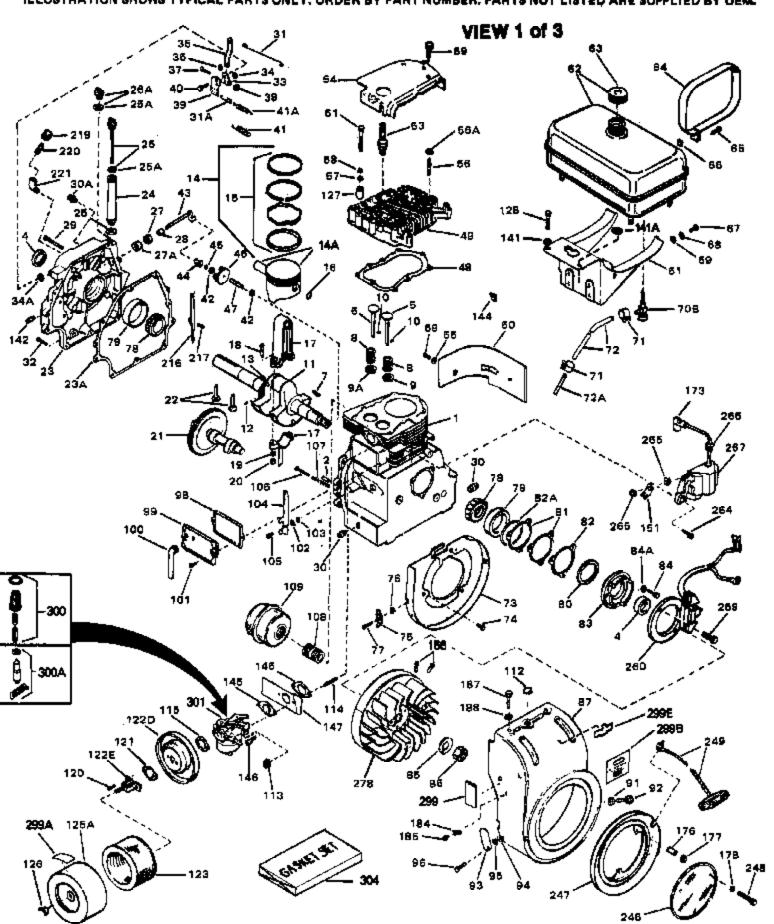
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1 33042			Qty Description
4 31950 5 31940 1 5 31941 6 31942 6 31942 6 31943 7 650592 8 31944 9 31946 9 31944 9 31946 Cap, Lower valve spring (1/52° OS) 9 31945 Cap, Lower valve spring (Std.) 9 31945 Cap, Lower valve spring (Std.) 9 31946 Cap, Lower valve spring (Std.) 9 31947 Cap, Lower valve spring (Std.) 9 31948 Cap, Lower valve spring (Std.) 9 31949 Cap, Lower valve spring (Std.) 9 31945 Cap, Lower valve spring (Std.) 9 31945 Cap, Lower valve spring (Std.) 9 31945 Cap, Lower valve spring (Std.) 9 31946 Cap, Lower valve spring (Std.) 9 31945 Cap, Lower valve spring (Std.) 9 10 22763 Pin, Crankshaft gear Pin, Crankshaft gear Pin, Crankshaft gear Piston, Pin & Ring Std (Std.) (3-12° Bore) Piston, Pin & Ring Std (Std.) (3-12° Bore) Piston, Pin & Ring Std. (200° OS) Piston, Pin & Ring Std. (200° OS) Piston, Pin & Ring Std. (200° OS) Piston, Pin Assy, (200° OS) (Incl. 16) Piston & Pin Assy, (200° OS) (Incl. 16)			
5 31940	2	27652	Pin, Dowel
5 31941	4	31950	Seal, Oil
6 31942 Exhaust Valve (132" OS) (Ind. 9) 7 650592 Key, Flywheel 8 31944 Spring, Valve 9 31946 Cap, Lower valve spring (132" OS) 9 31946 Cap, Lower valve spring (Rotator) 10 20810 Pin, Valve spring (Rotator) 11 33392A Carl (Ind. 12, 13, 78 & 79) 12 29783 Pin, Crankshaft gear 13 31931 Gear, Crankshaft gear 14 34512 Piston, Pin & Ring Set (101" OS) 14 34513 Piston, Pin & Ring Set (101" OS) 14 34513 Piston, Pin & Ring Set (101" OS) 14 34524 Piston, Pin & Ring Set (101" OS) 14 34525 Piston, Pin & Ring Set (101" OS) 14 34526 Piston, Pin & Ring Set (101" OS) 14 34527 Piston, Pin & Ring Set (101" OS) 14 34528 Piston, Pin & Ring Set (101" OS) 14 34529 Piston, Pin & Ring Set (101" OS) 14 34529 Piston, Pin & Ring Set (101" OS) 14 34529 Piston, Pin & Ring Set (101" OS) 15 32238 Piston & Pin Assy, (101" OS) (Ind. 16) 16 31241 Piston & Pin Assy, (101" OS) (Ind. 16) 17 32242 Piston & Pin Assy, (101" OS) (Ind. 16) 18 32241 Piston & Pin Assy, (104" OS) (Ind. 16) 18 32242 Piston & Pin Assy, (104" OS) (Ind. 16) 19 32242 Piston & Pin Assy, (104" OS) (Ind. 16) 19 32242 Piston & Pin Assy, (104" OS) (Ind. 16) 19 32243 Piston & Pin Assy, (104" OS) (Ind. 16) 19 32240 Piston & Pin Assy, (104" OS) (Ind. 16) 19 32241 Piston & Pin Assy, (104" OS) (Ind. 16) 19 32242 Piston & Pin Assy, (104" OS) (Ind. 16) 19 32243 Piston & Pin Assy, (104" OS) (Ind. 16) 19 32243 Piston & Pin Assy, (104" OS) (Ind. 18, 19 & 20) 10 32864 Piston Piston Piston Piston Piston 18 32077 Piston Piston Piston Piston 19 26073 Piston Piston Piston Piston 20 28264 Piston Piston Piston Piston 21 32865 Piston Piston Piston Piston 22 31939 Piston Piston Piston 23 31966 Piston Piston Piston Piston 24 31966 Piston Piston Piston Piston 25 329673 Piston Piston Piston 26 33070 Piston Piston Piston Piston 27 31968 Piston Piston Piston Piston 28 329673 Piston Piston Piston Piston 29 32993 Piston Piston Piston Piston 29 32993 Piston Piston Piston Piston Piston 29 32993 Piston Pist	5	31940	Intake Valve (Std.)
6 31943 Exhaust Valve (1/32" OS) (Incl. 9) 7 650592 Key, Flywheel 9 31946 Spring, Valve 9 31946 Cap, Lower valve spring (1/32" OS) 9 31946 Cap, Lower valve spring (Rotator) 10 20910 Pin, Valve spring retainer 11 33392A Crantschaft (Incl. 12, 13, 78 & 79) 12 29783 Pin, Crantschaft (Incl. 12, 13, 78 & 79) 12 29783 Pin, Crantschaft (Incl. 12, 13, 78 & 79) 14 34511 Piston, Pin & Ring Set (Std.) (3-1/2" Bore) 14 34511 Piston, Pin & Ring Set (Std.) (3-1/2" Bore) 14 34513 Piston, Pin & Ring Set (030" OS) 14 34524 Piston, Pin & Ring Set (030" OS) 14 34525 Piston, Pin & Ring Set (030" OS) 14 34525 Piston, Pin & Ring Set (040" OS) 14 34525 Piston, Pin & Ring Set (040" OS) 14 34529 Piston & Pin Assy, (Std.) (Incl. 16) (3-1/2") 14 34529 Piston & Pin Assy, (Std.) (Incl. 16) (3-1/2") 14 34529 Piston & Pin Assy, (100" OS) (Incl. 16) 14 34521 Piston & Pin Assy, (100" OS) (Incl. 16) 15 32240 Piston & Pin Assy, (100" OS) (Incl. 16) 16 3191 Piston & Pin Assy, (100" OS) 17 3438 Piston & Pin Assy, (100" OS) 18 32242 Ring Set (100" OS) 18 32243 Ring Set (100" OS) 18 32243 Ring Set (100" OS) 19 30330 Connecting Rod Assy, (101" US) (Incl. 16) 19 30330 Re-Ringing Set, Piston 19 30330 Connecting Rod Assy, (101" US) (Incl. 18, 19, 20) 20 28264 Nt Assy, Lock 21 31930 Lifer, Valve 23 31965 Piston 24 31965 Piston 25 32605 Piston 26 32605 Piston 27 32605 Piston 28 3277 Bolt (Incl. 18, 19, 20) 28 3242 Piston 38 Connecting Rod Assy, (101" US) (Incl. 18, 19, 20) 39 31927 Bolt (Incl. 16, 11) Lube 28 32673 Piston 29 32686 Oil Till Tube 29 3279 Piston 30 31963 Lever, Overnor rod 30 28266 Piston 31 31963 Lever, Overnor rod 30 31964 Clarm Piston 30 31963 Lever, Governor rod 30 Gester, 14-20 x ² Piston 31 31963 Lever, Governor red 30 Gester, 14-20 x ² Piston 31 31963 Lever, Governor red 30 3795 Nut. 10-24	5	31941	Intake Valve (1/32" OS) (Incl. 9)
7 660592 Key, Flywheel 8 31944 Spring, Valve 9 31946 Cap, Lower valve spring (Std.) 9 31945 Cap, Lower valve spring (Std.) 9 32475 Cap, Lower valve spring (Std.) 9 31945 Cap, Lower valve spring (Std.) 9 32475 Cap, Lower valve spring (Rottor) 10 20810 Pin, Valve spring retainer 11 33392A Carnishaft (Ind. 12, 13, 78 & 79) 12 29783 Pin, Carnishaft gear 13 31931 Gear, Cranishaft gear 14 34511 Piston, Pin & Ring Set (Std.) (3-1/2" Bore) 14 34512 Piston, Pin & Ring Set (Oti" OS) 14 34513 Piston, Pin & Ring Set (Coti" OS) 14 34524 Piston, Pin & Ring Set (Coti" OS) 14 34525 Piston, Pin & Ring Set (Coti" OS) 14 34525 Piston, Pin & Ring Set (Coti" OS) 14 34525 Piston, Pin & Ring Set (Coti" OS) 14 32238B Piston & Pin Assy (Coti" OS) 14 32238B Piston & Pin Assy (Coti" OS) (Ind. 16) 14 32240B Piston & Pin Assy (Coti" OS) (Ind. 16) 14 32621B Piston & Pin Assy (Coti" OS) (Ind. 16) 15 32241 Ring Set (Std.) (3-1/2" Bore) 15 32242 Ring Set (Coti" OS) 15 32625 Ring Set (Coti" OS) 16 32243 Ring Set (Coti" OS) 17 34383 Re-Ringing Set (Piston & Pin Assy (Coti" OS) 18 30939 Ring Set (Coti" OS) 19 30939 Ring Set (Coti" OS) 19 30939 Ring Set (Coti" OS) 19 32607 Ring Set (Coti" OS) 19 26073 Washer, Connecting Rod Assy, (Coti" US)(Ind.1 8, 19,20) 20 202264 Nt Assy, Lock 21 31939 Utfer, Valve 23 31968 Carnishaft (MCR) 24 31939 Ring Set (Coti" Os) 25 2673 Gastet, Oli fill Tube 26 2673 Gastet, Oli fill Tube 27 28 26061 Screw, 14-20 x 2" 28 31963 Lever, Governor rod 29 26073 Gastet, Oli fill Tube 29 26074 Carnishaft (MCR) 21 31939 Ring Retaining 26 26061 Screw, 14-20 x 7" 27 31939 Ring Retaining 28 26061 Screw, 14-20 x 7" 28 26064 Screw, 14-20 x 7" 29 31939 Ring Retaining 38 31963 Lever, Governor aduesing 38 37975 Nul. 10-24	6	31942	Exhaust Valve (Std.)
8 31946 9 31946 Cap, Lower valve spring (1/32" OS) 9 31946 Cap, Lower valve spring (Std.) 9 31946 Cap, Lower valve spring (Std.) 10 20810 Pin, Valve spring retainer 11 33392A Crankshaft (Ed. 12, 13, 78 & 79) 12 29783 Pin, Crankshaft (Ed. 12, 13, 78 & 79) Pin,	6	31943	Exhaust Valve (1/32" OS) (Incl. 9)
9 31945 9 31945 Qap, Lower valve spring (Str.) 9A 32475 Qap, Lower valve spring (Str.) 9A 32475 Qap, Lower valve spring (Str.) 10 20810 Pin, Valve spring retainer 11 33392A Crankshaft (Ind. 1.2, 1.3, 78 & 79) 12 29783 Pin, Crankshaft (Ind. 1.2, 1.3, 78 & 79) 12 43451 Piston, Pin & Ring Set (Std.) (3-1/2" Bore) Piston, Pin & Ring Set (Cl01" OS) Piston & Pin Assy. (Cl01" OS) Piston Pin Retaining Piston Pin Pin Pin Pin Pin Pin Pin Pin Pin Pi	7	650592	Key, Flywheel
9 31945 9A 32475 Cap, Lower valve spring (Stotard) 10 20810 Pin, Valve spring retainer Cankshaft (Incl. 12, 13, 78 & 79) 11 33392A Crankshaft (Incl. 12, 13, 78 & 79) 12 29783 Pin, Crankshaft (Incl. 12, 13, 78 & 79) 13 31931 Gear, Crankshaft (Incl. 12, 13, 78 & 79) Pin, Crankshaft (Incl. 12, 13, 78 & 79) Pin, Crankshaft (Incl. 12, 13, 78 & 79) Pin, Crankshaft (Incl. 12, 13, 78 & 79) Piston, Pin & Ring Set (Std.) (3-1/2" Bore) Piston, Pin & Ring Set (Std.) (3-1/2" Bore) Piston, Pin & Ring Set (Cot") OS) Piston & Pin Assy, (Cot") OS) Piston & Pin Assy, (Cot") OS) (Incl. 16) Piston & Pin Assy, (Cot") OS) Piston & Pin Assy, (Cot") OS, (Incl. 16) Piston &	8	31944	Spring, Valve
9A 32475 10 20810 11 33392A 12 29783 13 31931 14 34511 15 31931 16 2978. 18 34512 19 19 19 19 19 19 19 19 19 19 19 19 19 1	9	31946	Cap, Lower valve spring (1/32" OS)
10 20810 Pin, Valve spring retainer 11 33392A Crankshaft (Ind. 12, 13, 78 & 79) 12 29783 Pin, Crankshaft (gear Gear, Crankshaft) 13 31931 Gear, Crankshaft gear 14 34511 Piston, Pin & Ring Set (Std.) (3-1/2" Bore) 14 34512 Piston, Pin & Ring Set (Ot10" OS) 14 34513 Piston, Pin & Ring Set (Ot0" OS) 14 34524 Piston, Pin & Ring Set (Ot0" OS) 14 34525 Piston, Pin & Ring Set (Ot0" OS) 14 34525 Piston, Pin & Ring Set (Ot0" OS) 14 34526 Piston, Pin & Ring Set (Ot0" OS) 14 34527 Piston, Pin & Ring Set (Ot0" OS) 14 34528 Piston, Pin & Ring Set (Ot0" OS) 14 34529 Piston, Pin & Ring Set (Ot0" OS) 14 32239B Piston & Pin Assy. (Ot0" OS) (Ind. 16) 14 32239B Piston & Pin Assy. (Ot0" OS) (Ind. 16) 14 32621B Piston & Pin Assy. (Ot0" OS) (Ind. 16) 14 32621B Piston & Pin Assy. (Ot0" OS) (Ind. 16) 15 32241 Ring Set (Std.) (3-1/2" Bore) 16 32242 Ring Set (Ot0" OS) 17 32242 Ring Set (Ot0" OS) 18 32242 Ring Set (Ot0" OS) 19 32625 Ring Set (Ot0" OS) 19 32625 Ring Set (Ot0" OS) 19 32626 Ring Set (Ot0" OS) 19 33934 Connecting Rod Assy. (Ot0" US)(Ind. 18, 19, 20) 17 34384 Connecting Rod Assy. (Ot0" US)(Ind. 1 8, 19, 20) 17 34384 Connecting Rod Assy. (Ot0" US)(Ind. 1 8, 19, 20) 18 32077 Rod	9	31945	Cap, Lower valve spring (Std.)
11 33392A	9A	32475	Cap, Lower valve spring (Rotator)
12 29783 13 31931 14 34511 17 34511 18 34511 19 19 19 19 18 Ring Set (Std.) (3-1/2" Bore) 14 34512 19 19 19 19 19 19 19 19 19 19 19 19 19 1	10	20810	Pin, Valve spring retainer
13 31931 Gear, Crankshaff 14 34511 Piston, Pin & Ring Set (Std.) (3-1/2" Bore) 14 34512 Piston, Pin & Ring Set (.010" OS) 14 34513 Piston, Pin & Ring Set (.020" OS) 14 34524 Piston, Pin & Ring Set (.020" OS) 14 34524 Piston, Pin & Ring Set (.020" OS) 14 34525 Piston, Pin & Ring Set (.030" OS) 14 34526 Piston, Pin & Ring Set (.040" OS) 14 34527 Piston Pin & Ring Set (.040" OS) 14 32238B Piston & Pin Assy. (.010" OS) (Incl. 16) 14 32238B Piston & Pin Assy. (.010" OS) (Incl. 16) 14 32240B Piston & Pin Assy. (.020" OS) (Incl. 16) 14 32521B Piston & Pin Assy. (.020" OS) (Incl. 16) 15 32241 Ring Set (.010" OS) 15 32242 Ring Set (.010" OS) 15 32243 Ring Set (.010" OS) 15 32625 Ring Set (.010" OS) 16 31919 Ring Set (.010" OS) 17 34383 Connecting Rod Assy. (.010" US)(Incl. 18, 19.20) 17 34384 Connecting Rod Assy. (.010" US)(Incl. 18, 19.20) 17 34384 Connecting Rod Assy. (.020" US)(Incl. 18, 19.20) 18 32077 Bolt, Connecting Rod Assy. (.020" US)(Incl. 18, 19.20) 20 28264 Vasher, Connecting Rod Assy. (.020" US)(Incl. 18, 19.20) 21 31939 Lifter, Valve 23 19399 Lifter, Valve 24 31985 Oli Fill Tube 25 29673 Gasket, Oli fill 26 33070 Dipsick (Incl. 25A) 28 32426 Spacer, Governor rod 29 660588 Screw, 1/4-20 x 2" 31 31968 Link, Governor 32 Covernor adjusting 33 1963 Lever, Governor adjusting 34 650544 Screw, 10-24 x 7/8" 34 7975 Nut, 10-24			Crankshaft (Incl. 12, 13, 78 & 79)
14 34511 Piston, Pin & Ring Set (Std.) (3-1/2" Bore) 14 34512 Piston, Pin & Ring Set (1010" OS) 14 34513 Piston, Pin & Ring Set (1020" OS) 14 34524 Piston, Pin & Ring Set (1020" OS) 14 34525 Piston, Pin & Ring Set (1030" OS) 14 34525 Piston, Pin & Ring Set (1040" OS) 14 32238B Piston & Pin Assy. (Std.) (Ind.16) (Ind.16) (Ind.16) 14 32240B Piston & Pin Assy. (1010" OS) 14 32240B Piston & Pin Assy. (1010" OS) (Ind. 16) 14 32242B Piston & Pin Assy. (1020" OS) (Ind. 16) 15 32241 Piston & Pin Assy. (1030" OS) (Ind. 16) 15 32242 Ring Set (Std.) (3-1/2" Bore) 15 32242 Ring Set (1020" OS) 15 32243 Ring Set (1020" OS) 15 32265 Ring Set (1020" OS) 15 32266 Ring Set (1020" OS) 16 31919 Ring. Piston pin retaining 17 33093A Connecting Rod Assy. (1010" US) (Ind.1 8, 19.20) 17 34383 Connecting Rod Assy. (1010" US) (Ind.1 8, 19.20) 18 32077 Bolt, Connecting Rod Assy. (1020" US) (Ind.1 8, 19.20) 18 32077 Bolt, Connecting rod 18 32077 Bolt, Connecting rod 19 26073 Washer, Connecting rod 10 28264 Nut Assy. Lock 21 31939 Lifter, Valve 22 31939 Lifter, Valve 23 32865 Oylinder Cover 24 31985 Oil Fill Tube 25 29673 Gasket, Oil fill tube 26 30070 Dipstick (Incl. 25A) 27 31 31968 Lirk, Governor rod 28 32426 Spacer, Governor rod 29 65058 Screw, 14-20 x 2" 31 31964 Clamp, Governor lever 31 31964 Clamp, Governor lever 32 43 31964 Clamp, Governor lever 33 7975 Nut, 10-24 Valve 34 37 650544 Screw, 10-24 x 7/8" 35 7975 Nut, 10-24 x 7/8" 36 3775 Nut, 10-24 x 7/8" 37 38 37 500544 Screw, 10-24 x 7/8" 38 37 500544 Screw, 10-24 x 7/8" 38 38 7975 Nut, 10-24 x 7/8" 38 38 3975 Nut, 10-24 x 7/8" 38 3975 Nut, 10-24 x 100000000000000000000000000000000000			Pin, Crankshaft gear
Histon, Pin & Ring Set (Jo10" OS)	13	31931	Gear, Crankshaft
14 34513	14	34511	Piston, Pin & Ring Set (Std.) (3-1/2" Bore)
14 34524 Piston, Pin & Ring Set (0.30" OS) 14 34525 Piston, Pin & Ring Set (0.40" OS) 14A 32238B Piston & Pin Assy. (Std.)(Incl. 16) Piston & Pin Assy. (Std.)(Incl. 16) Piston & Pin Assy. (Std.)(Incl. 16) 14A 32240B Piston & Pin Assy. (.00" OS) (Incl. 16) 14A 32621B Piston & Pin Assy. (.030" OS) (Incl. 16) 14A 32622B Piston & Pin Assy. (.030" OS) (Incl. 16) 15 32241 Ring Set (Std.) (3-1/2" Bore) 15 32242 Ring Set (0.10" OS) 15 32625 Ring Set (0.00" OS) 15 32626 Ring Set (0.00" OS) 16 32336 Re-Ringing Set (1.040" OS) 17 34383 Connecting Red Assy. (Std.) (Incl. 18, 19 & 20) 17 34384 Connecting Red Assy. (1.01" US) (Incl. 1 8, 19,20) 17 34383 Connecting Red Assy. (1.01" US) (Incl. 1 8, 19,20) 18 32077 Bolt, connecting red Assy. (1.02" US) (Incl. 1 8, 19,20) 28 3246 Nut Assy. Lock 21 32150 Camstat (MCR) 22 31939 Lifter, Valve 23 31936 "Gasket, Cylinder cover Cylinder Cover (Incl. 4, 25, 26A, 28, 30, 3 4 & 43) 25 25 2673 "Gasket, Oil fill 26 30370 Dipstick (Incl. 25A) 27 31938 Lifter, Valve 28 32426 Spacer, Governor red 29 650588 Screw, 1/4-20 x 2" 31 31964 Clamp, Governor lever 31 31963 Lever, Governor adjusting 32 51963 Lockwasher 33 650518 Lockwasher 34 29193 Ring, Retaining 45 Corever (10-24 x 7/8" Nut, 10-24 x 7/8" Nut, 10-24 x 7/8"			Piston, Pin & Ring Set (.010" OS)
144 34525 14A 32238B 14A 32238B 14A 32239B 14A 32239B 14A 32240B 14A 32240B 14A 32240B 14A 32240B 14A 32240B 14A 32621B 14A 32621B 14A 32621B 14A 32622B 15 32241 15 32242 15 32242 16	14	34513	Piston, Pin & Ring Set (.020" OS)
14A 32238B	14	34524	Piston, Pin & Ring Set (.030" OS)
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14A 32240B			Piston & Pin Ass'y. (Std.)(Incl.16)(3 -1/2")
14A 32621B			
14A 32622B 15 32241 Ring Set (Std.) (3-1/2" Bore) 15 32242 Ring Set (J020" OS) 15 32243 Ring Set (J020" OS) 15 32243 Ring Set (J030" OS) 15 32625 Ring Set (J030" OS) 15 32626 Ring Set (J030" OS) 15 32336 Re-Ringing Set, Piston 16 31919 Ring, Piston pin retaining 17 33093A Connecting Rod Assy, (Std.) (Incl. 18, 19 & 20) Connecting Rod Assy, (J010" US) (Incl. 1 8, 19,20) Connecting Rod Assy, (J010" US) (Incl. 1 8, 19,20) Respectively Respectivel			
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15 32242 16 32243 17 32243 18 Ring Set (020" OS) 18 32265 18 Ring Set (030" OS) 18 32626 19 Ring Set (030" OS) 19 32336 19 Re-Ringing Set, Piston 19 Ring, Piston pin retaining 19 Ring, Piston pin retaining 19 Connecting Rod Assy, (Std.) (Incl. 18, 19 & 20) 19 34383 10 Connecting Rod Assy, (010" US) (Incl. 1 8, 19,20) 19 34384 10 Connecting Rod Assy, (010" US) (Incl. 1 8, 19,20) 19 26073 10 26264 10 32150 11 32150 12 32150 13 32150 13 32150 14 Set Connecting Rod			Piston & Pin Ass'y. (.040" OS) (Incl. 16)
15 32243 Ring Set (020" OS) 15 32625 Ring Set (030" OS) 15 32266 Ring Set (040" OS) 15 32336 Re-Ringing Set, Piston 16 31919 Ring, Piston pin retaining 17 33093A Connecting Rod Assy, (Std,)(Incl.18, 19 & 20) 17 34384 Connecting Rod Assy, (020" US)(Incl.1 8,19,20) 18 32077 Bolt, Connecting Rod Assy, (.020" US)(Incl.1 8,19,20) 19 26073 Bolt, Connecting rod 19 26073 Washer, Connecting rod 10 Washer, Connecting rod 11 Washer, Connecting rod 12 31939 Lifter, Valve 23 31956A * Gasket, Cylinder cover 23 32685 Cylinder Cover (Incl.4,25,26A,28,30,3 4 & 43) 24 31985 Oil Fill Tube 25 29673 * Gasket, Oil fill tube 25A 29673 * Gasket, Oil fill tube 25A 29673 * Gasket, Oil fill 26 303070 Dipstick (Incl. 25A) 28 32426 Spacer, Governor rod </td <td>15</td> <td>32241</td> <td>Ring Set (Std.) (3-1/2" Bore)</td>	15	32241	Ring Set (Std.) (3-1/2" Bore)
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15 32626 Ring Set (.040" OS) 15 32336 Re-Ringing Set, Piston 16 31919 Ring, Piston pin retaining 17 33093A Connecting Rod Assy.(Std.)(Incl.18, 19 & 20) 17 34383 Connecting Rod Assy.(.020" US)(Incl.1 8,19,20) 18 32077 Bolt, Connecting Rod Assy.(.020" US)(Incl.1 8,19,20) 19 26073 Washer, Connecting rod 19 26073 Washer, Connecting rod 10 28264 Nut Assy., Lock 21 32150 Carmshaft (MCR) 22 31939 Lifter, Valve 23 32685 Cylinder cover 23 32685 Cylinder Cover (Incl.4,25,26A,28,30,3 4 & 43) 24 31985 Oil Fill Tube 25 29673 * Gasket, Oil fill tube 25 29673 * Gasket, Oil fill 26 33070 Dipstick (Incl. 25A) 28 32426 Spacer, Governor rod 29 650588 Screw, 1/4-20 x 2" 30 31927 Oil Drain Plug 31 31968 Link, Governo			Ring Set (.020" OS)
15 32336 16 31919 17 33093A 17 33093A 17 34383 18 Connecting Rod Ass'y.(Std.)(Incl.18, 19 & 20) 17 34384 19 Connecting Rod Assy.(.010" US)(Incl.1 8,19,20) 18 32077 19 26073 20 26264 21 32150 22 31939 23A 31956A 23 32685 24 31985 25 29673 26 33070 27 3885 287 3 * Gasket, Oil fill tube 25 29673 26 33070 27 40 31939 28 32426 29 650588 30 31927 31 31968 31 31968 31 31968 32 650451 33 31963 36 650518 37 650544 38 7975 Nut, 10-24 38 278			
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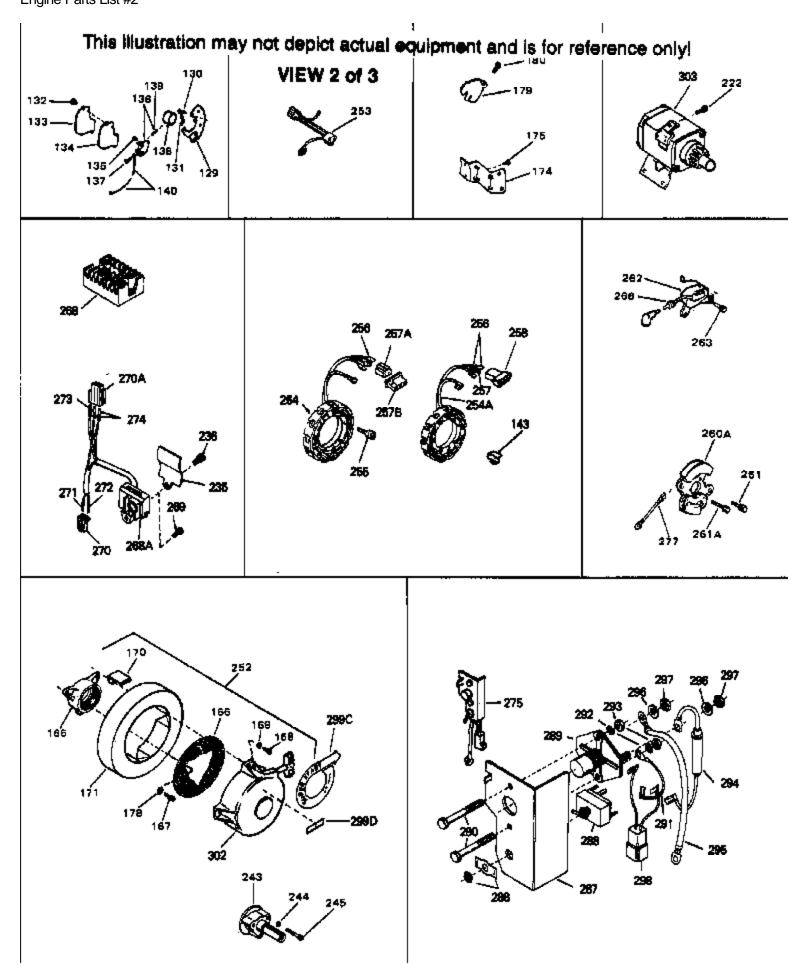
Ref #	Part Number Qty	Description
39	31965	Plate, Governor spring
40	30312	Screw, 10-32 x 1/2"
41	31967	Spring, Governor
	30590A	Washer, Flat
	32425	Rod Assy., Governor
	31948	Spool, Governor
	29193	•
		Ring, Retaining
	31947	Gear Assy., Governor
	31930	Shaft, Mechanical Governor
	32246A	* Gasket, Cylinder head
	33034	Head, Cylinder
	650694A	Screw, 5/16-18 x 2" (Use as required)
51	650711	Screw, 5/16-18 x 1-5/8" (Use as requi red)
51	650628A	Screw, 5/16-18 x 2-3/8" (Use as requi red)
51	650695A	Screw, 5/16-18 x 2-1/4" (Use as requi red)
51	650714	Screw, 5/16-18 x 1-5/8" (Use as requi red)
51	650697A	Screw, 5/16-18 x 2-1/2" (Use as requi red)
	650692	Screw, 5/16-18 x 1-3/4" (Use as requi red)
	650603	Screw, 5/16-18 x 5/8" (Use as require d)
	33636	Resistor Spark Plug (RJ-8C)
	34251	Resistor Spark Plug (RJ-17LM)
	33035	Cover, Cylinder head
	28537	
		Washer, Plain
	650691	Washer, Flat (Use as required)
	650690	Washer, Belleville (Use as required)
	8274	Washer, Lock (Use as required)
	650128	Screw, 10-24 x 1/2"
	31976	Extension, Blower housing
61	31978	Bracket, Fuel tank
63	410144B	Fuel Cap (White Plastic)(Std.)(As req uired)
63	34210	Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as
		required)
0.4	04070	. ,
	31979	Strap, Fuel tank
	650451	Screw, 1/4-20 x 1"
	650456	Nut, Flange whiz-lock, 1/4-20
	650517	Screw, 1/4-20 x 27/32" (Use as requir ed)
	650561	Screw, 1/4-20 x 5/8" (Use as required)
67	30063	Screw, 1/4-20 x 1/2" (Use as required)
67	792028	Screw, 5/16-18 x 7/8" (Use as require d)
70B	29683	Strainer & Shut-off, Fuel
71	26460	Clamp, Fuel line (Use as required)
72	29774	Fuel Line (Braided) (8.25") (Use as r equired)
	30705	Fuel Line (Braided) (16") (Use as req uired)
	30962	Fuel Line (Braided) (32") (Use as req uired)
	30965	Fuel Line (Braided) (48") (Use as req uired)
	32579	Baffle, Blower housing
	650561	Screw, 1/4-20 x 5/8"
	33356	Terminal
	28545	Grommet, Plastic
	650760	Screw, 8-32 x 3/8"
	31932	Bearing, Tapered roller
79	31928	Cup, Bearing

Spacer, Stell (J.10" thick) NOTE: Determine the gap between the cover and the machined surface on the orlindor which can be from .00" up to .00" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required in a combined total of .010" thick. Steel spacersmust be used as required in a combined total of .010" thick. Steel spacersmust be used as required in a combined total of .010" thick case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req. 82 31972 **Gasket, Shim (.005/.007 thick) NOTE: Determine the gap between the cover and the machined surface on the cylindor which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req. 82A 32599 **O' Ring Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylindor which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req. 82A 32599 **O' Ring Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylindor which case no shrindor and the machined surface on the cylindor which can be from .001" up to .007" in which case no shrindor and the machined surface on the cylindor which can be from .001" up to .007" in which case no shrindor and the machined surface on the cylindor which can be from .001" up to .007" in which case no shrindor and the machined surface on the cylindor which can be from .001" up to .007" in which case no shrindor and the machined surface on the cylindor which can be from .001" up to .007" in which case no shrindor the cover and the machined surface on the cylindor which can be from .001" up to .007" in which case no shrindor u	Ref #	Part Number	y Description	
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Sample Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to eliminat	82	31972	between the cover and the machined surface on the which can be from .001"up to .007" in which case gaskets will be required. Use of gasket must be I combined total of .010" thick. Steel spacersmust	ne cylinder no shim imited to a
84 650668 85 650666 86 650694 Nut, Flywheel, 3/4-16 87 33044A 81 Blower Hsg. (Incl.73) (For electric s tarter) 91 8274 92 650595 93 32039 94 650890 94 650890 95 26073 96 650624 98 31958 99 31957 100 35350 101 650128 103 31966 103 31966 103 31966 103 31966 104 31984A 105 650597 106 650597 107 33099 112 33038 113 29752 114 650587 115 27272 120 650399 121 30767 1220 32380 125 Bracker, Air cleaner 1220 32380 187 Bracker, Air cleaner 187 Yeare 187 Yeare 188 Screw, 10-32 x 5/8* 199 Strack, Air cleaner 190 Bracker, Air cleaner 190 Bracker, Air cleaner 190 Bracker, Air cleaner 191 Bracker, Air cleaner 192 Brince Prover			Cover, Cylinder NOTE: Determine the gap between and the machined surface on the cylinder which calculates and the machined surface on the cylinder which calculates and the machined surface on the cylinder which calculates and the machined surface and the machined surface and the cylinder which calculates a compared to the control of the cylinder which calculates a compared to the cylinder which calculates a	an be from vill be bined total
125A 32009 Air Cleaner Cover	84 85 86 87 91 92 93 94 95 96 98 99 100 101 102 103 104 105 106 107 112 113 114 115 120 121 122D 122E	650668 650594 33044A 8274 650595 32039 650890 26073 650624 31958 31957 35350 650128 28558 31966 31984A 650597 650591 33099 33038 29752 650587 27272 650399 30767 32380 32377	Screw, 10-32 x 1" Washer, Lock Nut, Flywheel, 3/4-16 Blower Hsg. (Incl.73) (For electric s tarter) Washer, Lock Screw, 5/16-24 x 3/8" Switch, Stop Washer, Shakeproof Washer, Flat Screw, 5/16-24 x 9/16" * Gasket, Breather Breather Assy. Tube, Breather Screw, 10-24 x 1/2" Washer, Wave Bushing, Control lever Lever, Control Screw, 10-24 x 5/8" Screw, 10-24 x 2" Spring Plug, Button (Use as required) Nut & Lockwasher Assy. Stud, Carburetor * Gasket, Air cleaner Screw, 10-32 x 5/8" Spacer, Air cleaner Bracket, Air cleaner Bracket, Air cleaner	
		32009	Air Cleaner Cover	

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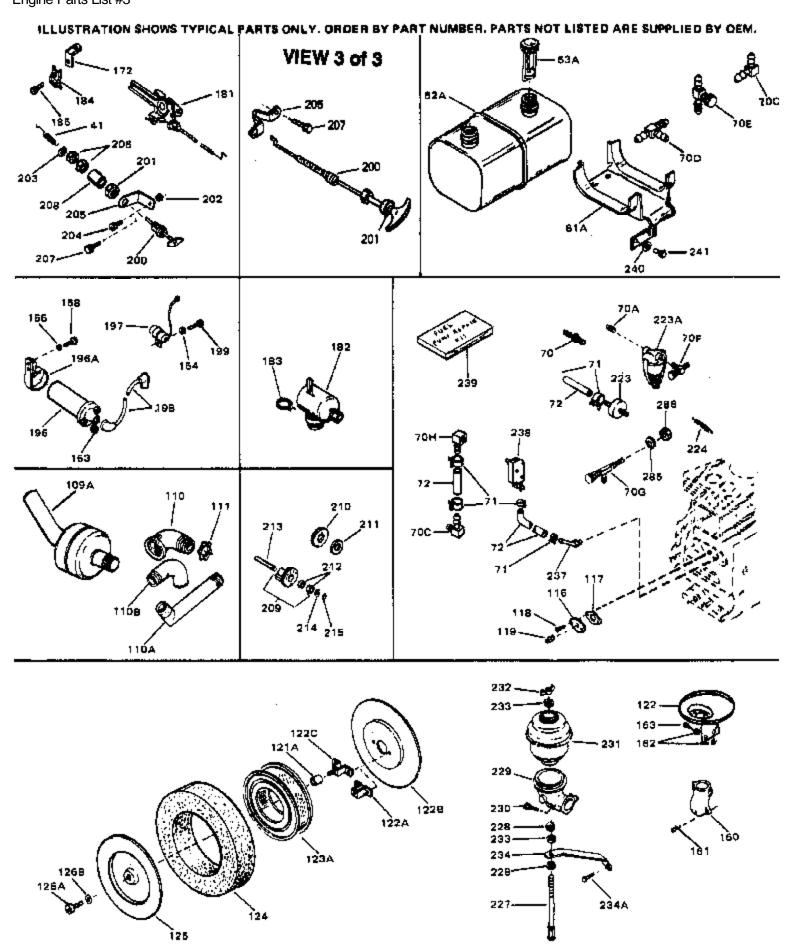
			escription
	650513		lut, Wing
128	650713	So	crew, 5/16-18 x 5/8" (Use as require d)
128	650429	So	crew, 5/16-18 x 3/4" (Use as require d)
128	792028	So	crew, 5/16-18 x 7/8" (Use as require d)
	26073	W	Vasher, Flat (Use as required)
141A	8274	Lo	ockwasher, Split (Use as required)
145	31960	* (Gasket, Carburetor
	31959		affle, Air
156	730201	Tr	rigger Pin Kit (Use as required)
173	610118	C	Cover, Spark plug (Use as required)
	31992		pacer, Screen
	8345		Vasher, 1/4 plain (Use as required)
	27070		Vasher, Lock 1/4 E.T. (Use as require d)
	650675		Vasher, Flat 1/4 (Use as required)
	650713		crew, 5/16-18 x 5/8"
	26073		Vasher, Flat
	33776		creen, Starter pulley
	31980		ulley, Starter
	650680		crew, 1/4-20 x 1-1/2"
	32046		cope Assy., Starter (Use as required)
	610750		Frommet, Lead wire
	610773		olid State Flywheel
	34346		Decal, Instruction
	31752		Decal, Air cleaner
	550223		ecal, Name
	34768		ecal, Name
	32676		Pecal, Solid State
	32255A		alve, Seat, Spring & Gasket Assy.
301	631533		Carburetor (Incl. 145) (Refer to Division 5, Section A, page 94 or breakdown)
304	33237A	* (Gasket Set (Incl. items marked *)



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Ref #	Part Number	Qtv	Description
	27070		Washer, Lock 1/4 E.T. (Use as require d)
178	650675		Washer, Flat 1/4 (Use as required)
180	650701		Screw, 8-18 x 7/16" (Use as required)
222	792028		Screw, 5/16-18 x 7/8" (Use w/32817 st r.motor)
222	650781		Screw,5/16-18 x 11/16"(Use w/33835 st r.motor)
235	34276		Plate, Cover (Use as required to cover regulator mounting hole in blower housing)
236	650736		Screw, 10-16 x 3/8" (Use as required)
	730134		Rewind Starter Kit (Incl. 165, 166, 167, 168, 169 & 291) (Use as required)
253	33018		Harness Assy., Adapter (Use as requir ed)
257B	610824		Flat Connector (Female terminals) (As req.)
260A	610759		Solid State Magneto
261	650489		Screw, 1/4-20 x 5/8"
261A	650669		Screw, 5/16-18 x 1-1/4"
262	610760		Solid State Transformer Ass'y.(Incl.1 73,266)
	650561		Screw, 1/4-20 x 5/8"
	610750		Grommet, Lead wire
	730198		Starter Switch Kit(Incl. 287-298) (As req.)
	30831		Ground Wire (Incl. 75)
303	33835		Electric Starter Motor (12 Volt) NOTE: The 32817 and 33835 starter motors are used interchangeably on the se models. Refer to service numberstamped on end cap of motor, or on decal for identification. Refer to Division 5, Section D for breakdown.



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For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 Page 9 of 9 Engine Parts List #3

Ref #	Part Number Qty	Description
41	31967	Spring, Governor
62A	31977	Fuel Tank (Incl. 63)
70	29634	Fitting, Fuel line
71	26460	Clamp, Fuel line (Use as required)
72	29774	Fuel Line (Braided) (8.25") (Use as r equired)
72	30705	Fuel Line (Braided) (16") (Use as req uired)
72	30962	Fuel Line (Braided) (32") (Use as req uired)
72	30965	Fuel Line (Braided) (48") (Use as req uired)
111	650590	Nut, Conduit
119	28534	Pipe Plug, 1/8-27 (Use as required)
119	9556	Plug, Pipe, 1/8-27 (Use as required)