28942 34586 35438 28820 34145 35824 650696 33662 29774 30705 30962 410144B 33032		Bracket, Choke Link, Governor Control Bracket (Incl.19,203,204,206, 209) Spring, Compression Screw, 5-40 x 7/16" Terminal Assy. (Use as required) Link, Governor-to-throttle Screw, 10-32 x 1/2" Clip, Conduit Screw, 10-32 x 3/8" Rod, Choke Knob, Control Screw, 10-32 x 1/2" Blower Housing (For electric starter) Muffler (Optional quiet muffler) Screw, 5/16-18x2-3/4" (Used with 276A) Hub & Screen Assy., Starter Fuel Line (Braided 8-1/4")(21 cm)(As req.) Fuel Line (Braided 32")(81 cm)(Use as req.) Fuel Cap (White Plastic)(Std)(1-1/2" I.D.) Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (1-3/16" I.D.)
301	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (1-3/16" I.D)
313A 339 341 342 350 351	35355 33876 35038 34155 650561 570629A 32180C 34387		Fuel Cap (Red plastic) (1-1/2" I.D.) Gasket, Stator Spacer, Tank Bracket, Fuel tank mounting Screw, 1/4-20 x 5/8" Primer Assy. Primer Line Decal, Instruction Can be used on HM80 with stamped steel recoil starter.
377 378	34870 30547A 30548B 35570		Decal, Instruction Can be used on HM80 with diecast starter. Contact Assy., Breaker Condenser Screen Seal (Can be used on HM80 with stamped steel recoil starter)
409	35569		Spacer (Can be used on HM80 with stamped steel recoil starter)
410	730573		Debris Screen Kit (Incl. 360, 370B, 387, 411 &413) (Can be used on HM80 with stamped steel recoil starter)
411	35568		Debris Screen (Can be used on HM80 with stamped steel recoil starter)

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Engine Parts List #3

Ref #	Part Number	Description
413	650907	Screw, 5/16-18 x 1-5/8" (Can be used on HM80 with stamped steel recoil starter)
425	730572	Starter Muff Kit (Incl. 370J, 426 & 4 27) (Can be used on HM80 with die cast starter)
429	650868	Screw, 8-18 x 1-1/8" (3 Required) (Use as required) (Refer to Mechanics Handbook for installation instructions).
430	611077	Alternator, Add on (Use as required) (Refer to Mechanics Handbook for installation instructions).
431	590609	Centering tube (Use with engines equipped with die cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions)
431	590610	Centering tube (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611078	A.C. Lighting Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
432	611079	D.C. Charging Connector (Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590611	Alternator Shaft (4.00") (Use with engines equipped with cast aluminum starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).
433	590636	Alternator Shaft (Use with engines equipped with stamped steel starter)(Use as required) (Refer to Mechanics Handbook for installation instructions).