

# OWNER'S MANUAL MODEL NO. RA13538A 13.5 HP 38 INCH LAWN TRACTOR

- Assembly
  - Operation
    - Maintenance
      - Service and Adjustments
        - Storage
          - Troubleshooting
            - Repair Parts

For Parts and Service, contact our authorized distributor: call 1-800-849-1297 For Technical Assistance: call 1-800-829-5886



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### **WARRANTY**

### LIMITED WARRANTY

The Manufacturer warrants to the original consumer purchaser that this product as manufactured is free from defects in materials and workmanship. For a period of two (2) years from date of purchase by the original consumer purchaser, we will repair or replace, at our option, without charge for parts or labor incurred in replacing parts, any part which we find to be defective due to materials or workmanship. This Warranty is subject to the following limitations and exclusions.

- 1. This warranty does not apply to the engine, other than EHP manufactured transaxle/ transmission components, battery (except as noted below) or components parts thereof. Please refer to the applicable manufacturer's warranty on these items.
- 2. Transportation charges for the movement of any power equipment unit or attachment are the responsibility of the purchaser. Transportation charges for any parts submitted for replacement under this warranty must be paid by the purchaser unless such return is requested by Electrolux Home Products.
- 3. Battery Warranty: On products equipped with a Battery, we will replace, without charge to you, any battery which we find to be defective in manufacture, during the first ninety (90) days of ownership. After ninety (90) days, we will exchange the Battery, charging you 1/12 of the price of a new Battery for each full month from the date of the original sale. Battery must be maintained in accordance with the instructions furnished.
- 4. The Warranty period for any products used for rental or commercial purposes is limited to 90 days from the date of original purchase.
- 5. This Warranty applies only to products which have been properly assembled, adjusted, operated, and maintained in accordance with the instructions furnished. This Warranty does not apply to any product which has been subjected to alteration, misuse, abuse, improper assembly or installation, delivery damage, or to normal wear of the product.
- 6. Exclusions: Excluded from this Warranty are belts, blades, blade adapters, normal wear, normal adjustments, standard hardware and normal maintenance.
- 7. In the event you have a claim under this Warranty, you must return the product to an authorized service dealer.

Should you have any unanswered questions concerning this Warranty, please contact:

Electrolux Home Products, Inc.
Outdoor Products Customer Service Dept.
250 Bobby Jones Expressway
Augusta, GA 30909 USA

In Canada contact: Electrolux Canada Corp. 7075 Ordan Drive Mississauga, Ontario L5T 1K6

giving the model number, serial number and date of purchase of your product and the name and address of the authorized dealer from whom it was purchased. THIS WARRANTY DOES NOT APPLY TO INCIDENTAL OR CONSEQUENTIAL DAMAGES AND ANY IMPLIED WARRANTIES ARE LIMITED TO THE SAME TIME PERIODS STATED HEREIN FOR OUR EXPRESSED WARRANTIES. Some areas do not allow the limitation of consequential damages or limitations of how long an implied Warranty may last, so the above limitations or exclusions may not apply to you. This Warranty gives you specific legal rights, and you may have other rights which vary from locale to locale.

This is a limited Warranty within the meaning of that term as defined in the Magnuson-Moss Act of 1975.

### **SAFETY RULES**

**IMPORTANT:** This cutting machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

WARNING: In order to prevent accidental starting when setting up, transporting, adjusting or making repairs, always disconnect spark plug wire and place wire where it cannot contact spark plug.

**WARNING:** Do not coast down a hill in neutral, you may lose control of the tractor.

WARNING: Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Operate only at the lowest possible speed when on a slope. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

**WARNING:** Engine exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

**WARNING:** Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. **Wash hands after handling.** 

#### I. GENERAL OPERATION

- Read, understand, and follow all instructions in the manual and on the machine before starting.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.

- Be aware of the mower discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the guard in place.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- Turn off blades when not mowing.
- Stop engine before removing grass catcher or unclogging chute.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.
- Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.
- Keep machine free of grass, leaves or other debris build-up which can touch hot exhaust / engine parts and burn. Do not allow the mower deck to plow leaves or other debris which can cause buildup to occur. Clean any oil or fuel spillage before operating or storing the machine. Allow machine to cool before storage.

#### II. SLOPE OPERATION

Slopes are a major factor related to lossof-control and tipover accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

#### DO:

- Mow up and down slopes, not across.
- Remove obstacles such as rocks, tree limbs, etc.

### **SAFETY RULES**

- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
- Use extra care with grass catchers or other attachments. These can change the stability of the machine.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.

#### DO NOT:

- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.
- Do not mow near drop-offs, ditches, or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.
- *Do not* mow on wet grass. Reduced traction could cause sliding.
- Do not try to stabilize the machine by putting your foot on the ground.
- *Do not* use grass catcher on steep slopes.

#### III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never* assume that children will remain where you last saw them.

- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and down for small children.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Never allow children to operate the machine.

 Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

#### IV. SERVICE

- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
  - Use only an approved container.
  - Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke.
  - Never refuel the machine indoors.
  - Never store the machine or fuel container inside where there is an open flame, such as a water heater.
- Never run a machine inside a closed area
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices.
   Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before storing.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never make adjustments or repairs with the engine running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut.
   Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Check brake operation frequently. Adjust and service as required.

### **SAFETY RULES**











- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers or children even with the blades off.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and down for small children.
- Mow up and down slopes (15° Max), not across.

- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.
- If machine stops while going uphill, disengage blades, shift into reverse and back down slowly.
- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.

#### PRODUCT SPECIFICATIONS

THOUSE OF EOII TO MITORO			
GASOLINE CAPACITY AND TYPE:			
OIL TYPE (API-SF-SJ):	SAE 30 (ABOVE 32°F) SAE 5W-30 (BELOW 32°F)		
OIL CAPACITY:	3 PINTS		
	CHAMPION RC12YC		
GROUND SPEED	) (MPH):		
FORWARD:	1ST 1.1		
	2ND 2.2		
	3RD 3.3		
	4TH 4.4		
_	5TH 4.9		
REVERSE:	1.4		
TIRE PRESSURE	:: FRONT:14 PSI REAR: 12 PSI		
CHARGING	3 AMPS BATTERY		
	5 AMPS HEADLIGHTS		
BATTERY:	AMP/HR: 28		
	MIN. CCA: 230		
	CASE SIZE: U1R		
BLADE BOLT TOP	RQUE: 27-35 FT. LBS.		

**CONGRATULATIONS** on your purchase of a new tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest authorized service center/ department. We have competent, well-trained technicians and the proper tools to service or repair this tractor.

Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

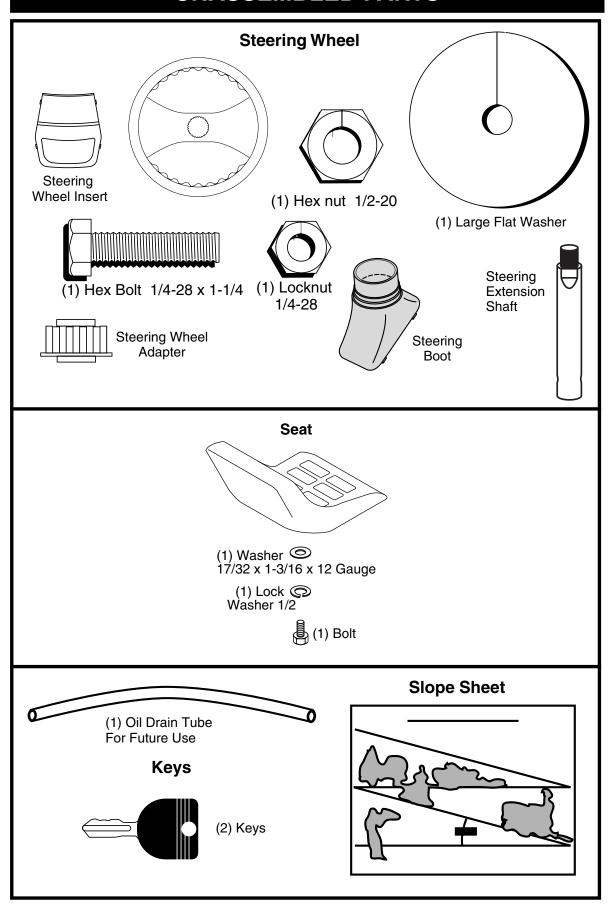
#### **CUSTOMER RESPONSIBILITIES**

- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tractor.
- Follow the instructions under "Maintenance" and "Storage" sections of this owner's manual.

warning: This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest authorized service center/department (See REPAIR PARTS section of this manual).

## **UNASSEMBLED PARTS**



### **ASSEMBLY/PRE-OPERATION**

Your new tractor has been assembled at the factory with the exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tractor all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness. Review the video cassette before you begin.

# TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes you need are listed below.

- (1) 3/4" wrench
- (1) Pliers
- (2) 7/16" wrench
- (1) Utility knife
- (1) Tire pressure gauge

When right or left hand is mentioned in this manual, it means, from your point of view, when you are in the operating position (seated behind the steering wheel).

# TO REMOVE TRACTOR FROM CARTON

#### **UNPACK CARTON**

- 1. Remove all accessible loose parts and parts boxes from carton.
- 2. Cut along dotted lines on all four panels of carton. Remove end panels and lay side panels flat.
- 3. Check for any additional loose parts or cartons and remove.

# BEFORE REMOVING TRACTOR FROM SKID

#### ATTACH STEERING WHEEL

# ASSEMBLE EXTENSION SHAFT AND BOOT

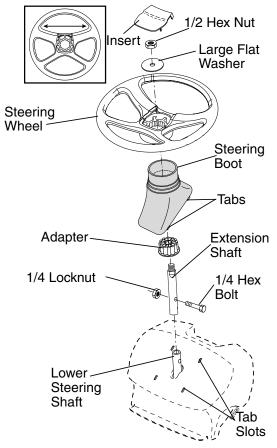
 Slide extension shaft onto lower steering shaft. Align mounting holes in extension and lower shafts and install 1/4 hex bolt and locknut. Tighten securely.

**IMPORTANT:** Tighten bolt and nut securely to 10-12 ft. lbs torque.

2. Place tabs of steering boot over tab slots in dash and push down to secure.

#### INSTALL STEERING WHEEL

- 3. Position front wheels of the tractor so they are pointing straight forward.
- 4. Remove steering wheel adapter from steering wheel and slide adapter onto steering shaft extension.
- 5. Position steering wheel so cross bars are horizontal (left to right) and slide inside boot and onto adapter.
- 6. Assemble large flat washer, 1/2 hex nut and tighten securely.



- 7. Snap steering wheel insert into center of steering wheel.
- 8. Remove protective materials from tractor hood and grill.

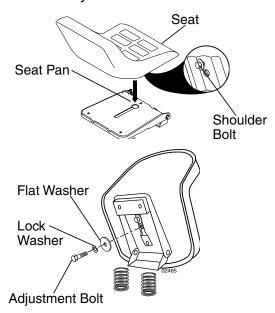
**IMPORTANT:** Check for and remove any staples in skid that may puncture tires where tractor is to roll off skid.

# HOW TO SET UP YOUR TRACTOR INSTALL SEAT

Adjust seat before tightening adjustment bolt.

- Remove adjustment bolt, lock washer and flat washer securing seat to cardboard packing and set aside for assembly of seat to tractor.
- Pivot seat upward and remove from the cardboard packing. Remove the cardboard packing and discard.
- 3. Place seat on seat pan so head of shoulder bolt is positioned over large slotted hole in pan.

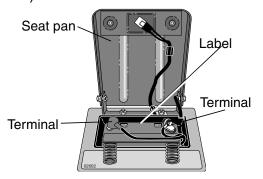
- 4. Push down on seat to engage shoulder bolt in slot and pull seat towards rear of tractor.
- 5. Pivot seat and pan forward and assemble adjustment bolt, lockwasher and flat washer loosely. Do not tighten.
- 6. Lower seat into operating position and sit in seat.
- Slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
- 8. Get off seat without moving its adjusted position.
- 9. Raise seat and tighten adjustment bolt securely.



#### **CHECK BATTERY**

1. Lift seat pan to raised position.

NOTE: If this battery is put into service after month and year indicated on label (label located between terminals) charge battery for minimum of one hour at 6-10 amps. (See "BATTERY" in Maintenance section of this manual for charging instructions).



**NOTE:** You may now roll or drive your tractor off the skid. Follow the appropriate instruction below to remove the tractor from the skid.

# TO ROLL TRACTOR OFF SKID (See Operation section for location and function of controls)

- Press lift lever plunger and raise attachment lift lever to its highest position.
- Release parking brake by depressing clutch/brake pedal.
- 3. Place gearshift lever in neutral (N) position.
- Roll tractor forward off skid.
- 5. Remove banding holding deflector shield guard up against tractor.

# TO DRIVE TRACTOR OFF SKID (See Operation section for location and function of controls)

AWARNING: Before starting, read, understand and follow all instructions in the Operation section of this manual. Be sure tractor is in a well-ventilated area. Be sure the area in front of tractor is clear of other people and objects.

- 1. Be sure all the above assembly steps have been completed.
- 2. Check engine oil level and fill fuel tank with gasoline.
- 3. Sit on seat in operating position, depress clutch/brake pedal and set the parking brake.
- 4. Place gear shift lever in neutral (N) position.
- Press lift lever plunger and raise attachment lift lever to its highest position.
- Start the engine. After engine has started, move throttle control to idle position.
- Depress clutch/brake pedal into full "BRAKE" position and hold. Move gearshift lever to 1st gear.
- 8. Slowly release clutch/brake pedal and slowly drive tractor off skid.
- Apply brake to stop tractor, set parking brake and place gearshift lever in neutral position.
- 10. Turn ignition key to "STOP" position. Continue with the instructions that follow.

#### **CHECK TIRE PRESSURE**

The tires on your tractor were overinflated at the factory for shipping purposes. Correct tire pressure is important for best cutting performance.

 Reduce tire pressure to PSI shown in "PRODUCT SPECIFICATIONS" section of this manual.

# CHECK FOR PROPER POSITION OF ALL BELTS

See the figures that are shown for replacing motion and mower blade drive belts in the Service and Adjustments section of this manual. Verify that the belts are routed correctly.

#### **CHECK DECK LEVELNESS**

For best cutting results, mower housing should be properly leveled. See "TO LEV-EL MOWER HOUSING" in the Service and Adjustments section of this manual.

#### **CHECK BRAKE SYSTEM**

After you learn how to operate your tractor, check to see that the brake is properly adjusted. See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual.

#### √ CHECKLIST

Before you operate your new tractor, we wish to assure that you receive the best performance and satisfaction from this Quality Product.

Please review the following checklist:

- ✓ All assembly instructions have been completed.
- ✓ No remaining loose parts in carton.
- ✓ Battery is properly prepared and charged. (Minimum 1 hour at 6 amps).
- ✓ Seat is adjusted comfortably and tightened securely.
- ✓ All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).
- ✓ Be sure mower deck is properly leveled side-to-side/front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
- ✓ Check mower and drive belts. Be sure they are routed properly around pulleys and inside all belt keepers.
- Check wiring. See that all connections are still secure and wires are properly clamped.

While learning how to use your tractor, pay extra attention to the following important items:

- ✓ Engine oil is at proper level.
- ✓ Fuel tank is filled with fresh, clean, regular unleaded gasoline.
- ✓ Become familiar with all controls, their location and function. Operate them before you start the engine.
- ✓ Be sure brake system is in safe operating condition.

### **OPERATION**

These symbols may appear on your tractor or in literature supplied with the product. Learn and understand their meaning.



























LOCKED

































ATTACHMENT ATTACHMENT CLUTCH ENGAGED CLUTCH DISENGAGED

DANGER, KEEP HANDS **AND FEET AWAY** 

**KEEP AREA CLEAR** 

**SLOPE HAZARDS** (SEE SAFETY RULES SECTION)



FRFF WHFFI (Automatic Models only)



Failure to follow instructions could result in serious injury or death. The safety alert symbol is used to identify safety information about hazards which can result in death, serious injury and/or property damage.



**DANGER** indicates a hazard which, if not avoided. will result in death or serious injury.



WARNING indicates a hazard which, if not avoided, could result in death or serious injury.



**CAUTION** indicates a hazard which, if not avoided, might result in minor or moderate injury.

**CAUTION** when used without the alert symbol, indicates a situation that could result in damage to the tractor and/or engine.



**HOT SURFACES** indicates a hazard which. if not avoided, could result in death, serious injury and/or property damage.

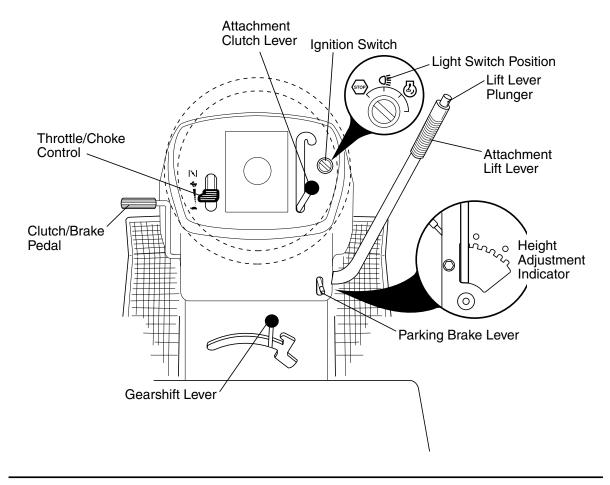


FIRE indicates a hazard which, if not avoided, could result in death, serious injury and/or property damage.

#### **KNOW YOUR TRACTOR**

# READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TRACTOR

Compare the illustrations with your tractor to familiarize yourself with the locations of various controls and adjustments. Save this manual for future reference.



Our tractors conform to the safety standards of the American National Standards Institute.

**ATTACHMENT CLUTCH LEVER** - Used to engage the mower blades, or other attachments mounted to your tractor.

ATTACHMENT LIFT LEVER - Used to raise, lower, and adjust the mower deck or other attachments mounted to your tractor. CLUTCH/BRAKE PEDAL - Used for declutching and braking the tractor and

declutching and braking the tractor and starting the engine.

**GEARSHIFT LEVER** - Selects the speed and direction of tractor.

**IGNITION SWITCH** - Used for starting and stopping the engine.

**LIFT LEVER PLUNGER** - Used to release attachment lift lever when changing its position.

**LIGHT SWITCH POSITION** - Turns the headlights on and off.

**PARKING BRAKE LEVER** - Locks clutch/ brake pedal into the brake position.

THROTTLE/CHOKE CONTROL - Used for starting and controlling engine speed.

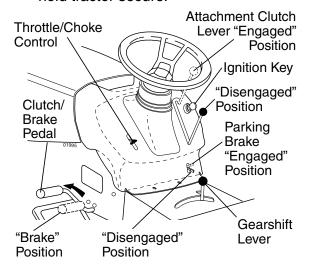


The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your tractor or performing any adjustments or repairs. We recommend a wide vision safety mask over spectacles or standard safety glasses.

# HOW TO USE YOUR TRACTOR TO SET PARKING BRAKE

Your tractor is equipped with an operator presence sensing switch. When engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine.

- 1. Depress clutch/brake pedal all the way down and hold.
- Pull parking brake lever up and release pressure from clutch/brake pedal. Pedal should remain in brake position. Make sure parking brake will hold tractor secure.



#### **STOPPING**

#### **MOWER BLADES -**

 To stop mower blades, move attachment clutch lever to disengaged position.

#### **GROUND DRIVE -**

- To stop ground drive, depress clutch/ brake pedal all the way down.
- Move gearshift lever to neutral (N) position.

#### **ENGINE** -

- Move throttle control to slow position.
   NOTE: Failure to move throttle control to slow position to allow engine to idle before stopping may cause engine to "backfire".
- Turn ignition key to "STOP" position and remove key. Always remove key when leaving tractor to prevent unauthorized use.

 Never use choke to stop engine.
 IMPORTANT: Leaving the ignition switch in any position other than "STOP" will cause the battery to discharge and go dead.

**NOTE:** Under certain conditions when tractor is standing idle with the engine running, hot engine exhaust gases may cause "browning" of grass. To eliminate this possibility, always stop engine when stopping tractor on grass areas.

**EXECUTION:** Always stop tractor completely, as described above, before leaving the operator's position.

#### TO USE THROTTLE CONTROL

Always operate engine at full throttle.

- Operating engine at less than full throttle reduces the battery charging rate.
- Full throttle offers the best bagging and mower performance.

# TO MOVE FORWARD AND BACKWARD

The direction and speed of movement is controlled by the gearshift lever.

- 1. Start tractor with clutch/brake pedal depressed and gearshift lever in neutral (N) position.
- 2. Move gearshift lever to desired position.
- 3. Slowly release clutch/brake pedal to start movement.

**IMPORTANT:** Bring tractor to a complete stop before shifting or changing gears. Failure to do so will shorten the useful life of your transaxle.

#### TO ADJUST MOWER CUTTING HEIGHT

The position of the attachment lift lever determines the cutting height.

- Grasp lift lever.
- Press plunger with thumb and move lever to desired position.

The cutting height range is approximately 1-1/2 to 4". The heights are measured from the ground to the blade tip with the engine not running. These heights are approximate and may vary depending upon soil conditions, height of grass and types of grass being mowed.

- The average lawn should be cut to approximately 2-1/2 inches during the cool season and to over 3 inches during hot months. For healthier and better looking lawns, mow often and after moderate growth.
- For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

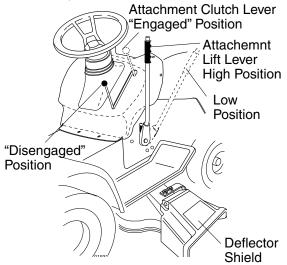
#### TO OPERATE MOWER

Your tractor is equipped with an operator presence sensing switch. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut off the engine. You must remain fully and centrally positioned in the seat to prevent the engine from hesitating or cutting off when operating your equipment on rough, rolling terrain or hills.

- 1. Select desired height of cut.
- 2. Start mower blades by engaging attachment clutch control.

TO STOP MOWER BLADES - disengage attachment clutch control.

without either the entire grass catcher, on mowers so equipped, or the deflector shield in place.



#### TO OPERATE ON HILLS

**AWARNING:** Do not drive up or down hills with slopes greater than 15° and do not drive across any slope. Use the slope guide provided at the back of this manual.

- Choose the slowest speed before starting up or down hills.
- Avoid stopping or changing speed on hills.
- If slowing is necessary, move throttle control lever to slower position.

- If stopping is absolutely necessary, push clutch/brake pedal quickly to brake position and engage parking brake.
- Move gearshift lever to 1st gear. Be sure you have allowed room for tractor to roll slightly as you restart movement.
- To restart movement, slowly release parking brake and clutch/brake pedal.
- Make all turns slowly.

#### **TO TRANSPORT**

- Raise attachment lift to highest position with attachment lift control.
- When pushing or towing your tractor, be sure gearshift lever is in neutral (N) position.
- Do not push or tow tractor at more than five (5) MPH.

**NOTE**: To protect hood from damage when transporting your tractor on a truck or a trailer, be sure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (rope, cord, etc.).

#### TOWING CARTS AND OTHER ATTACH-MENTS

Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

# BEFORE STARTING THE ENGINE CHECK ENGINE OIL LEVEL

The engine in your tractor has been shipped, from the factory, already filled with summer weight oil.

- 1. Check engine oil with tractor on level ground.
- Remove oil fill cap/dipstick and wipe clean, reinsert the dipstick and screw cap tight, wait for a few seconds, remove and read oil level. If necessary, add oil until "FULL" mark on dipstick is reached. Do not overfill.
- For cold weather operation you should change oil for easier starting (See "OIL VISCOSITY CHART" in the Maintenance section of this manual).
- To change engine oil, see the Maintenance section in this manual.

#### **ADD GASOLINE**

 Fill fuel tank to bottom of filler neck. Do not overfill. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

**ACAUTION:** Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

**IMPORTANT:** When operating in temperatures below32°F(0°C), use fresh, clean winter grade gasoline to help insure good cold weather starting.

CAUTION: Alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

#### TO START ENGINE

When starting the engine for the first time or if the engine has run out of fuel, it will take extra cranking time to move fuel from the tank to the engine.

- Sit on seat in operating position, depress clutch/brake pedal and set parking brake.
- 2. Place gear shift lever in neutral (N) position.
- Move attachment clutch to disengaged position.
- 4. Move throttle control to choke position. **NOTE:** Before starting, read the warm

and cold starting procedures below.

5. Insert key into ignition and turn key clockwise to start position and release key as soon as engine starts. Do not run starter continuously for more than fifteen seconds per minute. If the engine does not start after several attempts, move throttle control to fast position, wait a few minutes and try again. If engine still does not start, move the throttle control back to the choke position and retry.

WARM WEATHER STARTING (50° F and above)

- 6. When engine starts, move the throttle control to the fast position.
- The attachments and ground drive can now be used. If the engine does not accept the load, restart the engine and allow it to warm up for one minute using the choke as described above.

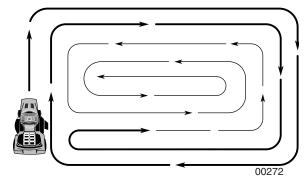
COLD WEATHER STARTING (50° F and below)

- 6. When engine starts, leave throttle control in choke position until engine warms up and begins to run roughly. Once rough running begins, immediately move the throttle control to the fast position. Engine warm-up may take from several seconds to several minutes (the colder the temperature, the longer the warm-up).
- The attachments can also be used during the engine warm-up period.

**NOTE:** If at a high altitude (above 3000 feet) or in cold temperatures (below 32 F) the carburetor fuel mixture may need to be adjusted for best engine performance (see "TO ADJUST CARBURETOR" in the Service and Adjustments section of this manual).

#### **MOWING TIPS**

- Tire chains cannot be used when the mower housing is attached to tractor.
- Mower should be properly leveled for best mowing performance. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.
- The left hand side of mower should be used for trimming.
- Drive so that clippings are discharged onto the area that has already been cut. Have the cut area to the right of the tractor. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left hand turns until finished.



- If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings. Make first cut relatively high; the second to the desired height.
- Do not mow grass when it is wet.
   Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.
- Always operate engine at full throttle when mowing to assure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough gear to give the mower cutting performance as well as the quality of cut desired.
- When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.

### **MAINTENANCE**

AS	MAINTENANCE SCHEDUL LI IN DATES YOU COMPLETE GULAR SERVICE	E	SEFORE S	EACH U	HOURS	S HOUP S HOUP S VERY S	S HOUR O HOUR VERY	O HOLL	RS ON SEASON	SERVIO	CE DAT	ES
	Check Brake Operation	<b>V</b>	1									
l	Check Tire Pressure	<b>V</b>	<b>V</b>									
т	Check Operator Presence and Interlock Systems	~										
R	Check for Loose Fasteners	1				<b>1</b> 5		1				
ΙÀ	Sharpen/Replace Mower Blades			<b>1</b> 3								
C	Lubrication Chart			<b>/</b>				1				
Ιċ	Check Battery Level			<b>1</b> 4								
R	Clean Battery and Terminals			<b>/</b>				1				
l	Check Transaxle Cooling			<b>/</b>								
	Check V-Belts					1						
	Check Engine Oil Level	<b>V</b>	1									
l	Change Engine Oil (with oil filter)				<b>1</b> <sub>1,2</sub>	2		1				
lε	Change Engine Oil (without oil filter)			<b>1</b> ,2				1				
N	Clean Air Filter			<b>✓</b> 2								
Ģ	Clean Air Screen			<b>1</b> 2								
Ь	Inspect Muffler/Spark Arrester				1							
ΙË	Replace Oil Filter (If equipped)					1,2						
-	Clean Engine Cooling Fins					<b>√</b> 2						<u> </u>
l	Replace Spark Plug					1	~					2
	Replace Air Filter Paper Cartridge					<b>1</b> /2						Hallit_Soll-flactore.llow
I	Replace Fuel Filter						1					7

- Change more often when operating under a heavy load or in high ambient temperatures.
- 2 Service more often when operating in dirty or dusty conditions.
- 3 Replace blades more often when mowing in sandy soil.
- 4 Not required if equipped with maintenance-free battery5 Tighten front axle pivot bolt to 35 ft.-lbs. maximum.

#### GENERAL RECOMMENDATIONS

The warranty on this tractor does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain tractor as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your tractor.

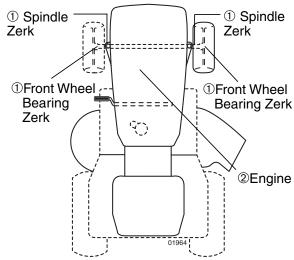
At least once a season, check to see if you should make any of the adjustments described in the Service and Adjustments section of this manual.

 At least once a year you should replace the spark plug, clean or replace air filter, and check blades and belts for wear.
 A new spark plug and clean air filter assure proper air-fuel mixture and help your engine run better and last longer.

#### **BEFORE EACH USE**

- Check engine oil level.
- 2. Check brake operation.
- 3. Check tire pressure.
- Check operator presence and interlock systems for proper operation.
- Check for loose fasteners.

#### LUBRICATION CHART



- ① General Purpose Grease
- 2 Refer to Maintenance "Engine" Section

**IMPORTANT:** Do not oil or grease the pivot points which have special nylon bearings. Viscous lubricants will attract dust and dirt that will shorten the life of the self-lubricating bearings. If you feel they must be lubricated, use only a dry, powdered graphite type lubricant sparingly.

#### **TRACTOR**

Always observe safety rules when performing any maintenance.

#### **BRAKE OPERATION**

If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted. (See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual).

#### **TIRES**

- Maintain proper air pressure in all tires (See "PRODUCT SPECIFICATIONS" section of this manual).
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

**NOTE:** To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

#### OPERATOR PRESENCE SYSTEM

Be sure operator presence and interlock systems are working properly. If your tractor does not function as described, repair the problem immediately.

- The engine should not start unless the brake pedal is fully depressed and attachement clutch control is in the disengaged position.
- When the engine is running, any attempt by the operator to leave the seat without first setting the parking brake should shut off the engine.
- When the engine is running and the attachment clutch is engaged, any attempt by the operator to leave the seat should shut off the engine.
- The attachment clutch should never operate unless the operator is in the seat.

#### **BLADE CARE**

For best results mower blades must be kept sharp. Replace bent or damaged blades.

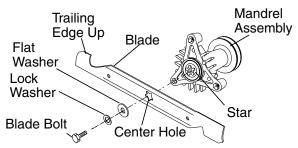
#### **BLADE REMOVAL**

- 1. Raise mower to highest position to allow access to blades.
- 2. Remove blade bolt, lock washer and flat washer securing blade.
- 3. Install new or resharpened blade with trailing edge up towards deck as shown.

**IMPORTANT:** To ensure proper assembly, center hole in blade must align with star on mandrel assembly.

- 4. Reassemble blade bolt, lock washer and flat washer in exact order as shown.
- 5. Tighten blade bolt securely (27-35 Ft. Lbs. torque).

**IMPORTANT**: Blade bolt is heat treated. If bolt needs replacing, replace only with approve bolt shown in the Repair Parts.



#### TO SHARPEN BLADE

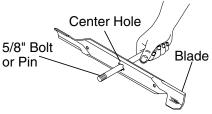
**NOTE:** We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

Care should be taken to keep the blade balanced. An unbalanced blade will cause excessive vibration and eventual damage to mower and engine.

- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, you will need a 5/8" diameter steel bolt, pin, or a cone balancer. (When using a cone balancer, follow the instructions supplied with balancer.)

**NOTE:** Do not use a nail for balancing blade. The lobes of the center hole may appear to be centered, but are not.

 Slide blade on to an unthreaded portion of the steel bolt or pin and hold the bolt or pin parallel with the ground. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.



#### **BATTERY**

Your tractor has a battery charging system which is sufficient for normal use. However, periodic charging of the battery with an automotive charger will extend its life.

- Keep battery and terminals clean.
- · Keep battery bolts tight.

- Keep small vent holes open.
- Recharge at 6-10 amperes for 1 hour.
   NOTE: The original equipment battery on your tractor is maintenance free. Do not attempt to open or remove caps or covers.
   Adding or checking level of electrolyte is not necessary.

TO CLEAN BATTERY AND TERMINALS Corrosion and dirt on the battery and terminals can cause the battery to "leak" power.

- Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.
- Rinse the battery with plain water and dry.
- 3. Clean terminals and battery cable ends with wire brush until bright.
- Coat terminals with grease or petroleum jelly.
- Reinstall battery (See "REPLACING BATTERY" in the SERVICE AND AD-JUSTMENTS section of this manual).

#### TRANSAXLE COOLING

Keep transaxle free from build-up of dirt and chaff which can restrict cooling.

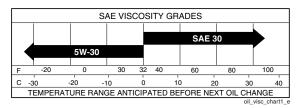
#### **V-BELTS**

Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

#### **ENGINE**

#### **LUBRICATION**

Only use high quality detergent oil rated with API service classification SF-SJ. Select the oil's SAE viscosity grade according to your expected operating temperature.



**NOTE:** Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, they will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

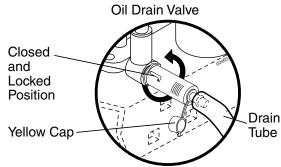
Change the oil after every 25 hours of operation or at least once a year if the tractor is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each eight (8) hours of operation. Tighten oil fill cap/dipstick securely each time you check the oil level.

#### TO CHANGE ENGINE OIL

Determine temperature range expected before oil change. All oil must meet API service classification SF-SJ.

- Be sure tractor is on level surface.
- Oil will drain more freely when warm.
- Catch oil in a suitable container.
- Remove oil fill cap/dipstick. Be careful not to allow dirt to enter the engine when changing oil.
- Remove yellow cap from end of drain valve and install the drain tube onto the fitting.



- 3. Unlock drain valve by pushing inward slightly and turning counterclockwise.
- 4. To open, pull out on the drain valve.
- After oil has drained completely, close and lock the drain valve by pushing inward and turning clockwise until the pin is in the locked position as shown.
- 6. Remove the drain tube and replace the cap onto the end of the drain valve.
- Refill engine with oil through oil fill dipstick tube. Pour slowly. Do not overfill. For approximate capacity see "PROD-UCT SPECIFICATIONS" section of this manual.
- Use gauge on oil fill cap/dipstick for checking level. For accurate reading, tighten dipstick cap securely onto the tube before removing dipstick. Keep oil at "FULL" line on dipstick. Tighten cap onto the tube securely when finished.

#### **CLEAN AIR SCREEN**

Air screen must be kept free of dirt and chaff to prevent engine damage from overheating. Clean with a wire brush or compressed air to remove dirt and stubborn dried gum fibers.

#### **AIR FILTER**

Your engine will not run properly using a dirty air filter. Service air cleaner more often under dusty conditions. See Engine Manual.

#### **MUFFLER**

Inspect and replace corroded muffler and spark arrester (if equipped) as it could create a fire hazard and/or damage.

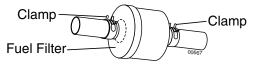
#### **SPARK PLUG(S)**

Replace spark plug(s) at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in "PRODUCT SPECIFICATIONS" section of this manual.

#### **IN-LINE FUEL FILTER**

The fuel filter should be replaced once each season. If fuel filter becomes clogged, obstructing fuel flow to carburetor, replacement is required.

- 1. With engine cool, remove filter and plug fuel line sections.
- 2. Place new fuel filter in position in fuel line with arrow pointing towards carburetor.
- 3. Be sure there are no fuel line leaks and clamps are properly positioned.
- 4. Immediately wipe up any spilled gasoline.



#### **CLEANING**

- Clean engine, battery, seat, finish, etc. of all foreign matter.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose or pressure washer to clean your tractor unless the engine and transmission are covered to keep water out. Water in engine or transmission will shorten the useful life of your tractor. Use compressed air or a leaf blower to remove grass, leaves and trash from tractor and mower.

### **SERVICE AND ADJUSTMENTS**



# WARNING: TO AVOID SERIOUS INJURY, BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS:

- 1. Depress clutch/brake pedal fully and set parking brake.
- 2. Place gearshift lever in neutral (N) position.
- 3. Place attachment clutch in "DISENGAGED" position.
- 4. Turn ignition key to "STOP" and remove key.
- 5. Make sure the blades and all moving parts have completely stopped.
- 6. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

#### **TRACTOR**

#### TO REMOVE MOWER

Mower will be easier to remove from the right side of tractor.

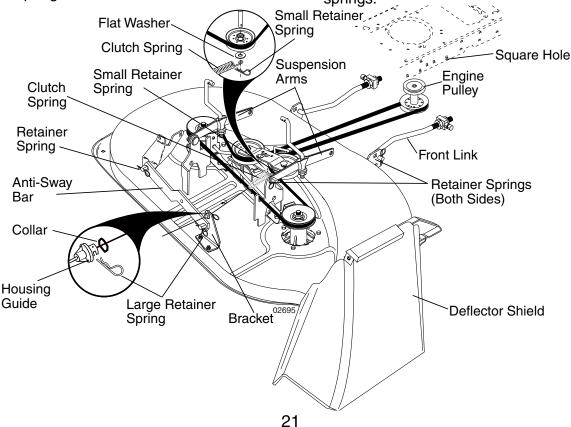
- 1. Place attachment clutch in "DISEN-GAGED" position.
- 2. Move attachment lift lever forward to lower mower to its lowest position.
- 3. Roll belt off engine pulley.
- 4. Remove small retainer spring, and remove clutch spring off pulley bolt.
- Remove large retainer spring, slide collar off and push housing guide out of bracket.
- 6. Disconnect anti-sway bar from chassis bracket by removing retainer spring.
- Disconnect suspension arms from rear deck brackets by removing retainer springs.

- 8. Disconnect front links from deck by removing retainer springs.
- Raise lift lever to raise suspension arms. Slide mower out from under tractor

**IMPORTANT:** If an attachment other than the mower deck is to be mounted on the tractor, remove the front links and hook the clutch spring Into square hole in frame.

#### TO INSTALL MOWER

- 1. Raise attachment lift lever to its highest position.
- 2. Slide mower under tractor with deflector shield to right side of tractor.
- 3. Lower lift lever to its lowest position.
- 4. Connect front links to mower deck and secure with retainer springs.
- Connect suspension arms to rear deck brackets and secure with retainer springs.



- 6. Connect anti-sway bar to chassis bracket and secure with retainer spring.
- 7. Push clutch cable housing guide into bracket, slide collar onto guide and secure with large retainer spring.
- Place flat washer and clutch spring on idler pulley bolt and secure with small retainer spring.
- 9. Install belt onto engine pulley.

#### TO LEVEL MOWER HOUSING

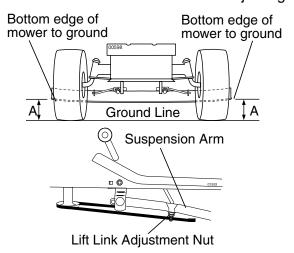
Adjust the mower while tractor is parked on level ground or driveway. Make sure tires are properly inflated (See "PROD-UCT SPECIFICATIONS" section of this manual). If tires are over or underinflated, you will not properly adjust your mower.

#### SIDE-TO-SIDE ADJUSTMENT

- · Raise mower to its highest position.
- At the midpoint of both sides of mower, measure height from bottom edge of mower to ground. Distance "A" on both sides of mower should be the same or within 1/4" of each other.
- If adjustment is necessary, make adjustment on one side of mower only.
- To raise one side of mower, tighten lift link adjustment nut on that side.
- To lower one side of mower, loosen lift link adjustment nut on that side.

**NOTE**: Each full turn of adjustment nut will change mower height about 1/8".

Recheck measurements after adjusting.



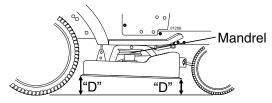
#### FRONT-TO-BACK ADJUSTMENT

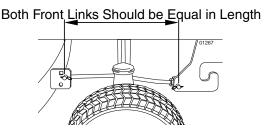
**IMPORTANT:** Deck must be level side-to side. If the following front-to-back adjustment is necessary, be sure to adjust both front links equally so mower will stay level side-to-side.

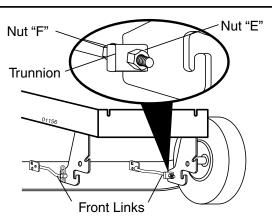
To obtain the best cutting results, the mower housing should be adjusted so that the front is approximately 1/8" to 1/2" lower than the rear when the mower is in its highest position.

Check adjustment on right side of tractor. Measure distance "D" directly in front and behind the mandrel at bottom edge of mower housing as shown.

- Before making any necessary adjustments, check that both front links are equal in length.
- If links are not equal in length, adjust one link to same length as other link.
- To lower front of mower loosen nut "E" on both front links an equal number of turns.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nuts "F" against trunnion on both front links.
- To raise front of mower, loosen nut "F" from trunnion on both front links. Tighten nut "E" on both front links an equal number of turns. The two front links must remain equal in length.
- When distance "D" is 1/8" to 1/2" lower at front than rear, tighten nut "F" against trunnion on both front links.
- Recheck side-to-side adjustment.







## TO REPLACE MOWER BLADE DRIVE BELT

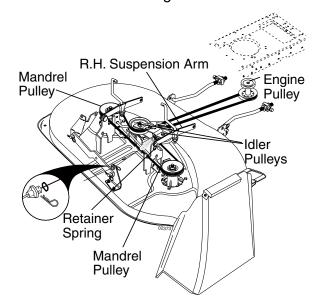
The mower blade drive belt may be replaced without tools. Park the tractor on level surface. Engage parking brake.

#### **BELT REMOVAL -**

- 1. Place attachment clutch in "DISEN-GAGED" position.
- 2. Move attachment lift lever forward to lower mower to its lowest position.
- 3. Roll belt off engine pulley.
- Disconnect R.H. suspension arm from rear deck bracket by removing retainer spring.
- 5. Work belt off both mandrel pulleys and idler pulleys.
- 6. Pull belt away from mower.

#### BELT INSTALLATION -

- 1. Work new belt around both mandrel pulleys and idler pulleys.
- 2. Install new belt into engine pulley grove.
- 3. Reconnect R.H. suspension arm and secure with retainer spring.
- 4. Make sure belt is in all pulley grooves and inside all belt guides.



#### TO CHECK AND ADJUST BRAKE

Your tractor is equipped with an adjustable brake system which is mounted on the right side of the transaxle.

If tractor requires more than five (5) feet to stop at highest speed in highest gear on a level, dry concrete or paved surface, then brake must be checked and adjusted.

#### TO CHECK BRAKE

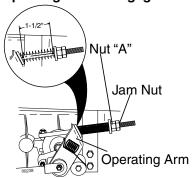
- Park tractor on a level, dry concrete or paved surface, depress clutch/brake pedal all the way down and engage parking brake.
- 2. Place gear shift lever in neutral (N) position.

The rear wheels must lock and skid when you try to manually push the tractor forward. If the rear wheels rotate, the brake needs to be adjusted or the pads need to be replaced.

#### TO ADJUST BRAKE

- 1. Depress clutch/brake pedal all the way down and engage parking brake.
- 2. Measure distance between brake operating arm and nut "A" on brake rod.
- If distance is other than 1-1/2", loosen jam nut and turn nut "A" until distance becomes 1-1/2". Retighten jam nut against nut "A".
- 4. Road test tractor for proper stopping distance as stated above. Readjust if necessary. If stopping distance is still greater than five (5) feet in highest gear, further maintenance is necessary. Contact an authorized service center/department.

#### With parking brake "Engaged"



#### TO REPLACE MOTION DRIVE BELT

Park the tractor on level surface. Engage parking brake. For assistance, there is a belt installation guide decal on bottom side of left footrest.

#### **BELT REMOVAL -**

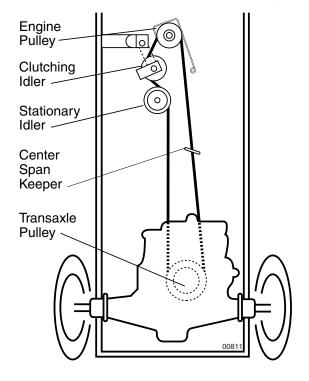
1. Remove mower (See "TO REMOVE MOWER" in this section of manual).

**NOTE:** Observe entire motion drive belt and position of all belt guides and keepers.

- 2. Remove belt from stationary idler and clutching idler.
- 3. Remove belt downward from around engine pulley.
- 4. Pull belt slack toward rear of tractor. Remove belt upwards from transaxle pulley by deflecting belt keepers.
- 5. Remove belt from center span keeper and pull belt away from tractor.

#### **BELT INSTALLATION -**

- Carefully work new belt down between transaxle belt keepers and onto the input pulley.
- 2. Slide belt into the center span keeper.
- 3. Pull belt toward front of tractor and roll around the top groove of engine pulley.
- 4. Install belt through stationary idler and clutching idler.
- 5. Make sure belt is in all pulley grooves and inside all belt guides and keepers.
- 6. Install mower (See "TO INSTALL MOWER" in this section of manual).



#### TO ADJUST STEERING WHEEL ALIGN-MENT

If steering wheel crossbars are not horizontal (left to right) when wheels are positioned straight forward, remove steering wheel and reassemble with crossbars horizontal. Tighten securely.

#### FRONT WHEEL TOE-IN/CAMBER

The front wheel toe-in and camber are not adjustable on your tractor. If damage has occurred to affect the front wheel toe-in or camber, contact your nearest authorized service center/department.

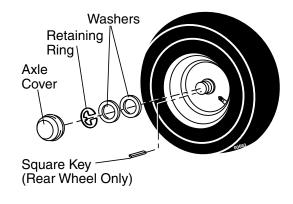
#### TO REMOVE WHEEL FOR REPAIRS

- 1. Block up axle securely.
- Remove axle cover, retaining ring and washers to allow wheel removal (rear wheels have a square key - Do not lose).
- 3. Repair tire and reassemble.

**NOTE:** On rear wheels only: align grooves in rear wheel hub and axle. Insert square key.

- 4. Replace washers and snap retaining ring securely in axle groove.
- 5. Replace axle cover.

**NOTE:** To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.



## TO START ENGINE WITH A WEAK BATTERY

**WARNING:** Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.

If your battery is too weak to start the engine, it should be recharged. (See "BATTERY" in the MAINTENANCE section of this manual).

If "jumper cables" are used for emergency starting, follow this procedure:

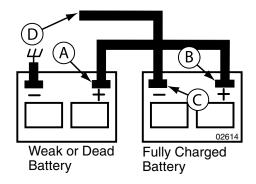
**IMPORTANT**: Your tractor is equipped with a 12 volt system. The other vehicle must also be a 12 volt system. Do not use your tractor battery to start other vehicles.

#### TO ATTACH JUMPER CABLES -

- Connect one end of the RED cable to the POSITIVE (+) terminal of each battery(A-B), taking care not to short against tractor chassis.
- Connect one end of the BLACK cable to the NEGATIVE (-) terminal (C) of fully charged battery.
- Connect the other end of the BLACK cable (D) to good chassis ground, away from fuel tank and battery.

# TO REMOVE CABLES, REVERSE ORDER -

- 1. BLACK cable first from chassis and then from the fully charged battery.
- 2. RED cable last from both batteries.

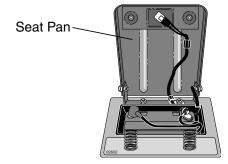


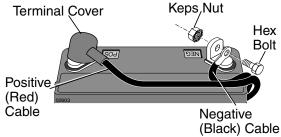
#### **REPLACING BATTERY**

**AWARNING:** Do not short battery terminals by allowing a wrench or any other object to contact both terminals at the same time. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc.

Positive terminal must be connected first to prevent sparking from accidental grounding.

- 1. Lift seat pan to raised position.
- Disconnect BLACK battery cable first then RED battery cable and carefully remove battery from tractor.
- 3. Install new battery with terminals in same position as old battery.
- First connect RED battery cable to positive (+) terminal with hex bolt and keps nut as shown. Tighten securely. Slide terminal cover over terminal
- Connect BLACK grounding cable to negative (-) terminal with remaining hex bolt and keps nut. Tighten securely.





#### TO REPLACE HEADLIGHT BULB

- 1. Raise hood.
- 2. Pull bulb holder out of the hole in the backside of the grill.
- 3. Replace bulb in holder and push bulb holder securely back into the hole in the backside of the grill.
- 4. Close hood.

#### INTERLOCKS AND RELAYS

Loose or damaged wiring may cause your tractor to run poorly, stop running, or prevent it from starting.

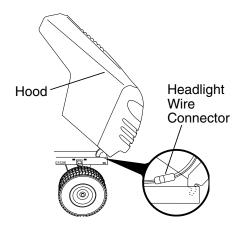
 Check wiring. See electrical wiring diagram in the Repair Parts section.

#### TO REPLACE FUSE

Replace with 20 amp automotive-type plug-in fuse. The fuse holder is located behind the dash.

#### TO REMOVE HOOD AND GRILL AS-SEMBLY

- 1. Raise hood.
- 2. Unsnap headlight wire connector.
- Stand in front of tractor. Grasp hood at sides, tilt toward engine and lift off of tractor.
- 4. When replacing hood, be sure to reconnect the headlight wire connector.



# ENGINE TO ADJUST THROTTLE CONTROL CABLE

The throttle control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, see engine manual

#### TO ADJUST CARBURETOR

The carburetor has been preset at the factory and adjustment should not be necessary. However, minor adjustment may be required to compensate for differences in fuel, temperature, altitude or load. If the carburetor does need adjustment, see engine manual.

### **STORAGE**

Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more.

**WARNING:** Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

#### **TRACTOR**

Remove mower from tractor for winter storage. When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire tractor (See "CLEANING" in the Maintenance section of this manual).
- Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
- 3. Lubricate as shown in the Maintenance section of this manual.
- Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- 5. Touch up all rusted or chipped paint surfaces; sand lightly before painting.

#### **BATTERY**

- Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see "TO CLEAN BATTERY AND TERMINALS" in the Maintenance section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals.
- If battery is removed from tractor for storage, do not store battery directly on concrete or damp surfaces.

#### **ENGINE**

#### **FUEL SYSTEM**

**IMPORTANT**: It is important to prevent gum deposits from forming in essential fuel system parts such as carburetor, fuel hose, or tank during storage. Also, alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

- Empty the fuel tank by starting the engine and letting it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

**NOTE:** Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not empty the gas tank and carburetor if using fuel stabilizer.

#### **ENGINE OIL**

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Maintenance section of this manual).

#### CYLINDER(S)

- 1. Remove spark plug(s).
- 2. Pour one ounce of oil through spark plug hole(s) into cylinder(s).
- 3. Turn ignition key to start position for a few seconds to distribute oil.
- Replace with new spark plug(s).

#### **OTHER**

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your tractor indoors and cover it to give protection from dust and dirt.
- Cover your tractor with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your tractor to rust.

**IMPORTANT**: Never cover tractor while engine and exhaust areas are still warm.

### TROUBLESHOOTING CHART

PROBLEM	CAUSE	CORRECTION
Will not start	<ol> <li>Out of fuel.</li> <li>Engine not "CHOKED" properly.</li> <li>Engine flooded.</li> <li>Bad spark plug.</li> <li>Dirty air filter.</li> <li>Dirty fuel filter.</li> <li>Water in fuel.</li> <li>Loose or damaged wiring.</li> <li>Carburetor out of adjustment.</li> </ol>	<ol> <li>Fill fuel tank.</li> <li>See "TO START ENGINE" in Operation section.</li> <li>Wait several minutes before attempting to start.</li> <li>Replace spark plug.</li> <li>Clean/replace air filter.</li> <li>Replace fuel filter.</li> <li>Empty fuel tank and carburetor, refill tank with fresh gas oline and replace fuel filter.</li> <li>Check all wiring.</li> <li>See "To Adjust Carburetor" in Service and Adjustments section.</li> </ol>
	10. Engine valves out of adjustment.	10. Contact a qualified service center/department.
Hard to start	<ol> <li>Dirty air filter.</li> <li>Bad spark plug.</li> <li>Weak or dead battery.</li> <li>Dirty fuel filter.</li> <li>Stale or dirty fuel.</li> <li>Loose or damaged wiring.</li> <li>Carburetor out of adjustment.</li> </ol>	<ol> <li>Clean/replace air filter.</li> <li>Replace spark plug.</li> <li>Recharge or replace battery.</li> <li>Replace fuel filter.</li> <li>Empty fuel tank and refill tank with fresh, clean gasoline.</li> <li>Check all wiring.</li> <li>See "To Adjust Carburetor" in Service and Adjustments section.</li> </ol>
	Engine valves out of adjustment.	8. Contact a qualified service center/department.
Engine will not turn over	<ol> <li>Clutch/brake pedal not depressed.</li> <li>Attachment clutch is engaged.</li> <li>Weak or dead battery.</li> <li>Blown fuse.</li> <li>Corroded battery terminals.</li> <li>Loose or damaged wiring.</li> <li>Faulty ignition switch.</li> <li>Faulty solenoid or starter.</li> <li>Faulty operator presence switch(es).</li> </ol>	<ol> <li>Depress clutch/brake pedal.</li> <li>Disengage attachment clutch.</li> <li>Recharge or replace battery.</li> <li>Replace fuse.</li> <li>Clean battery terminals.</li> <li>Check all wiring.</li> <li>Check/replace ignition switch.</li> <li>Check/replace solenoid or starter.</li> <li>Contact a qualified service center/department.</li> </ol>
Engine clicks but will not start	<ol> <li>Weak or dead battery.</li> <li>Corroded battery terminals.</li> <li>Loose or damaged wiring.</li> <li>Faulty solenoid or starter.</li> </ol>	<ol> <li>Recharge or replace battery.</li> <li>Clean battery terminals.</li> <li>Check all wiring.</li> <li>Check/replace solenoid or starter.</li> </ol>
Loss of power	Cutting too much grass/too fast.     Throttle in "CHOKE" position.	<ol> <li>Raise cutting height/reduce speed.</li> <li>Adjust throttle control.</li> </ol>

### TROUBLESHOOTING CHART

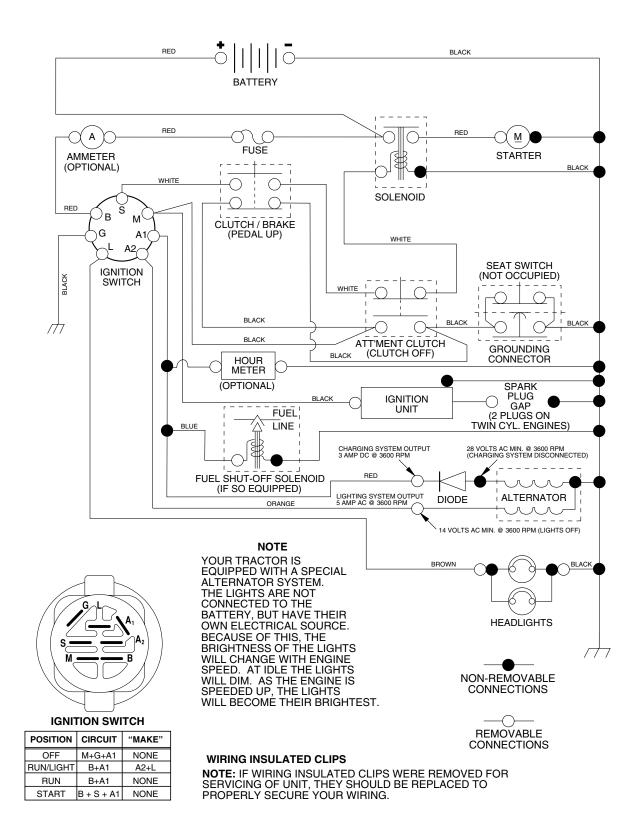
PROBLEM	CAUSE	CORRECTION
Loss of power (continued)	<ol> <li>Build-up of grass, leaves and trash under mower.</li> <li>Dirty air filter.</li> <li>Low oil level/dirty oil.</li> <li>Faulty spark plug.</li> <li>Dirty fuel filter.</li> <li>Stale or dirty fuel.</li> <li>Water in fuel.</li> <li>Spark plug wire loose.</li> <li>Dirty/clogged muffler.</li> <li>Loose or damaged wiring.</li> <li>Carburetor out of adjustment.</li> <li>Engine valves out of adjustment.</li> </ol>	<ol> <li>housing.</li> <li>Clean/replace air filter.</li> <li>Check oil level/change oil.</li> <li>Clean and regap or change spark plug.</li> <li>Replace fuel filter.</li> <li>Empty fuel tank and refill tank with fresh, clean gasoline.</li> <li>Empty fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter.</li> <li>Connect and tighten spark plug wire.</li> <li>Clean engine air screen/fins.</li> <li>Clean/replace muffler.</li> <li>Check all wiring.</li> </ol>
Excessive vibration  Engine continues to run when operator leaves seat	<ol> <li>Worn, bent or loose blade.</li> <li>Bent blade mandrel.</li> <li>Loose/damaged part(s).</li> <li>Faulty operator-safety presence control system.</li> </ol>	<ol> <li>Replace blade. Tighten blade bolt.</li> <li>Contact a qualified service center/department.</li> <li>Tighten loose part(s). Replace damaged parts.</li> <li>Check wiring, switches and connections. If not contact a qualified service center/de-</li> </ol>
with attachment clutch engaged		partment.
Poor cut - uneven	<ol> <li>Worn, bent or loose blade.</li> <li>Mower deck not level.</li> <li>Buildup of grass, leaves, and trash under mower.</li> <li>Bent blade mandrel.</li> <li>Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels.</li> </ol>	<ol> <li>Replace blade. Tighten blade bolt.</li> <li>Level mower deck.</li> <li>Clean underside of mower housing.</li> <li>Contact a qualified service center/department.</li> <li>Clean around mandrels to open vent holes.</li> </ol>
Mower blades will not rotate	<ol> <li>Obstruction in clutch mechanism.</li> <li>Worn/damaged mower drive belt.</li> <li>Frozen idler pulley.</li> <li>Frozen blade mandrel.</li> </ol>	<ol> <li>Remove obstruction.</li> <li>Replace mower drive belt.</li> <li>Replace idler pulley.</li> <li>Contact a qualified service center/department.</li> </ol>

### TROUBLESHOOTING CHART

PROBLEM	CAUSE	CORRECTION
Poor grass discharge	<ol> <li>Engine speed too slow.</li> <li>Travel speed too fast.</li> <li>Wet grass.</li> <li>Mower deck not level.</li> <li>Low/uneven tire air pressure.</li> <li>Worn, bent or loose blade.</li> <li>Buildup of grass, leaves and trash under mower.</li> <li>Mower drive belt worn.</li> <li>Blades improperly installed.</li> <li>Improper blades used.</li> <li>Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels.</li> </ol>	<ol> <li>Place throttle control in "FAST" position.</li> <li>Shift to slower speed.</li> <li>Allow grass to dry before mowing.</li> <li>Level mower deck.</li> <li>Check tires for proper air pressure.</li> <li>Replace/sharpen blade.         <ul> <li>Tighten blade bolt.</li> </ul> </li> <li>Clean underside of mower housing.</li> <li>Replace mower drive belt.</li> <li>Reinstall blades sharp edge down.</li> <li>Replace with blades listed in this manual.</li> <li>Clean around mandrels to open vent holes.</li> </ol>
Headlight(s) not working (if so equipped)	<ol> <li>Switch is "OFF".</li> <li>Bulb(s) or lamp(s) burned out.</li> <li>Faulty light switch.</li> <li>Loose or damaged wiring.</li> <li>Blown fuse.</li> </ol>	<ol> <li>Turn switch "ON".</li> <li>Replace bulb(s) or lamp(s).</li> <li>Check/replace light switch.</li> <li>Check wiring and connections.</li> <li>Replace fuse.</li> </ol>
Battery will not charge	<ol> <li>Bad battery cell(s).</li> <li>Poor cable connections.</li> <li>Faulty regulator (if so equipped).</li> <li>Faulty alternator.</li> </ol>	<ol> <li>Replace battery.</li> <li>Check/clean all connections.</li> <li>Replace regulator.</li> <li>Replace alternator.</li> </ol>
Engine "backfires" when turning engine "OFF"	Engine throttle control not set at "SLOW" position for 30 seconds before stopping engine.	Move throttle control to     "SLOW" position and allow     to idle for 30 seconds before     stopping engine.

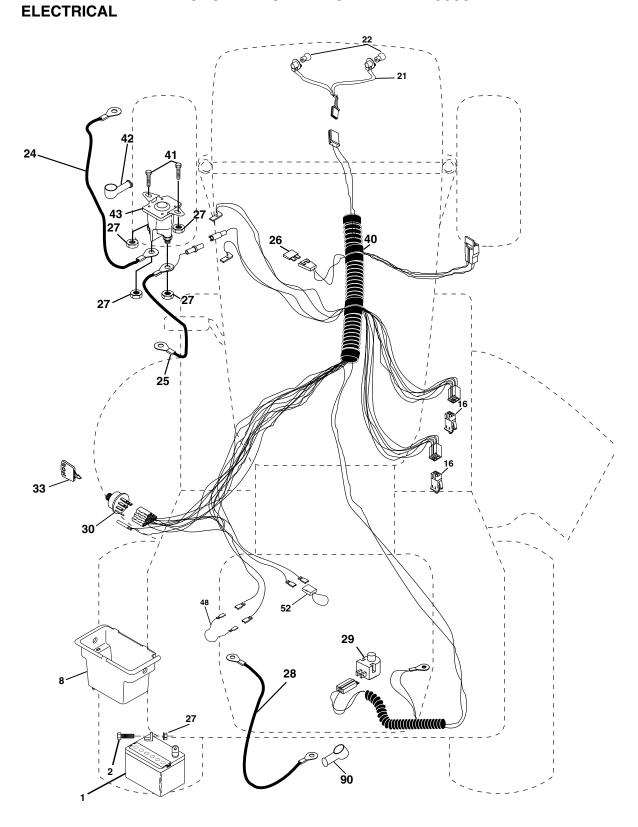
#### **TRACTOR -- MODEL NUMBER RA13538A**

#### **SCHEMATIC**



## REPAIR PARTS

### TRACTOR -- MODEL NUMBER RA13538A



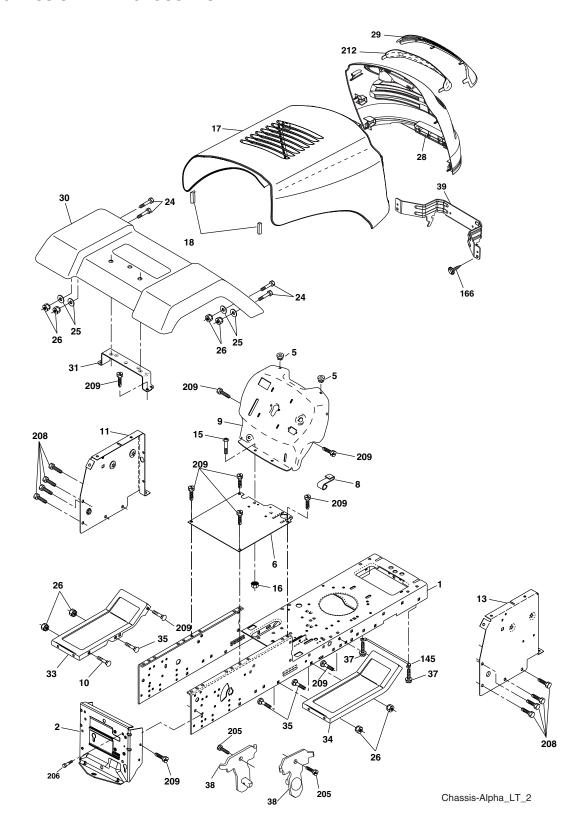
### **TRACTOR -- MODEL NUMBER RA13538A**

#### **ELECTRICAL**

KEY NO.	PART NO.	DESCRIPTION
1	163465	Battery
2	74760412	Bolt Hex Hd 1/4-20 unc x 3/4
8	176689	Box Battery
16	176138	Switch Interlock
21	175688	Harness Asm Light W/4152j
22	4152J	Bulb Light #1156
24	4799J	Cable Battery 6 Ga. 11" red
25	146147	Cable Battery
26	175158	Fuse 20 AMP
27	73510400	Nut Keps Hex 1/4-20 unc
28	4207J	Cable Ground 6 Ga. 12" black
29	121305X	Switch Plunger Nc Gray
30	175566	Switch Ign
33	140401	Key Ign
40	179720	Harness Ign
41	71110408	Bolt Blk Fin Hex 1/4-20
42	131563	Cover Terminal Red
43	178861	Solenoid
48	140844	Adapter Ammeter
52	141940	Protection Wire Loop
90	180449	Cover Terminal Battery

**NOTE:** All component dimensions given in U. S. inches 1 inch = 25.4 mm

# TRACTOR -- MODEL NUMBER RA13538A CHASSIS AND ENCLOSURES



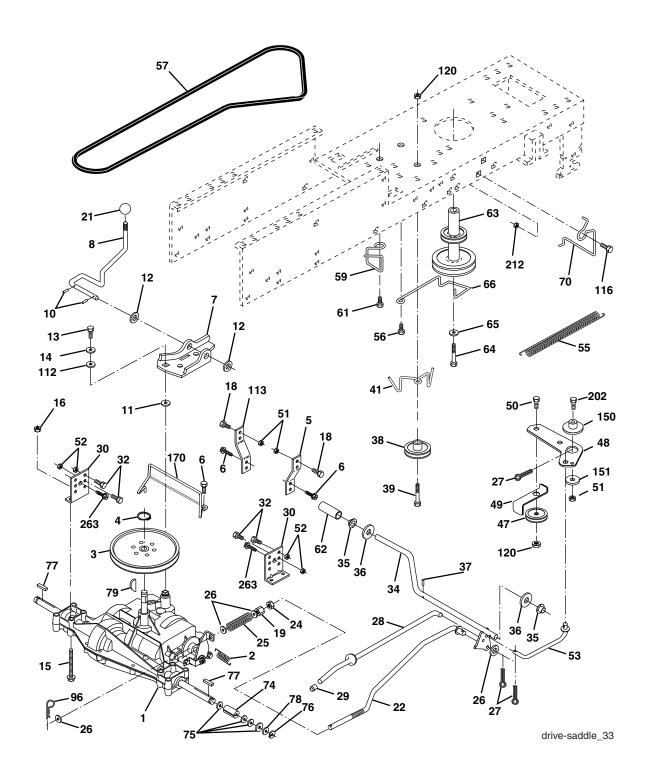
# TRACTOR -- MODEL NUMBER RA13538A CHASSIS AND ENCLOSURES

KEY NO.	PART NO.	DESCRIPTION
1	174620	Chassis
2	176554	Drawbar, Stretch
5 6	155272 174643X013	Bumper, Hood/Dash Saddle Silkscreen
8	155138	Clip Retainer Slide-On
9	168347X011	Dash
10	72140608	Bolt, Carriage 3/8-16 x 1
11	174996	Panel Dash LH
13	172105X010	Panel Slkscr Dash RH
15	74180512	Screw Mach TRHD 5/16-18 unc x 3/4
16	73510500	Nut Keps 5/16-18 unc
17 18	187559X505 184921	Hood Rumper Hood
24	74780616	Bumper Hood Bolt Fin Hex 3/8-16 unc x 1 Gr. 5
25	19131312	Washer 13/32 x 13/16 x 12 Ga.
26	73800600	Nut Lock Hex w/lns 3/8-16 unc
28	187598	Grille/Lens Asm. (Includes key nos. 29 and 212)
29	187567X599	
30	169465X505	Fender
31	136619	Bracket Fender Repl 109873x
33	179716X505	
34	179717X505 72110606	Footrest Pnt RH
35 37	17490508	Bolt Rdhd Sht Sqnk 3/8-16 x 3/4 Screw Thdrol 5/16-18 x 1/2 TYT
38	175710	Bracket Asm. Pivot Mower
39	187568	Bracket Pivot
145	156524	Rod Pivot Chassis/Hood
166	171875	Screw HWHD Hi-Lo #13-16 x 5/8
205	17490608	Screw Thdrol 3/8-16 x 1/2
206		Bolt Shoulder 5/16-18
	17670608	Screw Thdrol 3/8-16 x 1/2
209	17000612 187569	Screw Hex Wsh Thdrol 3/8-16 Insert Lens Reflect
Z I Z	5479J	Plug Button Blk 359 Dia Choke
	0 77 00	riag batton bit 000 bia Oriotto

**NOTE:** All component dimensions given in U. S. inches 1 inch = 25.4 mm

### **TRACTOR -- MODEL NUMBER RA13538A**

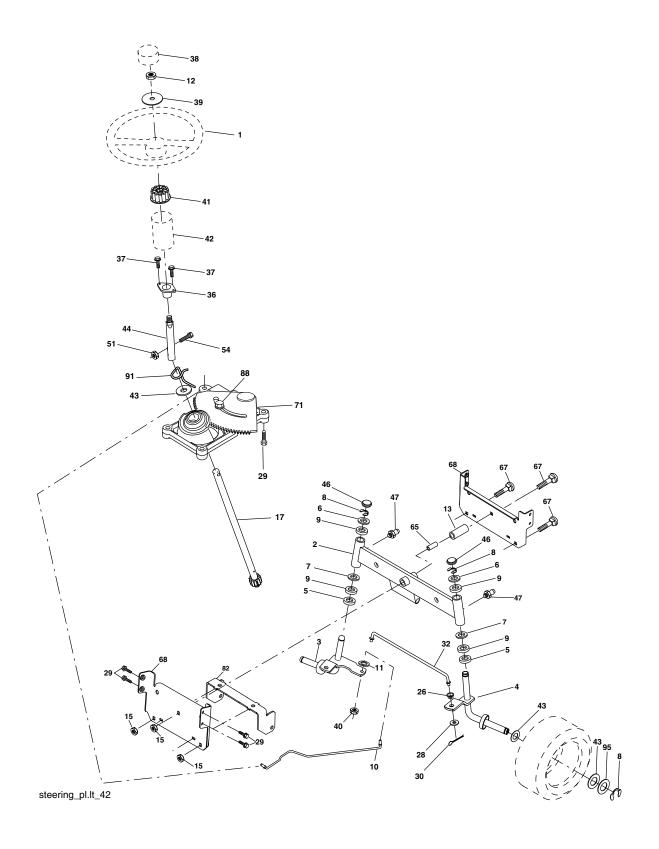
### **GROUND DRIVE**



#### **GROUND DRIVE**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1		Transaxle	48	154407	Bellcrank Clutch Grnd Drv STL
		Peerless Model 205-544C	49	123205X	Retainer Belt Style Spring
		(Order parts from transaxle	50	72110612	Bolt Carr Sh 3/8-16 x 1-1/2 Gr. 5
		manufacturer)	51	73680600	Nut Crownlock 3/8-16 unc
2	146682	Spring Return Brake	52	73680500	Nut Crownlock 5/16-18 unc
3	123666X	Pulley Transaxle 18"tires	53	105710X	Link Clutch 7 66
4	12000028	Ring Retainer # 5100-62	55	105709X	Spring Return Clutch 6 75
5	121520X	Strap Torque 30 Degrees RH	56	17060620	Screw 3/8-16 x 1-1/4
6	17000512	Screw 5/16-18 x 3/4	57	130801	V-Belt Ground Drive 95
7	162240	Plate Rod Shift T/a	59	169691	Keeper Belt Chassis Span Ctr
8	131679	Rod Shifter Blk	61	17120614	Screw 3/8-16 x .875
10	76020416	Pin Cotter 1/8 x 1 Cad	62	8883R	Cover Pedal Blk Round
11	105701X	Washer Plate Shf 388 Sq Hole	63	175410	Engine Pulley LT/YT
12	19151216	Washer 15/32 x 3/4 x 16 Ga.	64	173937	Bolt Hex
13 14	74550412	Bolt 1/4-28 unf Gr. 8 w/Patch	65	10040700	7/16-20 x 4 Gr. 5-1.5 Thr
14 15	10040400	Washer Lock Hvy Helical 1/4 Bolt Hex Flg.Hd. 5/16-18 x Gr.5	66	10040700 154778	Washer Lock Hvy Hlcl Spr 7/16
16	74490544 73800500	Nut Lock Hex W/Ins 5/16-18 unc	70	134683	Keeper Belt Engine Guide Belt Mower Drive RH
18	74780616	Bolt Fin Hex 3/8-16 unc x 1 Gr. 5	70 74	137057	Spacer Axle
19	73800600	Nut lock Hex w/Ins 3/8-16 unc	7 <del>4</del> 75	121749X	Washer 25/32 x 1 1/4 x 16 Ga.
21	106933X	Knob Rd 1/2-13 Plstc Thds Blk	76	12000001	E-ring #5133-75
22	130804	Rod Brake LT	77	123583X	Key Square 2 0 x 1845/ 1865
24	73350600	Nut Hex Jam 3/8-16 unc	78	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
25	106888X	Spring Rod Brake 2 00 Zinc	79	2228M	Key Woodruff
26	19131316	Washer 13/32 x 13/16 x 16 Ga.	96	4497H	Retainer Spring 1"
27	76020412	Pin Cotter 1/8 x 3/4 Cad	112	19091210	Washer 9/32 x 3/4 x 10 Ga.
28	175765	Rod Brake Parking LT/YT	113	127285X	Strap Torque 90 Degrees LH
29	71673	Cap Brake Parking Black	116	72140608	Bolt Rdhd Sq Neck 3/8-16 x 1
30	174973	Bracket Transmission	120	73900600	Nut Lock Flg 3/8-16
32	74760512	Bolt Fin Hex 5/16-18 x 3/4	150	175456	Spacer Retainer Lt
34	175578	Shaft Asm Pedal Foot Nibbed	151	19133210	Washer 13/32 x 2 x 10 Ga.
35	120183X	Bearing Nylon Blk 629 Id	170	187414	Keeper, Belt Transaxle
36	19211616	Washer 21/32 x 1 x 16 Ga.	202	72110614	Bolt Carr Sh 3/8-16 x 1-3/4 Gr.5
37	1572H	Pin Roll 3/16 X 1"	212	145212	Nut Hex Flg Lock
38	179114	Pulley Composite Flat	263	17000612	Screw 3/8-16 x 3/4
39	72110622	Bolt RDHD			
		3/8-16 unc x 2-3/4 Gr.5	NOTE	: All componer	nt dimensions given in U.S.
41	175556	Keeper Belt Idler	inche	s 1 inch = 25.4 r	nm
47	127783	Pulley Idler V Groove Plastic			

#### **STEERING**

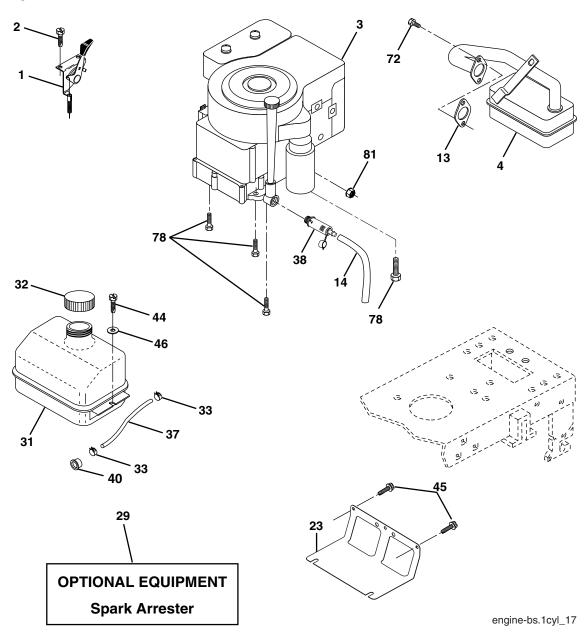


#### **STEERING**

KEY	PART	
NO.	NO.	DESCRIPTION
1	140044X428	Wheel Steering
2	175131	Axle Asm
3	169840	Spindle Asm LH
4	169839	Spindle Asm RH
5	6266H	Bearing Race Thrust Harden
6	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
7	19272016	Washer 27/32 x 1-1/4 x 16 Ga.
8	12000029	Ring Klip #t5304-75
9	3366R	Bearing Col Strg Blk
10	175121	Link Drag
11	10040600	Washer Lock Hvy Hlcl Spr 3/8
12	73940800	Nut Hex Jam Toplock 1/2-20
13	136518	Spacer earing Axle Front
15	145212	Hexflange Lock
17 26	180641 126847X	Shaft Asm Strg
28	19131416	Bushing Link Drag Blk LR Washer 13/32 x 7/8 x 16 Ga.
29	17000612	Screw 3/8-16 x 3/4
30	76020412	Pin Cotter 1/8 x 3/4 Cad
32	130465	Rod Tie Wire Form 19 75 Mech
36	155099	Bushing Strg 5/8 ld Dash
37	152927	Screw
38	140045X428	Cap Wheel Steer Ayp
39	19183812	Washer 9/16 x 2-3/8
40	73540600	Nut Crownlock 3/8-24
41	186737	Adaptor Wheel Strg
42	145054X428	Boot Dash Mtl Steering Blk
43	121749X	Washer 25/32 x 1 1/4 x 16 Ga.
44	180640	Extension Steering
46	121232X	Cap Spindle Fr Top Blk
47	183226	Fitting Grease
51	73540400	Nut 1/4-28
54	71130420	Bolt Hex 1/4-28 x 1-1/4
65	160367	Spacer Brace Axle
67	72110618	Bolt RDHD SQNK 3/8-16 x 2 1/4
68	169827	Brace Axle
71	175146	Steering Asm.
82	169835	Bracket Susp Chassis Front
88 91	175118 175553	Bolt Shoulder 7/16-20 Clip Steering
91 95	188967	Washer Harden .793 x 1.637 x 060
90	100307	**asilei Halueii ./ 33 X 1.03/ X 000

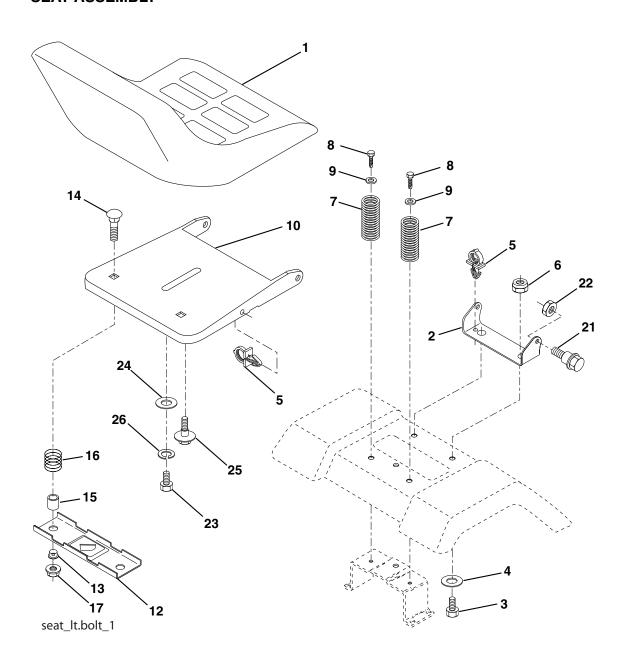
**NOTE:** All component dimensions given in U. S. inches 1 inch = 25.4 mm

#### **ENGINE**



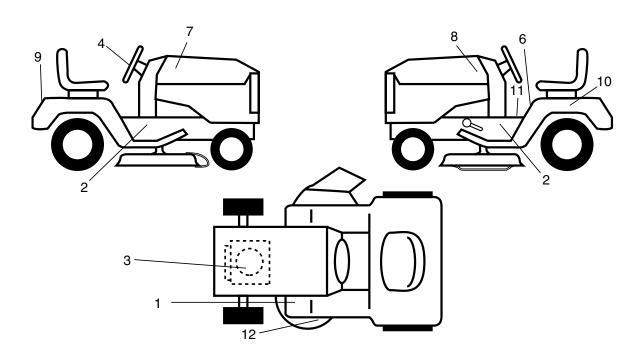
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPT	TION
1	170551	Control Throttle/Choke Flag	44	17670412	Screw Thdro	ol 1/4-20 x 3/4
2	17720408	Screw Hex Thd Cut 1/4-20 x 1/2	45	17000612	Screw Hex V	Wsh Thdrol 3/8-16
3		Engine, B&S 282H07	46	19091416	Washer 9/32	2 x 7/8 x 16 Ga.
		(Order parts from engine	72	183906	Screw Sock	et Head 5/16-18 x 1
		manufacturer)	78	17060620	Screw 3/8-1	6 x 1-1/4
4	137352	Muffler Exhaust B&S	81	73510400	Nut Keps He	ex 1/4-20 unc
13	165291	Gasket Eng 1 313 ld Tin Plated			-	
14	148456	Tube Drain Oil Easy	NOTE	E: All componer	nt dimensions	given in U.S. inches
23	169837	Shield BRN/DBR Guard		n = 25.4 mm		g
29	137180	Kit Spark Arrestor (Flat Scrn)	For e	ngine service an	nd replaceme	nt parts, call the toll
31	184900	Tank Fuel Front				facturer listed below:
32	140527	Cap Asm Fuel		s & Stratton	9	1-800-233-3723
33	123487X	Clamp Hose	Kohle	r Co.		1-800-544-2444
37	137040	Line Fuel 20"	Tecur	nseh Products		1-800-558-5402
38	181654	Plug Drain Oil	Hond	a Engines		1-800-426-7701
40	124028X	Bushing Snap Nyl Blk Fuel Line	Kawa	saki		1-800-460-5688

# TRACTOR -- MODEL NUMBER RA13538A SEAT ASSEMBLY



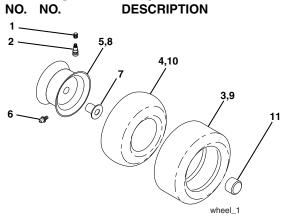
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 2 3 4 5 6 7 8 9 10 12 13	175389 140551 71110616 19131610 145006 73800600 124181X 17000616 19131614 182493 121246X 121248X	Seat Bracket Seat Pivot Bolt Hex 3/8 - 16 x 1 Washer 13/32 x 1 x 10 Ga. Clip Push-In Hinged Nut Lock Hex w/Ins 3/8 - 16 Spring Seat Cprsn 2 250 Blk Zi Screw 3/8-16 x 1.5 Washer 13/32 x 1 x 14 Ga. Pan Pnt Seat (Blk) Bracket Pnt Mounting Switch Bushing Snap Blk Nyl		72050412 134300 121250X 123976X 171852 73800500 71110814 19171912 127018X 10040800 E: All compones 1 inch = 25.4	Bolt Rdhd Sht Nk 1/4 - 20 x 1-1/2 Spacer Split .28 x .96 Spring Cprsn Nut Lock 1/4 Lge Flg Bolt Shoulder 5/16-18 unc-2A Nut Lock Hex w/Ins 5/16 - 18 Bolt Hex Washer 17/32 x 1-3/16 x 12 Ga. Bolt Shoulder 5/16-18 x .62 Washer Lock Hvy Hlcl Spr 1/2 ent dimensions given in U. S.

#### **DECALS**



	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	181249	Decal, Clutch/Brake	9	181146	Decal, Fender
2	191133	Decal, Chassis	10	145005	Decal, Caution, Battery
3	184844	Decal, Engine HP	11	156867	Decal, Oper Sdl P/L Gear Dr
4	146902	Decal, Steering	12	136832	Decal, V-Belt Sch.
6	157141	Decal, Fender Danger English		138311	Decal, Handle Lft Height Adj.
7	191125	Decal, Hood RH		191085	Manual, Owner's English
8	191126	Decal, Hood LH		191086	Manual, Owner's Spanish

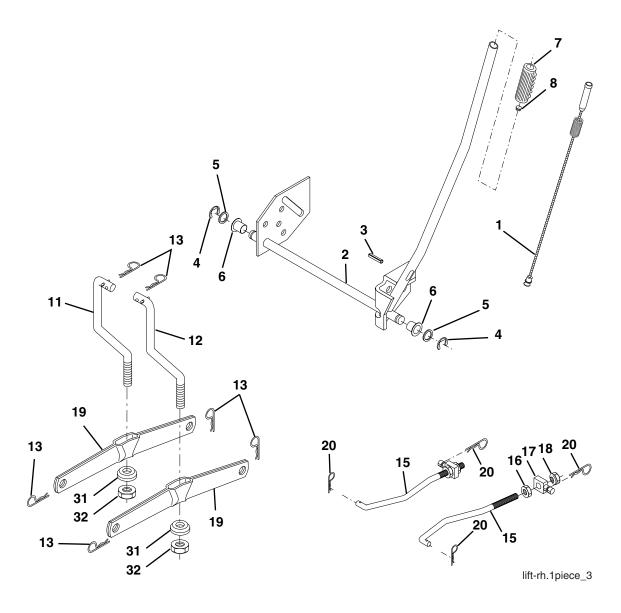
## WENEELES AND TIRES



1	59192	Cap, Tire valve
2	65139	Stem, Valve
3	106222X	Tire, Front
4	59904	Tube, Front (Service item only)
5	106732X624	Rim assembly, 6" front
6	278H	Fitting, Grease (Front wheel
		only)
7	9040H	Bearing, Flange (Front wheel
		only)
8	106108X624	Rim assembly, 8" rear
9	106268X	Tire, Rear
10	7152J	Tube, Rear (Service item only)
11	104757X428	Cap, Hub Axle
	144334	Sealant, Tire (10 oz. Tube)

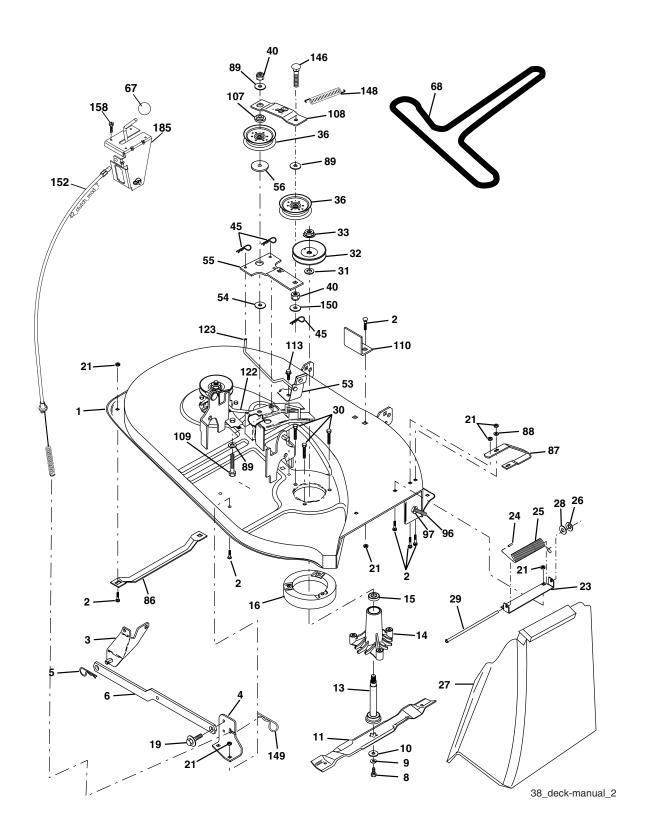
**NOTE:** All component dimensions given in U. S. inches 1 inch = 25.4 mm

#### LIFT ASSEMBLY



KEY	PART		KEY	PART	
NO.	NO.	DESCRIPTION	NO.	NO.	DESCRIPTION
1	159460	Wire Asm Inner/Sprg w/plunger	15	173288	Link Front
2	159471	Shaft Asm Lift RH	16	73350800	Nut Jam Hex 1/2-13 unc
3	105767X	Pin Groove 1 500 Zinc	17	175689	Trunnion
4	12000002	E Ring #5133-62	18	73800800	Nut Lockw/Wsh 1/2-13 unc
5	19211621	Washer 21/32 x 1 x 21 Ga.	19	139868	Arm Suspension Rear
6	120183X	Bearing Nylon Blk 629 ld	20	163552	Retainer, Spring
7	109413X	Grip Handle Bicycle Matte Blk	31	169865	Bearing Pvt Lift
8	124526X	Button Plunger Black	32	73540600	Nut Crownlock 3/8-24
11	139865	Link Lift LH Fixed Length			
12	139866	Link Lift RH Fixed Length			nt dimensions given in U.S.
13	4939M	Retainer Spring	inche	s 1 inch = 25.4 ı	mm

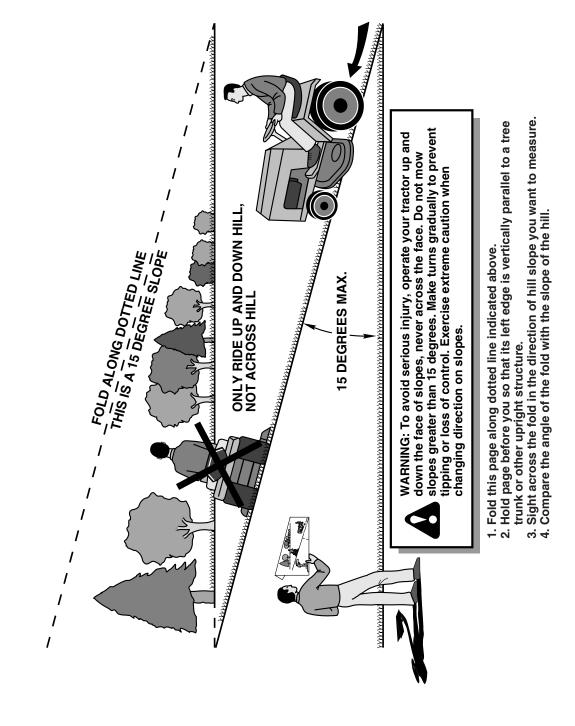
#### **MOWER DECK**



#### **MOWER DECK**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	170280 72140506	Mower Housing Assembly Bolt Carriage 5/16-18 x 3/4	36 40	131494 73680600	Pulley, Idler, Flat Nut, Crownlock 3/8-16 unc
2	138017	Bracket Asm Fr. Sway Bar	45	4497H	Retainer
4	169970	Bracket Deck Sway Bar 38"/42"	53	130840	Brake Assembly
5	4939M	Retainer Spring	54	178515	Washer, Hardened
6	178024	Bar Sway Deck	55	133840	Idler Arm Assembly
8	850857	Bolt 3/8-24 x 1.25 Gr. 8	56	165723	Spacer, Retainer
9	10030600	Washer, Lock 3/8	67	106932X	Knob
10	140296	Washer, Hardened	68	144200	V-Belt, 42" Mower
		(The following blades are	86	7631J	Runner, LH
	104140	available)	87	128772	Runner, RH
11	134148	Blade, 38" Mulching Std	88 89	19111216	Washer 11/32 x 3/4 x 16 Ga. Washer 13/32 x 13/16 x 11 Ga.
	139774	(For mulching mowers only) Blade, 38" Mulching Premium	96	19131311 74930620	Bolt 3/8-16 x 1-1/4 Mulcher
	139/74	(For better wear when mulching)	90 97	73930600	Nut Centerlock 3/8-16 unc
	138497	Blade, 38" Hi-Lift	107	133502	Spacer Retainer
	100107	(For bagging and discharging)	108	133503	Stiffener, Idler Arm
13	137645	Shaft Assembly, Mandrel,	109	74760640	Bolt, Hex Hd 3/8-16 x 2-1/2
		Vented (Includes Key Number 6)	110	142587	Upstop Deck Front 38"
14	128774	Housing, Mandrel, Vented	113	17060512	Screw 5/16-1/ x 3/4
15	110485X	Bearing, Ball, Mandrel	122	131289	Rod, Brake LH
16	174493	Stripper, Vented Mower Deck	123	169971	Rod, Brake RH
19	132827	Bolt, Shoulder	146	165891	Bolt Carriage Idler
21	73680500	Nut	148	169022	Spring Return Idler
23	137607	Bracket, Mower Deflector	149	165898	Retainer Spring Yellow
24 25	105304X 123713X	Cap, Sleeve	150 152	19091210 172758	Washer 9/32 x 3/4 x 10 Ga. Clutch Cable 38"/46"
26	123713A 110452X	Spring, Torsion, Deflector Nut, Push	158	17720408	Screw Hex Thd Cut 1/4-20 x 1/2
27	106736X428	Shield, Deflector	185	188234	Head Asm Cable Clutch
28	19111016	Washer 11/32 x 5/8 x 16 Ga.		130794	Mandrel Assembly (Includes
29	106735X	Rod, Hinge		100701	Housing, Shaft and Shaft Hard
30	173984	Screw Thdrol. Washer Head			ware Only-Pulley not Included)
31	187690	Washer, Spacer		170317	Replacement Mower, Complete
32	153532	Pulley, Mandrel	NOT	E. All compone	ent dimensions given in U.S.
33	178342	Nut, Toplock		ches 1 inch = 2	
			Ш		.J.4 IIIIII

## SERVICE NOTES



For Parts Call K&T 606-678-9623 or 606-561-4983



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