

REPAIR PARTS**TRACTOR - - MODEL NUMBER SGT18H46B****DRIVE**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	-----	Transaxle, Hydro Gear Model 325-3000 (Order Parts From Transaxle Manufacturer)	77	9396E	Key Square 1/4 x 2
2	142431	Spring, Brake Return	81	165598	Shaft Asm Cross Tapered
3	143995	Pulley, Hydro	82	123782X	Spring, Torsion
8	166020	Rod Shift Fender Adjust Yt	83	19171216	Washer 17/32 x 3/4 x 16 Gauge
10	76020416	Pin, Cotter 1/8 x 1	84	165926	Link Transaxle
14	10040400	Washer Lock Hvy Helical	89	164892X428	Console
16	73800500	Nut Lock Hx w/Ins. 5/16-18 Unc	93	142564	Line Fuel Hydro
19	73800600	Nut, Lock Hex w/Ins. 3/8-16 UNC	94	140462	Fan Hydro
21	140845	Knob	95	158508	Control Asm Bypass Hydro-3000
22	158274	Rod, Brake	96	4497H	Retainer Spring 1" Zinc/cad.
24	73350600	Nut, Hex Jam 3/8-16	101	141322	Washer Bellville 1/2 x 1-1/2
25	106888X	Spring, Rod, Brake	103	73940800	Nut Hex Jam Toplock 1/2-20 Unf
26	19131316	Washer 13/32 x 13/16 x 16 Ga.	110	74760612	Bolt Hex 3/8-16 x 3/4
27	76020412	Pin, Cotter 1/8 x 3/4	111	123776X	Bracket, Transaxle, R.H.
28	145204	Rod, Brake, Park	116	72110610	Bolt Rdhd Sq Neck 3/8-16 x 1/25
29	71673	Cap, Brake Parking Black	120	73900600	Nut Lock Flg. 3/8-16 Unc
30	123780X	Bracket, Transaxle, L.H.	126	1685H	Nut Lock 5/16-18 Nc Thd
31	123791X	Keeper, Belt, Transaxle, L.H.	127	74490548	Bolt Hex Flghd 5/16-18 x 3.0 Gr. 5
32	74760512	Bolt Hex Hd. 5/16-18 Unc x 3/4	128	158284	Bracket Neutral Adjust HG-3000
34	155071	Shaft, Foot Pedal	129	105529X	Bolt Shoulder 5/16-18 Unc
35	120183X	Bearing Nylon	131	10140500	Washer Lock 5/16
36	19211616	Washer 21/32 x 1 x 16 Gauge	134	158278	Keeper Belt R.H.
37	1572H	Pin, Roll 3/16 x 1	135	123800X	Washer 1-1/32 x 1-5/8 x 16 Gauge
38	131494	Idler, Flat	136	163168X	Washer Axle Flange
39	74760644	Bolt Rdhd 3/8-16 Unc x 2-3/4	137	19111212	Washer 11/32 x 3/4 x 12 Ga.
40	4470J	Spacer	138	19112016	Washer 11/32 x 1.25 x 16 Ga.
41	165838	Keeper, Idler	139	74760612	Bolt Fin Hex 3/8-16 x 3/4
42	19131312	Washer 13/32 x 13/16 x 12 Gauge	140	4475J	Bushing Pinion Sector
43	19111012	Bolt Shoulder 5/16-18 Unc	141	159197	Pin Hitch
47	127783	Pulley, Idler	142	74330516	Bolt 5/16 x 24 x 1
48	154407	Bellcrank Clutch Grnd Drv Stl	146	74490536	Bolt Hex Flghd 5/16-18 x 2-1/4
49	123205X	Retainer, Belt	150	165850	Bushing Bellcrank
50	74760624	Bolt, Hex 3/8-16 x 1-1/2	151	19133210	Washer 13/32 x 2 x 10 Ga.
51	73680600	Nut, Crownlock 3/8-16	156	166002	Washer Srrted 5/16ID x 1.125
53	105710X	Link, Clutch	158	165589	Bracket Shift Mount
55	105709X	Spring, Return, Clutch	159	165494	Hub Tapered Flange Shift Lt
56	74760620	Bolt, Hex 3/8-16 x 1-1/4	161	72140406	Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr 5
57	161741	V-Belt, Drive	162	73680400	Nut Crownlock 1/4-20 Unc
58	158278	Keeper, Belt, Transaxle, R.H.	163	74780416	Bolt Hex Fin 1/4-20 Unc x 1 Gr 5
59	169691	Keeper Belt Centerspan	164	19091010	Washer 5/8 x .281 x 10 Ga
61	17060612	Screw 3/8-16 x 3/4	165	165623	Bracket Pivot Lever
62	8883R	Cover, Foot Pedal	166	166880	Screw 5/16-18 x 5/8
63	161399	Pulley, Engine	168	165492	Bolt Shoulder 5/16-18 x .561
64	71170764	Bolt, Hex 7/16-20 x 4-1/4	169	165581	Plate Fastening Lt
65	10040700	Washer, Lock Hvy Hlcl Spr 7/16	171	17490608	Screw Thdrol 3/8-16 x 1/2 Ty-Tt
66	161488	Keeper Belt Engine F-proof	189	160849	Washer Spacer Axle
69	142432	Screw Hex Wsh Hi-Lo 1/4-1/2 Unc	197	169613	Nyliner Snap-In 5/8" Id
70	162848	Keeper Belt Engine	198	169593	Washer Nyl 7/8 Id x .105
71	158283	Strap Torque Lh Hydro-3000	202	72110612	Bolt Carr Sh 3/8-16 x 1-1/2 Gr.5
72	19132012	Washer 13/32 x 1-1/4 x 12 Ga.			
73	158282	Strap Torque Rh Hydro-3000			
76	12000053	E-Ring			

NOTE: All component dimensions given in U.S. inches\
1 inch = 25.4 mm