ILLUSTRATION SHOWS TYPICAL PARTS ONLY, ORDER BY PART NUMBER, PARTS NOT LISTED ARE SUPPLIED BY DEM.



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| Ref # | Part Number | Qty D | Description |
|-------|-------------|-------|--|
| | 33042 | | Cylinder (Incl. 2, 4, 30 & 47) (3-1/2 " Bore) |
| | 27652 | | Pin, Dowel |
| 4 | 31950 | | Seal, Oil |
| | 31940 | | ntake Valve (Std.) |
| | 31941 | | ntake Valve (1/32" OS) (Incl. 9) |
| | 31942 | | Exhaust Valve (Std.) |
| | 31943 | | Exhaust Valve (1/32" OS) (Incl. 9) |
| | 650592 | | Key, Flywheel |
| | 31944 | | Spring, Valve |
| | 31945 | | Cap, Lower valve spring (Std.) |
| | 31946 | | Cap, Lower valve spring (1/32" OS) |
| | 31946 | | Cap, Lower valve spring (1/32" OS) |
| | 31945 | | Cap, Lower valve spring (Std.) |
| | 20810 | | Pin, Valve spring retainer |
| | 33497C | | Crankshaft (Incl. 12,13,78,79,209,210 & 211) |
| | 29783 | | Pin, Crankshaft gear |
| | 31931 | | Gear, Crankshaft |
| | 34511 | | Piston, Pin & Ring Set (Std.) (3-1/2" Bore) |
| | 34512 | | Piston, Pin & Ring Set (.010" OS) |
| | 34513 | | Piston, Pin & Ring Set (.020" OS) |
| | 34524 | | Piston, Pin & Ring Set (.030" OS) |
| | 34525 | | Piston, Pin & Ring Set (.040" OS) |
| | 32238B | | Piston & Pin Ass'y. (Std.)(Incl.16)(3 -1/2") |
| | 32239B | | Piston & Pin Ass'y. (.010" OS) (Incl. 16) |
| | 32240B | | Piston & Pin Ass'y. (.020" OS) (Incl. 16) |
| | 32621B | | Piston & Pin Ass'y. (.030" OS) (Incl. 16) |
| | 32622B | | Piston & Pin Ass'y. (.040" OS) (Incl. 16) |
| | 32241 | | Ring Set (Std.) (3-1/2" Bore) |
| | 32242 | | Ring Set (.010" OS) |
| | 32243 | | Ring Set (.020" OS) |
| | 32625 | | Ring Set (.030" OS) |
| | 32626 | | Ring Set (.040" OS) |
| | 32336 | | Re-Ringing Set, Piston |
| | 31919 | | Ring, Piston pin retaining |
| | 33093A | | Connecting Rod Ass'y.(Std.)(Incl.18, 19 & 20) |
| | 34383 | | Connecting Rod Assy.(.010" US)(Incl.1 8,19,20) |
| | 34384 | | Connecting Rod Assy.(.020" US)(Incl.1 8,19,20) |
| | 32077 | | Bolt, Connecting rod |
| | 26073 | | Vasher, Connecting rod |
| | 28264 | | Nut Assy., Lock |
| | 33470 | | Camshaft (MCR) |
| | 31939 | | ifter, Valve |
| | 34002A | | Cover, Cylinder (Incl. 4, 30, 119 & 2 13) |
| | 31956A | | Gasket, Cylinder cover |
| | 29673 | | Gasket, Oil fill |
| | 33069 | | Dipstick (Incl. 25A) |
| | 32426 | | Spacer, Governor rod |
| | 650492 | | Screw, 1/4-20 x 2-1/4" |
| | 31927 | | Dil Drain Plug |
| | 31968 | | ink, Governor |
| | 650451 | | Screw, 1/4-20 x 1" |
| | 31964 | | Clamp, Governor lever |
| | 29193 | | Ring, Retaining |
| | 31963 | | ever, Governor adjusting |
| | 650518 | | ockwasher |
| | 650544 | | Screw, 10-24 x 7/8" |
| | 7975 | | Nut, 10-24 x 7/8 |
| | 31965 | | Plate, Governor spring |
| 39 | | | |
| | www.mymo | VV C | iparis.com |

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| Ref # | Part Number Qty | Description |
|-------|-----------------|--|
| | 30312 | Screw, 10-32 x 1/2" |
| | 31967 | Spring, Governor |
| | 30590A | Washer, Flat |
| | 32425 | · |
| | | Rod Assy., Governor |
| | 31948 | Spool, Governor |
| | 29193 | Ring, Retaining |
| | 31947 | Gear Assy., Governor |
| | 31930 | Shaft, Mechanical Governor |
| | 32246A | * Gasket, Cylinder head |
| | 33034 | Head, Cylinder |
| | 650694A | Screw, 5/16-18 x 2" (Use as required) |
| 51 | 650711 | Screw, 5/16-18 x 1-5/8" (Use as requi red) |
| 51 | 650628A | Screw, 5/16-18 x 2-3/8" (Use as requi red) |
| 51 | 650695A | Screw, 5/16-18 x 2-1/4" (Use as requi red) |
| 51 | 650714 | Screw, 5/16-18 x 1-5/8" (Use as requi red) |
| 51 | 650697A | Screw, 5/16-18 x 2-1/2" (Use as required) |
| | 650692 | Screw, 5/16-18 x 1-3/4" (Use as requi red) |
| | 650603 | Screw, 5/16-18 x 5/8" (Use as require d) |
| | 33636 | Resistor Spark Plug (RJ-8C) |
| | 34251 | Resistor Spark Plug (RJ-17LM) |
| | 33035 | Cover, Cylinder head |
| | 28537 | Washer, Plain |
| | 650691 | Washer, Flat (Use as required) |
| | 650690 | |
| | | Washer, Belleville (Use as required) |
| | 8274 | Washer, Lock (Use as required) |
| | 650128 | Screw, 10-24 x 1/2" |
| | 31976 | Extension, Blower housing |
| | 410144B | Fuel Cap (White Plastic)(Std.)(As req uired) |
| 63 | 34210 | Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as |
| | | required) |
| 67 | 650517 | Screw, 1/4-20 x 27/32" (Use as requir ed) |
| | 650561 | Screw, 1/4-20 x 5/8" (Use as required) |
| | 30063 | Screw, 1/4-20 x 1/2" (Use as required) |
| | 792028 | Screw, 5/16-18 x 7/8" (Use as require d) |
| | 26460 | Clamp, Fuel line (Use as required) |
| | 29774 | Fuel Line (Braided) (8.25") (Use as r equired) |
| | 30705 | Fuel Line (Braided) (16") (Use as required) |
| | 30962 | Fuel Line (Braided) (32") (Use as req uired) |
| | 30965 | Fuel Line (Braided) (48") (Use as req uired) |
| | 32579 | Baffle, Blower housing |
| | 650561 | Screw, 1/4-20 x 5/8" |
| | 31932 | · |
| | 31928 | Bearing, Tapered roller |
| | | Cup, Bearing |
| 00 | 32031 | Spacer, Steel (.010" thick) NOTE: Determine the gap |
| | | between the cover and the machined surface on the cylinder |
| | | which can be from .001"up to .007" in which case no shim |
| | | gaskets will be required. Use of gasket must be limited to a |
| | | combined total of .010" thick. Steel spacersmust be used |
| | | as required |
| 81 | 31971 | * Gasket, Shim (.004/.005 thick) NOTE: Determine the gap |
| O1 | | between the cover and the machined surface on the cylinder |
| | | which can be from .001"up to .007" in which case no shim |
| | | gaskets will be required. Use of gasket must be limited to a |
| | | combined total of .010" thick. Steel spacersmust be used |
| | | as req |
| | | 40 104 |
| | | |

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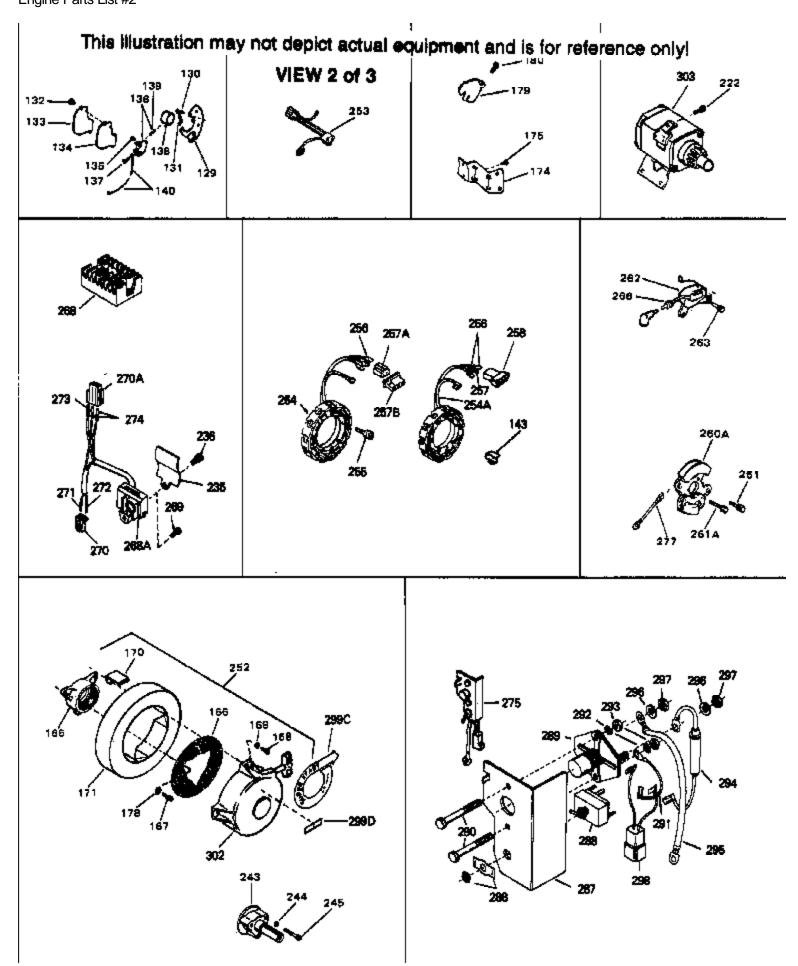
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|--|-----|--------|-----|--|
| between the cover and the machined surface on the cylinder which can be form. 0.01" to 1.007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req. 82A 32599 "O" Ring Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .01" to 1.00" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to eliminat 84 792028 84A 690679 85 690615 84A 690679 85 690615 86 690616 87 33044A 80 690615 87 33044A 80 690616 80 690616 80 690616 80 690616 80 690617 80 690624 | | | Qty | |
| 82A 32599 83 32577 Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to eliminat 84 793028 Screw, 5116-18 x 7,18" 24 650679 Sc 650615 Washer, Flat 25 650691 Screw, 516-18 x 7,18" Sc 650616 Nut, Flywheel, 344-16 Silver Hss, (incl.73) (For electric s tarter) Washer, Lock Screw, 516-24 x 38" Screw, 516-24 x 38" Screw, 516-24 x 38" Screw, 516-24 x 3916' Screw, 10-24 x 12" Screw, 10-24 x 2" Screw, 10-24 x 3" Screw, 10-24 x 2" Screw, 10-24 x 2 | 82 | 31972 | | between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a |
| 2577 Cover. Čylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001 to p. to .007 in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to eliminat. 84 792028 Screw, 5/16-18 x 7/8" 84 660679 Lookwasher, 5/16" (Use as required) 85 650615 Washer, Flat 86 650616 Nut, Flywheel, 3/4-16 87 33044A Blower Hsg. (Incl. 73) (For electric s tarter) 91 8274 Screw, 5/16-24 x 3/8" 92 680595 Screw, 5/16-24 x 3/8" 93 80 650524 Screw, 5/16-24 x 3/8" 94 650525 Screw, 5/16-24 x 3/8" 95 31956 Screw, 5/16-24 x 3/8" 96 650526 Screw, 5/16-24 x 3/8" 97 31957 Breather Assy, 98 31957 Breather Assy, 99 31957 Breather Assy, 90 31958 Screw, 10-24 x 1/2" 91 225558 Washer, Wave 91 31984A Lever, Control lever 91 31984B Screw, 10-24 x 2" 91 31999 Screw, 10-24 x 2" 91 31999 Screw, 10-24 x 2" 91 32972 Nut & Lookwasher Assy. 91 312 29752 Nut & Lookwasher Assy. 91 312 29752 Stud, Carburetor 91 32376 Bracket, Air cleaner 91 32376 Screw, 10-32 x 3/8" (Use as required) 91 32874 Screw, 10-32 x 3/8" (Use as required) 91 31989 Screw, 10-32 x 3/8" (Use as required) 91 31990 Screw, 10-14 x 5/8" (Use as required) 91 31990 Screw, 10-14 x 18 x 18" (Use as required) 91 32376 Bracket, Air cleaner 91 32376 Bracket, Air cleaner 91 32448 Screw, 5/16-18 x 5/8" (Use as required) 91 32874 Screw, 5/16-18 x 7/8" (Use as required) 91 32875 Screw, 10-14 x 5/14" (Use as required) 91 32876 Screw, 5/16-18 x 7/8" (Use as required) 91 32876 Screw, 5/16-18 x 7/8" (Use as required) 91 32876 Screw, 5/16-18 x 7/8" (Use as required) 91 32876 Screw, 5/16-18 x 7/8" (Use as required) 91 32876 Screw, 5/16-18 x 7/8" (Use as required) 91 32446 Screw, 5/16-18 x 7/8" (Use as required) 91 32446 Screw, 5/16-18 x 7/8" (Use as | | | | as req |
| 2577 Cover. Čylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001 to p. to .007 in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to eliminat. 84 792028 Screw, 5/16-18 x 7/8" 84 660679 Lookwasher, 5/16" (Use as required) 85 650615 Washer, Flat 86 650616 Nut, Flywheel, 3/4-16 87 33044A Blower Hsg. (Incl. 73) (For electric s tarter) 91 8274 Screw, 5/16-24 x 3/8" 92 680595 Screw, 5/16-24 x 3/8" 93 80 650524 Screw, 5/16-24 x 3/8" 94 650525 Screw, 5/16-24 x 3/8" 95 31956 Screw, 5/16-24 x 3/8" 96 650526 Screw, 5/16-24 x 3/8" 97 31957 Breather Assy, 98 31957 Breather Assy, 99 31957 Breather Assy, 90 31958 Screw, 10-24 x 1/2" 91 225558 Washer, Wave 91 31984A Lever, Control lever 91 31984B Screw, 10-24 x 2" 91 31999 Screw, 10-24 x 2" 91 31999 Screw, 10-24 x 2" 91 32972 Nut & Lookwasher Assy. 91 312 29752 Nut & Lookwasher Assy. 91 312 29752 Stud, Carburetor 91 32376 Bracket, Air cleaner 91 32376 Screw, 10-32 x 3/8" (Use as required) 91 32874 Screw, 10-32 x 3/8" (Use as required) 91 31989 Screw, 10-32 x 3/8" (Use as required) 91 31990 Screw, 10-14 x 5/8" (Use as required) 91 31990 Screw, 10-14 x 18 x 18" (Use as required) 91 32376 Bracket, Air cleaner 91 32376 Bracket, Air cleaner 91 32448 Screw, 5/16-18 x 5/8" (Use as required) 91 32874 Screw, 5/16-18 x 7/8" (Use as required) 91 32875 Screw, 10-14 x 5/14" (Use as required) 91 32876 Screw, 5/16-18 x 7/8" (Use as required) 91 32876 Screw, 5/16-18 x 7/8" (Use as required) 91 32876 Screw, 5/16-18 x 7/8" (Use as required) 91 32876 Screw, 5/16-18 x 7/8" (Use as required) 91 32876 Screw, 5/16-18 x 7/8" (Use as required) 91 32446 Screw, 5/16-18 x 7/8" (Use as required) 91 32446 Screw, 5/16-18 x 7/8" (Use as | 82A | 32599 | | "O" Ring |
| 84A 650679 85 650615 Washer, Flat 86 650616 Nut, Flywheel, 3/4-16 87 33044A Blower Hsg. (Incl.73) (For electric s tarter) 91 8274 92 650595 Screw, 5716-24 x 3/6" 95 8274 Washer, Lock 96 650624 Screw, 5716-24 x 9/16" 98 31958 99 31957 Breather Assy. 100 35350 Tube, Breather 101 650128 Screw, 10-24 x 1/2" 102 28558 Washer, Wave 103 31966 Bushing, Control lever 104 31984A Lever, Control 105 650591 Screw, 10-24 x 5/8" 106 650591 Screw, 10-24 x 5/8" 107 33099 Spring 108 33853 Nipple, Exhaust pipe Muffler 112 33038 Plug, Button (Use as required) 114 650567 Screw, 10-32 x 5/8" 115 67272 12 650399 Screw, 10-32 x 5/8" 122 32376 Bracket, Air cleaner 122 32376 Bracket, Air cleaner 128 650713 Screw, 10-32 x 5/8" Screw, 10-32 x 5 | 83 | 32577 | | Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to |
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| 86 650616 87 33044A Blower Hsg, (Incl. 73) (For electric s tarter) 91 8274 92 650595 95 8274 96 650624 97 8274 98 31958 98 31958 99 31957 100 35380 101 650128 102 28558 103 31966 104 31984A 105 650597 106 650591 107 33099 108 33853 109 32043B 112 33038 113 29752 114 650587 115 27272 116 650587 117 650675 118 23276 119 32376 119 320767 120 32376 120 32376 121 3276 122 32376 128 650429 128 650429 128 650429 128 650429 128 650429 128 650429 129 650429 120 127 127 128 128 128 128 128 128 128 128 128 128 | | | | |
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| 91 8274 92 650595 93 8274 94 Washer, Lock 95 68274 96 650624 97 Screw, 5/16-24 x 3/8" 98 31958 99 31957 100 35380 101 650128 102 28558 103 31966 104 31984A 105 650597 106 650597 107 33099 108 33853 109 33853 109 33853 109 32043B 101 33968 102 32043B 102 32043B 103 32752 104 650587 105 650597 106 650597 107 33099 108 33853 109 32043B 109 32043B 101 32752 104 650587 105 32043B 107 32099 108 32043B 109 32043B 109 32043B 109 32043B 101 32752 114 650587 115 27272 115 27272 116 650399 127 30767 128 32378 129 32378 121 30767 122 32378 124 30709 126 650513 127 32009 127 32009 128 650713 128 650713 128 650713 128 650713 128 650713 128 650713 128 650713 128 650713 128 650713 128 650713 128 650713 128 650713 128 650713 128 650713 128 650713 128 650713 128 650713 128 650713 129 32378 1207 1207 1207 1207 1207 1207 1207 1207 | | | | |
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| 96 650624 | | | | |
| 98 31958 99 31957 Breather Assy. 100 35350 Tube, Breather 101 650128 Screw, 10-24 x 1/2" 102 28558 Washer, Wave 103 31966 Bushing, Control lever 104 31984A Lever, Control 105 650597 Screw, 10-24 x 5/8" 106 650591 Sorew, 10-24 x 2" 107 33099 Spring 108 33853 Nipple, Exhaust pipe Nuffler 112 33038 Plug, Button (Use as required) 113 29752 Nut & Lockwasher Assy. 114 650587 Sud, Carburetor 115 27272 "Gasket, Air cleaner 120 32378 Bracket, Air cleaner 121 32376 Bracket, Air cleaner 122E 32376 Bracket, Air cleaner 125A 32009 Cover, Air cleaner 126 650513 Nut, Wing 128 650713 Screw, 5/16-18 x 5/8" (Use as require d) 128 650713 Screw, 5/16-18 x 3/4" (Use as require d) 129 52028 Screw, 5/16-18 x 3/4" (Use as require d) 140 33366 Framily All All All All All All All All All A | | | | · |
| 99 31957 100 35350 101 650128 102 82558 103 31966 104 31984A 105 650597 106 650591 107 33099 108 33853 109 32043B 112 33038 115 277272 116 6505891 117 33099 118 29752 119 6505891 110 6505891 111 277272 110 650399 111 277272 110 650399 111 277272 111 277272 111 277272 111 277272 111 277272 112 30767 113 29752 114 650587 115 277272 116 650399 117 30767 118 277272 119 30767 120 32378 121 30767 1220 32378 1226 32376 12376 1256 32009 126 650513 127 3009 128 650713 128 650713 128 650713 128 650713 128 650713 128 650713 128 650713 129 129 129 129 129 129 129 129 129 129 | | | | · |
| 100 35350 101 650128 Screw, 10-24 x 1/2" 102 28558 Washer, Wave 103 31966 Bushing, Control lever Lever, Control 105 650597 Screw, 10-24 x 5/8" 106 650591 Screw, 10-24 x 5/8" 107 33099 Spring 108 33853 Nipple, Exhaust pipe 109 32043B Muffler 112 33038 Plug, Button (Use as required) 113 29752 Nut & Lockwasher Assy. 114 650587 Screw, 10-32 x 5/8" 120 560399 Screw, 10-32 x 5/8" 121 30767 Spacer, Air cleaner 122D 32378 Bracket, Air cleaner 122E 32376 Bracket, Air cleaner 125A 32009 Cover, Air cleaner 126 650513 Nut, Wing 128 650429 Screw, 5/16-18 x 7/8" (Use as require d) 128 792028 Screw, 5/16-18 x 7/8" (Use as require d) 129 120 32378 Screw, 5/16-18 x 3/4" (Use as require d) 129 120 5279 120 50309 Screw, 5/16-18 x 7/8" (Use as require d) 129 120 792028 Screw, 5/16-18 x 7/8" (Use as require d) 129 120 792028 Screw, 5/16-18 x 7/8" (Use as require d) 120 121 3050 121 3050 122 506050 123 Screw, 5/16-18 x 7/8" (Use as require d) 124 30767 Spacer, Air (Ceaner 125A 3209 Screw, 5/16-18 x 7/8" (Use as require d) 129 120 792028 Screw, 5/16-18 x 7/8" (Use as require d) 120 792028 Screw, 5/16-18 x 7/8" (Use as required) 121 3050 122 506055 Screw, 5/16-18 x 7/8" (Use as required) 123 3356 Terminal, Ground 136 730201 Trigger Pin Kit (Use as required) 137 650675 Washer, Flat 1/4" Washer, Flat 1/4" Washer, Flat 1/4" Washer, Flat 1/4" | | | | · |
| 101 650128 102 28558 103 31966 103 31966 104 31984A 105 650597 106 650597 107 33099 108 33853 109 32043B 112 33038 113 29752 114 650587 115 27272 120 650399 121 30767 1220 32378 1226 32376 1226 32376 125 650513 128 650429 128 650713 128 65073 128 65073 128 65073 128 65073 128 65073 128 65073 128 65073 128 65073 128 65073 129 129 129 129 129 129 129 129 129 129 | | | | |
| 102 28558 103 31966 Bushing, Control lever Lever, Control 104 31984A Lever, Control 105 650597 Screw, 10-24 x 5/8" Screw, 10-24 x 2" Spring 107 33099 Spring 108 33853 Nipple, Exhaust pipe Muffler 112 33038 Plug, Button (Use as required) 113 29752 Nut & Lockwasher Assy. 114 650587 Strew, 10-32 x 5/8" 120 650399 Screw, 10-32 x 5/8" 121 30767 Spacer, Air cleaner 1220 32378 Bracket, Air cleaner 1221 32376 Bracket, Air cleaner 1225 32376 Bracket, Air cleaner 126 650513 Nut, Wing 128 650429 Cover, Air deaner Nut, Wing 128 650429 Screw, 5/16-18 x 5/8" (Use as require d) Screw, 5/16-18 x 5/8", (Use as require d) 128 792028 Screw, 5/16-18 x 7/8" (Use as require d) 141 26073 Nasher, 1/4 Lockwasher, Split (Use as require d) 147 31959 Baffle, Air 157 33356 Temminal, Ground Trigger Pin Kit (Use as required) 173 610118 Cover, Spacer, Int (Use as required) Spacer, Spring 176 50675 Washer, 1/4 plain (Use as required) Spacer, Screen Washer, 1/4 plain (Use as required) Spacer, Spacer, Screen Washer, Flat 1/4" | | | | · |
| 104 31984A 105 650597 106 650597 107 33099 107 33099 108 33853 109 32043B 111 33038 111 29752 114 650587 115 27272 116 650399 117 30767 118 30767 119 32378 119 32378 119 32376 110 32378 111 32878 112 3338 112 650513 112 650513 113 8crew, 5/16-18 x 5/8" (Use as require d) 114 650587 115 7272 116 650513 117 650675 118 12866 129 13966 141 8274 141 66073 145 31960 146 730201 147 31959 151 33356 166 730201 176 610118 176 62426 177 650675 178 8560429 18 crew, 10-32 k 5/8" 18 crew, 5/16-18 x 5/8" (Use as require d) 19 Cover, Air Cleaner 19 Cover, Air Cleaner 19 Cover, Air Cleaner 10 Cover, Air Cleaner 10 Cover, Air Cleaner 11 Cover, Air Cleaner 12 Cover, Air Cleaner 13 Cover, Air Cleaner 14 Cover, Air Cleaner 15 Cover, Air Cleaner 16 Cover, Air Cleaner 17 (Use as require d) 18 Cover, S/16-18 x 3/4" (Use as require d) 19 Cover, Air Cleaner 19 Cover, Air Cleaner 10 Cover, Air Cleaner 10 Cover, Air Cleaner 10 Cover, Air Cleaner 11 Cover, Air Cleaner 12 Cover, Air Cleaner 13 Cover, S/16-18 x 5/8" (Use as require d) 14 Cockwasher, Split (Use as require d) 15 Cover, S/16-18 x 7/8" (Use as required) 16 Gasket, Carburetor 17 Gasket, Carburetor 18 Gasket, Carburet | | | | |
| 105 650597 106 650597 106 650591 107 33099 108 33853 109 32043B 119 32043B 1112 33038 1113 29752 114 650587 115 27272 120 650399 121 30767 121 30767 122 32378 122 32376 125 32009 126 650513 128 650429 128 650429 128 792028 1414 8274 141 26073 145 31960 147 31959 151 33356 156 730201 176 610118 176 32426 177 650675 109 32043B Nirple, Exhaust pipe Muffler Nuffler Nu | 103 | 31966 | | Bushing, Control lever |
| 106 650591 107 33099 108 33853 Nipple, Exhaust pipe 109 32043B Muffler 112 33038 Plug, Button (Use as required) 113 29752 Nut & Lockwasher Assy. 114 650587 Stud, Carburetor * Gasket, Air cleaner 120 650399 Screw, 10-32 x 5/8" 121 30767 Spacer, Air cleaner 122D 32378 Bracket, Air cleaner 122E 32376 Bracket, Air cleaner 122E 32376 Bracket, Air cleaner 125A 32009 Cover, Air cleaner 126 650513 Nut, Wing 128 650713 Screw, 5/16-18 x 5/8" (Use as require d) 128 650743 Screw, 5/16-18 x 3/4" (Use as require d) 128 792028 Screw, 5/16-18 x 7/8" (Use as require d) 141A 8274 Lockwasher, Split (Use as required) 141 26073 Sersew, 5/16-18 x 7/8" (Use as required) 141 26073 Screw, 5/16-18 x 7/8" (Use as required) 145 31960 4 Gasket, Carburetor 147 31959 Baffle, Air 151 33356 Terminal, Ground 171 Ground 173 610118 Cover, Spark plug (Use as required) 173 610118 Cover, Spark plug (Use as required) 174 650675 Washer, Flat 1/4" Washer, 1/4 plain (Use as required) | | | | |
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| 109 32043B 112 33038 113 29752 114 650587 115 27272 116 650399 121 30767 122D 32378 122E 32376 125 Bracket, Air cleaner 126 650513 128 650713 128 650713 128 650429 128 792028 129 792028 141 8274 141 26073 145 31960 147 31959 156 730201 176 650675 177 650675 177 650675 177 650675 177 650675 118 k 50522 118 k Lockwasher Assy. 18ut & Lockwasher Assy. 19ut & Lockwasher, Split (Use as require d) 19ut & Argonia & Cover, 5/16-18 x 5/8" (Use as require d) 19ut & Argonia & Cover, 5/16-18 x 7/8" (Use as require d) 19ut & Argonia & Cover, 5/16-18 x 7/8" (Use as require d) 19ut & Argonia & Cover, 5/16-18 x 7/8" (Use as require d) 19ut & Argonia & Cover, 5/16-18 x 7/8" (Use as required) 19ut & Argonia & Cover, 5/16-18 x 7/8" (Use as required) 19ut & Argonia & Cover, 5/16-18 x 7/8" (Use as required) 19ut & Argonia & Cover, 5/16-18 x 5/8" (Use as | | | | |
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| 121 30767 122D 32378 122E 32376 125A 32009 126 650513 128 650713 128 650429 128 792028 141A 8274 141 26073 145 31960 145 31960 147 31959 151 33356 156 730201 173 610118 176 50675 177 650675 177 8345 187 32009 187 Bracket, Air cleaner 18 Cover, Air cleaner 19 Cover, Air cleaner 19 Cover, Air cleaner 10 Cover, 5/16-18 x 5/8" (Use as require d) 11 Screw, 5/16-18 x 3/4" (Use as require d) 12 Screw, 5/16-18 x 7/8" (Use as require d) 14 Lockwasher, Split (Use as required) 14 Cover, Split (Use as required) 15 Terminal, Ground 16 Cover, Spark plug (Use as required) 17 G50675 17 G50675 17 Washer, Flat 1/4" 17 8345 Washer, 1/4 plain (Use as required) | | | | · · · · · · · · · · · · · · · · · · · |
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| 125A 32009 126 650513 127 650713 128 650713 128 650429 128 792028 129 141A 8274 141 26073 145 31960 147 31959 151 33356 156 730201 173 610118 176 32426 177 650675 177 8345 128 650713 18 | | | | Bracket, Air cleaner |
| 126 650513 Nut, Wing 128 650713 Screw, 5/16-18 x 5/8" (Use as require d) 128 650429 Screw, 5/16-18 x 3/4" (Use as require d) 128 792028 Screw, 5/16-18 x 7/8" (Use as require d) 141A 8274 Lockwasher, Split (Use as required) 141 26073 Washer, Flat (Use as required) 145 31960 * Gasket, Carburetor 147 31959 Baffle, Air 151 33356 Terminal, Ground 156 730201 Trigger Pin Kit (Use as required) 173 610118 Cover, Spark plug (Use as required) 176 32426 Spacer, Screen 177 650675 Washer, Flat 1/4" 177 8345 Washer, 1/4 plain (Use as required) | | | | · |
| 128 650713 Screw, 5/16-18 x 5/8" (Use as require d) 128 650429 Screw, 5/16-18 x 3/4" (Use as require d) 128 792028 Screw, 5/16-18 x 7/8" (Use as require d) 141 8274 Lockwasher, Split (Use as required) 141 26073 Washer, Flat (Use as required) 145 31960 * Gasket, Carburetor 147 31959 Baffle, Air 151 33356 Terminal, Ground 156 730201 Trigger Pin Kit (Use as required) 173 610118 Cover, Spark plug (Use as required) 176 32426 Spacer, Screen 177 650675 Washer, Flat 1/4" 177 8345 Washer, 1/4 plain (Use as required) | | | | · |
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| 128 792028 Screw, 5/16-18 x 7/8" (Use as require d) 141A 8274 Lockwasher, Split (Use as required) 141 26073 Washer, Flat (Use as required) 145 31960 * Gasket, Carburetor 147 31959 Baffle, Air 151 33356 Terminal, Ground 156 730201 Trigger Pin Kit (Use as required) 173 610118 Cover, Spark plug (Use as required) 176 32426 Spacer, Screen 177 650675 Washer, Flat 1/4" 177 8345 Washer, 1/4 plain (Use as required) | | | | |
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| 141 26073 Washer, Flat (Use as required) 145 31960 * Gasket, Carburetor 147 31959 Baffle, Air 151 33356 Terminal, Ground 156 730201 Trigger Pin Kit (Use as required) 173 610118 Cover, Spark plug (Use as required) 176 32426 Spacer, Screen 177 650675 Washer, Flat 1/4" 177 8345 Washer, 1/4 plain (Use as required) | | | | |
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| 147 31959 Baffle, Air 151 33356 Terminal, Ground 156 730201 Trigger Pin Kit (Use as required) 173 610118 Cover, Spark plug (Use as required) 176 32426 Spacer, Screen 177 650675 Washer, Flat 1/4" 177 8345 Washer, 1/4 plain (Use as required) | | | | . , |
| 151 33356 Terminal, Ground 156 730201 Trigger Pin Kit (Use as required) 173 610118 Cover, Spark plug (Use as required) 176 32426 Spacer, Screen 177 650675 Washer, Flat 1/4" 177 8345 Washer, 1/4 plain (Use as required) | | | | · |
| 156 730201 Trigger Pin Kit (Use as required) 173 610118 Cover, Spark plug (Use as required) 176 32426 Spacer, Screen 177 650675 Washer, Flat 1/4" 177 8345 Washer, 1/4 plain (Use as required) | | | | · |
| 176 32426 Spacer, Screen 177 650675 Washer, Flat 1/4" 177 8345 Washer, 1/4 plain (Use as required) | | | | · |
| 177 650675 Washer, Flat 1/4" 177 8345 Washer, 1/4 plain (Use as required) | | | | |
| 177 8345 Washer, 1/4 plain (Use as required) | | | | |
| | | | | · |
| | 177 | | *** | |

Washer, 1/4 plain (Use as required)

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| Ref # | Part Number | Qty Description |
|-------|-------------|--|
| 178 | 27070 | Washer, Lock 1/4 E.T. (Use as require d) |
| 178 | 650675 | Washer, Flat 1/4 (Use as required) |
| 184 | 27793 | Clip, Conduit |
| 185 | 28942 | Screw, 10-32 x 3/8" |
| 187 | 650713 | Screw, 5/16-18 x 5/8" |
| 188 | 26073 | Washer, Flat |
| 216 | 33467 | Tube, Extension, Oil fill |
| 217 | 650744 | Screw, 10-24 x 7/8" |
| 246 | 32953 | Screen, Starter pulley |
| 248 | 650670 | Screw, 1/4-20 x 3/4" |
| 249 | 32046 | Rope Assy., Starter (Use as required) |
| 264 | 650661 | Screw, 1/4-20 x 3/4" |
| 265 | 610408 | Nut, Hex |
| 266 | 610750 | Grommet, Lead wire |
| 267 | 610748 | Solid State Magneto (Incl.151,173,265,266) |
| 278 | 610746 | Solid State Flywheel |
| 299 | 34346 | Decal, Instruction |
| 299B | 550223 | Decal, Name |
| 299B | 32676 | Decal, Solid State |
| 299A | 31752 | Decal, Air cleaner |
| 300 | 32255A | Valve, Seat, Spring & Gasket Assy. |
| 301 | 631533 | Carburetor (Incl. 145) (Refer to Division 5, Section A, page 94 for breakdown) |
| 304 | 33237A | * Gasket Set (Incl. items marked *) |

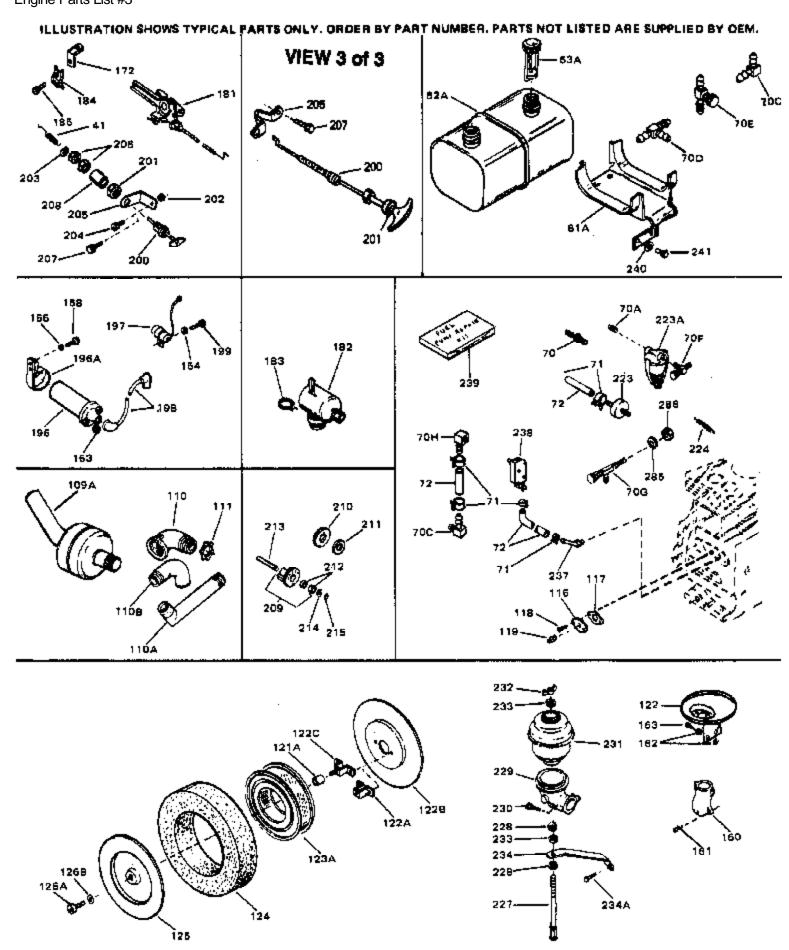


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Engine Parts List #2

| | | Qty Description |
|------|-----------------|--|
| 178 | 27070 650675 | Washer, Lock 1/4 E.T. (Use as require d) Washer, Flat 1/4 (Use as required) |
| | 650701 | Screw, 8-18 x 7/16" (Use as required) |
| | 792028 | Screw, 5/16-18 x 7/8" (Use w/32817 st r.motor) |
| | 650781 | Screw,5/16-18 x 11/16"(Use w/33835 st r.motor) |
| 235 | 34276 | Plate, Cover (Use as required to cover regulator mounting hole in blower housing) |
| 236 | 650736 | Screw, 10-16 x 3/8" (Use as required) |
| 243 | 32252 | Shaft, Flywheel extension |
| 244 | 27513 | Lockwasher |
| 245 | 792051 | Screw, 1/4-20 x 1-3/4" |
| 252 | 730134 | Rewind Starter Kit (Incl. 165, 166, 167, 168, 169 & 291) (Use as required) |
| 253 | 33018 | Harness Assy., Adapter (Use as requir ed) |
| 254 | 610761 | Alternator Coil (Solid State) (10 Amp) (Incl. Nos. 253, 256 & 257A) |
| 255 | 650416 | Screw, 10-32 x 1" |
| 256 | 610922 | Terminal, Female |
| 257B | 610824 | Flat Connector (Female terminals) (As req.) |
| | 610819 | Connector, Pyramid (For female termin als) |
| | 610750 | Grommet, Lead wire |
| | 610749 | Solid State Regulator (10 Amp) |
| | 730198 | Starter Switch Kit(Incl. 287-298) (As req.) |
| 303 | 33835 | Electric Starter Motor (12 Volt) NOTE: The 32817 and 33835 starter motors are used interchangeably on the se models. Refer to service numberstamped on end cap of motor, or on decal for identification. Refer to Division 5, Section D for breakdown. |



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Engine Parts List #3

| Ref # | Part Number 0 | Qty | Description |
|-------|---------------|-----|---|
| | 31967 | ٠., | Spring, Governor |
| | 29634 | | Fitting, Fuel line |
| | 26460 | | Clamp, Fuel line (Use as required) |
| 72 | 29774 | | Fuel Line (Braided) (8.25") (Use as r equired) |
| 72 | 30705 | | Fuel Line (Braided) (16") (Use as req uired) |
| 72 | 30962 | | Fuel Line (Braided) (32") (Use as req uired) |
| 72 | 30965 | | Fuel Line (Braided) (48") (Use as req uired) |
| 119 | 28534 | | Pipe Plug, 1/8-27 (Use as required) |
| 119 | 9556 | | Plug, Pipe, 1/8-27 (Use as required) |
| 123A | 32008 | | Element, Air cleaner |
| 172 | 31990 | | Bracket, Choke control |
| 184 | 27793 | | Clip, Conduit |
| 185 | 28942 | | Screw, 10-32 x 3/8" |
| 209 | 33500A | | Weight Assy. Kit, Counterbalance (Gears have helical teeth |
| | | | which replace straight tooth gears) (Incl. 33965 weight assy. |
| | | | & 33963 gear) |
| 210 | 33963 | | Gear, Counterbalance Weight |
| | 33499 | | Spacer Spacer |
| | 33501 | | Bearing, Needle |
| | 33502 | | Shaft, Counterbalance |
| | 33503 | | Washer, Thrust |
| | 792017 | | Ring, Retaining |
| | | | |