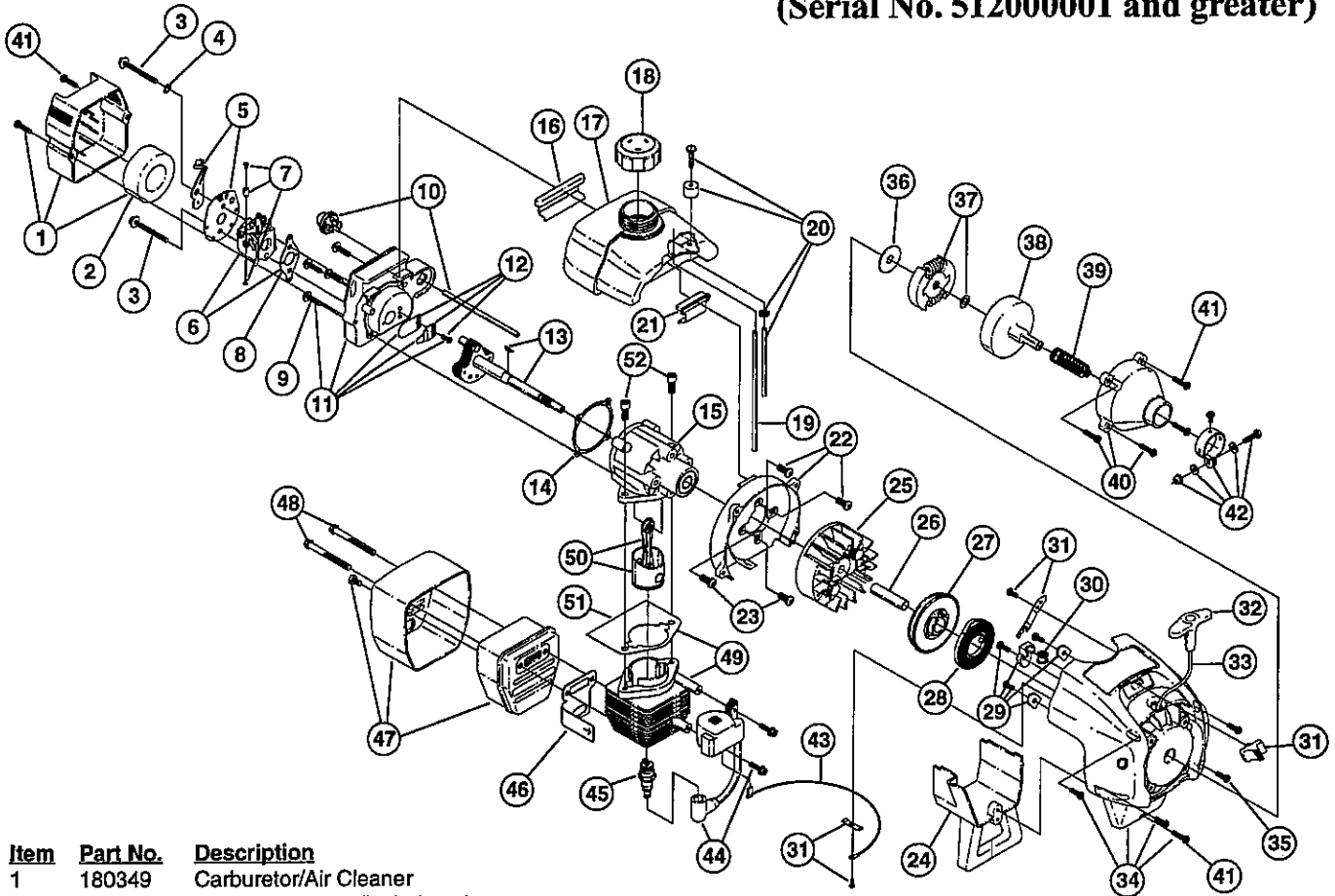


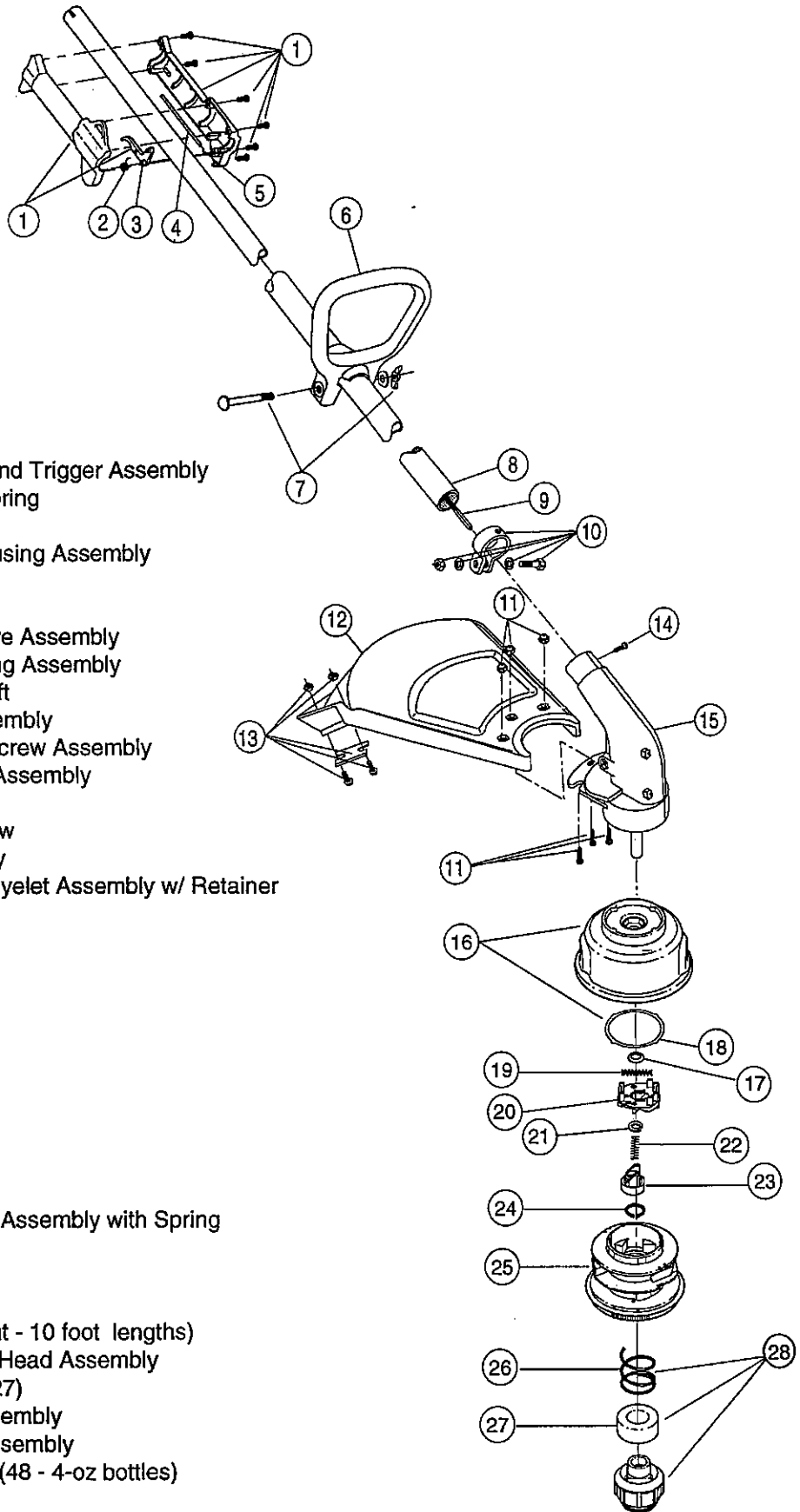
**ENGINE PARTS - MODEL 767r**  
(Serial No. 512000001 and greater)



Item	Part No.	Description
1	180349	Carburetor/Air Cleaner Cover Assembly (includes 2)
2	180350	Air Cleaner Filter
3	180351	Carburetor Mounting Screw Assembly
4	180352	Wavey Washer
5	180353	Choke Lever and Plate
6	181621	Carburetor Assembly W/Limiter Caps (includes 20)
7	682048	Throttle Adjustment Assembly (Walbro)
7	180092	Throttle Adjustment Assembly (Zama)
8	610675	Carburetor Gasket
9	181860	Carb Mount Screw
10	181558	Primer and Hose Assembly
11	180354	Carb Mount Assembly
12	684451	Reed Assembly
13	181498	Power Shaft Assembly
14	612115	Carburetor Mount Gasket
15	180026	Crank Case Service Assembly (includes 13)
16	612134	Rear Mounting Pad
17	181438	Fuel Tank Assembly (includes 18-20)
18	181559	Fuel Cap Assembly
19	181168	Fuel Return Line
20	682039	Fuel Line Assembly
21	145308	Front Mounting Pad
22	153520	Shroud Assembly
23	181861	Shroud Screw
24	153403	Shroud Extension and Stand
25	180929	Flywheel Assembly
26	181065	Spacer
27	181597	Recoil Pulley Assembly
28	613102	Recoil Spring
29	181441	Pulley Retainer Assembly
30	611061	Rope Guide
31	181442	Switch Assembly (includes 43)
32	181079	Pull Handle
33	613103	Rope
34	181443	Starter Housing Assembly (includes 27-34 & 43)

Item	Part No.	Description
35	181862	Housing Screw
36	181074	Clutch Washer
37	181445	Clutch Rotor Assembly
38	153592	Clutch Drum Assembly
39	612468	Spring
40	180098	Clutch Cover Assembly
41	181345	Cover Screw
42	153597	Upper Clamp Assembly
43	180036	Wire Lead
44	683390	Module Assembly
45	610311	Spark Plug
46	180980	Exhaust Gasket
47	180119	Muffler Assembly (includes 46 & 48)
48	147575	Muffler Mounting Bolt Assembly
49	181622	Cylinder Assembly (includes 52)
50	684449	Piston and Rod Assembly
51	610674	Cylinder Gasket
52	181870	Cylinder Bolt
*	180011	Engine Gasket Kit
*	180602	O.E.M. Carburetor Repair Kit (Walbro)
*	180090	O.E.M. Carburetor Repair Kit (Zama)
*	181069	Gasket Diaphragm Repair Kit (Walbro)
*	180091	Gasket Diaphragm Repair Kit (Zama)
*	180530	Piston Ring
*	181623	Short Block Assembly (includes 13, 15, 45, 49-52)
*	610676	Flywheel Key
*	181501	Starter Housing Screw Set
*	180986	Carburetor Limiter Cap Set (Walbro)
*	181562	Carburetor Limiter Cap Set (Zama)
*	610309	Crankcase Seal
*	181599	Clutch Springs (Qty. 2)

**BOOM & TRIMMER PARTS - MODEL 767r**  
 (Serial No. 512000001 and greater)

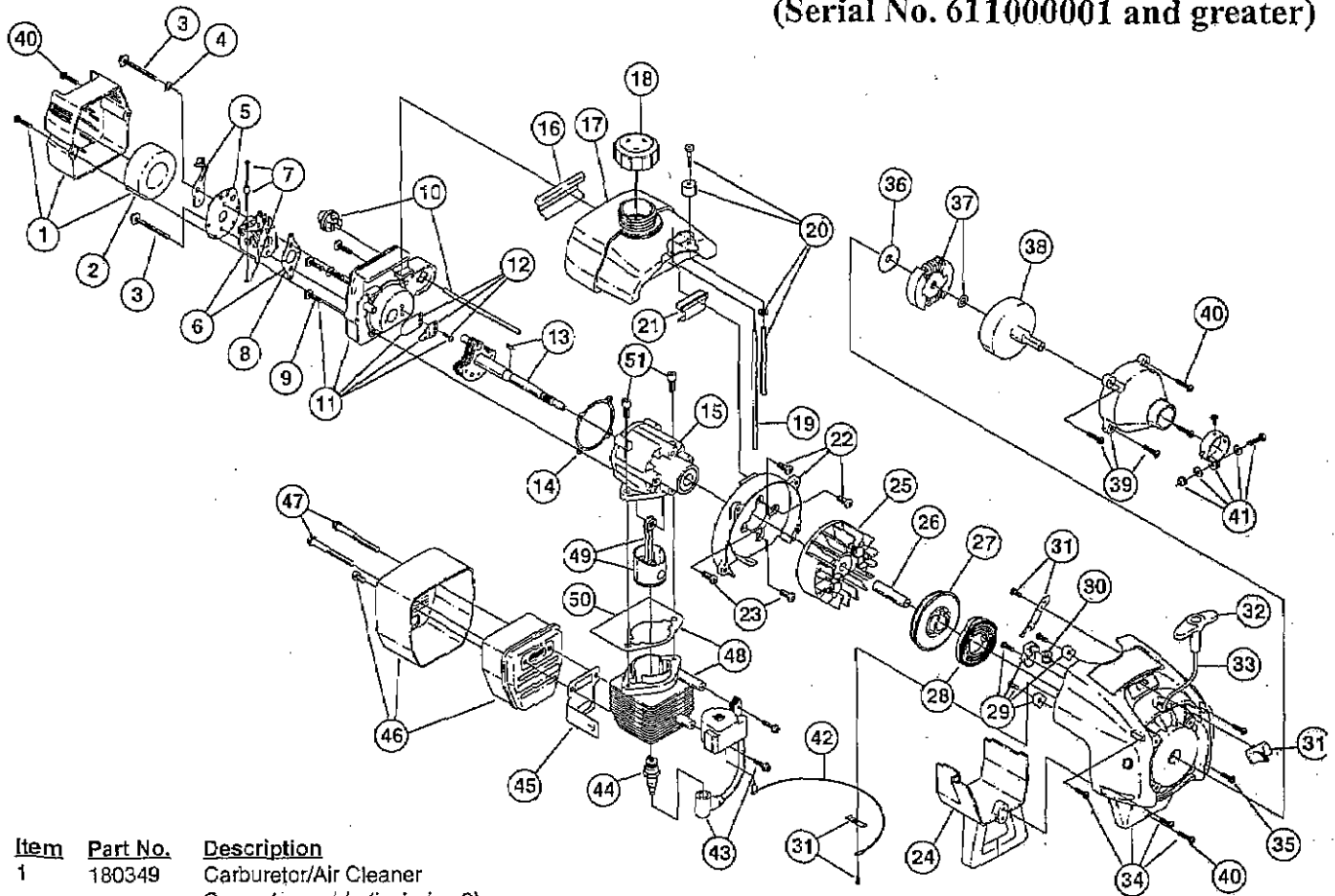


Item	Part No.	Description
1	181557	Throttle Housing and Trigger Assembly
2	610314	Throttle Trigger Spring
3	181556	Throttle Trigger
4	181554	Throttle Cable Housing Assembly
5	180127	Throttle Cable
6	145819	D-Handle
7	181587	D-Handle Hardware Assembly
8	181569	Drive Shaft Housing Assembly
9	181550	Flexible Drive Shaft
10	153597	Lower Clamp Assembly
11	180547	Guard Mounting Screw Assembly
12	180548	Guard and Blade Assembly
13	180553	Blade Assembly
14	145569	Anti-Rotation Screw
15	181566	Gearbox Assembly
16	181457	Outer Spool and Eyelet Assembly w/ Retainer
17	181458	Retainer
18	181561	Thrust Washer
19	181459	Small Spring
20	181461	Slider
21	181532	E-Clip
22	181531	Spring
23	181462	Plunger
24	181463	C-Clip
25	181464	Inner Reel
26	181465	Large Spring
27	181467	Foam Seal
28	181468	Bump Head Knob Assembly with Spring and Foam Seal

**Optional Accessories**

- \* 181472 Cutting Line, (Eight - 10 foot lengths)
- \* 181470 Complete Cutting Head Assembly (includes 10, 14-27)
- \* 181460 Reel and Line Assembly
- \* 682075 Shoulder Strap Assembly
- \* 147541 Ryobi 2-Cycle Oil (48 - 4-oz bottles)

**ENGINE PARTS - MODEL 767r**  
(Serial No. 61100001 and greater)

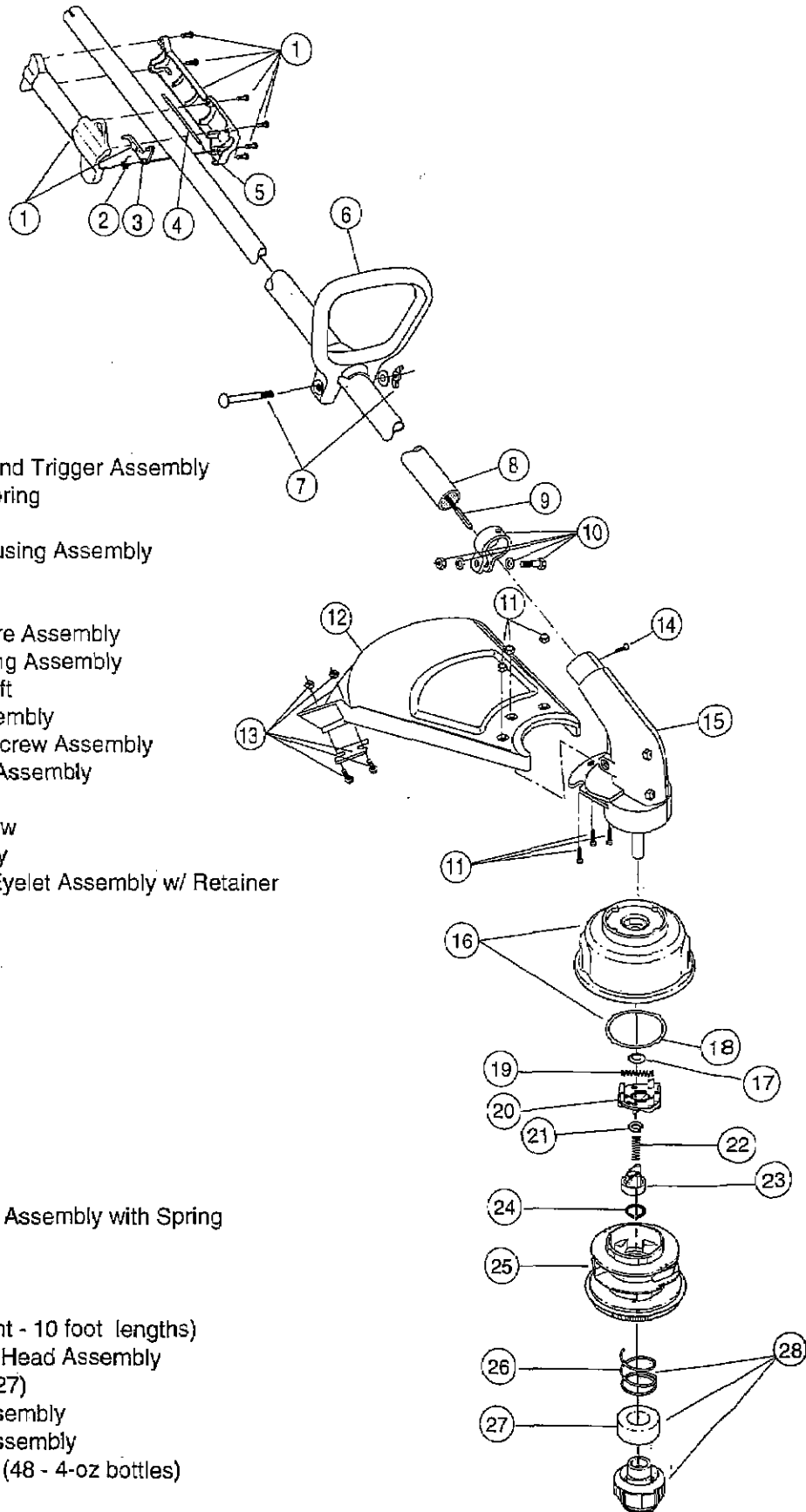


Item	Part No.	Description
1	180349	Carburetor/Air Cleaner
		Cover Assembly (includes 2)
2	180350	Air Cleaner Filter
3	180351	Carburetor Mounting Screw Assembly
4	180352	Wavey Washer
5	180353	Choke Lever and Plate
6	181621	Carburetor Assembly W/Limiter Caps (includes 20)
7	682048	Throttle Adjustment Assembly (Walbro)
7	180092	Throttle Adjustment Assembly (Zama)
8	610675	Carburetor Gasket
9	181860	Carb Mount Screw
10	181558	Primer and Hose Assembly
11	180354	Carb Mount Assembly
12	684451	Reed Assembly
13	181498	Power Shaft Assembly
14	612115	Carburetor Mount Gasket
15	180026	Crank Case Service Assembly (includes 13)
16	612134	Rear Mounting Pad
17	181438	Fuel Tank Assembly (includes 18-20)
18	181559	Fuel Cap Assembly
19	181168	Fuel Return Line
20	682039	Fuel Line Assembly
21	145308	Front Mounting Pad
22	153520	Shroud Assembly
23	181861	Shroud Screw
24	153403	Shroud Extension and Stand
25	180929	Flywheel Assembly
26	181065	Spacer
27	181597	Recoil Pulley Assembly
28	613102	Recoil Spring
29	181441	Pulley Retainer Assembly
30	611061	Rope Guide
31	181442	Switch Assembly (includes 42)
32	181079	Pull Handle
33	613103	Rope
34	181443	Starter Housing Assembly (includes 27-34 & 42)

Item	Part No.	Description
35	181862	Housing Screw
36	181074	Clutch Washer
37	181445	Clutch Rotor Assembly
38	153592	Clutch Drum Assembly
39	180098	Clutch Cover Assembly
40	181345	Cover Screw
41	153597	Upper Clamp Assembly
42	180036	Wire Lead
43	683390	Module Assembly
44	610311	Spark Plug
45	180980	Exhaust Gasket
46	180119	Muffler Assembly (includes 45 & 46)
47	147575	Muffler Mounting Bolt Assembly
48	181622	Cylinder Assembly (includes 51)
49	684449	Piston and Rod Assembly
50	610674	Cylinder Gasket
51	181870	Cylinder Bolt
*	180011	Engine Gasket Kit
*	180602	O.E.M. Carburetor Repair Kit (Walbro)
*	180090	O.E.M. Carburetor Repair Kit (Zama)
*	181069	Gasket Diaphragm Repair Kit (Walbro)
*	180091	Gasket Diaphragm Repair Kit (Zama)
*	180530	Piston Ring
*	181623	Short Block Assembly (includes 13, 15, 44, 48-51)
*	610676	Flywheel Key
*	181501	Starter Housing Screw Set
*	180986	Carburetor Limiter Cap Set (Walbro)
*	181562	Carburetor Limiter Cap Set (Zama)
*	610309	Crankcase Seal
*	181599	Clutch Springs (Qty. 2)

**BOOM & TRIMMER PARTS - MODEL 767r**

Serial No. 611000001 and greater)

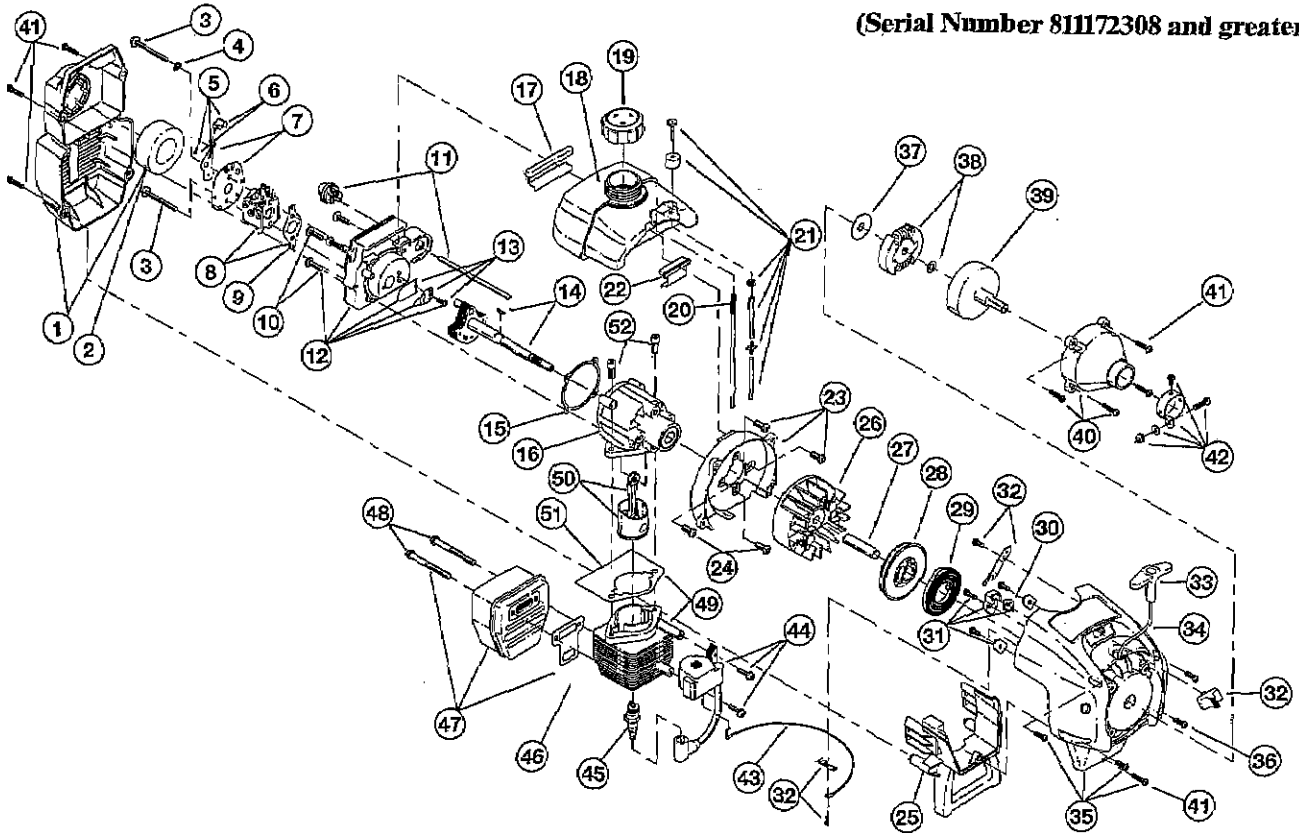


Item	Part No.	Description
1	181557	Throttle Housing and Trigger Assembly
2	610314	Throttle Trigger Spring
3	181556	Throttle Trigger
4	181554	Throttle Cable Housing Assembly
5	180127	Throttle Cable
6	145819	D-Handle
7	181587	D-Handle Hardware Assembly
8	181569	Drive Shaft Housing Assembly
9	181550	Flexible Drive Shaft
10	153597	Lower Clamp Assembly
11	180547	Guard Mounting Screw Assembly
12	180548	Guard and Blade Assembly
13	180553	Blade Assembly
14	145569	Anti-Rotation Screw
15	181566	Gearbox Assembly
16	181457	Outer Spool and Eyelet Assembly w/ Retainer
17	181458	Retainer
18	181561	Thrust Washer
19	181459	Small Spring
20	181461	Slider
21	181532	E-Clip
22	181531	Spring
23	181462	Plunger
24	181463	C-Clip
25	181464	Inner Reel
26	181465	Large Spring
27	181467	Foam Seal
28	181468	Bump Head Knob Assembly with Spring and Foam Seal

**Optional Accessories**

- \* 181472 Cutting Line, (Eight - 10 foot lengths)
- \* 181470 Complete Cutting Head Assembly (includes 10, 14-27)
- \* 181460 Reel and Line Assembly
- \* 682075 Shoulder Strap Assembly
- \* 147541 Ryobi 2-Cycle Oil (48 - 4-oz bottles)

**ENGINE PARTS - MODEL 767r**  
**2-CYCLE GAS TRIMMER**  
 (Serial Number 811172308 and greater)



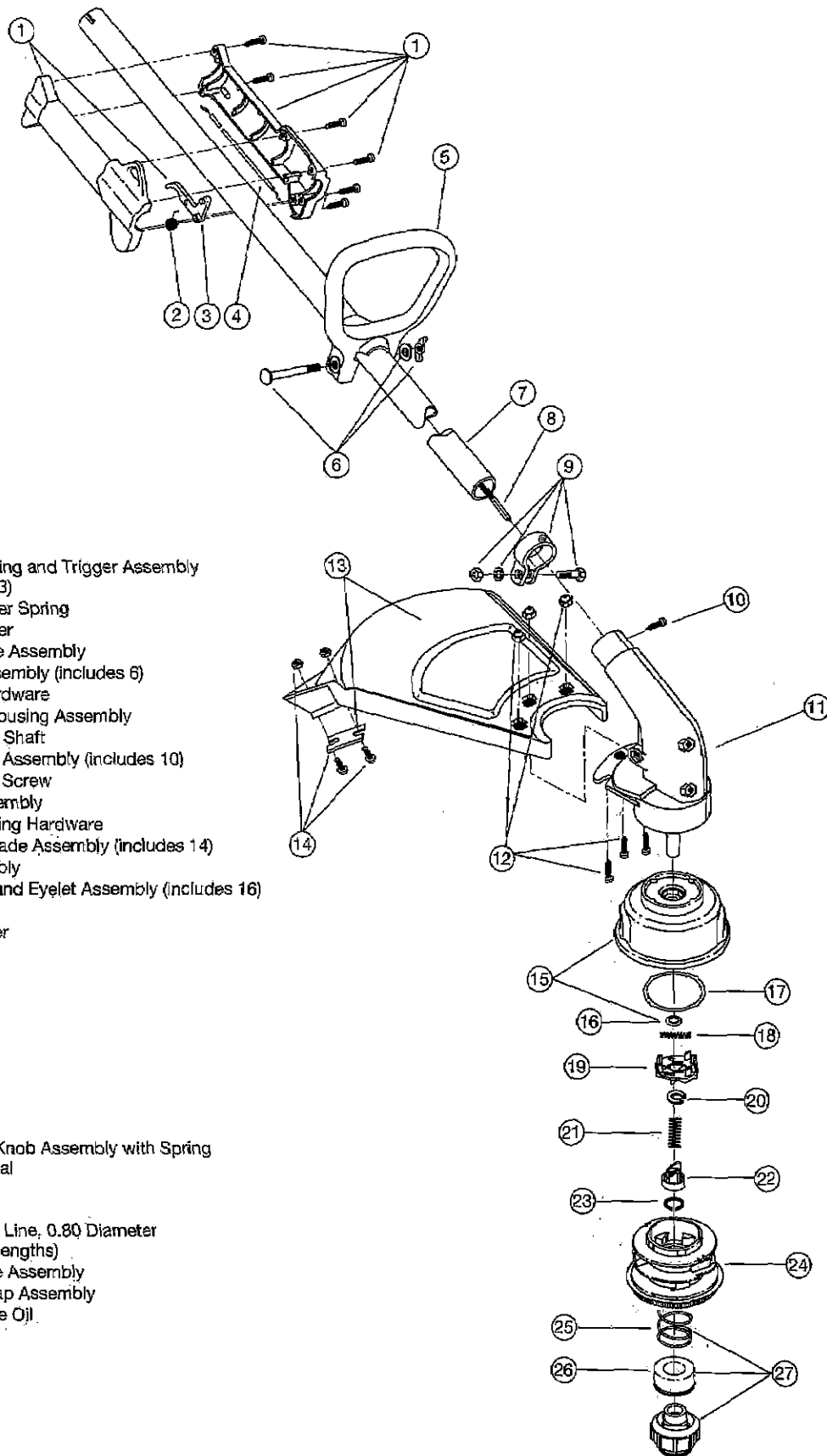
Item	Part No.	Description	Item	Part No.	Description
1	182059	Air Cleaner/Muffler Cover Assembly (includes 2 & 41)	34	613103	Rope
2	180350	Air Cleaner Filter	35	181443	Starter Housing Assembly (includes 28-34 & 43)
3	180351	Carburetor Mounting Screw Assembly	36	181862	Housing Screw
4	180352	Wavey Washer	37	181074	Clutch Washer
5	182061	Choke Lever Assembly (includes 6)	38	181445	Clutch Rotor Assembly
6	182070	Choke Knob and Screw	39	153592	Clutch Drum Assembly
7	182060	Choke Lever and Plate (includes 5)	40	180098	Clutch Cover Assembly
8	182062	Carburetor Assembly W/Limiter Caps (includes 9 & 21)	41	181345	Cover Screw
9	610675	Carburstor Gasket	42	153597	Upper Clamp Assembly
10	181860	Carb Mount Screw	43	180036	Wire Lead
11	181558	Primer and Hose Assembly	44	181937	Module Assembly
12	182063	Carb Mount Assembly (includes 10)	45	610311	Spark Plug
13	684451	Reed Assembly	46	182065	Exhaust Gasket
14	181498	Power Shaft Assembly	47	182066	Muffler Assembly (includes 48)
15	612115	Carburetor Mount Gasket	48	147575	Muffler Mounting Bolt Assembly
16	180026	Crank Case Service Assembly (includes 10, 14 & 24)	49	181622	Cylinder Assembly (includes 52)
17	612134	Rear Mounting Pad	50	684449	Piston and Rod Assembly
18	181438	Fuel Tank Assembly (includes 19-21)	51	610674	Cylinder Gasket
19	181559	Fuel Cap Assembly	52	181870	Cylinder Bolt
20	181168	Fuel Return Line	*	180011	Engine Gasket Kit
21	682039	Fuel Line Assembly	*	180602	O.E.M. Carburetor Repair Kit (Walbro)
22	145308	Front Mounting Pad	*	180090	O.E.M. Carburetor Repair Kit (Zama)
23	153520	Shroud Assembly	*	181873	Gasket Diaphragm Repair Kit (Walbro)
24	181861	Shroud Screw	*	180091	Gasket Diaphragm Repair Kit (Zama)
25	182064	Shroud Extension and Stand	*	180530	Piston Ring
26	180929	Flywheel Assembly	*	181623	Short Block Assembly (includes 10, 14, 16, 24, 45, 49-52)
27	181065	Spacer	*	610676	Flywheel Key
28	181597	Recoil Pulley Assembly	*	181501	Starter Housing Screw Set
29	613102	Recoil Spring	*	610309	Crankcase Seal
30	611061	Rope Guide	*	181599	Clutch Springs (Qty. 2)
31	181441	Pulley Retainer Assembly	*		Items Not Shown
32	181442	Switch Assembly (includes 43)			
33	181079	Pull Handle			



**BOOM AND TRIMMER PARTS - MODEL 767r**

**2-CYCLE GAS TRIMMER**

(Serial Number 811172308 and greater)



Item	Part No.	Description
1	182069	Throttle Housing and Trigger Assembly (includes 2 & 3)
2	610314	Throttle Trigger Spring
3	181556	Throttle Trigger
4	182068	Throttle Cable Assembly
5	145819	D-Handle Assembly (includes 6)
6	181587	D-Handle Hardware
7	181569	Drive Shaft Housing Assembly
8	181550	Flexible Drive Shaft
9	153597	Lower Clamp Assembly (includes 10)
10	145569	Anti-Rotation Screw
11	181566	Gearbox Assembly
12	180547	Shield Mounting Hardware
13	180548	Shield and Blade Assembly (includes 14)
14	180553	Blade Assembly
15	181457	Outer Spool and Eyelet Assembly (includes 16)
16	181458	Retainer
17	181561	Thrust Washer
18	181459	Small Spring
19	181461	Slider
20	181532	E-Clip
21	181531	Spring
22	181462	Plunger
23	181463	C-Clip
24	181464	Inner Reel
25	181465	Large Spring
26	181467	Foam Seal
27	181468	Bump Head Knob Assembly with Spring and Foam Seal

**Optional Accessories**

- \* 181472 Replacement Line, 0.80 Diameter (Eight - 10 ft lengths)
- \* 181460 Reel and Line Assembly
- \* 682075 Shoulder Strap Assembly
- \* 147543 Ryobi 2-Cycle Oil
- \* Items Not Shown