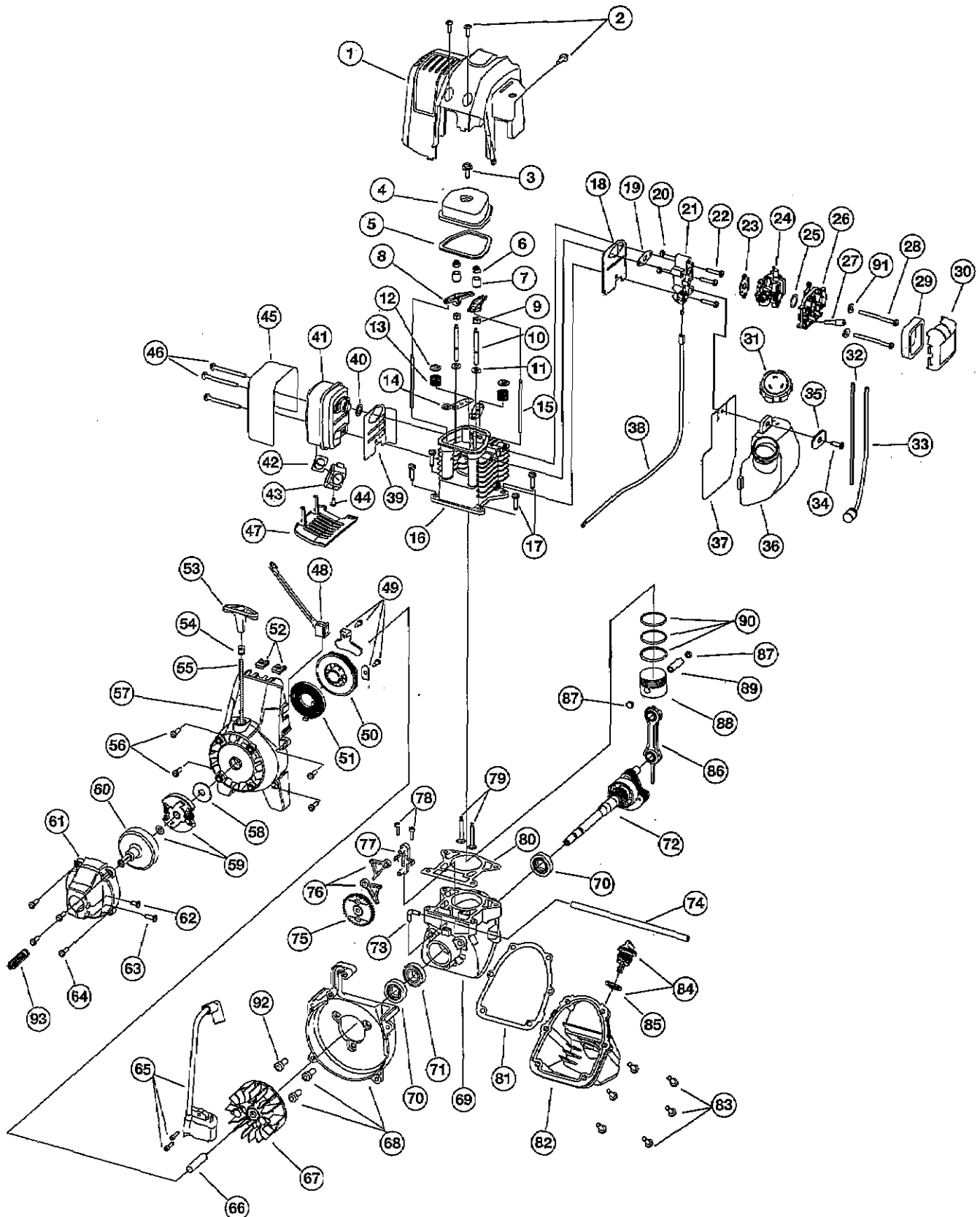


ENGINE PARTS - MODEL 825r
4-CYCLE GAS TRIMMER
(Serial Number 905410755 and greater)

Part Numbers On Following Page



ENGINE PARTS - MODEL 825r

4-CYCLE GAS TRIMMER

(Serial Number 905410755 and greater)

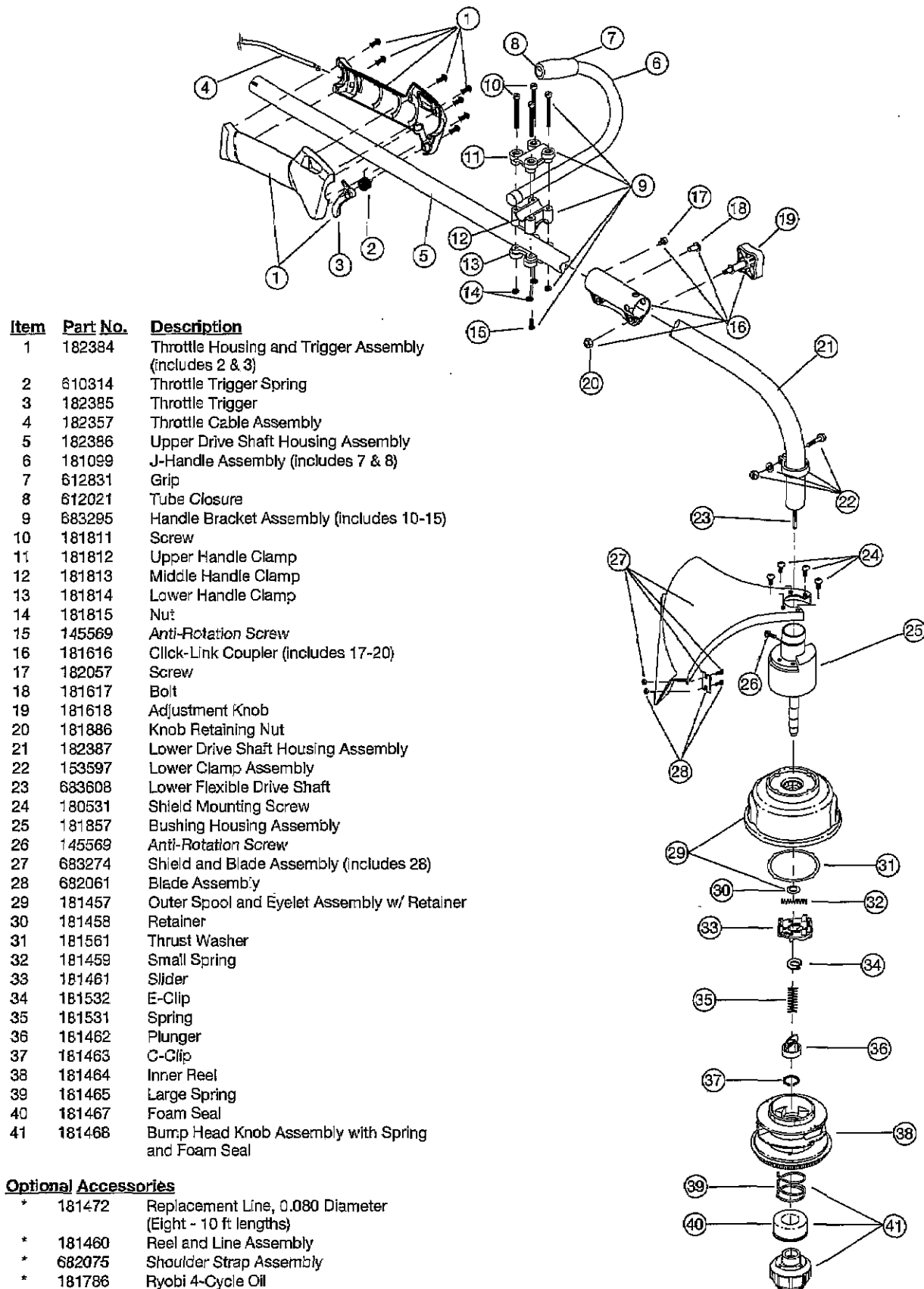
Item	Part No.	Description	Item	Part No.	Description
1	182338	Engine Cover	49	182363	Pulley Retainer Assembly
2	182339	Engine Cover Screws	50	181597	Recoil Pulley
3	181025	Valve Cover Screw	51	613102	Recoil Spring
4	182098	Valve Cover	52	182366	Nut Clip
5	182099	Valve Cover Gasket	53	181079	Pull Handle
6	182340	Rocker Adjustment Nut	54	611061	Rope Guide
7	182101	Rocker Arm Pivot	55	613103	Rope
8	182100	Rocker Arm	56	181020	Starter Housing Screw
9	181034	Hex Nut	57	182367	Starter Housing Assembly (Includes 49-56)
10	182341	Rocker Arm Stud	58	182368	Clutch Washer
11	181035	Washer	59	182369	Clutch with Spacer
12	182103	Valve Spring Retainer	60	153592	Clutch Drum
13	181038	Valve Spring	61	182364	Clutch Cover
14	182102	Push Rod Guide	62	145569	Anti-Rotation Screw
15	181033	Push Rod	63	181345	Screw
16	182343	Cylinder Head	64	181080	Clutch Cover Screw
17	182344	Cylinder Screw	65	182370	Ignition Module with Screws
18	182345	Intake Baffle	66	181065	Spacer
19	182346	Carburetor Mount Gasket	67	181867	Flywheel
20	181034	Nut	68	182371	Shroud Assembly with Screws (includes 93)
21	182347	Carburetor Mount (includes 20)	69	182376	Crankcase Assembly (includes 70-74)
22	182348	Carburetor Mount Screw	70	610309	Oil Seal
23	181709	Carburetor Gasket	71	182372	Bearing
24	182349	Carburetor with Primer	72	182380	Crankshaft
25	181751	O-Ring, Carburetor	73	182375	90° Elbow
26	182350	Air Filter Cover Assembly (includes 29 & 30)	74	182379	Breather Hose
27	182097	Breather Tube	75	181015	Cam Gear
28	181750	Air Filter Mounting Screw	76	181014	Cam Follower
29	182350	Air Filter	77	181013	Cam Bracket
30	182351	Air Filter Cover	78	181012	Cam Bracket Screw
31	182271	Fuel Cap	79	181040	Valves, Intake and Exhaust
32	182352	Fuel Return Line	80	182374	Cylinder Gasket
33	182353	Fuel Pick-Up Line with Filter	81	181018	Oil Pan Gasket
34	181080	Screw	82	182377	Oil Pan (includes 81 & 83)
35	182354	Washer	83	181020	Oil Pan Screw
36	182355	Fuel Tank Assembly (includes 31-33)	84	182378	Dipstick Assembly (includes 85)
37	182356	Fuel Tank Shield	85	182290	O-Ring
38	182357	Throttle Cable	86	181009	Connecting Rod
39	182358	Muffler Baffle	87	181008	Wrist Pin Button
40	181048	Muffler Gasket	88	182381	Piston
41	182359	Muffler (includes 40, 42-44)	89	181006	Wrist Pin
42	180890	Spark Arrestor Screen	90	181005	Piston Ring Set
43	181045	Screen Cover	91	182409	Washer
44	181046	Screw	92	181861	Screw
45	182360	Muffler Shield	93	612468	Compression Spring
46	182361	Muffler Mounting Screw	*	182382	Short Block Assembly (includes 3-17, 68-90)
47	182362	Muffler Cover	*	182383	Cylinder Assembly (includes 12-17, 79 & 80)
48	182365	Switch with Wires	*	180142	Starter Pawl Repair Kit
			*	182935	Carburetor Repair Kit

* Parts not shown

BOOM AND TRIMMER PARTS - MODEL 825r

4-CYCLE GAS TRIMMER

(Serial Number 905410755 and greater)



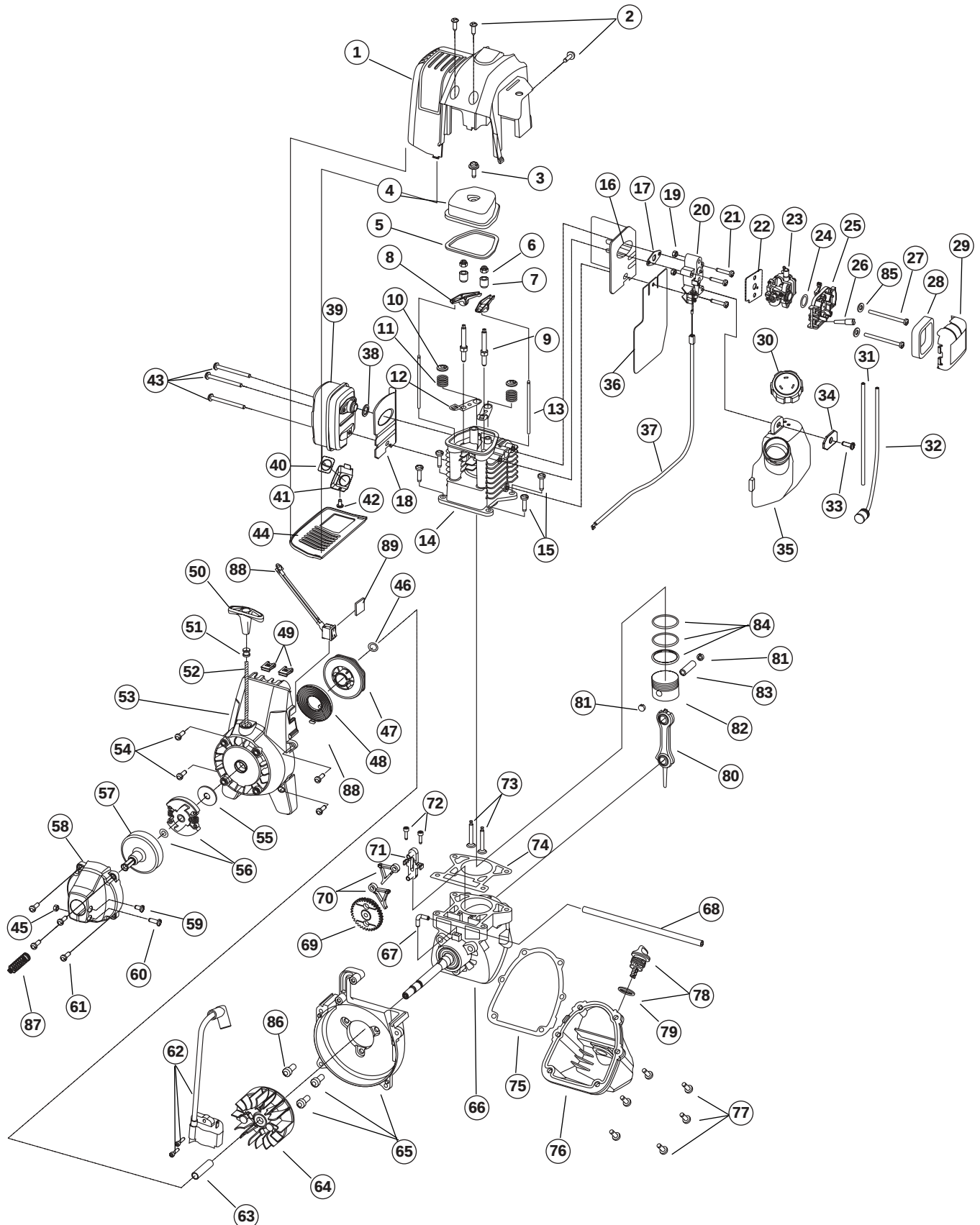
Item	Part No.	Description
1	182384	Throttle Housing and Trigger Assembly (includes 2 & 3)
2	610314	Throttle Trigger Spring
3	182385	Throttle Trigger
4	182357	Throttle Cable Assembly
5	182386	Upper Drive Shaft Housing Assembly
6	181099	J-Handle Assembly (includes 7 & 8)
7	612831	Grip
8	612021	Tube Closure
9	683295	Handle Bracket Assembly (includes 10-15)
10	181811	Screw
11	181812	Upper Handle Clamp
12	181813	Middle Handle Clamp
13	181814	Lower Handle Clamp
14	181815	Nut
15	145569	Anti-Rotation Screw
16	181616	Click-Link Coupler (includes 17-20)
17	182057	Screw
18	181617	Bolt
19	181618	Adjustment Knob
20	181886	Knob Retaining Nut
21	182387	Lower Drive Shaft Housing Assembly
22	153597	Lower Clamp Assembly
23	633608	Lower Flexible Drive Shaft
24	180531	Shield Mounting Screw
25	181857	Bushing Housing Assembly
26	145569	Anti-Rotation Screw
27	683274	Shield and Blade Assembly (includes 28)
28	692061	Blade Assembly
29	181457	Outer Spool and Eyelet Assembly w/ Retainer
30	181458	Retainer
31	181561	Thrust Washer
32	181459	Small Spring
33	181461	Slider
34	181532	E-Clip
35	181531	Spring
36	181462	Plunger
37	181463	C-Clip
38	181464	Inner Reel
39	181465	Large Spring
40	181467	Foam Seal
41	181468	Bump Head Knob Assembly with Spring and Foam Seal

Optional Accessories

- * 181472 Replacement Line, 0.080 Diameter (Eight - 10 ft lengths)
- * 181460 Reel and Line Assembly
- * 682075 Shoulder Strap Assembly
- * 181786 Ryobi 4-Cycle Oil
- * Items Not Shown

ENGINE PARTS - MODEL 825r
4-CYCLE GAS TRIMMER
PPN-41CD825A034

Part Numbers On Following Page



ENGINE PARTS - MODEL 825r

4-CYCLE GAS TRIMMER

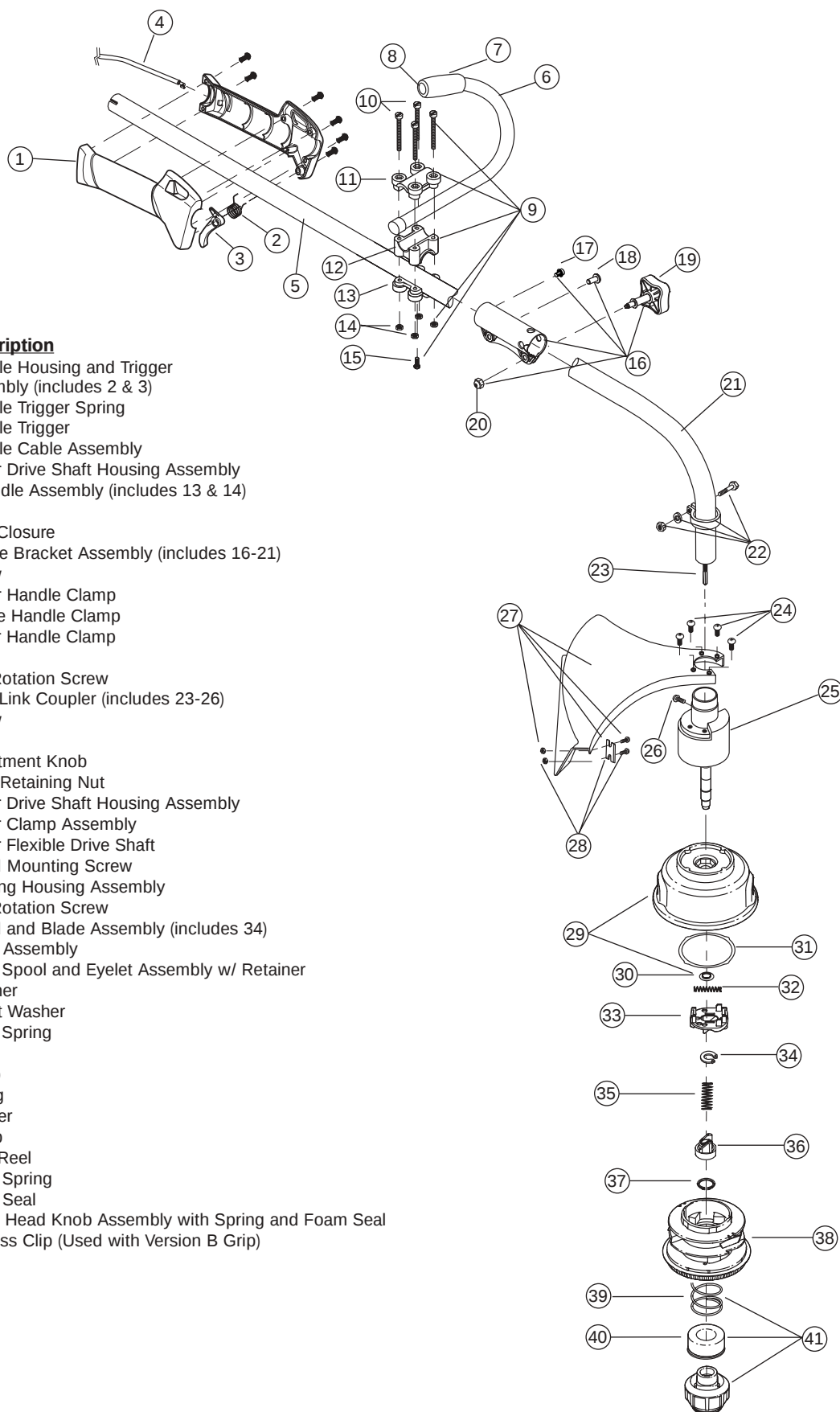
PPN-41CD825A034

<u>Item</u>	<u>Part No.</u>	<u>Description</u>	<u>Item</u>	<u>Part No.</u>	<u>Description</u>
1	753-1222	Engine Cover	46	791-181247	Pal Nut Retaining Ring
2	791-182339	Engine Cover Screws	47	753-1199	Recoil Pulley
3	791-181025	Valve Cover Screw	48	753-1236	Recoil Spring
4	791-182098	Valve Cover	49	791-182366	Nut Clip
5	791-182099	Valve Cover Gasket	50	791-181079	Pull Handle
6	791-182340	Rocker Adjustment Nut	51	791-611061	Rope Guide
7	791-182101	Rocker Arm Pivot	52	791-613103	Rope
8	791-182100	Rocker Arm	52	791-181020	Starter Housing Screw
9	791-182341	Rocker Arm Stud	54	753-04154	Starter Housing Assembly (includes 46-52)
10	791-182103	Valve Spring Retainer	55	791-182368	Clutch Washer
11	791-181038	Valve Spring	56	753-1238	Clutch with Spacer
12	791-182102	Push Rod Guide	57	791-153592	Clutch Drum
13	791-181033	Push Rod	58	753-1239	Clutch Cover
14	791-182653	Cylinder Head Assembly	59	791-145569	Anti-Rotation Screw
15	791-182344	Cylinder Screw	60	753-1240	Screw
16	753-1226	Intake Baffle	61	791-181345	Clutch Cover Screw
17	791-182749	Carburetor Mount Gasket	62	791-182725	Ignition Module with Screws
18	753-1232	Muffler Baffle	63	791-181065	Spacer
19	791-181034	Nut	64	791-181867	Flywheel
20	791-182347	Carburetor Mount (includes 19)	65	791-182743	Shroud Assembly with Screws (includes 86)
21	791-182348	Carburetor Mount Screw	66	791-182376	Crankcase Assembly
22	791-182732	Carburetor Gasket	67	791-182375	90° Elbow
23	753-1225	Carburetor with Primer	68	791-182379	Breather Hose
24	791-181751	O-Ring, Carburetor	69	791-181015	Cam Gear
25	791-182350	Air Filter/Choke Cover Assembly (includes 29 & 30)	70	753-1242	Cam Follower
26	791-182097	Breather Tube	71	791-181013	Cam Bracket
27	791-181750	Air Filter Mounting Screw	72	791-181012	Cam Bracket Screw
28	791-181757	Air Filter	73	791-181040	Valves, Intake and Exhaust
29	791-182351	Air Filter Cover	74	791-182374	Cylinder Gasket
30	791-182271	Fuel Cap	75	791-181018	Oil Pan Gasket
31	791-182352	Fuel Return Line	76	791-182377	Oil Pan (includes 75 & 77)
32	791-182353	Fuel Pick-Up Line with Filter	77	791-181020	Oil Pan Screw
33	791-181080	Screw	78	791-182378	Dipstick Assembly (includes 79)
34	791-182354	Washer	79	791-182290	O-Ring
35	791-182355	Fuel Tank Assembly (includes 31-33)	80	791-181009	Connecting Rod
36	791-182356	Fuel Tank Shield	81	791-181008	Wrist Pin Button
37	753-1231	Throttle Cable	82	753-1243	Piston
38	791-181048	Muffler Gasket	83	791-181006	Wrist Pin
39	791-182359	Muffler (includes 40, 42-44)	84	791-181005	Piston Ring Set
40	791-180890	Spark Arrestor Screen	85	791-182409	Washer
41	791-181045	Screen Cover	86	791-181861	Screw
42	791-181046	Screw	87	791-612468	Compression Spring
43	791-182361	Muffler Mounting Screw	88	791-182537	Ignition Switch Assembly w/ Leads
44	753-04092	Muffler Cover	89	791-182537	Gromet
45	753-1241	Nut	*	791-180852B	Spark Plug
			*	753-04087	Short Block Assembly (includes 3-15, & 66-84)
			*	791-180142	Starter Pawl Repair Kit
			*	753-04014	Carburetor Repair Kit
			*	791-182745	Cylinder Assembly (includes 9, 12, 14, 74)
			*		Parts not shown

BOOM AND TRIMMER PARTS - MODEL 825r

4-CYCLE GAS TRIMMER

PPN-41CD825A034



Item	Part No.	Description
1	791-182808	Throttle Housing and Trigger Assembly (includes 2 & 3)
2	791-610314	Throttle Trigger Spring
3	791-182385	Throttle Trigger
4	753-1231	Throttle Cable Assembly
5	753-1247	Upper Drive Shaft Housing Assembly
6	791-180687	J-Handle Assembly (includes 13 & 14)
7	791-612831	Grip
8	791-612021	Tube Closure
9	791-683295	Handle Bracket Assembly (includes 16-21)
10	791-181811	Screw
11	791-181812	Upper Handle Clamp
12	791-181813	Middle Handle Clamp
13	791-181814	Lower Handle Clamp
14	791-181815	Nut
15	791-145569	Anti-Rotation Screw
16	791-181616B	Click-Link Coupler (includes 23-26)
17	791-182057	Screw
18	791-181617	Bolt
19	791-181618B	Adjustment Knob
20	791-181886	Knob Retaining Nut
21	791-182387	Lower Drive Shaft Housing Assembly
22	791-153597	Lower Clamp Assembly
23	791-181852	Lower Flexible Drive Shaft
24	791-180531	Shield Mounting Screw
25	791-181857	Bushing Housing Assembly
26	791-145569	Anti-Rotation Screw
27	791-683274	Shield and Blade Assembly (includes 34)
28	791-682061	Blade Assembly
29	791-181457	Outer Spool and Eyelet Assembly w/ Retainer
30	791-181458	Retainer
31	791-181561	Thrust Washer
32	791-181459	Small Spring
33	791-181461	Slider
34	791-181532	E-Clip
35	791-181531	Spring
36	791-181462	Plunger
37	791-181463	C-Clip
38	791-181464	Inner Reel
39	791-181465B	Large Spring
40	791-181467	Foam Seal
41	791-181468B	Bump Head Knob Assembly with Spring and Foam Seal
*	791-610327	Harness Clip (Used with Version B Grip)

* Items Not Shown