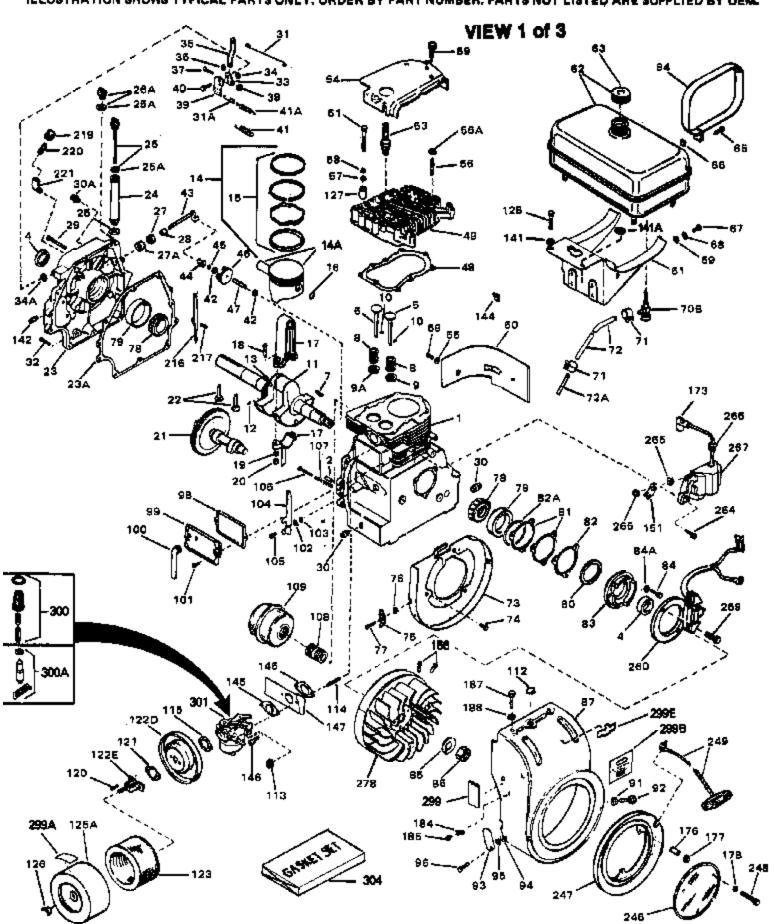
ILLUSTRATION SHOWS TYPICAL PARTS ONLY, ORDER BY PART NUMBER, PARTS NOT LISTED ARE SUPPLIED BY DEM.



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Pof # Port Number	h. Description
Ref # Part Number Qt	
1 33042	Cylinder (Incl. 2, 4, 30 & 47) (3-1/2 " Bore)
2 27652	Pin, Dowel
4 31950	Seal, Oil
5 31940	Intake Valve (Std.)
5 31941	Intake Valve (1/32" OS) (Incl. 9)
6 31942	Exhaust Valve (Std.)
6 31943	Exhaust Valve (1/32" OS) (Incl. 9)
7 650592	Key, Flywheel
8 31944	Spring, Valve
9A 31945	Cap, Lower valve spring (Std.)
9A 31946	
	Cap, Lower valve spring (1/32" OS)
9 31946	Cap, Lower valve spring (1/32" OS)
9 31945	Cap, Lower valve spring (Std.)
10 20810	Pin, Valve spring retainer
11 33357A	Crankshaft (Incl. 12, 13, 17, 78 & 79)
12 29783	Pin, Crankshaft gear
13 31931	Gear, Crankshaft
14 34511	Piston, Pin & Ring Set (Std.) (3-1/2" Bore)
14 34512	Piston, Pin & Ring Set (.010" OS)
14 34513	Piston, Pin & Ring Set (.020" OS)
14 34524	Piston, Pin & Ring Set (.030" OS)
14 34525	Piston, Pin & Ring Set (.040" OS)
14A 32238B	Piston & Pin Ass'y. (Std.)(Incl.16)(3 -1/2")
14A 32239B	Piston & Pin Ass'y. (.010" OS) (Incl. 16)
14A 32240B	Piston & Pin Ass'y. (.020" OS) (Incl. 16)
14A 32621B	Piston & Pin Ass'y. (.030" OS) (Incl. 16)
14A 32622B	Piston & Pin Ass'y. (.040" OS) (Incl. 16)
15 32241	Ring Set (Std.) (3-1/2" Bore)
15 32242	Ring Set (.010" OS)
15 32243	Ring Set (.020" OS)
15 32625	Ring Set (.030" OS)
15 32626	Ring Set (.040" OS)
15 32336	Re-Ringing Set, Piston
16 31919	Ring, Piston pin retaining
17 33093A	Connecting Rod Ass'y.(Std.)(Incl.18, 19 & 20)
17 34383	Connecting Rod Assy.(.010" US)(Incl.1 8,19,20)
17 34384	
	Connecting Rod Assy.(.020" US)(Incl.1 8,19,20)
18 32077	Bolt, Connecting rod
19 26073	Washer, Connecting rod
20 28264	Nut Assy., Lock
21 32150	Camshaft (MCR)
22 31939	Lifter, Valve
23 32685	Cylinder Cover (Incl.4,25,26A,28,30,3 4 & 43)
23A 31956A	* Gasket, Cylinder cover
24 32205	Oil Fill Tube
25 29673	* Gasket, Oil fill tube
25A 29985	"O" Ring
26 33358	Dipstick (Incl. 25A)
28 32426	Spacer, Governor rod
29 650588	Screw, 1/4-20 x 2"
30 31927	·
	Oil Drain Plug
31 31968	Link, Governor
32 650451	Screw, 1/4-20 x 1"
33 31964	Clamp, Governor lever
34 29193	Ring, Retaining
35 31963	Lever, Governor adjusting
36 650518	Lockwasher
37 650544	Screw, 10-24 x 7/8"

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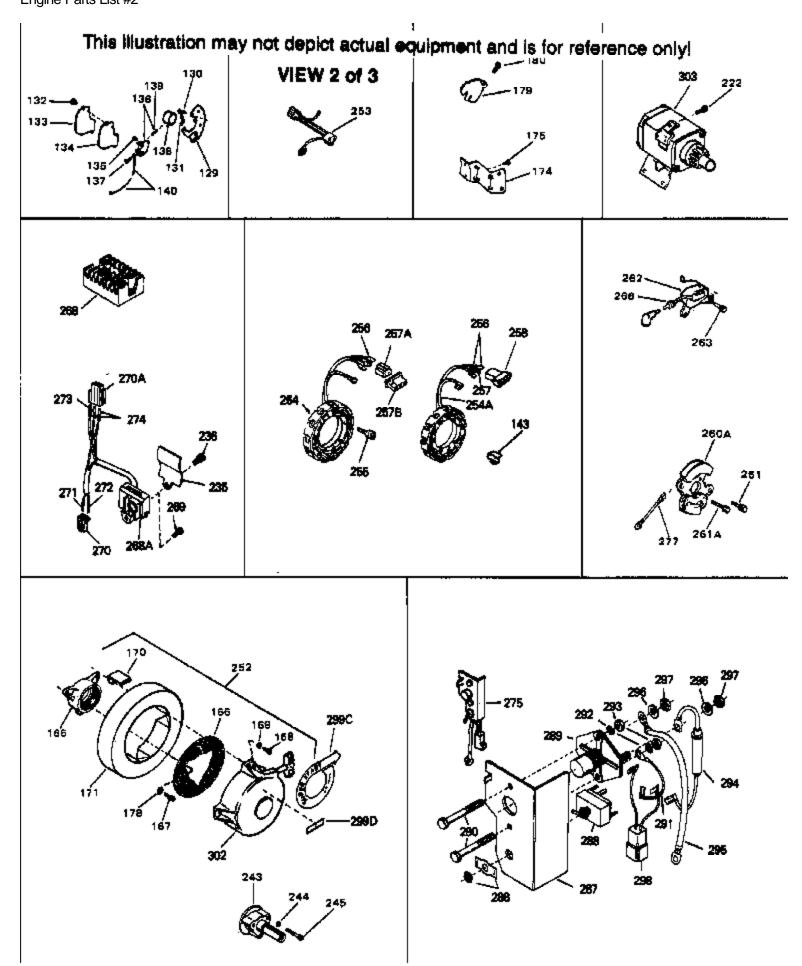
Ref #	Part Number	Qty	Description
	7975	٠.,	Nut, 10-24
	31965		Plate, Governor spring
	30312		Screw, 10-32 x 1/2"
	31967		Spring, Governor
	30590A		Washer, Flat
	32425		Rod Assy., Governor
	31948		Spool, Governor
	29193		Ring, Retaining
46	31947		Gear Assy., Governor
47	31930		Shaft, Mechanical Governor
48	32246A		* Gasket, Cylinder head
49	33034		Head, Cylinder
51	650694A		Screw, 5/16-18 x 2" (Use as required)
	650711		Screw, 5/16-18 x 1-5/8" (Use as required)
	650628A		Screw, 5/16-18 x 2-3/8" (Use as requi red)
	650695A		Screw, 5/16-18 x 2-1/4" (Use as requi red)
	650714		Screw, 5/16-18 x 1-5/8" (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
	650692		Screw, 5/16-18 x 1-3/4" (Use as required)
	650603		Screw, 5/16-18 x 5/8" (Use as require d)
	33636		Resistor Spark Plug (RJ-8C)
	34251		Resistor Spark Plug (RJ-17LM)
	33035		Cover, Cylinder head
	28537		Washer, Plain
	650691		Washer, Flat (Use as required)
	650690		Washer, Belleville (Use as required)
58	8274		Washer, Lock (Use as required)
59	650128		Screw, 10-24 x 1/2"
60	31976		Extension, Blower housing
61	31978		Bracket, Fuel tank
62	31301		Fuel Tank (Incl. 63)
	410144B		Fuel Cap (White Plastic)(Std.)(As req uired)
	34210		Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as
			required)
67	650517		Screw, 1/4-20 x 27/32" (Use as requir ed)
	650561		Screw, 1/4-20 x 5/8" (Use as required )
	30063		Screw, 1/4-20 x 1/2" (Use as required )
	792028		Screw, 5/16-18 x 7/8" (Use as required)
	29683		Strainer & Shut-off, Fuel
	26460		·
			Clamp, Fuel line (Use as required)
	30962		Fuel Line (Braided) (32") (Use as req uired)
	30965		Fuel Line (Braided) (48") (Use as req uired)
	29774		Fuel Line (Braided) (8.25") (Use as r equired)
	30705		Fuel Line (Braided) (16") (Use as req uired)
	32579		Baffle, Blower housing
	650561		Screw, 1/4-20 x 5/8"
	31932		Bearing, Tapered roller
	31928		Cup, Bearing
80	32031		Spacer, Steel (.010" thick) NOTE: Determine the gap
			between the cover and the machined surface on the cylinder
			which can be from .001"up to .007" in which case no shim
			gaskets will be required. Use of gasket must be limited to a
			combined total of .010" thick. Steel spacersmust be used
			as required
			1 · ·

and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to eliminat  84A 650679	Dof #	Part Number Of	Description
between the covier and the machined surface on the cylindral which can be from 001" by 10 007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req  82 31972  "Gasket, Shim (.005/007 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req  82A 32599  "O" Ring Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to eliminat  84A 650679			
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83 32577  Cover, Öylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to eliminat  84A 650679  84 792028  Screw, 5/16-18 x 7/8"  85 650615  Washer, Flat  Washer, Flat  Washer, Flat  Washer, Lock  92 650595  Screw, 5/16-24 x 3/8"  Washer, Lock  93 31958  \$195 8274  Washer, Lock  94 31958  \$195 8274  Washer, Lock  \$2 650624  Screw, 5/16-24 x 9/16"  \$3 31957  Breather Assy.  100 35350  Tube, Breather  101 650128  Screw, 10-24 x 1/2"  102 28558  103 31996  Bushing, Control lever  104 319984  Lever, Control  105 650597  Screw, 10-24 x 2"  107 33099  108 32042  Nipple, Exhaust pipe  Muffler  Nut & Lockwasher Assy.  String, Button (Use as required)  Nut & Lockwasher Assy.  115 27272  126 650399  127 73278  Bracket, Air cleaner  125 32376  Bracket, Air cleaner  125 32376  Bracket, Air cleaner  126 650513  Nut, Wingleaner  127 32028  Screw, 5/16-18 x 5/8" (Use as require d)	82	31972	between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used
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106       650591       Screw, 10-24 x 2"         107       33099       Spring         108       32042       Nipple, Exhaust pipe         109       32043B       Muffler         112       33038       Plug, Button (Use as required)         113       29752       Nut & Lockwasher Assy.         114       650587       Stud, Carburetor         115       27272       * Gasket, Air cleaner         120       650399       Screw, 10-32 x 5/8"         121       30767       Spacer, Air cleaner         122E       32376       Bracket, Air cleaner         122D       32378       Bracket, Air cleaner         125A       32009       Cover, Air cleaner         126       650513       Nut, Wing         128       650713       Screw, 5/16-18 x 5/8" (Use as require d)         128       792028       Screw, 5/16-18 x 3/4" (Use as require d)         128       792028       Screw, 5/16-18 x 7/8" (Use as require d)         141       26073       Washer, Flat (Use as required)         141A       8274       Lockwasher, Split (Use as required)			
107       33099       Spring         108       32042       Nipple, Exhaust pipe         109       32043B       Muffler         112       33038       Plug, Button (Use as required)         113       29752       Nut & Lockwasher Assy.         114       650587       Stud, Carburetor         115       27272       * Gasket, Air cleaner         120       650399       Screw, 10-32 x 5/8"         121       30767       Spacer, Air cleaner         122E       32376       Bracket, Air cleaner         122D       32378       Bracket, Air cleaner         125A       32009       Cover, Air cleaner         126       650513       Nut, Wing         128       650713       Screw, 5/16-18 x 5/8" (Use as require d)         128       792028       Screw, 5/16-18 x 7/8" (Use as require d)         128       792028       Screw, 5/16-18 x 7/8" (Use as require d)         141       26073       Washer, Flat (Use as required)         141A       8274       Lockwasher, Split (Use as required)			
109       32043B       Muffler         112       33038       Plug, Button (Use as required)         113       29752       Nut & Lockwasher Assy.         114       650587       Stud, Carburetor         115       27272       * Gasket, Air cleaner         120       650399       Screw, 10-32 x 5/8"         121       30767       Spacer, Air cleaner         122E       32376       Bracket, Air cleaner         122D       32378       Bracket, Air cleaner         125A       32009       Cover, Air cleaner         126       650513       Nut, Wing         128       650713       Screw, 5/16-18 x 5/8" (Use as require d)         128       650429       Screw, 5/16-18 x 3/4" (Use as require d)         128       792028       Screw, 5/16-18 x 7/8" (Use as require d)         141       26073       Washer, Flat (Use as required)         141A       8274       Lockwasher, Split (Use as required)			•
112       33038       Plug, Button (Use as required)         113       29752       Nut & Lockwasher Assy.         114       650587       Stud, Carburetor         115       27272       * Gasket, Air cleaner         120       650399       Screw, 10-32 x 5/8"         121       30767       Spacer, Air cleaner         122E       32376       Bracket, Air cleaner         122D       32378       Bracket, Air cleaner         125A       32009       Cover, Air cleaner         126       650513       Nut, Wing         128       650713       Screw, 5/16-18 x 5/8" (Use as require d)         128       792028       Screw, 5/16-18 x 7/8" (Use as require d)         128       792028       Screw, 5/16-18 x 7/8" (Use as required)         141       26073       Washer, Flat (Use as required)         141A       8274       Lockwasher, Split (Use as required)			• • • • • • • • • • • • • • • • • • • •
113       29752       Nut & Lockwasher Assy.         114       650587       Stud, Carburetor         115       27272       * Gasket, Air cleaner         120       650399       Screw, 10-32 x 5/8"         121       30767       Spacer, Air cleaner         122E       32376       Bracket, Air cleaner         122D       32378       Bracket, Air cleaner         125A       32009       Cover, Air cleaner         126       650513       Nut, Wing         128       650713       Screw, 5/16-18 x 5/8" (Use as require d)         128       650429       Screw, 5/16-18 x 3/4" (Use as require d)         128       792028       Screw, 5/16-18 x 7/8" (Use as require d)         141       26073       Washer, Flat (Use as required)         141A       8274       Lockwasher, Split (Use as required)			
114       650587       Stud, Carburetor         115       27272       * Gasket, Air cleaner         120       650399       Screw, 10-32 x 5/8"         121       30767       Spacer, Air cleaner         122E       32376       Bracket, Air cleaner         122D       32378       Bracket, Air cleaner         125A       32009       Cover, Air cleaner         126       650513       Nut, Wing         128       650713       Screw, 5/16-18 x 5/8" (Use as require d)         128       650429       Screw, 5/16-18 x 3/4" (Use as require d)         128       792028       Screw, 5/16-18 x 7/8" (Use as require d)         141       26073       Washer, Flat (Use as required)         141A       8274       Lockwasher, Split (Use as required)			• , ,
115       27272       * Gasket, Air cleaner         120       650399       Screw, 10-32 x 5/8"         121       30767       Spacer, Air cleaner         122E       32376       Bracket, Air cleaner         122D       32378       Bracket, Air cleaner         125A       32009       Cover, Air cleaner         126       650513       Nut, Wing         128       650713       Screw, 5/16-18 x 5/8" (Use as require d)         128       650429       Screw, 5/16-18 x 3/4" (Use as require d)         128       792028       Screw, 5/16-18 x 7/8" (Use as require d)         141       26073       Washer, Flat (Use as required)         141A       8274       Lockwasher, Split (Use as required)			
120       650399       Screw, 10-32 x 5/8"         121       30767       Spacer, Air cleaner         122E       32376       Bracket, Air cleaner         122D       32378       Bracket, Air cleaner         125A       32009       Cover, Air cleaner         126       650513       Nut, Wing         128       650713       Screw, 5/16-18 x 5/8" (Use as require d)         128       650429       Screw, 5/16-18 x 3/4" (Use as require d)         128       792028       Screw, 5/16-18 x 7/8" (Use as require d)         141       26073       Washer, Flat (Use as required)         141A       8274       Lockwasher, Split (Use as required)			·
121 30767       Spacer, Air cleaner         122E 32376       Bracket, Air cleaner         122D 32378       Bracket, Air cleaner         125A 32009       Cover, Air cleaner         126 650513       Nut, Wing         128 650713       Screw, 5/16-18 x 5/8" (Use as require d)         128 650429       Screw, 5/16-18 x 3/4" (Use as require d)         128 792028       Screw, 5/16-18 x 7/8" (Use as require d)         141 26073       Washer, Flat (Use as required)         141A 8274       Lockwasher, Split (Use as required)			•
122E       32376       Bracket, Air cleaner         122D       32378       Bracket, Air cleaner         125A       32009       Cover, Air cleaner         126       650513       Nut, Wing         128       650713       Screw, 5/16-18 x 5/8" (Use as require d)         128       650429       Screw, 5/16-18 x 3/4" (Use as require d)         128       792028       Screw, 5/16-18 x 7/8" (Use as require d)         141       26073       Washer, Flat (Use as required)         141A       8274       Lockwasher, Split (Use as required)			·
125A 32009 Cover, Air cleaner 126 650513 Nut, Wing 128 650713 Screw, 5/16-18 x 5/8" (Use as require d) 128 650429 Screw, 5/16-18 x 3/4" (Use as require d) 128 792028 Screw, 5/16-18 x 7/8" (Use as require d) 141 26073 Washer, Flat (Use as required) 141A 8274 Lockwasher, Split (Use as required)	122E	32376	•
126 650513  128 650713  128 650729  128 792028  141 26073  Nut, Wing  Screw, 5/16-18 x 5/8" (Use as require d)  Screw, 5/16-18 x 3/4" (Use as require d)  Screw, 5/16-18 x 7/8" (Use as require d)  Washer, Flat (Use as required)  Lockwasher, Split (Use as required)			
128 650713 Screw, 5/16-18 x 5/8" (Use as require d) 128 650429 Screw, 5/16-18 x 3/4" (Use as require d) 128 792028 Screw, 5/16-18 x 7/8" (Use as require d) 141 26073 Washer, Flat (Use as required) 141A 8274 Lockwasher, Split (Use as required)			·
128 650429 Screw, 5/16-18 x 3/4" (Use as require d) 128 792028 Screw, 5/16-18 x 7/8" (Use as require d) 141 26073 Washer, Flat (Use as required) 141A 8274 Lockwasher, Split (Use as required)			
128 792028 Screw, 5/16-18 x 7/8" (Use as require d) 141 26073 Washer, Flat (Use as required) 141A 8274 Lockwasher, Split (Use as required)			
141 26073 Washer, Flat (Use as required) 141A 8274 Lockwasher, Split (Use as required)			
141A 8274 Lockwasher, Split (Use as required)			
145 31960 * Gasket, Carburetor	145	31960	* Gasket, Carburetor

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## For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 $_{\rm Page\ 5\ of\ 9}$ Engine Parts List #1

Ref #	Part Number C	ty Description
147	31959	Baffle, Air
151	33356	Terminal, Ground
156	730201	Trigger Pin Kit (Use as required)
173	610118	Cover, Spark plug (Use as required)
	32426	Spacer, Screen
	8345	Washer, 1/4 plain (Use as required)
	27070	Washer, Lock 1/4 E.T. (Use as require d)
	650675	Washer, Flat 1/4 (Use as required)
	27793	Clip, Conduit
	28942	Screw, 10-32 x 3/8"
	650713	Screw, 5/16-18 x 5/8"
	26073	Washer, Flat
	32953	Screen, Starter pulley
	650670	Screw, 1/4-20 x 3/4"
	32046	Rope Assy., Starter (Use as required)
	650661	Screw, 1/4-20 x 3/4"
	610408	Nut, Hex
	610750	Grommet, Lead wire
	610748	Solid State Magneto (Incl.151,173,265,266)
	610746	Solid State Flywheel
	34346	Decal, Instruction
	31752	Decal, Air cleaner
	550223	Decal, Name
	32676	Decal, Solid State
	32255A	Valve, Seat, Spring & Gasket Assy.
301	631533	Carburetor (Incl. 145) (Refer to Division 5, Section A, page 94 for breakdown)
304	33237A	* Gasket Set (Incl. items marked *)

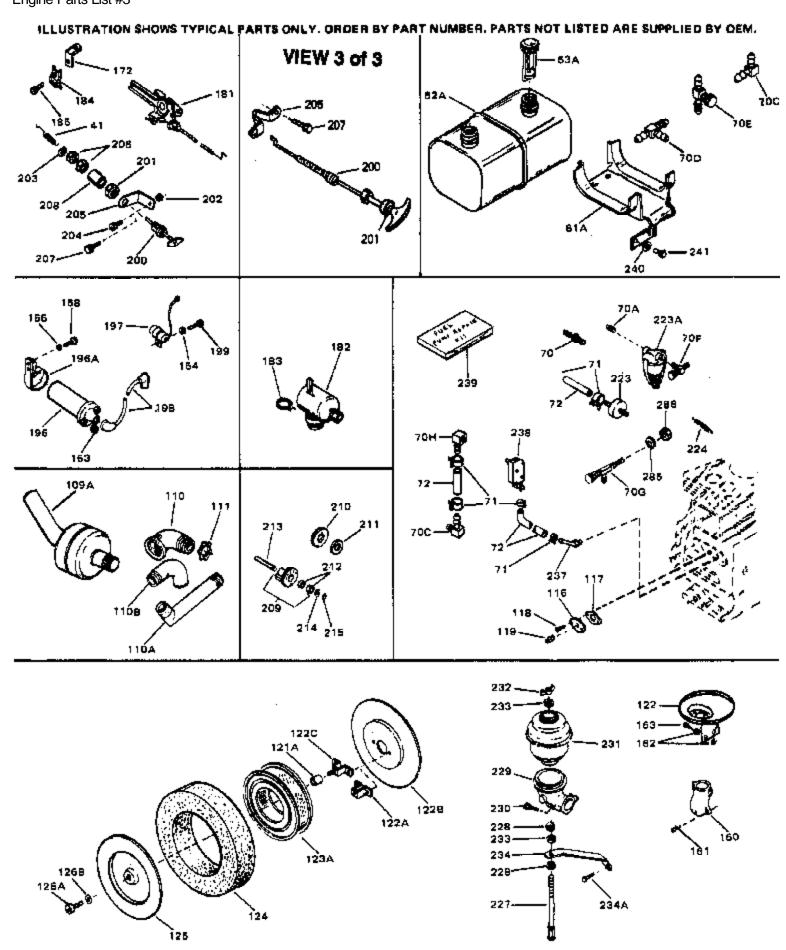


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## For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 HH120-120154C Engine Parts List #2

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Ref #	Part Number	Qty Description
178 180 222 222	27070 650675 650701 792028 650781 34276	Washer, Lock 1/4 E.T. (Use as require d) Washer, Flat 1/4 (Use as required) Screw, 8-18 x 7/16" (Use as required) Screw, 5/16-18 x 7/8" (Use w/32817 st r.motor) Screw,5/16-18 x 11/16"(Use w/33835 st r.motor) Plate, Cover (Use as required to cover regulator mounting hole in blower housing)
243 244 245	650736 32252 27513 792051 730134	Screw, 10-16 x 3/8" (Use as required) Shaft, Flywheel extension Lockwasher Screw, 1/4-20 x 1-3/4" Rewind Starter Kit (Incl. 165, 166, 167, 168, 169 & 291) (Use as required)
	33018 610761	Harness Assy., Adapter (Use as requir ed) Alternator Coil (Solid State) (10 Amp) (Incl. Nos. 253, 256 & 257A)
256 257B 257A 266 268 275	650416 610922 610824 610819 610750 610749 730198 33835	Screw, 10-32 x 1" Terminal, Female Flat Connector (Female terminals) (As req.) Connector, Pyramid (For female termin als) Grommet, Lead wire Solid State Regulator (10 Amp) Starter Switch Kit(Incl. 287-298) (As req.) Electric Starter Motor (12 Volt) NOTE: The 32817 and 33835 starter motors are used interchangeably on the se models. Refer to service numberstamped on end cap of motor, or on decal for identification. Refer to Division 5, Section D for breakdown.



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## For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 $_{\rm Page~9~of~9}$ Engine Parts List #3

Ref #	Part Number	Qty	Description
41	31967		Spring, Governor
70	29634		Fitting, Fuel line
71	26460		Clamp, Fuel line (Use as required)
72	30962		Fuel Line (Braided) (32") (Use as req uired)
72	30965		Fuel Line (Braided) (48") (Use as req uired)
72	29774		Fuel Line (Braided) (8.25") (Use as r equired)
72	30705		Fuel Line (Braided) (16") (Use as req uired)
119	28534		Pipe Plug, 1/8-27 (Use as required)
119	9556		Plug, Pipe, 1/8-27 (Use as required)
123A	32008		Element, Air cleaner
172	31990		Bracket, Choke control
184	27793		Clip, Conduit
185	28942		Screw, 10-32 x 3/8"