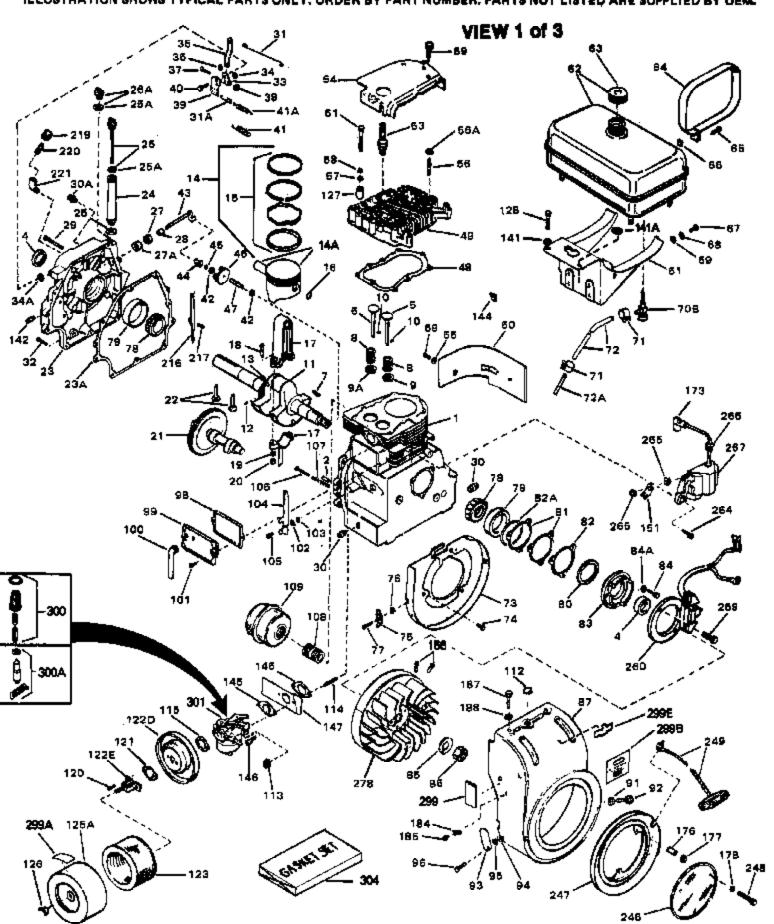
ILLUSTRATION SHOWS TYPICAL PARTS ONLY, ORDER BY PART NUMBER, PARTS NOT LISTED ARE SUPPLIED BY DEML



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	Part Number Qty	Description
	33042	Cylinder (Incl. 2, 4, 30 & 47) (3-1/2 " Bore)
	27652	• , , , ,
		Pin, Dowel
	31950	Seal, Oil
	31940	Intake Valve (Std.)
	31941	Intake Valve (1/32" OS) (Incl. 9)
	31942	Exhaust Valve (Std.)
6 3	31943	Exhaust Valve (1/32" OS) (Incl. 9)
7 6	650592	Key, Flywheel
8 3	31944	Spring, Valve
9 3	31946	Cap, Lower valve spring (1/32" OS)
	31945	Cap, Lower valve spring (Std.)
	31945	Cap, Lower valve spring (Std.)
	31946	Cap, Lower valve spring (1/32" OS)
	20810	Pin, Valve spring retainer
	33393A	Crankshaft (Incl. 12, 13, 78 & 79)
	29783	·
		Pin, Crankshaft gear
	31931	Gear, Crankshaft Biston, Bin & Bing Set (Std.) (2.4/2) Bore)
	34511	Piston, Pin & Ring Set (Std.) (3-1/2" Bore)
	34512	Piston, Pin & Ring Set (.010" OS)
	34513	Piston, Pin & Ring Set (.020" OS)
	34524	Piston, Pin & Ring Set (.030" OS)
	34525	Piston, Pin & Ring Set (.040" OS)
14A 3	32238B	Piston & Pin Ass'y. (Std.)(Incl.16)(3 -1/2")
14A 3	32239B	Piston & Pin Ass'y. (.010" OS) (Incl. 16)
14A 3	32240B	Piston & Pin Ass'y. (.020" OS) (Incl. 16)
14A 3	32621B	Piston & Pin Ass'y. (.030" OS) (Incl. 16)
14A 3	32622B	Piston & Pin Ass'y. (.040" OS) (Incl. 16)
	32241	Ring Set (Std.) (3-1/2" Bore)
	32242	Ring Set (.010" OS)
	32243	Ring Set (.020" OS)
	32625	Ring Set (.030" OS)
	32626	Ring Set (.040" OS)
	32336	Re-Ringing Set, Piston
	31919	
		Ring, Piston pin retaining Connecting Rod Ass'y.(Std.)(Incl.18, 19 & 20)
	33093A	
	34383	Connecting Rod Assy. (.010" US) (Incl. 1 8,19,20)
	34384	Connecting Rod Assy.(.020" US)(Incl.1 8,19,20)
	32077	Bolt, Connecting rod
	26073	Washer, Connecting rod
	28264	Nut Assy., Lock
	32150	Camshaft (MCR)
	31939	Lifter, Valve
	31956A	* Gasket, Cylinder cover
23 3	32580A	Cover, Cylinder (Incl. 4, 28, 30, 34, & 43)
24 3	33893A	Oil Fill Tube
25A 3	33590	"O" Ring
26 3	33984A	Dipstick (Incl. 25A)
	32426	Spacer, Governor rod
	650588	Screw, 1/4-20 x 2"
	31927	Oil Drain Plug
	31968	Link, Governor
	650451	Screw, 1/4-20 x 1"
	31964	Clamp, Governor lever
	29193	Ring, Retaining
	31963 SECE18	Lever, Governor adjusting
	650518 650544	Lockwasher
	650544 7075	Screw, 10-24 x 7/8"
38 7	/ 9 /5	Nut, 10-24

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Ref #	Part Number Qty	Description
	31965	Plate, Governor spring
	30312	Screw, 10-32 x 1/2"
	31967	Spring, Governor
	30590A	Washer, Flat
	32425	Rod Assy., Governor
	31948	
	29193	Spool, Governor
		Ring, Retaining
	31947	Gear Assy., Governor
	31930	Shaft, Mechanical Governor
	32246A	* Gasket, Cylinder head
	33034	Head, Cylinder
	650694A	Screw, 5/16-18 x 2" (Use as required)
	650711	Screw, 5/16-18 x 1-5/8" (Use as required)
	650628A	Screw, 5/16-18 x 2-3/8" (Use as requi red)
	650695A	Screw, 5/16-18 x 2-1/4" (Use as requi red)
	650714	Screw, 5/16-18 x 1-5/8" (Use as requi red)
51	650697A	Screw, 5/16-18 x 2-1/2" (Use as requi red)
51	650692	Screw, 5/16-18 x 1-3/4" (Use as requi red)
51	650603	Screw, 5/16-18 x 5/8" (Use as require d)
53	33636	Resistor Spark Plug (RJ-8C)
53	34251	Resistor Spark Plug (RJ-17LM)
54	33035	Cover, Cylinder head
55	28537	Washer, Plain
57	650691	Washer, Flat (Use as required)
58	650690	Washer, Belleville (Use as required)
	8274	Washer, Lock (Use as required)
	650128	Screw, 10-24 x 1/2"
	31976	Extension, Blower housing
	410144B	Fuel Cap (White Plastic)(Std.)(As req uired)
	34210	Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as
		required)
67	CEOE17	• ,
	650517	Screw, 1/4-20 x 27/32" (Use as required)
	650561	Screw, 1/4-20 x 5/8" (Use as required)
	30063	Screw, 1/4-20 x 1/2" (Use as required)
	792028	Screw, 5/16-18 x 7/8" (Use as require d)
	26460	Clamp, Fuel line (Use as required)
	29774	Fuel Line (Braided) (8.25") (Use as r equired)
	30705	Fuel Line (Braided) (16") (Use as required)
	30962	Fuel Line (Braided) (32") (Use as req uired)
	30965	Fuel Line (Braided) (48") (Use as req uired)
	32579	Baffle, Blower housing
	650561	Screw, 1/4-20 x 5/8"
	31932	Bearing, Tapered roller
	31928	Cup, Bearing
80	32031	Spacer, Steel (.010" thick) NOTE: Determine the gap
		between the cover and the machined surface on the cylinder
		which can be from .001"up to .007" in which case no shim
		gaskets will be required. Use of gasket must be limited to a
		combined total of .010" thick. Steel spacersmust be used
		as required
81	31971	* Gasket, Shim (.004/.005 thick) NOTE: Determine the gap
31		between the cover and the machined surface on the cylinder
		which can be from .001"up to .007" in which case no shim
		gaskets will be required. Use of gasket must be limited to a
		combined total of .010" thick. Steel spacersmust be used
		as req
		ao 109

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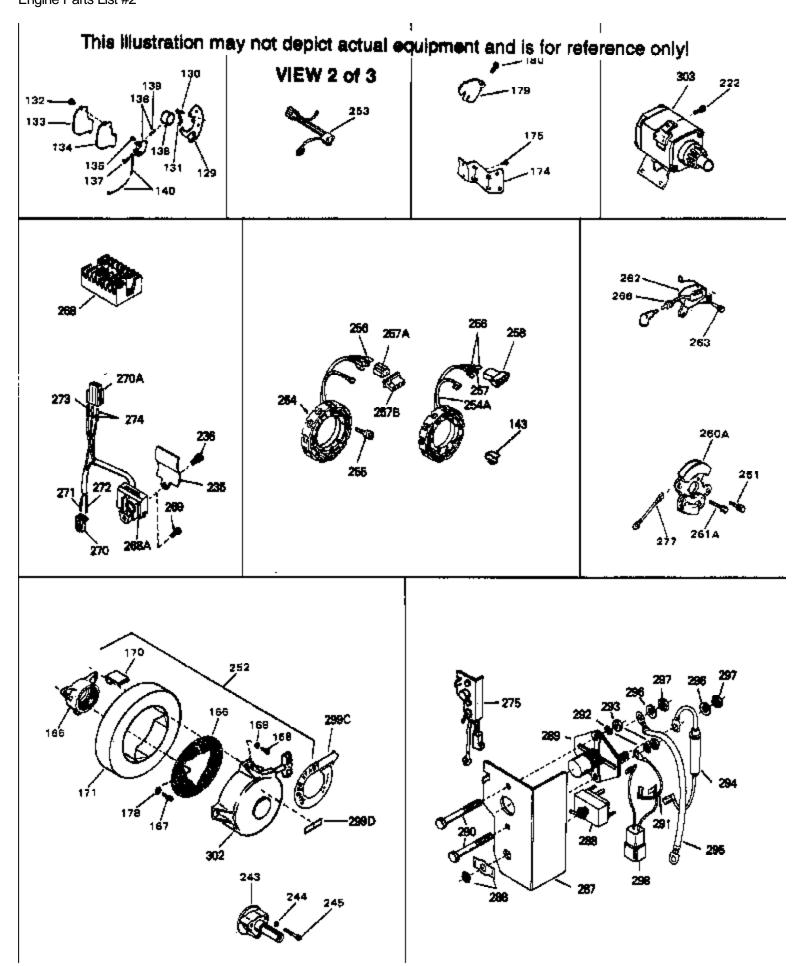
Ref if Part Number		Ded N. ober	Description
between the cover and the machined surface on the cylinder which can be from, 0.01" by 10,007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req. 82A 32599 "O' Ring Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .01" by 10,00" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Siteel spacersmust be used as required to eliminat 84A 650679 Lookwasher, 5716" (Use as required to eliminat 84B 650699 Lookwasher, 5716" (Use as required to eliminat 84B 650690 Scrow, 5116-18 x 7/8" Washer, Look 85 650696 Washer, Look 86 650696 Washer, Look 87 33044A Blower Hsg., (nct.73) (For electric starter) 874 98 650696 Scrow, 5116-24 x 3/8" Washer, Look 86 650624 Scrow, 5116-24 x 3/8" Washer, Look 87 31988 "Gasket, Breather 99 31987 Breather Assy, 100 35350 Tube, Breather 101 8391/29 Scrow, 5116-24 x 2/8" 102 26553 Washer, Look 103 31984A Lover, Control 104 31984A Lover, Control 105 6505691 Scrow, 5116-24 x 2/8" 106 650591 Scrow, 5116-24 x 2/8" 107 330891 Spring 108 320402 Nipple, Exhaust pipe 119 320408 Mulfier 112 33038 Pug, Button (Use as required) 113 3767 Spacer, Air cleaner 124 660013 Nut, Wing 125 7272 "Gasket, Breather 126 660013 Scrow, 5116-18 x 2/8" (Use as required) 127 30009 Scrow, 5116-18 x 2/8" (Use as required) 128 660013 Scrow, 5116-18 x 2/8" (Use as required) 129 500009 Terminal, Fernale 130 660059 Scrow, 5116-18 x 2/8" (Use as required) 141 26073 Washer, Flat (Use as required) 151 610908 Terminal, Fernale 162 650071 Scrow, 5116-18 x 2/8" (Use as required) 173 660675 Washer, Lock 114 ET. (Use as required) 174 660675 Washer, Lock 114 ET. (Use as required) 175 670070 Washer, Lock 114 ET. (Use as required) 176 670675 Gasket, Conduit as required) 177 67090 Terminal, Fernale 178 67070 Washer, Lock 144 ET. (Use as required) 179 670675 Washer, Lock 144 ET.			
2577 Cover. Čylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to eliminat. 264. 650679 Lockwasher, 5/16" (Use as required) 267. 867. 650666 Washer, Lock 267. 650666 Washer, Lock 267. 866. 650594 Nut, Flywheel, 344-16 267. 33044A Blower Hsg. (Incl. 73) (For electric s tarter) 267. 49. 265025 Screw, 5/16-24 x 3/8" 267. 49. 265025 Screw, 10-24 x 1/2" 267. 267. 267. 267. 267. 267. 267. 267.	82	31972	between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used
requiried. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to eliminat 84A 650679 84 792028 Screw, 5/16-18 x 7/8" 85 650666 86 650594 Nut, Flywheel, 3/4-16 87 33044A Blower Hsg. (Incl.73) (For electric s tarter) 88 274 Washer, Lock Washer, Lock Washer, Lock Screw, 5/16-24 x 3/8" Washer, Lock Screw, 5/16-24 x 3/8" Washer, Lock Screw, 5/16-24 x 3/8" Washer, Lock Screw, 5/16-24 x 3/16" 98 31958 "Gasket, Breather Sreather Assy. Tube, Breather Screw, 10-24 x 1/2" 102 28558 Washer, Wave 103 31966 Sushing, Control lever Lever, Control Screw, 10-24 x 5/8" Screw, 10-24 x			Cover, Cylinder NOTE: Determine the gap between the cover
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112 33038	108	32042	• •
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185 28942 Screw, 10-32 x 3/8"			
	185		

Screw, 10-32 x 3/8"

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For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 $_{\rm Page\ 5\ of\ 9}$ Engine Parts List #1

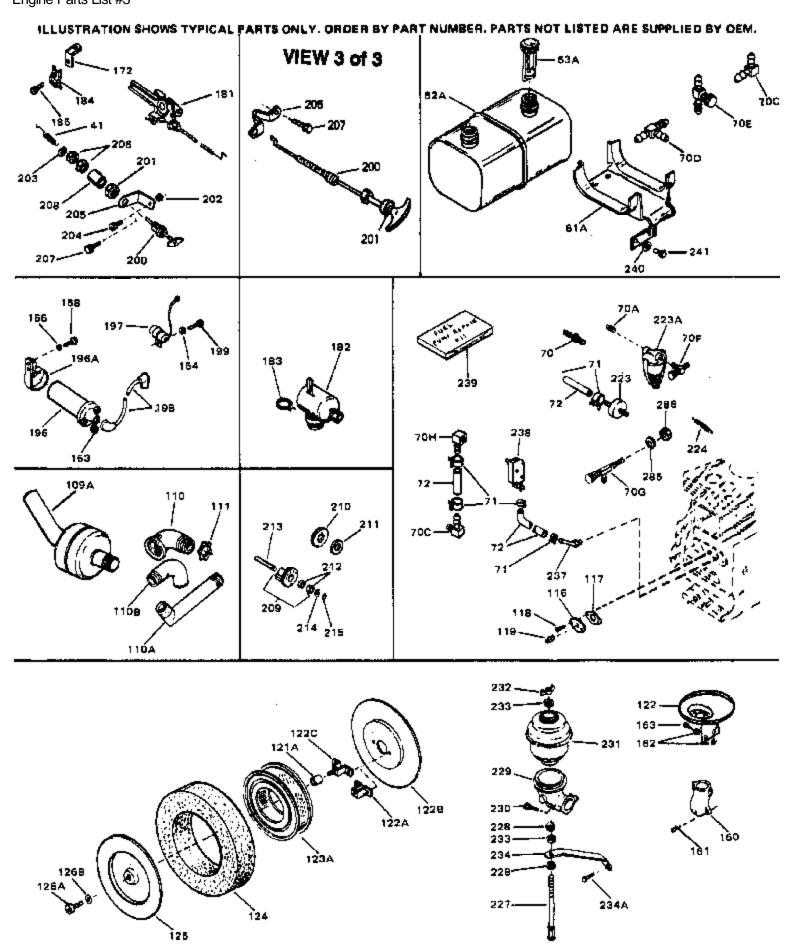
Ref #	Part Number C	ty Description
246	33776	Screen, Starter pulley
247	31980	Pulley, Starter
248	650680	Screw, 1/4-20 x 1-1/2"
249	32046	Rope Assy., Starter (Use as required)
264	650661	Screw, 1/4-20 x 3/4"
265	610408	Nut, Hex
266	610750	Grommet, Lead wire
267	610906	Solid State Magneto (Incl.151,173,265,266)(20 Amp)
278	610901	Solid State Flywheel
299B	550223	Decal, Name
299B	32676	Decal, Solid State
299	34346	Decal, Instruction
299A	31752	Decal, Air cleaner
300A	631021	Inlet Needle, Seat & Clip Assy.
301	631878	Carburetor (Incl. 145) (Refer to Division 5, Section A, page 134 for breakdown)
304	33237A	* Gasket Set (Incl. items marked *)



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For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 $\,$ Page 7 of 9 Engine Parts List #2

	D (N)	~ :	
	Part Number	Qty	Description
	27070		Washer, Lock 1/4 E.T. (Use as require d)
	650675		Washer, Flat 1/4 (Use as required)
	650701		Screw, 8-18 x 7/16" (Use as required)
	792028		Screw, 5/16-18 x 7/8" (Use w/32817 st r.motor)
	650781		Screw,5/16-18 x 11/16"(Use w/33835 st r.motor)
235	34276		Plate, Cover (Use as required to cover regulator mounting hole in blower housing)
236	650736		Screw, 10-16 x 3/8" (Use as required)
	730134		Rewind Starter Kit (Incl. 165, 166, 167, 168, 169 & 291) (Use
			as required)
253	33018		Harness Assy., Adapter (Use as requir ed)
254A	610902		Alternator Coil (20 Amp)(Incl.256,257,258)
255	650521		Screw, 10-32 x 1-1/8"
256	610905		Terminal
257B	610824		Flat Connector (Female terminals) (As req.)
257	610904		Terminal
258	610903		Connector, Flat
266	610750		Grommet, Lead wire
268	610907A		Regulator (20 Amp) (Incl.268A, 269 & 298)
275	730198		Starter Switch Kit(Incl. 287-298) (As req.)
303	33835		Electric Starter Motor (12 Volt) NOTE: The 32817 and 33835 starter motors are used interchangeably on the se models. Refer to service numberstamped on end cap of motor, or on decal for identification. Refer to Division 5, Section D for breakdown.



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For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 $_{\rm Page~9~of~9}$ Engine Parts List #3

Ref #	Part Number (Oty Description
41	31967	Spring, Governor
71	26460	Clamp, Fuel line (Use as required)
72	29774	Fuel Line (Braided) (8.25") (Use as r equired)
72	30705	Fuel Line (Braided) (16") (Use as req uired)
72	30962	Fuel Line (Braided) (32") (Use as req uired)
72	30965	Fuel Line (Braided) (48") (Use as req uired)
119	28534	Pipe Plug, 1/8-27 (Use as required)
119	9556	Plug, Pipe, 1/8-27 (Use as required)
122C	32907B	Bracket, Air cleaner
122B	34065	Bracket, Air cleaner
123A	32008	Element, Air cleaner
172	31990	Bracket, Choke control
184	27793	Clip, Conduit
185	28942	Screw, 10-32 x 3/8"
237	32958	Fitting, Fuel
238	32959	Fuel Pump, Impulse
239	33010	Repair Kit, Impulse fuel pump