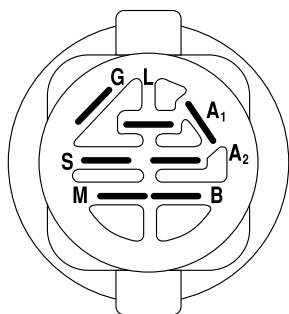
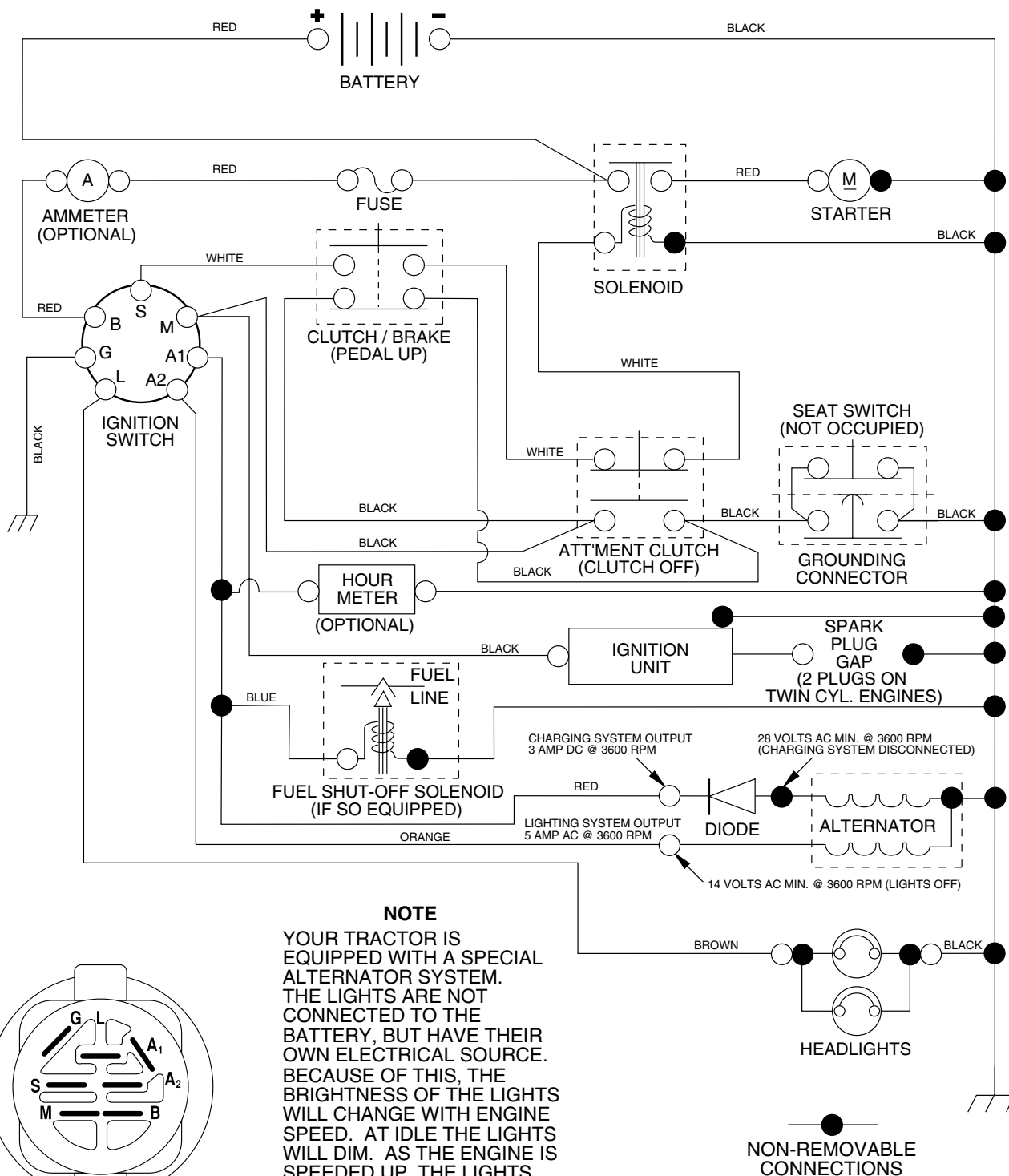


# TRACTOR - - MODEL NUMBER PR185H42STF

## SCHEMATIC



IGNITION SWITCH

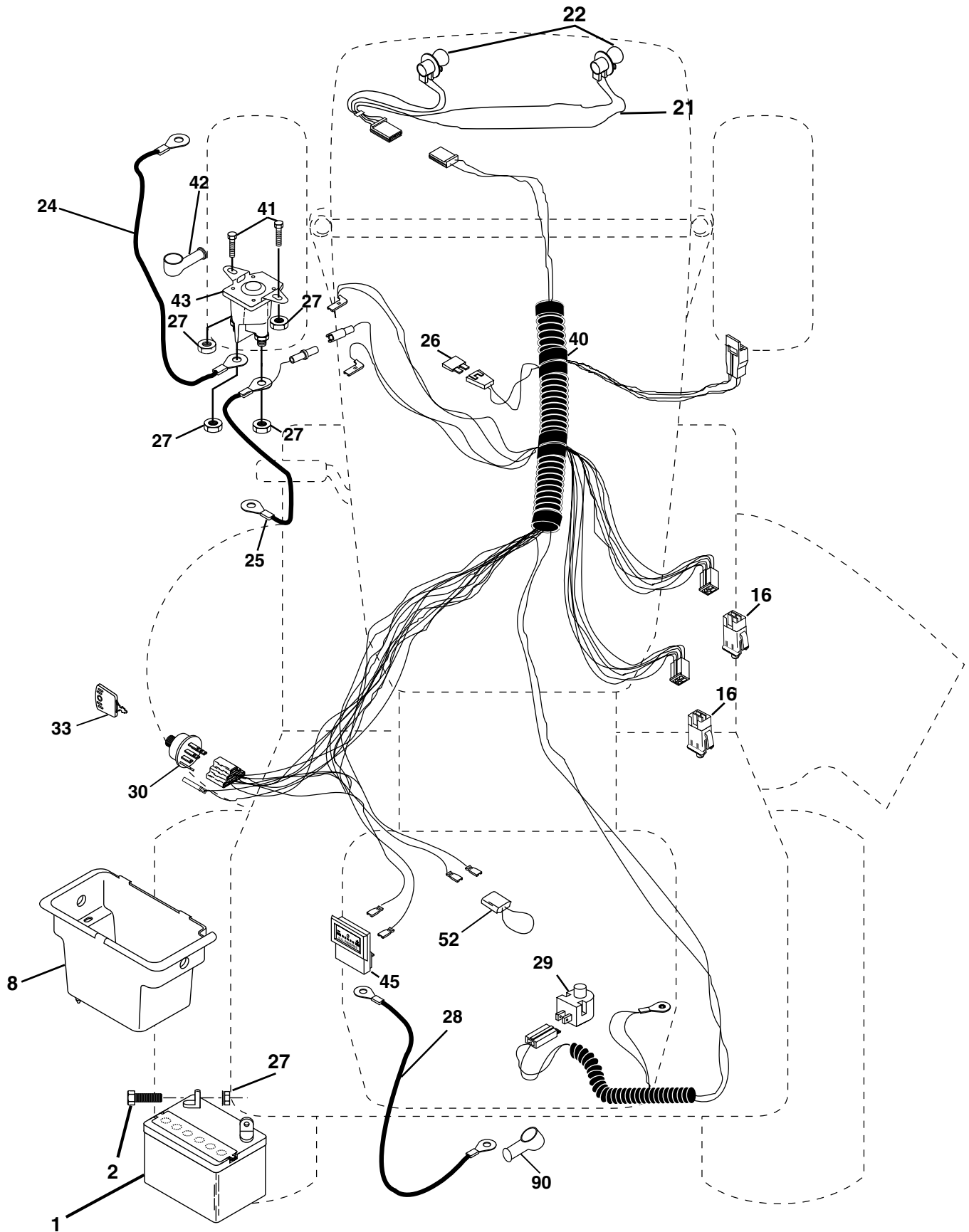
| POSITION  | CIRCUIT    | "MAKE" |
|-----------|------------|--------|
| OFF       | M+G+A1     | NONE   |
| RUN/LIGHT | B+A1       | A2+L   |
| RUN       | B+A1       | NONE   |
| START     | B + S + A1 | NONE   |

### WIRING INSULATED CLIPS

**NOTE:** IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

TRACTOR - - MODEL NUMBER PR185H42STF

ELECTRICAL



**TRACTOR - - MODEL NUMBER PR185H42STF**

**ELECTRICAL**

| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>               |
|--------------------|---------------------|----------------------------------|
| 1                  | 144927              | Battery                          |
| 2                  | 74760412            | Bolt Hex Hd 1/4-20unc X 3/4      |
| 8                  | 176689              | Box Battery Fender               |
| 16                 | 176138              | Switch Interlock                 |
| 21                 | 175685              | Harness Socket Light             |
| 22                 | 4152J               | Bulb, Light # 1156               |
| 24                 | 4799J               | Cable Battery                    |
| 25                 | 146147              | Cable Battery 6 Ga Red w/16 wire |
| 26                 | 175158              | Fuse                             |
| 27                 | 73510400            | Nut Keps Hex 1/4-20 Unc          |
| 28                 | 4207J               | Cable Ground 6ga 12 black        |
| 29                 | 121305X             | Switch Plunger Nc Gray           |
| 30                 | 175566              | Switch Ign                       |
| 33                 | 140401              | Key Ign Molded Generic           |
| 40                 | 179720              | Harness Ign                      |
| 41                 | 71110408            | Bolt Fin Hex 1/4-20uncx 1/2      |
| 42                 | 131563              | Cover Terminal Red               |
| 43                 | 178861              | Solenoid                         |
| 45                 | 121433X             | Ammeter Rectangular              |
| 52                 | 141940              | Protection Loop                  |
| 90                 | 180449              | Cover Terminal Battery           |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm



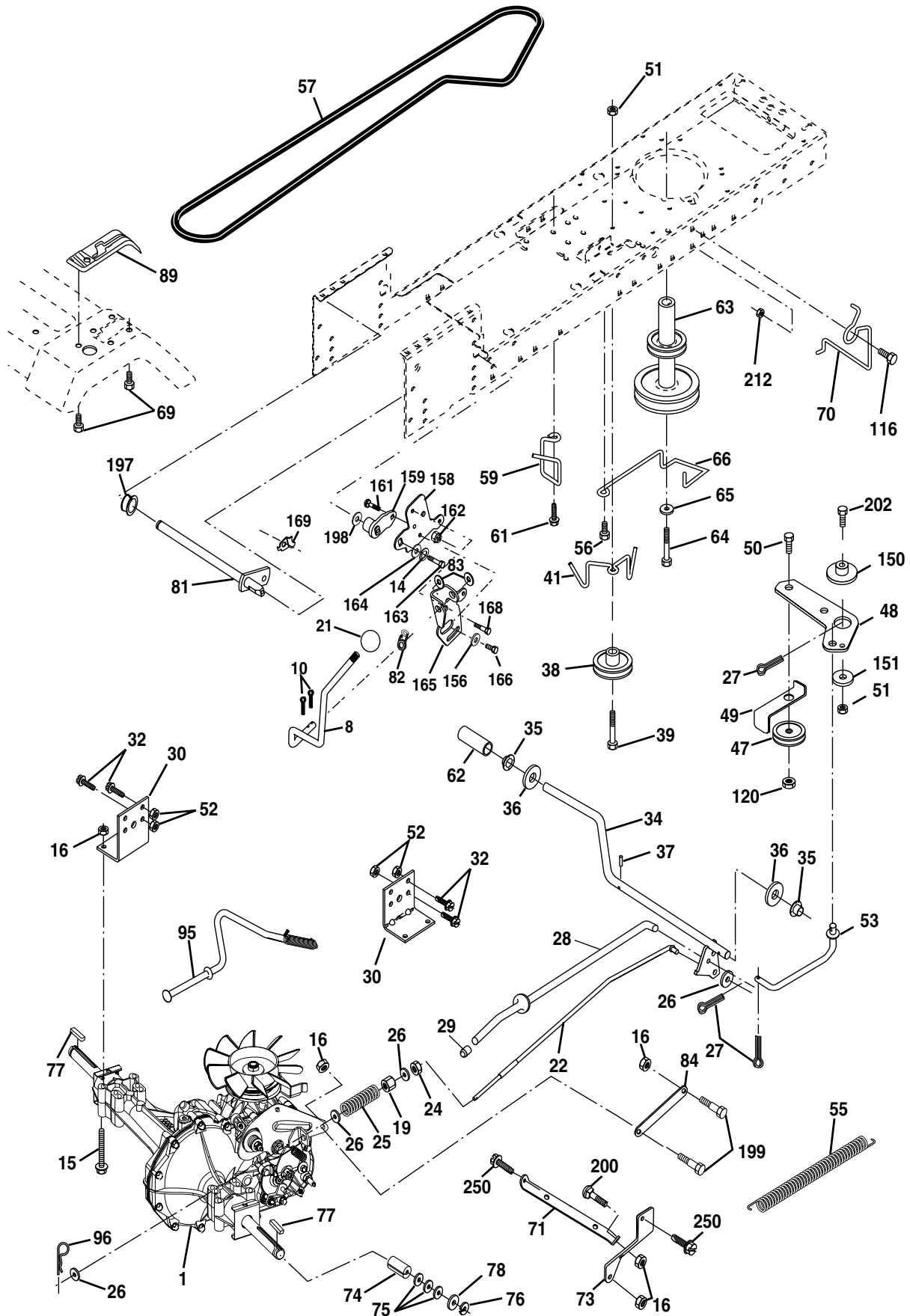
**TRACTOR - - MODEL NUMBER PR185H42STF****CHASSIS**

| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>              |
|--------------------|---------------------|---------------------------------|
| 1                  | 174619              | Chassis                         |
| 2                  | 176554              | Drawbar                         |
| 3                  | 17060612            | Screw 3/8-16 X .75              |
| 5                  | 155272              | Bumper Hood/Dash                |
| 9                  | 168337X012          | Dash P/L                        |
| 10                 | 72140608            | Bolt Carriage 3/8-16 x 1        |
| 11                 | 174996              | Panel Dash Lh                   |
| 12                 | 145660              | Clip Tinnerman                  |
| 13                 | 172106              | Panel Dash Rh                   |
| 14                 | 17490608            | Screw Thdrol 3/8-16 x 1/2       |
| 17                 | 159639X428          | Hood LT/PL                      |
| 18                 | 126938X             | Bumper Hood                     |
| 20                 | 180679              | Plate Mtg Battery Fuel Tank     |
| 23                 | 124028X             | Bushing                         |
| 24                 | 74780616            | Bolt Fin Hex 3/8-16 x 1 Gr 5    |
| 25                 | 19131312            | Washer 13/32 X 13/16 X 12 Ga    |
| 26                 | 73800600            | Nut Lock Hex W/Ins 3/8-16 Unc   |
| 28                 | 179844              | Grille/Lens Asm                 |
| 29                 | 170472X599          | Lens LT/PL                      |
| 30                 | 169470X428          | Fender Footrest STLT Pnt        |
| 31                 | 136619              | Bracket Fender                  |
| 33                 | 179716X428          | Footrest Pnt Lh                 |
| 34                 | 179717X428          | Footrest Pnt Rh                 |
| 35                 | 72110606            | Bolt Rdhd Sht Sqnk 3/8-16 x 3/4 |
| 37                 | 17490508            | Screw Thdrol 6/16-18 x 1/2 TYT  |
| 38                 | 175710              | Bracket Asm Pivot Mower Rear    |
| 51                 | 73800400            | Nut Lock Hex W/Ins 1/4-20       |
| 52                 | 19091416            | Washer 9/32 x 7/8 x 16 Ga.      |
| 53                 | 144697              | Bracjet Grukke Lh               |
| 54                 | 161464              | Screw Hex Wshd 8-18 x 7/8       |
| 55                 | 144696              | Bracket Grille Rh               |
| 57                 | 74780412            | Bolt Hex 1/4-20 x 3/4           |
| 58                 | 174930              | Duct Air                        |
| 64                 | 154798              | Dash Lower STLT                 |
| 142                | 175702              | Plate Reinforcement STLT        |
| 145                | 156524              | Rod Pivot Chassis/Hood          |
| 159                | 169473X428          | Cupholder                       |
| 206                | 170165              | Bolt Shoulder 5/16-18           |
| 207                | 17670508            | Screw Thdrol 5/16-18 x 1/2      |
| 208                | 17670608            | Screw Thdrol 3/8-16 x 1/2       |
| 212                | 156229              | Insert Lens Relect              |
| 219                | 17000512            | Screw 5/16-18 x 3/4             |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER PR185H42STF

DRIVE



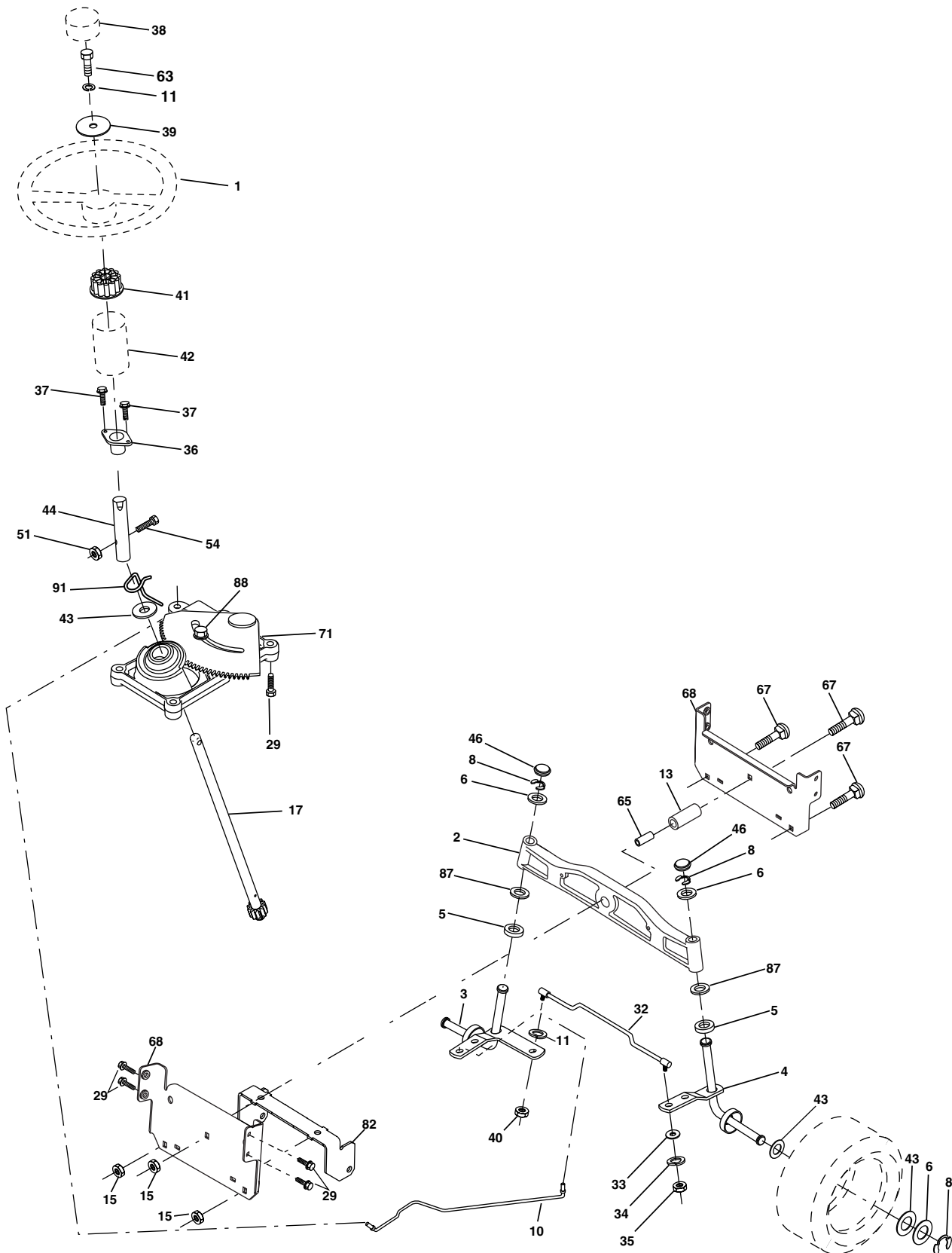
**TRACTOR - - MODEL NUMBER PR185H42STF****DRIVE**

| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>                                                            | <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>               |
|--------------------|---------------------|-------------------------------------------------------------------------------|--------------------|---------------------|----------------------------------|
| 1                  | -----               | Transaxle Hydro Gear 314-0510<br>(Order Parts From Transaxle<br>Manufacturer) | 66                 | 154778              | Keeper Belt Engine               |
| 8                  | 165619              | Rod Shift Hydro LT                                                            | 69                 | 142432              | Screw                            |
| 10                 | 76020416            | Pin Cotter 1/8 x 1 CAD                                                        | 70                 | 134683              | Guide Belt                       |
| 14                 | 10040400            | Washer Lock Hvy Helical                                                       | 71                 | 169183              | Strap Torque Lh Hydro            |
| 15                 | 74490544            | Bolt, Hex FLGHD 5/16-18 Gr. 5                                                 | 73                 | 169182              | Strap Torque Rh Hydro            |
| 16                 | 73800500            | Nut Lock Hex W/Ins 5/16-18 Unc P                                              | 74                 | 137057              | Spacer, Axle                     |
| 19                 | 73800600            | Nut Lock Hex W/Wsh 3/8-16 Unc                                                 | 75                 | 121749X             | Washer 25/32 x 1-1/4 x 16 Gauge  |
| 21                 | 140845              | Knob, Round 1/2-13                                                            | 76                 | 12000001            | E-Ring                           |
| 22                 | 169498              | Rod, Brake Hydro                                                              | 77                 | 123583X             | Key, Square                      |
| 24                 | 73350600            | Nut                                                                           | 78                 | 121748X             | Washer 25/32 x 1-5/8 x 16 Gauge  |
| 25                 | 106888X             | Spring, Brake Rod                                                             | 81                 | 165596              | Shaft Asm. Cross Hydro           |
| 26                 | 19131316            | Washer                                                                        | 82                 | 123782X             | Spring Torsion T/A               |
| 27                 | 76020412            | Pin Cotter 1/8 x 3/4 CAD.                                                     | 83                 | 19171216            | Washer 17/32 x 3/4 x 16 Ga.      |
| 28                 | 175765              | Rod, Parking Brake                                                            | 84                 | 169594              | Link Transaxle                   |
| 29                 | 71673               | Cap, Parking Brake                                                            | 89                 | 169373X428          | Console, Hydro                   |
| 30                 | 169592              | Bracket, Transaxle                                                            | 95                 | 170201              | Control Asm Bypass Hydro         |
| 32                 | 74760512            | Bolt Hex Hd 5/16-18 Unc x 3/4                                                 | 96                 | 4497H               | Retainer Spring 1" Zinc/Cad      |
| 34                 | 175578              | Shaft, Foot Pedal                                                             | 116                | 72140608            | Bolt RDHD SQNK 3/8-16 UNC x 1    |
| 35                 | 120183X             | Bearing, Nylon                                                                | 120                | 73900600            | Nut Lock Flg 3/8-16 Unc          |
| 36                 | 19211616            | Washer                                                                        | 150                | 175456              | Spacer Retainer                  |
| 37                 | 1572H               | Pin, Roll                                                                     | 151                | 19133210            | Washer 13/32 x 2 x 10 Ga.        |
| 38                 | 179114              | Pulley, Composite                                                             | 156                | 166002              | Washer Srrted 5/16 ID x 1.125    |
| 39                 | 74760648            | Bolt, Fin Hex 3/8-16 x 3                                                      | 158                | 165589              | Bracket Shift Mount              |
| 41                 | 175556              | Keeper, Belt Idler                                                            | 159                | 165494              | Hub Tapered Flange Shift Lt      |
| 47                 | 127783              | Pulley, Idler, V-Groove                                                       | 161                | 72140406            | Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr 5 |
| 48                 | 154407              | Bellcrank Clutch Grnd Drv STL                                                 | 162                | 73680400            | Nut Crownlock 1/4-20 Unc         |
| 49                 | 123205X             | Retainer, Belt                                                                | 163                | 74780416            | Bolt Hex Fin 1/4-20 Unc x 1 Gr 5 |
| 50                 | 74760624            | Bolt                                                                          | 164                | 19091010            | Washer 5/8 x .281 x 10 Ga        |
| 51                 | 73680600            | Nut Crownlock 3/8-16 UNC                                                      | 165                | 165623              | Bracket Pivot Lever              |
| 52                 | 73680500            | Nut Crownlock 5/16-18 UNC                                                     | 166                | 166880              | Screw 5/16-18 x 5/8              |
| 53                 | 105710X             | Link, Clutch                                                                  | 168                | 165492              | Bolt Shoulder 5/16-18 x .561     |
| 55                 | 105709X             | Spring, Return, Clutch                                                        | 169                | 165580              | Plate Fastening Lt               |
| 56                 | 17060620            | Screw 3/8-16 x 1-1/4                                                          | 197                | 169613              | Nyliner Snap-In 5/8" ID          |
| 57                 | 140294              | V-Belt, Ground Drive                                                          | 198                | 169593              | Washer Nyl 7/8 ID x .105         |
| 59                 | 169691              | Keeper, Center Span                                                           | 199                | 169612              | Bolt Shoulder 5/16-18 Unc        |
| 61                 | 17120614            | Screw 3/8-16 x .875                                                           | 200                | 72140508            | Bolt Rdhd Sqnk 5/16-18 Unc x 1   |
| 62                 | 8883R               | Cover, Pedal                                                                  | 202                | 72110614            | Bolt Carr Sh 3/8-16 x 1-3/4 Gr 5 |
| 63                 | 175410              | Pulley, Engine                                                                | 212                | 145212              | Nut Hex flange Lock              |
| 64                 | 71170764            | Bolt, Hex                                                                     | 250                | 17060612            | Screw Thdrol. 3/8-16 x .75       |
| 65                 | 10040700            | Washer                                                                        |                    |                     |                                  |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# TRACTOR - - MODEL NUMBER PR185H42STF

## STEERING ASSEMBLY



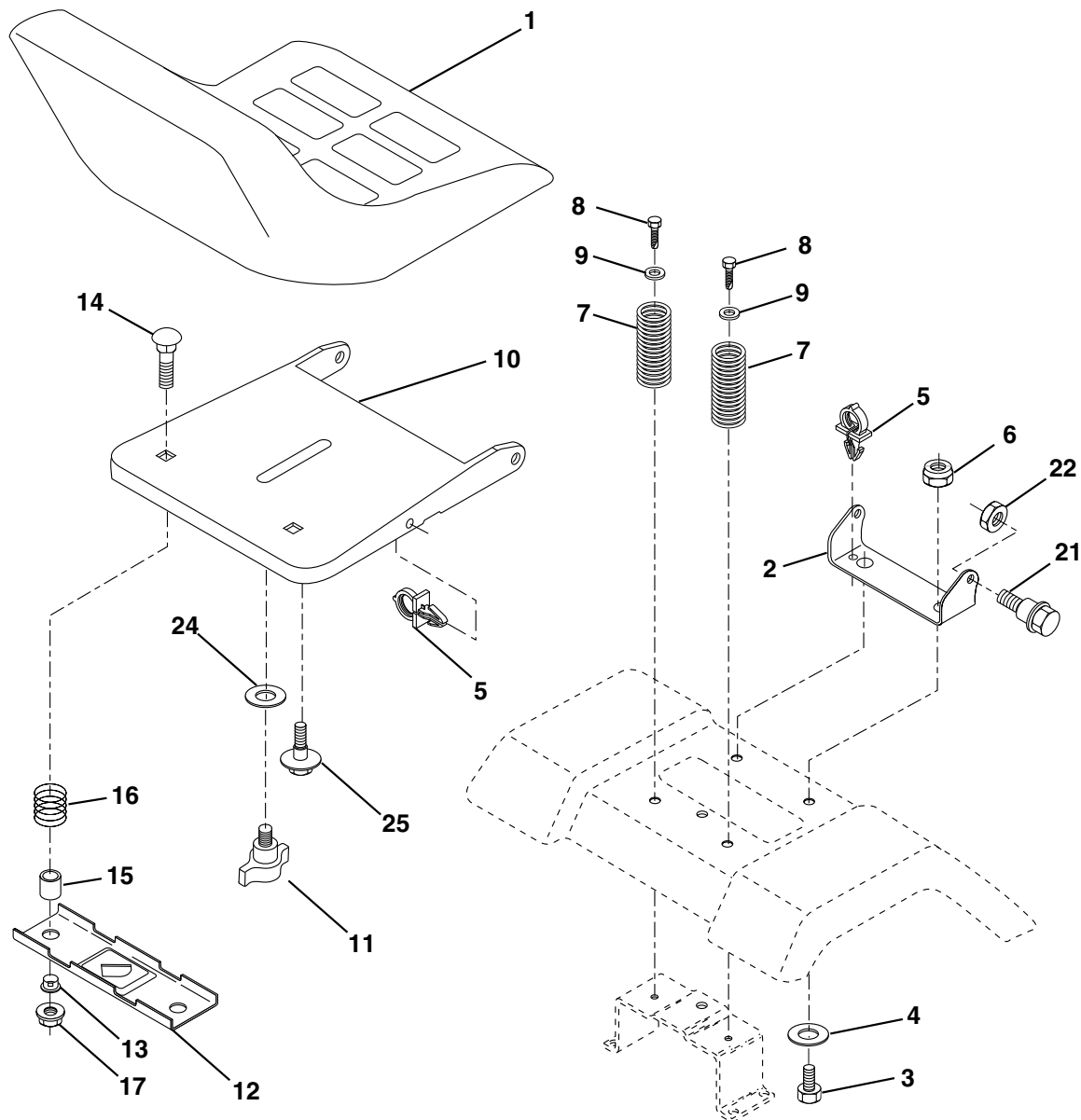
**TRACTOR - - MODEL NUMBER PR185H42STF****STEERING ASSEMBLY**

| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>               |
|--------------------|---------------------|----------------------------------|
| 1                  | <b>180656</b>       | Wheel Steering                   |
| 2                  | 172393              | Axle Asm Cast Iron LT            |
| 3                  | 169840              | Spindle Asm LH                   |
| 4                  | 169839              | Spindle Asm RH                   |
| 5                  | 6266H               | Bearing Race Thrust Harden       |
| 6                  | 121748X             | Washer 25/32 X 1-5/8 X 16 Ga     |
| 8                  | 12000029            | Ring Klip #t5304-75              |
| 10                 | 175121              | Link Drag                        |
| 11                 | 10040600            | Washer Lock Hvy Hlcl Spr 3/8     |
| 13                 | 136518              | Spacer Brg Axle Front            |
| 15                 | 145212              | Nut Hex Flange Lock              |
| 17                 | 177876              | Shaft Asm Steering               |
| 29                 | 17060612            | Screw 3/8-16 x .75               |
| 32                 | 171888              | Rod Tie                          |
| 33                 | 19111216            | Washer 11/32 x 3/4 x 16 Ga       |
| 34                 | 10040500            | Washer Lock Hvy Hlcl Spr 5/16    |
| 35                 | 73540500            | Crownlock Nut 5/16-24 Unf        |
| 36                 | 155099              | Bushing Strg                     |
| 37                 | 152927              | Screw                            |
| 38                 | <b>180657</b>       | Insert Cap Strg Wh               |
| 39                 | 19132411            | Washer 13/32 X 1-1/20 X 11 Ga    |
| 40                 | 7810H               | Lock nut                         |
| 41                 | 159945              | Adaptor Wheel Strg               |
| 42                 | 145054X428          | Boot Steering Dash               |
| 43                 | 121749X             | Washer 25/32 X 1 1/4 X 16 Ga     |
| 44                 | 153720              | Extension Steering Shaft LR/LT   |
| 46                 | 121232X             | Cap Spindle Fr Top Blk           |
| 51                 | 73800500            | Nut Lock Hex w/Ins 5/16-18       |
| 54                 | 74780520            | Bolt Fin Hex 5/16-18 Unc x 1-1/4 |
| 63                 | 74780616            | Bolt Fin Hex 3/8-16unc x 1 Gr. 5 |
| 65                 | 160367              | Spacer Brace Axle                |
| 67                 | 72140618            | Bolt Rdhd Sq 3/8-16 Unc x 2-3/4  |
| 71                 | 175146              | Steering Asm                     |
| 68                 | 169827              | Axle, Brace                      |
| 82                 | 169835              | Bracket Susp Chassis Front       |
| 87                 | 173966              | Washer Flat .781 x 1-1/2 x .14   |
| 88                 | 175118              | Bolt Shoulder 7/16-20 Unc        |
| 91                 | 175553              | Clip Steering                    |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# TRACTOR - - MODEL NUMBER PR185H42STF

## SEAT ASSEMBLY



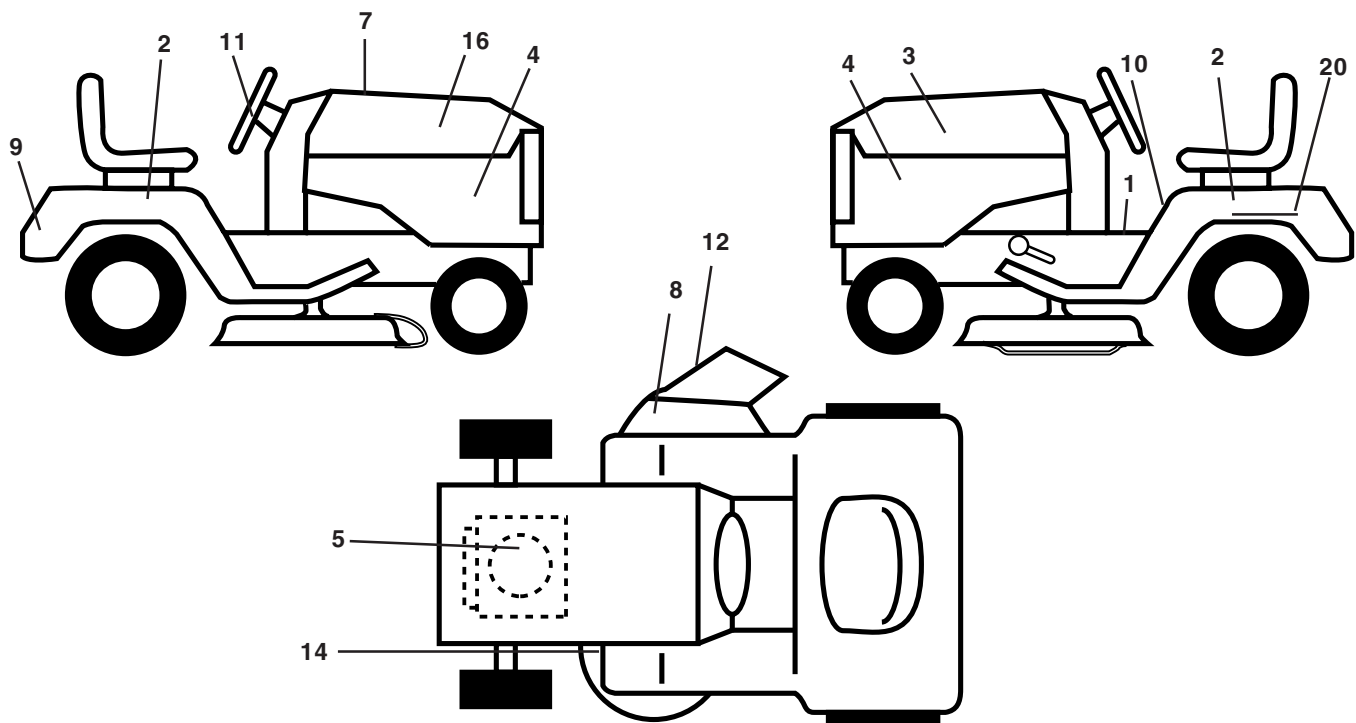
| KEY NO. | PART NO. | DESCRIPTION                    |
|---------|----------|--------------------------------|
| 1       | 171683   | Seat                           |
| 2       | 140551   | Bracket Pivot Seat 8 720       |
| 3       | 71110616 | Bolt Fin Hex 3/8-16unc X 1     |
| 4       | 19131610 | Washer 13/32 X 1 X 10 Ga       |
| 5       | 145006   | Clip Push-In                   |
| 6       | 73800600 | Nut Hex w/Ins. 3/8-16 Unc      |
| 7       | 124181X  | Spring Seat Cprsn 2 250 Blk Zi |
| 8       | 17000616 | Screw 3/8-16 x 1.5 Smgml       |
| 9       | 19131614 | Washer 13/32 X 1 X 14 Ga.      |
| 10      | 174894   | Pan Seat                       |
| 11      | 166369   | Knob Seat                      |
| 12      | 121246X  | Bracket Mounting Switch        |

| KEY NO. | PART NO. | DESCRIPTION                    |
|---------|----------|--------------------------------|
| 13      | 121248X  | Bushing Snap Blk Nyl 50 Id     |
| 14      | 72050412 | Bolt Rdhd Sqnk 1/4-20x1-1/2    |
| 15      | 134300   | Spacer Split 28x 88            |
| 16      | 121250X  | Spring Cprsn                   |
| 17      | 123976X  | Nut Lock 1/4 Lge Flg Gr 5 Zinc |
| 21      | 171852   | Bolt Shoulder 5/16-18 Unc      |
| 22      | 73800500 | Nut Hex Lock W/Ins 5/16-18     |
| 24      | 19171912 | Washer 17/32 X 1-3/16 X 12 Ga. |
| 25      | 127018X  | Bolt Shoulder 5/16-18 X 62     |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# TRACTOR - - MODEL NUMBER PR185H42STF

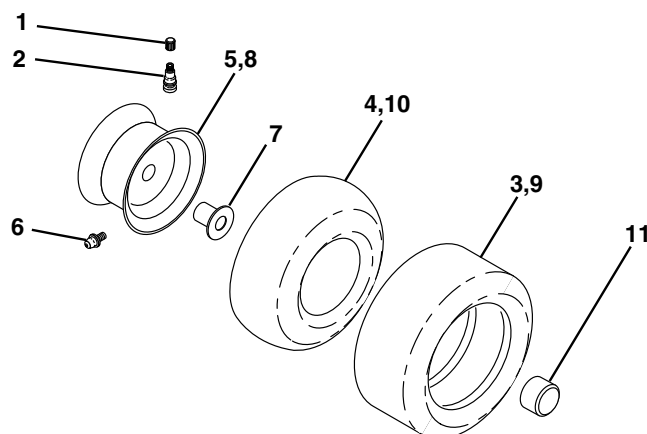
## DECALS



| KEY NO. | PART NO. | DESCRIPTION                     |
|---------|----------|---------------------------------|
| 1       | 157032   | Decal Oper                      |
| 2       | 176303   | Decal Fender Auto               |
| 3       | 176308   | Decal Hood LH                   |
| 4       | 176309   | Decal Side Panel Logo           |
| 5       | 174410   | Decal HP Engine                 |
| 7       | 180892   | Decal Replacement Parts         |
| 8       | 179128   | Decal Deck "B" 42"              |
| 9       | 172740   | Decal Fender Logo               |
| 10      | 157140   | Decal Fender Danger E/F         |
| 11      | 172743   | Decal Ins Strg Whl              |
| 12      | 170563   | Decal Mower Warn Keep Hand Away |

| KEY NO. | PART NO.      | DESCRIPTION                    |
|---------|---------------|--------------------------------|
| 14      | 160396        | Decal V-Belt Schematic         |
| 16      | 176307        | Decal Hood Rh                  |
| 20      | 145005        | Decal Bat Dan/Psn              |
| --      | 169210        | Decal By Pass Lt Hydro         |
| --      | 179768X428    | Pad Footrest LH                |
| --      | 179769X428    | Pad Footrest RH                |
| --      | 138311        | Decal Handle Lft Height Adjust |
| --      | 173587        | Decal Fend Reflector Rh        |
| --      | 173589        | Decal Fend Reflector Lh        |
| --      | <b>183111</b> | Manual Owner's (English)       |
| --      | <b>183112</b> | Manual Owner's (French)        |

## WHEELS AND TIRES

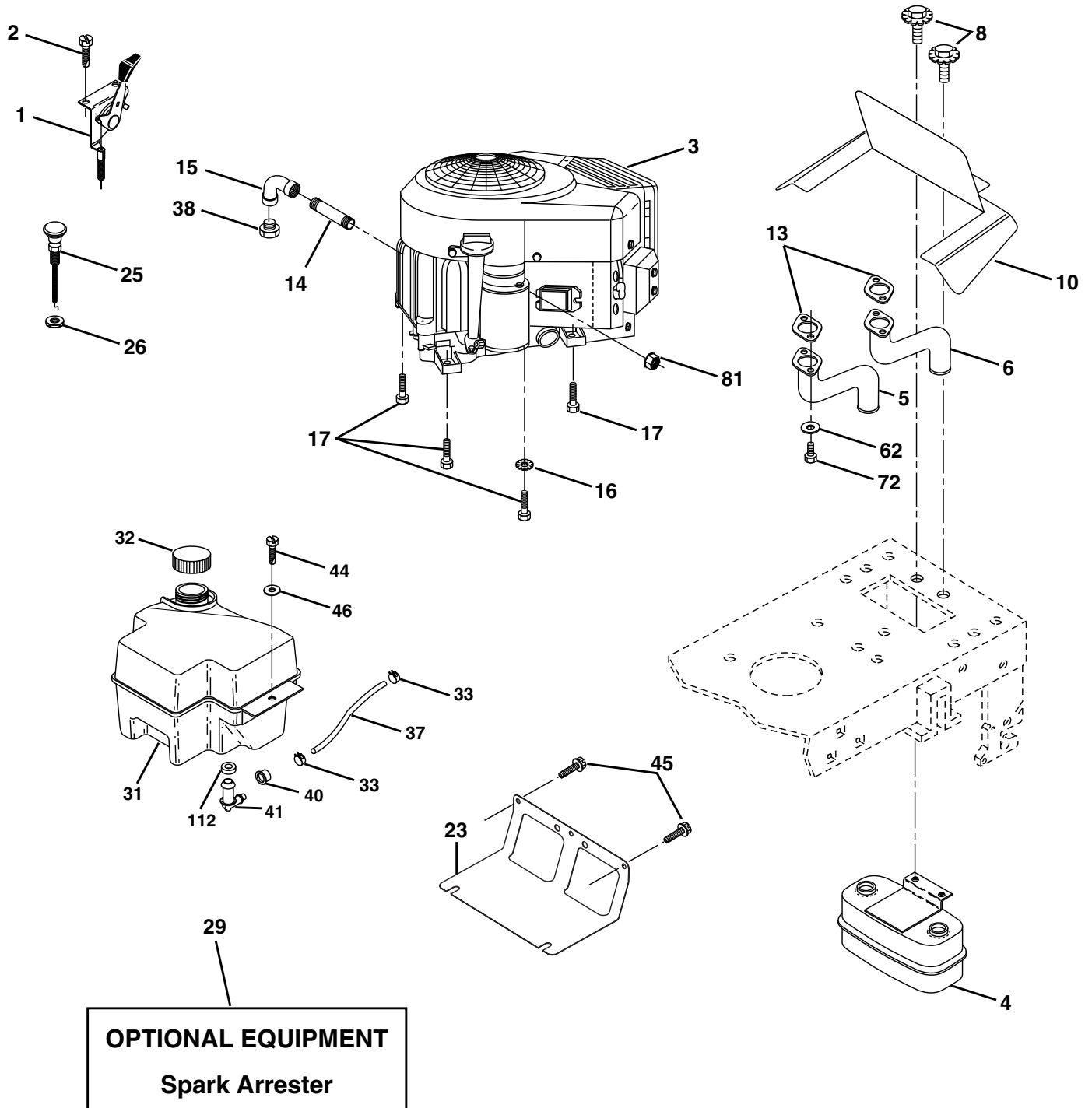


| KEY NO. | PART NO.   | DESCRIPTION                       |
|---------|------------|-----------------------------------|
| 1       | 59192      | Cap Valve Tire                    |
| 2       | 65139      | Stem Valve                        |
| 3       | 170455     | Tire F T 15 X 6 0 - 6 Service     |
| 4       | 59904      | Tube Front (Service Item Only)    |
| 5       | 106732X421 | Rim Asm 6"front Service           |
| 6       | 278H       | Fitting Grease (Front Wheel Only) |
| 7       | 9040H      | Bearing Flange (Front Wheel nly)  |
| 8       | 106108X421 | Rim Asm 8"rear Service            |
| 9       | 170456     | Tire R T 20x10-8 Service          |
| 10      | 7152J      | Tube Rear (Service Item Only)     |
| 11      | 104757X421 | Cap Axle Blk 1 50 X 1 00          |
| --      | 144334     | Sealant, Tire ( 10 oz. Tube)      |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# TRACTOR - - MODEL NUMBER PR185H42STF

## ENGINE



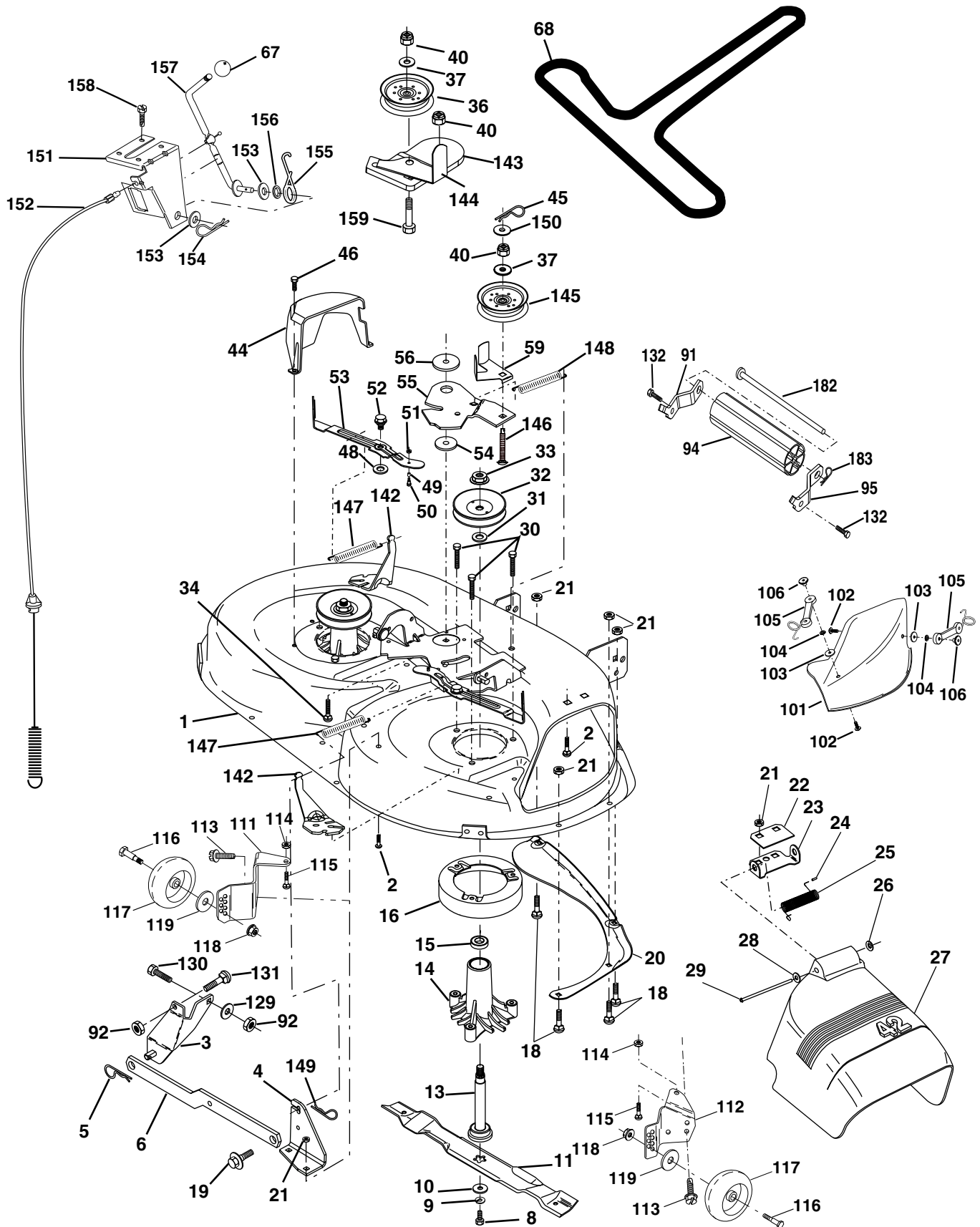
**TRACTOR - - MODEL NUMBER PR185H42STF****ENGINE**

| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>                                           |
|--------------------|---------------------|--------------------------------------------------------------|
| 1                  | 170771              | Control, Throttle                                            |
| 2                  | 17720408            | Screw Hex Thd Cut 1/4-20 x 1/2                               |
| 3                  | -----               | Engine Briggs Model 407777<br>(Order Parts from Engine Mfg.) |
| 4                  | 149723              | Muffler, Asm. Twin Lo-Tone                                   |
| 5                  | 160589              | Pipe Exhaust Intek 20 RH                                     |
| 6                  | 159955              | Pipe Exhaust Intek 20 LH                                     |
| 8                  | 171877              | Bolt 5/16-18 UNC x 3/4 w/Sems                                |
| 10                 | 162797              | Shield Browing B&S Intek II                                  |
| 13                 | 165391              | Muffler Gasket                                               |
| 14                 | 13280324            | Nipple Pipe 3/8 NPT x 3"                                     |
| 15                 | 13200300            | Elbow Std 90 Degree 3/8-18 NPT                               |
| 16                 | 11050600            | Washer, Lock Ext tooth 3/8                                   |
| 17                 | 17060624            | Screw 3/8-16 x 1-1/2                                         |
| 23                 | 169837              | Shield, Browning/Debris Guard                                |
| 25                 | 145996              | Control Choke                                                |
| 26                 | 73920600            | Nut Keps 3/8-24 UNF                                          |
| 29                 | 137180              | Arrester, Spark                                              |
| 31                 | 180645              | Tank, Fuel                                                   |
| 32                 | 140527              | Cap Gauge, Fuel                                              |
| 33                 | 123487X             | Clamp, Hose Blk                                              |
| 37                 | 137040              | Line, Fuel 7.5                                               |
| 38                 | -----               | Plug Drain Oil (Order From Engine Mfg.)                      |
| 40                 | 124028X             | Bushing Snap Nyl Blk Fuel Line                               |
| 41                 | 139277              | Stem Tank Fuel                                               |
| 44                 | 17670412            | Screw Hex Wsh Thdrol 1/4-20 x 3/4                            |
| 45                 | 17000612            | Screw Hex Wsh Thdrol 3/8-16 x 3/4                            |
| 46                 | 19091416            | Washer 9/32 x 7/8 x 16 Ga.                                   |
| 62                 | 10040500            | Washer Lock Hvy Hlcl Spr 5/16                                |
| 72                 | 71070512            | Screw Hex Hd Cap 5/16-18 x 3/4                               |
| 81                 | 73510400            | Nut Keps Hex 1/4-20 Unc                                      |
| 112                | 3645J               | Bushing                                                      |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# TRACTOR - - MODEL NUMBER PR185H42STF

## MOWER DECK



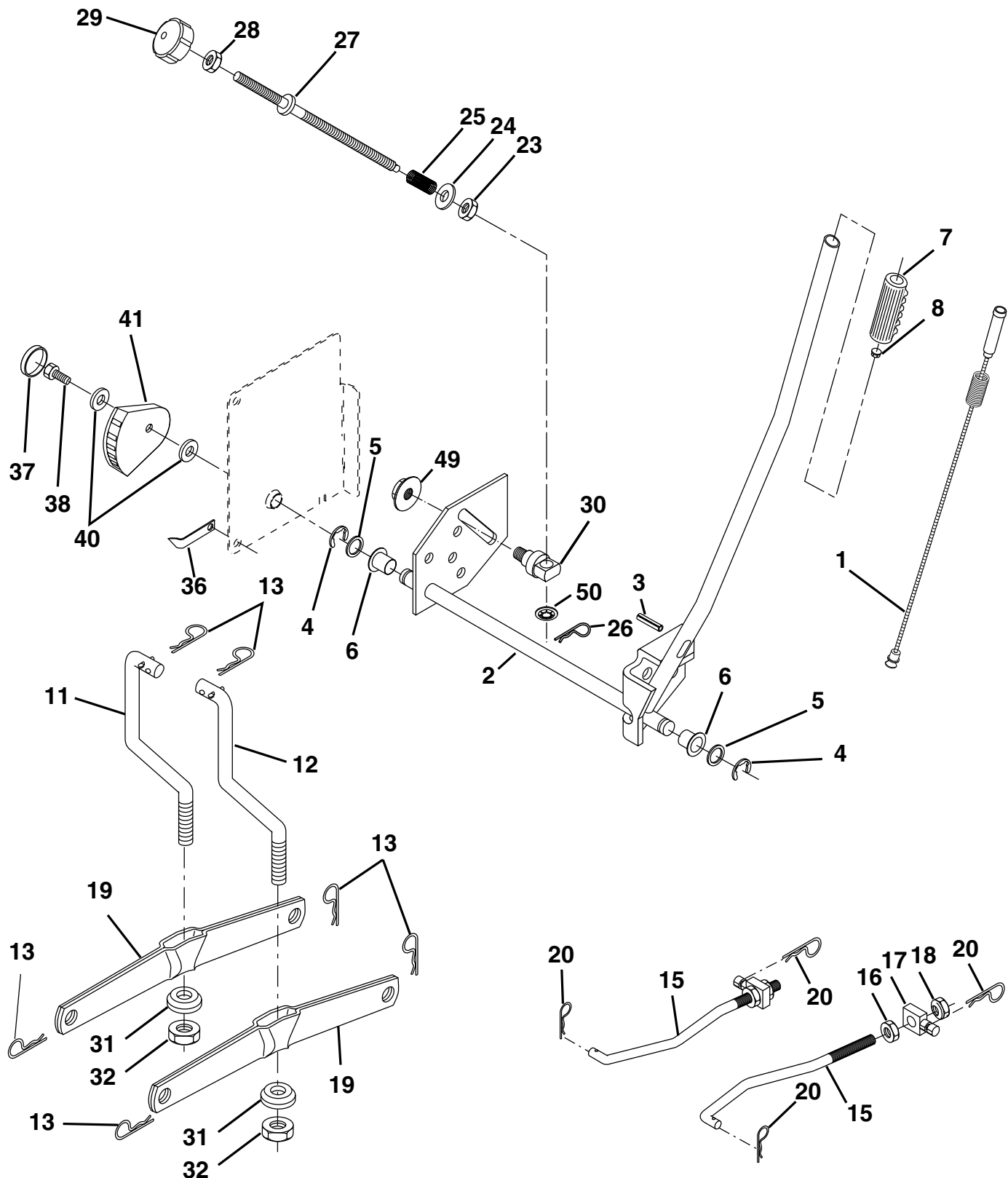
**TRACTOR - - MODEL NUMBER PR185H42STF****MOWER DECK**

| <b>KEY NO.</b> | <b>PART NO.</b> | <b>DESCRIPTION</b>               | <b>KEY NO.</b> | <b>PART NO.</b> | <b>DESCRIPTION</b>                                                                      |
|----------------|-----------------|----------------------------------|----------------|-----------------|-----------------------------------------------------------------------------------------|
| 1              | 165892X421      | Mower Deck Assembly, 42"         | 68             | 144959          | V-Belt, 42" Mower                                                                       |
| 2              | 72140506        | Bolt                             | 91             | 180532          | Bracket Asm Noseroller LH                                                               |
| 3              | 138017          | Bracket Asm Fr. Sway Bar 3/42    | 94             | 132264          | Roller Nose 38 & 42                                                                     |
| 4              | 165460X         | Bracket Asm Deck 42" Sway Bar    | 95             | 180533          | Bracket Asm Noseroller RH                                                               |
| 5              | 4939M           | Retainer Spring                  | 101            | 136420          | Mulcher Cover                                                                           |
| 6              | 178024          | Bar Sway Deck                    | 102            | 71081010        | Screw, Pan Hd Phillip 10-24 x 5/8                                                       |
| 8              | 850857          | Bolt 3/8-24 x 25 Grade 8 patched | 103            | 19061216        | Washer, Flat                                                                            |
| 9              | 10030600        | Washer, Lock                     | 104            | 10071000        | Washer, Lock                                                                            |
| 10             | 140296          | Washer, Hardened                 | 105            | 160793          | Latch Assembly                                                                          |
| 11             | 134149          | Blade, Mulching 42" Std          | 106            | 2029J           | Nut, Weld                                                                               |
|                | 138498          | Blade Mower 42" Hi-Lift Std      | 111            | 179292X421      | Bracket, Gauge, Wheel LH                                                                |
| 13             | 137645          | Shaft Assembly, Mandrel, Vented  | 112            | 179293X421      | Bracket, Gauge, Wheel RH                                                                |
| 14             | 128774          | Housing, Mandrel, Vented         | 113            | 17060510        | Screw 3/8-16 x .625                                                                     |
| 15             | 110485X         | Bearing, Ball, Mandrel           | 114            | <b>72110505</b> | Bolt Carr. 5/16-18 x 5/8                                                                |
| 16             | 174493          | Stripper, Mandrel Deck           | 115            | <b>73510500</b> | Nut Keps 5/16-18 UNC                                                                    |
| 18             | 72140505        | Bolt, Carriage 5/16-18 x 5/8     | 116            | 4898H           | Bolt, Shoulder                                                                          |
| 19             | 132827          | Bolt, Shoulder                   | 117            | 165746          | Wheel, Gauge                                                                            |
| 20             | 159770          | Baffle, Vortex                   | 118            | 73930600        | Nut Centerlock 3/8-16                                                                   |
| 21             | 73680500        | Nut                              | 119            | 19121414        | Washer 3/8 x 7/8 x 14 Ga.                                                               |
| 22             | 134753          | Stiffener Bracket                | 132            | 17060612        | Screw 3/8-16 x .75                                                                      |
| 23             | 131267          | Bracket, Deflector Mower 42"     | 142            | 165890          | Arm Spring Brake Mower                                                                  |
| 24             | 105304X         | Cap, Sleeve 80 x 112 Blk Mower   | 143            | 157109          | Bracket Arm Idler 42"                                                                   |
| 25             | 123713X         | Spring, Torsion, Deflector 2 52  | 144            | 173441          | Keeper Belt 42" Clutch Cable                                                            |
| 26             | 110452X         | Nut, Push Phos & Oil             | 145            | 173437          | Pulley Idler Flat                                                                       |
| 27             | 130968X428      | Shield, Deflector 42" Blk        | 146            | 173443          | Bolt Carriage Idler                                                                     |
| 28             | 19111016        | Washer 11/32 x 5/8 x 16 Gauge    | 147            | 131335          | Spring Extension                                                                        |
| 29             | 131491          | Rod, Hinge 42" 6 75 W/G          | 148            | 169022          | Spring Return Idler                                                                     |
| 30             | 173984          | Screw Thdrol                     | 149            | 165898          | Retainer Spring Yellow                                                                  |
| 31             | 129963          | Washer, Spacer Mower Vented      | 150            | 19091216        | Washer 9/32 x 3/4 x 16 Ga.                                                              |
| 32             | 173436          | Pulley, Mandrel                  | 151            | 169670          | Bracket Clutch Cable                                                                    |
| 33             | 178342          | Nut, Toplock                     | 152            | 169676          | Clutch Cable 42"                                                                        |
| 34             | 72110614        | Bolt                             | 153            | 169674          | Washer Flat 3/8" Type B                                                                 |
| 36             | 173438          | Pulley, Idler, Flat              | 154            | 169675          | Spring Retainer                                                                         |
| 37             | 19131316        | Washer 13/32 x 13/16 x 16 Gauge  | 155            | 169671          | Spring Retention LVR CLTCH CAB                                                          |
| 40             | 73680600        | Nut                              | 156            | 169672          | Spacer Clutch Cable                                                                     |
| 44             | 140088          | Guard, Mandrel, LH               | 157            | 169669          | Rod Clutch Cable 3/8"                                                                   |
| 45             | 4497H           | Retainer                         | 158            | 17720408        | Screw Hex Thd Cut 1/4-20 x 5/8                                                          |
| 46             | 137729          | Screw, Thdrol 1/4-20 x 5/8 T     | 159            | 72140614        | Bolt Rdhd Sqn 3/8-16 UNC x 1-3/4                                                        |
| 48             | 133944          | Washer, Hardened                 | 182            | 179126          | Rod Roller Nose                                                                         |
| 49             | 174284          | Roller Assembly, Cam Follower    | 183            | 163552          | Retainer Spring                                                                         |
| 50             | 131340          | Bolt, Shoulder #10-24 Grade 5    | --             | 130794          | Mandrel Assembly (Includes Housing Shaft and Shaft Hardware Only - Pulley Not Included) |
| 51             | 69180           | Locknut                          |                |                 |                                                                                         |
| 52             | 139888          | Bolt, Shoulder 5/16-18 UNC       | --             | 172559          | Replacement Mower, Complete                                                             |
| 53             | 131845          | Arm Assembly, Pad, Brake         |                |                 |                                                                                         |
| 54             | 133943          | Washer, Hardened                 |                |                 |                                                                                         |
| 55             | 155046          | Arm, Idler                       |                |                 |                                                                                         |
| 56             | 122052X         | Spacer, Retainer                 |                |                 |                                                                                         |
| 59             | 173442          | Guard TUV Idler                  |                |                 |                                                                                         |
| 67             | 171598          | Knob Round                       |                |                 |                                                                                         |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

**TRACTOR - - MODEL NUMBER PR185H42STF**

**MOWER LIFT**



**TRACTOR - - MODEL NUMBER PR185H42STF****MOWER LIFT**

| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>               |
|--------------------|---------------------|----------------------------------|
| 1                  | 159460              | Wire Asm Inner/Sprg W/plunger LT |
| 2                  | 159471              | Shaft Asm Lift RH w/Inf          |
| 3                  | 105767X             | Pin Groove 1 500 Zinc            |
| 4                  | 12000002            | E Ring #5133-62                  |
| 5                  | 19211621            | Washer 21/32 X 1 X 21 Ga         |
| 6                  | 120183X             | Bearing Nylon Blk 629 Id         |
| 7                  | 125631X             | Grip Handle                      |
| 8                  | 170770              | Button Plunger                   |
| 11                 | 139865              | Link Lift LH Fixed Length        |
| 12                 | 139866              | Link Lift RH Fixed Length        |
| 13                 | 4939M               | Retainer Spring                  |
| 15                 | 173288              | Link Front                       |
| 16                 | 73350800            | Nut Jam Hex 1/2-13 Unc           |
| 17                 | <b>175689</b>       | Trunnion                         |
| 18                 | 73800800            | Nut Lock W/Wsh 1/2-13 Unc        |
| 19                 | 139868              | Arm Suspension Rear              |
| 20                 | 163552              | Retainer Spring                  |
| 23                 | 110807X             | Nut Special                      |
| 24                 | 19131016            | Washer 13/32 X 5/8 X 16 Ga       |
| 25                 | 2876H               | Spring 2-1/8"                    |
| 26                 | 169484              | Retainer Clip                    |
| 27                 | 126971X             | Rod Adj Lift Zinc 7.49 Wrk Lg    |
| 28                 | 73350600            | Nut Hex Jam 3/8-16 Unc           |
| 29                 | 138057              | Knob Inf 3/8-16 Unc Blk W/sym    |
| 30                 | 150233              | Trunnion Infin Height            |
| 31                 | 169865              | Bearing Pvt Lift                 |
| 32                 | 73540600            | Nut Crownlock 3/8 - 24           |
| 36                 | 155097              | Pointer Height Indicator         |
| 37                 | 123935X             | Plug Hole Blk 1.485/1.515 Dia.   |
| 38                 | 17060516            | Screw 5/16-18 x 1                |
| 40                 | 19112410            | Washer 11/32 x 1-1/2 10 Ga.      |
| 41                 | 155098              | Indicator Height STLT            |
| 49                 | 145212              | Nut Hex Flange Lock              |
| 50                 | 110452X             | Nut PUsh Phos & Oi               |

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