ILLUSTRATION SHOWS TYPICAL PARTS ONLY, ORDER BY PART NUMBER, PARTS NOT LISTED ARE SUPPLIED BY DEML



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Pof #	Part Number Qty	Description
1		
•		Cylinder (Incl. 2, 4, 30 & 47) (3-1/2 " Bore)
	27652	Pin, Dowel
	31950	Seal, Oil
	31940	Intake Valve (Std.)
	31941	Intake Valve (1/32" OS) (Incl. 9)
6	31942	Exhaust Valve (Std.)
6	31943	Exhaust Valve (1/32" OS) (Incl. 9)
7	650592	Key, Flywheel
	31944	Spring, Valve
	31945	Cap, Lower valve spring (Std.)
	31946	Cap, Lower valve spring (old.)
	31946	
		Cap, Lower valve spring (1/32" OS)
	31945	Cap, Lower valve spring (Std.)
	20810	Pin, Valve spring retainer
	33497C	Crankshaft (Incl. 12,13,78,79,209,210 & 211)
	29783	Pin, Crankshaft gear
	31931	Gear, Crankshaft
14A	32238B	Piston & Pin Ass'y. (Std.)(Incl.16)(3 -1/2")
14A	32239B	Piston & Pin Ass'y. (.010" OS) (Incl. 16)
14A	32240B	Piston & Pin Ass'y. (.020" OS) (Incl. 16)
	32621B	Piston & Pin Ass'y. (.030" OS) (Incl. 16)
	32622B	Piston & Pin Ass'y. (.040" OS) (Incl. 16)
	34511	Piston, Pin & Ring Set (Std.) (3-1/2" Bore)
	34512	Piston, Pin & Ring Set (.010" OS)
	34513	Piston, Pin & Ring Set (.020" OS)
	34524	Piston, Pin & Ring Set (.030" OS)
	34525	Piston, Pin & Ring Set (.040" OS)
	32241	Ring Set (Std.) (3-1/2" Bore)
	32242	Ring Set (.010" OS)
	32243	Ring Set (.020" OS)
15	32625	Ring Set (.030" OS)
15	32626	Ring Set (.040" OS)
15	32336	Re-Ringing Set, Piston
16	31919	Ring, Piston pin retaining
	33093A	Connecting Rod Ass'y.(Std.)(Incl.18, 19 & 20)
	34383	Connecting Rod Assy.(.010" US)(Incl.1 8,19,20)
	34384	Connecting Rod Assy.(.020" US)(Incl.1 8,19,20)
	32077	Bolt, Connecting rod
	26073	Washer, Connecting rod
	28264	
		Nut Assy., Lock
	33470	Camshaft (MCR)
	31939	Lifter, Valve
	34002A	Cover, Cylinder (Incl. 4, 30, 119 & 2 13)
	31956A	* Gasket, Cylinder cover
	33893A	Oil Fill Tube
	33590	"O" Ring
26	33984A	Dipstick (Incl. 25A)
28	32426	Spacer, Governor rod
	650492	Screw, 1/4-20 x 2-1/4"
	31927	Oil Drain Plug
	28534	Oil Drain Plug
	31968	Link, Governor
	650451	Screw, 1/4-20 x 1"
	31964	
		Clamp, Governor lever
	29193	Ring, Retaining
	31963	Lever, Governor adjusting
	650518	Lockwasher
37	650544	Screw, 10-24 x 7/8"

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For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 $\,$ Page 3 of 9 Engine Parts List #1

Ref # Part Number Qty Description				
Plate, Governor spring			Qty	
40 30312 Sorew, 10-32 x 1/2" 41 31967 Spring, Governor 42 30590A Washer, Flat 43 32425 Rod Assy., Governor 43 32425 Spring, Governor 44 31948 Spool, Governor 45 29193 Ring, Retaining 46 31947 Gear Assy., Governor 47 31930 Shaft, Mechanical Governor 48 32246A Spring 49 33034 Head, Cylinder 51 660694A Screw, 5/16-18 x 2-18" (Use as required) 51 660694A Screw, 5/16-18 x 2-18" (Use as required) 51 660695A Screw, 5/16-18 x 2-18" (Use as required) 51 660695A Screw, 5/16-18 x 2-18" (Use as required) 51 660695A Screw, 5/16-18 x 2-18" (Use as required) 51 66069714 Screw, 5/16-18 x 2-18" (Use as required) 51 660697 Screw, 5/16-18 x 2-18" (Use as required) 51 660692 Screw, 5/16-18 x 2-18" (Use as required) 52 33936 Screw, 5/16-18 x 2-18" (Use as required) 53 33936 Resistor Spark Plug (R-19TLM) 54 33035 Screw, 5/16-18 x 5/8" (Use as required) 55 34251 Resistor Spark Plug (R-19TLM) 56 660691 Washer, Plain 57 660691 Washer, Plain 58 660690 Washer, Plain 59 660128 Screw, 10-24 x 1/2" (Use as required) 59 660129 Screw, 10-24 x 1/2" (Use as required) 59 660129 Screw, 10-24 x 1/2" (Use as required) 59 660129 Screw, 10-24 x 1/2" (Use as required) 59 660161 Screw, 10-24 x 1/2" (Use as required) 59 66069 Screw, 10-24 x 1/2" (Use as required) 50 67 790028 Screw, 10-24 x 1/2" (Use as required) 50 67 790029 Screw, 10-24 x 1/2" (Use as required) 50 67 790030 Screw, 11-20 x 1/2 use a required) 50 67 790061 Screw, 11-20 x 1/2 use a required) 50 67 790075 Fuel Line (Braided) (16") (Use as required) 51 660691 Screw, 11-20 x 1/2" (Use as required) 52 93652 Fuel Line (Braided) (16") (Use as required) 53 32579 Baffle, Blower housing 54 66061 Screw, 11-20 x 1/2" (Use as required) 55 940061 Screw, 11-20 x 1/2" (Use as required) 56 940075 Screw, 11-20 x 1/2" (Use as required) 57 93065 Fuel Line (Braided) (16") (Use as required) 58 940076 Screw, 11-20 x 1/2" (Use as requi				•
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72 30965 73 32579 74 650561 78 31932 79 31928 80 32031 Fuel Line (Braided) (48") (Use as req uired) Baffle, Blower housing Screw, 1/4-20 x 5/8" Bearing, Tapered roller Cup, Bearing Spacer, Steel (.010" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used	72	30705		
73 32579 74 650561 78 31932 79 31928 80 32031 Spacer, Steel (.010" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used	72	30962		
74 650561 78 31932 Bearing, Tapered roller 79 31928 80 32031 Spacer, Steel (.010" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used	72	30965		Fuel Line (Braided) (48") (Use as req uired)
78 31932	73	32579		Baffle, Blower housing
79 31928 80 32031 Cup, Bearing Spacer, Steel (.010" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used	74	650561		
Spacer, Steel (.010" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used	78	31932		Bearing, Tapered roller
between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used	79	31928		
between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used	80	32031		Spacer, Steel (.010" thick) NOTE: Determine the gap
gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used				
combined total of .010" thick. Steel spacersmust be used				which can be from .001"up to .007" in which case no shim
				gaskets will be required. Use of gasket must be limited to a
as required				combined total of .010" thick. Steel spacersmust be used
				as required

Dof #	Part Number Qty	Description
	31971 Qty	* Gasket, Shim (.004/.005 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req
82	31972	* Gasket, Shim (.005/.007 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req
	32599 32577	"O" Ring Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to eliminat
84 85 86 87 91 92 95 96 98 99 100 101 102 103 104 105 106 107 108 112 115 120 121 125A 126 128	650679 792028 650615 650616 33044A 8274 650595 8274 650624 31958 31957 35350 650128 28558 31966 31984A 650597 650591 33099 32808 33038 27272 650399 30767 32810 650513 650713 650429 792028 8274	Lockwasher, 5/16" (Use as required) Screw, 5/16-18 x 7/8" Washer, Flat Nut, Flywheel, 3/4-16 Blower Hsg. (Incl.73) (For electric s tarter) Washer, Lock Screw, 5/16-24 x 3/8" Washer, Lock Screw, 5/16-24 x 9/16" * Gasket, Breather Breather Assy. Tube, Breather Screw, 10-24 x 1/2" Washer, Wave Bushing, Control lever Lever, Control Screw, 10-24 x 5/8" Screw, 10-24 x 2" Spring Nipple, Exhaust pipe Plug, Button (Use as required) * Gasket, Air cleaner Screw, 10-32 x 5/8" Spacer, Air cleaner Cover, Air cleaner Nut, Wing Screw, 5/16-18 x 5/8" (Use as require d) Screw, 5/16-18 x 3/4" (Use as require d) Lockwasher, Split (Use as required)
145 146 147 151 156	26073 33263 650451 34061 610908 730201 610118	Washer, Flat (Use as required) * Gasket, Carburetor Screw, 1/4-20 x 1" Baffle, Air Terminal, Female Trigger Pin Kit (Use as required) Cover, Spark plug (Use as required)

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For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 $_{\rm Page\ 5\ of\ 9}$ Engine Parts List #1

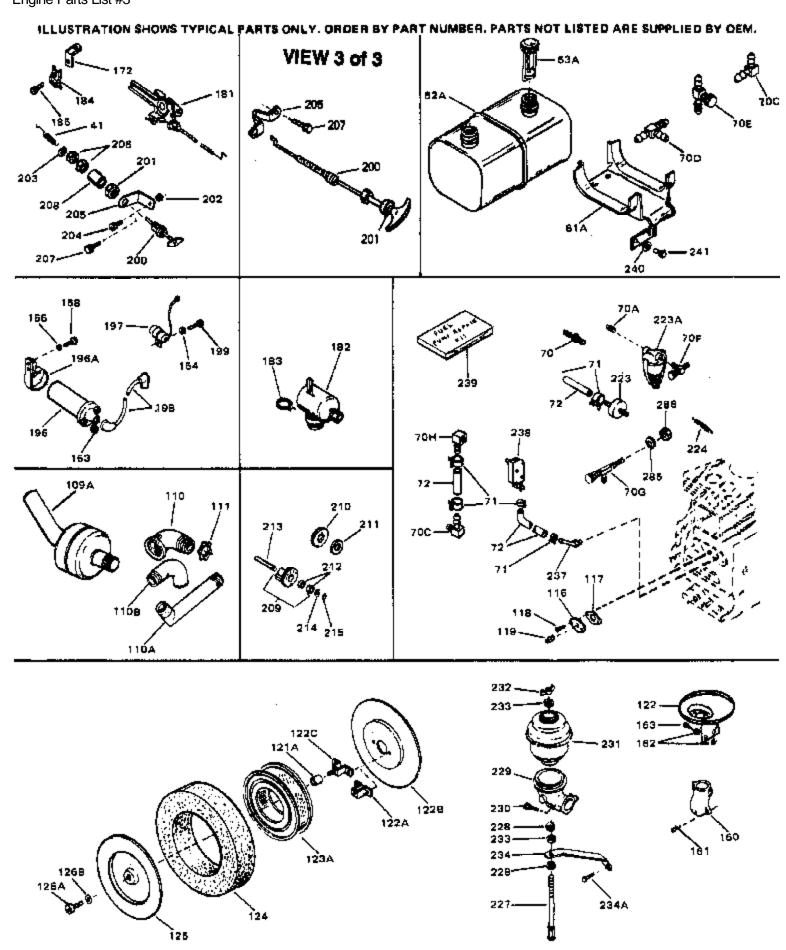
Ref #	Part Number	Qty	Description
176	32426		Spacer, Screen
177	8345		Washer, 1/4 plain (Use as required)
178	27070		Washer, Lock 1/4 E.T. (Use as require d)
178	650675		Washer, Flat 1/4 (Use as required)
184	27793		Clip, Conduit
185	28942		Screw, 10-32 x 3/8"
216	33467		Tube, Extension, Oil fill
217	650744		Screw, 10-24 x 7/8"
246	32953		Screen, Starter pulley
248	650670		Screw, 1/4-20 x 3/4"
249	32046		Rope Assy., Starter (Use as required)
264	650661		Screw, 1/4-20 x 3/4"
	610408		Nut, Hex
266	610750		Grommet, Lead wire
	610906		Solid State Magneto (Incl.151,173,265,266)(20 Amp)
	610901		Solid State Flywheel
299B	550223		Decal, Name
	32676		Decal, Solid State
	31752		Decal, Air cleaner
299	34346		Decal, Instruction
	631021		Inlet Needle, Seat & Clip Assy.
301	631877		Carburetor (Incl. 145) (Refer to Division 5, Section A, page 134 for breakdown)
304	33237A		* Gasket Set (Incl. items marked *)



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For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 $\,$ Page 7 of 9 Engine Parts List #2

178 27070	
	Washer, Lock 1/4 E.T. (Use as require d)
178 650675	Washer, Flat 1/4 (Use as required)
180 650701	Screw, 8-18 x 7/16" (Use as required)
222 792028	Screw, 5/16-18 x 7/8" (Use w/32817 st r.motor)
222 650781	Screw,5/16-18 x 11/16"(Use w/33835 st r.motor)
235 34276	Plate, Cover (Use as required to cover regulator mounting hole in blower housing)
236 650736	Screw, 10-16 x 3/8" (Use as required)
243 32252	Shaft, Flywheel extension
244 27513	Lockwasher
245 792051	Screw, 1/4-20 x 1-3/4"
252 730134	Rewind Starter Kit (Incl. 165, 166, 167, 168, 169 & 291) (Use as required)
253 33018	Harness Assy., Adapter (Use as requir ed)
254A 610902	Alternator Coil (20 Amp)(Incl.256,257 ,258)
255 650521	Screw, 10-32 x 1-1/8"
256 610905	Terminal
257B 610824	Flat Connector (Female terminals) (As req.)
257 610904	Terminal
258 610903	Connector, Flat
266 610750	Grommet, Lead wire
268 610907A	Regulator (20 Amp) (Incl.268A, 269 & 298)
275 730198	Starter Switch Kit(Incl. 287-298) (As req.)
303 33835	Electric Starter Motor (12 Volt) NOTE: The 32817 and 33835 starter motors are used interchangeably on the se models.
	Refer to service numberstamped on end cap of motor, or on
	decal for identification. Refer to Division 5, Section D for breakdown.



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For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 $_{\rm Page~9~of~9}$ Engine Parts List #3

Ref #	Part Number (tty Description
41	31967	Spring, Governor
71	26460	Clamp, Fuel line (Use as required)
72	29774	Fuel Line (Braided) (8.25") (Use as r equired)
72	30705	Fuel Line (Braided) (16") (Use as req uired)
72	30962	Fuel Line (Braided) (32") (Use as req uired)
72	30965	Fuel Line (Braided) (48") (Use as req uired)
	28534	Pipe Plug, 1/8-27 (Use as required)
	9556	Plug, Pipe, 1/8-27 (Use as required)
122C	32907B	Bracket, Air cleaner
	34065	Bracket, Air cleaner
	32008	Element, Air cleaner
172	31990	Bracket, Choke control
	27793	Clip, Conduit
	28942	Screw, 10-32 x 3/8"
	33965	Weight Assy., Counterbalance (Incl. 2 of 212)
210	33963	Gear, Counterbalance Weight
	33499	Spacer
	33501	Bearing, Needle
	33502	Shaft, Counterbalance
	33503	Washer, Thrust
215	792017	Ring, Retaining