

VIEW 1 OF 2



Ref #	Part Number	Qty	Description
	1 36560	1	Cylinder (Incl. 2,20,72 & 125)
	2 26727	2	Dowel Pin
	14 28277	1	Washer
	15 31334	1	Governor Rod
	16 31336	1	Governor Lever
	17 31335	1	Governor Lever Clamp
	18 650548	1	Screw, 8-32 x 5/16"
	19 34593	1	Extension Spring
	20 32600	1	Oil Seal
	23 28458	1	Ball Bearing
	25 36552	1	Blower Housing Baffle (Incl. 262)
25A	35883	1	Baffle Extension
26A	650926	1	Screw, 8-32 x 21/64"
	26 650802	2	Screw, 1/4-20 x 5/8"
	27 28539	1	Bearing Retainer
	30 34723	1	Crankshaft
	40 34514	1	Piston, Pin & Ring Set (Std.)
	40 34515	1	Piston, Pin & Ring Set (.010" OS)
	40 34516	1	Piston, Pin & Ring Set (.020" OS)
	41 32538B	1	Piston & Pin Ass'y. (Std.) (Incl. 43)
	41 32548B	1	Piston & Pin Ass'y. (.010" OS) (Incl. 43)
	41 32549B	1	Piston & Pin Ass'y. (.020" OS) (Incl. 43)
	42 28986	1	Ring Set (Std.)
	42 28987	1	Ring Set (.010" OS)
	42 28988	1	Ring Set (.020" OS)
	43 20381	2	Piston Pin Retaining Ring
	45 30963B	1	Connecting Rod Ass'y. (Incl. 46 & 49)
	46 32610A	2	Connecting Rod Bolt
	48 27241	2	Valve Lifter
	49 28594	1	Oil Dipper
	50 33149A	1	Camshaft (BCR)
	60 29745	1	Blower Housing Extension
	65 650128	1	Screw, 10-24 x 1/2"
	69 27677A	1	* Cylinder Cover Gasket
	70 30756C	1	Cylinder Cover (Incl. 75 thru 83,311)
	72 27642	2	Oil Drain Plug
74A	28537	2	Washer
	74 30200	2	Screw, 10-24 x 9/16"
	75 28540	1	Oil Seal
	80 30574A	1	Governor Shaft
	81 30590A	1	Washer
	82 30591	1	Governor Gear Ass'y. (Incl. 81)
	83 30588A	1	Governor Spool
	86 650488	7	Screw, 1/4-20 x 1-1/4"
	89 610961	1	Flywheel Key
	90 611195	1	Flywheel
	92 650815	1	Belleville Washer
	93 650816	1	Flywheel Nut
100	34443A	1	Solid State Ignition
101	610118	1	Spark Plug Cover
102	650872	2	Solid State Mounting Stud
103	651007	2	Screw, Torx T-15, 10-24 x 15/16"
110	35182	1	Ground Wire
119	36437	1	* Cylinder Head Gasket
120	36438	1	Cylinder Head (Incl. 130)
125	36471	1	Exhaust Valve (Std.) (Incl. 151)
125	36472	1	Exhaust Valve (1/32" OS) (Incl. 151)
126	29314B	1	Intake Valve (Std.) (Incl. 151)

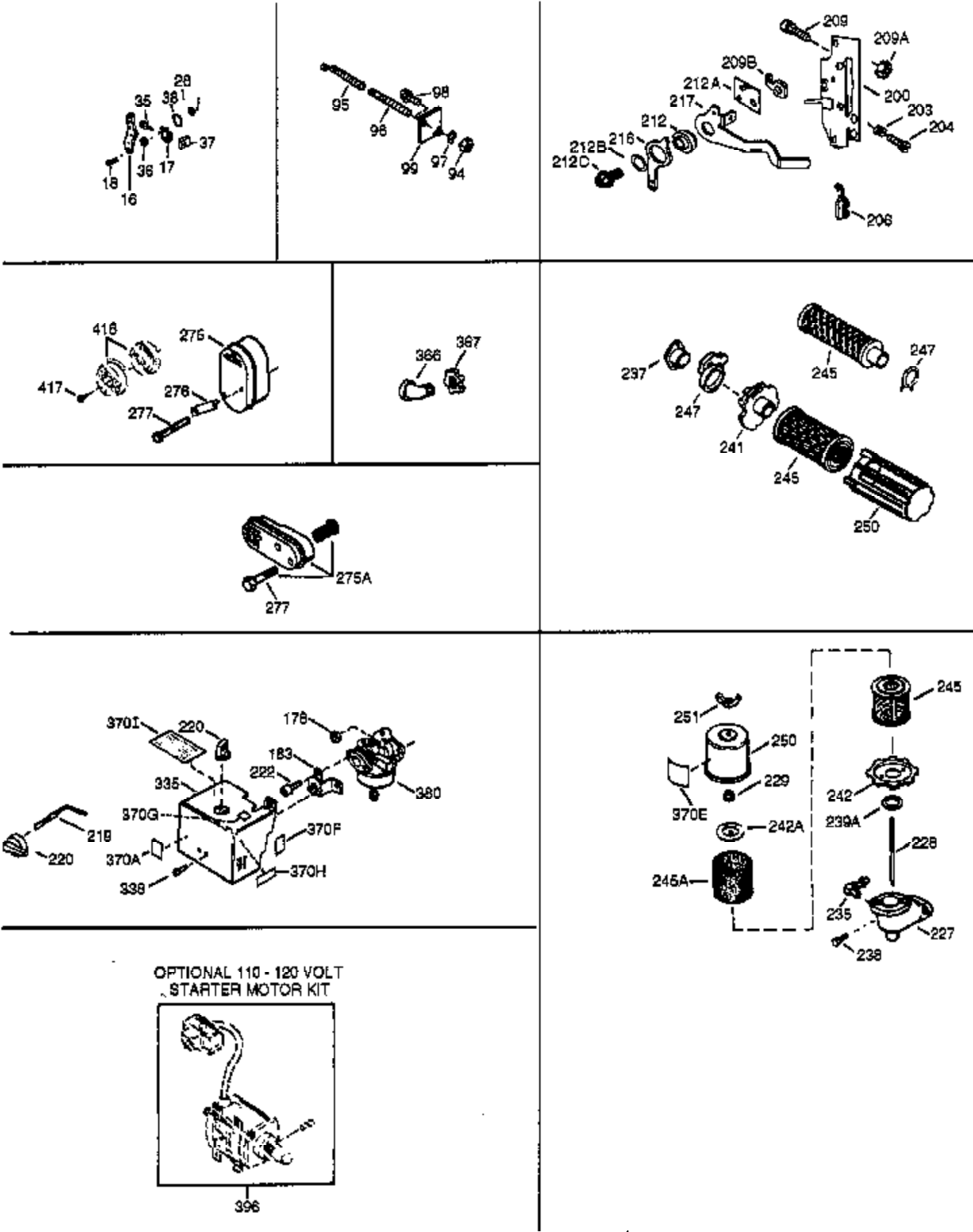
Engine Parts List #1

Ref #	Part Number	Qty	Description
126	29315C	1	Intake Valve (1/32" OS) (Incl. 151)
130A	6021A	1	Screw, 5/16-18 x 1-1/2"
130	650694A	7	Screw, 5/16-18 x 2"
132	650708	1	Washer
135	33636	1	Resistor Spark Plug (RJ17LM)
150	31672	2	Valve Spring
151	31673	2	Valve Spring Cap
169	27234A	2	* Valve Cover Gasket
170	27666	1	Breather Body
171	31410	1	Breather Element
172	34146	1	Valve Cover
173	35350	1	Breather Tube
174	30200	2	Screw, 10-24 x 9/16"
178	29752	2	Nut & Lock Washer, 1/4-28
182	6201	2	Screw, 1/4-28 x 7/8"
184	26756	1	* Carburetor To Intake Pipe Gasket
185	36703	1	Intake Pipe
186	31341	1	Governor Link
200	36677	1	Control Bracket (Incl. 203 thru 209A & 212 thru 217)
203	31342	1	Compression Spring
204	650549	1	Screw, 5-40 x 7/16"
206	610973	1	Terminal
209A	30322	2	Lock Nut, 8-32
209	650139	2	Screw, 8-32 x 1/2"
215	32410	1	Control Knob
223	650451	2	Screw, 1/4-20 x 1"
224	26754A	1	* Intake Pipe Gasket
238	650932	2	Screw, 10-32 x 49/64"
239	34338	1	Air Cleaner Gasket
245	35066	1	Air Cleaner Filter
250	35986	1	Air Cleaner Cover
260	35585	1	Blower Housing
262	650737	2	Screw, 1/4-20 x 1/2"
274	30081A	1	* Exhaust Gasket
275	30996	1	Muffler
277	650493	2	Screw, 1/4-20 x 1-3/4"
284A	650665	1	Screw, 1/4-15 x 3/4"
284	30997	1	Muffler Deflector
285	36467A	1	Starter Cup
287	650926	2	Screw, 8-32 x 21/64"
290	29774	1	Fuel Line
292	26460	2	Fuel Line Clamp
298	650665	2	Screw, 1/4-15 x 3/4"
300	35591	1	Fuel Tank (Incl. 292 & 301)
301	36246	1	Fuel Cap
311	27625	2	Oil Fill Plug
313	34080	1	Spacer
339	28212	2	Spacer
340	35926	1	Fuel Tank Bracket
342	650751	1	Screw, 1/4-20 x 7/16"
345	32664	1	Heat Baffle
370K	36695	1	Starter Decal
370A	36261	1	Lubrication Decal
370B	35703	1	Control Decal
380	632589	1	Carburetor (Incl. 184)

Ref #	Part Number	Qty	Description
390	590732	1	Rewind Starter (NOTE: This engine could have been built with 590738 starter. Refer to the design of the rope pulley strength ribs for part identification. Individual starter parts do not interchange. Refer to service bulletin 116).
400	36439	1	* Gasket Set (Incl. items marked PK in notes) Incl. part #'s 26754A (1), 26756 (1), 27234A (2), 27272A (1), 27677A (1), 29673 (2), 30081A (1), 31688A (2), 36437 (1)
420	730225	1	SAE 30 4-Cycle Engine Oil (Quart)

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.

VIEW 2 OF 2



Engine Parts List #2

Ref #	Part Number	Qty	Description
16	31336	1	Governor Lever
17	31335	1	Governor Lever Clamp
18	650548	1	Screw, 8-32 x 5/16"
178	29752	2	Nut & Lock Washer, 1/4-28
200	36677	1	Control Bracket (Incl. 203 thru 209A & 212 thru 217)
203	31342	1	Compression Spring
204	650549	1	Screw, 5-40 x 7/16"
206	610973	1	Terminal
209	650139	2	Screw, 8-32 x 1/2"
209B	36691	1	Lock Nut
209A	30322	2	Lock Nut, 8-32
212	36689	1	Speed Control Lever Bushing
212A	36688	1	Bearing Plate
212C	650953	1	Screw, 10-32 x 1/2"
212B	650583	1	Washer
216	36690	1	R.P.M. Adjusting Lever
217	36687	1	Speed Control Lever
238	650932	2	Screw, 10-32 x 49/64"
241	35797	1	Air Cleaner Collar
245	35066	1	Air Cleaner Filter
250	35986	1	Air Cleaner Cover
275	30996	1	Muffler
277	650493	2	Screw, 1/4-20 x 1-3/4"
370A	36261	1	Lubrication Decal
380	632589	1	Carburetor (Incl. 184)