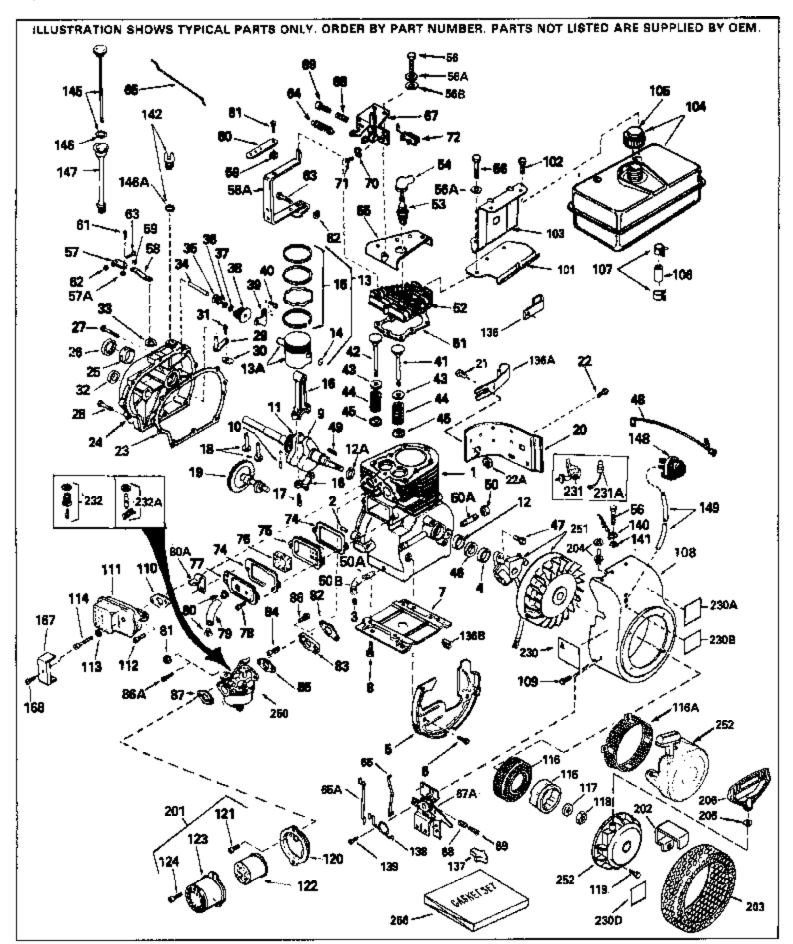
For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983

H60-75488P

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H60-75488P Engine Parts List



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Dof #	Part Number	Ohi	Description
	34919A	ųιy	Description Cylinder (Incl. 2,3 & 4) (2-5/8" Bore )
	27652		
			Pin, Dowel
	27642		Pipe plug, 1/4-18
	32630		Seal, Oil
5	29536		Blower Housing Baffle (Without electric starter knock out) (Use as required)
5	35256A		Blower Housing Baffle (With electric starter knockout) (As req.)(point ign.)
6	650561		Screw, 1/4-20 x 5/8"
7	29538		Base, Engine mounting
	650542		Screw, 5/16-18 x 3/4"
	35190		Crankshaft
	29783		Pin, Crankshaft gear (Used on early p rod.)
	27884		Gear, Crankshaft (Used on early production) This gear is serviceable ONLY when it is pinned to the crankshaft.
13A	33312B		Piston & Pin Ass'y. (Std.)(2-5/8")(In cl.14)
	33313B		Piston & Pin Ass'y. (.010" OS) (Incl. 14)
13A	33314B		Piston & Pin Ass'y. (.020" OS) (Incl. 14)
13	34531		Piston, Pin & Ring Set (Std.) (2-5/8" Bore)
13	34532		Piston, Pin & Ring Set (.010" OS)
13	34533		Piston, Pin & Ring Set (.020" OS)
14	27888		Ring, Piston pin retaining
	34854		Ring Set (Std.) (2-5/8" Bore)
	34855		Ring Set (.010" OS)
	34856		Ring Set (.020" OS)
	31380C		Rod Assy., Connecting (Incl. 17)
	650662C		Bolt, Connecting rod (Incl. 2 pieces)
	34034		Lifter, Valve
	30622A		Extension, Blower housing
	650128		Screw, 10-24 x 1/2"
	650764		Nut, "U" type
	650561		Screw, 1/4-20 x 5/8" (Use as required )
	30063		Screw, 1/4-20 x 1/2" (Use as required )
	650760		Screw, 8-32 x 3/8"
	30684		Gasket Cylinder Cover
	31303B		Cover, Cylinder (Incl. 26 & 34)
	31546		Bushing, Crankshaft
	28427		Seal, Oil
	650488		Screw, 1/4-20 x 1-1/4"
	650493		Screw, 1/4-20 x 1-3/4"
	30699C		Rod Assy., Governor (Incl. 30 & 31)
	30700		Yoke, Governor
	650494		Screw, 6-40 x 5/16"
	29642		Ring, Retaining
	31845		Shaft, Mechanical governor
	30588A		Spool, Governor
	35479		Washer, Flat
	29193		Ring, Retaining
	30591		Gear Assy., Governor
	31843A		Bracket, Governor gear
			•
	650836		Screw, 10-24 x 1/2"
	32783		Intake Valve (Std.)
	32784		Intake Valve (1/32" OS)
	27878A		Exhaust Valve (Std.)
	27880A		Exhaust Valve (1/32" OS)
43	27882		Cap, Upper valve spring

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44 27881 45 32581 47 660814 48 532581 Cap, Lower valve spring Cap, Cap, Cap, Lower valve spring Cap, Cap, Cap, Cap, Cap, Cap, Cap, Cap,	Ref #	Part Number	Qtv	Description
45 32591 47 650814 49 32599 47 650814 49 32599 51 28938C 52 30938C 52 30938A 53 33636 54 610118 55 30939A 56 660897A 56 660897A 56 6608984A 57 58 58 58 58 58 58 58 58 58 58 58 58 58				•
47 650814 49 32589 51 28589 51 28589 51 28589 52 30384 52 30384 53 3856 54 610118 55 303384 55 200389 56 6506947 56 6506947 56 6506948 56 6506948 56 6506956 57 30322 58 6506956 58 6506956 59 6506956 59 6506956 50 650696 50 65069				. · · · · · · · · · · · · · · · · · · ·
49 32589 Key, Flywheel 51 28938C Gasket, Cylinder head 52 30038A Head, Cylinder 53 33836 Resistor Spark Plug (RJ-BC) 54 610118 Cover, Spark Plug (RJ-BC) 55 30939A Cover Assay, Cylinder head 56 650891A Screw, Sy16-18 x 2-1/2" (Use as required) 56 650894A Screw, Sy16-18 x 2-1/2" (Use as required) 57 66 650894A Screw, Sy16-18 x 2-1/2" (Use as required) 58 650895 Screw, Sy16-18 x 2-1/2" (Use as required) 58 650890 Washer, Flat (Use as required) 58 650890 Washer, Flat (Use as required) 58 650891 Washer, Flat (Use as required) 59 29916 Clamp, Sovemor (Use as required) 59 29918 Washer, Lock, No. 8 E.T. 61 650548 Screw, 3516" 62 29216 Locknut, 8-32 63 28626 Screw, 10-32 x 34" 64 34661 Link, Throttle 65 34661 Link, Throttle 67 34667 Control Bracket (Ind. 68, 69, 72 & 1 38) 68 31342 Spring, Compression 68 34662 Link, Throttle 69 650549 Screw, 10-32 x 34" 69 650549 Screw, 340 x 34				
51 28938C Gasker, Cylinder head 52 3038A Head, Cylinder 53 3336 Resistor Spark Plug (RJ-8C) 64 610118 Cover Assy, Cylinder head 55 3039A Screw, 516-16 x 2" (Use as required) 65 650891A Screw, 516-16 x 2" (Use as required) 66 650894A Screw, 516-16 x 2" (Use as required) 67 6508954A Screw, 516-16 x 2" (Use as required) 68 650896 Washer, Flat (Use as required) 68 650896 Washer, Flat (Use as required) 68 650890 Washer, Flat (Use as required) 69 650890 Washer, Flat (Use as required) 69 33454 Lever Assy, Covernor lever (Use as required) 69 393454 Lever Assy, Covernor 69 29918 Washer, Lock, No. 8 E.T. 61 650548 Screw, 53-2x 516* 62 29216 Lodonut, 8-32 65 30826 Screw, 10-32 x 34" 65 34661 Link, Governor 65 34662 Link, Governor 65 34662 Link, Governor 66 34662 Link, Governor 77 24623 Screw, 51-40 x 7716* 78 31342 Spring, Compression 79 26424 Series 70 28423 Breather Assy, Valve 70 28424 Element, Breather 71 28425 Cover, Valve spring box 76 28424 Element, Breather 77 28425 Cover, Valve spring box 78 650128 Screw, 516-16 x 34* 79 30350 Tube, Breather 79 30767 Screw, 516-16 x 34* 79 30767 Screw, 516-16 x 34* 79 30767 Screw, 516-16 x 34* 70 30767 Screw, 10-24 x 12" 71 30767 Screw, 11-2x 1				
52         30938A         Head. Cylinder           53         33636         Resistor Spark Plug (RJ-BC)           54         610118         Cover, Spark plug (Use as required)           55         30339A         Cover Assy, Cylinder head           56         650694A         Screw, 5116-18 x 2*1/2" (Use as required)           56         650694A         Screw, 5116-18 x 2*1/4" (Use as required)           56         650695A         Screw, 5116-18 x 2*1/4" (Use as required)           58         650691         Washer, Eall-wille (Use as required)           58         650693         Washer, Eall-wille (Use as required)           58         32454         Lever Assy, Governor           59         29916         Clamp, Covernor           61         650548         Screw, 516-18 x 2*1 (Use as required)           62         29216         Lochnut, 3-32           63         23826         Screw, 516-18 x 2*1 (Use as required)           62         29216         Lochnut, 10-32           63         24661         Link, Covernor           65         44661         Link, Covernor           65         436661         Link, Covernor           66         650549         Screw, 10-32         Screw, 10-32				
53 33636 Resistor Spark Plug (RL-BC) 54 610118 Cover, Spark plug (Use as required) 55 303934 Cover Assay, Cylinder head 56 650697A Screw, 6716-18 x 2" (Use as required) 56 650697A Screw, 6716-18 x 2" (Use as required) 56 650695A Screw, 5716-18 x 2" (Use as required) 56 650696 Washer, Flat (Use as required) 56 650691 Washer, Flat (Use as required) 57 28916 Clamp, Governor lever (Use as required) 57 28916 Clamp, Governor lever (Use as required) 58 33454 Lever Assay, Governor 59 29918 Washer, Lock, No. 8 E.T. 59 29918 Vasher, Lock, No. 8 E.T. 50 529216 Lockmut, 10-32 51 29216 Lockmut, 10-32 63 39826 Screw, 10-32 x 3'd" 64 34661 Link, Governor 65 34662 Link, Throttle 67 34662 Link, Throttle 67 34662 Link, Throttle 67 34367 Control Bracket (Incl. 68, 69, 72 & 1 38) 513142 Spring, Compression 68 31342 Spring, Compression 69 650549 Screw, 10-32 x 3'd" 74 27896A Gasket, Valve dramber cover 75 29423 Breather Assay, Valve 76 28424 Element, Breather 77 24425 Cover, Valve spring box 78 650128 Screw, 10-24 x 12" 79 35350 Tube, Breather 80 32446 Grommet, Breather tube 80 27915A "Gasket, Larkse pipe to cylinder 81 34712 Flange, Carburstor (Incl. 86A) 82 37915A "Gasket, Larkse pipe to cylinder 83 34712 Flange, Carburstor (Incl. 86A) 83 4783 Filter, Pre-air 84 30196 Screw, 10-24 x 12" 85 31688A "Gasket, Larkse pipe to cylinder 86 34689 Flanket, Air deaner 91 34689 Flanket, Air deaner 92 346898 Flanket, Air deaner 93 30575 Filter, Pre-air 94 34781 Elbow, Air cleaner 94 34819 Floor, Air Cleaner 95 50163 Screw, 10-32 x 78" 96 34781 Cover, Air cleaner 100 505013 Nut, Wing, 11/4-20 100 505013 Nut, Wing, 11/4-20 101 34168 Flacket, Fuel tank				
54 610118 Cover, Spairt, plug (Use as required) 55 30393A Cover Assy, Cylindre head 56 650697A Screw, 516-18 x 2-12" (Use as required) 56 650694A Screw, 516-18 x 2-112" (Use as required) 56 650894A Screw, 516-18 x 2-114" (Use as required) 56 650891 Washer, Flat (Use as required) 56 650890 Washer, Flat (Use as required) 57 30322 Locknut, 8-32 57 29916 Clamp, Governor lever (Use as required) 58 33454 Lever Assy, Governor 59 29918 Washer, Lock, No. 8 E.T. 61 650548 Screw, 8-32 x 5/16* 62 29216 Locknut, 10-32 63 29826 Screw, 10-32 x 3/4* 65 34661 Link, Governor 65 34662 Link, Throttle 67 34667 Control Bracket (Incl. 68, 69, 72 & 1 38) 58 31342 Spring, Compression 58 31342 Spring, Compression 59 29423 Formula Assy, (Use as required) 59 29424 Element, Breather 50 29423 Framila Assy, (Use as required) 68 35350 Teminal Assy, (Use as required) 69 650128 Screw, 10-32 x 3/4* 69 650128 Screw, 10-32 x 3/4* 69 650128 Screw, 10-32 x 3/4* 60 650128 Screw, 10-32 x 10-32 60 650128 Screw, 10-32 x 10-32 60 650128 Screw, 10-32 x 10-32 61 62 32446 Element, Breather 62 27915A "Reather 63 34712 Flagsather 64 34712 Flagsather 65 34684 Grown (10-32 x 10-32) 66 53688 Screw, 10-24 x 12" 67 34712 Flagsather 67 34712 Flagsather 68 34712 Flagsather (Lock, 10-32 x 10-32) 69 34782 Flagsather 69 34783 Filter, Pre-air 69 34783 Filter, Pre-air 60 34784 Filter, Pre-air 60 34784 Filter, Pre-air 60 34781 Filter, Pre-air 60 540826 Filter, Air cleaner (Incl. 90, 91, 92, 93, 94, 96) (Use in 730661 assembly only) 60 560826 Filter, Air Cleaner 60 560827 Filter, Air Cleaner 60 560827 Filter, Air Cleaner 60 560828 Filter, Air Cleaner 60 560828				
55 30399A Cover Assy, Cylinder head ' 56 650697A Screw, 6716-18 x 2" (Use as required) 56 650694A Screw, 6716-18 x 2" (Use as required) 56 650695A Screw, 6716-18 x 2" (Use as required) 56 6506961 Washer, Flat (Use as required) 56 650697 Washer, Flat (Use as required) 57 62 650697 Washer, Flat (Use as required) 58 650690 Washer, Flat (Use as required) 58 30454 Lever Assy, Covernor 59 29916 Clamp, Governor lever (Use as required) 59 29918 Washer, Lock, No. 8 E.T. 61 650549 Screw, 10-32 x 3/4" 62 2216 Locknut, 10-32 63 2826 Screw, 10-32 x 3/4" 65A 34661 Link, Governor 65 34662 Link, Throttle 67A 3467 Control Bracket (Incl. 68, 69, 72 & 1 38) 59 650549 Screw, 5-40 x 7/16" 72 610973 Terminal Assy, (Use as required) 75 28423 Breather Assy, Valve 76 28424 Element, Breather 77 28425 Cover, Valve chamber cover 77 28426 Greather Assy, Valve 80 32446 Grommet, Breather tube 82 27915A Greather Assy, Valve 83 34712 Flangher 83 34712 Flangher 84 30166 Screw, 10-24 x 1/2" 85 31688A "Gasket, Intake pipe to cylinder 85 31688A "Gasket, Intake pipe to cylinder 86 34783 Filter, Pre-air 89 34783 Filter, Pre-air 89 34782 Filter, Pre-air 89 34782 Filter, Air Cleaner (Incl. 86A) 80 34782 Filter, Pre-air 80 34781 Filter, Pre-air 80 34781 Filter, Pre-air 80 560625 Stud, 1/4-20 x 6.20, threaded both en ds 80 34781 Cover, 10-32 x 716" 80 560625 Stud, 1/4-20 x 6.20, threaded both en ds 80 34781 Cover, 10-32 x 716"				
56         650697A         Screw, Sr/6-18 x 2-1/2" (Use as required)           56         650695A         Screw, Sr/6-18 x 2-1/4" (Use as required)           56         650695A         Screw, Sr/6-18 x 2-1/4" (Use as required)           56A         650891         Washer, Balleville (Use as required)           57A         30322         Locknut, 8-32           57         29916         Clamp, Governor lever (Use as require d)           58         33454         Lever Assy., Governor           59         29918         Lever Assy., Governor           61         650548         Screw, 8-32 x 5/16"           62         29216         Locknut, 10-32           63         29826         Screw, 10-32 x 3/4"           65         34661         Link, Governor           65         34661         Link, Governor           65         34661         Link, Throttle           67         24667         Control Bracket (Ind. 68, 69, 72 & 138)           8 31342         Spiring, Compression           8 65049         Screw, 5-40 x 7/16"           72         Group Screw, 5-40 x 7/16"           72         Group Screw, 5-40 x 7/16"           72         Group Screw, 5-40 x 7/16"           72         <				
56         650694A         Screw, 5/16-18 x 2" (Use as required)           56         6506995A         Screw, 5/16-18 x 2" (Use as required)           56A         650691         Washer, Flat (Use as required)           57B         650690         Washer, Belleville (Use as required)           57A         30322         Locknut, 8-32           57         29916         Clamp, Governor           59         29918         Washer, Lock, No. 8 E.T.           61         650548         Screw, 8-32 x 5/16*           62         29216         Locknut, 10-32           63         28826         Screw, 10-32 x 3/4*           65A         34661         Link, Governor           65A         34661         Link, Governor           65A         34661         Link, Throttle           65A         34677         Control Bracket (Incl. 68, 69, 72 & 1 38)           67A         34677         Control Bracket (Incl. 68, 69, 72 & 1 38)           75         2650549         Screw, 5-40 x 7/16*           72         610973         Terminal Assy, (Use as required)           74         27896A         Casket, Valve chamber cover           75         28423         Breather Assy, Valve           Element, Breather				•
56 650695A				
56A         650690         Washer, Belleville (Use as required)           57A         30322         Locknut, 8-32           57         29916         Clamp, Governor lever (Use as required)           58         33454         Lever Assy, Governor           59         29918         Washer, Lock, No. 8 E.T.           61         650548         Screw, 8-32 x 5/16*           62         29216         Locknut, 10-32           63         28826         Screw, 10-32 x 3/4*           65A         34661         Link, Governor           65A         34662         Link, Throttle           67A         34677         Control Bracket (Incl. 68, 69, 72 & 1 38)           68         31342         Spring, Compression           69         650549         Screw, 5-40 x 7/16*           72         610973         Terminal Assy, (Use as required)           74         27896A         Gasket, Valve chamber cover           75         28423         Breather Assy, Valve           80         24244         Element, Breather           70         28425         Cover, Valve spring box           78         56128         Screw, 10-24 x 1/2*           79         35350         Tube, Breather				• • • • • • • • • • • • • • • • • • • •
566 650680				
57A 30322 57 29916 Clamp, Governor lever (Use as require d) Lever Assy., Governor 198 29918 Washer, Lock, No. 8 E.T. 16 650548 Screw, 3-32 x 5/16* 62 29216 Lokorut, 10-32 63 29826 Screw, 10-32 x 34" 65A 34661 Link, Governor 65 34662 Link, Covernor 65 34662 Link, Throttle Cortrol Bracket (Incl. 68, 69, 72 & 1 38) 68 31342 Spring, Compression 68 31542 Spring, Compression 69 650549 Screw, 5-40 x 7/16* 72 610973 Terminal Assy. (Use as required) 74 277996A Gasket, Valve chamber cover 17 28423 Breather Assy., Valve 18 18 18 18 18 18 18 18 18 18 18 18 18 1				
57 29916 58 33454				
58 33454 59 29918 Washer, Lock, No. 8 E.T. 61 650548 Screw, 8-32 x 5/16* 62 29216 Locknut, 10-32 65A 34661 Link, Governor 65 34662 Link, Governor 67A 34677 Control Bracket (Incl. 68, 69, 72 & 1 38) Spring, Compression 68 31342 Spring, Compression 69 650549 Screw, 10-30 x 7/16* 72 610973 Terminal Assy. (Use as required) 74 27896A Gasket, Valve chamber cover 75 28423 Breather Assy., Valve 16 28424 Breather Assy., Valve 17 28425 Cover, Valve spring box 8 650128 Screw, 10-24 x 1/2* 7 33550 Tube, Breather 8 32446 Grommet, Breather tube 8 2 27915A Gasket, Intake pipe to cylinder Flange, Carburetor (Incl. 86A) Screw, 516-18 x 3/4" 8 30196 Screw, 516-18 x 3/4" 8 26asket, Carburetor 8 3 34782 Filter, Pre-air Filter, Air Cleaner (Use as required) 9 34782 Pop Rivet (1/18" dia.) (Purchase local ly) Filter, Pre-air Filter, Air Cleaner (Incl. 90,91,92,93,94,96) (Use in 730561 assembly only) 9 6 650163 Screw, 10-32 x 7/8" 9 6 650625 Nut & Locknusher Nut, Wing, 1/4-20 Screw, 10-32 x 7/8"				·
59 29918 61 650548 62 29216 62 29216 63 29826 65 34661 65 34661 65 34662 66 34662 67 34677 68 31342 69 650549 69 650549 72 610973 74 27896A 75 28423 76 28424 77 28425 79 35350 70 32446 77 28425 79 35350 70 32446 77 28426 78 33712 79 35350 70 32446 71 287915A 72 610373 73 Teminal Assy, USe as required) 79 28426 79 35350 70 28427 70 28427 71 28426 72 61037 73 Taminal Assy, USe as required) 74 27896A 75 28423 76 28424 77 28425 78 650128 79 35350 70 28426 71 28426 72 28426 73 33300 74 27896A 75 28427 76 28427 77 28425 79 35350 70 28426 71 28426 72 27915A 73 33712 74 278168 75 27915A 76 3848, Talke pipe to cylinder 76 2848, Talke pipe to cylinder 77 28426 79 3787 70				
61 650548 62 29216 62 29216 63 29826 63 29826 65A 34661 653 34662 Link, Governor 65 34662 Link, Throttle 67A 34677 Control Bracket (Incl. 68, 69, 72 & 1 38) Spring, Compression 68 650549 Screw, 10-20 x 7/16" 72 610973 74 27896A 75 28423 Freather Assy., Valve 76 28424 Flement, Breather 77 28425 Cover, Valve spring box 78 650128 79 35350 Tube, Breather 82 27915A 83 34712 84 30196 85 31688A 86 660517 87 27272A 87 30767 88 34782 99 34782 90 34780 94 34819 95 650163 Screw, 10-32 x 7/8" 96 650826 90 34781 Cover, Valve as required) Screw, 10-32 x 10-20 Screw, 10-24 x 1/2" 7 3416 Screw, 14-20 Screw, 14-20 Screw, 14-20 Screw, 14-10" Screw, 14-20 Screw, 14-10" S				· · · · · · · · · · · · · · · · · · ·
62 29216 63 29826 65A 34661 Link, Governor Link, Throttle 65 34662 Link, Governor Link, Throttle 65 34662 Control Bracket (Incl. 68, 69, 72 & 1 38) 66 31342 Spring, Compression Spring, Compression Forminal Assy, (Use as required) Forminal Assy, (Use as required) Gasket, Valve chamber cover Forminal Assy, (Use as required) Forminal Assy, (Use as required) Gasket, Valve chamber cover Forminal Assy, (Valve spring box Forminal Assy, (Valve Spring) Forminal				
63 29826 65A 34661 Link, Governor 65 34662 Link, Throttle 67A 34677 Control Bracket (Ind. 68, 69, 72 & 1 38) 68 31342 Control Bracket (Ind. 68, 69, 72 & 1 38) Spring, Compression 72 610973 Terminal Assy, (Use as required) 73 28423 Reather Assy, Valve Reather Assy, Air Cleaner (Use as required) Reather Assy, Air Cleaner (Use as required) Reather Assy, Air Cleaner (Use as required) Reather Assy, Air Cleaner (Incl. 97) Reather Assy, Air Cleaner (Incl. 97) Reather Reath				,
65A 34661 65 34662 67A 34677 Control Bracket (Incl. 68, 69, 72 & 1 38) 68 31342 69 650549 72 610973 Terminal Assy. (Use as required) 74 27896A Gasket, Valve chamber cover 75 28423 Breather Assy., Valve 76 28424 Element, Breather 77 28425 Cover, Valve spring box Screw, 10-24 x 1/2" 79 35350 Tube, Breather tube 60128 Tube, Breather tube 82 27915A 83 34712 Flange, Carburetor (Incl. 86A) Screw, 516-18 x 3/4" 85 31688A 650517 87 27272A 88 34783 Filter, Air Cleaner Gasket (Use as required) Filter, Pre-air 88 34783 Filter, Air Cleaner (Incl. 97) 90 34782 91 34699 92 346994 93 30675 Fitting, Breather Elbow, Air Cleaner (Incl. 90,91,92,93,94,96) (Use in 730561 assembly only) 95 650163 Screw, 10-32 x 7/8" 96 450825 Nut & Lockwasher, 1/4-20 Cover, Valr Ceaner Cleaner				·
65 34662 67A 34677 Control Bracket (Incl. 68, 69, 72 & 1 38) 83 1342 Spring, Compression 85 1342 Spring, Compression 96 650549 Screw, 5-40 x 7/16" 72 610973 74 27896A Gasket, Valve chamber cover 97 28423 Breather Assy, Valve Element, Breather 77 28425 Cover, Valve spring box 86 650128 Screw, 10-24 x 1/2" 79 35350 Tube, Breather 80 32446 Grommet, Breather tube 81 34712 Flange, Carburetor (Incl. 66A) 82 37915A 83 34712 Flange, Carburetor (Incl. 66A) 85 31688A Screw, 1/4-20 x 13/16" 87 27272A Screw, 1/4-20 x 13/16" 88 34783 Filter, Pre-air 89 34782 Filter, Pre-air 18 90 34782 Pop River (1/8" dia.) (Purchase local ly) 91 34699 92 34698A 93 30675 Filting, Breather 18 560163 Screw, 1/4-20 x 13/16" Screw, 1/4-20 Screw, 1/4-				
67A 34677 68 31342 69 650549 50rew, 5-40 x 7/16" 72 610973 74 27896A 75 28423 76 28424 77 28425 78 650128 78 650128 79 3350 70 Tube, Breather 82 27915A 83 34712 84 30196 85 31688A 86 650517 87 27272A 87 30767 88 34783 89 34782 89 34782 89 34780 94A 34819 95 650163 96 650825 97 650825 97 34781 98 34781 99 34781 99 34781 99 34781 99 34781 99 34781 90 650513 101 34158 98 34781 100 650513 101 34158 Packet, Ivalke (Incl. 68, 69, 72 & 1 38) Primy and Sorrew, 5/16-18 Prompression Screw, 10-24 x 10" Prompression Screw, 10-32 x 10" Prompression Screw, 10-24 x 10" Prompression	65A	34661		Link, Governor
68 31342 69 650549 72 610973 72 610973 73 Terminal Assy. (Use as required) 74 27896A 75 28423 76 28424 77 28425 78 660128 79 35350 70 28446 82 27915A 83 34712 84 30196 85 31688A 86 650517 87 27272A 87 30767 88 34783 89 34782 89 34782 89 34698A 89 34780 99 34781 99 650825 99 34781 100 650513 101 4 27896 17 28425 Screw, 5-40 x 7/16" Sarket, Inake pipe to cylinder Paragher	65	34662		Link, Throttle
69 650549 72 610973 72 610973 74 27896A Gasket, Valve chamber cover February Februar	67A	34677		Control Bracket (Incl. 68, 69, 72 & 1 38)
72 610973 74 27896A 75 28423	68	31342		Spring, Compression
74 27896A	69	650549		Screw, 5-40 x 7/16"
75         28423         Breather Assy., Valve           76         28424         Element, Breather           77         28425         Cover, Valve spring box           78         650128         Screw, 10-24 x 1/2"           79         35350         Tube, Breather           80         32446         Grommet, Breather tube           82         27915A         * Gasket, Intake pipe to cylinder           83         34712         Flange, Carburetor (Incl. 86A)           84         30196         Screw, 5/16-18 x 3/4"           85         31688A         * Gasket, Carburetor           86         650517         Screw, 1/4-20 x 13/16"           87         27272A         * Air Cleaner Gasket (Use as required)           83         34783         Filter, Pre-air           83         34782         Filter, Air cleaner (Incl. 97)           90         34782         Pop Rivet (1/8" dia.) (Purchase local ly)           91         34699         Bracket, Air cleaner           92         34698A         Gasket, Air cleaner           94         34780         Elbow, Air cleaner           94A         34819         Elbow, Air cleaner           94         56063         Stud, 1/4-20	72	610973		Terminal Assy. (Use as required)
Figure   First   Fir	74	27896A		Gasket, Valve chamber cover
Figure   F	75	28423		Breather Assy., Valve
78         650128         Screw, 10-24 x 1/2"           79         35350         Tube, Breather           80         32446         Grommet, Breather tube           82         27915A         * Gasket, Intake pipe to cylinder           83         34712         Flange, Carburetor (Incl. 86A)           84         30196         Screw, 5/16-18 x 3/4"           85         31688A         * Gasket, Carburetor           86A         650517         Screw, 1/4-20 x 13/16"           87         27272A         * Air Cleaner Gasket (Use as required)           87         30767         Spacer, Cleaner (Use as required)           88         34783         Filter, Pre-air           89         34782         Filter, Air cleaner (Incl. 97)           90         34782         Pop Rivet (1/8" dia.) (Purchase local ly)           91         34699         Bracket, Air cleaner           92         34698A         Gasket, Carburetor           94         34780         Elbow, Air cleaner           94A         34819         Elbow Assy., Air cleaner (Incl. 90,91,92,93,94,96) (Use in 730561 assembly only)           95         650163         Screw, 10-32 x 7/8"           96         650826         Stud, 1/4-20 x 6.20, threaded both en	76	28424		Element, Breather
78         650128         Screw, 10-24 x 1/2"           79         35350         Tube, Breather           80         32446         Grommet, Breather tube           82         27915A         * Gasket, Intake pipe to cylinder           83         34712         Flange, Carburetor (Incl. 86A)           84         30196         Screw, 5/16-18 x 3/4"           85         31688A         * Gasket, Carburetor           86A         650517         Screw, 1/4-20 x 13/16"           87         27272A         * Air Cleaner Gasket (Use as required)           87         30767         Spacer, Cleaner (Use as required)           88         34783         Filter, Pre-air           89         34782         Filter, Air cleaner (Incl. 97)           90         34782         Pop Rivet (1/8" dia.) (Purchase local ly)           91         34699         Bracket, Air cleaner           92         34698A         Gasket, Air cleaner           93         30675         Fitting, Breather           94         34780         Elbow, Air cleaner           94A         34819         Elbow Assy., Air cleaner (Incl. 90,91,92,93,94,96) (Use in 730561 assembly only)           95         650163         Screw, 10-32 x 7/8"	77	28425		Cover, Valve spring box
79 35350	78	650128		• •
80 32446 82 27915A 82 27915A 83 34712 84 30196 85 31688A 86 650517 87 27272A 88 34783 89 34782 89 34782 89 34782 80 34782 80 34699 80 34698 80 32484 80 30675 80 30675 80 30675 80 34819 80 3481 80 306513 80 306514 80 306513 80 306514 80 306514 80 306514 80 306514 80 3065163 80 3065163 80 3065163 80 306513 80 3065163 80 3065163 80 3065163 80 3065163 80 3065163 80 30660826 80 3006086 80 300	79	35350		•
82       27915A       * Gasket, Intake pipe to cylinder         83       34712       Flange, Carburetor (Incl. 86A)         84       30196       Screw, 5/16-18 x 3/4"         85       31688A       * Gasket, Carburetor         86A       650517       Screw, 1/4-20 x 13/16"         87       27272A       * Air Cleaner Gasket (Use as required)         87       30767       Spacer, Cleaner (Use as required)         83       4783       Filter, Per-air         89       34782       Filter, Air cleaner (Incl. 97)         90       34782       Pop Rivet (1/8" dia.) (Purchase local ly)         91       34698       Bracket, Air cleaner         92       34698A       Gasket, Air cleaner         93       30675       Fitting, Breather         94       34780       Elbow, Air cleaner         94A       34819       Elbow Assy., Air cleaner (Incl. 90,91,92,93,94,96) (Use in 730561 assembly only)         95       650163       Screw, 10-32 x 7/8"         96       650826       Stud, 1/4-20 x 6.20, threaded both en ds         Nut & Lockwasher, 1/4-20       Cover, Air cleaner         100       650513       Nut, Wing, 1/4-20         101       34158       Bracket, Fuel tank				
Flange, Carburetor (Incl. 86A)   Strew, 5/16-18 x 3/4"     Strew, 5/16-18 x 3/4"     Strew, 5/16-18 x 3/4"     Strew, 5/16-18 x 3/4"     Strew, 1/4-20 x 13/16"     Strew, 1/4-20 x 13/16"     Strew, 1/4-20 x 6.20, threaded both en ds 100 fosos1 3 4158     Strew, 1/4-20 x 6.20, threaded both en ds 101 fosos1 14 20 km 2 full to the first full to the full to the first ful				
84 30196 85 31688A 86 650517 87 27272A 87 27272A 88 34783 89 34782 90 34782 91 34699 92 34698A 93 30675 94 34780 94 34819 95 650163 96 650826 97 650825 99 34781 100 650513 80 7272A 8 Gasket, Carburetor 8 Gasket, Carburetor 8 Gasket, Cleaner (Use as required) 8 Filter, Pre-air 8 Filter, Pre-air 8 Filter, Air cleaner (Incl. 97) 90 pop Rivet (1/8" dia.) (Purchase local ly) 91 34699 92 34698A 93 30675 94 34780 95 650163 96 650826 97 650825 98 34781 100 650513 Nut, Wing, 1/4-20 99 34781 100 650513 Nut, Wing, 1/4-20 101 34158 Pracket, Air cleaner 9 Casket, Air cleaner (Incl. 90,91,92,93,94,96) (Use in 730561 assembly only) 95 650163 96 650826 97 650825 98 34781 Cover, Air cleaner Nut, Wing, 1/4-20 Cover, Air cleaner Nut, Wing, 1/4-20 Dracket, Fuel tank				
85       31688A       * Gasket, Carburetor         86A       650517       Screw, 1/4-20 x 13/16"         87       27272A       * Air Cleaner Gasket (Use as required)         87       30767       Spacer, Cleaner (Use as required)         88       34783       Filter, Pre-air         89       34782       Filter, Air cleaner (Incl. 97)         90       34782       Pop Rivet (1/8" dia.) (Purchase local ly)         91       34699       Bracket, Air cleaner         92       34698A       Gasket, Air cleaner         93       30675       Fitting, Breather         94       34780       Elbow, Air cleaner         94A       34819       Elbow Assy., Air cleaner (Incl. 90,91,92,93,94,96) (Use in 730561 assembly only)         95       650163       Screw, 10-32 x 7/8"         96       650826       Stud, 1/4-20 x 6.20, threaded both en ds         97       650825       Nut & Lockwasher, 1/4-20         99       34781       Cover, Air cleaner         100       650513       Nut, Wing, 1/4-20         101       34158       Bracket, Fuel tank				· · · · · · · · · · · · · · · · · · ·
86A       650517       Screw, 1/4-20 x 13/16"         87       27272A       * Air Cleaner Gasket (Use as required)         87       30767       Spacer, Cleaner (Use as required)         88       34783       Filter, Pre-air         89       34782       Filter, Air cleaner (Incl. 97)         90       34782       Pop Rivet (1/8" dia.) (Purchase local ly)         91       34699       Bracket, Air cleaner         92       34698A       Gasket, Air cleaner         93       30675       Fitting, Breather         94       34780       Elbow Air cleaner         94A       34819       Elbow Assy., Air cleaner (Incl. 90,91,92,93,94,96) (Use in 730561 assembly only)         95       650163       Screw, 10-32 x 7/8"         96       650826       Stud, 1/4-20 x 6.20, threaded both en ds         97       650825       Nut & Lockwasher, 1/4-20         99       34781       Cover, Air cleaner         100       650513       Nut, Wing, 1/4-20         101       34158       Bracket, Fuel tank				
87       27272A       * Air Cleaner Gasket (Use as required)         87       30767       Spacer, Cleaner (Use as required)         88       34783       Filter, Pre-air         89       34782       Filter, Air cleaner (Incl. 97)         90       34782       Pop Rivet (1/8" dia.) (Purchase local ly)         91       346984       Bracket, Air cleaner         92       34698A       Gasket, Air cleaner         93       30675       Fitting, Breather         94       34780       Elbow, Air cleaner         94       34819       Elbow, Air cleaner (Incl. 90,91,92,93,94,96) (Use in 730561 assembly only)         95       650163       Screw, 10-32 x 7/8"         96       650826       Stud, 1/4-20 x 6.20, threaded both en ds         97       650825       Nut & Lockwasher, 1/4-20         99       34781       Cover, Air cleaner         100       650513       Nut, Wing, 1/4-20         101       34158       Bracket, Fuel tank				·
87       30767       Spacer, Cleaner (Use as required)         88       34783       Filter, Pre-air         89       34782       Filter, Air cleaner (Incl. 97)         90       34782       Pop Rivet (1/8" dia.) (Purchase local ly)         91       34699       Bracket, Air cleaner         92       34698A       Gasket, Air cleaner         93       30675       Fitting, Breather         94       34780       Elbow, Air cleaner         94A       34819       Elbow Assy., Air cleaner (Incl. 90,91,92,93,94,96) (Use in 730561 assembly only)         95       650163       Screw, 10-32 x 7/8"         96       650826       Stud, 1/4-20 x 6.20, threaded both en ds         97       650825       Nut & Lockwasher, 1/4-20         99       34781       Cover, Air cleaner         100       650513       Nut, Wing, 1/4-20         101       34158       Bracket, Fuel tank				•
## Succession of				
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90 34782 Pop Rivet (1/8" dia.) (Purchase local ly) 91 34699 Bracket, Air cleaner 92 34698A Gasket, Air cleaner 93 30675 Fitting, Breather 94 34780 Elbow, Air cleaner 94A 34819 Elbow Assy., Air cleaner (Incl. 90,91,92,93,94,96) (Use in 730561 assembly only)  95 650163 Screw, 10-32 x 7/8"  96 650826 Stud, 1/4-20 x 6.20, threaded both en ds 97 650825 Nut & Lockwasher, 1/4-20 99 34781 Cover, Air cleaner 100 650513 Nut, Wing, 1/4-20 101 34158 Bracket, Fuel tank				·
91 34699 92 34698A 93 30675 94 34780 95 650163 96 650826 97 650825 99 34781 100 650513 101 34158  Bracket, Air cleaner Gasket, Air cleaner Fitting, Breather Elbow, Air cleaner Fitting, Breather Screw, 10-32 x 7/8 " Screw, 10-32 x 7/8" Screw, 10-3				• • • • • • • • • • • • • • • • • • • •
92 34698A Gasket, Air cleaner 93 30675 Fitting, Breather 94 34780 Elbow, Air cleaner (Incl. 90,91,92,93,94,96) (Use in 730561 assembly only)  95 650163 Screw, 10-32 x 7/8"  96 650826 Stud, 1/4-20 x 6.20, threaded both en ds 97 650825 Nut & Lockwasher, 1/4-20 99 34781 Cover, Air cleaner 100 650513 Nut, Wing, 1/4-20 101 34158 Bracket, Fuel tank				
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94 34780 Elbow, Air cleaner 94A 34819 Elbow Assy., Air cleaner (Incl. 90,91,92,93,94,96) (Use in 730561 assembly only)  95 650163 Screw, 10-32 x 7/8"  96 650826 Stud, 1/4-20 x 6.20, threaded both en ds  97 650825 Nut & Lockwasher, 1/4-20  99 34781 Cover, Air cleaner  100 650513 Nut, Wing, 1/4-20  101 34158 Bracket, Fuel tank				·
94A 34819  Elbow Assy., Air cleaner (Incl. 90,91,92,93,94,96) (Use in 730561 assembly only)  95 650163  96 650826  97 650825  99 34781  100 650513  101 34158  Elbow Assy., Air cleaner (Incl. 90,91,92,93,94,96) (Use in 730561 assembly only)  Screw, 10-32 x 7/8"  Stud, 1/4-20 x 6.20, threaded both en ds  Nut & Lockwasher, 1/4-20  Cover, Air cleaner  Nut, Wing, 1/4-20  Bracket, Fuel tank				
730561 assembly only)  95 650163  96 650826  97 650825  99 34781  100 650513  101 34158  730561 assembly only)  Screw, 10-32 x 7/8"  Stud, 1/4-20 x 6.20, threaded both en ds  Nut & Lockwasher, 1/4-20  Cover, Air cleaner  Nut, Wing, 1/4-20  Bracket, Fuel tank				
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96 650826 Stud, 1/4-20 x 6.20, threaded both en ds 97 650825 Nut & Lockwasher, 1/4-20 99 34781 Cover, Air cleaner 100 650513 Nut, Wing, 1/4-20 101 34158 Bracket, Fuel tank				• • • • • • • • • • • • • • • • • • • •
97       650825       Nut & Lockwasher, 1/4-20         99       34781       Cover, Air cleaner         100       650513       Nut, Wing, 1/4-20         101       34158       Bracket, Fuel tank				
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100 650513 Nut, Wing, 1/4-20 101 34158 Bracket, Fuel tank				·
101 34158 Bracket, Fuel tank				Cover, Air cleaner
·	100	650513		Nut, Wing, 1/4-20
102 650665 Screw, 1/4-14 x 7/8"	101	34158		Bracket, Fuel tank
	102	650665		Screw, 1/4-14 x 7/8"

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Ref #	Part Number	Qty Description		
103	34159 34186A	Plate, Fuel tank mounting Fuel Tank (Incl. 105 & 107) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 33032 or 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.		
	410144B 33032	Fuel Cap (White Plastic)(Std.)(As req uired) Fuel Cap (Red Plastic) (Spurt resistant, Low profile) (Use as required)		
105	34210	Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required)		
106 107 108 109 111E 111D 111C 111A 115 116 117 118 119 136 137 138 139 140 141 143A 143B 143 144 144A 145 146 147	35355 29774 30962 26460 32158E 29747B 34390 33714 391026 29633 32125 35009 650815 8116 29716 33997 32410 34663 650821 30747 650890 33171 33185 650578 33700 33323 34011A 33590 33893A 32961 730164	Fuel Cap (Red plastic) (Use as required) Fuel Line (Braided, 8 1/4") (Use as r equired) Fuel Line (Braided, 32") (Use as required) Clamp, Fuel line (Use as required) Blower Housing (For electric starter) Screw, 5/16-24 x 21/32" Deflector, Exhaust (Optional) Opt.Spark Arrest Muf.(Incl.112,143,14 4,144A) Opt.Spark Arrest Muf.(Incl.1143,143A,1 43B) Muffler Cup, Starter Screen, Starter cup Washer, Belleville Nut, Hex Screw, 1/4-28 x 7/16" Clip, Oil fill tube Knob, Speed control Spring, Speed control Spring, Speed control Screw, 10-32 x 1/2" Clip, Spark plug shorting Lockwasher, Shakeproof, 5/16 Screen, Muffler (Use as required) Cover & tube, Muffler (Use as required) Cover & Tube, Muffler (Use as required) Cover & Tube, Muffler (Use as required) Dipstick (Incl. 146) "O" Ring Oil Fill Tube Valve, Fuel shut off Air Cleaner Ass'y. (Red Poly)(Incl.87,120,121,122,123,124 &		
201	730164	230)(As req.) Air Cleaner Kit, Mini bike (Incl.87,120,121,122,123 & 124) (Use as required)		
	730130 730561	Muffler Adapter Kit (Incl.110,112)(As req.) Air Cleaner Kit (Incl.74,79,80,87,88,89,90,91,92,94,95,96,97,99,100 & 230C) (Used only on engine with an externally vented fully adjustable carburetor)		
210 211 230C 230	611084 650872 34443A 34704 34346 35344	Flywheel Stud, Solid State mounting Solid State Assy. (Incl. 54) Decal, Instruction Decal, Instruction Decal, Control		
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Ref #	Part Number	Qtv	Description
	30547A	,	Breaker Assy (Used on Std. Point igni tion)
232A	631021		Inlet, Needle Seat & Clip Assy.
240	611077		Alternator (Optional)
	650868		Screw, 8-18 x 1-1/8" (3 required)(Opt .)
	611078		Connector, A.C. Lighting (Optional)
	611079		Connector, D.C. Charging (Optional)
	590610		Tube, Centering (Optional)
	590613		Alternator Shaft (Optional)
250	632257		Carburetor (Incl. 85) (Refer to Division 5, Section A, page 184 for breakdown)
252	590420A		Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
254	33328D		Starter Motor Kit (110-120 volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel (see#255). Refer to service number stamped on end cap of motor or on decal for identificat
255	30811A		Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above) (Used on Std. point ignition before 1982)
255	611042		Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above) (Used on Std. point ignition 1982 or later)
255	611085		Flywheel (Minimum ring gear flywheel required on engines using 110-120 volt starter motor kits listed above) (Used on solid state external ignition)
256	33235A		Gasket Set (Incl. items marked*)