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Ref # Part Number				
2 26727 3 27642 3 26542 7 Pipe plug, 144-18 7 263142 6 32600 Fee glug, 144-18 7 263145 Flug, Drain, 144-18 8 26315C Flughter (132° CS) (Incl. 11) Flughter (132° CS) (Incl. 11) 8 26315C Flughter (132° CS) (Incl. 11) 9 31671 10 31672 11 31673 12 36032 Flughter (132° CS) (Incl. 11) 13 1673 14 36538B Fliston & Pin Assv. (Stid.) (2-1/2") (Incl. 16) 14 36548B Fliston & Pin Assv. (Stid.) (2-1/2") (Incl. 16) 14 36548B Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 14 34515 Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 15 26986 Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 15 26986 Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 15 26986 Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 16 26381 Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 17 20683 Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 18 26541 Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 19 32610A Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 19 32610A Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 19 32610A Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 19 32610A Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 19 32610A Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 19 32610A Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 10 32610A Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 11 32610A Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 11 32610A Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 12 27241 Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 13 32610A Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 14 32610A Fliston & Pin Assv. (Cid.) (2-1/2") (Incl. 16) 15 26987 Fliston Pin Assv. (Cid.) (2-1/2") (Incl. 16) 16 20381 Fliston Pin Assv. (Cid.) (2-1/2") (Incl. 16) 17 26986 Fliston Pin Assv. (Cid.) (2-1/2") (Incl. 16) 18 26987 Fliston Pin Assv. (Cid.) (2-1/2") (Incl. 16) 19 26987 Fliston Pin Assv. (Cid.) (2-1/2") (Incl. 16) 10 21 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2			Qty	
3 27642 3 28582 6 32600 7 283148 7 283148 7 283148 1				
3 28582 Plug, Drain, 1/4-18 6 32900 Seal, Oil 7 293148 Intake Valve (Std.) (Incl. 11) 8 29315C Intake Valve (1/32" CS) (Incl. 11) 8 29315C Exhaust Valve (1/32" CS) (Incl. 11) 9 31671 Valve Valve (1/32" CS) (Incl. 11) 10 31672 Soring, Valve Valve (1/32" CS) (Incl. 11) 11 31673 Valve Spring Cap (Used in early production) 12 35032 Crankshaft 14 32538B Piston & Pin Assy. (Jol.) (2-1/2") (Incl. 16) 14 32548B Piston & Pin Assy. (Jol.) (2-1/2") (Incl. 16) 14 32548B Piston & Pin Assy. (Jol.) (2-1/2") (Incl. 16) 14 34514 Piston & Pin Assy. (Jol.) (2-1/2" Bore) 14 34515 Piston & Pin Assy. (Jol.) (2-1/2" Bore) 15 28986 Piston & Pin Assy. (Jol.) (2-1/2" Bore) 16 20381 Piston Pin & Ring Set (Jol.) (2-1/2" Bore) 17 39963B Ring Set (Jol.) (2-1/2" Bore) 18 28594 Piston Pin & Ring Set (Jol.) (2-1/2" Bore) 19 32610A Carnshaft 21 27241 Lifter, Valve Carnshaft 21 27241 Lifter, Valve Carnshaft 22 35663 Cover, Cylinder (Incl. 23, 26, 28 & 3 4) 23 26208 Seal, Oil III plug 24 27677A * Gasket, Cylinder cover 25 65048B Sorty Washer, Flat 26 26 26673 * Gasket, Cylinder cover 26 65048B Sorty Washer, Flat 36 30591 Gear Assy, Governor (Incl. 35) 37 29193 Ring, Retaining 38 30588A Spoot, Governor 40 30579A Head (Pin All Pin A				·
6 32600 Seal, Oil 1 Intake Valve (Std.) (Incl. 11) 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1				
7 29314B				
7 2931SC				·
8 29315C Exhaust Valve (Std.) (find. 11) 8 29316C Exhaust Valve (17.27 OS) (find. 11) 9 31671 Valve Spring Cap (Used in early production) 10 31672 Spring, Valve 11 31673 Valve Spring Cap (Used in early production) 12 39022 Crankshaft 12 39022 Crankshaft 14 32548B Piston & Pin Assy. (Std.)(2-1/2")(Incl.16) 14 32548B Piston & Pin Assy. (Oto" OS) (Incl. 16) 14 34514 Piston & Pin Assy. (Oto" OS) (Incl. 16) 14 34515 Piston, Pin & Ring Set (Oto" OS) 14 34516 Piston, Pin & Ring Set (Oto" OS) 15 28996 Ring Set (Oto" OS) 15 28996 Ring Set (Oto" OS) 16 20391 Ring Set (Oto" OS) 17 30963B Ring Set (Oto" OS) 18 28984 Piston Relating 19 32610A Bottonecting (Incl. 19) 19 32610A Bottonecting Carneting 21 27241 Lifter, Valve 22 35863 Cover, Cylinder (Incl. 23, 26, 28 & 3 4) 22 29673 Seal. Oli 23 3149A Carnshaft 24 27677A Casket, Oylinder cover 25 56048B Screw, 14-20 x 1-1/4" 26 36863 Cover, Cylinder (Incl. 23, 26, 28 & 3 4) 27677A Sasket, Oylinder (Incl. 35) 28 29673 Gasket, Oylinder cover 3 53479 Warsher, Flat 3 30589A Spool, Governor 3 30589A Spool, Governor 4 66069A Screw, 5/16-18 x 2 -1/4" (Use as required) 4 16 66069A Screw, 5/16-18 x 2 -1/4" (Use as required) 5 33410 Element, Breather 5 33344 Balte, Head 5 31337 Element (Incl. 44 & 46) 5 131337 Element (Incl. 44 & 46) 5 13137 Element, Breather 5 5 22416A Pintake (Incl. 47) 5 66064 Screw, 5/16-18 x 2 -1/4" (Use as required) 5 66065 Screw, 5/16-18 x 2 -1/4" (Use as required) 5 66066 Screw, 5/16-18 x 2 -1/4" (Use as required) 5 67526 Screw, 14-20 x 1-1/32" 5 6201 Screw, 14-20 x 1-1/32" 5 6201 Screw, 14-20 x 1-1/32" 5 6206 Screw, 5/16-18 x 2 -1/4" (Use as required) 5 62076 Gasket, Intake to cylinder 5 62076 Gasket, Intake to cylinder 6 Gasket, Intake to cylinder 7 6 Gaske				
8 29315C Exhaust Valve Spring Cap (Used in early production) 9 31671 Valve Spring Cap (Used in early production) 10 31672 Spring, Valve 11 31673 Valve Spring Cap 12 35022 Crankshaft 14 32538B Piston & Pin Assy. (Ott) (2-1/2") (Incl. 16) 14 32548B Piston & Pin Assy. (Ott) (2-5) (Incl. 16) 14 32548B Piston & Pin Assy. (Ott) (2-5) (Incl. 16) 14 32549B Piston & Pin Assy. (Ott) (2-5) (Incl. 16) 14 34514 Piston, Pin & Ring Set (Std) (2-1/2" Bore) 15 28986 Piston, Pin & Ring Set (Std) (2-1/2" Bore) 15 28987 Ring Set (Ott) (2-1/2" Bore) 15 28988 Ring Set (Ott) (2-5) 15 28988 Ring Set (Ott) (2-5) 16 20381 Ring Set (Ott) (2-5) 17 30638 Ring Set (Ott) (2-5) 18 28594 Dipper, Oil 19 32610A Bolt, Connecting rod 20 33149A Carnstrait 21 27241 Lifter, Valve 22 35863 Cover, Cylinder (Incl. 19) 23 26208 Seal, Oil 24 27677A "Gasket, Oil fill plug 34 30574 "Gasket, Oil fill plug 35 30594 Seal, Oil 36 30594 Seal, Oil 37 29193 Ring Set (Std) (2-1/2" Use as required) 38 30588 Spook, Governor (Incl. 35) 39 39850 Ring, Retaining 39 39850 Ring, Retaining 39 30588 Spook, Covernor (Incl. 35) 31 81 81694 Red Ring Retaining 31 816194 Screw, 516-18 x 2" (Use as required) 40 305734 Red Ring Retaining 41 650865 Screw, 516-18 x 2" (Use as required) 42 33361 Screw, 516-18 x 2" (Use as required) 43 33344 Baffle, Heat 44 316194 Resident Retainer 45 Gasket, Inske to cylinder (Incl. 44 & 46) 46 31410 Element, Breather 56 60028 Screw, 516-18 x 2" (Use as required) 57 29752 Nut & Covernor (Incl. 54) 58 Cover, 11-7-72 Screw, 11-7-72 Screw				
9 31671 Valve Spring Cap (Used in early production) 10 31672 Spring, Valve 11 31673 Valve Spring Cap 12 35022 Crankshaft 14 32538B Piston & Pin Assy. (Std.)(2-1/2")(Inc I.16) 14 32548B Piston & Pin Assy. (O10" OS) (Incl. 16) 14 32548B Piston & Pin Assy. (O20" OS) (Incl. 16) 14 34514 Piston, Pin & Ring Set (Std.) (2-1/2" Bore) 14 34515 Piston, Pin & Ring Set (O10" OS) 14 34516 Piston, Pin & Ring Set (O10" OS) 15 28986 Ring Set (O10" OS) 15 28987 Ring Set (O10" OS) 15 28988 Ring Set (O20" OS) 16 20381 Ring, Piston retaining 17 30858 Ring Set (O20" OS) 18 28594 Dipper, Oil 19 32610A Bolt, Connecting rod 20 33149A Camshaft 21 27241 Lifter, Valve 22 35863 Cover, Cylinder (Incl. 23, 26, 28 & 3 4) 23 26208 Seal, Oil 24 27677A Gasket, Oylinder (Incl. 23, 26, 28 & 3 4) 26 289673 Sorey, 14-20 x 1-1/4" 26 650488 Sorey, 14-20 x 1-1/4" 27 3983 Ring, Retaining 38 305594 Sandy 39 29853C Gear Assy., Covernor (Incl. 35) 37 29193 Ring, Retaining 39 305964 Sorey, 5/16-18 x 2-1/4" (Use as required) 41 650695A Sorey, 5/16-18 x 2-1/4" (Use as required) 42 33636 Resistor Spark Plug DeC 43 33344 Baffle, Heat 44 31619A Sorey, 5/16-18 x 2-1/4" (Use as required) 45 31337 Breather Assy., (Incl. 44 & 46) 46 31410 Element Breather 5 Goods 5 Goods 6 Corey, 5/16-18 x 2-1/4" (Use as required) 6 36064 Sorey, 5/16-18 x 2-1/4" (Use as required) 7 Gasket, Oylinder (Incl. 41) 7 Gasket, Oylinder (Incl. 41) 7 Goods 7 Gasket, Oylinder (Incl. 41) 7 Goods 7 Gasket, Oylinder (Incl. 41) 7 Goods 7 Gasket, Oylinder (Incl. 41) 8 Goods 8 Goo				
10 31672 Spring, Valve Spring Cap 11 31673 Valve Spring Cap 12 35032 Crankshaft 14 32548B Piston & Pin Assy, (Std.)(2-1/2")(Inc.1.16) 14A 32548B Piston & Pin Assy, (1010" OS) (Incl. 16) 14A 32548B Piston & Pin Assy, (1020" OS) (Incl. 16) 14 34514 Piston, Pin & Ring Set (Std.) (2-1/2" Bore) 14 34515 Piston, Pin & Ring Set (Std.) (2-1/2" Bore) 15 28986 Ring Set (Std.) (2-1/2" Bore) 15 28987 Ring Set (1010" OS) 16 20381 Ring Set (1010" OS) 16 20381 Ring Set (1010" OS) 18 28594 Piston, Pin & Ring Set (1010" OS) 18 32610A Bott, Connecting (Incl. 19) 19 32610A Bott, Connecting rod 20 33149A Carnishaft 21 27241 Litter, Valve at Litter, Valve at Litter, Valve at Set (1010" OS) 22 35603 Cover, Cylinder cover 25 660488 Screen, 14-20 x 1-1/4" 28 29673 Gasket, O'li Inf plug 34 30574 Shaft, Mechanical governor 35 35479 Washer, Flat 28 29673 Saft, O'li Rip Litter, Saft, Saft, Saft, O'li Rip Litter, Saft, Saft, O'li Rip Litter, Saft, Saft, Saft, O'li Rip Litter, Saft, O'li Rip Litter, Saft, O'li Rip Litter, Saft, Saft, Saft, O'li Rip Litter, Saft, Saft, O'li Rip Litter, Saft, S				
11 31673 Valve Spring Cap  12 35032 Crankshaft  14A 32538B Piston & Pin Assy, (Std.)(2-1/2")(Inc.l.16)  14A 32548B Piston & Pin Assy, (C010" OS) (Incl. 16)  14A 32549B Piston & Pin Assy, (C020" OS) (Incl. 16)  14 34514 Piston, Pin & Ring Set (G10" OS)  14 34515 Piston, Pin & Ring Set (G10" OS)  15 28986 Ring Set (Std.) (2-1/2" Bore)  15 28986 Ring Set (Std.) (2-1/2" Bore)  15 28988 Ring Set (G10" OS)  16 20381 Ring Set (G10" OS)  18 20381 Ring, Piston retaining  17 30963B Ring Set (G20" OS)  18 20594 Dipper, Oil  19 32610A Bolt, Connecting (Incl. 19)  19 32610A Bolt, Connecting rod  20 33149A Carrishaft  21 27241 Lifter, Valve  22 35863 Cover, Cylinder (Incl. 23, 26, 28 & 3 4)  23 26208 Seal, Oil  24 27677A Gasket, Oylinder cover  25 650488 Screw, 1/4-20 x 1-1/4"  26 289673 Sasket, Oylinder cover  35 3479 Vasher, Flat  30 30591 Gear Assy, Governor (Incl. 35)  37 29193 Ring, Retaining  39 29953C Gasket, Oil fill plug  3 5059A Head, Oylinder (Incl. 41A)  41 650695A Screw, 1/4-61 8 x 2" (Use as required)  41 650695A Screw, 5/16-18 x 2" (Use as required)  42 33636 Resistor Spark Plug (J-8C)  43 33344 Balfe, Heat  43 1619A Gasket, Oil file 18 x 2" (Use as required)  45 31337 Resistor Spark Plug (J-8C)  46 31410 Element, Freather  50 650128 Screw, 1/4-20 x 1-1/2" (Use as required)  51 26754A Gasket, Oil file 18 x 2" (Use as required)  52 28416A Pipe, Intake (Incl. 54)  53 26064 Screw, 1/4-20 x 1-1/2" (Use as required)  54 260640 Screw, 1/4-20 x 1-1/2"  56 650664 Screw, 1/4-20 x 1-1/3/2"  57 29752 Nat88 Link, Throttle				
12 35032				
14A 32538B				
14A 32549B				
14A 32549B				
14 34514 Piston, Pin & Ring Set (Std.) (2-1/2" Bore) 14 34515 Piston, Pin & Ring Set (1020" OS) 15 28986 Ring Set (1020" OS) 15 28987 Ring Set (1020" OS) 16 28988 Ring Set (1020" OS) 16 28988 Ring Set (1020" OS) 17 30963B Ring Piston retaining 18 28594 Dipper, Oil 19 32610A Bolt, Connecting (Incl. 19) 19 32610A Bolt, Connecting rod 20 33149A Camshaft 21 27241 Liffer, Valve 22 35863 Cover, Cylinder (Incl. 23, 26, 28 & 3 4) 23 2620B Seal, Oil 24 27677A "Gasket, Cylinder cover 25 650488 Sorew, 114-20 x 1-1/4" 26 5650488 Sorew, 114-20 x 1-1/4" 27 35479 Washer, Flat 28 36973 "Gasket, Cylinder pade 30 30591 Gear Assy, Governor (Incl. 35) 37 29193 Ring, Retaining 38 30568A Sopol, Governor 39 29650C "Gasket, Cylinder head 40 30579A Head, Cylinder (Incl. 41A) 41 650695A Sorew, 51/6-18 x 2-1/4" (Use as requi red) 42 33636 Resistor Spark Plug (J-8C) 43 33344 Baffie, Heat 44 31619A "Gasket, Breather Spark Plug (J-8C) 45 31337 Breather Assy, (Incl. 44 & 46) Element, Breather 56 224 1127 57 29752 Nut & Cover, 174-20 x 1-1/4" 58 365664 Sorew, 174-20 x 1-1/4" 69 Gestler 60 650128 Sorew, 174-20 x 1-1/4" 60 Gestler 60 650129 Sorew, 174-20 x 1-1/32" 60 Gasket, Cylinder (Incl. 44 & 46) Element, Breather 60 Gestler 60 Gest				
14   34515   Piston, Pin & Ring Set (1010" OS)     15   28986   Ring Set (1010" OS)     15   28986   Ring Set (1010" OS)     15   28987   Ring Set (1010" OS)     16   20381   Ring Set (2010" OS)     17   30963B   Rod Assy, Connecting (Incl. 19)     18   28594   Dipper, Oil     19   32610A   Bolt, Connecting rod     10   33149A   Camshaft     21   277241   Lifter, Valve     22   35863   Cover, Cylinder (Incl. 23, 26, 28 & 3 4)     23   26208   Seal, Oil     24   27677A   Seasket, Oil fill plug     25   660488   Screw, 1/4-20 x 1-1/4"     28   29673   Saket, Oil fill plug     3   30574   Shaft, Mechanical governor     3   30574   Shaft, Mechanical governor     3   30591   Gear Assy, Governor (Incl. 35)     3   29193   Ring, Retaining     3   30589A   Spool, Governor     4   650695A   Screw, 5/16-18 x 2-1/4" (Use as required)     4   650696A   Screw, 5/16-18 x 2" (Use as required)     4   650694A   Screw, 5/16-18 x 2" (Use as required)     4   33344   Baffle, Heat     4   31619A   Screw, 5/16-18 x 2" (Use as required)     5   46   50416A   Screw, 5/16-18 x 2" (Use as required)     5   46   50416A   Screw, 5/16-18 x 2" (Use as required)     5   475754A   Saket, Breather (One required)     6   506064   Screw, 5/16-18 x 2" (Use as required)     7   506064   Screw, 5/16-18 x 2" (Use as required)     8   506064   Screw, 5/16-18 x 2" (Use as required)     9   506064   Screw, 5/16-18 x 2" (Use as required)     9   506064   Screw, 5/16-18 x 2" (Use as required)     9   506064   Screw, 5/16-18 x 2" (Use as required)     9   506064   Screw, 5/16-18 x 2" (Use as required)     9   506064   Screw, 5/16-18 x 2" (Use as required)     10   5060655   Screw, 1/4-20 x 1-7/32"     11   5060664   Screw, 1/4-20 x 1-7/32"     12   5060664   Screw, 1/4-20 x 1-7/32"     13   5060665   Screw, 1/4-20 x 1-7/32"     14   5060665   Screw, 1/4-20 x 1-7/32"     15   5060664   Screw, 1/4-20 x 1-7/32"     15   5060665   Screw, 1/4-20 x 1-7/32"     16   50606664   Screw, 1/4-20 x 1-7/32"     17   5060665   Screw, 1/4-20 x 1-7/32"     18   5060665				, , ,
14 34516 15 28986 Ring Set (Std.) (2-1/2" Bore) 15 28987 Ring Set (O10" OS) 15 28988 Ring Set ((010" OS) 16 20381 Ring Set ((020" OS) Ring Ret (020" OS) Ring Retaining Retain				
15 28986 Ring Set (Std.) (2 <sup>2</sup> 1/2" Bore) 15 28987 Ring Set (0.10" OS) 16 20381 Ring, Piston retaining 17 30963B Rod Assy., Connecting (Incl. 19) 18 28594 Dipper, Oil 19 32610A Bolt, Connecting rod 20 33149A Camshatt 21 27241 Lifter, Valve 22 358863 Cover, Cylinder (Incl. 23, 26, 28 & 3 4) 23 2620B Seal, Oil 24 27677A "Gasket, Cylinder cover 25 560488 Screw, 14-20 x 1-1/4" 28 29673 "Gasket, Oil fill plug 33 30574 Shaft, Mechanical governor Washer, Flat 28 29673 "Gasket, Oil fill plug 39 30591 Gear Assy., Governor (Incl. 35) 37 29193 Ring, Retaining 38 30588A Spool, Governor 40 30579A Head, Cylinder (Incl. 41A) 41 650695A Screw, 5/16-18 x 2-1/4" (Use as required) 41 650865 Screw, 5/16-18 x 2-1/4" (Use as required) 41 650865 Screw, 5/16-18 x 2-1/4" (Use as required) 41 650865 Screw, 5/16-18 x 2-1/4" (Use as required) 41 833344 Baffle, Heat 42 33636 Resistor Spank Plug (J-8C) 43 33344 Breather Assy. (Incl. 44 & 46) 45 31337 Breather Assy. (Incl. 44 & 46) 46 31410 Element, Breather 50 660128 Screw, 5/16-18 x 2-1/2" 51 26754A "Gasket, Intake to cylinder 50 660128 Screw, 1/4-20 x 1-1/32" 51 267564 Screw, 1/4-20 x 1-1/32" 52 6201 Screw, 1/4-20 x 1-1/32" 53 6201 Screw, 1/4-20 x 1-1/32" 54 63686, Carburetor to intake 57 29752 Nut & Lockwasher Assy., 1/4-28 58 Link, Throttle				
15 28987 16 20381 17 30963B 18 Ring, Piston retaining 17 30963B 18 28694 19 32610A 20 33149A 21 27241 22 35963 23 26208 24 27677A 25 650488 28 29673 34 30574 35 35479 36 30591 37 29193 38 30588A 39 29953C 40 30579A 41 650695A 41 65				, ,
15 28988 Ring Set (020" OS) 16 20381 Ring, Piston retaining 17 30963B Rod Assy., Connecting (Incl. 19) 18 28594 Dipper, Oil 19 32610A Bolt, Connecting rod 20 33149A Camshaft 21 27241 Lifter, Valve 22 35863 Cover, Cylinder (Incl. 23, 26, 28 & 3 4) 23 26208 Seal, Oil 24 27677A Sasket, Oil fill plug 25 5650488 Sortew, 1/4-20 x 1-1/4" 28 29673 *Gasket, Oil fill plug 36 30574 Shaft, Mechanical governor 37 39193 Ring, Retaining 38 30588A Spool, Governor 39 29953C *Gasket, Cylinder (Incl. 41A) 41 650695A Sortew, 5/16-18 x 2-1/4" (Use as required) 41 650865 Sortew, 5/16-18 x 2-1/4" (Use as required) 41 650865 Sortew, 5/16-18 x 2" (Use as required) 42 33636 Resistor Spark Plug (J-8a-C) 43 33344 Baffle, Heat 44 31619A *Gasket, Ereather (One required) 45 31337 Breather Assy. (Incl. 44 & 46) 46 31410 Element, Breather 50 650128 Sortew, 1/4-20 x 1-1/32" 51 26754A *Gasket, Intake to cylinder 50 650128 Sortew, 1/4-20 x 1-1/32" 51 26754A *Gasket, Intake to cylinder 50 65040 Sortew, 1/4-20 x 1-1/32" 51 267546 *Gasket, Intake to cylinder 50 65040 Sortew, 1/4-20 x 1-1/32" 51 267546 Sortew, 1/4-20 x 1-1/32" 51 26756 *Gasket, Carburetor to intake 51 6201 Sortew, 1/4-20 x 1-1/32" 52 28416A Sortew, 1/4-20 x 1-1/32" 53 636 Casket, Carburetor to intake 57 29752 Nut & Lockwasher Assy., 1/4-28 57 9 31858 Link, Throttle				
16         20381         Ring, Piston retaining           17         30963B         Rod Assy., Connecting (Incl. 19)           18         28594         Dipper, Oil           19         32610A         Bolt, Connecting rod           20         33149A         Camshaft           21         27241         Lifter, Valve           22         35863         Cover, Cylinder (Incl. 23, 26, 28 & 3 4)           23         26208         Seal, Oil           24         27677A         * Gasket, Cylinder cover           25         650488         Screw, 14-20 x 1-1/4*           28         29673         * Gasket, Oil fill plug           34         30574         Shaft, Mechanical governor           35         35479         Washer, Flat           36         30591         Gear Assy., Governor (Incl. 35)           37         29193         Ring, Retaining           30         30588A         Spool, Governor           40         30579A         Head, Cylinder (Incl. 41A)           41         65065A         Screw, 5716-18 x 2" (Use as requi ired)           41         650865         Screw, 5716-18 x 2" (Use as required)           41         650864         Screw, 5716-18 x 2" (Use a				
17 30963B 18 28594 19 32610A 20 33149A Camshaft Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) 23 26208 24 27677A 25 650488 Screw, 14-20 x 1-1/4* 28 29673 34 30574 35 35479 Washer, Flat 36 30591 37 29193 38 30589A 39 39953C 40 30579A 41 650695A 41 6021A 51 650695A 52 crew, 5/16-18 x 2-1/4* (Use as required) 41 650896 41 650894A 52 33344 533344 533344 54 31337 55 650128 56 650128 57 2913 58 650664 59 29752 59 31858  Rod Assy., Connecting (Incl. 19) Dipper, Oil Bolt, Connecting rod Carmshaft Lifter, Valve Carmshaft Lifter,				
18   28594   Dipper, Oil   Bolt, Connecting rod   Camshaft   Camshaft   Lifter, Valve   Camshaft   Lifter, Valve   Lifter, Valve   Lifter, Valve   Cover, Cylinder (Incl. 23, 26, 28 & 3 4)   Seal, Oil   Seal, Oil   Gasket, Oil fill plug   Seal, Oil   Gear Assy., Governor (Incl. 35)   Gear Assy., Governor   Gear Assy., Governor   Gasket, Cylinder head   Governor   Gasket, Cylinder (Incl. 41A)   Gear Assy., Governor   Gasket, Cylinder (Incl. 41A)   Gear Assy., Gid-8 x 2-1/4" (Use as required)   Gear As				
19 32610A 20 33149A Carnshaft Lifter, Valve Carshaft Lifter, Valve Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) Seal, Oil 24 27677A Seak, Oil fill plug Seal, Oil 25 650488 Sorew, 1/4-20 x 1-1/4" Seaket, Oil fill plug Shaft, Mechanical governor Washer, Flat Gear Assy., Governor (Incl. 35) Ring, Retaining Seas, Oil 36 30591 Ring, Retaining Seasket, Oylinder thead Gear Assy., Governor Seaket, Oil fill plug Shaft, Mechanical governor Washer, Flat Gear Assy., Governor Seaket, Cylinder thead Gear Assy., Governor Gear Assy., Governor Seaket, Cylinder (Incl. 41A) Sorew, 5/16-18 x 2-1/4" (Use as required) Sorew, 5/16-18 x 2-1/4" (Use as required) Sorew, 5/16-18 x 2" (Use as required) Resistor Spark Plug (J-8C) Baffle, Heat Gear Assy. (Incl. 44 & 46) Element, Breather (One required) Freather Assy. (Incl. 44 & 46) Element, Breather Sorew, 10-24 x 1/2" Gasket, Intake to cylinder Pipe, Intake (Incl. 54) Sorew, 114-20 x 1-19/32" Sorew, 114-20 x 1-19/32" Gasket, Carburetor to intake Nut & Lockwasher Assy., 1/4-28 Link, Throttle				
20 33149A 21 277241 Lifter, Valve Lase, A, 4, 4, 4, 4, 4, 4, 4, 4, 4, 4, 4, 4, 4,				• •
21 27241 22 35863 Cover, Cylinder (Incl. 23, 26, 28 & 3 4) 23 26208 Seal, Oil 24 27677A * Gasket, Cylinder cover 25 650488 Screw, 1/4-20 x 1-1/4" 28 29673 * Gasket, Cylinder governor 34 30574 Shaft, Mechanical governor 35 35479 Washer, Flat 36 30591 Gear Assy, Governor (Incl. 35) 37 29193 Ring, Retaining 38 30588A Spool, Governor 39 29953C * Gasket, Cylinder head 40 30579A Head, Cylinder (Incl. 41A) 41 650695A Screw, 5/16-18 x 2-1/4" (Use as required) 41 650865 Screw, 5/16-18 x 2" (Use as required) 41 650865 Screw, 5/16-18 x 2" (Use as required) 42 33636 Resistor Spark Plug (J-8C) 43 33344 Baffle, Heat 44 31619A * Gasket, Breather (One required) 45 31337 Breather Assy, (Incl. 44 & 46) 46 31410 Element, Breather 50 650128 Screw, 10-24 x 1/2" 51 65064 Screw, 1/4-20 x 1-19/32" 53 650664 Screw, 1/4-20 x 1-19/32" 54 650840 Screw, 1/4-20 x 1-19/32" 55 6201 Screw, 1/4-20 x 1-19/32" 56 626756 * Gasket, Carburetor to intake Nut & Lockwasher Assy, 1/4-28 Link, Throttle				
22 35863 23 26208 24 27677A 25 650488 26 Sorew, 1/4-20 x 1-1/4" 28 29673 34 30574 35 35479 36 30591 37 29193 38 30588A 30578 39 29953C 40 30579A 41 650695A 41 650695A 41 650695A 41 650695A 42 36366 43 33344 44 31619A 45 31337 46 31410 56 650128 57 29752 56 60840 57 29752 57 56 60840 57 29752 57 56 60840 57 29752 57 57552 50 18 58 50784 57 1/4-28 57 29752 57 56 56 66840 5 Screw, 1/4-20 x 1-1/32" 5 Gasket, Cylinder (Incl. 23, 26, 28 & 3 4) 5 Seal, Oil 5 Gasket, Cylinder cover 6 Gasket, Cylinder pead 7 Gasket, Cylinder (Incl. 41A) 7 Gasket, Intake to Cylinder 7 Gasket, Carburetor to intake 7 Gasket, Carburetor to intake 7 Gasket, Carburetor to intake 7 Cylinder 7 Gasket, Cylinder 7 Gasket, Carburetor to intake 7 Gasket, Carburetor to intake 7 Cylinder 7 Gasket, Carburetor to intake 7 Cylinder 7 Gasket, Carburetor to intake 7 Gasket, Carburetor to intake 7 Cylinder 7 Gasket, Carburetor to intake				
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24 27677A 25 650488				
25 650488 28 29673 28 29673 34 30574 35 35479 36 30591 37 29193 38 30588A 39 29953C 40 30579A 41 650695A 41 650695A 42 33636 43 33344 44 31619A 45 31337 46 31410 50 650128 51 26754A 52 626756 56 261 56 26756 57 29752 79 31858  Sacrew, 1/4-20 x 1-1/4" 5 Gasket, Oil fill plug 5 Gasket, Oil fill plug 7 Gasket, Oylender (Incl. 35) 8 (Ing, Retaining 8 Spool, Governor 8 Gasket, Oylinder head 8 Spool, Governor 9 Gasket, Oylinder head 9 Head, Cylinder (Incl. 41A) 9 Head, Cylinder (Incl. 41A) 9 Screw, 5/16-18 x 2-1/4" (Use as required) 9 Screw, 5/16-18 x 2" (Use as required) 9 Screw, 10-24 x 1/2" 9 Gasket, Breather (One required) 9 Screw, 10-24 x 1/2" 9 Gasket, Intake to cylinder 9 Fipe, Intake (Incl. 54) 9 Screw, 1/4-20 x 1-1/32" 9 Screw, 1/4-20 x 1-17/32" 9 Screw, 1/4-20 x 1-17/32" 9 Screw, 1/4-28 x 7/8" 9 Gasket, Carburetor to intake 9 Screw, 1/4-28 x 7/8" 9 Gasket, Carburetor to intake 1 Screw, 1/4-28 x 7/8"				•
* Gasket, Oil fill plug 34 30574 Shaft, Mechanical governor 35 35479 Washer, Flat 36 30591 Gear Assy., Governor (Incl. 35) 37 29193 Ring, Retaining 38 30588A Spool, Governor 39 29953C * Gasket, Cylinder head 40 30579A Head, Cylinder (Incl. 41A) 41 650695A Screw, 5/16-18 x 2-1/4" (Use as requ ired) 41 6021A Screw, 5/16-18 x 2'' (Use as required) 41 650865 Screw, 5/16-18 x 2"' (Use as required) 41 650694A Screw, 5/16-18 x 2"' (Use as required) 42 33636 Resistor Spark Plug (J-8C) 43 33344 Baffle, Heat 44 31619A * Gasket, Breather (One required) 45 31337 Breather Assy. (Incl. 44 & 46) 46 31410 Element, Breather 50 650128 Screw, 10-24 x 1/2" 51 26754A * Gasket, Inteake to cylinder 52 28416A Pipe, Intake (Incl. 54) 53 650664 Screw, 1/4-20 x 1-19/32" 54 650840 Screw, 1/4-20 x 1-19/32" 55 6201 Screw, 1/4-20 x 1-19/32" 56 26756 * Gasket, Carburetor to intake 57 29752 Nut & Lockwasher Assy., 1/4-28 Link, Throttle				
34 30574 35 35479 Washer, Flat Washer, Flat Gear Assy., Governor (Incl. 35) Ring, Retaining Retaining Spool, Governor Spool, Governor Gasket, Cylinder head Gospan Gospan Head, Cylinder (Incl. 41A) Corew, 5/16-18 x 2-1/4" (Use as required) Corew, 5/16-18 x 2-1/4" (Use as required) Corew, 5/16-18 x 2" (Use as required) Corew, 5/16-18 x				
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37 29193 38 30588A 39 29953C 40 30579A 41 650695A 42 30579A 43 650694A 45 650694A 46 31337 47 29193 48 31337 49 31337 49 31337 40 31410 40 31410 41 650694A 41 650694A 42 31619A 43 31619A 44 31619A 45 31337 46 31410 46 31410 47 31337 48 31337 48 31337 49 3144 40 31644 41 650684 41 650684 41 650684 42 31337 43 31344 44 31619A 45 31337 46 31410 47 31337 48 31337 48 31337 49 31410 50 650128 50 650128 50 650128 50 650128 50 650128 50 65064 50 650840 50 650840 50 650840 50 650840 50 65085 50 650664 50 65086 50 65056 50 66756 50 60756				·
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40 30579A 41 650695A 42 Screw, 5/16-18 x 2-1/4" (Use as requ ired) 43 650865 44 650694A 45 650694A 46 650694A 47 33636 48 Screw, 5/16-18 x 2" (Use as required) 49 31619A 40 31410 41 650128 41 650128 41 65064 41 650694 42 31837 43 33344 44 31619A 45 31337 46 31410 46 31410 47 316754A 48 31676 49 31410 40 50128 50 50128 50 650128 50 650128 50 650128 50 650128 50 650128 50 65064 50 65064 50 65064 50 650664 50 650664 50 650664 50 650664 50 650664 50 650664 50 650664 50 650664 50 650664 50 650664 50 650664 50 650666				
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42 33636 Resistor Spark Plug (J-8C) 43 33344 Baffle, Heat  44 31619A * Gasket, Breather (One required) 45 31337 Breather Assy. (Incl. 44 & 46) 46 31410 Element, Breather 50 650128 Screw, 10-24 x 1/2" 51 26754A * Gasket, Intake to cylinder 52 28416A Pipe, Intake (Incl. 54) 53 650664 Screw, 1/4-20 x 1-19/32" 54 650840 Screw, 1/4-20 x 1-7/32" 55 6201 Screw, 1/4-28 x 7/8" 56 26756 * Gasket, Carburetor to intake 57 29752 Nut & Lockwasher Assy., 1/4-28 59 31858 Link, Throttle				
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44       31619A       * Gasket, Breather (One required)         45       31337       Breather Assy. (Incl. 44 & 46)         46       31410       Element, Breather         50       650128       Screw, 10-24 x 1/2"         51       26754A       * Gasket, Intake to cylinder         52       28416A       Pipe, Intake (Incl. 54)         53       650664       Screw, 1/4-20 x 1-19/32"         54       650840       Screw, 1/4-20 x 1-7/32"         55       6201       Screw, 1/4-28 x 7/8"         56       26756       * Gasket, Carburetor to intake         57       29752       Nut & Lockwasher Assy., 1/4-28         79       31858       Link, Throttle				• • •
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50       650128       Screw, 10-24 x 1/2"         51       26754A       * Gasket, Intake to cylinder         52       28416A       Pipe, Intake (Incl. 54)         53       650664       Screw, 1/4-20 x 1-19/32"         54       650840       Screw, 1/4-20 x 1-7/32"         55       6201       Screw, 1/4-28 x 7/8"         56       26756       * Gasket, Carburetor to intake         57       29752       Nut & Lockwasher Assy., 1/4-28         79       31858       Link, Throttle				
51       26754A       * Gasket, Intake to cylinder         52       28416A       Pipe, Intake (Incl. 54)         53       650664       Screw, 1/4-20 x 1-19/32"         54       650840       Screw, 1/4-20 x 1-7/32"         55       6201       Screw, 1/4-28 x 7/8"         56       26756       * Gasket, Carburetor to intake         57       29752       Nut & Lockwasher Assy., 1/4-28         79       31858       Link, Throttle				
52       28416A       Pipe, Intake (Incl. 54)         53       650664       Screw, 1/4-20 x 1-19/32"         54       650840       Screw, 1/4-20 x 1-7/32"         55       6201       Screw, 1/4-28 x 7/8"         56       26756       * Gasket, Carburetor to intake         57       29752       Nut & Lockwasher Assy., 1/4-28         79       31858       Link, Throttle				
53       650664       Screw, 1/4-20 x 1-19/32"         54       650840       Screw, 1/4-20 x 1-7/32"         55       6201       Screw, 1/4-28 x 7/8"         56       26756       * Gasket, Carburetor to intake         57       29752       Nut & Lockwasher Assy., 1/4-28         79       31858       Link, Throttle				
54       650840       Screw, 1/4-20 x 1-7/32"         55       6201       Screw, 1/4-28 x 7/8"         56       26756       * Gasket, Carburetor to intake         57       29752       Nut & Lockwasher Assy., 1/4-28         79       31858       Link, Throttle				•
55 6201 Screw, 1/4-28 x 7/8" 56 26756 * Gasket, Carburetor to intake 57 29752 Nut & Lockwasher Assy., 1/4-28 79 31858 Link, Throttle				
56 26756 * Gasket, Carburetor to intake 57 29752 Nut & Lockwasher Assy., 1/4-28 79 31858 Link, Throttle				
57 29752 Nut & Lockwasher Assy., 1/4-28 79 31858 Link, Throttle				
79 31858 Link, Throttle				·
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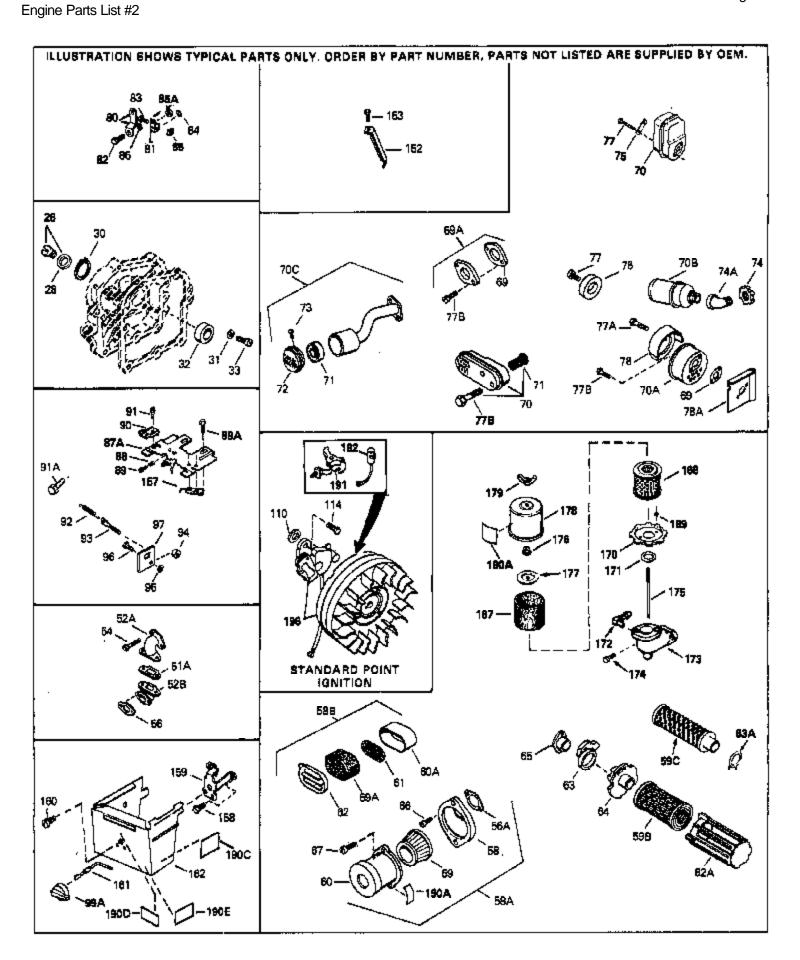
	Part Number		scription
	31510		er, Governor
	31335		mp, Governor lever
	650548		ew, 8-32 x 5/16"
87	33879A		ntrol Bracket (Incl. 88, 89, 100 & 101) NOTE: In original
			duction the speed control assembly is riveted to the
			ver housing baffle (Ref. #107). Replacement speed
			trol assembly includes screws (Ref. #101)and nuts (Ref.
		#100	0) for mounting.
88	31342	Sprii	ing, Compression
	650549		ew, 5-40 x 7/16"
	27793		, Conduit
	28942		ew, 10-32 x 3/8"
92	31426		ing, Extension
98	33857	Sprii	ing Assy., Extension (Incl. 98A)
100	30322	Lock	knut, 8-32 (Use as required)
101	650139	Scre	ew, 8-32 x 1/2" (Use as required)
101	650152	Scre	ew, 8-32 x 3/8" (Use as required)
	30200	Scre	ew, 10-24 x 9/16" (Use as required )
	28277		sher, Flat
	31334		d, Governor
	33342		fle, Blower housing
	650561		ew, 1/4-20 x 5/8"
	650701		ew, 8-18 x 7/16"
	33341		fle, Extension
	34080		acer, Flywheel key
	34443A		d State Ass'y.
	650872 650814		d, Solid State mounting
	650814 610961		ew, Torx T-15, 10-24 x 1"
	610118	•	vheel key ver, Spark plug (Use as required)
	35182		ound Wire Ass'y.
	611080		vheel
	33663C		using, Blower NOTE: In original production, the starter
110	300000		be riveted to the blower housing. If the starter or blower
			sing needs replacement, the other may need holes used
			poop rivetingenlarged to use standard mounting hardware.
			er 4 nuts (#29752) required to mount starter to replaceme
400	20242		. , , .
	29212		ew, 1/4-28 x 7/16"
	650168	Was	
	34694 650815		o, Starter sher, Belleville
	650816		, Flywheel
	650128		ew, 10-24 x 1/2"
	29745		ension, Blower housing
	34212		cket, Hold down
	30200		ew, 10-24 x 9/16"
	34711		H Tank (Incl. 142 & 156)
	33032		o, Fuel filler (Use as required)
	410144B	•	o, Fuel filler (Std.) (Use as requi red)
	28371B		el Tank Bracket
	34182	Fuel	el Tank Bracket
	650561		ew, 1/4-20 x 5/8"
	650665		ew, 1/4-15 x 7/8"
	28212		acer, Tank bracket (Not used in all models)
	29774	Fuel	el Line (Braided, 8-1/4") (Use as r equired)
	30705		l Line (Braided, 16") (Use as requ ired)
156	26460		mp, Fuel line (Use as required)
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Engine Parts List #1

Ref #	Part Number Qty	Description
157	610973	Terminal Ass'y. (Use as required)
190C	34346	Decal, Instruction
194A	631021	Inlet Needle Seat & Clip Assy.
195A	631921	Carburetor (Incl. 56) (Refer to Division 5, Section A, page 138 for breakdown)
197	590420	Starter, Rewind In original production, the starter may be riveted to the blowerhousing. If the starter or blower housing needs replacement, the other may need holes used for pop riveting enlargedto use standard mounting hardware. Order 4 nuts (29752) required to mount starter to replacement blower
200	33233A	* Gasket Set (Incl. items marked *)



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Engine Parts List #2

91 28942

92 31426

114 650814 157 610973

161 34594

190C 34346

Description Ref # Part Number Qty Cylinder (Incl. 2, 3 & 6) (2-1/2" Bor e) 1 34708A 26 27625 Plug, Oil fill (Incl. 28) 28 29673 \* Gasket, Oil fill plug 54 650840 Screw, 1/4-20 x 1-7/32" 56 26756 \* Gasket, Carburetor to intake \* Gasket, Carburetor to air cleaner 56A 27272A 58B 31545 Air Cleaner Ass'y. (Incl. 56A, 59A, 60A, 61 & 62) (Use as required) Bracket, Air cleaner 58 31691 58A 730127 Air Cleaner Ass'y. (Incl.56A, 58, 59, 60, 66, 67 & 170) (Use as required) 58A 730164 Air Cleaner Ass'y. (Incl. 56A, 58, 59, 60, 66, 67 & 170A) (Use as required) 59 30727 Element, Air cleaner 60 31715 Body, Air cleaner 66 28820 Screw, 10-32 x 1/2" 67 650152 Screw, 8-32 x 3/8" Kit, Exhaust adapter (Incl. 69 & 77B) (Use as required) (Not 69A 730162 for use on PTO side exhaust) 69 30081A \* Gasket, Muffler 70A 30996 Muffler 77B 650493 Screw, 1/4-20 x 1-3/4" 80 31510 Lever, Governor 81 31335 Clamp, Governor lever 82 650548 Screw, 8-32 x 5/16" 88 31342 Spring, Compression 89 650549 Screw, 5-40 x 7/16" 90 27793 Clip, Conduit

Screw, 10-32 x 3/8"

Screw, Torx T-15, 10-24 x 1"

Terminal Ass'y. (Use as required)

Spring, Extension

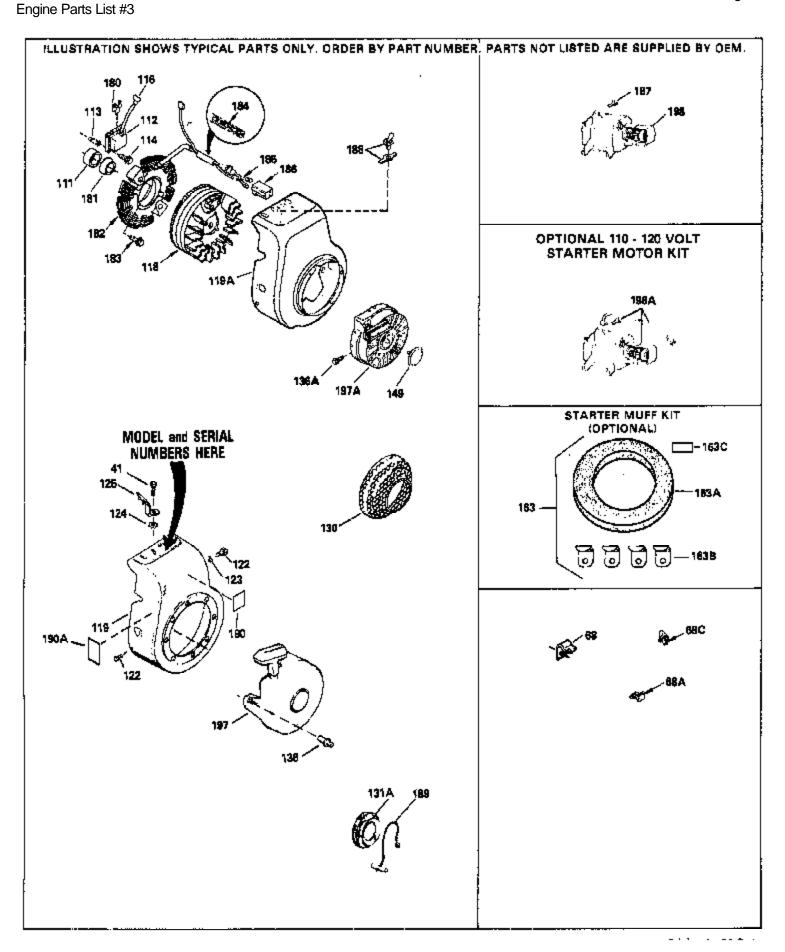
Decal, Instruction

Rod, Choke

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H30-35347R

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## For Discount Tecumseh Engine Parts Call 606-678-9623 or 606-561-4983 $_{\rm Page~8~of~8}$ Engine Parts List #3

Ref #	Part Number	Otv	Description
	34708A	Qty	Cylinder (Incl. 2, 3 & 6) (2-1/2" Bor e)
	650695A		Screw, 5/16-18 x 2-1/4" (Use as requ ired)
41	6021A		Screw, 5/16-18 x 1-1/2" (Use as requi red)
41	650865		Screw, 5/16-18 x 2" (Use as required)
111	34080		Spacer, Flywheel key
112	34443A		Solid State Ass'y.
	650872		Stud, Solid State mounting
	650814		Screw, Torx T-15, 10-24 x 1"
	610118		Cover, Spark plug (Use as required)
	611080		Flywheel
119	33663C		Housing, Blower NOTE: In original production, the starter may be riveted to theblower housing. If the starter or blower housing needs replacement, the other may need holes used for pop rivetingenlarged to use standard mounting hardware. Order 4 nuts (#29752) required to mount starter to replaceme
122	29212		Screw, 1/4-28 x 7/16"
123	650168		Washer
130	35185		Screen, Starter
136			Rivet, Pop (Can be purchased locally)
	34870		Decal, Instruction (Optional)
	32204		Bracket, Starter air cleaner (Optiona I)
	730571		Str.Muff Kit(Incl.163A,163B,163C)(Opt.)
	32203		Air Cleaner, Starter (Optional)
197	590420		Starter, Rewind In original production, the starter may be riveted to the blowerhousing. If the starter or blower housing needs replacement, the other may need holes used for pop riveting enlargedto use standard mounting hardware. Order 4 nuts (29752) required to mount starter to replacement blower
198A	33290D		Electric Starter Motor (120 volt) This 120-Volt starter motor kit can be used on those models equipped with electric starter provisions. Refer to Division 5, Section D, Page 16 for breakdown.