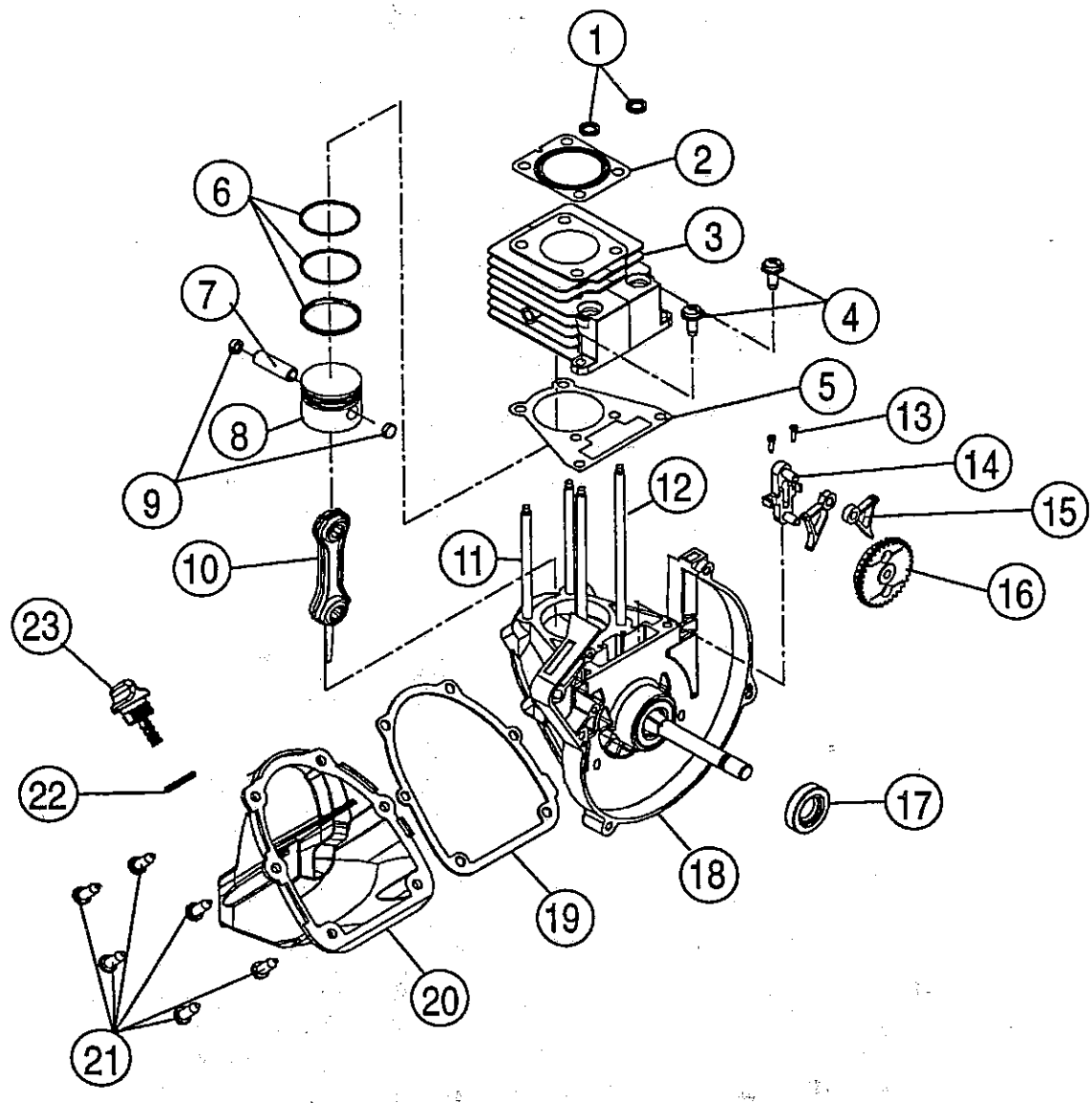
For Parts Call 606-678-9623 or 606-561-4983

CYLINDER & CRANKCASE ASSEMBLY - MODEL 975i

(Serial no. 403026296 and greater)



Item	Part No.	Description
1	181000	O-Ring, Push Rod Tube
2	181001	Gasket, Cylinder Head
3	181002	Cylinder
4	181003	Screw, M5 X 18.7mm
5	181004	Gasket, Cylinder
6	181005	Piston Ring Set
7	181006	Pin, Wrist
8	181007	Piston
9	181008	Button, Wrist Pin
10	181009	Rod, Connecting
11	181010	Cylinder Stud (83.5mm)
12	181011	Cylinder Stud (115.5mm)
13	181012	Screw, Cam Bracket
14	181013	Bracket, Cam

Item	Part No.	Description
15	181014	Follower, Cam
16	181015	Cam Gear
17	181016	Seal
18	181017	Crankcase W/Power Shaft (includes items 11, 12 & 17)
19	181018	Gasket, Oil Pan
20	181019	Pan, Oil
21	181020	Screw, M5 X 15.8mm (6 required)
22	181021	O-Ring
23	181022	Plug, Oil Fill (includes item 22)
*	181023	Piston and Rod Assembly (items 6-10)
*	181024	Engine Gasket Kit

* not shown

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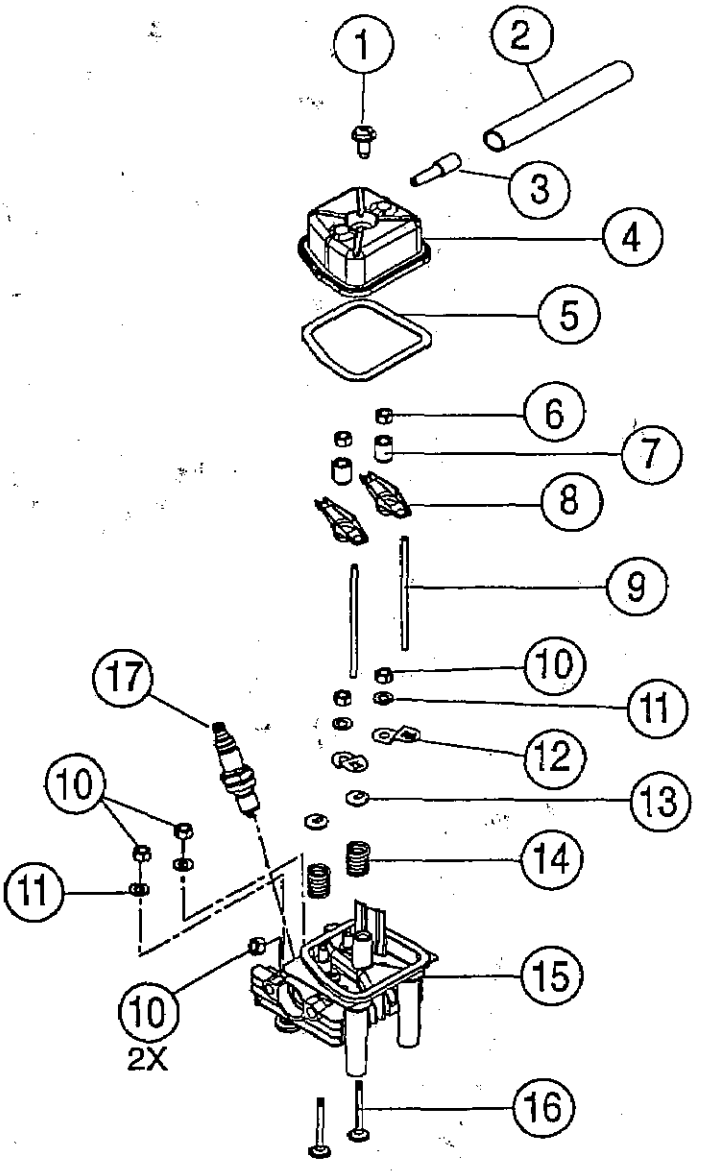
For Parts Call 606-678-9623 or 606-561-4983

CYLINDER HEAD ASSEMBLY - MODEL 975r

(Serial no. 403026296 and greater)

Item	Part No.	Description
1	181025	Screw, Valve Cover
2	181026	Hose, Breather
3	181027	Breather Assembly
4	181028	Cover, Valve
5	181029	Gasket, Valve Cover
6	181030	Nut, Rocker Adjusting
7	181031	Pivot, Rocker Arm
8	181032	Arm, Rocker
9	181033	Rod, Push
10	181034	Nut, Hex 5M
11	181035	Washer
12	181036	Guide, Push Rod
13	181037	Retainer, Valve Spring
14	181038	Spring, Valve
15	181039	Head, Cylinder
16	181040	Valve
17	180852	Spark Plug
*	181041	Cylinder Head Assembly (items 13-16)
*	181042	Short Block Assembly (all items from pages 2 & 3)

* not shown



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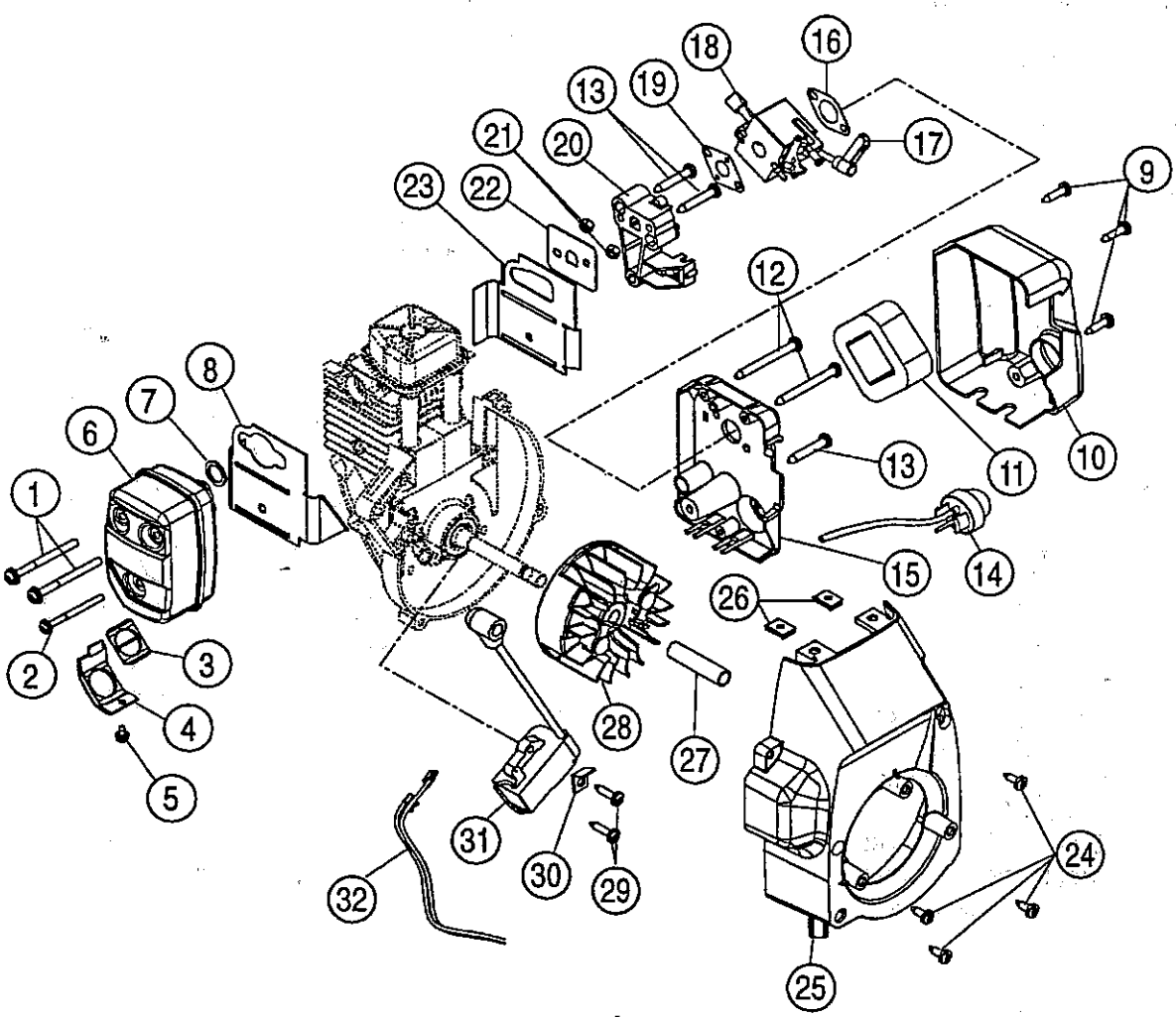
For Parts Call 606-678-9623 or 606-561-4983

CARBURETOR & MUFFLER ASSEMBLIES - MODEL 9751

(Serial no. 403026296 and greater)



Item	Part No.	Description
1	181043	Screw, Muffler Mounting
2	181044	Screw, Muffler Mounting
3	180890	Screen, Spark Arrestor
4	181045	Cover, Screen
5	181046	Screw, Screen Cover
6	181047	Muffler (includes items 1-5 & 7)
7	181048	Gasket, Muffler
8	181049	Baffle, Muffler
9	181050	Screw, Air Filter Cover
10	181051	Cover, Air Filter
11	180350	Filter, Air
12	181052	Screw, Air Filter Base (52.5mm)
13	181053	Screw, M5 X 29mm
14	181054	Primer and Line Assembly
15	181055	Base, Air Filter
16	181056	Gasket
17	181057	Lever, Choke
18	181058	Carburetor W/Choke Lever
19	181059	Gasket
20	181060	Insulator, Carb Mount
21	181034	Nut, Hex 5M
22	181061	Gasket, Intake
23	181062	Baffle, Intake
24	181003	Screw, M5 X 18.7mm
25	181063	Housing, Fan
26	181064	Nut, Tinnerman
27	181065	Spacer
28	153624	Flywheel
29	181066	Screw, Module
30	611063	Tab, Ground
31	181067	Module, Ignition
32	181094	Lead, Wire 18" (2 required)
*	610676	Key, Flywheel
*	180142	Flywheel Starter Pawl Repair Kit
*	181068	O.E.M. Carburetor Repair Kit
*	181069	Gasket-Diaphragm Repair Kit

* not shown

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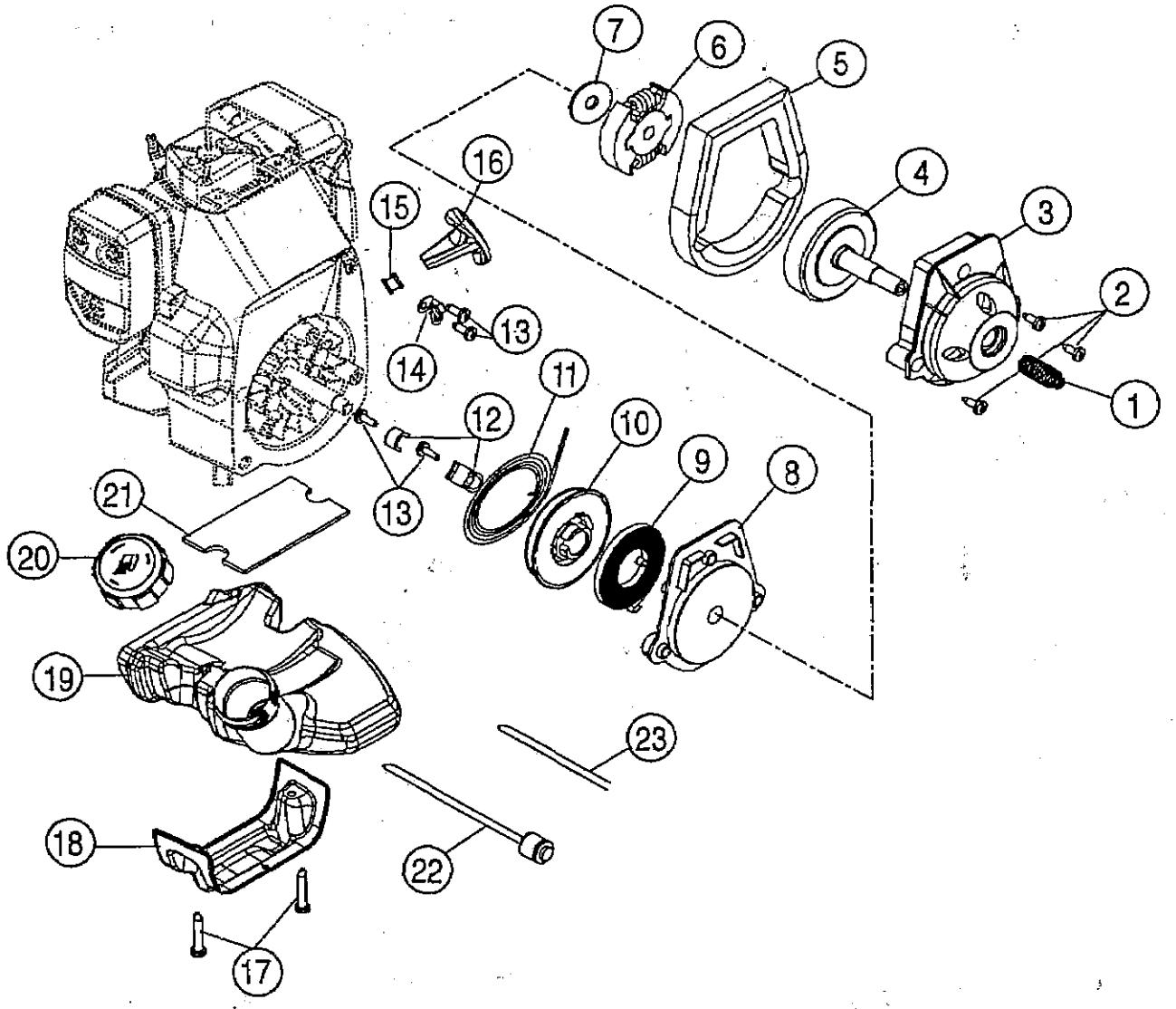
For Parts Call 606-678-9623 or 606-561-4983

CLUTCH, STARTER MODULE & FUEL TANK ASSEMBLIES - MODEL 975r

(Serial no. 403026296 and greater)



Item	Part No.	Description
1	612468	Spring, Compression (970r and 990r only)
2	181070	Screw, M5 X 32mm
3	181071	Housing, Clutch
4	180232	Drum, Clutch
*	181102	Clutch Housing Assembly W/Drum (items 3 & 4)
5	181072	Isolator
6	181073	Clutch
7	181074	Washer, Clutch
*	181087	Starter Module Assembly (items 8-13, 15 & 16)
8	181075	Housing, Starter
9	613102	Spring, Starter
10	180535	Pulley, Starter
11	613103	Rope, Starter

Item	Part No.	Description
12	181076	Retainer, Starter Pulley
13	181077	Screw, M4 X 12.7mm
14	181078	Retainer, Rope Guide
15	611061	Guide, Rope
16	181079	Handle, Starter
17	181080	Screw, Fuel Tank Bracket
18	181081	Bracket, Fuel Tank
19	181082	Tank, Fuel (includes items 20, 22 & 23)
20	181083	Cap, Fuel
21	181084	Pad, Fuel Tank
22	181085	Fuel Line Assembly W/Filter
23	181086	Line, Fuel Return

* not shown

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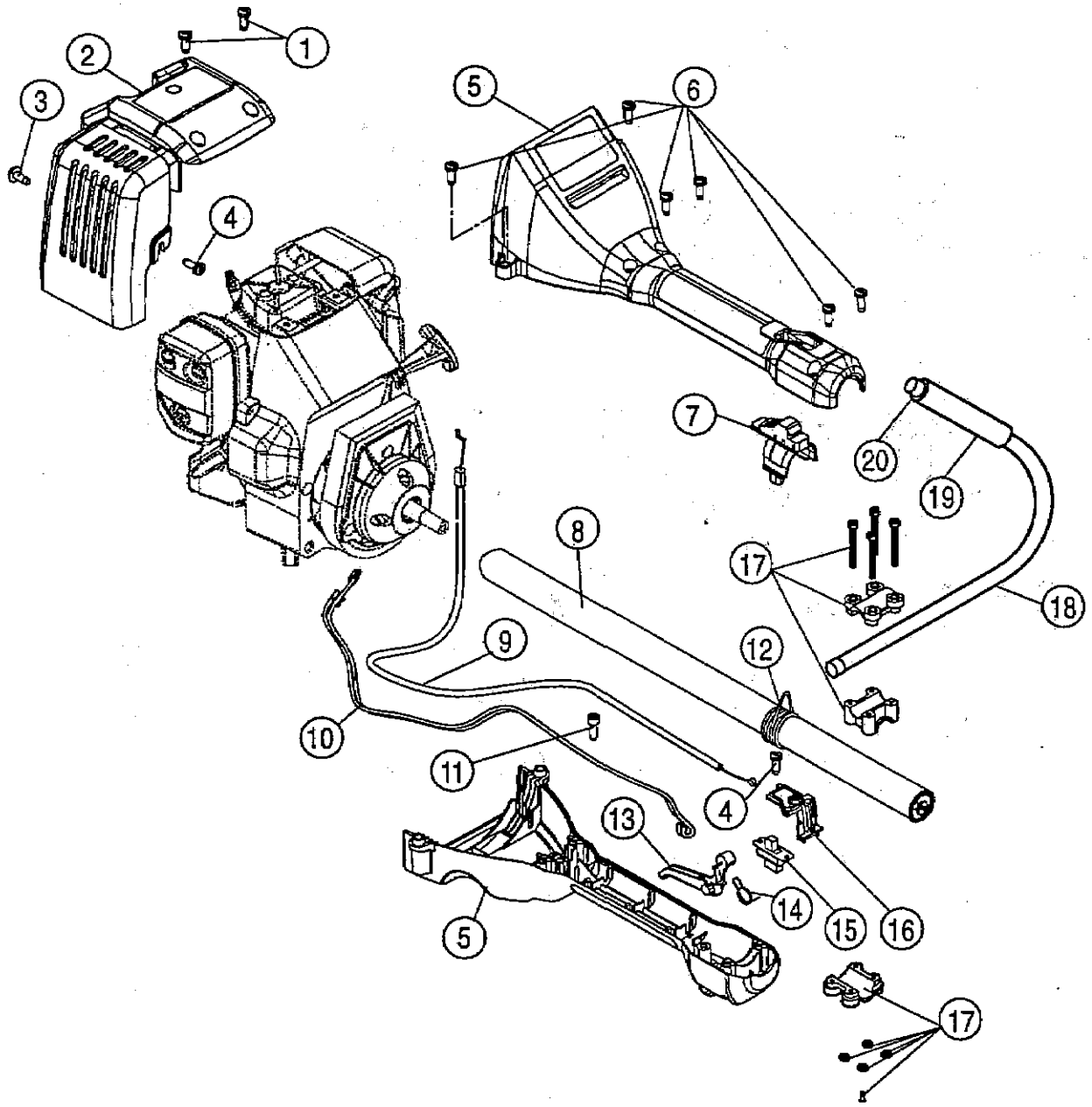
For Parts Call 606-678-9623 or 606-561-4983

HANDLE & UPPER BC M ASSEMBLY - MODEL 975r

(Serial no. 403026296 and greater)



Item	Part No.	Description
1	181020	Screw, M5 X 15.8mm
2	181088	Cover, Engine
3	181089	Screw, M5 X 15.78mm SEMS
4	181104	Screw, Engine Cover
5	181090	Handle, Assembly
6	181070	Screw, M5 X 32mm
7	181091	Slide, Switch
8	181092	Housing, Upper Drive (970r and 990r only)
8	181105	Housing, Upper Drive (960r only)
9	181093	Cable, Throttle
10	181094	Lead, Wire 18" (2 required)
11	181095	Screw, Anti-Rotation
12	610327	Clip, Shoulder Strap
13	181096	Trigger
14	610314	Spring
15	181097	Switch
16	181098	Retainer, Switch & Trigger
17	683295	Handle Bracket Assembly
18	181099	J-Handle Assembly (items 19 & 20)
19	612831	Grip
20	612021	Tube Closure
*	181103	Decal Kit

* not shown

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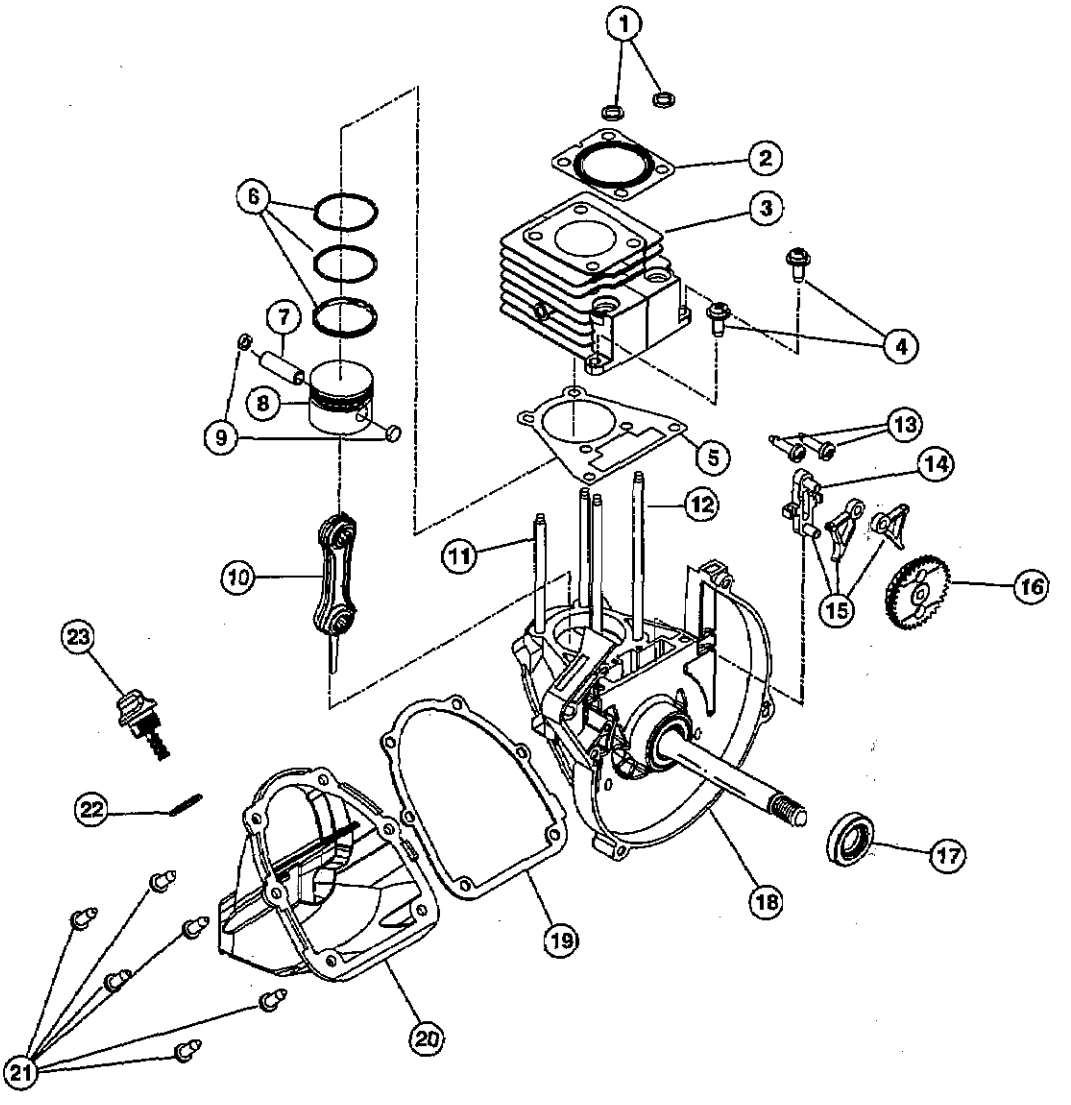
For Parts Call 606-678-9623 or 606-561-4983

CYLINDER & CRANKCASE ASSEMBLY - MODEL 975r

(Serial No. 512000001 and greater)



Item	Part No.	Description
1	181000	O-Ring
2	181001	Cylinder Head Gasket
3	181002	Cylinder
4	181003	Screw, (M5 X 18.7mm)
5	181004	Cylinder Gasket
6	181005	Piston Ring Set
7	181006	Wrist Pin
8	181007	Piston
9	181008	Wrist Pin Button
10	181009	Connecting Rod
11	181010	Cylinder Stud (83.5mm)
12	181011	Cylinder Stud (115.5mm)
13	181012	Cam Bracket Screw
14	181013	Cam Bracket
15	181014	Cam Follower

Item	Part No.	Description
16	181015	Cam Gear
17	181016	Seal
18	181017	Crankcase W/Power Shaft (includes items 11, 12 & 17)
19	181018	Oil Pan Gasket
20	181019	Oil Pan
21	181020	Screw (M5 X 15.8mm)
22	181021	O-Ring
23	181022	Oil Fill Plug (includes item 22)
*	181023	Piston and Rod Assembly (items 6-10)
*	181024	Engine Gasket Kit

* not shown

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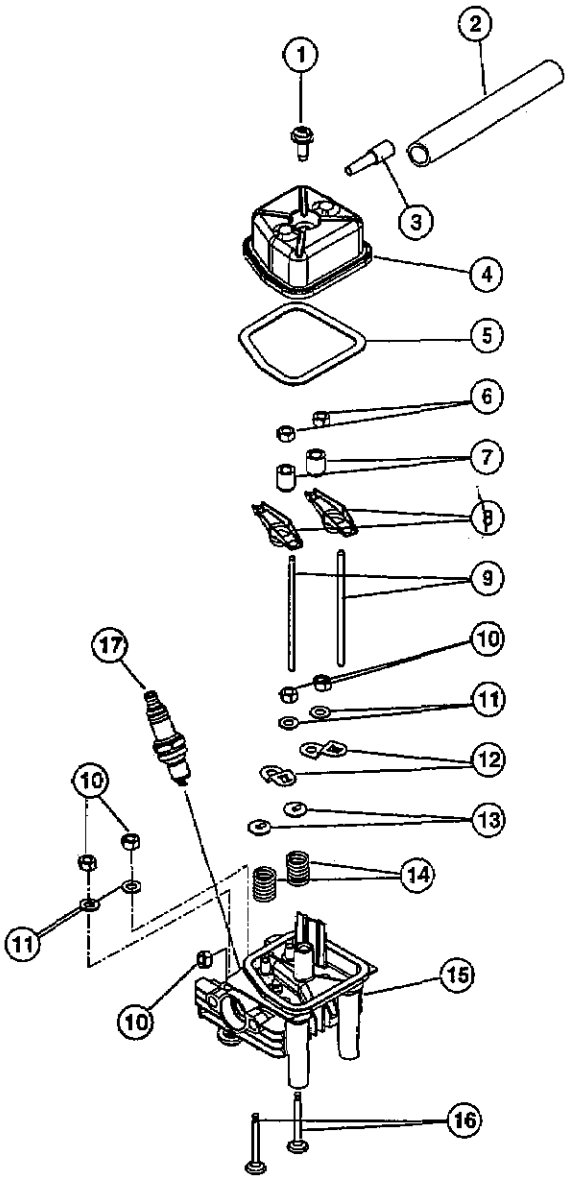
For Parts Call 606-678-9623 or 606-561-4983

CYLINDER HEAD ASSEMBLY - MODEL 975r

(Serial No. 512000001 and greater)



Item	Part No.	Description
1	181025	Valve Cover Screw
2	181026	Breather Hose
3	181027	Breather Assembly
4	181028	Valve Cover
5	181029	Valve Cover Gasket
6	181030	Rocker Adjusting Nut
7	181031	Rocker Arm Pivot
8	181032	Rocker Arm
9	181033	Push Rod
10	181034	Hex Nut
11	181035	Washer
12	181036	Push Rod Guide
13	181037	Valve Spring Retainer
14	181038	Valve Spring
15	181039	Cylinder Head
16	181040	Valve
17	180852	Spark Plug
*	181041	Cylinder Head Assembly (items 13-16)
*	181042	Short Block Assembly (all items from pages 2 & 3)

* not shown

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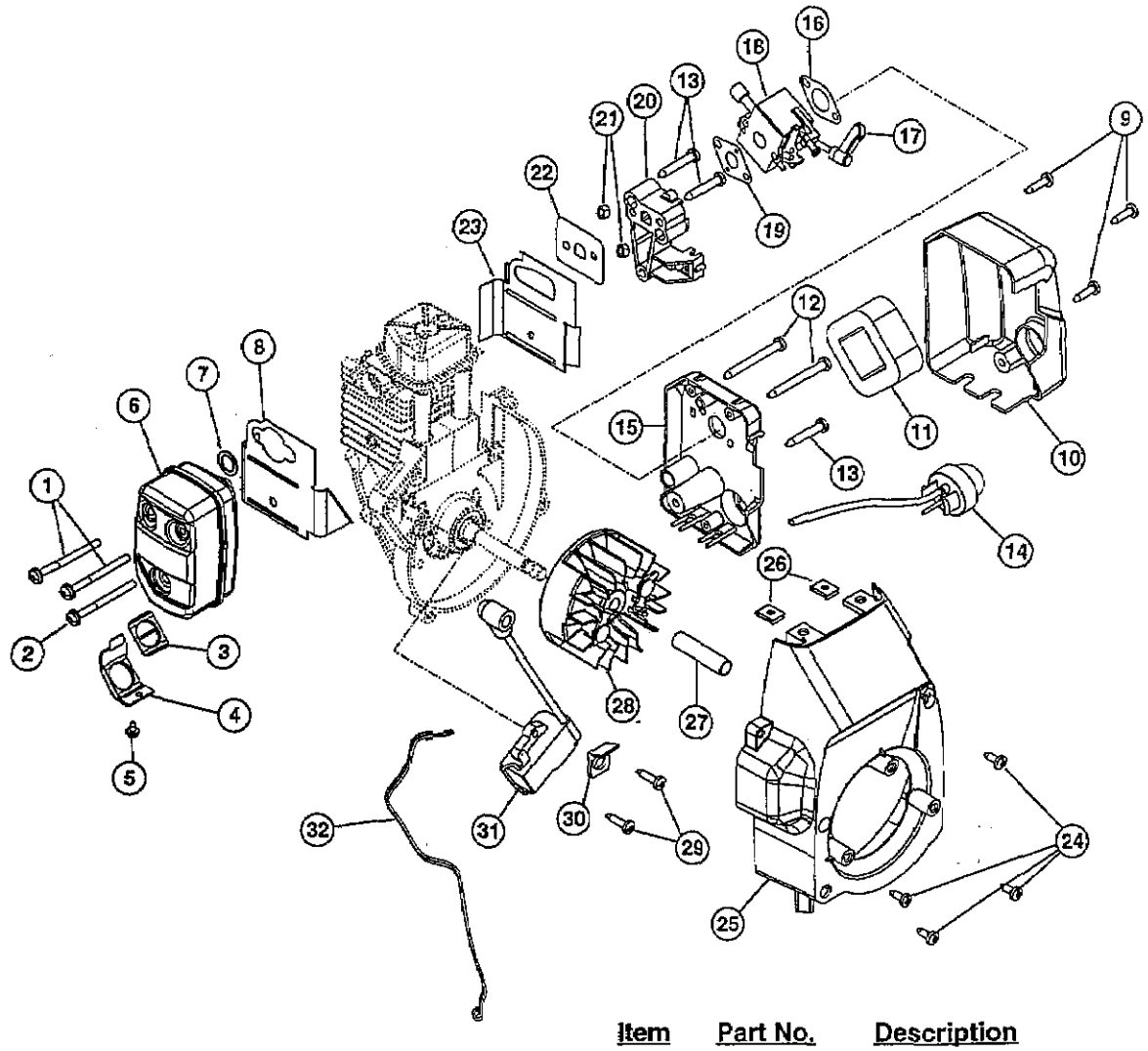
For Parts Call 606-678-9623 or 606-561-4983

CARBURETOR & MUFFLER ASSEMBLIES - MODEL 975r

(Serial No. 512000001 and greater)



Item	Part No.	Description
1	181043	Muffler Mounting Screw (2 required)
2	181044	Muffler Mounting Screw
3	180890	Spark Arrestor Screen
4	181045	Screen Cover
5	181046	Screen Cover Screw
6	181047	*Muffler (items 1-7)*
7	181048	Muffler Gasket
8	181049	Muffler Baffle
9	181050	Air Filter Cover Screw
10	181051	Air Filter Cover
11	180350	Air Filter
12	181052	Air Filter Base Screw (52.5mm)
13	181053	Screw (M5 X 29mm)
14	181054	Primer and Line Assembly
15	181055	Air Filter Base
16	181056	Gasket
17	181057	Choke Lever
18	181058	Carburetor W/Choke Lever (includes limiter caps)
19	181059	Gasket
20	181060	Carb Mount Insulator
21	181034	Hex Nut
22	181061	Intake Gasket
23	181062	Intake Baffle
24	181003	Screw (M5 X 18.7mm)
25	181063	Fan Housing
26	181064	Tinnerman Nut
27	181065	Spacer
28	180929	Flywheel
29	181066	Module Screw
30	611063	Ground Tab
31	181067	*Ignition Module*
32	181094	18" Lead Wire Set
*	610676	Flywheel Key
*	180142	Flywheel Starter Pawl Repair Kit
*	181068	O.E.M. Carburetor Repair Kit
*	181069	Gasket-Diaphragm Repair Kit
*	180986	Carburetor Limiter Cap Set (Walbro)
*	181562	Carburetor Limiter Cap Set (Zama)

* not shown

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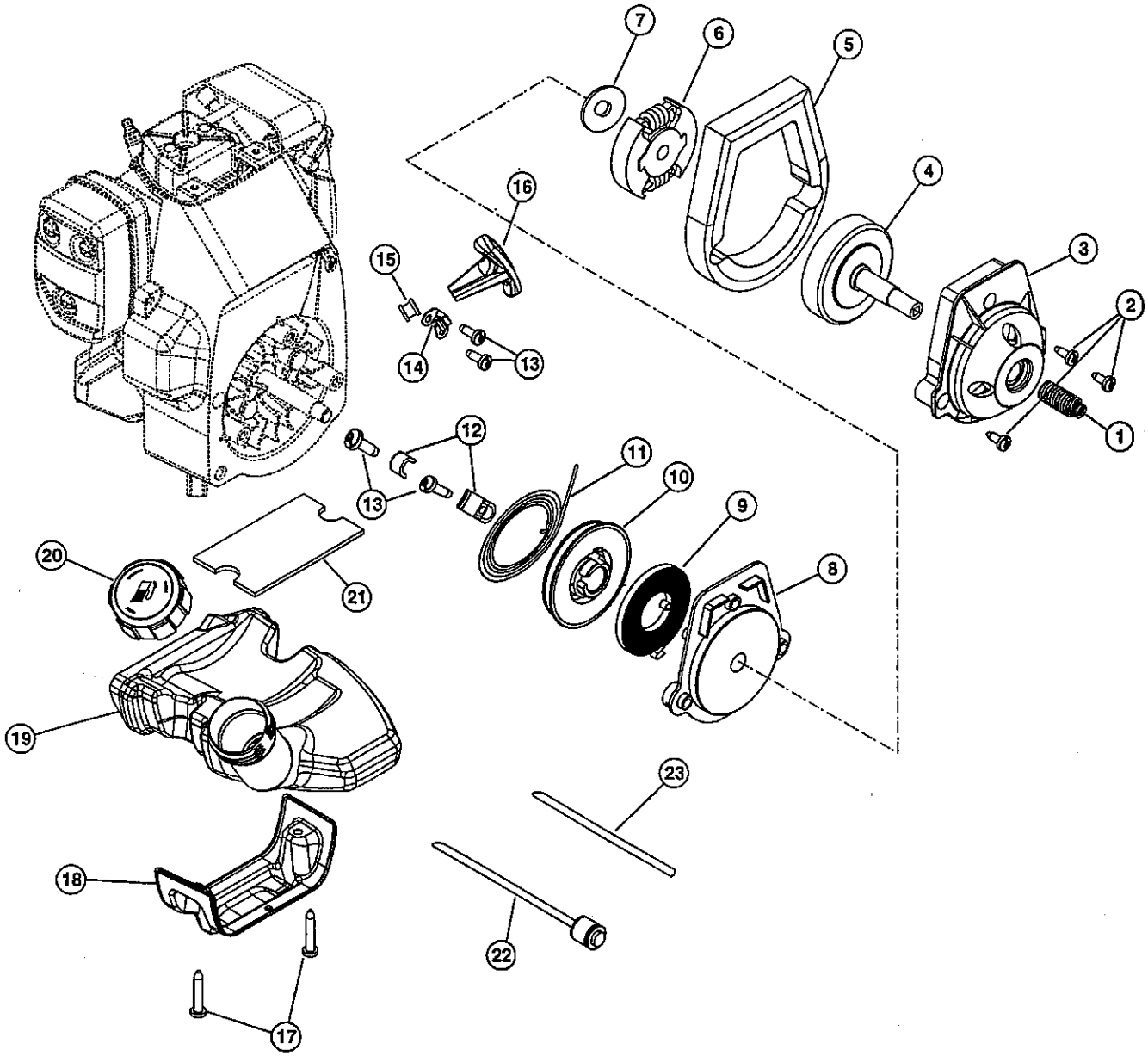
For Parts Call 606-678-9623 or 606-561-4983

CLUTCH, STARTER MODULE & FUEL TANK ASSEMBLIES - MODEL 975r

(Serial No. 512000001 and greater)



Item	Part No.	Description
1	612468	Compression Spring
2	181070	Screw (M5 X 32mm)
3	181071	Clutch Housing
4	180232	Clutch Drum
5	181072	Isolator
6	181837	Clutch
7	181074	Clutch Washer
8	181075	Starter Housing
9	613102	Starter Spring
10	180535	Starter Pulley
11	613103	Starter Rope
12	181076	Starter Pulley Retainer
13	181077	Screw (M4 X 12.7mm)
14	181078	Rope Guide Retainer
15	611061	Rope Guide

Item	Part No.	Description
16	181079	Starter Handle
17	181080	Fuel Tank Bracket Screw
18	181081	Fuel Tank Bracket
19	181082	Fuel Tank (includes items 20, 22 & 23)
20	181083	Fuel Cap
21	181084	Fuel Tank Pad
22	181085	Fuel Line Assembly W/Filter
23	181086	Fuel Return Line
*	181102	Clutch Housing Assembly W/Drum (items 3 & 4)
*	181087	Starter Module Assembly (items 8-13, 15 & 16)

* not shown

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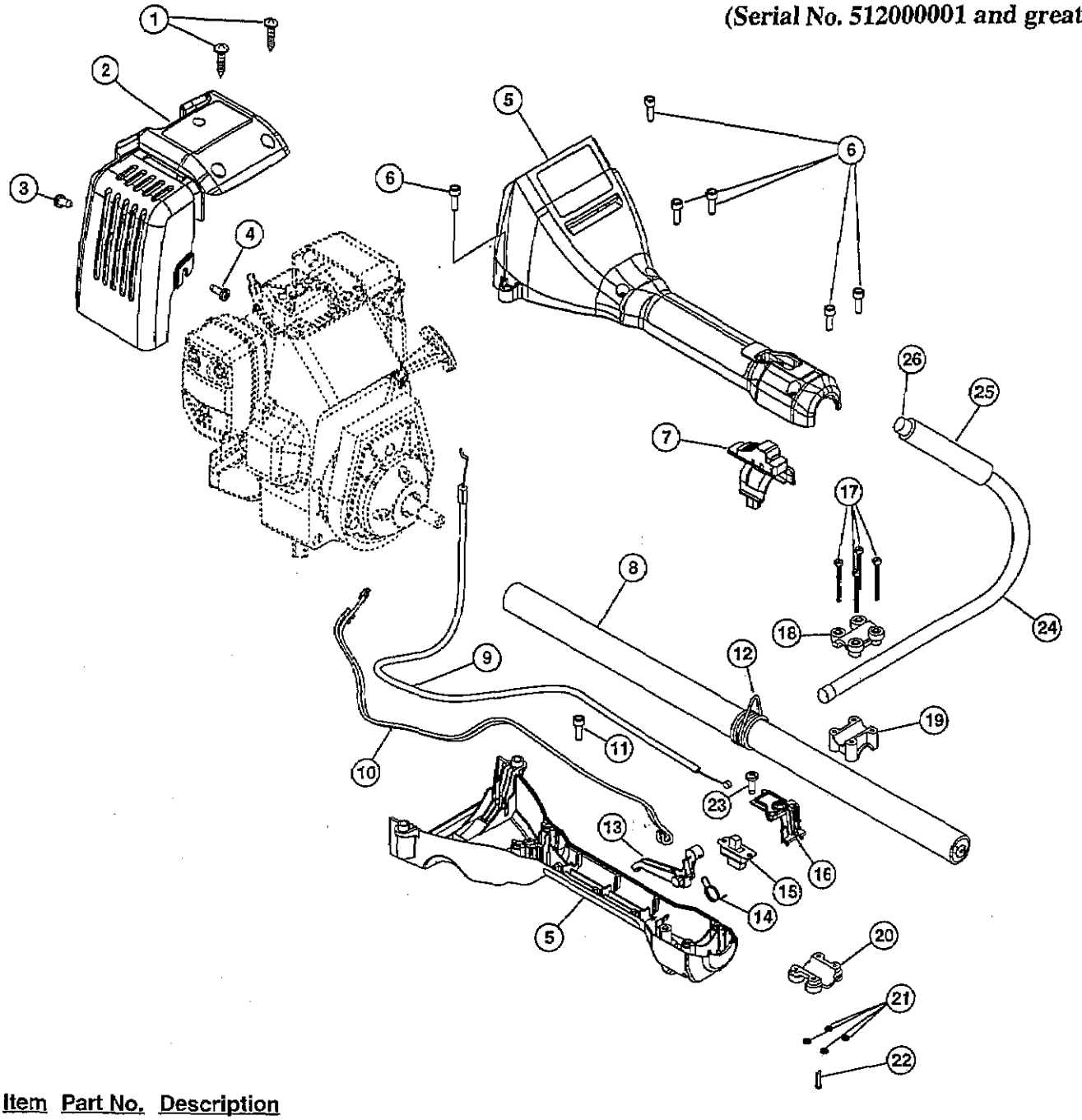
For Parts Call 606-678-9623 or 606-561-4983

HANDLE & UPPER BOOM ASSEMBLY - MODEL 975r

(Serial No. 512000001 and greater)



Item	Part No.	Description
1	181020	Screw (M5 X 15.8mm)
2	181088	Engine Cover
3	181089	Screw (M5 X 15.78mm)
4	181104	Engine Cover Screw
5	181090	Handle Assembly
6	181070	Screw (M5 X 32mm)
7	181091	Switch Slide
8	181092	Upper Drive Housing Tube
9	181093	Throttle Cable
10	181094	18" Lead Wire Set
11	181095	Anti-Rotation Screw
12	610327	Shoulder Strap Clip
13	181096	Trigger
14	610314	Spring
15	181097	Switch

Item	Part No.	Description
16	181098	Switch & Trigger Retainer
17	181811	Screw
18	181812	Upper Handle Clamp
19	181813	Middle Handle Clamp
20	181814	Lower Handle Clamp
21	181815	Nut
22	145569	Anti-Rotation Screw
23	181077	Retainer Screw
24	181099	J-Handle Assembly (items 25 & 26)
25	612831	Grip
26	612021	Tube Closure
*	683295	Handle Bracket Assembly

* not shown

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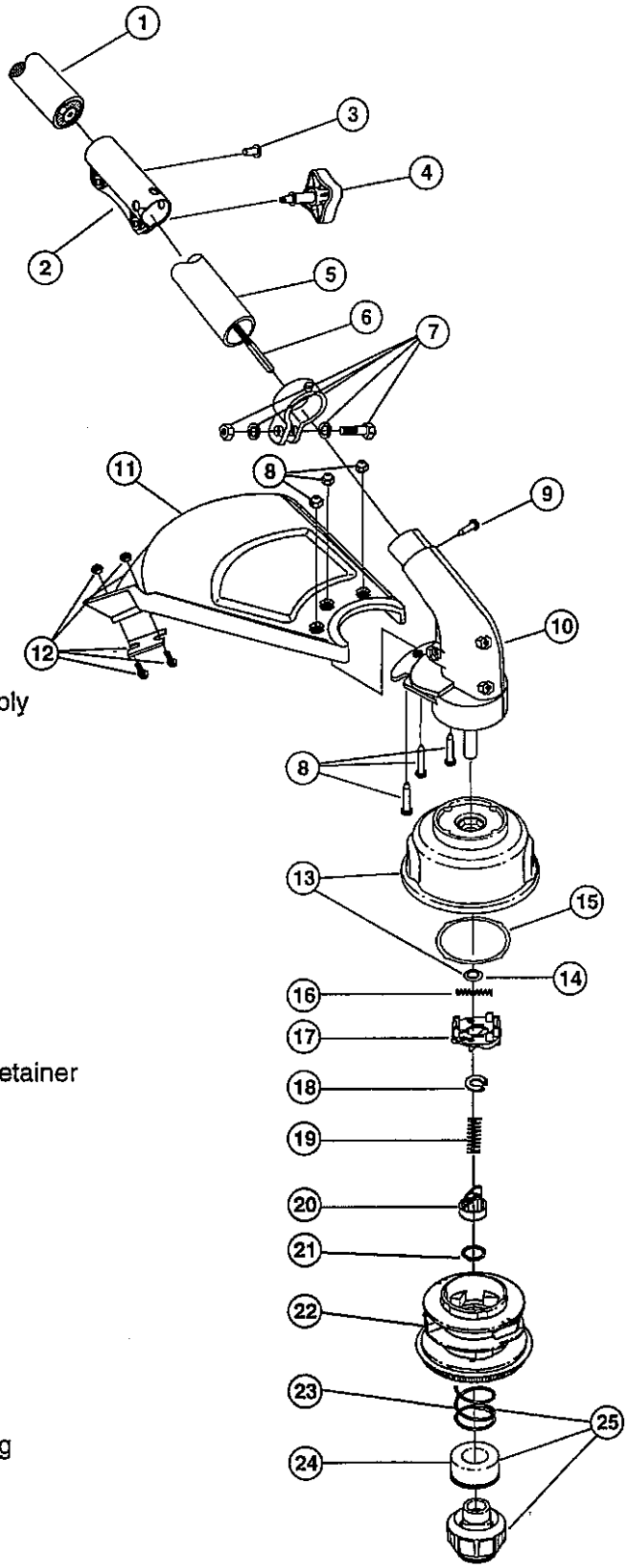
For Parts Call 606-678-9623 or 606-561-4983

BOOM AND TRIMMER PARTS - MODEL 975r

(Serial No. 512000001 and greater)



Item	Part No.	Description
1	181092	Upper Drive Shaft and Housing Assembly
2	181616	Click-Link System (includes 3&4)
3	181617	Bolt
4	181618	Adjustment Knob
5	180689	Lower Drive Shaft/ Housing Assembly
6	181852	Flexible Drive Shaft
7	153597	Clamp Assembly (includes 9)
8	180547	Guard Mounting Hardware
9	145569	Anti-Rotation Screw
10	181566	Gearbox (includes 13)
11	180548	Guard & Blade Assembly (includes 12)
12	180553	Blade Assembly
13	181457	Outer Spool and Eyelet Assembly w/ Retainer
14	181458	Retainer
15	181561	Thrust Washer
16	181459	Small Spring
17	181461	Slider
18	181532	E-Clip
19	181531	Spring
20	181462	Plunger
21	181463	C-Clip
22	181464	Inner Reel
23	181465	Large Spring
24	181467	Foam Seal
25	181468	Bump Head Knob Assembly with Spring and Foam Seal

Optional Accessories

*	181472	Cutting Line, (Eight - 10 ft lengths)
*	181460	Reel and Line Assembly
*	181470	Complete Cutting Head Assembly (includes 7, 9-10, 13-24)
*	682075	Shoulder Strap Assembly

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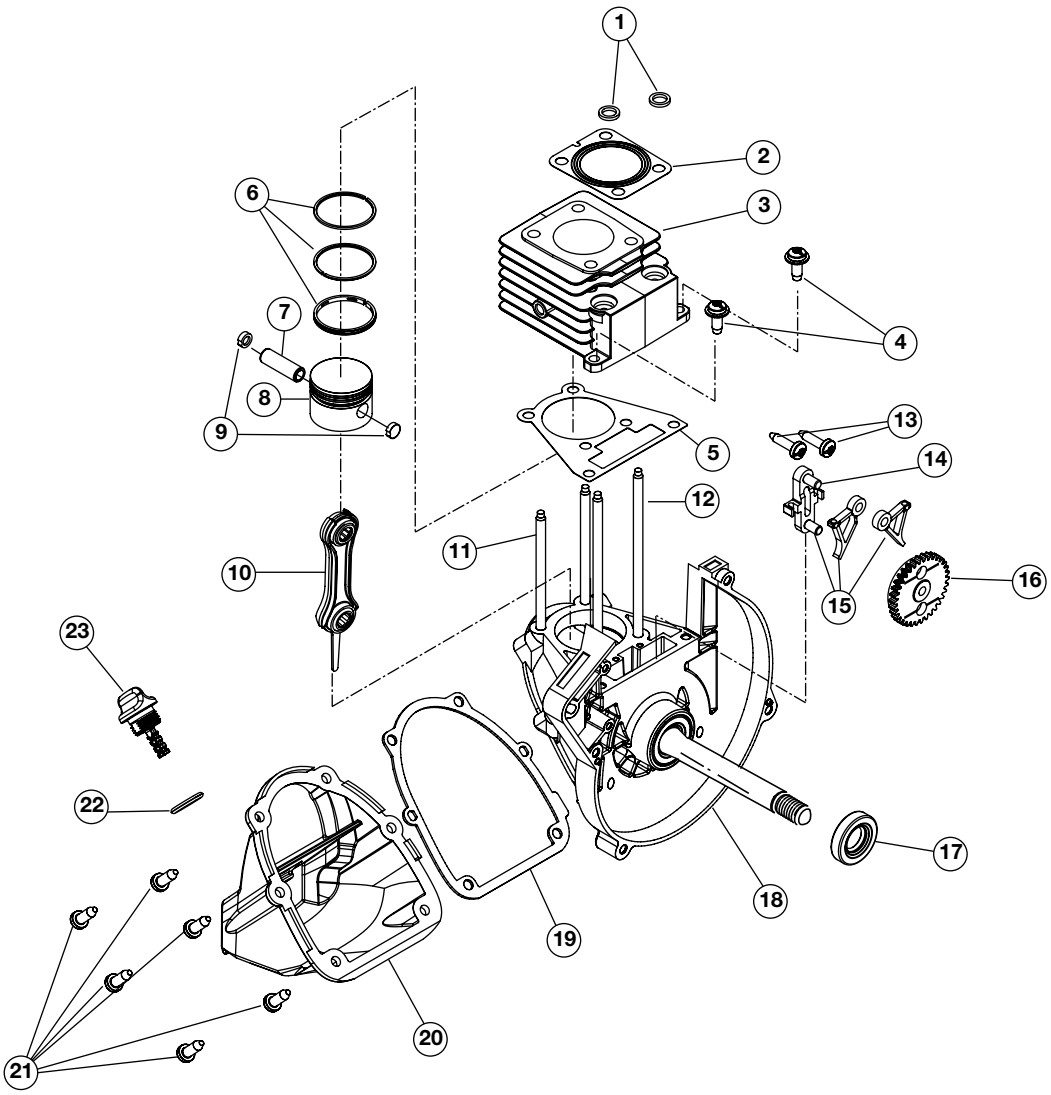
For Parts Call 606-678-9623 or 606-561-4983

CYLINDER & CRANKCASE ASSEMBLY - MODEL 975r

(Serial No. 611000001 and greater)



Item	Part No.	Description
1	181000	O-Ring
2	181001	Cylinder Head Gasket
3	181002	Cylinder
4	181003	Screw, (M5 X 18.7mm)
5	181004	Cylinder Gasket
6	181005	Piston Ring Set
7	181006	Wrist Pin
8	181007	Piston
9	181008	Wrist Pin Button
10	181009	Connecting Rod
11	181010	Cylinder Stud (83.5mm)
12	181011	Cylinder Stud (115.5mm)
13	181012	Cam Bracket Screw
14	181013	Cam Bracket
15	181014	Cam Follower

Item	Part No.	Description
16	181015	Cam Gear
17	181016	Seal
18	181017	Crankcase W/Power Shaft (includes items 11, 12 & 17)
19	181018	Oil Pan Gasket
20	181019	Oil Pan
21	181020	Screw (M5 X 15.8mm)
22	181021	O-Ring
23	181022	Oil Fill Plug (includes item 22)
*	181023	Piston and Rod Assembly (items 6-10)
*	181024	Engine Gasket Kit

* not shown

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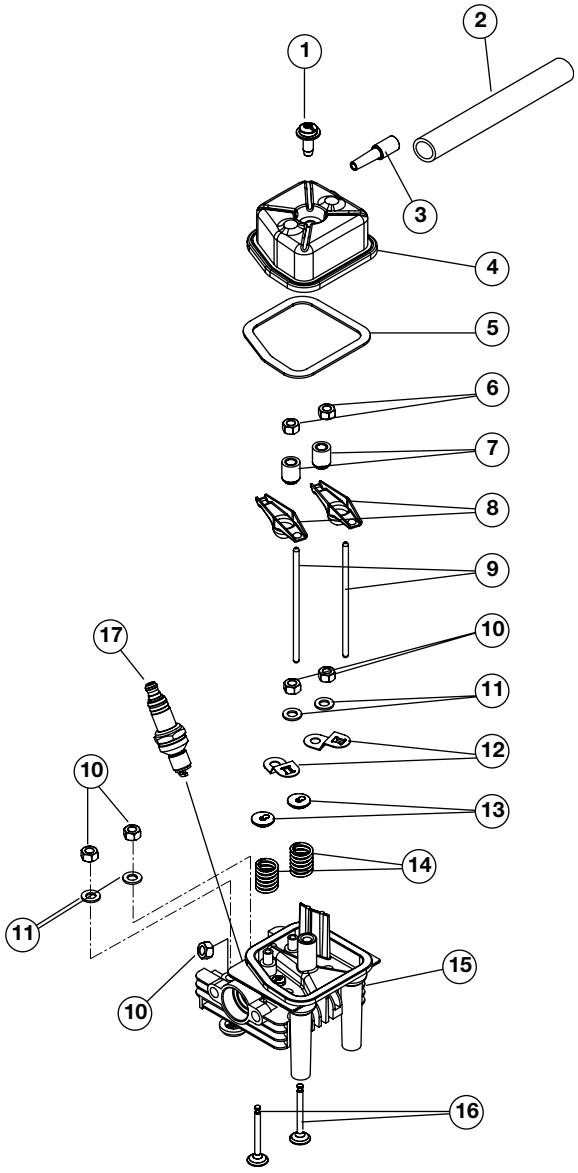
For Parts Call 606-678-9623 or 606-561-4983

CYLINDER HEAD ASSEMBLY - MODEL 975r

(Serial No. 611000001 and greater)



Item	Part No.	Description
1	181025	Valve Cover Screw
2	181026	Breather Hose
3	181027	Breather Assembly
4	181028	Valve Cover
5	181029	Valve Cover Gasket
6	181030	Rocker Adjusting Nut
7	181031	Rocker Arm Pivot
8	181032	Rocker Arm
9	181033	Push Rod
10	181034	Hex Nut
11	181035	Washer
12	181036	Push Rod Guide
13	181037	Valve Spring Retainer
14	181038	Valve Spring
15	181039	Cylinder Head
16	181040	Valve
17	180852	Spark Plug
*	181041	Cylinder Head Assembly (items 13-16)
*	181042	Short Block Assembly (all items from pages 2 & 3)

* not shown

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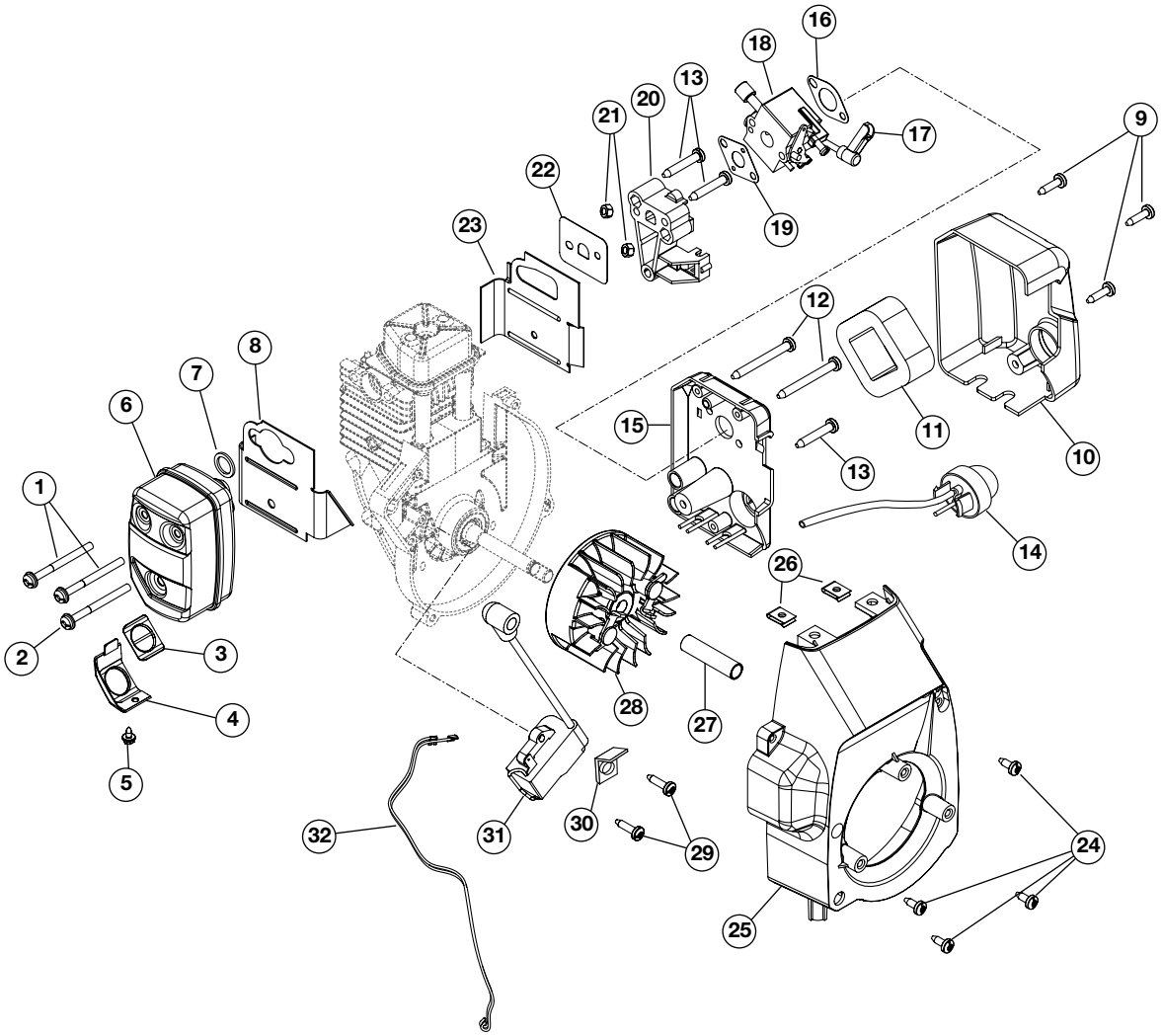
For Parts Call 606-678-9623 or 606-561-4983

CARBURETOR & MUFFLER ASSEMBLIES - MODEL 975r

(Serial No. 611000001 and greater)



Item	Part No.	Description
1	181043	Muffler Mounting Screw(2 required)
2	181044	Muffler Mounting Screw
3	180890	Spark Arrestor Screen
4	181045	Screen Cover
5	181046	Screen Cover Screw
6	181047	Muffler (items 1-7)
7	181048	Muffler Gasket
8	181049	Muffler Baffle
9	181050	Air Filter Cover Screw
10	181051	Air Filter Cover
11	180350	Air Filter
12	181052	Air Filter Base Screw (52.5mm)
13	181053	Screw (M5 X 29mm)
14	181054	Primer and Line Assembly
15	181055	Air Filter Base
16	181056	Gasket
17	181057	Choke Lever
18	181058	Carburetor W/Choke Lever (includes limiter caps)
19	181059	Gasket

Item	Part No.	Description
20	181060	Carb Mount Insulator
21	181034	Hex Nut
22	181061	Intake Gasket
23	181062	Intake Baffle
24	181003	Screw (M5 X 18.7mm)
25	181063	Fan Housing
26	181064	Tinnerman Nut
27	181065	Spacer
28	180929	Flywheel
29	181066	Module Screw
30	611063	Ground Tab
31	181067	Ignition Module
32	181094	18" Lead Wire Set
*	610676	Flywheel Key
*	180142	Flywheel Starter Pawl Repair Kit
*	181068	O.E.M. Carburetor Repair Kit
*	181069	Gasket-Diaphragm Repair Kit
*	180986	Carburetor Limiter Cap Set (Walbro)
*	181562	Carburetor Limiter Cap Set (Zama)

* not shown

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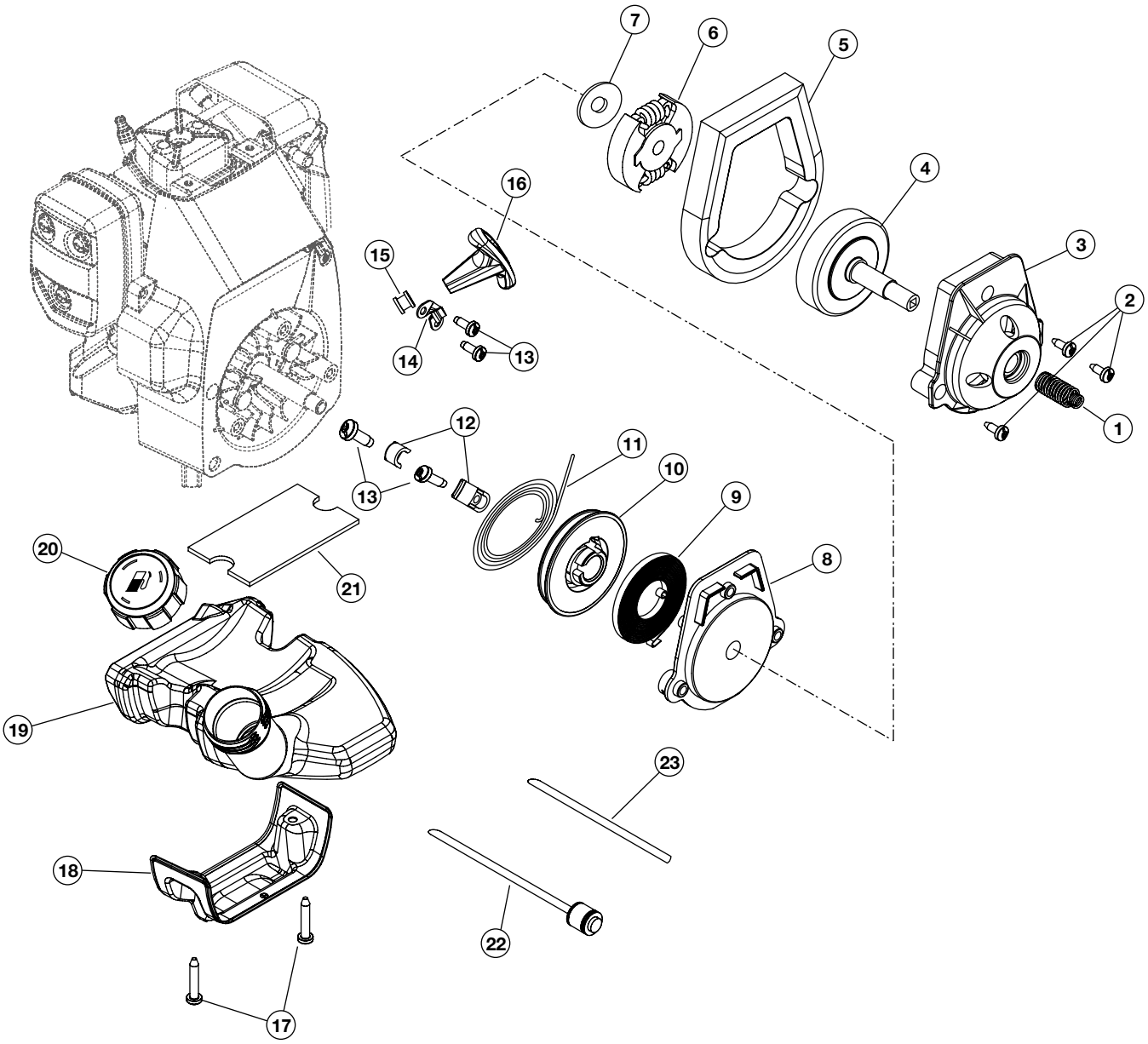
For Parts Call 606-678-9623 or 606-561-4983

CLUTCH, STARTER MODULE & FUEL TANK ASSEMBLIES - MODEL 975r

(Serial No. 611000001 and greater)



Item	Part No.	Description
1	612468	Compression Spring
2	181070	Screw (M5 X 32mm)
3	181071	Clutch Housing
4	180232	Clutch Drum
5	181072	Isolator
6	181837	Clutch
7	181074	Clutch Washer
8	181075	Starter Housing
9	613102	Starter Spring
10	180535	Starter Pulley
11	613103	Starter Rope
12	181076	Starter Pulley Retainer
13	181077	Screw (M4 X 12.7mm)
14	181078	Rope Guide Retainer
15	611061	Rope Guide

Item	Part No.	Description
16	181079	Starter Handle
17	181080	Fuel Tank Bracket Screw
18	181081	Fuel Tank Bracket
19	181082	Fuel Tank (includes items 20, 22 & 23)
20	181083	Fuel Cap
21	181084	Fuel Tank Pad
22	181085	Fuel Line Assembly W/Filter
23	181086	Fuel Return Line
*	181102	Clutch Housing Assembly W/Drum (items 3 & 4)
*	181087	Starter Module Assembly (items 8-13, 15 & 16)

* not shown

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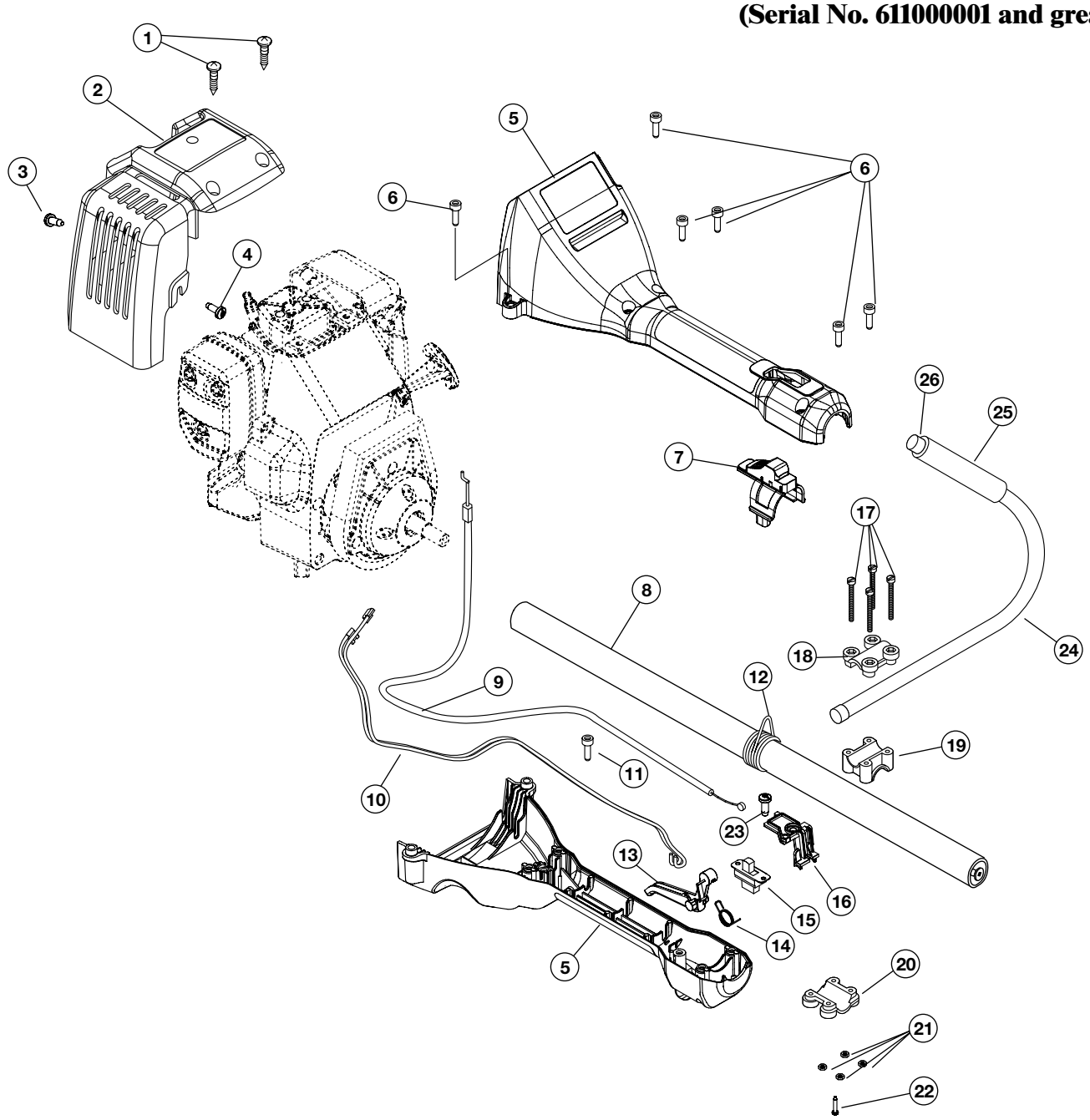
For Parts Call 606-678-9623 or 606-561-4983

HANDLE & UPPER BOOM ASSEMBLY - MODEL 975r

(Serial No. 611000001 and greater)



Item	Part No.	Description
1	181020	Screw (M5 X 15.8mm)
2	181088	Engine Cover
3	181089	Screw (M5 X 15.78mm)
4	181104	Engine Cover Screw
5	181090	Handle Assembly
6	181070	Screw (M5 X 32mm)
7	181091	Switch Slide
8	181092	Upper Drive Housing Assembly with Shaft
9	181093	Throttle Cable
10	181094	18" Lead Wire Set
11	181095	Anti-Rotation Screw
12	610327	Shoulder Strap Clip
13	181096	Trigger
14	610314	Spring
15	181097	Switch

Item	Part No.	Description
16	181098	Switch & Trigger Retainer
17	181811	Screw
18	181812	Upper Handle Clamp
19	181813	Middle Handle Clamp
20	181814	Lower Handle Clamp
21	181815	Nut
22	145569	Anti-Rotation Screw
23	181077	Retainer Screw
24	181099	J-Handle Assembly (items 25 & 26)
25	612831	Grip
26	612021	Tube Closure
*	683295	Handle Bracket Assembly

* not shown

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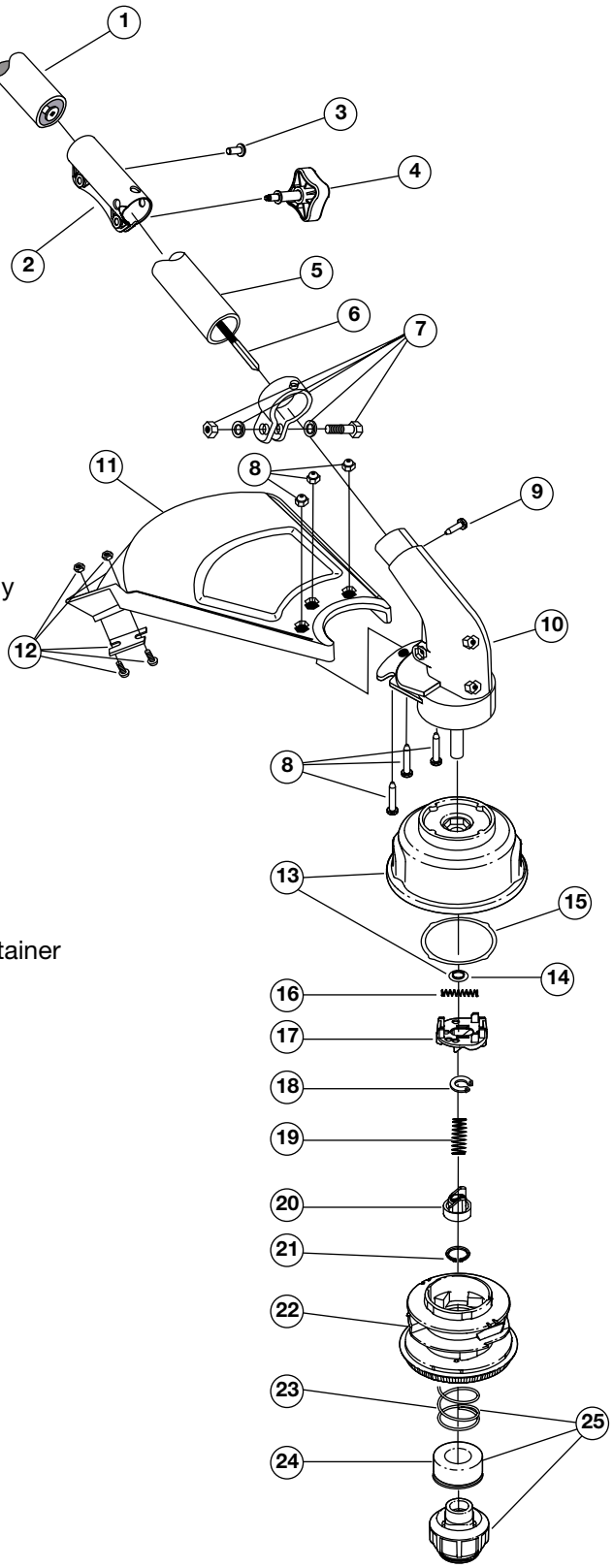
BOOM AND TRIMMER PARTS - MODEL 975r

(Serial No. 611000001 and greater)



Item	Part No.	Description
1	181092	Upper Drive Shaft and Housing Assembly
2	181616	Click-Link System (includes 3&4)
3	181617	Bolt
4	181618	Adjustment Knob
5	180689	Lower Drive Shaft/ Housing Assembly
6	181852	Flexible Drive Shaft
7	153597	Clamp Assembly (includes 9)
8	180547	Guard Mounting Hardware
9	145569	Anti-Rotation Screw
10	181566	Gearbox (includes 13)
11	180548	Guard & Blade Assembly (includes 12)
12	180553	Blade Assembly
13	181457	Outer Spool and Eyelet Assembly w/ Retainer
14	181458	Retainer
15	181561	Thrust Washer
16	181459	Small Spring
17	181461	Slider
18	181532	E-Clip
19	181531	Spring
20	181462	Plunger
21	181463	C-Clip
22	181464	Inner Reel
23	181465	Large Spring
24	181467	Foam Seal
25	181468	Bump Head Knob Assembly with Spring and Foam Seal

Optional Accessories

*	181472	Cutting Line, (Eight - 10 ft lengths)
*	181460	Reel and Line Assembly
*	181470	Complete Cutting Head Assembly (includes 7, 9-10, 13-24)
*	682075	Shoulder Strap Assembly

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