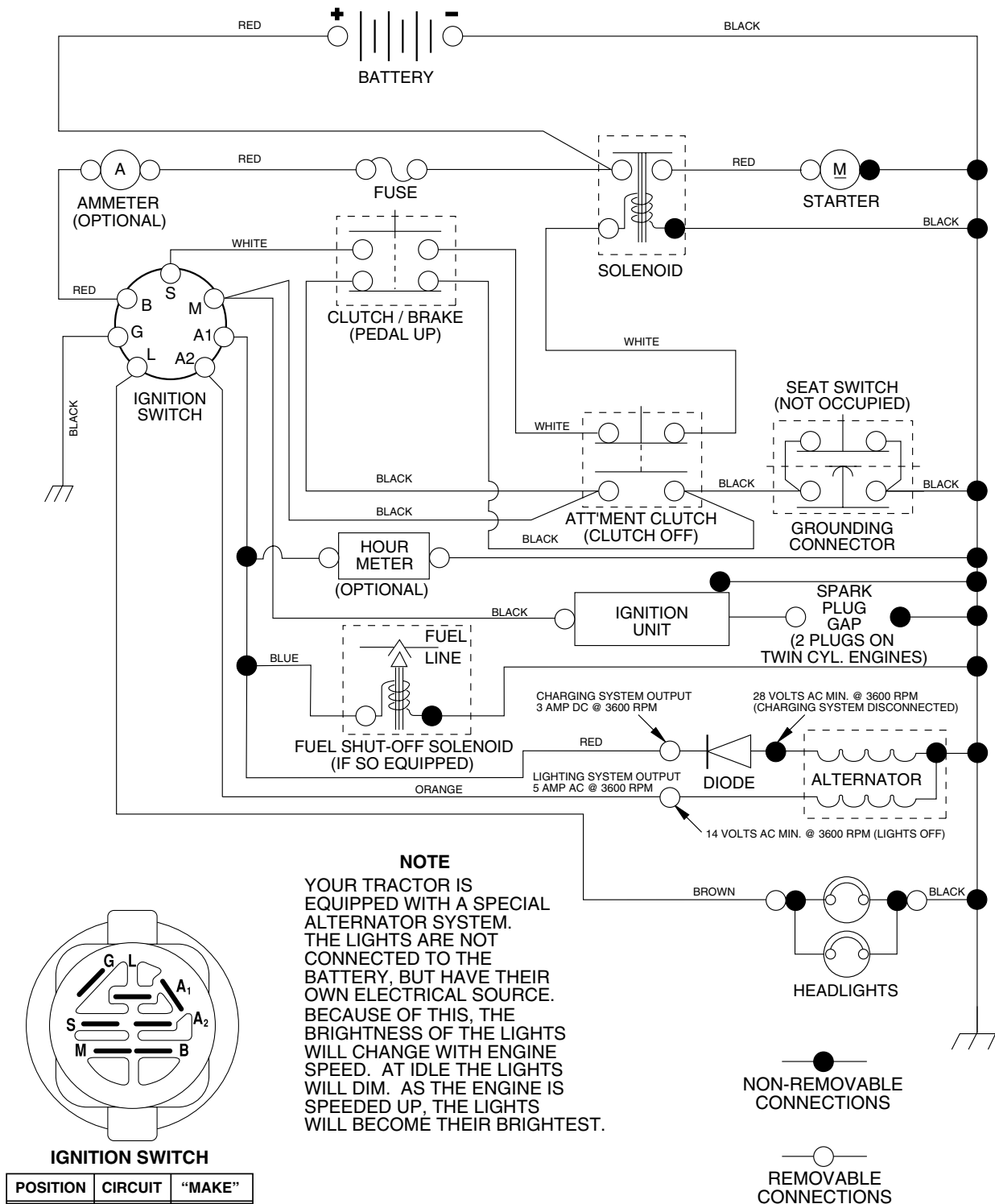


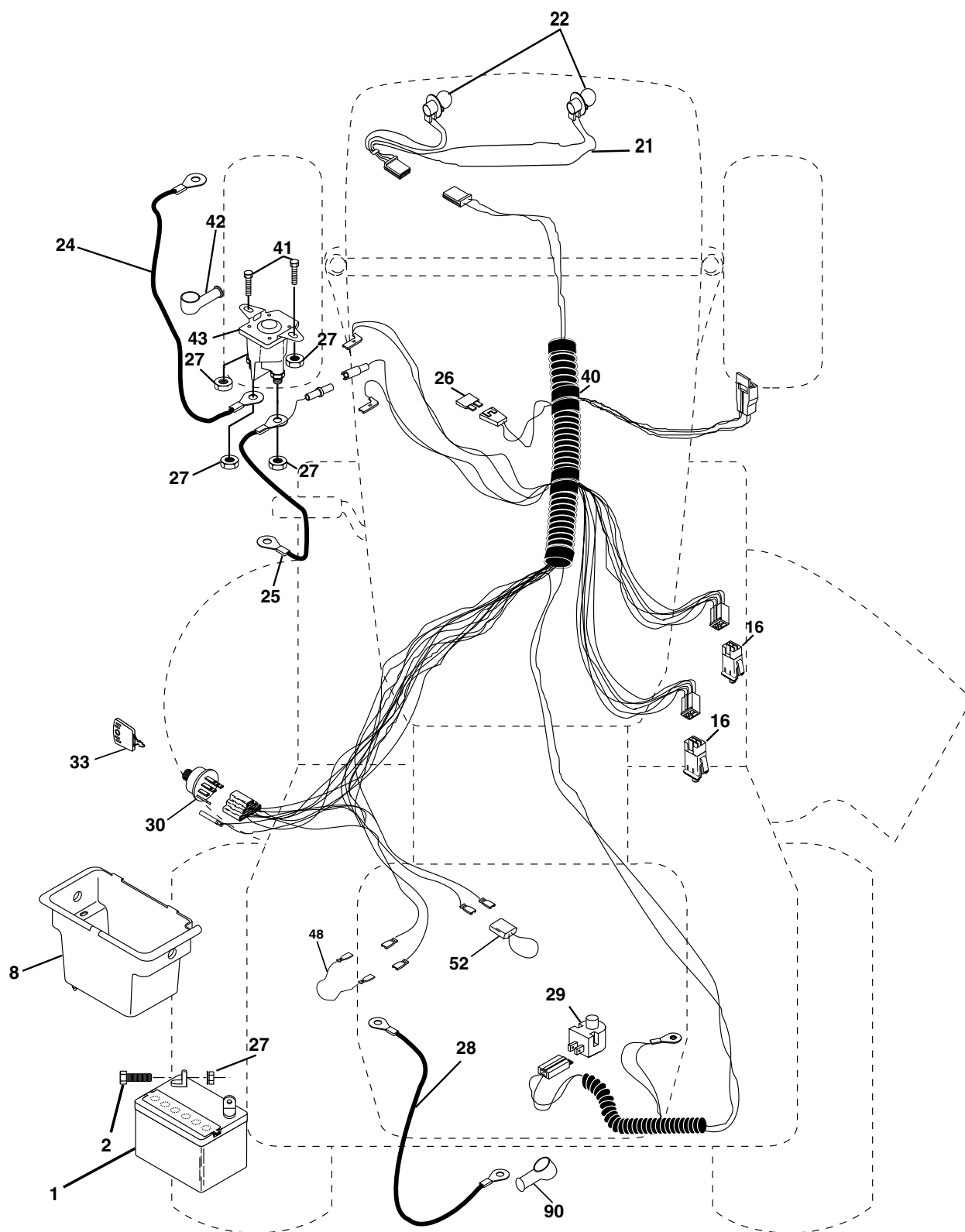
# REPAIR PARTS

## TRACTOR - - MODEL NUMBER PO165H42STA

### SCHEMATIC



## ELECTRICAL



## REPAIR PARTS

### TRACTOR - - MODEL NUMBER PO165H42STA

#### ELECTRICAL

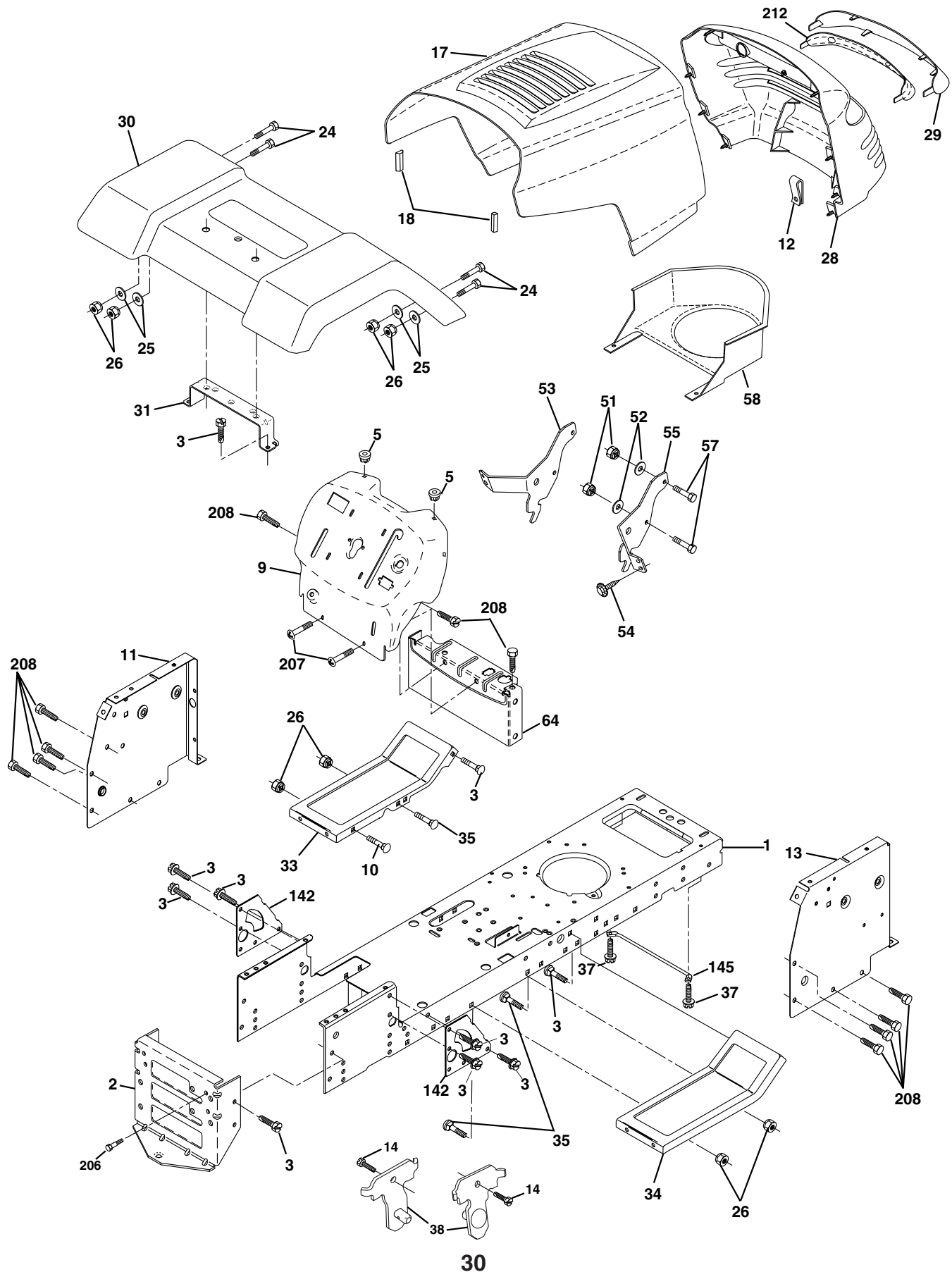
| KEY<br>NO. | PART<br>NO. | DESCRIPTION                      |
|------------|-------------|----------------------------------|
| 1          | 163465      | Battery 12 Volt 25 Amp           |
| 2          | 74760412    | Bolt Hex Hd 1/4-20unc X 3/4      |
| 8          | 176689      | Box Battery                      |
| 16         | 176138      | Switch Interlock Push -In        |
| 21         | 175158      | Harness Asm Light W/4152J        |
| 22         | 4152J       | Bulb Light #1156                 |
| 24         | 4799J       | Cable Battery 6 Ga 11"red        |
| 25         | 146147      | Cable Battery 6 Ga w/16 wire,red |
| 26         | 175158      | Fuse 20 AMP                      |
| 27         | 73510400    | Nut Keps Hex 1/4-20 unc          |
| 28         | 4207J       | Cable Ground 6 Ga 12" black      |
| 29         | 121305X     | Switch Plunger Nc Gray           |
| 30         | 175566      | Switch Ign                       |
| 33         | 140401      | Key Ign                          |
| 40         | 179720      | Harness Ign                      |
| 41         | 71110408    | Bolt Blk Fin Hex 1/4-20 X 1/2    |
| 42         | 131563      | Cover Terminal Red               |
| 43         | 178861      | Solenoid                         |
| 48         | 140844      | Adapter Ammeter                  |
| 52         | 141940      | Protection Wire Loop             |
| 90         | 180449      | Cover Terminal                   |

**NOTE:** All component dimensions give in U.S. inches  
1 inch = 25.4 mm.

## REPAIR PARTS

### TRACTOR - - MODEL NUMBER PO165H42STA

#### CHASSIS AND ENCLOSURES



**REPAIR PARTS****TRACTOR - - MODEL NUMBER PO165H42STA****CHASSIS AND ENCLOSURES**

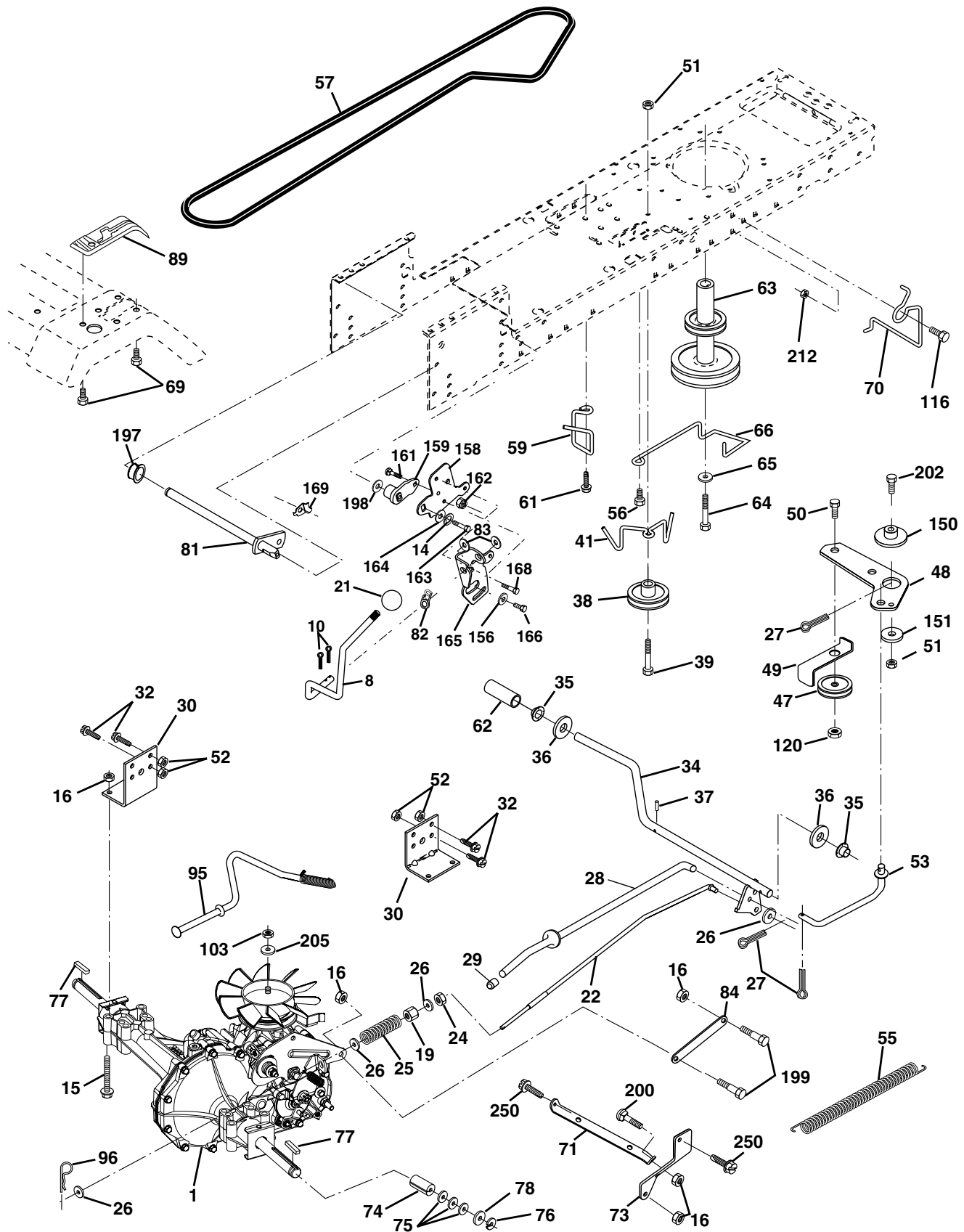
| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>                |
|--------------------|---------------------|-----------------------------------|
| 1                  | 174619              | Chassis                           |
| 2                  | 176554              | Drawbar                           |
| 3                  | 17060612            | Screw 3/8-16 x 3/4                |
| 4                  | 17490608            | Screw Thdrol 3/8-16 x 1/2         |
| 5                  | 155272              | Bumper Hood/Dash                  |
| 9                  | 168336X010          | Dash                              |
| 10                 | 72140608            | Bolt RdHd Sqnk. 3/8-16 Unc x 1    |
| 11                 | 174996              | Panel Asm. Dash Lh                |
| 12                 | 145660              | Clip Tinnerman Grille P/L         |
| 13                 | 172105X010          | Panel Dash Rh                     |
| 14                 | 17490608            | Screw Thdrol 3/8-16 x 1/2         |
| 17                 | 159639X428          | Hood                              |
| 18                 | 126938X             | Bumper Hood                       |
| 24                 | 74780616            | Bolt Fin Hex 3/8-16 Unc x 1 Gr. 5 |
| 25                 | 19131312            | Washer 13/32 x 13/16 x 12 Ga.     |
| 26                 | 73800600            | Nut Lock Hex w/Insert 3/8-16 UNC  |
| 28                 | 179101              | Grill/Lens Asm                    |
| 29                 | 140273X599          | Lens Grille Private label         |
| 30                 | 169468X428          | Fender Asm                        |
| 31                 | 136619              | Bracket Fender                    |
| 33                 | 179716X428          | Footrest LH                       |
| 34                 | 179717X428          | Footrest RH                       |
| 35                 | 72110606            | Bolt RdHd Sht. Sqnk. 3/8-16 x 3/4 |
| 37                 | 17490508            | Screw Thdrol 5/16-18 x 1/2 Tyt    |
| 38                 | 175710              | Bracket Asm. Pivot Mower Rear     |
| 51                 | 73800400            | Nut Lock Hex W/Ins. 1/4-20        |
| 52                 | 19091416            | Washer 9/32 x 7/8 x 16 Ga.        |
| 53                 | 144697              | Bracket Grille LH                 |
| 54                 | 161464              | Screw Hex Wshd 8-18 x 7/8         |
| 55                 | 144696              | Bracket, Grille RH                |
| 57                 | 74780412            | Bolt Fin Hex 1/4-20 x .75         |
| 58                 | 150127              | Air Duct Private Label            |
| 64                 | 154798              | Dash Lower                        |
| 142                | 175702              | Plate Reinforcement               |
| 145                | 156524              | Rod Pivot Chassis/Hood            |
| 206                | 170165              | Bolt shoulder 5/16-18             |
| 207                | 17670508            | Screw Thdrol 5/16-18 x 1/2        |
| 208                | 17670608            | Screw Thdrol 3/8-16 x 1/2         |
| 212                | 156229              | Insert Lens Reflector             |
| - -                | 5479J               | Plug Btn Blk                      |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

## REPAIR PARTS

### TRACTOR - - MODEL NUMBER PO165H42STA

#### DRIVE



**REPAIR PARTS****TRACTOR - - MODEL NUMBER PO165H42STA****DRIVE**

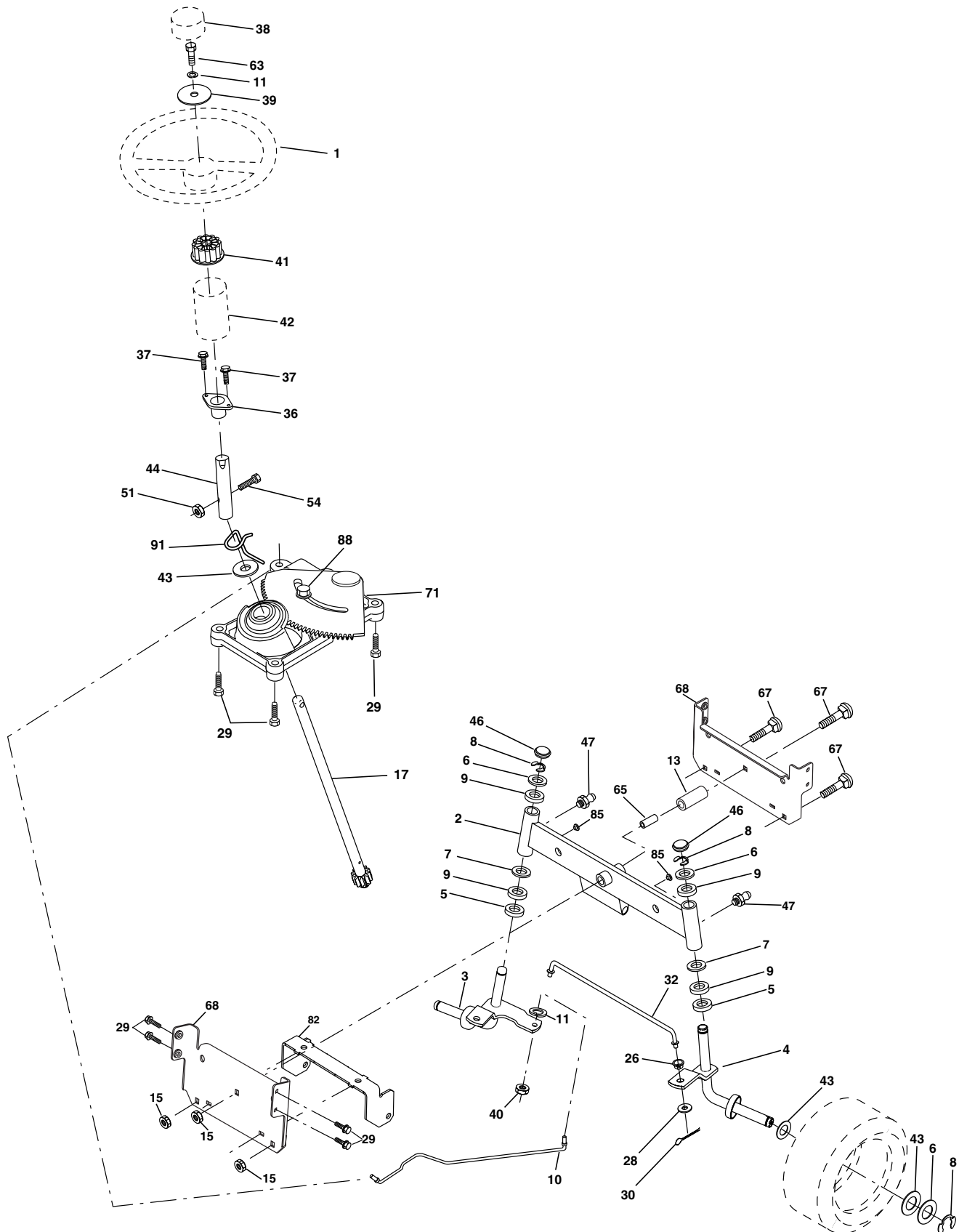
| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>                                                                      | <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>                   |
|--------------------|---------------------|-----------------------------------------------------------------------------------------|--------------------|---------------------|--------------------------------------|
| 1                  | -----               | Transaxle Hydro Gear Model 322-0510<br>(Order parts from the transaxle<br>manufacturer) | 70                 | 134683              | Guide, Belt, Mower Drive RH          |
| 8                  | 165619              | Rod, Shift                                                                              | 71                 | 169183              | Strap, Torque, Lh                    |
| 10                 | 76020416            | Pin, Cotter 1/8 x 1                                                                     | 73                 | 169182              | Strap, Torque, Rh                    |
| 14                 | 10040400            | Washer Lock 1/4                                                                         | 74                 | 137057              | Spacer, Axle                         |
| 15                 | 74490544            | Bolt Hex Flghd 5/16-18 Gr. 5                                                            | 75                 | 121749X             | Washer 25/32 x 1-1/4 x 16 Ga.        |
| 16                 | 73800500            | Nut, Lock Hex w/Ins 5/16-18 UNC                                                         | 76                 | 12000001            | Ring, E                              |
| 19                 | 73800600            | Nut, Lock Hex w/Wsh 3/8-16 UNC                                                          | 77                 | 123583X             | Key, Square                          |
| 21                 | 106933X             | Knob Rd. 1/2-13 Plstc. Thds. Blk.                                                       | 78                 | 121748X             | Washer 25/32 x 1-5/8 x 16 Ga.        |
| 22                 | 169498              | Rod, Brake                                                                              | 81                 | 165596              | Shaft Asm Cross                      |
| 24                 | 73350600            | Nut                                                                                     | 82                 | 123782X             | Spring, Torsion                      |
| 25                 | 106888X             | Spring, Rod, Brake                                                                      | 83                 | 19171216            | Washer 17/32 x 3/4 x 16 Ga.          |
| 26                 | 19131316            | Washer 13/32 x 13/16 x 16 Ga.                                                           | 84                 | 169843              | Link Transaxle                       |
| 27                 | 76020412            | Pin, Cotter 1/8 x 3/4                                                                   | 89                 | 169373X428          | Console, Shift                       |
| 28                 | 175765              | Rod, Parking Brake                                                                      | 95                 | 170201              | Control Asm Bypass Hydro             |
| 29                 | 71673               | Cap, Parking Brake                                                                      | 96                 | 4497H               | Spring, Retainer 1"                  |
| 30                 | 174973              | Bracket, Transmission                                                                   | 103                | 73940800            | Nut, Hex Jam Toplock 1/2-20 UNF      |
| 32                 | 74760512            | Bolt Hex 5/16-18 UNC x 3/4                                                              | 116                | 72140608            | Bolt 3/8-16 x 1                      |
| 34                 | 175578              | Shaft, Foot Pedal                                                                       | 120                | 73900600            | Bolt Hex 3/8-16 x 1-1/2              |
| 35                 | 120183X             | Bearing, Nylon                                                                          | 150                | 175456              | Spacer Retainer                      |
| 36                 | 19211616            | Washer                                                                                  | 151                | 19133210            | Washer 13/32 x 2 x 10                |
| 37                 | 1572H               | Pin, Roll                                                                               | 156                | 166002              | Washer 5/16 x 1.0 x 1.25             |
| 38                 | 179114              | Pulley, Idler, Composite                                                                | 158                | 165589              | Bracket Shift Mount                  |
| 39                 | 74760648            | Bolt                                                                                    | 159                | 165494              | Hub Tapered Flange Shift             |
| 41                 | 175556              | Keeper, Belt, Idler                                                                     | 161                | 72140406            | Bolt Rdhd Sqnk 1/4-20 x 3/4<br>Gr. 5 |
| 47                 | 127783              | Pulley, Idler, V-Belt                                                                   | 162                | 73680400            | Nut Crownlock 1/4-20 Unc             |
| 48                 | 154407              | Bellcrank Clutch Grnd Drustl                                                            | 163                | 74780416            | Bolt Hex Fin 1/4-20 x 1              |
| 49                 | 123205X             | Retainer, Belt                                                                          | 164                | 19091010            | Washer 5/8 x .281 x 10 Ga.           |
| 50                 | 74760624            | Bolt                                                                                    | 165                | 165623              | Bracket Pivot Lever                  |
| 51                 | 73680600            | Nut                                                                                     | 166                | 166880              | Screw 5/16 x 1.0 x .125              |
| 52                 | 73680500            | Nut Crownlock 5/16-28                                                                   | 168                | 165492              | Bolt Shoulder 5/16-18 x .561         |
| 53                 | 105710X             | Link, Clutch                                                                            | 169                | 165580              | Plate Fastening LT                   |
| 55                 | 105709X             | Spring, Return, Clutch                                                                  | 197                | 169613              | Nyliner Snap-in 5/8" ID              |
| 56                 | 17060620            | Screw 3/8-16 x 1-1/4                                                                    | 198                | 169593              | Washer Nyl 7/8ID x .105" HYD         |
| 57                 | 140294              | V-Belt, Drive                                                                           | 199                | 169612              | Bolt Shoulder 5/16-18 Unc            |
| 59                 | 169691              | Keeper, Belt, Center                                                                    | 200                | 72140508            | Bolt Rdhd Sqnk 5/16-18 Unc x 1       |
| 61                 | 17120614            | Screw, 3/8-16 x .875                                                                    | 202                | 72110614            | Bolt Car SH 3/8-16 x 1-1/2 Gr 5      |
| 62                 | 8883R               | Cover, Pedal                                                                            | 205                | 19171616            | Washer 17/32 x 1 x 16 Ga             |
| 63                 | 175410              | Pulley, Engine                                                                          | 212                | 145212              | Nut Hex Flange Lock                  |
| 64                 | 71170764            | Bolt Hex 7/16 x 4 Gr. 5                                                                 | 250                | 17060612            | Screw 3/8-16 x .75                   |
| 65                 | 10040700            | Washer                                                                                  |                    |                     |                                      |
| 66                 | 154778              | Keeper, Belt Engine Hydro                                                               |                    |                     |                                      |
| 69                 | 142432              | Screw Hex Wsh Hi-Lo 1/4-1/2 Unc                                                         |                    |                     |                                      |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

## REPAIR PARTS

### TRACTOR - - MODEL NUMBER PO165H42STA

#### STEERING ASSEMBLY





**REPAIR PARTS****TRACTOR - - MODEL NUMBER PO165H42STA****STEERING ASSEMBLY**

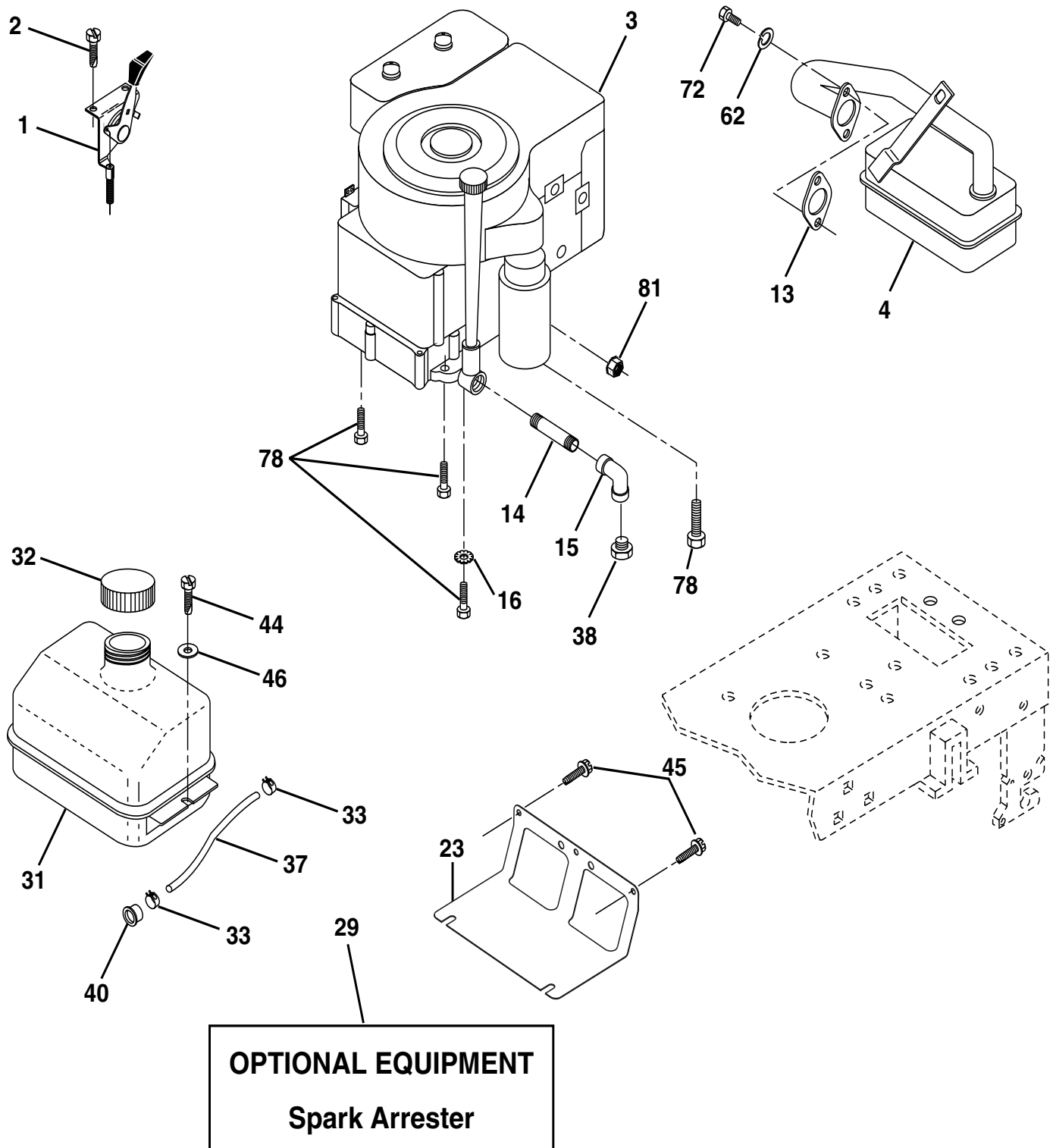
| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>               |
|--------------------|---------------------|----------------------------------|
| 1                  | 140044X428          | Wheel Steering Auto Black        |
| 2                  | 175131              | Axle Asm Front                   |
| 3                  | 169840              | Spindle Asm Lh                   |
| 4                  | 169839              | Spindle Asm Rh                   |
| 5                  | 6266H               | Bearing Race Thrust Harden       |
| 6                  | 121748X             | Washer 25/32 X 1 5/8 X 16ga      |
| 7                  | 19272016            | Washer 27/32 X 1 1/4 X 16 Ga     |
| 8                  | 12000029            | Ring Klip #t5304-75              |
| 9                  | 3366R               | Bearing Col Strg Blk             |
| 10                 | 175121              | Link Drag Extended               |
| 11                 | 10040600            | Lockwasher                       |
| 13                 | 136518              | Spacer Bearing Axle Front        |
| 15                 | 145212              | Hex Flange Lock                  |
| 17                 | 177876              | Shaft Asm Strg 5/8 X 15 19 Lt    |
| 26                 | 126847X             | Bushing Rod Tie Blk Lt           |
| 28                 | 19131416            | Washer 13/32 X 7/8 X 16ga        |
| 29                 | 17060612            | Screw 3/8-16x3/4                 |
| 30                 | 76020412            | Pin                              |
| 32                 | 130465              | Rod Tie Wire Form 19 75 Mech     |
| 36                 | 155099              | Bushing Strg 5/8 Id Dash         |
| 37                 | 152927              | Screw TT #10-32 x 5 x 3/8 Flange |
| 38                 | 140045X428          | Insert Cap Strg                  |
| 39                 | 19133812            | Washer 13/32 x 2-3/8 x 12Ga      |
| 40                 | 7810H               | Locknut Center                   |
| 41                 | 100711L             | Adaptor Wheel Strg 640/ 635id    |
| 42                 | 145054X428          | Boot Dash Steering               |
| 43                 | 121749X             | Washer 25/32 X 1 1/4 X 16 Ga     |
| 44                 | 153720              | Extension Steering Non-Adjust    |
| 46                 | 121232X             | Cap Spindle Fr Top Blk           |
| 47                 | 6855M               | Fitting Grease                   |
| 51                 | 73800500            | Nut Lock Hex W/Ins.              |
| 54                 | 74780520            | Bolt Fin Hex 5/16-18 Unc P       |
| 63                 | 74780616            | Bolt Fin Hex 3/8-16unc x Gr. 5   |
| 65                 | 160367              | Spacer Brace Axle                |
| 67                 | 72140618            | Bolt Rdhd Sq 3/8-16 Unc x 2-3/4  |
| 68                 | 169827              | Brace Axle                       |
| 71                 | 175146              | Steering Asm                     |
| 82                 | 169835              | Bracket Susp Chassis Front       |
| 85                 | 133835              | Fastener Christmas Tree          |
| 88                 | 175118              | Bolt Shoulder 7/16-20            |
| 91                 | 175553              | Clip Steering                    |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

## REPAIR PARTS

TRACTOR - - MODEL NUMBER PO165H42STA

### ENGINE



## REPAIR PARTS

### TRACTOR - - MODEL NUMBER PO165H42STA

#### ENGINE

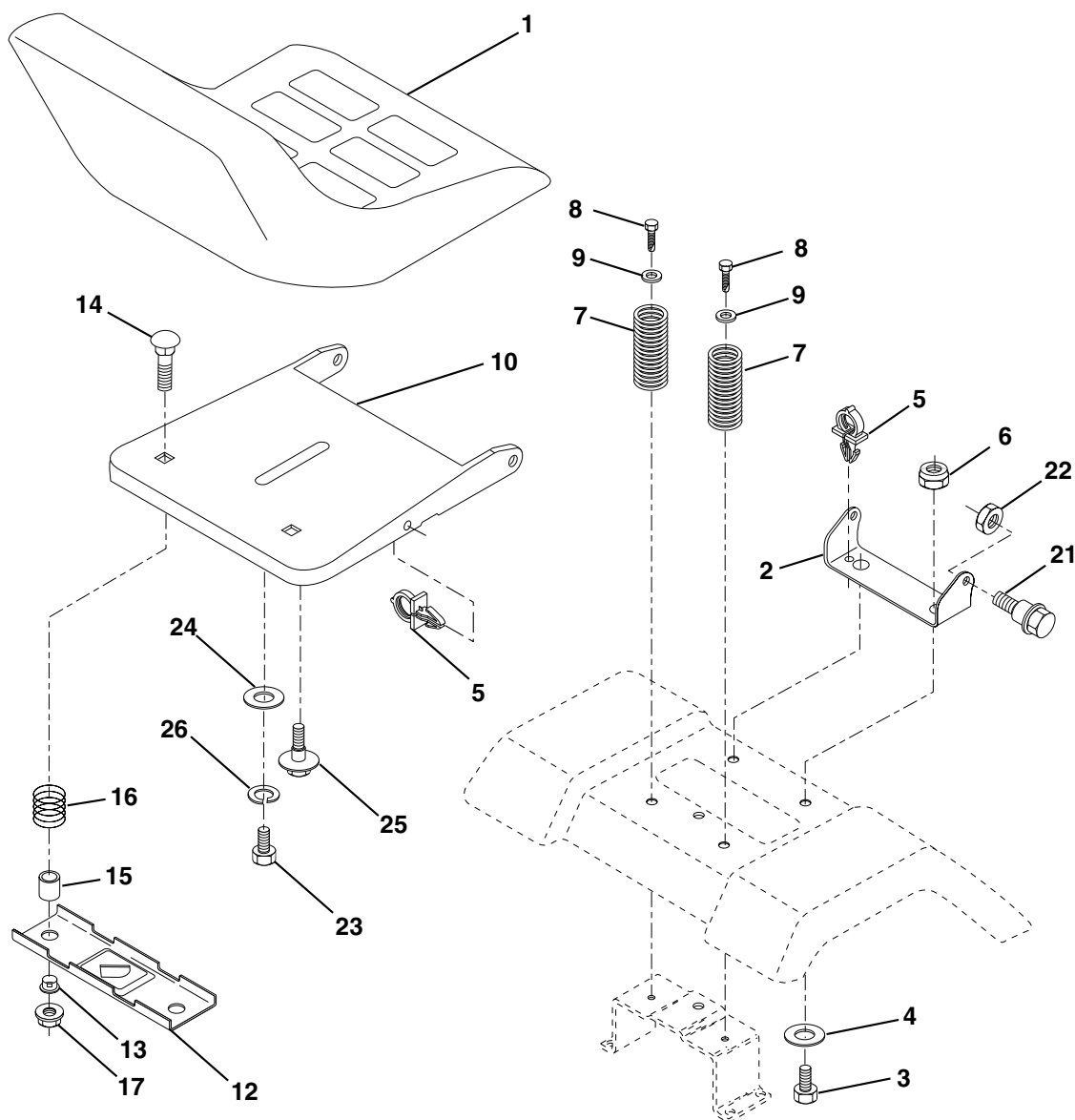
| KEY NO. | PART NO. | DESCRIPTION                                                          |
|---------|----------|----------------------------------------------------------------------|
| 1       | 170551   | Control Throt /Ch Flag                                               |
| 2       | 17720408 | Screw Hex Thd Cut 1/4-20x1/2                                         |
| 3       | -----    | Engine Briggs Model 310707<br>(Order Parts From Engine Manufacturer) |
| 4       | 137352   | Muffler Exhaust B&S Lt                                               |
| 13      | 165291   | Gasket 1 313 Id Tin Plated                                           |
| 14      | 13280324 | Nipple Pipe 3/8 NPT x 3"                                             |
| 15      | 13200300 | Elbow STD 90 Degree 3/8-18 NPT                                       |
| 16      | 11050600 | Washer Lock Ext Tooth 3/8                                            |
| 23      | 169837   | Shield Browning/Debris Guard                                         |
| 29      | 137180   | Arrestor Spark                                                       |
| 31      | 109202X  | Tank Fuel 1 25 Fr                                                    |
| 32      | 140527   | Cap Asm Fuel W/sym Vented                                            |
| 33      | 123487X  | Clamp Hose Blk                                                       |
| 37      | 137040   | Line Fuel 20"                                                        |
| 38      | -----    | Plug Drain Oil (Order parts from engine manufacturer)                |
| 40      | 124028X  | Bushing Snap Nyl Blk Fuel Line                                       |
| 44      | 17670412 | Screw Hexwsh Thdrol 1/4-20x3/4                                       |
| 45      | 17000612 | Screw Hex Wsh Thdrol 3/8-16                                          |
| 46      | 19091416 | Washer 9/32 X 7/8 X 16ga                                             |
| 62      | 10040500 | Washer Lock Hvy Hlcl Spr 5/16                                        |
| 72      | 71070512 | Screw Hexhd Cap 5/16-18x3/4                                          |
| 78      | 17060620 | Screw Thdrol 3/8-16x1-1/4                                            |
| 81      | 73510400 | Nut Keps Hex 1/4-20 Unc                                              |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

## TRACTOR - - MODEL NUMBER PO165H42STA

### SEAT ASSEMBLY



| KEY NO. | PART NO. | DESCRIPTION                    |
|---------|----------|--------------------------------|
| 1       | 140116   | Seat                           |
| 2       | 140551   | Bracket Pnt Pivot Seat (blk )  |
| 3       | 71110616 | Bolt                           |
| 4       | 19131610 | Washer 13/32 x 1 x 10 Ga       |
| 5       | 145006   | Clip Push-In Hinged            |
| 6       | 73800600 | Nut                            |
| 7       | 124181X  | Spring Seat Cprsn 2 250 Blk Zi |
| 8       | 17000616 | Screw 3/8-16 x 1.5             |
| 9       | 19131614 | Washer 13/32 x 1 x 14 Ga       |
| 10      | 174894   | Pan Pnt Seat (blk )            |
| 12      | 121246X  | Bracket Pnt Mounting Switch    |
| 13      | 121248X  | Bushing Snap Blk Nyl 50 Id     |

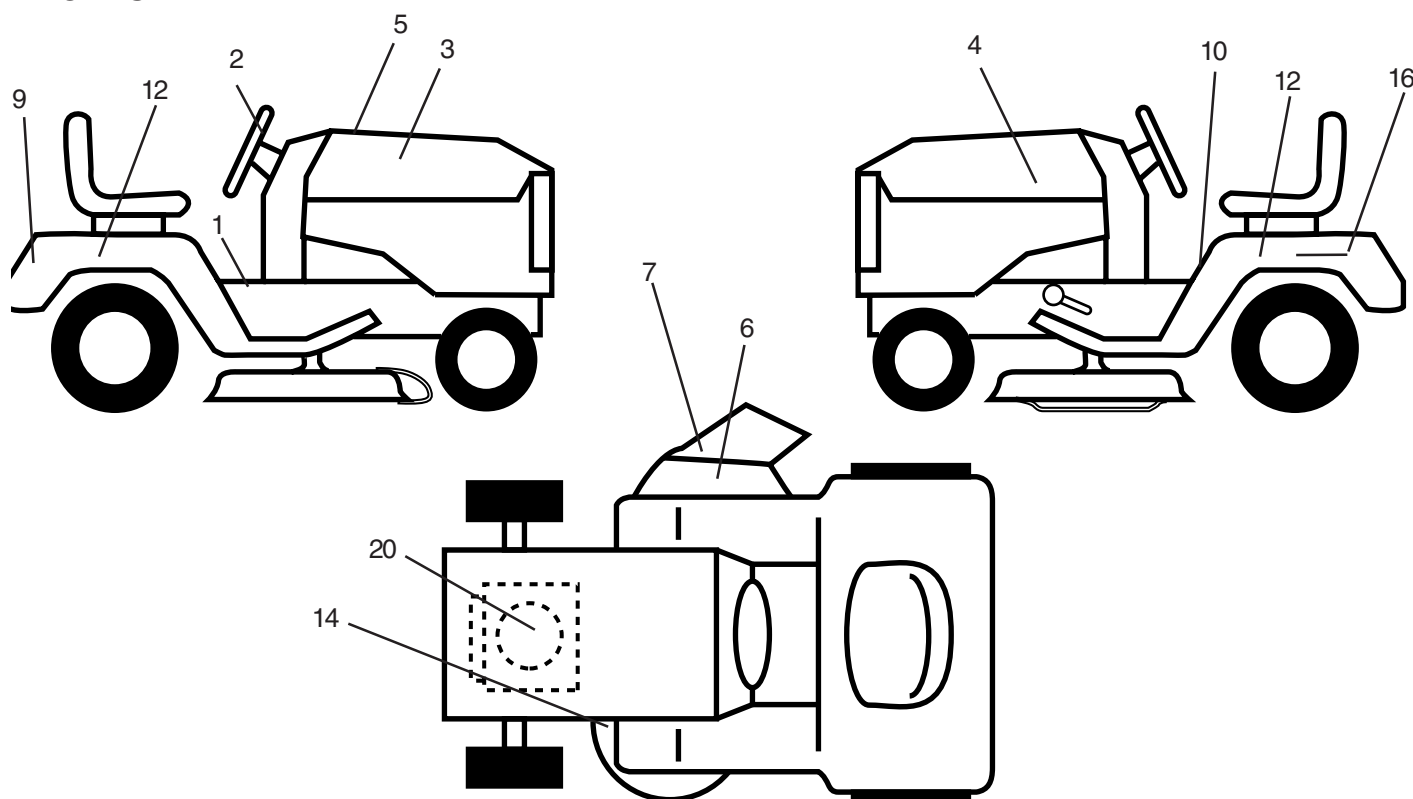
| KEY NO. | PART NO. | DESCRIPTION                       |
|---------|----------|-----------------------------------|
| 14      | 72050412 | Bolt Rdhd Sht Nk 1/4-20 x 1-1/2   |
| 15      | 134300   | Spacer Split 28 x 96 Yel Zinc     |
| 16      | 121250X  | Spring Cprsn 1 27 Blk Pnt         |
| 17      | 123976X  | Nut Lock 1/4 Lge Flg Gr 5 Zinc    |
| 21      | 171852   | Bolt Shoulder 5/16-18 Unc Blkz-2A |
| 22      | 73800500 | Nut                               |
| 23      | 71110814 | Bolt Hex Black                    |
| 24      | 19171912 | Washer 17/32 x 1-3/16 x 12 Ga     |
| 25      | 127018X  | Bolt Shoulder 5/16-18 x 62        |
| 26      | 10040800 | Lockwasher                        |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

## REPAIR PARTS

### TRACTOR - - MODEL NUMBER PO165H42STA

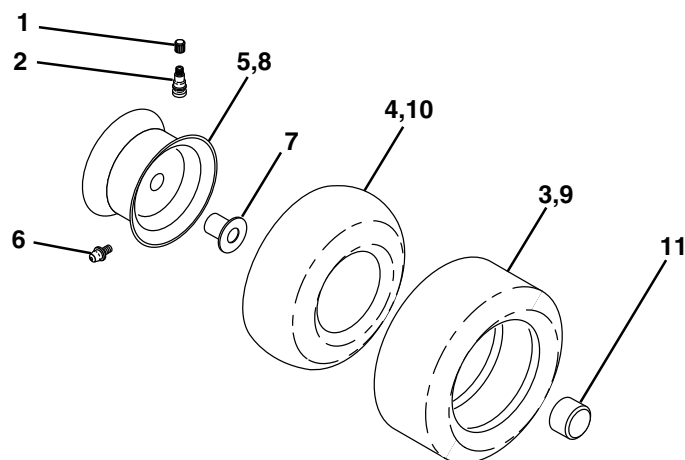
#### DECALS



| KEY NO. | PART NO. | DESCRIPTION                             |
|---------|----------|-----------------------------------------|
| 1       | 157032   | Decal Instruction Operat English/French |
| 2       | 158168   | Decal Ins Strg Wh                       |
| 3       | 175782   | Decal Hood Rh                           |
| 4       | 175783   | Decal Hood Lh                           |
| 5       | 180890   | Decal Final Replacement                 |
| 6       | 170563   | Decal, Warning                          |
| 7       | 179128   | Decal Deck "B" 42"                      |
| 9       | 158166   | Decal Fender Logo                       |

| KEY NO. | PART NO. | DESCRIPTION                 |
|---------|----------|-----------------------------|
| 10      | 157140   | Decal Danger English        |
| 12      | 175784   | Decal Fender                |
| 14      | 160396   | Decal V-belt Schematic 42"  |
| 16      | 145005   | Decal Battery Danger/Poison |
| 20      | 170945   | Decal HP Engine             |
| --      | 138311   | Decal Lift Handle           |
| --      | 169210   | Decal By-Pass               |
| --      | 180471   | Manual Owner's English      |
| --      | 180472   | Manual Owner's French       |

#### WHEELS & TIRES



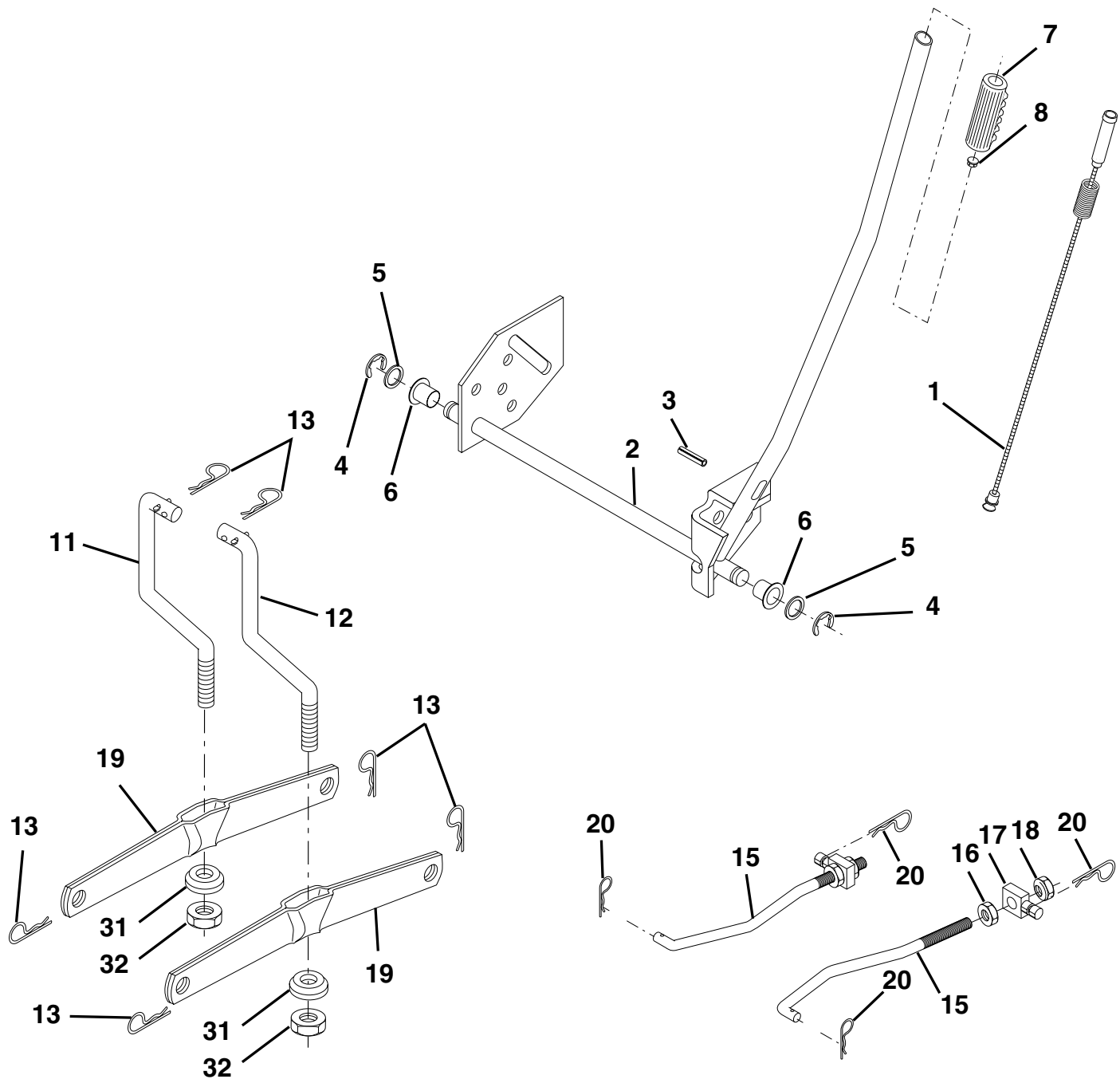
| KEY NO. | PART NO.   | DESCRIPTION                       |
|---------|------------|-----------------------------------|
| 1       | 59192      | Cap Valve Tire                    |
| 2       | 65139      | Stem Valve                        |
| 3       | 106222X    | Tire F Ts 15 X 6 0 - 6 Service    |
| 4       | 59904      | Tube Front (Service Item Only)    |
| 5       | 106732X427 | Rim Asm 6"front White Service     |
| 6       | 278H       | Fitting Grease (Front Wheel Only) |
| 7       | 9040H      | Bearing Flange (Front Wheel Only) |
| 8       | 106108X427 | Rim Asm 8"rear White Service      |
| 9       | 106268X    | Tire R Ts 18x9.5-8 C Service      |
| 10      | 7152J      | Tube Rear (Service Item Only)     |
| 11      | 104757X428 | Cap Axle Blk 1 50 X 1 00          |
| --      | 144334     | Sealant, Tire (10 oz. Tube)       |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

## REPAIR PARTS

TRACTOR - - MODEL NUMBER PO165H42STA

MOWER LIFT



## REPAIR PARTS

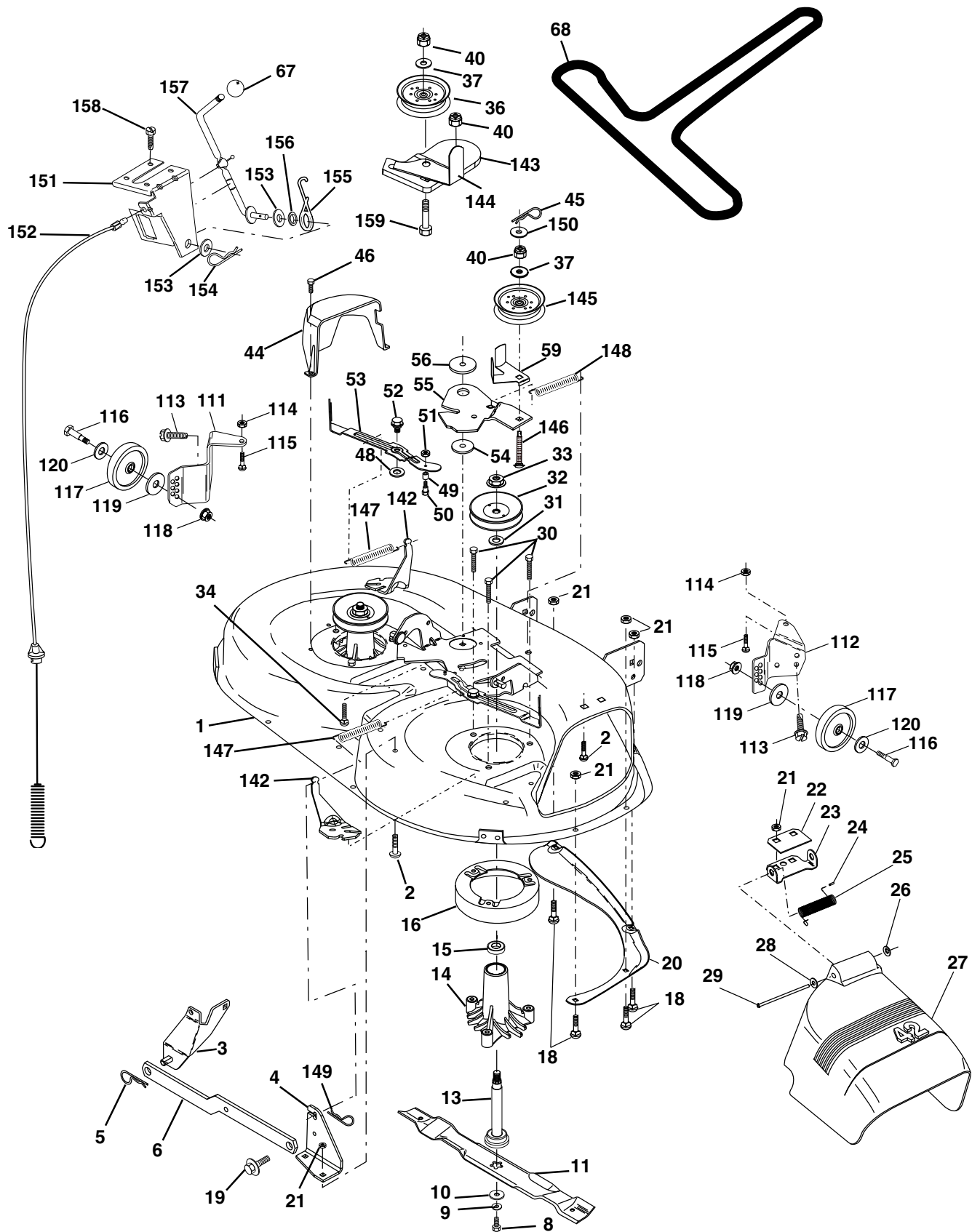
### TRACTOR - - MODEL NUMBER PO165H42STA

#### MOWER LIFT

| KEY NO. | PART NO. | DESCRIPTION                   |
|---------|----------|-------------------------------|
| 1       | 159460   | Wire Asm Inner/Sprg w/Plunger |
| 2       | 159471   | Shaft Asm Lift                |
| 3       | 105767X  | Pin Groove                    |
| 4       | 12000002 | E Ring #5133-62               |
| 5       | 19211621 | Washer 21/32 x 1 x 21 Ga.     |
| 6       | 120183X  | Bearing Nylon                 |
| 7       | 109413X  | Grip Handle                   |
| 8       | 124526X  | Button Plunger                |
| 11      | 139865   | Link Lift Lh                  |
| 12      | 139866   | Link Lift Rh                  |
| 13      | 4939M    | Retainer Spring               |
| 15      | 173288   | Link Front                    |
| 16      | 73350800 | Nut Jam Hex 1/2-13 Unc        |
| 17      | 175689   | Trunnion Blk Zinc             |
| 18      | 73800800 | Nut Lock w/Wsh 1/2-13 Unc     |
| 19      | 139868   | Arm Suspension Rear           |
| 20      | 163552   | Retainer Spring               |
| 31      | 169865   | Bearing Pvt Lift              |
| 32      | 73540600 | Nut Crownlock 3/8-24          |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

## MOWER DECK





**REPAIR PARTS****TRACTOR - - MODEL NUMBER PO165H42STA****MOWER DECK**

| KEY NO. | PART NO.   | DESCRIPTION                      | KEY NO. | PART NO. | DESCRIPTION                                                                            |
|---------|------------|----------------------------------|---------|----------|----------------------------------------------------------------------------------------|
| 1       | 165892     | Mower Deck Assembly, 42"         | 53      | 131845   | Arm Assembly, Pad, Brake                                                               |
| 2       | 72140506   | Bolt                             | 54      | 133943   | Washer, Hardened                                                                       |
| 3       | 138017     | Bracket Asm Fr. Sway Bar 3/42    | 55      | 155046   | Arm, Idler                                                                             |
| 4       | 165460     | Bracket Asm Deck 42" Sway Bar    | 56      | 165723   | Spacer, Retainer                                                                       |
| 5       | 4939M      | Retainer Spring                  | 59      | 141043   | Guard TUV Idler                                                                        |
| 6       | 178024     | Bar Sway Deck                    | 67      | 106932X  | Knob                                                                                   |
| 8       | 850857     | Bolt 3/8-24 x 25 Grade 8 patched | 68      | 144959   | V-Belt, 42" Mower                                                                      |
| 9       | 10030600   | Washer, Lock                     | 111     | 179292   | Bracket, Gauge, Wheel LH                                                               |
| 10      | 140296     | Washer, Hardened                 | 112     | 179293   | Bracket, Gauge, Wheel RH                                                               |
| 11      | 138498     | Blade                            | 113     | 17060510 | Screw Tapping 3/8-16 x .625                                                            |
| 13      | 137645     | Shaft Assembly, Mandrel, Vented  | 114     | 73510500 | Nut, Keps 5/16 - 18 UNC                                                                |
| 14      | 128774     | Housing, Mandrel, Vented         | 115     | 72110505 | Bolt, Carriage 5/16-18 x 5/8                                                           |
| 15      | 110485X    | Bearing, Ball, Mandrel           | 116     | 4898H    | Bolt, Shoulder                                                                         |
| 16      | 174493     | Stripper, Vented Mower Deck      | 117     | 105455X  | Wheel, Gauge                                                                           |
| 18      | 72140505   | Bolt, Carriage 5/16-18 x 5/8     | 118     | 73930600 | Nut Centerlock 3/8-16                                                                  |
| 19      | 132827     | Bolt, Shoulder                   | 119     | 19121414 | Washer 3/8 x 7/8 x 14 Ga.                                                              |
| 20      | 159770     | Baffle, Vortex                   | 120     | 19171512 | Washer 17/32 x 15/16 x 12 Ga.                                                          |
| 21      | 73680500   | Nut                              | 142     | 165890   | Arm Spring Brake Mower                                                                 |
| 22      | 134753     | Stiffener Bracket                | 143     | 157109   | Bracket Arm Idler 42"                                                                  |
| 23      | 131267     | Bracket, Deflector Mower 42"     | 144     | 158634   | Keeper Belt 42" Clutch Cable                                                           |
| 24      | 105304X    | Cap, Sleeve 80 x 112 Blk Mower   | 145     | 165888   | Pulley Idler Flat                                                                      |
| 25      | 123713X    | Spring, Torsion, Deflector 2 52  | 146     | 171977   | Bolt Carriage Idler                                                                    |
| 26      | 110452X    | Nut, Push Phos & Oil             | 147     | 131335   | Spring Extension                                                                       |
| 27      | 130968X428 | Shield, Deflector 42" Blk        | 148     | 169022   | Spring Return Idler                                                                    |
| 28      | 19111016   | Washer 11/32 x 5/8 x 16 Gauge    | 149     | 165898   | Retainer Spring Yellow                                                                 |
| 29      | 131491     | Rod, Hinge 42" 6 75 W/G          | 150     | 19091216 | Washer 9/32 x 3/4 x 16 Ga.                                                             |
| 30      | 173984     | Screw Thdrol Washer Head         | 151     | 169670   | Bracket Clutch Cable                                                                   |
| 31      | 129963     | Washer, Spacer Mower Vented      | 152     | 169676   | Clutch Cable 42"                                                                       |
| 32      | 153535     | Pulley, Mandrel                  | 153     | 169674   | Washer Flat 3/8" Type B                                                                |
| 33      | 178342     | Nut, Toplock Flange              | 154     | 169675   | Spring Retainer                                                                        |
| 34      | 72110614   | Bolt                             | 155     | 169671   | Spring Retention LVR CLTCH CAB                                                         |
| 36      | 131494     | Pulley, Idler, Flat              | 156     | 169672   | Spacer Clutch Cable                                                                    |
| 37      | 19131316   | Washer 13/32 x 13/16 x 16 Gauge  | 157     | 169669   | Rod Clutch Cable 3/8"                                                                  |
| 40      | 73680600   | Nut                              | 158     | 17720408 | Screw Hex Thd Cut 1/4-20 x 5/8                                                         |
| 44      | 140088     | Guard, Mandrel, LH               | 159     | 72140614 | Bolt Rdhd Sqn 3/8-16 UNC x 1-3/4                                                       |
| 45      | 4497H      | Retainer                         | --      | 130794   | Mandrel Assembly (Includes Housing, Shaft and Shaft Hardware Only-Pulley Not Included) |
| 46      | 137729     | Screw, Thdrol 1/4-20 x 5/8 T     | --      | 171491   | Replacement Mower, Complete                                                            |
| 48      | 133944     | Washer, Hardened                 |         |          |                                                                                        |
| 49      | 174284     | Roller Assembly, Cam Follower    |         |          |                                                                                        |
| 50      | 131340     | Bolt, Shoulder #10-24 Grade 5    |         |          |                                                                                        |
| 51      | 69180      | Locknut                          |         |          |                                                                                        |
| 52      | 139888     | Bolt, Shoulder 5/16-18 UNC       |         |          |                                                                                        |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm