ILLUSTRATION SHOWS TYPICAL PARTS ONLY, ORDER BY PART NUMBER, PARTS NOT LISTED ARE SUPPLIED BY DEM.



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Ref # Part Number	Oty Description
1 33039	Cylinder (Incl.2,4,30,47,119) (3-5/16 ")
2 27652	Pin, Dowel
4 31950	Seal, Oil
5 31940	Intake Valve (Std.)
5 31941	Intake Valve (1/32" OS) (Incl. 9)
6 31942	Exhaust Valve (Std.)
6 31943 7 650503	Exhaust Valve (1/32" OS) (Incl. 9)
7 650592 8 31944	Key, Flywheel
9A 31945	Spring, Valve Cap, Lower valve spring (Std.)
9A 31946	Cap, Lower valve spring (3td.) Cap, Lower valve spring (1/32" OS)
9 31946	Cap, Lower valve spring (1/32" OS)
9 31945	Cap, Lower valve spring (1732 'CG) Cap, Lower valve spring (Std.)
10 20810	Pin, Valve spring (ctd.)
11 32007C	Crankshaft (Incl. 12, 13, 17, 78 & 79)
12 29783	Pin, Crankshaft gear
13 31931	Gear, Crankshaft
14 34508	Piston, Pin & Ring Set (Std.) (3-5/16 " Bore)
14 34509	Piston, Pin & Ring Set (.010" OS)
14 34510	Piston, Pin & Ring Set (.020" OS)
14 34850	Piston, Pin & Ring Set (.030" OS)
14 34523	Piston, Pin & Ring Set (.040" OS)
14 32620B	Piston & Pin Ass'y. (.040" OS) (Incl. 16)
14A 32001C	Piston & Pin Ass'y. (Std.)(Incl.16)(3 -5/16")
14A 32002B	Piston & Pin Ass'y. (.010" OS) (Incl. 16)
14A 32003B	Piston & Pin Ass'y. (.020" OS) (Incl. 16)
14A 32619B	Piston & Pin Ass'y. (.030" OS) (Incl. 16)
15 32004	Ring Set (Std.) (3-5/16" Bore)
15 32005	Ring Set (.010" OS)
15 32006	Ring Set (.020" OS)
15 32623	Ring Set (.030" OS)
15 32624	Ring Set (.040" OS)
15 32321	Re-Ringing Set, Piston
16 31919	Ring, Piston pin retaining
17 33093A	Connecting Rod Ass'y.(Std.)(Incl.18, 19 & 20)
17 34383	Connecting Rod Assy. (.010" US)(Incl.1 8,19,20)
17 34384	Connecting Rod Assy.(.020" US)(Incl.1 8,19,20)
18 32077	Bolt, Connecting rod
19 26073 20 28264	Washer, Connecting rod Nut Assy., Lock
20 26264	Camshaft (MCR)
22 31939	Lifter, Valve
23 32927	Cover, Cylinder (Incl. 4)
23A 31956A	* Gasket, Cylinder cover
25A 29673	* Gasket, Oil fill
25A 35499	"O" Ring
26 33069	Dipstick (Incl. 25A)
28 32426	Spacer, Governor rod
29 650588	Screw, 1/4-20 x 2"
30 31927	Oil Drain Plug
31 31968	Link, Governor
32 650451	Screw, 1/4-20 x 1"
33 31964	Clamp, Governor lever
34 29193	Ring, Retaining
35 31963	Lever, Governor adjusting
36 650518	Lockwasher
37 650544	Screw, 10-24 x 7/8"
38 7975	Nut, 10-24
11/11/11/1 1001/100	owarnarta com

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Dof #	Dort Number	٦4.	Description
		אוא	Description
	31965		Plate, Governor spring
	30312		Screw, 10-32 x 1/2"
	31967		Spring, Governor
	30590A		Washer, Flat
	32425		Rod Assy., Governor
	31948		Spool, Governor
	29193		Ring, Retaining
	31947		Gear Assy., Governor
	31930		Shaft, Mechanical Governor
	32000A		* Gasket, Cylinder head
	33034		Head, Cylinder
	650694A		Screw, 5/16-18 x 2" (Use as required)
	650711		Screw, 5/16-18 x 1-5/8" (Use as requi red)
	650628A		Screw, 5/16-18 x 2-3/8" (Use as requi red)
	650695A		Screw, 5/16-18 x 2-1/4" (Use as requi red)
	650714		Screw, 5/16-18 x 1-5/8" (Use as requi red)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
	650692		Screw, 5/16-18 x 1-3/4" (Use as requi red)
	650603		Screw, 5/16-18 x 5/8" (Use as require d)
	33636		Resistor Spark Plug (RJ-8C)
	34251		Resistor Spark Plug (RJ-17LM)
54	33035		Cover, Cylinder head
55	28537		Washer, Plain
57	650691		Washer, Flat (Use as required)
58	650690		Washer, Belleville (Use as required)
58	8274		Washer, Lock (Use as required)
59	650128		Screw, 10-24 x 1/2"
60	31976		Extension, Blower housing
63	410144B		Fuel Cap (White Plastic)(Std.)(As req uired)
63	34210		Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as
			required)
67	650517		Screw, 1/4-20 x 27/32" (Use as requir ed)
	650561		Screw, 1/4-20 x 5/8" (Use as required)
	30063		Screw, 1/4-20 x 1/2" (Use as required)
	792028		Screw, 5/16-18 x 7/8" (Use as required)
			Clamp, Fuel line (Use as required)
	26460 29774		
			Fuel Line (Braided) (8.25") (Use as r equired) Fuel Line (Braided) (16") (Use as req uired)
	30705		
	30962 30065		Fuel Line (Braided) (32") (Use as req uired)
	30965		Fuel Line (Braided) (48") (Use as req uired)
	32579 650561		Baffle, Blower housing
	650561		Screw, 1/4-20 x 5/8"
	31932		Bearing, Tapered roller
	31928		Cup, Bearing
80	32031		Spacer, Steel (.010" thick) NOTE: Determine the gap
			between the cover and the machined surface on the cylinder
			which can be from .001"up to .007" in which case no shim
			gaskets will be required. Use of gasket must be limited to a
			combined total of .010" thick. Steel spacersmust be used
			as required
81	31971		* Gasket, Shim (.004/.005 thick) NOTE: Determine the gap
			between the cover and the machined surface on the cylinder
			which can be from .001"up to .007" in which case no shim
			gaskets will be required. Use of gasket must be limited to a
			combined total of .010" thick. Steel spacersmust be used
			as req
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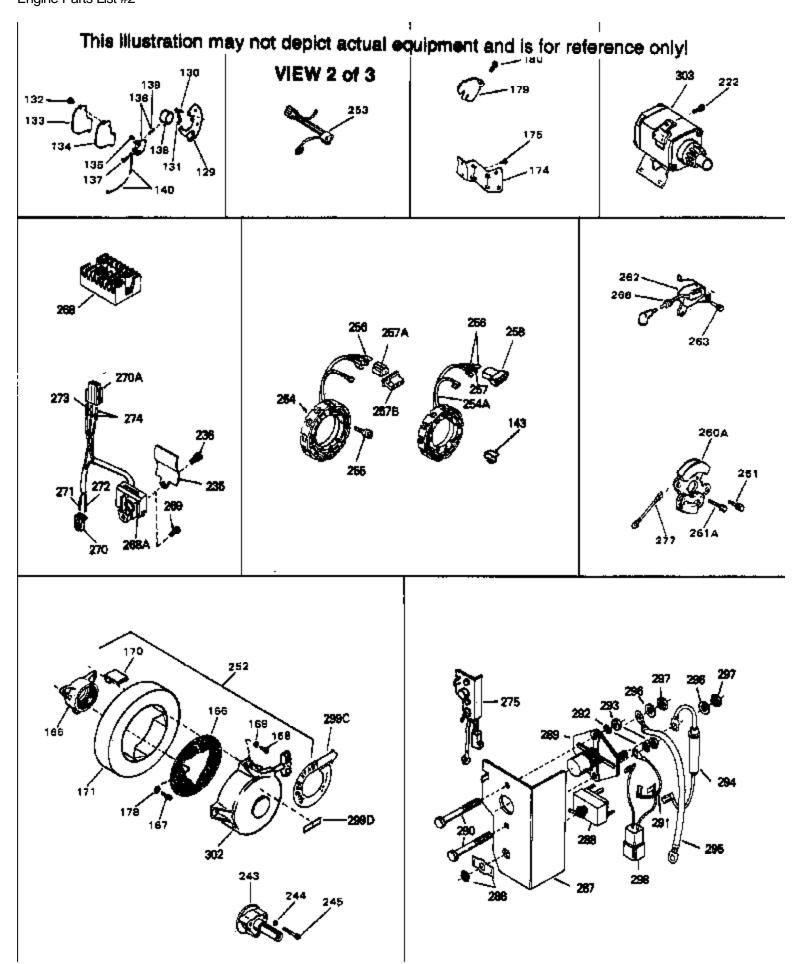
### Gasket, Shim (005/007 hisk) NOTE: Determine the gap between the cover and the machined sure on the cylinder which can be from .001*up to .007* in which case no shim gaskets will be required. Use of gasket use limited to a combined total of .010* thick. Steel spacersmust be used as req #### 82A 32599 #### 83 32577 #### 82A 32599 ### 83 32577 **Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001*up to .007* in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010* thick. Steel spacersmust be used as required to eliminate. ###################################	Ref #	Part Number Q	ty Description
2577 Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001*up to .007* in which case no shirin gaskets will be required. Use of gasket must be limited to a combined total of .010* thick. Sleel spacersmust be used as required to eliminat. 84 792028 Screw, S/16-18 x 7/8* Use as required to eliminat. 85 650666 Washer, Lock 86 650694 Nut, Flywfined, 34-16 87 33044A Blower Hsg. (Ind.73) (For electric s tarter) 97 8274 Washer, Lock 98 650695 Screw, S/16-24 x 3/8* Washer, Lock 98 31958 Screw, S/16-24 x 3/8* Washer, Lock 98 31958 "Gasket, Breather 99 31957 Breather Assy, 100 35350 Tube, Breather 101 650128 Screw, 10-24 x 1/2* Washer, Wave 102 33586 Bushing, Control lever 104 31994A Lever, Control 105 650597 Screw, 10-24 x 25* S			* Gasket, Shim (.005/.007 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used
84A 650679 85 650666 Washer, Lock 86 650594 Nut, Flywheel, 3/4-16 87 33044A Blower Hsg. (Incl.73) (For electric s tarter) 91 8274 92 650595 Screw, 5/16-24 x 3/8" 93 58274 Washer, Lock 94 650624 Screw, 5/16-24 x 3/8" 95 8274 Washer, Lock 96 850624 Screw, 5/16-24 x 3/8" 97 31957 Sraker, 16-24 x 3/8" 100 33350 Tube, Breather Assy, 101 35350 Tube, Breather Assy, 102 28558 Washer, Wave 103 31966 Bushing, Control lever 104 31994A Lever, Control 105 650597 Screw, 10-24 x 5/8" 107 33099 Spring 112 33038 Plug, Button (Use as required) 113 29752 Nut & Lockwasher Assy, 114 650587 Screw, 10-32 x 5/8" Screw, 10-			Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to
84A 650679 85 650666 Washer, Lock 86 650594 Nut, Flywheel, 3/4-16 Blower Hsg. (Incl.73) (For electric s tarter) 91 8274 92 650595 Screw, 5/16-24 x 3/8" 93 8274 Washer, Lock 94 650624 Screw, 5/16-24 x 3/8" 95 8274 Washer, Lock 96 850624 Screw, 5/16-24 x 3/8" 97 876-24 x 3/8" 98 31958 99 31957 Breather Assy, 100 35350 Tube, Breather 101 650128 Screw, 10-24 x 1/2" 102 28558 Washer, Wave 103 31966 Bushing, Control lever 104 31994A Lever, Control 105 650597 Screw, 10-24 x 5/8" 107 33099 Spring 112 33038 Plug, Button (Use as required) 113 29752 Nut & Lockwasher Assy, 114 650587 Screw, 10-32 x 5/8" Sud, Carburetor 122D 32380 Bracket, Air cleaner 122D 32380 Bracket, Air cleaner 125A 31926 Cover, Air cleaner 126 650613 Nut, Wing 128 650429 Screw, 5/16-18 x 5/8" (Use as required) 141 28073 Nut Alcokasher Assy, 156-18 x 3/4" (Use as require d) 167 31959 168 650613 Nut, Wing 169 Screw, 5/16-18 x 5/8" (Use as require d) 169 Screw, 5/16-18 x 5/8" (Use as require d) 169 Screw, 5/16-18 x 5/8" (Use as require d) 160 Screw, 5/16-18 x 5/8" (Use as require d) 160 Screw, 5/16-18 x 5/8" (Use as require d) 160 Screw, 5/16-18 x 5/8" (Use as require d) 160 Screw, 5/16-18 x 7/8" (Use as require d) 160 Screw, 5/16-18 x 7/8" (Use as require d) 161 33366 Terminal, Ground 162 Trigger Pin Kit (Use as required) 163 33366 Terminal, Ground 164 31959 Terminal, Ground 165 730201 Trigger Pin Kit (Use as required) 165 5730201 Trigger Pin Kit (Use as required) 167 52426	84	792028	Screw, 5/16-18 x 7/8"
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173 610118 Cover, Spark plug (Use as required) 176 32426 Spacer, Screen			·
176 32426 Spacer, Screen			• ,
· ·			
			Washer, 1/4 plain (Use as required)
178 27070 Washer, Lock 1/4 E.T. (Use as require d)			
178 650675 Washer, Flat 1/4 (Use as required)		650675	Washer, Flat 1/4 (Use as required)

Washer, Flat 1/4 (Use as required)

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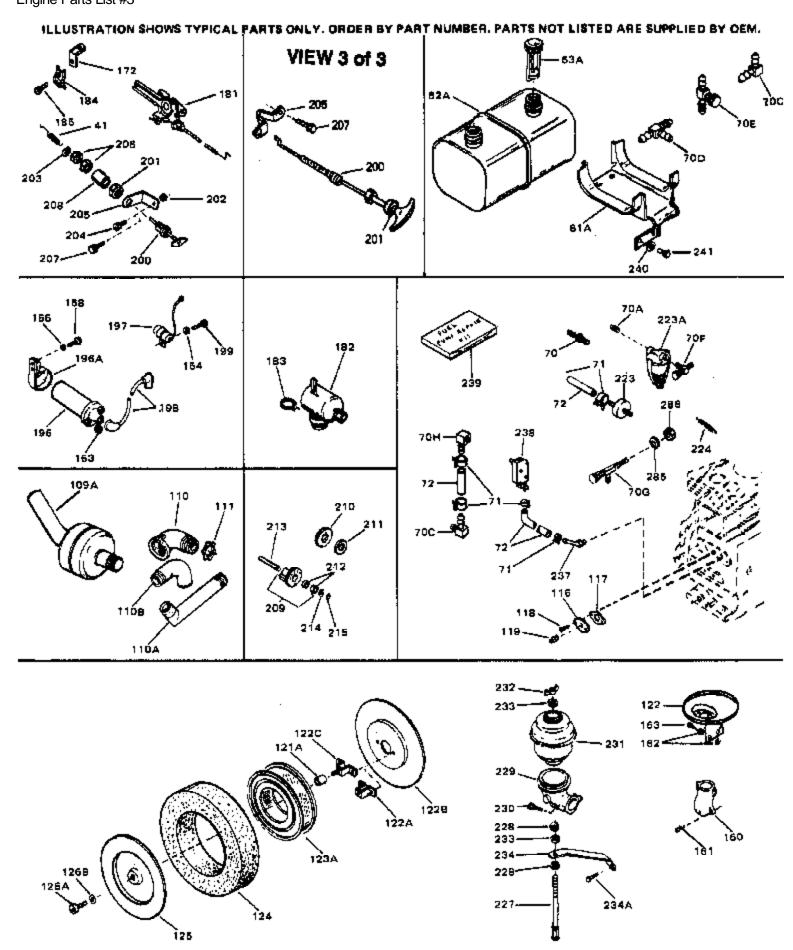
Ref #	Part Number Qt	y Description
184	27793	Clip, Conduit
185	28942	Screw, 10-32 x 3/8"
187	650713	Screw, 5/16-18 x 5/8"
188	26073	Washer, Flat
246	33776	Screen, Starter pulley
248	650670	Screw, 1/4-20 x 3/4"
249	32046	Rope Assy., Starter (Use as required)
264	650661	Screw, 1/4-20 x 3/4"
265	610408	Nut, Hex
266	610750	Grommet, Lead wire
267	610748	Solid State Magneto (Incl.151,173,265,266)
278	610746	Solid State Flywheel
299A	31752	Decal, Air cleaner
299	34346	Decal, Instruction
299B	550223	Decal, Name
299B	32676	Decal, Solid State
300	32411A	Valve, Seat, Spring & Gasket Assy.
301	631304A	Carburetor (Incl. 145) (Refer to Division 5, Section A, page 94 for breakdown)
304	33237A	* Gasket Set (Incl. items marked *)



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Ref #	Part Number	Qty De	escription
	27070		asher, Lock 1/4 E.T. (Use as require d)
178	650675	W	asher, Flat 1/4 (Use as required)
180	650701	So	crew, 8-18 x 7/16" (Use as required)
222	792028	So	crew, 5/16-18 x 7/8" (Use w/32817 st r.motor)
222	650781	So	crew,5/16-18 x 11/16"(Use w/33835 st r.motor)
235	34276		ate, Cover (Use as required to cover regulator mounting ple in blower housing)
236	650736	So	crew, 10-16 x 3/8" (Use as required)
	730134	Re	ewind Starter Kit (Incl. 165, 166, 167, 168, 169 & 291) (Use s required)
253	33018	Ha	arness Assy., Adapter (Use as requir ed)
	610761	Alt	ternator Coil (Solid State) (10 Amp) (Incl. Nos. 253, 256 & 57A)
255	650416	So	crew, 10-32 x 1"
256	610922		erminal, Female
257B	610824	Fla	at Connector (Female terminals) (As req.)
257A	610819	Co	onnector, Pyramid (For female termin als)
266	610750	Gr	rommet, Lead wire
268	610749		olid State Regulator (10 Amp)
	730198		arter Switch Kit(Incl. 287-298) (As req.)
303	33835	sta Re de	ectric Starter Motor (12 Volt) NOTE: The 32817 and 33835 arter motors are used interchangeably on the se models. efer to service numberstamped on end cap of motor, or on ecal for identification. Refer to Division 5, Section D for eakdown.



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Ref #	Part Number	Qty	Description
41	31967		Spring, Governor
71	26460		Clamp, Fuel line (Use as required)
72	29774		Fuel Line (Braided) (8.25") (Use as r equired)
72	30705		Fuel Line (Braided) (16") (Use as req uired)
72	30962		Fuel Line (Braided) (32") (Use as req uired)
72	30965		Fuel Line (Braided) (48") (Use as req uired)
119	28534		Pipe Plug, 1/8-27 (Use as required)
119	9556		Plug, Pipe, 1/8-27 (Use as required)
172	31990		Bracket, Choke control
184	27793		Clip, Conduit
185	28942		Screw, 10-32 x 3/8"
237	32958		Fitting, Fuel
238	32959		Fuel Pump, Impulse
239	33010		Repair Kit, Impulse fuel pump