



Engine Parts List #1

Ref #	Part Number	Qty	Description
1	35968A	1	Cylinder (Incl. 2 & 20)
2	27652	2	Dowel Pin
15B	650494	1	Screw, 6-40 x 5/16"
15A	30700	1	Governor Yoke
15	30699C	1	Governor Rod (Incl. 15A & 15B)
16	33454	1	Governor Lever
17	29916	1	Governor Lever Clamp
18	650548	1	Screw, 8-32 x 5/16"
19	34663	1	Speed Control Spring
20	35319	1	Oil Seal
25	36460	1	Blower Housing Baffle
26	650561	2	Screw, 1/4-20 x 5/8"
28	30322	1	Lock Nut, 8-32
30	35420A	1	Crankshaft
35	29826	1	Screw, 10-32 x 3/4"
36	29918	1	Lock Washer
37	29216	1	Lock Nut, 10-32
38	29642	1	Retaining Ring
40	35776	1	Piston, Pin & Ring Set (Std.)
40	35777	1	Piston, Pin & Ring Set (.010" OS)
40	35778	1	Piston, Pin & Ring Set (.020" OS)
41	35773	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
41	35774	1	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
41	35775	1	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
42	35779	1	Ring Set (Std.)
42	35780	1	Ring Set (.010" OS)
42	35781	1	Ring Set (.020" OS)
43	35772	2	Piston Pin Retaining Ring
45	35681	1	Connecting Rod Ass'y. (Incl. 46, 47, 49)
46	650908	1	Connecting Rod Bolt
47	650882	1	Connecting Rod Bolt
48	34034	2	Valve Lifter
49	35374	1	Oil Dipper
50	35375	1	Camshaft (MCR)
60	33273A	1	Blower Housing Extension
65	650128	1	Screw, 10-24 x 1/2"
69	35262A	1	* Cylinder Cover Gasket
70	33626B	1	Cylinder Cover (Incl. 75 & 80)
72	27642	2	Oil Drain Plug
75	33625	1	Oil Seal
80	31845	1	Governor Shaft
81	30590A	1	Washer
82	35378	1	Governor Gear Ass'y. (Incl. 81)
83	30588A	1	Governor Spool
84	29193	1	Retaining Ring
86	650833	7	Screw, 1/4-20 x 1-3/16"
87	650832	1	Screw, 1/4-20 x 1-11/16"
89	32589	1	Flywheel Key
90	611090	1	Flywheel
92	650880	1	Lock Washer
93	650881	1	Flywheel Nut
100	35135	1	Solid State Ignition
101	610118	1	Spark Plug Cover
102	650872	2	Solid State Mounting Stud
103	651007	2	Screw, Torx T-15, 10-24 x 15/16"
110	35187	1	Ground Wire
119	36451	1	* Cylinder Head Gasket
120	36449	1	Cylinder Head

Ref #	Part Number	Qty	Description
125	27880A	1	Exhaust Valve (1/32" OS) (Incl. 151)
125	27878A	1	Exhaust Valve (Std.) (Incl. 151)
126	34035	1	Intake Valve (Std.) (Incl. 151)
126	34036	1	Intake Valve (1/32" OS) (Incl. 151)
127	650691	9	Washer
128	650690	7	Belleville Washer
129	650727	2	Screw, 5/16-18 x 1-3/4"
130	650694A	7	Screw, 5/16-18 x 2"
131A	650713	2	Screw, 5/16-18 x 5/8"
135	33636	1	Resistor Spark Plug (RJ17LM)
139	33369	1	Governor Gear Bracket
140	650836	2	Screw, 10-24 x 1/2"
149A	35862	1	Valve Spring Cap
149	27882	1	Valve Spring Cap
150	27881	2	Valve Spring
151	32581	2	Valve Spring Keeper
169	27896A	2	* Breather Gasket
170	28423	1	Breather Body
171	28424	1	Breather Element
172	28425	1	Valve Cover
173A	32446	1	Breather Tube Grommet
173	34696	1	Breather Tube
174	650128	1	Screw, 10-24 x 1/2"
178	29752	2	Nut & Lock Washer, 1/4-28
182	30088A	2	Screw, 1/4-28 x 1"
184	33263	1	* Carburetor To Intake Pipe Gasket
185	34707	1	Intake Pipe
186	34667	1	Governor Link
200	34664	1	Control Bracket (Incl. 19, 203 & 204)
203	31342	1	Compression Spring
204	650549	1	Screw, 5-40 x 7/16"
206	610973	1	Terminal
207	33878	1	Throttle Link
209	650821	2	Screw, 10-32 x 1/2"
210	27793	1	Conduit Clip
211	28942	1	Screw, 10-32 x 3/8"
223	650378	2	Screw, Torx T-30, 5/16-18 x 1-1/8"
224	27915A	1	* Intake Pipe Gasket
234	650852	1	Nut, 1/4-20
241A	35045	1	Air Cleaner Collar
260	34833B	1	Blower Housing
261	650788	2	Screw, 5/16-18 x 3/4"
262	29747B	2	Screw, Torx T-40, 5/16-24 x 21/32"
264	650802	1	Screw, 1/4-20 x 5/8"
265	33272B	1	Cylinder Head Cover
276	31588	1	Locking Plate
277	650729	2	Screw, 5/16-18 x 3-3/16"
281	33013	1	Starter Bubble Cover
282	650760	1	Screw, 8-32 x 3/8"
285	35985B	1	Starter Cup
287	29752	4	Nut & Lock Washer, 1/4-28
290	30705	1	Fuel Line
292	26460	2	Fuel Line Clamp
298	650665	2	Screw, 1/4-15 x 3/4"
300	34156A	1	Fuel Tank (Incl. 292 & 301)
301	36246	1	Fuel Cap
305	35554	1	Oil Fill Tube
307	35499	1	"O" Ring

Engine Parts List #1

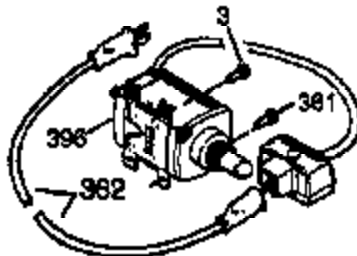
Ref #	Part Number	Qty	Description
308	35540	1	Fill Tube Clip
310	36205	1	Dipstick
325	29443	1	Wire Clip
327	35392	1	Starter Plug
340	34155	1	Fuel Tank Bracket
341	34154	1	Fuel Tank Bracket
342	650561	1	Screw, 1/4-20 x 5/8"
370A	35532	1	Name Decal
370B	34704	1	Instruction Decal
370C	35274	1	Oil Instruction Decal
370	36261	1	Lubrication Decal
380	632486	1	Carburetor (Incl. 184)
390	590704	1	Rewind Starter (Note: This engine could have been built with 596714 starter. Refer to the design of the rope pulley strength ribs for part identification. Individual starter parts do not interchange. Refer to service bulletin number 518).
400	36452A	1	* Gasket Set (Incl. items marked PK i n notes) Incl. part #'s 27272A (1), 27896A (2), 27915A (1), 29673 (1), 33263 (1), 33629 (1), 34698A (1), 35262A (1), 35317 (1), 36451 (1)
420	730225	1	SAE 30 4-Cycle Engine Oil (Quart)



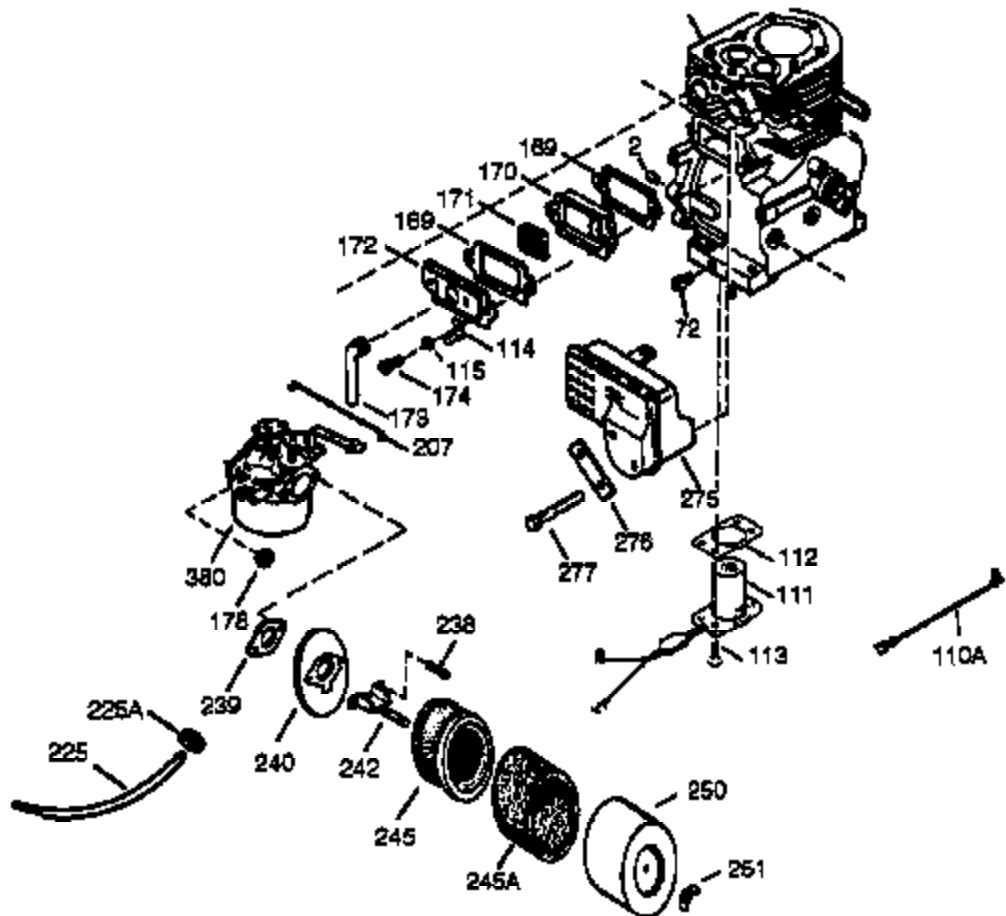
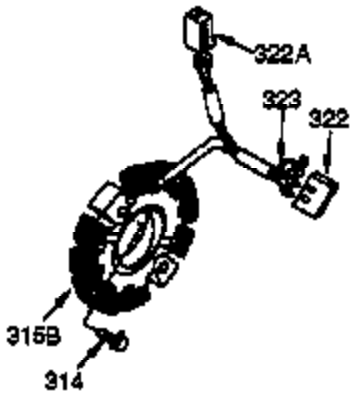
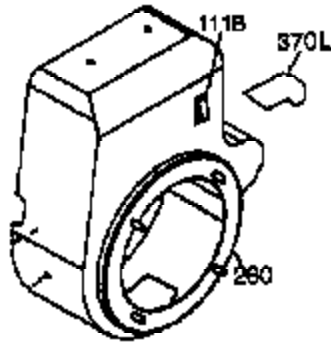
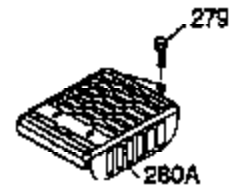
Ref #	Part Number	Qty	Description
19	34663	1	Speed Control Spring
23	33627	1	Ball Bearing
32	33628	1	Washer
74	31855	2	Bearing Retainer
129	650727	2	Screw, 5/16-18 x 1-3/4"
131A	650713	2	Screw, 5/16-18 x 5/8"
174A	650597	1	Screw, 10-24 x 5/8"
175	650778	2	Lock Washer
176	650580	2	Lock Nut, 10-24
203	31342	1	Compression Spring
204	650549	1	Screw, 5-40 x 7/16"
210	27793	1	Conduit Clip
211	28942	1	Screw, 10-32 x 3/8"
225	35043	1	Carburetor Tube
227	35044	1	Air Cleaner Elbow (Incl.228,229,232,2 39A&242)
228	650851	1	Sutd, 1/4-20 x 8.1"
229	650825	1	Nut & Lock Waher, 1/4-20
232	XXXXX	2	Pop Rivet (1/8")(Can be purchased locally)
234	650852	1	Nut, 1/4-20
235	30675	1	Air Cleaner Elbow Fitting
238	650163	2	Screw, 10-32 x 7/8"
239A	34698A	1	Air Cleaner Gasket
239	27272A	1	* Air Cleaner Gasket
241A	35045	1	Air Cleaner Collar
242	34699	1	Air Cleaner Base
245	34700A	1	Air Cleaner Filter
245A	34703	1	Air Cleaner Filter
250	34702	1	Air Cleaner Cover
251	650513	1	Wing Nut, 1/4-20
264	650802	1	Screw, 1/4-20 x 5/8"
277	650729	2	Screw, 5/16-18 x 3-3/16"
290	30705	1	Fuel Line
298	650665	2	Screw, 1/4-15 x 3/4"
301	36246	1	Fuel Cap



OPTIONAL MUFFLER
(QUIET)



OPTIONAL 110-120 VOLT
STARTER MOTOR KIT



Ref #	Part Number	Qty	Description
	2 27652	2	Dowel Pin
	72 27642	2	Oil Drain Plug
	90 611090	1	Flywheel
	100 35135	1	Solid State Ignition
	101 610118	1	Spark Plug Cover
	102 650872	2	Solid State Mounting Stud
	103 651007	2	Screw, Torx T-15, 10-24 x 15/16"
110A	35987	1	Oil Shut-Down Down Wire & Terminal
	112 35967	1	Low Oil Shut-Down Gasket
	113 650950	4	Screw, Torx T-25, 10-24 x 5/8"
	114 33932	1	Ground Terminal
	115 650518	1	Lock Washer
	129 650727	2	Screw, 5/16-18 x 1-3/4"
131A	650713	2	Screw, 5/16-18 x 5/8"
	169 27896A	2	* Breather Gasket
	170 28423	1	Breather Body
	171 28424	1	Breather Element
	172 28425	1	Valve Cover
	173 34696	1	Breather Tube
	174 650128	1	Screw, 10-24 x 1/2"
	178 29752	2	Nut & Lock Washer, 1/4-28
	207 33878	1	Throttle Link
	225 35043	1	Carburetor Tube
	234 650852	1	Nut, 1/4-20
	238 650163	2	Screw, 10-32 x 7/8"
	239 27272A	1	* Air Cleaner Gasket
241A	35045	1	Air Cleaner Collar
	242 34699	1	Air Cleaner Base
	245 34700A	1	Air Cleaner Filter
245A	34703	1	Air Cleaner Filter
	250 34702	1	Air Cleaner Cover
	251 650513	1	Wing Nut, 1/4-20
	260 34833B	1	Blower Housing
	264 650802	1	Screw, 1/4-20 x 5/8"
	275 34185B	1	Muffler
	276 31588	1	Locking Plate
	277 650729	2	Screw, 5/16-18 x 3-3/16"
	324 33177	1	Terminal
	380 632486	1	Carburetor (Incl. 184)