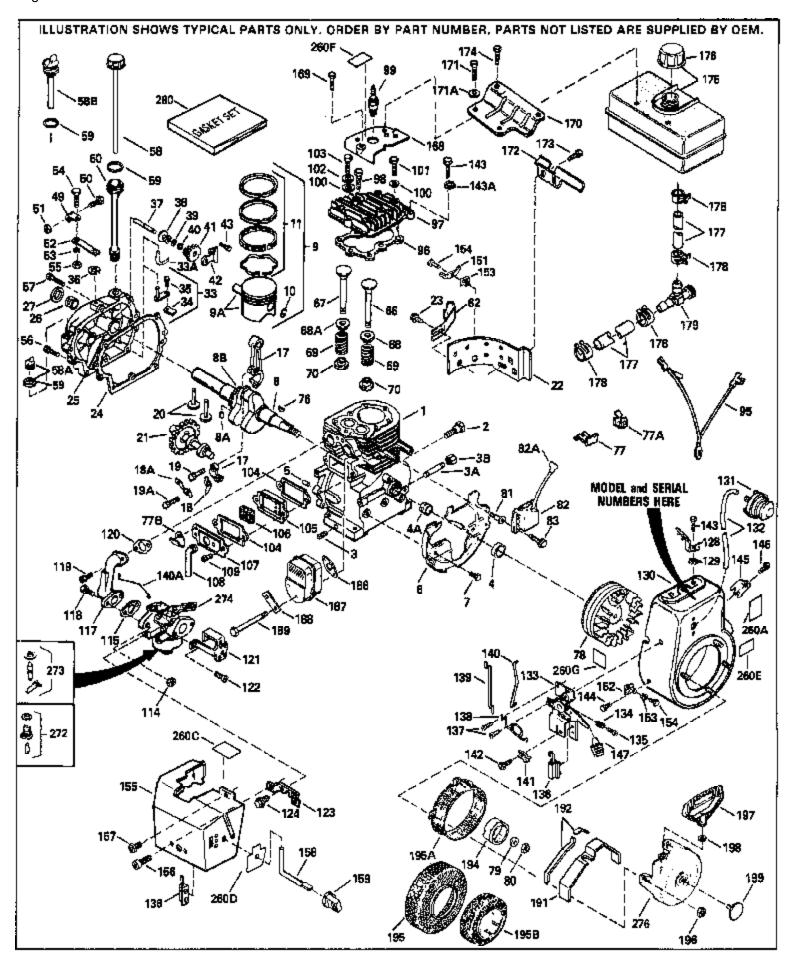
For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HM70-132014B Page 1 of 9 Engine Parts List #1



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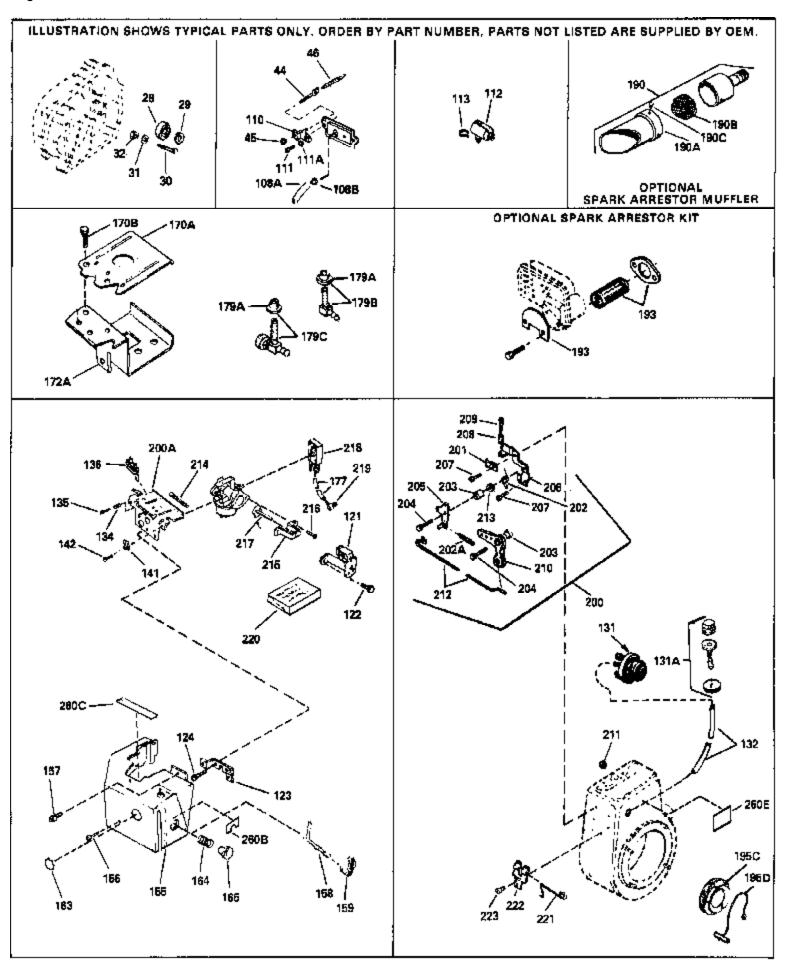
1 34347A Cylinder (Incl. 3.4 & 5) (2-15/16" B ore) 3 27642 Plug, Pipe (1/4-18) 4 33630 Seal, Oil 6 29536 Blower Housing Baffle (No knock-out for electric start) (Use as required) 6 35256A Blower Housing Baffle (No knock-out for electric start) (Use as required) 8 32345 Crankshaft Gear Pin (Used on early prod.) 9 34549 Piston, Pin & Ring Set (User) On early prod.) 9 34551 Piston, Pin & Ring Set (USP) (2-15/16") 9 34551 Piston, Pin & Ring Set (USP) (2) 9 34551 Piston, Pin & Ring Set (USP) (2) 9 34322A Piston & Pin & Ring Set (USP) (2) 9 34323A Piston & Pin Assy, (KU2) (10.1 (10) 10 27888 Ring Set (USP) (2) 11 34225 Ring Set (USP) (2) 12 34232 Dipper (This plate may be replaced by No. 343230 Plate, Lock & Oil dipper thousing <t< th=""><th>Ref #</th><th>Part Number</th><th>Qty Description</th></t<>	Ref #	Part Number	Qty Description
4 32630 Seail Oil Pin, Dowel 6 29536 Blower Housing Baffle (No knock-out for electric start) (Use as required) 6 35256A Blower Housing Baffle (With knock-out for electric start) (Use as required) 7 650961 Screw, 1/4-20 × 58° 8 29783 Crankshaft Gear (Used on early production) 9 33655 Crankshaft Gear (Used on early production) 9 34550 Pation, Pin & Ring Set (010° CS) 9 34551 Piston, Pin & Ring Set (010° CS) 9 34551 Piston, Pin & Ring Set (010° CS) 9 34352 Piston & Pin Assy, (2010° CS) (Incl. 10) 10 27888 Ring, Piston pin retaining 11 34326 Ring Set (010° CS) 11 34326 Ring Set (010° CS) 12 34326 Ring Set (010° CS) 13 34326 Ring Set (010° CS) 14 34326 Ring Set (010° CS) 13 34242 Dipper, Oil 14343 Cambradu (MCR) 34242 13 32590 Plate, Lock & 0il dipper thinkon & 650662C screw must be used.) <td< td=""><td>1</td><td>34347A</td><td>Cylinder (Incl. 3, 4 & 5) (2-15/16" B ore)</td></td<>	1	34347A	Cylinder (Incl. 3, 4 & 5) (2-15/16" B ore)
5 27652 Pin, Dowel 6 29536 Biower Housing Baffle (No knock-out for electric start) (Use as required) 6 36256A Biower Housing Baffle (No knock-out for electric start) (Use as required) 7 650561 Screw, 1/4-20 x 5/8" 8 29783 Crankshafl Gear Pin (Used on early pr od.) 8 33365E Crankshafl Gear (Used on early pr od.) 9 34549 Priston, Pin & Ring Set (Usel 2016' 05) 9 34551 Piston Pin & Ring Set (Usel 2016' 05) 9 34551 Piston & Pin Assy, (Std.) (21-5116') 9 34321A Piston & Pin Assy, (Std.) (21-5116') 9 343232 Piston & Pin Assy, (Std.) (21-5116') 9 343232 Piston & Pin Assy, (Std.) (21-5116') 10 27888 Ring, Set (Std.) (21-5116') 11 34325 Ring Set (Std.) (21-5116') 12 34242 Dipper, Oil			
6 29536 Blower Housing Baffle (No knock-out for electric start) (Use as required) 6 35256A Blower Housing Baffle (With knock-out for electric start) (Use as required) 7 650661 Screw, 1/4-20 x 58" 8A 29733 Crankshaft Gear Pin (Used on early production) 9 34550 Crankshaft Gear (Used on early production) 9 34551 Piston, Pin & Ring Set (010" OS) 9 34551 Piston, Pin & Ring Set (010" OS) 9 34551 Piston, Pin & Ring Set (010" OS) 9 34532 Piston, Pin & Ring Set (010" OS) 9 34532 Piston & Pin Assy. (020" OS) (Incl. 10) 9 34532 Piston & Pin Assy. (020" OS) (Incl. 10) 10 27898 Ring Set (010" OS) 11 34324 Ring Set (020" OS) 11 34325 Ring Set (010" OS) 11 34326 Ring Set (010" OS) 11 </td <td></td> <td></td> <td></td>			
as required) Ar 6 35256A Blower Housing Baffle (With knock-out for electricstart) (Use as required) 7 650561 Screw, 1/4-20 x 5/8" 8A 29773 Crankshaft Gear Pin (Used on early prod.) 8 33365B Crankshaft Gear (Used on early prod.) 9 34549 Piston, Pin & Ring Set (Std.) (2-15/16") 9 34551 Piston, Pin & Ring Set (100" OS) 9 34551 Piston & Pin Assy. (Std.) (Ind. 10) 9 34522A Piston & Pin Assy. (Std.) (Ind. 10) 9 34523 Ring Piston & Pin Assy. (Std.) (Ind. 10) 9 34523 Ring Set (101" OS) 9 34523 Ring Set (102" OS) 9 34523 Ring Set (102" OS) 9 34323A Piston & Pin Assy. (Std.) (Ind. 10) 10 27838 Ring Set (102" OS) 11 34325 Ring Set (102" OS) 11 34325 Ring Set (102" OS) 11 34325 Ring Set (102" OS) 11 343259 Piate nay be replaced by No. <td></td> <td></td> <td></td>			
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9A 34321A Piston & Pin Assy, (D10' OS) (Incl. 10) 9A 34322A Piston & Pin Assy, (D10' OS) (Incl. 10) 10 27888 Ring, Piston Pin Assy, (D20' OS) (Incl. 10) 11 34324 Ring Set (S1d) (2-15/16'' Bore) 11 34325 Ring Set (C10' OS) 11 34326 Ring Set (D20' OS) 12 34242 Dipper, Oi 18 34242 Dipper, Oi 19 650662C Bolt, Connecting rod (2 pos.) 20 34034 Lifter, Valve 21 341143 Carnshaft (MCR) 22 32273A Extension, Blower housing 23 650128 Screw, 10-24 x 112' 24 35262 * Gasket, Cylinder (Incl. 26, 27, 37, 58 A & 59) 26 33367B Cover, Cylinder (Incl. 36, 27, 37, 58 A & 59) 26 33367B Covernor (Incl. 34 & 35) 33 30099C Rod, Scovernor (Incl. 34 & 35) 33A			
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51 29216 Locknut, 10-32 52 33454 Lever Assy., Governor			•
52 33454 Lever Assy., Governor			
Comparison Lockwasner, INO. δ E. I.			•
			•
54 650548 Screw, 8-32 x 5/16" 55 30322 Locknut, 8-32			
56 650832 EOCKIUL, 8-52 56 650832 Screw, 1/4-20 x 1-11/16"			
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Ref #	Part Number	Qty	Description
57	650833		Screw, 1/4-20 x 1-3/16"
58	34011A		Dipstick (Incl. 59)
59	33590		"O" Ring, Dipstick
60	33893A		Oil Fill Tube
66	27878A		Exhaust Valve (Std.) (Incl. 70)
66	27880A		Exhaust Valve (1/32" OS) (Incl. 70)
	34035		Intake Valve (Std.) (Incl. 70)
	34036		Intake Valve (1/32" OS) (Incl. 70)
68	27882		Cap, Upper valve spring
68A	27882		Cap, Upper valve spring
69	27881		Spring, Valve
70	32581		Cap, Lower valve spring
	32589		Key, Flywheel
79	650815		Washer, Belleville
80	8116		Nut, Hex
82A	610118		Cover, Spark plug (Use as required)
	650489		Screw, 1/4-20 x 5/8"
	35182		Ground Wire
	34327A		* Gasket, Cylinder head
97	34030		Head, Cylinder
98	650692		Screw, 5/16-18 x 1-3/4" (Use as required)
98	6021A		Screw, 5/16-18 x 1-1/2" (Use as required, but do notuse No.
			650691 washer.)
00	CE0711		,
98	650711		Screw, 5/16-18 x 1-5/8" (Use as required) (Can use No.
			6021A but discard No. 650691 washer.)
99	33636		Resistor Spark Plug (RJ-8C)
100	650691		Washer (Use as req.) (Do not use w/60 21A)
101	650727		Screw, 5/16-18 x 1-3/4" (Use as required)
104	27896A		* Gasket, Breather
105	28423		Body, Breather
106	28424		Element, Breather
107	28425		Cover, Breather
109	650128		Screw, 10-24 x 1/2"
114	29752		Nut, Whiz lock, 1/4-28
115	33263		* Gasket, Carburetor
117	34707		Pipe, Intake
118	30088A		Screw, 1/4-28 x 1"
119	650378		Screw, Torx T-30, 5/16-18 x 1-1/8"
120	27915A		* Gasket, Intake
	34145		Blower Housing (For electric starter)
	34664		Control Bracket (Incl. 134, 135, 136 & 138)
	31342		Spring, Compression
	650549		Screw, 5-40 x 7/16"
	610973		Terminal Assy. (Use as required)
	650821		Screw, 10-32 x 1/2"
	34663		Spring, Speed control
	34667		Link, Governor
	33878		Link, Governor lever-to-throttle
	27793		Clip, Conduit
	28942		Screw, 10-32 x 3/8"
	650788		Screw, 5/16-18 x 3/4"
	29747B		Screw, 5/16-24 x 21/32"
	33013		Cover, Starter bubble
	650760		Screw, 8-32 x 3/8"
	34586		Rod, Choke
	33272A		Cover, Cylinder head
169	650737		Screw, 1/4-20 x 1/2" (Use as required)
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		Qty	Description
169	650738		Screw, 1/4-20 x 5/8" (Use as required)
169	650713		Screw, 5/16-18 x 5/8" (Use as require d)
169	650802		Screw, 1/4-20 x 5/8" (Use as required)
170	34154		Plate, Upper fuel tank mounting
	650713		Screw, 5/16-18 x 5/8" (Use as require d)
	34155		Bracket Assy., Lower fuel tank mtg.
	650561		Screw, 1/4-20 x 5/8"
	650665		Screw, 1/4-15 x 7/8"
175	34156A		Fuel Tank (Incl. 176 & 178) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 33032 or 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.
176	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use as required)
176	410144B		Fuel Cap (White Plastic) (Std) (Use a s req.)
176	34210		Fuel Cap (Ref Plastic) (Spurt Resistant, High Profile) (Use as required)
176	35355		Fuel Cap (Red Plastic) (Use as requir ed)
	29774		Fuel Line (Use as required) (8.25") (21 cm)
177	30705		Fuel Line (Use as required) (16.0") (41 cm)
178	26460		Clamp, Fuel line (Use as required)
186	27930A		* Gasket, Exhaust (Use as required)
195B	33662		Hub & Screen Assy., Starter
196	29752		Nut, Whiz lock, 1/4-28
260A	34706		Decal, Instruction
273	631725		Inlet Needle, Seat & Clip Assy.
274	632176		Carburetor (Incl. 115) (Refer to Division 5, Section A, page 176 for breakdown)
276	590479		Rewind Starter (Refer to Division 5, Section C, page 30 for breakdown)
280	33279G		* Gasket Set (Incl. items marked *)

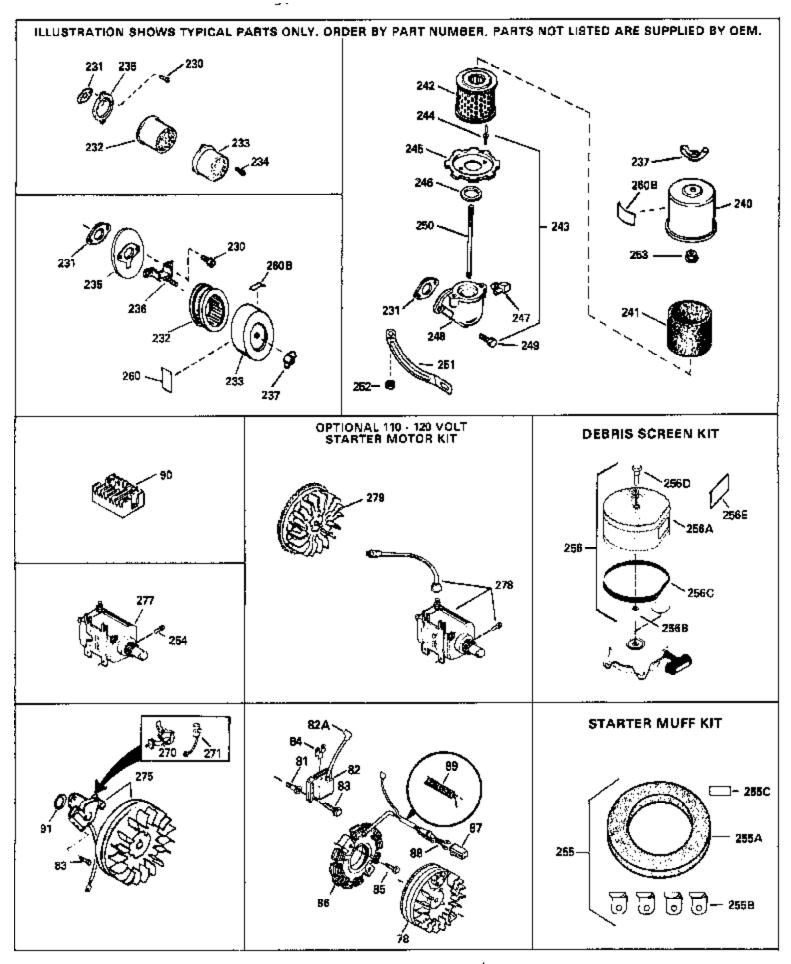
For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HM70-132014B Page 5 of 9 Engine Parts List #2



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Ref #	Part Number	Qty	Description
108A	34696		Tube, Breather
108B	32446		Grommet, Breather tube
134	31342		Spring, Compression
135	650549		Screw, 5-40 x 7/16"
136	610973		Terminal Assy. (Use as required)
141	27793		Clip, Conduit
142	28942		Screw, 10-32 x 3/8"
158	34586		Rod, Choke
177	29774		Fuel Line (Use as required) (8.25") (21 cm)
177	30705		Fuel Line (Use as required) (16.0") (41 cm)
190C	650578		Screw, 8-18 x 3/8" (Use as required)
190	391026		Muffler (Incl. 190A, 190B & 190C) (This spark arrestor
			mufflercan be used on any model)
1004	33700		Cover & Tube, Muffler (Use as require d)
	33323		Screen, Muffler (Use as required)
	34479		Spark Arrestor Kit (Fits "L" shaped m ufflers)
	33981		Fuel Pump, Impulse
	33713		Fitting, Fuel line elbow
	33010		Repair Kit, Fuel pump
260B	34704		Decal, Air cleaner

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Qty Description
Cover, Spark plug (Use as required)
Screw, 1/4-20 x 5/8"
Gasket, Stator
* Gasket, Air cleaner
Nut, Wing, 1/4-20
Cover Assy., Air cleaner
Filter, Pre-Air
Element, Air cleaner (Incl. 253)
Pop Rivet (1/8" dia.) (Can be bought locally)
Bracket, Air cleaner
* Gasket, Air cleaner elbow
Fitting, Breather tube
Elbow, Air cleaner
Screw, 10-32 x 7/8"
Stud (1/4-20)
Nut & Lockwasher, 1/4-20
Air Cleaner, Starter Can be used on HM70 with diecast
starter
Bracket, Starter air cleaner Can be used on HM70 with diecast starter
Instruction Decal Can be used on HM70 with diecast starter.
Starter Muff Kit (Incl. 255A, 255B, & 255C) Can be used on
HM70 with diecast starter
Debris Screen Can be used on HM70 with stamped steel recoil starter
Spacer, Screen Can be used on HM70 with stamped steel
recoil starter
Instruction Decal Can be used on HM70 with stamped steel
recoil starter.
Debris Screen Kit (Incl. 256A thru 25 6E) Can be used on
HM70 with stamped steel recoil starter
· · · · · · · · · · · · · · · · · · ·
Screw, 5/16-18 x 1-5/8" Can be used on HM70 with stamped
steel recoil starter
Seal, Screen Can be used on HM70 with stamped steel
recoil starter
Decal, Air cleaner
Contact Assy., Breaker
Condenser
Magneto NOTE: The complete magneto is not available as
an assembly. The magneto number is shown for reference
purposes only. Order component parts individually, as
shown in parts list. (Refer to Division 5, Section B, page 28
for breakdown)
Starter Motor Kit (110-120 Volt) This 110-120 volt starter
motor kit may have been added to this engine. It can be
added only if cylinder hasdrilled and tapped starter mounting
bosses and a ring gear flywheel has been added (see #279).
Refer to service number stamped on end cap ofmotor, or
decal fo
Flywheel (Ring gear flywheel requiredon engine using
Flywheel (Ring gear flywheel requiredon engine using 110-120 Volt starter motor kits listed above.) (Use on Std. point ignition)

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Ref #	Part Number	Qty	Description
279	611091		Flywheel (Minimum ring gear flywheel required on engine using 110-120 Volt starter motor kits listed above.) (Use on Solid State ignition)