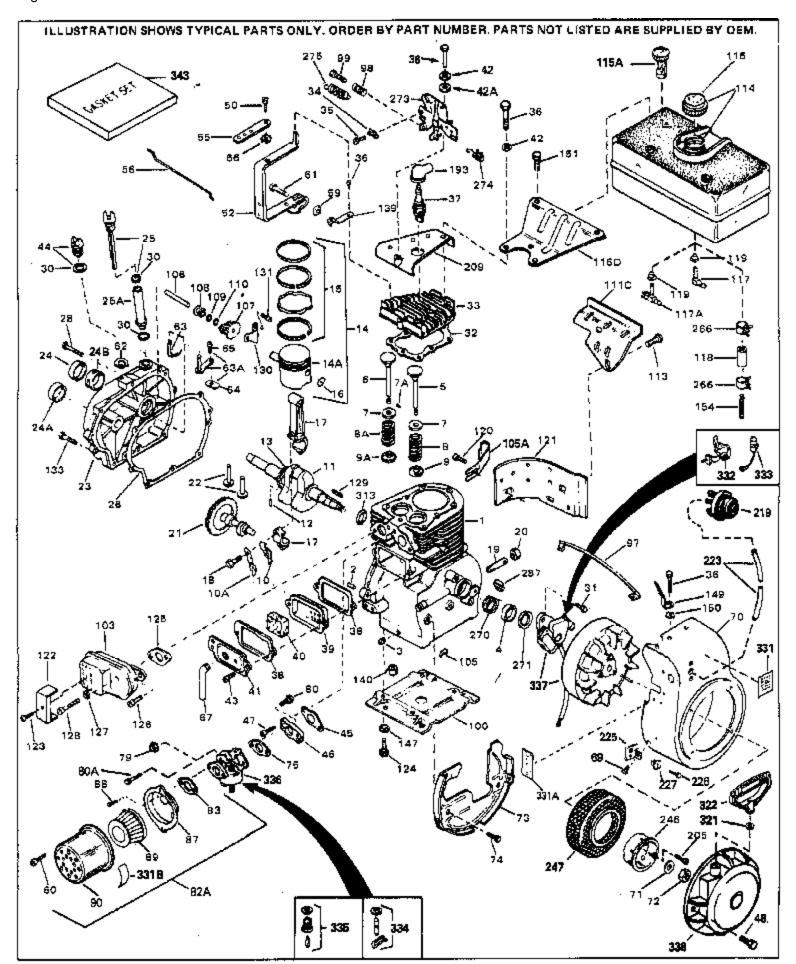
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HH70-140024 Page 1 of 8

Engine Parts List #1



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1 32768B 1 2768B 2 2768B 2 2768B 2 2768C 3 2764C 4 32630 4 32630 5 5 32784 6 27678A 6 27678A 6 27678A 6 27678A 6 276800A 7 2768C 8 27891 8 27881 8 27881 9 32581 9 32581 9 32581 10 32590 9 12 22681 9 32581 10 3242C 10 32690 11 32890 11 32890 12 227733 13 27689 14 32773B 15 2768C 16 32773B 16 32773B 17 327884 18 32773B 18 327881 19 32581 10 3242C 10 3242C 10 3242C 10 3242C 10 3242C 11 32890 11 327890 12 227733 13 276894 14 32773B 15 2778B 16 32773B 17 327884 18 32773B 18 327884 19 32581 19 32581 10 3242C 10 3242	Pof #	Part Number	Qty	Description
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7 27882 Cap, Upper valve spring 7 A 20810 Pin, Valve spring retainer (Use as re quired) 8 27881 Spring, Valve 9 A 32581 Spring, Valve 9 A 32581 Cap, Lower valve spring 10 A 32590 Piete, Lock & Oid dipper (This plate may be replaced by 34242 oil dipper but 650662C screw must be used.) 10 34242 Dipper, Oil 11 32880 Crankshaft (Incl. 12 & 13) 12 29783 Crankshaft Gear Pin (Early production ) 13 277884 Service of Crankshaft Gear Pin (Early production ) 14 A 32770B Piston, 8 Pin Assy, (5101)(2347)(Incl. 16) 14 A 32771B Piston & Pin Assy, (1010* OS) (Incl. 16) 14 A 32771B Piston & Pin Assy, (1010* OS) (Incl. 16) 14 3452B Piston, Pin & Ring Set (Std.) (2-344* Bore) 14 3452B Piston, Pin & Ring Set (1010* OS) 15 32595 Ring Set (1010* OS) 16 32596 Ring Set (1010* OS) 17 32591C Rod Assy, Connecting (Incl. 10 & 18) 18 660662C Screw, Connecting (Incl. 10 & 18) 28 314514 Clark Service of Carrish Ring Set (1010* OS) 29 34634 Piston, Pin & Ring Set (1010* OS) 29 3663 Dipston, Pin Assy, (1010* OS) 29 3663 Screw, Connecting (Incl. 10 & 18) 28 566 Screw, Connecting (Incl. 10 & 18) 29 673 Screw, 14-20 x 1* 30 30384 Screw, Connecting (Incl. 10 & 18) 31 560489 Screw, Connecting (Incl. 30) 32 36631 Screw, 14-20 x 1* 32 37864 Screw, Connecting (Incl. 30) 33 30388 Screw, (1010* OS) 34 25424 Screw, (10-24* Os) 34 26424 Screw, (10-24* Os) 35 26424 Screw, (10-24* Os) 36 260894 Screw, (10-25* X38* Use as required) 37 32641 Screw, (14-20 x 15* 38 27886A Screw, (14-20 x 15* 39 26423 Screw, (10-26* X38* Plug (Incl. 30) 39 26424 Screw, (10-26* X38* Plug (Incl. 30) 30 2673 Screw, (10-26* X38* Plug (Incl. 30) 30 26				
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8A 27881 9A 32581 Cap, Lower valve spring 9 32581 Cap, Lower valve spring Cap, Lower valve spring Plate, Lock & Oil dipper (This plate may be replaced by 34242 oil dipper but 650662C screw must be used.)  10 34242 Dipper, Oil Crankshaft (Ind. 12 & 13) Crankshaft (Ind. 12 & 13) Crankshaft (Ind. 12 & 13) Crankshaft (Gear Pin (Early production ) Gear, Crankshaft (Gear Pin (Early production) This gear is servicable onlywhen it is pinned to the crankshaft.  14A 32770B Piston & Pin Assy, (Std)(2-34"\(In d. 16\)) Piston & Pin Assy, (Jo10" OS) (Ind. 16) Piston & Pin Assy, (Jo20" OS) (Ind. 16) Piston & Pin Assy, (Jo20" OS) (Ind. 16) Piston, Pin & Ring Set (Jo10" OS) Piston, Pin & Ring S				
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34242 oli dipper but 650662C screw must be used.)  10 34242   Dipper, Oil   11 32880   Crankshaft (Incl. 12 & 13)   12 29783   Crankshaft (Incl. 12 & 13)   13 27884   Gear, Crankshaft (Used in early production)   14 32770B   Piston & Pin Assy. (Stat.)(2-34")(Incl. 16)   14 32771B   Piston & Pin Assy. (51t.)(2-34")(Incl. 16)   14 32772B   Piston & Pin Assy. (00" OS) (Incl. 16)   14 34528   Piston, Pin & Ring Set (Std.) (2-34" Bore)   14 34529   Piston, Pin & Ring Set (Std.) (2-34" Bore)   15 32595   Ring Set (10" OS)   15 32595   Ring Set (10" OS)   16 27888   Ring Set (10" OS)   16 27888   Ring Set (10" OS)   17 32591C   Rod Assy. (Comnecting (Incl. 10 & 18)   18 650662C   Screw. Connecting (Incl. 10 & 18)   23 31451A   Cylinder Cover (Incl.24, 106, 309, 31 0 & 311)   24B 31546   Bushing, Crankshaft (Use as required)   25 29668   Dipstick, Oil (Incl. 30)   25 29668   Cassew, Use Connecting (Incl. 30)   26 30684   Gasket, Oil filter   27 32631A   Gasket, Oil filter   30 29673   Gasket, Oil filter   31 650489   Screw, 114-20 x 5"   31 32594   Screw, 114-20 x 5"   31 330338A   Head, Oil filter   31 330338A   Head, Oil filter   31 34251   Screw, 516-18 x 2-1/2" (Use as required)   32 28423   Screw, 516-18 x 2-1/2" (Use as required)   32 28424   Element, Ereather   42 28426   Piston, Pin & Ring Set (Oil (Incl. 30)   32 28424   Element, Ereather   42 28426   Piston, Pin & Ring Set (Oil (Incl. 30)   33 30338A   Head, Oil filter   34 32793   Casket, Dipstick, Oil (Incl. 30)   35 28942   Screw, 516-18 x 2-1/2" (Use as required)   36 650694A   Screw, 516-18 x 2-1/2" (Use as required)   37 34251   Resistor Spark Plug (R.)-820   38 28423   Screw, 516-18 x 2-1/2" (Use as required)   39 28423   Screw, 516-18 x 2-1/2" (Use as required)   30 28424   Element, Ereather   31 28427   Piston, Pin & Ring Set (Incl. 30)   31 28424   Element, Ereather   32 26073   Washer (Use as required)	9	32581		
10 34242 11 32880 12 29783 13 27884 Crankshaft (Gear Pin (Early production ) Gear, Crankshaft (Gear Pin (Early production ) Gear, Crankshaft (Used in early production ) This gear is servicable onlywhen it is pinned to the crankshaft.  14A 32770B Piston & Pin Assy, (Std.)(2-34*V)(In cl. 16) Piston & Pin Assy, (Std.) (2-34*V)(In cl. 16) Piston & Pin Assy, (Std.) (2-34*V)(In cl. 16) Piston, Pin & Ring Set (Colo" OS) Ring Set (Std.) (2-34* Bore) Piston, Pin & Ring Set (Colo" OS) Ring Set (Std.) (2-34* Bore) Ring Set (Colo" OS) Little (Color Os) Ring Set (Colo" OS) Little (Color Os) Ring Set (Colo" OS) Ring Set (Colo" OS) Ring Set (Colo" OS) Ring Set (Colo" OS) Little (Color Os) Ring Set (Color Os) Ring Set (Colo" OS) Ring Set (Colo" OS) Ring Set (Colo" OS) Little (Color Os) Ring Set	10A	32590		Plate, Lock & Oil dipper (This plate may be replaced by
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14 34528 Piston, Pin & Ring Set (310) (2-3/4" Bore) 14 34530 Piston, Pin & Ring Set (0.00" OS) 15 32595 Ring Set (0.00" OS) 15 32596 Ring Set (0.00" OS) 16 27888 Ring Piston pin retaining 17 32591C Rod Assy, Connecting (incl. 10 & 18) 18 660662C Screw, Connecting rod (2 each) 21 32115 Camshaft (MCR) 22 34034 Lifter, Valve 23 31451A Cylinder Cover (incl.24, 106, 309, 31 0 & 311) 24B 31546 Bushing, Crankshaft (Use as required) 24 22460 Seal, Oil 25 29668 Dipstick, Oil (incl. 30) 26 30684 Seal, Oil 26 30684 Screw, 1/4-20 x 1" 30 29673 Screw, 1/4-20 x 1" 31 650489 Screw, 1/4-20 x 5/8" 32 32631A GSORE Screw, 1/4-20 x 5/8" 33 30938A Head, Cylinder head 36 650697A Screw, 1/4-120 x 2" (Use as required) 36 650695A Screw, 5/16-18 x 2-1/2" (Use as required) 37 34251 Resistor Spark Plug (RJ-8C) 38 27896A Screw, 5/16-18 x 2-1/4" (Use as required) 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve (Use Sirequired) 50 26076 Washer Use as required 50 26077 Screw, 5/16-18 x 2-1/4" (Use as required) 50 26077 Resistor Spark Plug (RJ-8C) 50 26077 Resistor Spark Plug	14A	32771B		Piston & Pin Ass'y. (.010" OS) (Incl. 16)
14 34529 Piston, Pin & Ring Set (.010" OS) 14 34530 Piston, Pin & Ring Set (.020" OS) 15 32595 Ring Set (Std) (2234" Bore) 15 32596 Ring Set (Std) (2234" Bore) 16 27888 Ring Set (.020" OS) 16 27888 Ring Piston pin retaining 17 32591C Rod Assy., Connecting (Incl. 10 & 18) 18 650662C Screw, Connecting rod (2 each) 19 2115 Camshaft (MCR) 11 32115 Camshaft (MCR) 12 34034 Lifter, Valve 13 31451A Cylinder Cover (Incl.24, 106, 309, 31 0 & 311) 15 248 31546 Bushing, Crankshaft (Use as required) 15 29668 Dipstick, Oil (Incl. 30) 16 30684 Scal, Oil 17 30 29673 ** Gasket, Cylinder cover 18 650451 Screw, 1/4-20 x 1" 19 30 29673 ** Gasket, Oil filler 19 31 650489 Screw, 1/4-20 x 1" 20 32631A Screw, 1/4-20 x 1" 21 32631A Screw, 1/4-20 x 1" 22 36631A Screw, 1/4-20 x 1" 23 36934 Head, Cylinder head 24 27793 Clip, Conduit (Use as required) 25 2968 Screw, 5/16-18 x 2-1/2" (Use as required) 26 650697A Screw, 5/16-18 x 2-1/2" (Use as required) 27 3636 Resistor Spark Plug (RJ-BC) 28 27896A ** Gasket, Difference Cover 28 28424 Element, Breather 29 28424 Element, Breather 20 28424 Element, Breather 20 28673 Washer (Use as required)	14A	32772B		Piston & Pin Ass'y. (.020" OS) (Incl. 16)
14 34530 Piston, Pin & Ring Set (.020" OS) 15 32595 Ring Set (Std.) (2-3/4" Bore) 15 32596 Ring Set (.010" OS) 15 32597 Ring Set (.020" OS) 16 27888 Ring, Piston pin retaining 17 32591C Rod Assy., Connecting (Incl. 10 & 18) 18 650662C Screw, Connecting rod (2 each) 19 23 2415 Camshaft (MCR) 10 23 31451A Cylinder Cover (Incl.24, 106, 309, 31 0 & 311) 10 24B 31546 Bushing, Crankshaft (Use as required) 10 25 29668 Dipstick, Oil (Incl. 30) 10 25 29668 Seal, Oil 10 25 29668 Seal, Oil 11 25 29673 ** Gasket, Cylinder cover 13 260459 Screw, 1/4-20 x 5/8" 13 232631A ** Gasket, Oil filler 14 33 30938A Head, Cylinder 15 28942 Screw, 10-32 x 3/8" (Use as required) 16 650697A Screw, 5/16-18 x 2-1/2" (Use as required) 17 26 28424 Element, Breather 18 28425 Body, Breather 18 28426 Resistor Spark Plug (RJ-8C) 18 28427 Resistor Spark Plug (RJ-8C) 18 28428 Body, Breather 19 28424 Element, Breather 19 28424 Element, Breather 19 28425 Washer (Use bas required) 28 28426 Body, Breather 28 28427 Body, Breather	14	34528		Piston, Pin & Ring Set (Std.) (2-3/4" Bore)
14 34530	14	34529		Piston, Pin & Ring Set (.010" OS)
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15       32596       Ring Set (010" OS)         15       32597       Ring Set (020" OS)         16       27888       Ring, Piston pin retaining         17       32591C       Rod Assy., Connecting (Incl. 10 & 18)         18       650662C       Screw, Connecting rod (2 each)         21       23115       Carmshaft (MCR)         22       34034       Lifter, Valve         23       31451A       Cylinder Cover (Incl.24, 106, 309, 31 0 & 311)         24B       31546       Bushing, Crankshaft (Use as required)         24       28460       Seal, Oil         25       29668       Dipstick, Oil (Incl. 30)         26       30684       * Gasket, Cylinder cover         28       650451       Screw, 104-20 x 1"         30       29673       * Gasket, Oil filler         31       650489       Screw, 104-20 x 58"         32       32631A       * Gasket, Cylinder head         43       4 Z7793       Cilp, Conduit (Use as required)         35       28942       Screw, 10-32 x 38" (Use as required)         36       650697A       Screw, 516-18 x 2-1/2" (Use as required)         36       650695A       Screw, 516-18 x 2-1/4" (Use as required)         <	15	32595		
15       32597       Ring Set (.020" OS)         16       27888       Ring, Piston pin retaining         17       32591C       Rod Assy., Connecting (Incl. 10 & 18)         18       650662C       Screw, Connecting rod (2 each)         21       32115       Camshaft (MCR)         22       34034       Lifter, Valve         23       31451A       Cylinder Cover (Incl.24, 106, 309, 31 0 & 311)         24B       31546       Bushing, Crankshaft (Use as required)         24       28460       Seal, Oil         25       29668       Dipstick, Oil (Incl. 30)         26       30684       * Gasket, Cylinder cover         28       650451       Screw, 1/4-20 x 1"         30       29673       * Gasket, Oil filler         31       650489       Screw, 1/4-20 x 5/8"         32       32631A       * Gasket, Cylinder head         43       330938A       Head, Cylinder         34       27793       Clip, Conduit (Use as required)         35       28942       Screw, 516-18 x 2-1/2" (Use as required)         36       650697A       Screw, 516-18 x 2-1/2" (Use as required)         36       650695A       Screw, 516-18 x 2-1/4" (Use as required)	15	32596		• , , ,
16       27888       Ring, Piston pin retaining         17       32591C       Rod Assy., Connecting (Incl. 10 & 18)         18       650662C       Screw, Connecting rod (2 each)         21       32115       Camshaft (MCR)         22       34034       Lifter, Valve         23       31451A       Cylinder Cover (Incl.24, 106, 309, 31 0 & 311)         24B       31546       Bushing, Crankshaft (Use as required)         24       28460       Seal, Oil         25       29668       Dipstick, Oil (Incl. 30)         26       30684       * Gasket, Cylinder cover         28       650451       Screw, 1/4-20 x 1"         30       29673       * Gasket, Oil filler         31       650489       Screw, 1/4-20 x 5"         32       32631A       * Gasket, Cylinder head         33       3938A       Head, Cylinder         34       27793       Clip, Conduit (Use as required)         35       28942       Screw, 10-32 x 3/8" (Use as required)         36       650697A       Screw, 5/16-18 x 2-1/2" (Use as required)         36       650694A       Screw, 5/16-18 x 2-1/4" (Use as required)         37       34251       Resistor Spark Plug         3	15	32597		· · · · · · · · · · · · · · · · · · ·
17 32591C 18 650662C Screw, Connecting (Incl. 10 & 18) 18 650662C Screw, Connecting rod (2 each) 21 32115 Camshaft (MCR) Lifter, Valve 23 31451A Cylinder Cover (Incl.24, 106, 309, 31 0 & 311) 24B 31546 Bushing, Crankshaft (Use as required) 24 28460 Seal, Oil Dipstick, Oil (Incl. 30) 26 30684 28 650451 Screw, 1/4-20 x 1" 30 29673 * Gasket, Oli filler 31 650489 Screw, 1/4-20 x 5/8" 32 32631A * Gasket, Oli filler Screw, 1/4-20 x 5/8" 33 30938A Head, Cylinder head Head, Cylinder Cip, Conduit (Use as required) Screw, 1/3-2 x 3/8" (Use as required) Screw, 5/16-18 x 2-1/2" (Use as required)				
18 650662C 21 32115 22 34034 23 31451A 23 31451A 24B 31546 35 3668 3684 36 650697A 32 32631A 32 37 34251 36 650695A 37 34251 38 27896A 39 28423 40 23 3425 42 34034 4 Lifter, Valve Camshaft (MCR) Lifter, Valve Sasket, Olf clic. Sasket, Oil clic. Sasket, Oil filler Casket, Cylinder cover Casket, Cylinder head Lead, Cylinder Lead, Cylinder Clip, Conduit (Use as required) Clip, Conduit (Use as				•
21 32115				
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24 28460 Seal, Oil 25 29668 Dipstick, Oil (Incl. 30) 26 30684 * Gasket, Cylinder cover 28 650451 Screw, 1/4-20 x 1" 30 29673 * Gasket, Oil filler 31 650489 Screw, 1/4-20 x 5/8" 32 32631 A * Gasket, Cylinder head 33 30938 A Head, Cylinder 34 27793 Clip, Conduit (Use as required) 35 28942 Screw, 10-32 x 3/8" (Use as required) 36 650697 A Screw, 5/16-18 x 2-1/2" (Use as requi red) 36 650695 A Screw, 5/16-18 x 2-1/4" (Use as requi red) 37 33636 Resistor Spark Plug (RJ-8C) 38 27896 A * Gasket, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring 42 26073 Washer (Use as required) Washer (Use as required)				·
25 29668				
26 30684 * Gasket, Cylinder cover 28 650451 Screw, 1/4-20 x 1" 30 29673 * Gasket, Oil filler 31 650489 Screw, 1/4-20 x 5/8" 32 32631A * Gasket, Cylinder head 33 30938A Head, Cylinder 34 27793 Clip, Conduit (Use as required) 35 28942 Screw, 10-32 x 3/8" (Use as required) 36 650697A Screw, 5/16-18 x 2-1/2" (Use as requi red) 36 650695A Screw, 5/16-18 x 2-1/4" (Use as requi red) 37 33636 Resistor Spark Plug (RJ-8C) 38 27896A * Gasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring 42 26073 Washer (Use as required) Washer (Use as required)				·
28 650451 30 29673				,
30       29673       * Gasket, Oil filler         31       650489       Screw, 1/4-20 x 5/8"         32       32631A       * Gasket, Cylinder head         33       30938A       Head, Cylinder         34       27793       Clip, Conduit (Use as required)         35       28942       Screw, 10-32 x 3/8" (Use as required)         36       650697A       Screw, 5/16-18 x 2-1/2" (Use as required)         36       650695A       Screw, 5/16-18 x 2-1/4" (Use as required)         36       650694A       Screw, 5/16-18 x 2" (Use as required)         37       34251       Resistor Spark Plug (RJ-8C)         37       34251       Resistor Spark Plug         38       27896A       * Gasket, Breather cover         39       28423       Body, Breather         40       28424       Element, Breather         41       28425       Cover, Valve spring         42       26073       Washer (Use as required)				
31 650489 32 32631A 33 30938A 34 27793 35 28942 36 650697A 36 650695A 37 33636 37 34251 38 27896A 39 28423 30 25073 31 650489 32 Screw, 1/4-20 x 5/8" 32 32631A 33 30938A 33 30938A 34 Head, Cylinder 35 Clip, Conduit (Use as required) 36 650697A 37 Screw, 10-32 x 3/8" (Use as required) 38 Crew, 5/16-18 x 2-1/2" (Use as requi red) 39 Crew, 5/16-18 x 2-1/4" (Use as required) 30 Resistor Spark Plug (RJ-8C) 31 Resistor Spark Plug 32 82423 33 827896A 34254 45 Element, Breather 46 Cover, Valve spring 47 26073 48 Washer (Use as required)				,
32       32631A       * Gasket, Cylinder head         33       30938A       Head, Cylinder         34       27793       Clip, Conduit (Use as required)         35       28942       Screw, 10-32 x 3/8" (Use as required)         36       650697A       Screw, 5/16-18 x 2-1/2" (Use as required)         36       650695A       Screw, 5/16-18 x 2" (Use as required)         36       650694A       Screw, 5/16-18 x 2" (Use as required)         37       34251       Resistor Spark Plug (RJ-8C)         38       27896A       * Gasket, Breather cover         39       28423       Body, Breather         40       28424       Element, Breather         41       28425       Cover, Valve spring         42       26073       Washer (Use as required)				•
33 30938A 4 27793 5 28942 5 28942 5 25 27 26 27 3/8" (Use as required) 5 28942 5 26073 6 28942 5 28942 5 28942 5 28942 5 28942 5 28942 5 28942 5 28942 5 28942 5 28942 5 28942 5 28942 5 28942 5 28942 5 28942 5 28942 6 28942				·
34       27793       Clip, Conduit (Use as required)         35       28942       Screw, 10-32 x 3/8" (Use as required)         36       650697A       Screw, 5/16-18 x 2-1/2" (Use as requi red)         36       650695A       Screw, 5/16-18 x 2-1/4" (Use as required)         36       650694A       Screw, 5/16-18 x 2" (Use as required)         37       33636       Resistor Spark Plug (RJ-8C)         37       34251       Resistor Spark Plug         38       27896A       * Gasket, Breather cover         39       28423       Body, Breather         40       28424       Element, Breather         41       28425       Cover, Valve spring         42       26073       Washer (Use as required)				
35       28942       Screw, 10-32 x 3/8" (Use as required)         36       650697A       Screw, 5/16-18 x 2-1/2" (Use as requi red)         36       650695A       Screw, 5/16-18 x 2-1/4" (Use as required)         36       650694A       Screw, 5/16-18 x 2" (Use as required)         37       33636       Resistor Spark Plug (RJ-8C)         37       34251       Resistor Spark Plug         38       27896A       * Gasket, Breather cover         39       28423       Body, Breather         40       28424       Element, Breather         41       28425       Cover, Valve spring         42       26073       Washer (Use as required)				
36       650697A       Screw, 5/16-18 x 2-1/2" (Use as requi red)         36       650695A       Screw, 5/16-18 x 2-1/4" (Use as requi red)         36       650694A       Screw, 5/16-18 x 2" (Use as required)         37       33636       Resistor Spark Plug (RJ-8C)         37       34251       Resistor Spark Plug         38       27896A       * Gasket, Breather cover         39       28423       Body, Breather         40       28424       Element, Breather         41       28425       Cover, Valve spring         42       26073       Washer (Use as required)				·
36       650695A       Screw, 5/16-18 x 2-1/4" (Use as required)         36       650694A       Screw, 5/16-18 x 2" (Use as required)         37       33636       Resistor Spark Plug (RJ-8C)         37       34251       Resistor Spark Plug         38       27896A       * Gasket, Breather cover         39       28423       Body, Breather         40       28424       Element, Breather         41       28425       Cover, Valve spring         42       26073       Washer (Use as required)				• • •
36       650694A       Screw, 5/16-18 x 2" (Use as required)         37       33636       Resistor Spark Plug (RJ-8C)         37       34251       Resistor Spark Plug         38       27896A       * Gasket, Breather cover         39       28423       Body, Breather         40       28424       Element, Breather         41       28425       Cover, Valve spring         42       26073       Washer (Use as required)				
37 33636 Resistor Spark Plug (RJ-8C) 37 34251 Resistor Spark Plug 38 27896A * Gasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring 42 26073 Washer (Use as required)				• • •
37 34251 Resistor Spark Plug 38 27896A * Gasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring 42 26073 Washer (Use as required)				·
38 27896A * Gasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring 42 26073 Washer (Use as required)				• • • • • • • • • • • • • • • • • • • •
39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring 42 26073 Washer (Use as required)				·
40 28424 Element, Breather 41 28425 Cover, Valve spring 42 26073 Washer (Use as required)				
41 28425 Cover, Valve spring 42 26073 Washer (Use as required)				•
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## Part Number Oty Description ## 42 650691 ## 42 650691 ## 42 650690 ## 360128 ## 43 650128 ## 45 27915A ## 63 0196A ## 30196 ## 30206 ## 30206 ## 30206 ## 30207 ## 30196 ## 30207 ## 30196 ## 30207 ## 30196 ## 30207 ## 30196 ## 30207 ## 30196 ## 30207 ## 30196 ##	Dof #	Part Number Ot	/ Description
42A 650128 43 650128 45 67915A 46 30195A 47 30196 48 29716 50 650548 48 29716 50 650548 50 5000 74.28 x 1/2 50 6250548 50 5000 75.16.18 x 3/4 50 5000 75.16 x 3/4 50 5000			
43 650128 45 27915A 46 30195A 47 30196 48 29716 59 650548 50 650548 50 232326A 51 66,132,164,165,207) 55 30205 56 30205 56 30227 57 16,61,32,164,165,207) 58 30227 59 29216 60 650152 60 650152 61 29928 61 29928 62 29942 63 306998 64 30700 65 650994 66 650944 66 29918 67 335350 68 629747B 70 32158E 71 6503615 72 8116 73 35256A 68 605672 74 650561 75 365661 76 31688A 79 29752 80 650572			
46 27915A 46 30196A 47 30196 48 29716 50 650548 48 29716 50 650548 50 5000			
46 30195A 47 30196 48 29716 48 29716 50 66054B 50 66054B 52 32326A 51,66,132,164,165,207) 55 30205 56 30205 57 30205 58 30205 59 32216 60 660152 60 600152 6	43	650128	Screw, 10-24 x 1/2"
47 30196 48 29716 50 660548 50 500549 51 23236A 52326A 52327 52326 62326A 62326	45	27915A	* Gasket, Intake
47 30196 48 29716 50 660548 50 500549 51 23236A 52326A 52327 52326 62326A 62326	46	30195A	Flange, Carburetor (Incl. 79 & 80)
Screw, 14-28 x 7/16"			
Screw, 8-32 x 5/16"			
Lever, Governor (New lever does not need 1 of 51,66,132,164,165,207)			
51,66,132,164,165,207) 55 30205 56 32327 Link, Throttle 60 650152 61 29826 61 29826 62 29842 63 30699C 63 30699B 64 30700 65 650494 65 629918 66 29918 67 33550 67 33550 67 33550 67 32556 68 316884 69 36561 69 36561 69 37272A 60 650572 6			•
55 30205 Bracket, Adjusting 56 32327 Link, Throttle 59 29216 Nut, Lock, 10-32 60 650152 Screw, 8-32 x 3/8* 61 29826 Screw, 8-32 x 3/4* 62 29642 Ring, Retaining 63A 30699C Rod Assy, Covernor (Incl. 64 & 65) 63 30699B Covernor Rod Assy, (This one-piece governor rodis no longer used. It is replaced by 30699C assiy, Ref. no. 63A) 65 650494 Screw, 6-32 x 6-40 x 5/16* 66 29918 Lockwasher, #8 E.T. 70 32158E Blower Housing (For elec.star.)(Incl. 134,135) 71 650815 Washer, Belleville 73 29536 Blower Housing Baffle (without electric starter knock-out) 73 35256A Blower Housing Baffle (without electric starter knock-out) 74 65061 Screw, 14-20 x 5/8* 75 31688A Gasket, Carburetor 76 31688A Gasket, Carburetor 77 31691 Particle Assignment of the same arequired) 83 27272A Gasket, Carburetor 84 2820 Screw, 14-28 (Line Barry), 14-28 85 37077 Element, Assignment on only. 85 28820 Screw, 10-32 x 1/2* 89 30727 Element, Air cleaner 80 3745 Gasket, Air cleaner 80 37476 Gasket, Air cleaner 81 31691 Racket, Air cleaner 82 324 Sport Gasket, Air Cleaner 83 2820 Screw, 10-32 x 1/2* 84 30727 Element, Air cleaner 85 31691 Racket, Air Cleaner 86 324 Racket, Air Cleaner 87 31691 Racket, Air Cleaner 87 31691 Racket, Air Cleaner 88 28820 Screw, 10-32 x 1/2* 89 30727 Element, Air Cleaner 89 30727 Element, Air Cleaner 80 3224 Spool, Governor 80 32324 Spool, Governor 80 32324 Spool, Governor 80 32324 Ring, Retaining 81 3006 Sport Plastic) (Sput resistant, Low profile) 81 53002 Fuel Cap (White Plastic) (Sput resistant, Low profile)	52	32326A	·
1.5   1.5			51,66,132,164,165,207)
1.5   1.5	FF	20205	Product Adjusting
59 29216 6 650152 6 650152 6 650152 6 50152 6 50152 6 50152 6 50152 6 50152 6 50152 6 50152 6 50152 6 50152 6 50152 6 50152 6 50152 6 50152 6 50152 6 50152 6 50152 6 50152 6 50152 6 50153 6			·
66 650152   Screw, 10-32 x 3/8"   61 29826   Screw, 10-32 x 3/4"   62 29642   Ring, Retaining   63A 30699C   Rod Assy., Governor (Incl. 64 & 65)   63 30699B   Governor Rod Assy., Chis one-piece governor rods no longer used. It is replaced by 30699C assiy.,Ref. no. 63A)   64 30700   Yoke, Governor Rod Assy., Chis one-piece governor rods no longer used. It is replaced by 30699C assiy.,Ref. no. 63A)   64 30700   Yoke, Governor   65 650494   Screw, 6-40 x 5/16"   66 29918   Lockwasher, #8 E.T.   67 35350   Tube, Breather   69 29747B   Screw, 5/16-24 x 21/32"   70 32158E   Blower Housing (For elec.star.) (Incl. 134,135)   71 650815   Washer, Belleville   72 8116   Nut, Hex   73 29536   Blower Housing Baffle (without electric starter knock-out) (Use as required)   74 650561   Screw, 1/4-20 x 5/8"   75 31688A   Blower Housing Baffle (with electric starter knock-out) (Use as required)   74 650561   Screw, 1/4-20 x 5/8"   75 31688A   "Gasket, Carburetor   79 29752   Nut & Lockwasher Assy., 1/4-28   79 30752   Screw, 1/4-28 x 1-1/8"   82A 730164   Air Cleaner RSsy., (Incl. 60, 83, 87, 88, 89, 90A & 331B)   83 27272A   "Gasket, Air cleaner   84 28620   Screw, 1/4-28 x 1-1/8"   85 28620   Screw, 1/4-28 x 1-1/8"   86 28620   Screw, 1/4-28 x 1-1/8"   87 31691   Bracket, Air cleaner   88 28620   Screw, 1/4-28 x 1-1/8"   89 30727   Element, Air cleaner   90 31715   Body, Air cleaner   90			
61 28826 62 29642 63 30699C 63 30699B 64 30700 65 650494 66 29918 67 33350 68 29747B 69 29747B 69 29747B 60 32158E 71 650615 72 8116 73 35256A 73 36256A 74 650561 75 31688A 75 31688A 75 31688A 76 32722A 88 27272A 88 2820 88 2820 88 28820 88 28820 88 28820 89 28 30494 80 298 298 30699C 80 298 298 208 208 208 208 208 208 208 208 208 20			
62 29642 63A 30699C 63A 30699B Covernor Rod Assy., Governor (Incl. 64 & 65) 63 30699B Covernor Rod Assy., (This one-piece governor rodis no longer used. It is replaced by 30699C assiy., Ref. no. 63A)  64 30700 7 Yoke, Governor 65 650494 Screw, 640 x 5/16° 1 Lockwasher, #8 E.T. 7 Usbe, Breather 7 335350 7 Usbe, Breather 8 29747B 8 20747B 9 29747B 9 32158E 9 Blower Housing (For elec.star.)(Incl. 134,135) 7 8116 7 8116 7 8116 7 8116 7 816 8 1 Screw, 164-24 x 21/32" 8 10 Washer, Belleville 9 With Hex 9 10 Series are equired)  7 3 35256A Blower Housing Baffle (without electric starter knock-out) (Use as required)  8 10 Screw, 14-20 x 5/8° 9 29752 Nut & Lockwasher Assy., 1/4-28 9 360572 8 Screw, 14-22 x 5/8° 8 A 730164 Richard Assy. (Incl. 60, 83, 87, 88, 89, 90A & 331B) (Use as required)  8 3 27272A 8 3 3691 8 2 8820 8 2 827272A 8 3 30727 8 Element, Air cleaner 8 3 1691 8 2 8820 8 2 827272 8 3 30727 8 Element, Air cleaner 9 3 37715 8 2 8 28820 9 37715 8 2 8 28820 9 37715 8 2 8 28820 9 37715 8 2 8 28820 9 37715 8 2 8 28820 9 37717 10 29193 10 31845 10 31845 10 31845 10 31845 10 31845 10 31846 10 32324 10 29193 11 3 660561 11 4 31301 11 5 30322 Fuel Cap (White Plastic) (Stput resistant, Low profile)	60	650152	Screw, 8-32 x 3/8"
62 29642 63A 30699C 63A 30699B Covernor Rod Assy., Governor (Incl. 64 & 65) 63 30699B Covernor Rod Assy., (This one-piece governor rodis no longer used. It is replaced by 30699C assiy., Ref. no. 63A)  64 30700 7 Yoke, Governor 65 650494 Screw, 640 x 5/16° 1 Lockwasher, #8 E.T. 7 Usbe, Breather 7 335350 7 Usbe, Breather 8 29747B 8 20747B 9 29747B 9 32158E 9 Blower Housing (For elec.star.)(Incl. 134,135) 7 8116 7 8116 7 8116 7 8116 7 816 8 1 Screw, 164-24 x 21/32" 8 10 Washer, Belleville 9 With Hex 9 10 Series are equired)  7 3 35256A Blower Housing Baffle (without electric starter knock-out) (Use as required)  8 10 Screw, 14-20 x 5/8° 9 29752 Nut & Lockwasher Assy., 1/4-28 9 360572 8 Screw, 14-22 x 5/8° 8 A 730164 Richard Assy. (Incl. 60, 83, 87, 88, 89, 90A & 331B) (Use as required)  8 3 27272A 8 3 3691 8 2 8820 8 2 827272A 8 3 30727 8 Element, Air cleaner 8 3 1691 8 2 8820 8 2 827272 8 3 30727 8 Element, Air cleaner 9 3 37715 8 2 8 28820 9 37715 8 2 8 28820 9 37715 8 2 8 28820 9 37715 8 2 8 28820 9 37715 8 2 8 28820 9 37717 10 29193 10 31845 10 31845 10 31845 10 31845 10 31845 10 31846 10 32324 10 29193 11 3 660561 11 4 31301 11 5 30322 Fuel Cap (White Plastic) (Stput resistant, Low profile)	61	29826	Screw, 10-32 x 3/4"
63A 30699B         Rod Assy., Governor (Incl. 64 & 65)           63 30699B         Governor Rod Assy. (This one-piece governor rods no longer used. It is replaced by 30699C assly., Ref. no. 63A)           64 30700         Yoke, Governor           65 650494         Screw, 6-40 x 5/16"           66 29918         Lockwasher, #8 E.T.           67 35350         Tube, Breather           69 29747B         Screw, 5/16-24 x 21/32"           70 32158E         Blower Housing (For elec.star.)(Incl. 134,135)           71 650815         Washer, Belleville           72 8116         Nut, Hex           73 35256A         Blower Housing Baffle (without electric starter knock-out)           73 35256A         Blower Housing Baffle (with electric starter knock-out) (Use as required) (Point Ignition)           74 650561         Screw, 1/4-20 x 5/8"           75 31688A         "Gasket, Carburetor           79 29752         Nut & Lockwasher Assy., 1/4-28           80 650572         Screw, 1/4-28 x 1-1/8"           82A 730164         Gasket, Air cleaner Noste: 130010 thru 10C & 11 used in early production only.           83 27272A         "Gasket, Air cleaner NOTE: 130010 thru 10C & 11 used in early production only.           84 28820         Screw, 1/4-28 x 1/2"           89 30727         Element, Air cleaner           80 3715			
Governor Rod Assy, (This one-piece governor rodis no longer used. It is replaced by 30699C assy., Ref. no. 63A)  64 30700 Yoke, Governor 65 650494 Screw, 6-40 x 5/16" 66 29918 Lockwasher, #8 E.T. 70 32556 Blower Housing For elec.star.)(Incl. 134,135) 70 32158E Blower Housing For elec.star.)(Incl. 134,135) 71 650815 Washer, Belleville 73 29536 Blower Housing Baffle (without electric starter knock-out) 73 35256A Blower Housing Baffle (with electric starter knock-out) 74 650561 Screw, 1/4-20 x 5/8" 75 31688A "Gasket, Carburetor 74 650572 Screw, 1/4-20 x 5/8" 80 650572 Screw, 1/4-28 x 1-1/8" 82A 730164 Cleaner Assy, (Incl. 60, 83, 87, 88, 89, 90A & 331B) (Use as required) 83 27272A "Gasket, Air cleaner Bracket, Air cleaner Bracket, Air cleaner Passy, (Incl. 60, 83, 87, 88, 89, 90A & 31B) (Use as required) 84 2820 Screw, 10-32 x 1/2" 85 30727 Element, Air cleaner 86 31691 Book, Air cleaner 87 31691 Bracket, Air cleaner 88 2820 Screw, 10-32 x 1/2" 89 30727 Element, Air cleaner 89 30727 Element, Air cleaner 80 31845 Shaft, Mechanical governor 80 31845 Shaft, Mechanical governor 81 31846 Screw, 14-20 x 5/8" 82 3224 Spool, Governor 83 3032 Fuel Cap (Charcoal Plastic) (Stput resistant, Low profile)			O: 0
used. It is replaced by 30699C assly, Ref. no. 63A)  64 30700 65 650494 66 29918 1			
64 30700 65 650494 66 29918 66 29918 67 35350 70 Tube, Breather 68 29747B 70 32158E 71 650815 72 8116 73 329536 81 Blower Housing For elec.star.)(Incl. 134,135) 82 375256A 81 Blower Housing Baffle (without electric starter knock-out) 82 4 650561 83 29752 84 Blower Housing Baffle (without electric starter knock-out) 85 31688A 86 50572 87 87 87 88 88 89, 90A & 331B) 88 2820 83 27272A 85 28820 86 28820 87 31691 88 28820 89 30727 89 30727 89 30727 89 30727 89 30727 89 30727 80 620564 80 80 80 80 80 80 80 80 80 80 80 80 80 8	0.5	30099D	, , , ,
66 650494 66 29918 66 29918 66 29918 67 35350 Tube, Breather 89 29747B Screw, 5/16-24 x 21/32" 70 32158E Flower Housing (For elec.star.) (Incl. 134,135) Washer, Belleville Nut, Hex Blower Housing Baffle (without electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housing Baffle (with electric starter knock-out) (Use as required) Flower Housi			used. It is replaced by 30699C assy., Rel. no. 63A)
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Cockwasher, #8 E.T.			·
67 35350			
69 29747B 70 32158E			
Blower Housing (For elec.star.)(Incl. 134,135)			·
71 650815 72 8116 73 29536			
Nut, Hex	70	32158E	Blower Housing (For elec.star.)(Incl. 134,135)
Blower Housing Baffle (without electric starter knock-out) (Use as required)     73   35256A	71	650815	Washer, Belleville
Blower Housing Baffle (without electric starter knock-out) (Use as required)     73   35256A			· ·
(Use as required)  Blower Housing Baffle (with electric starter knock-out) (Use as required) (Point Ignition)  74 650561			·
Blower Housing Baffle (with electric starter knock-out) (Use as required) (Point Ignition)   74   650561   Screw, 1/4-20 x 5/8"     75   31688A   * Gasket, Carburetor     79   29752   Nut & Lockwasher Assy., 1/4-28     80   650572   Screw, 1/4-28 x 1-1/8"     82A   730164   Air Cleaner Assy. (Incl. 60, 83, 87, 88, 89, 90A & 331B) (Use as required)     83   27272A   * Gasket, Air cleaner     87   31691   Bracket, Air cleaner NOTE: 130010 thru 10C & 11 used in early production only.     88   28820   Screw, 10-32 x 1/2"     89   30727   Element, Air cleaner     90   31715   Body, Air cleaner     100   29538   Base, Engine mounting     106   31845   Shaft, Mechanical governor     107   31947   Gear Assy., Governor     108   32324   Spool, Governor     109   29193   Ring, Retaining     113   650561   Screw, 1/4-20 x 5/8"     114   31301   Fuel Tank (Incl. 115)     115   410144B   Fuel Cap (White Plastic)(Std)(As requ ired)     Fuel Cap (White Plastic) (Spurt resistant, Low profile)	7.6	25000	
as required) (Point Ignition)  74 650561  75 31688A  75 31688A  79 29752  80 650572  82A 730164  83 27272A  87 31691  88 28820  88 28820  89 30727  89 30727  89 30727  80 31715  810 29538  810 31845  810 31845  810 31845  810 31947  810 31947  8110 31947  8110 31947  8110 31947  8110 31941  8111 31301  8111 4 31301  811 5 4101444B  81 5 31688A  * Gasket, Air cleaner Assy., 1/4-28  82 Screw, 1/4-28 x 1-1/8"  83 27272A  84 Gasket, Air cleaner  85 Gasket, Air cleaner NOTE: 130010 thru 10C & 11 used in early production only.  86 28820  87 31691  88 28820  80 5 Crew, 10-32 x 1/2"  89 30727  80 31715  80 3294  80 31715  80 3294  80 31715  80 3294  80 31715  80 3294  80 31715  80 3294  80 31715  80 3294  80 31715  80 3294  80 31715  80 3294  80 31715  80 3294  80 31715  80 3294  80 31715  80 3294  80 31715  80 3294  80 30 31715  80 3294  80 30 31715  80 3294  80 30 31715  80 3294  80 30 31715  80 30 30 30 30 30 30 30 30 30 30 30 30 30			(Use as required)
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74 650561 75 31688A 76 31688A 77 29752 80 650572 80 650572 81 Air Cleaner Assy., 1/4-28 x 1-1/8" 82A 730164 83 27272A 87 31691 88 28820 89 30727 89 30727 89 30727 89 30727 89 30727 89 3074 80 31715 80 29538 80 31845 80 31845 80 31845 80 31845 80 31845 80 31845 80 3224 80 80 80 80 80 80 80 80 80 80 80 80 80 8			as required) (Point Ignition)
75       31688A       * Gasket, Carburetor         79       29752       Nut & Lockwasher Assy., 1/4-28         80       650572       Screw, 1/4-28 x 1-1/8"         82A       730164       Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89, 90A & 331B) (Use as required)         83       27272A       * Gasket, Air cleaner         87       31691       Bracket, Air cleaner NOTE: 130010 thru 10C & 11 used in early production only.         88       28820       Screw, 10-32 x 1/2"         89       30727       Element, Air cleaner         90       31715       Body, Air cleaner         100       29538       Base, Engine mounting         106       31845       Shaft, Mechanical governor         107       31947       Gear Assy., Governor         108       32324       Spool, Governor         110       29193       Ring, Retaining         113       650561       Screw, 1/4-20 x 5/8"         114       31301       Fuel Tank (Incl. 115)         115       410144B       Fuel Cap (White Plastic)(Std)(As requ ired)         115       33032       Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)	<b>-</b> .	050504	
79 29752 80 650572 81 Screw, 1/4-28 x 1-1/8" 82A 730164 82 A 730164 83 27272A 84			
80       650572       Screw, 1/4-28 x 1-1/8"         82A       730164       Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89, 90A & 331B) (Use as required)         83       27272A       * Gasket, Air cleaner         87       31691       Bracket, Air cleaner NOTE: 130010 thru 10C & 11 used in early production only.         88       28820       Screw, 10-32 x 1/2"         89       30727       Element, Air cleaner         90       31715       Body, Air cleaner         100       29538       Base, Engine mounting         106       31845       Shaft, Mechanical governor         107       31947       Gear Assy., Governor         108       32324       Spool, Governor         110       29193       Ring, Retaining         113       650561       Screw, 1/4-20 x 5/8"         114       31301       Fuel Tank (Incl. 115)         115       410144B       Fuel Cap (White Plastic)(Std)(As requ ired)         115       33032       Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)			•
Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89, 90A & 331B) (Use as required)  * Gasket, Air cleaner 87 31691  * Gasket, Air cleaner NOTE: 130010 thru 10C & 11 used in early production only.  88 28820  \$ Screw, 10-32 x 1/2"  89 30727  Element, Air cleaner  90 31715  Body, Air cleaner  100 29538  Base, Engine mounting  106 31845  Shaft, Mechanical governor  107 31947  Gear Assy., Governor  108 32324  Spool, Governor  110 29193  Ring, Retaining  113 650561  Screw, 1/4-20 x 5/8"  114 31301  Fuel Tank (Incl. 115)  Fuel Cap (White Plastic)(Std)(As requ ired)  Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)	79	29752	Nut & Lockwasher Assy., 1/4-28
Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89, 90A & 331B) (Use as required)  * Gasket, Air cleaner 87 31691  * Gasket, Air cleaner NOTE: 130010 thru 10C & 11 used in early production only.  88 28820  \$ Screw, 10-32 x 1/2"  89 30727  Element, Air cleaner  90 31715  Body, Air cleaner  100 29538  Base, Engine mounting  106 31845  Shaft, Mechanical governor  107 31947  Gear Assy., Governor  108 32324  Spool, Governor  110 29193  Ring, Retaining  113 650561  Screw, 1/4-20 x 5/8"  114 31301  Fuel Tank (Incl. 115)  Fuel Cap (White Plastic)(Std)(As requ ired)  Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)	80	650572	Screw, 1/4-28 x 1-1/8"
(Use as required)  * Gasket, Air cleaner  Bracket, Air cleaner NOTE: 130010 thru 10C & 11 used in early production only.  88 28820  Screw, 10-32 x 1/2"  89 30727  Element, Air cleaner  90 31715  Body, Air cleaner  100 29538  Base, Engine mounting  106 31845  Shaft, Mechanical governor  107 31947  Gear Assy., Governor  108 32324  Spool, Governor  110 29193  Ring, Retaining  113 650561  Screw, 1/4-20 x 5/8"  114 31301  Fuel Tank (Incl. 115)  Fuel Cap (White Plastic)(Std)(As requ ired)  Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)			
* Gasket, Air cleaner 87 31691	<b>52</b> .		
87       31691       Bracket, Air cleaner NOTE: 130010 thru 10C & 11 used in early production only.         88       28820       Screw, 10-32 x 1/2"         89       30727       Element, Air cleaner         90       31715       Body, Air cleaner         100       29538       Base, Engine mounting         106       31845       Shaft, Mechanical governor         107       31947       Gear Assy., Governor         108       32324       Spool, Governor         110       29193       Ring, Retaining         113       650561       Screw, 1/4-20 x 5/8"         114       31301       Fuel Tank (Incl. 115)         115       410144B       Fuel Cap (White Plastic)(Std)(As requ ired)         115       33032       Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)			(OSC dS required)
early production only.  88 28820 Screw, 10-32 x 1/2"  89 30727 Element, Air cleaner  90 31715 Body, Air cleaner  100 29538 Base, Engine mounting  106 31845 Shaft, Mechanical governor  107 31947 Gear Assy., Governor  108 32324 Spool, Governor  110 29193 Ring, Retaining  113 650561 Screw, 1/4-20 x 5/8"  114 31301 Fuel Tank (Incl. 115)  115 410144B Fuel Cap (White Plastic) (Std) (As requ ired)  Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)	83	27272A	* Gasket, Air cleaner
early production only.  88 28820 Screw, 10-32 x 1/2"  89 30727 Element, Air cleaner  90 31715 Body, Air cleaner  100 29538 Base, Engine mounting  106 31845 Shaft, Mechanical governor  107 31947 Gear Assy., Governor  108 32324 Spool, Governor  110 29193 Ring, Retaining  113 650561 Screw, 1/4-20 x 5/8"  114 31301 Fuel Tank (Incl. 115)  115 410144B Fuel Cap (White Plastic) (Std) (As requ ired)  Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)	87	31691	Bracket. Air cleaner NOTE: 130010 thru 10C & 11 used in
88 28820       Screw, 10-32 x 1/2"         89 30727       Element, Air cleaner         90 31715       Body, Air cleaner         100 29538       Base, Engine mounting         106 31845       Shaft, Mechanical governor         107 31947       Gear Assy., Governor         108 32324       Spool, Governor         110 29193       Ring, Retaining         113 650561       Screw, 1/4-20 x 5/8"         114 31301       Fuel Tank (Incl. 115)         115 410144B       Fuel Cap (White Plastic)(Std)(As requ ired)         115 33032       Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)	-		·
89       30727       Element, Air cleaner         90       31715       Body, Air cleaner         100       29538       Base, Engine mounting         106       31845       Shaft, Mechanical governor         107       31947       Gear Assy., Governor         108       32324       Spool, Governor         110       29193       Ring, Retaining         113       650561       Screw, 1/4-20 x 5/8"         114       31301       Fuel Tank (Incl. 115)         115       410144B       Fuel Cap (White Plastic)(Std)(As requ ired)         115       33032       Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)			•
90 31715 Body, Air cleaner 100 29538 Base, Engine mounting 106 31845 Shaft, Mechanical governor 107 31947 Gear Assy., Governor 108 32324 Spool, Governor 110 29193 Ring, Retaining 113 650561 Screw, 1/4-20 x 5/8" 114 31301 Fuel Tank (Incl. 115) 115 410144B Fuel Cap (White Plastic) (Std) (As requ ired) Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)	88	28820	Screw, 10-32 x 1/2"
90 31715 Body, Air cleaner 100 29538 Base, Engine mounting 106 31845 Shaft, Mechanical governor 107 31947 Gear Assy., Governor 108 32324 Spool, Governor 110 29193 Ring, Retaining 113 650561 Screw, 1/4-20 x 5/8" 114 31301 Fuel Tank (Incl. 115) 115 410144B Fuel Cap (White Plastic) (Std) (As requ ired) Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)	89	30727	Element. Air cleaner
100       29538       Base, Engine mounting         106       31845       Shaft, Mechanical governor         107       31947       Gear Assy., Governor         108       32324       Spool, Governor         110       29193       Ring, Retaining         113       650561       Screw, 1/4-20 x 5/8"         114       31301       Fuel Tank (Incl. 115)         115       410144B       Fuel Cap (White Plastic)(Std)(As requ ired)         115       33032       Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)			
106       31845       Shaft, Mechanical governor         107       31947       Gear Assy., Governor         108       32324       Spool, Governor         110       29193       Ring, Retaining         113       650561       Screw, 1/4-20 x 5/8"         114       31301       Fuel Tank (Incl. 115)         115       410144B       Fuel Cap (White Plastic)(Std)(As requ ired)         115       33032       Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)			
107       31947       Gear Assy., Governor         108       32324       Spool, Governor         110       29193       Ring, Retaining         113       650561       Screw, 1/4-20 x 5/8"         114       31301       Fuel Tank (Incl. 115)         115       410144B       Fuel Cap (White Plastic)(Std)(As requ ired)         115       33032       Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)			
108       32324       Spool, Governor         110       29193       Ring, Retaining         113       650561       Screw, 1/4-20 x 5/8"         114       31301       Fuel Tank (Incl. 115)         115       410144B       Fuel Cap (White Plastic)(Std)(As requ ired)         115       33032       Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)			
110       29193       Ring, Retaining         113       650561       Screw, 1/4-20 x 5/8"         114       31301       Fuel Tank (Incl. 115)         115       410144B       Fuel Cap (White Plastic)(Std)(As requ ired)         115       33032       Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)			
113 650561 Screw, 1/4-20 x 5/8" 114 31301 Fuel Tank (Incl. 115) 115 410144B Fuel Cap (White Plastic)(Std)(As requ ired) 115 33032 Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)			
113 650561 Screw, 1/4-20 x 5/8" 114 31301 Fuel Tank (Incl. 115) 115 410144B Fuel Cap (White Plastic)(Std)(As requ ired) 115 33032 Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)	110	29193	Ring, Retaining
11431301Fuel Tank (Incl. 115)115410144BFuel Cap (White Plastic)(Std)(As requ ired)11533032Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)			
115 410144B Fuel Cap (White Plastic)(Std)(As requ ired) 115 33032 Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)			
115 33032 Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile)			
(Use as required)	115	JJUJZ	
			(Use as required)

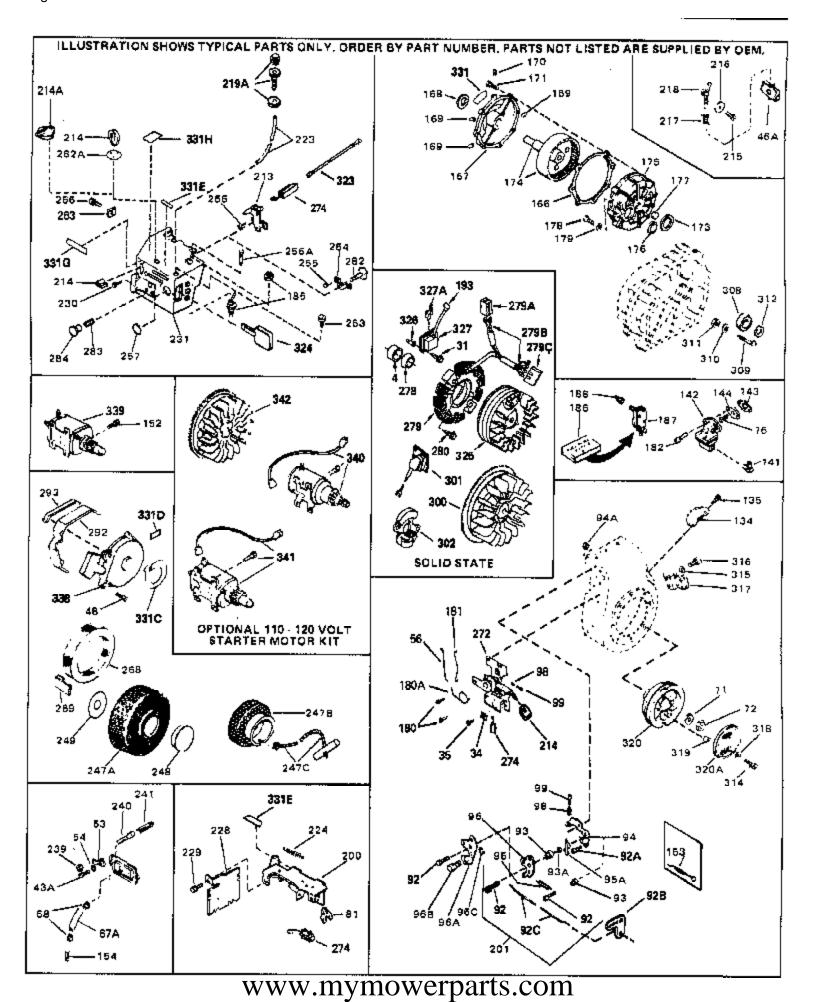
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For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983  $_{\rm Page\ 4\ of\ 8}$  Engine Parts List #1

		Qty	Description
115	34210		Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required)
115	35355		Fuel Cap (Use as required)
117A	29683		Valve, Fuel shut-off
118	29774		Fuel Line (Braided 8-1/4" 21 cm)(Use as req.)
118	30705		Fuel Line (Braided 16") (41 cm) (Use as req.)
118	30962		Fuel Line (Braided 32") (81 cm) (Use as req.)
120	650128		Screw, 10-24 x 1/2" (Use as required)
121	30622A		Extension, Blower housing
124	650542		Screw, 5/16-18 x 3/4"
127	26073		Washer (Use as required)
128	650694A		Screw, 5/16-18 x 2" (Use as required)
129	32589		Key, Flywheel
130	31843A		Bracket, Governor gear
131	650836		Screw, 10-24 x 1/2"
133	650599		Screw, 1/4-20 x 1-1/2"
149	30747		Clip, Shorting
193	610118		Cover, Spark plug (Use as required)
205	650561		Screw, 1/4-20 x 5/8" (Use as required )
209	30939A		Cover, Cylinder head
246	32125		Cup, Starter
247	590417		Screen, Starter cup
266	26460		Clamp, Fuel line
270	31461		Bushing, Crankshaft (Use as required)
274	610973		Terminal Ass'y. (As req. on late prod uction)
287	27275		Clip, Hi-tension wire (Use as require d)
287	34246		Clip, Ground wire (Use as required)
313	650625		Washer, Thrust
331B	31752		Decal, Air cleaner
331	550223		Decal, Name
331A	34346		Decal, Instruction
332	30547A		Contact Assy., Breaker
333	30548B		Condenser
334	631021		Inlet Needle, Seat & Clip Assy.
336	631453		Carburetor (Incl. 75) (Refer to Division 5, Section A, page 100
			for breakdown)
337	610689A		Magneto NOTE: The complete magneto is not available as
			an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as show
			in parts list. (Refer to Division 5, Section B, page 24 for
			breakdown)
338	590420		Rewind Starter (Refer to Division 5, Section C, page 25 for
			breakdown)
343	33239A		Gasket Set (Incl. items marked*)

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Page 5 of 8



## For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 $_{\rm Page~6~of~8}$ Engine Parts List #2

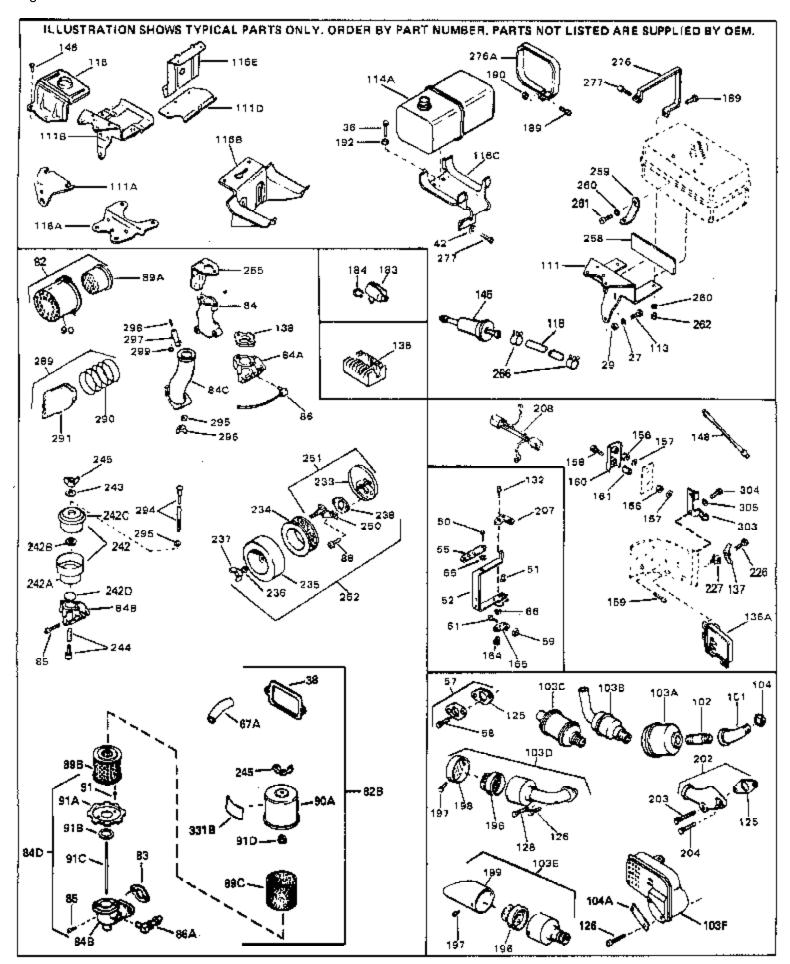
		Description
	650489	Screw, 1/4-20 x 5/8"
	27793	Clip, Conduit (Use as required)
	28942	Screw, 10-32 x 3/8" (Use as required)
	650128	Screw, 10-24 x 1/2"
	29716	Screw, 1/4-28 x 7/16"
56	32327	Link, Throttle
	650815	Washer, Belleville
	8116	Nut, Hex
	610118	Cover, Spark plug (Use as required)
	33450	Nut, Lock
	30845A	Bolt, Governor adjusting
	32329	Spring, Governor bolt
	650764	Nut, "U" Type (Use as required)
	610973	Terminal Ass'y. (As req. on late prod uction)
	31793	Bearing, Ball
	31855	Retainer, Bearing
	650778	Washer, Lock
	650580	Nut, Lock
	31792	Washer, Thrust
	550223	Decal, Name
338	590420	Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
340	33328D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel (see#342). Refer to service number stamped on end cap of motor, or on decal, for identifica
342	30811A	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter kits listed above)
342	611042	Flywheel (Used on Type letters H and above) (Std. Point ignition) (Ring gear flywheel required on engines using 110-120 volt starter kits listed above)
342	611085	Flywheel (Minimum ring gear flywheel required on engines using 110-120 volt starter kits listed above) (Use withSolid State ignition)

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HH70-140024

Page 7 of 8

Engine Parts List #3



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		Description
27	27513	Lockwasher, 1/4" (Use as required)
36	650697A	Screw, 5/16-18 x 2-1/2" (Use as requi red)
	650695A	Screw, 5/16-18 x 2-1/4" (Use as requi red)
	650694A	Screw, 5/16-18 x 2" (Use as required)
	27896A	* Gasket, Breather cover
	26073	·
		Washer (Use as required)
	650691	Washer, Flat (Use as required)
	650548	Screw, 8-32 x 5/16"
	30319	Rivet, Split (Used in early productio n)
52	32326A	Lever, Governor (New lever does not need 1 of
		51,66,132,164,165,207)
55	30205	Bracket, Adjusting
57	730130	Exh.Adap.Kit (Incl. 58 & 125) (Use as req.)
	30196	Screw, 5/16-18 x 3/4" (Use as require d)
	29216	Nut, Lock, 10-32
	29826	Screw, 10-32 x 3/4"
	29918	
		Lockwasher, #8 E.T.
82	730127	Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89A, 90, 238 & 331B)
		(Use as required)
82B	730561	Air cleaner kit (Incl. 38, 67A, 83, 84B, 85,89B, 89C, 90A, 91,
		91A, 91B, 91C, 91D, 245 & 331B) (Use only on engines with
		an externally vented fully adjustable carburetor)
00	070704	
	27272A	* Gasket, Air cleaner
84D	34819	Air Cleaner Elbow (Incl. 84B, 86A, 91, 91A, 91B & 91C) (Use
		in 730561 assembly only)
88	28820	Screw, 10-32 x 1/2"
90	31715	Body, Air cleaner
101	30209	Elbow, Exhaust (45 degree)
	30244	Muffler Nipple
	391026	Opt. Spark Arrest Muffler (Incl.196,1 97,199)
	29633	Muffler
	32862	Conduit Nut
	31694	Bracket, Fuel tank
	650561	Screw, 1/4-20 x 5/8"
	29774	Fuel Line (Braided 8-1/4" 21 cm)(Use as req.)
	30705	Fuel Line (Braided 16") (41 cm) (Use as req.)
	30962	Fuel Line (Braided 32") (81 cm) (Use as req.)
128	650694A	Screw, 5/16-18 x 2" (Use as required)
132	650548	Screw, 8-32 x 5/16" (Early production)
148	34067	Wire Assy., Alternator adapter (4-1/4 ")
	34069	Wire Assy., Alternator adapter (6-3/4 ")
	31584	Cup, Spark plug
	31583	Clamp, Wire
	6201	Screw, 1/4-28 x 7/8"
	31288 650607A	Exh. Adaptor Kit (Incl.125,203,204) ( As req.)
	650697A	Screw, 5/16-18 x 2-1/2" (Use as requi red)
	6021A	Screw, 5/16-18 x 1-1/2" (Use as requi red)
	29752	Nut, Lock
	26460	Clamp, Fuel line
276	31697	Strap, Fuel tank
277	29212	Screw, Hex hd. Sems, 1/4-28 x 7/16
331B	31752	Decal, Air cleaner