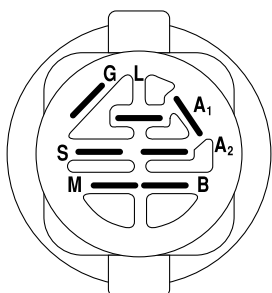
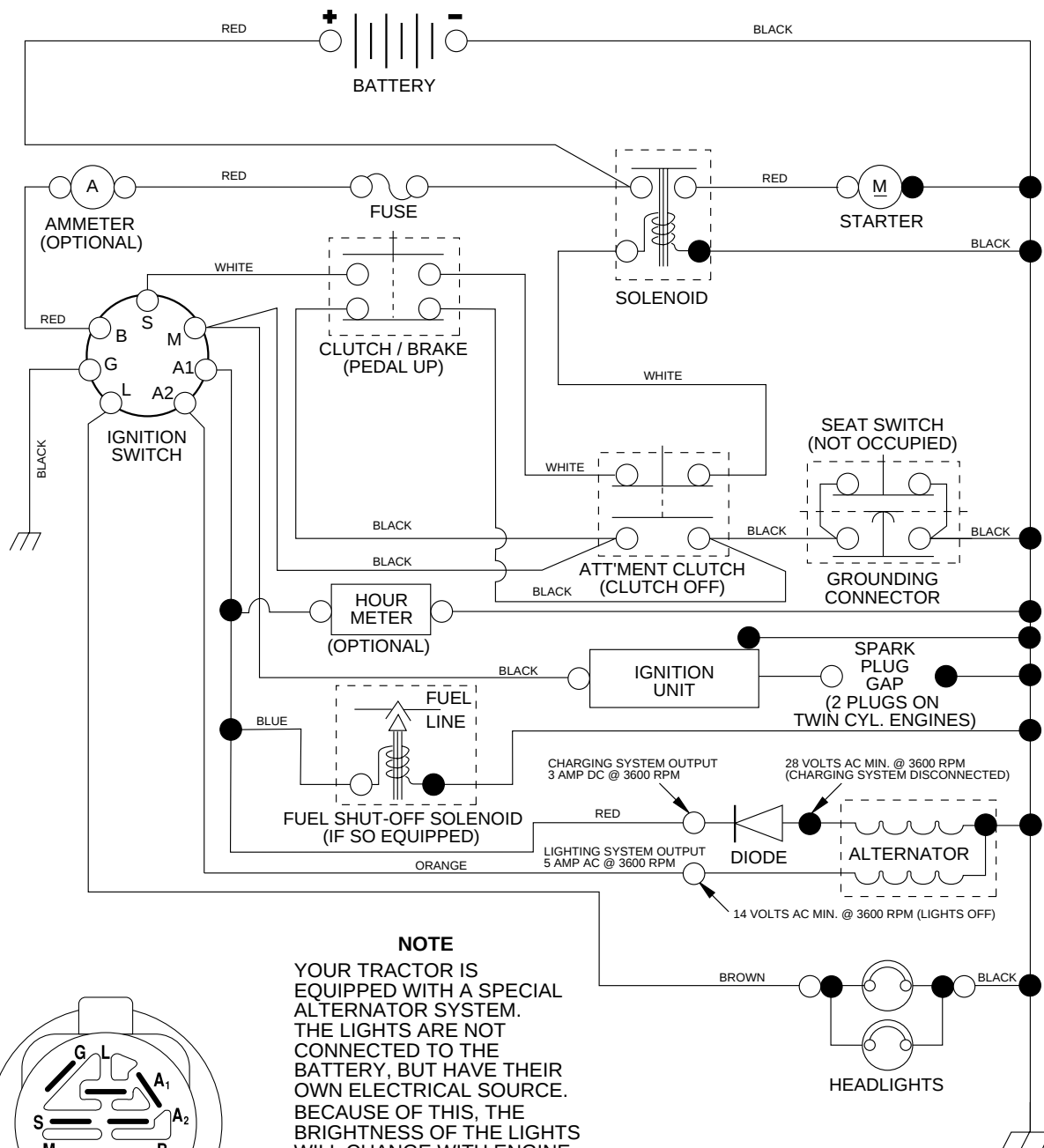


TRACTOR - - MODEL NUMBER PO16542B, PRODUCT NO. 954 56 78-02 SCHEMATIC



IGNITION SWITCH

POSITION	CIRCUIT	"MAKE"
OFF	M+G+A1	NONE
RUN/LIGHT	B+A1	A2+L
RUN	B+A1	NONE
START	B + S + A1	NONE

NOTE

YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM. THE LIGHTS ARE NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE. BECAUSE OF THIS, THE BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH ENGINE SPEED. AT IDLE THE LIGHTS WILL DIM. AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL BECOME THEIR BRIGHTEST.

NON-REMOVABLE CONNECTIONS

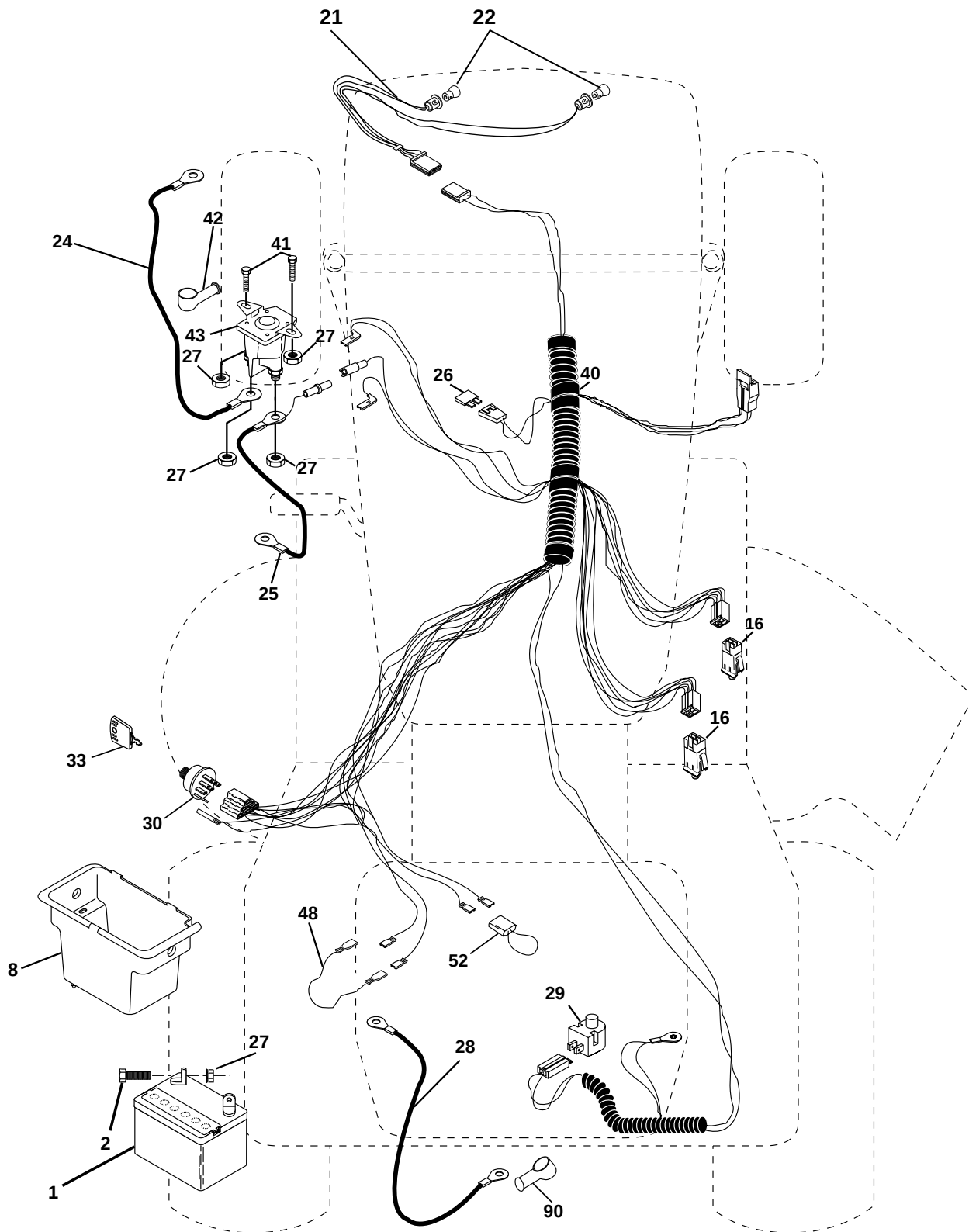
REMOVABLE CONNECTIONS

WIRING INSULATED CLIPS

NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

REPAIR PARTS

TRACTOR - - MODEL NUMBER PO16542B, PRODUCT NO. 954 56 78-02
ELECTRICAL



REPAIR PARTS

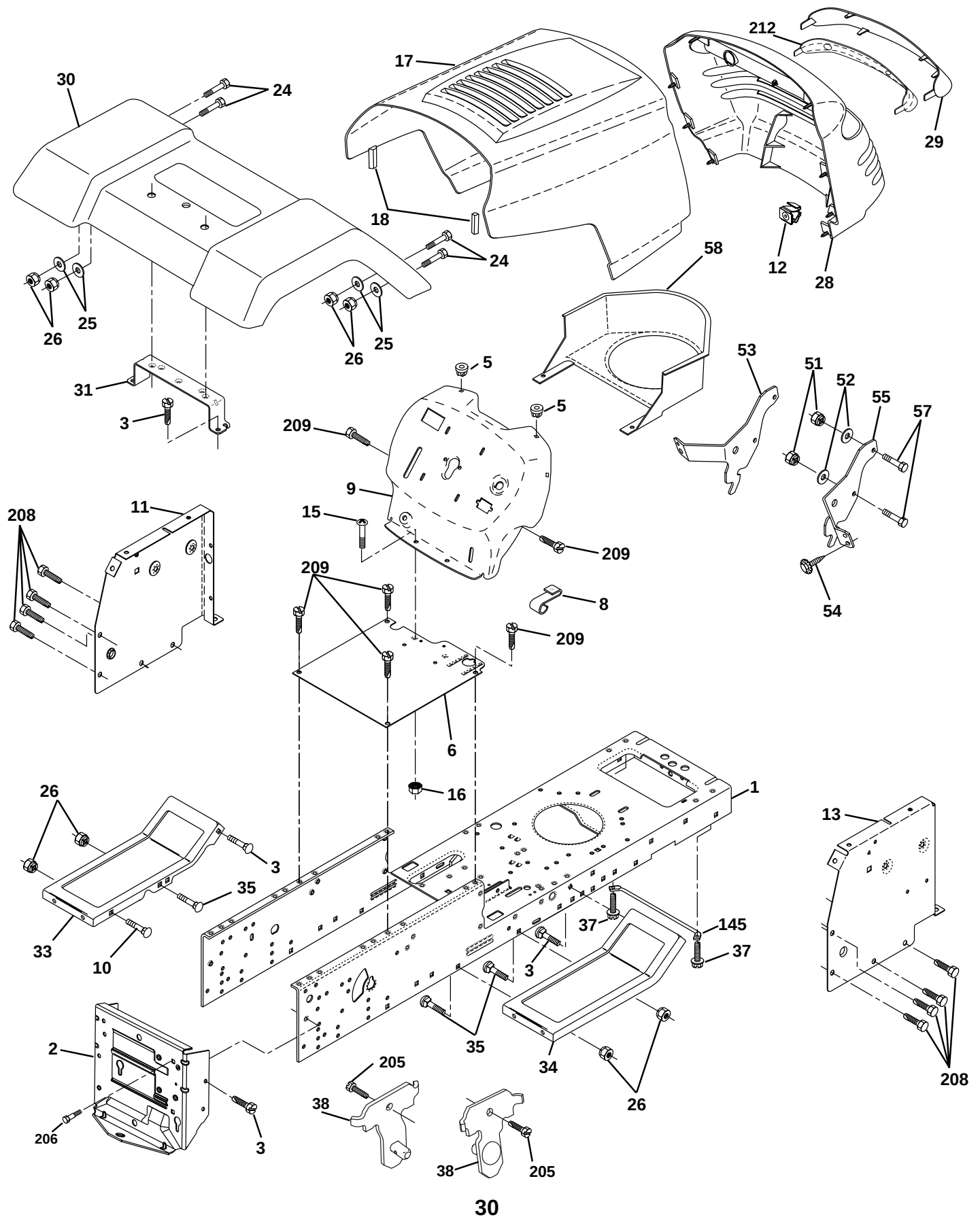
TRACTOR - - MODEL NUMBER PO16542B, PRODUCT NO. 954 56 78-02
ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	163465	Battery
2	74760412	Bolt Hex Hd 1/4-20unc X 3/4
8	176689	Box Battery Fender
16	176138	Switch Interlock
21	166181	Harness Asm Light W/4152J
22	4152J	Bulb Light #1156
24	4799J	Cable Battery 6 Ga 11"red
25	146147	Cable Battery 6 Ga w/16 wire,red
26	175158	Fuse 20 AMP
27	73510400	Nut Keps Hex 1/4-20 unc
28	4207J	Cable Ground 6 Ga 12" black
29	121305X	Switch Plunger Nc Gray
30	175566	Switch Ign
33	140401	Key Ign
40	179720	Harness Ign
41	71110408	Bolt Blk Fin Hex 1/4-20 X 1/2
42	131563	Cover Terminal Red
43	178861	Solenoid
48	140844	Adapter Ammeter Rectangular
52	141940	Protection Wire Loop
89	180449	Cover Terminal Battery

NOTE: All component dimensions give in U.S. inches
1 inch = 25.4 mm.

REPAIR PARTS

TRACTOR - - MODEL NUMBER PO16542B, PRODUCT NO. 954 56 78-02
CHASSIS AND ENCLOSURES



REPAIR PARTS**TRACTOR - - MODEL NUMBER PO16542B, PRODUCT NO. 954 56 78-02
CHASSIS AND ENCLOSURES**

KEY NO.	PART NO.	DESCRIPTION
1	174620	Chassis
2	176554	Drawbar
3	17060612	Screw 3/8-16 x 3/4
5	155272	Bumper Hood/Dash
6	174643X011	Saddle Slkscr Flat Lt 6 Sp
8	155138	Clip Retainer Slide-On
9	168347X011	Dash
10	72140608	Bolt RdHd Sqnk. 3/8-16 Unc x 1
11	155927	Panel Asm. Dash Lh
12	145660	Clip Tinnerman Grile P/L
13	172107X010	Panel Dash Rh
15	74180512	Screw Mach Trhd 5/16-18 Unc x 3/4
16	73510500	Nut Keps 5/16-18 Unc
17	159639X428	Hood
18	126938X	Bumper Hood
24	74780616	Bolt Fin Hex 3/8-16 Unc x 1 Gr. 5
25	19131312	Washer 13/32 x 13/16 x 12 Ga.
26	73800600	Nut Lock Hex w/Insert 3/8-16 UNC
28	140434	Grill/Lens Asm
29	140273X599	Lens Grille Private label
30	169465X428	Fender Asm
31	136619	Bracket Fender
33	179716X428	Footrest LH
34	179717X428	Footrest RH
35	72110606	Bolt RdHd Sht. Sqnk. 3/8-16 x 3/4
37	17490508	Screw Thdrol 5/16-18 x 1/2 Tyl
38	175710	Bracket Asm. Pivot Mower Rear
51	73800400	Nut Lock Hex W/Ins. 1/4-20
52	19091416	Washer 9/32 x 7/8 x 16 Ga.
53	144697	Bracket Grille LH
54	161464	Screw Hex Wshd 8-18 x 7/8
55	144696	Bracket, Grille RH
57	74780412	Bolt Fin Hex 1/4-20 x .75
58	150127	Air Duct Private Label
145	156524	Rod Pivot Chassis/Hood
205	17490608	Screw Thdrol 3/8-16 x 1/2
206	170165	Bolt shoulder 5/16-18
208	17670608	Screw Thdrol 3/8-16 x 1/2
209	17000612	Screw Hex Wsh Thdrol 3/8-16
212	156229	Insert Lens Reflector
--	5479J	Plug Btn Blk

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

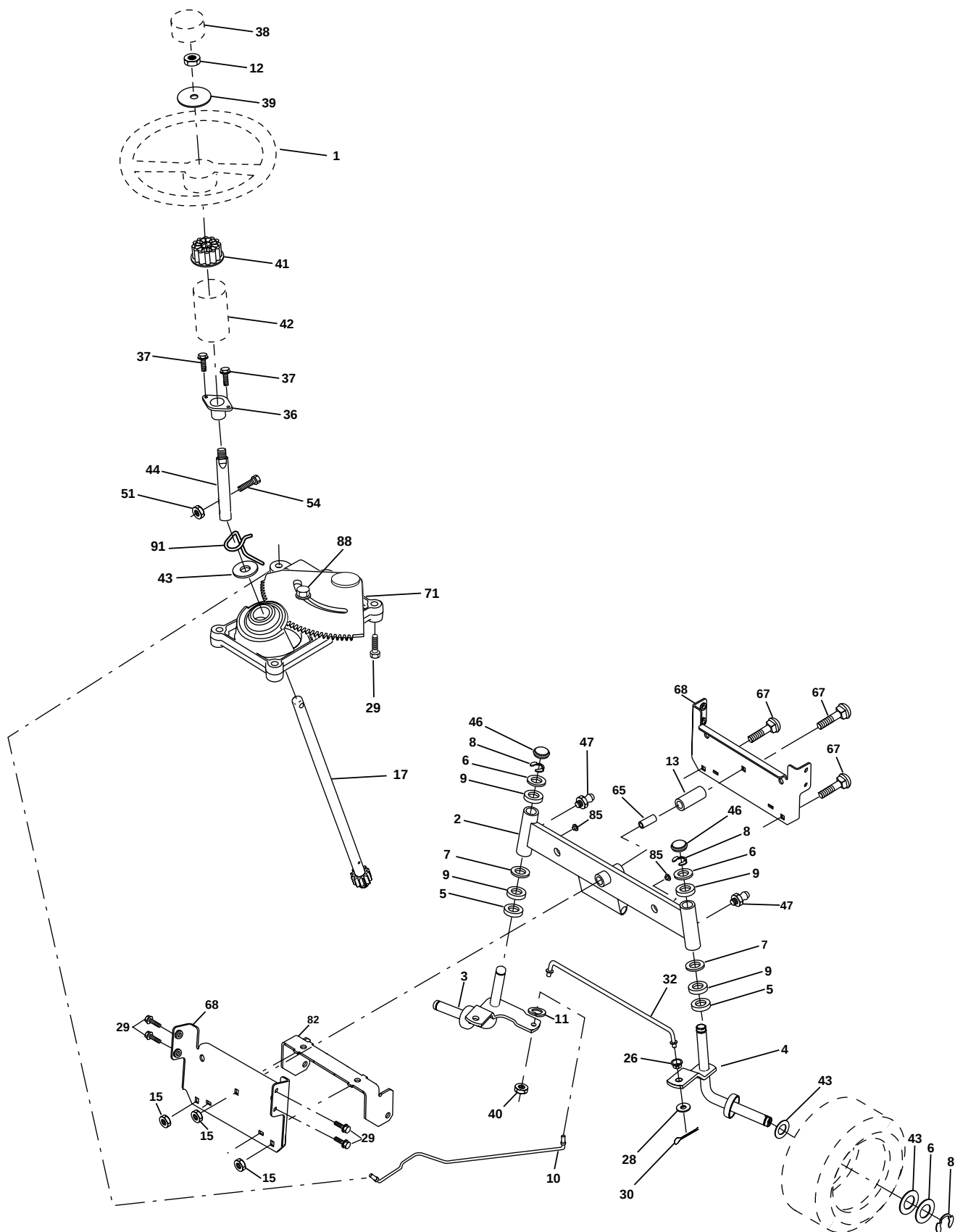
REPAIR PARTS**TRACTOR - - MODEL NUMBER PO16542B, PRODUCT NO. 954 56 78-02
DRIVE**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	-----	Transaxle Peerless Model 206-545C (Order Parts From Transaxle Manufacturer)	50	74760624	Bolt
2	146682	Spring Extension Brake	51	73680600	Nut
3	123666X	Pulley Transaxle 18" tires	52	73680500	Nut
4	12000028	Ring Retainer #5100-62	53	105710X	Link Clutch 7 66
5	121520X	Strap Torque Rh Pnt Blk	55	105709X	Spring Return Clutch 6 75
6	17060512	Screw 5/16-18 X 3/4	56	17060620	Screw 3/8-16 x 1-1/4
7	162240	Bracket T/A Saddle Shift	57	130801	V-belt Ground Drive 95
8	131679	Rod Shifter Black(dana)	59	169691	Keeper Belt Chassis Span Ctr.
10	76020416	Pin,Cotter	61	17120614	Screw 3/8-16 x .875
11	105701X	Washer Plate Shf 388 Sq Hole	62	8883R	Cover Pedal Blk Round
12	19151216	Washer 15/32 X 3/4 X 16ga	63	175410	Pulley Engine
13	74550412	Bolt 1/4-28 UNF Gr. 8 W/Patch	64	71170764	Bolt, Hex 7/16-20 x 4 Grade 5
14	10040400	Washer	65	10040700	Washer, Lock, Hvy Hlcl Spring 7/16
18	74780616	Bolt Fin Hex 3/8-16 UNC x 1 Gr. 5	66	154778	Keeper Belt Engine Flproof
19	73800600	Nut	70	134683	Guide Belt Dr Mower Rh
21	106933X	Knob Rd 1/2-13 Plstc Thds Blk	74	137057	Spacer Axle
22	130804	Rod Brake Lt	75	121749X	Washer 25/32 X 1 1/4 X 16 Ga
24	73350600	Nut	76	12000001	E Ring
25	106888X	Spring Rod Brake 2 00 Zinc	77	123583X	Key Square 2 0 X 1845/ 1865
26	19131316	Washer	78	121748X	Washer 25/32 X 1 5/8 X 16ga
27	76020412	Pin	79	2228M	Key Woodruff
28	175765	Rod Brake Parking	96	4497H	Retainer Spring 1"
29	71673	Cap Parking Brake	112	19091210	Washer 9/32 X 3/4 X 10 Ga
30	174973	Bracket Transmission	113	127285X	Strap Torque Lh
32	74760512	Bolt	116	72140608	Bolt, Rdhd Sqnk 3/8-16 x 1.00
34	175578	Shaft Asm Pedal Foot	120	73900600	Nut Lock Flg 3/8-16
35	120183X	Bearing Nylon Blk 629 Id	145	74490540	Bolt Hex Flghd 5/16-18 x Gr. 5
36	19211616	Washer	150	175456	Spacer Retainer
37	1572H	Roll Pin	151	19133210	Washer 13/32 x 2 x 10 Ga.
38	179114	Pulley Idler Composite	170	178394	Keeper Belt
39	74760648	Bolt Fin Hex 3/8-16 Unc x 3	212	145212	Nut Hex Flange Lock
41	175556	Keeper Belt Idler	250	17060612	Screw 3/8-16x3/4
47	127783	Pulley Idler V Groove Plastic			
48	154407	Bellcrank Clutch			
49	123205X	Retainer Belt Style Spring			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - - MODEL NUMBER PO16542B, PRODUCT NO. 954 56 78-02
STEERING ASSEMBLY



REPAIR PARTS

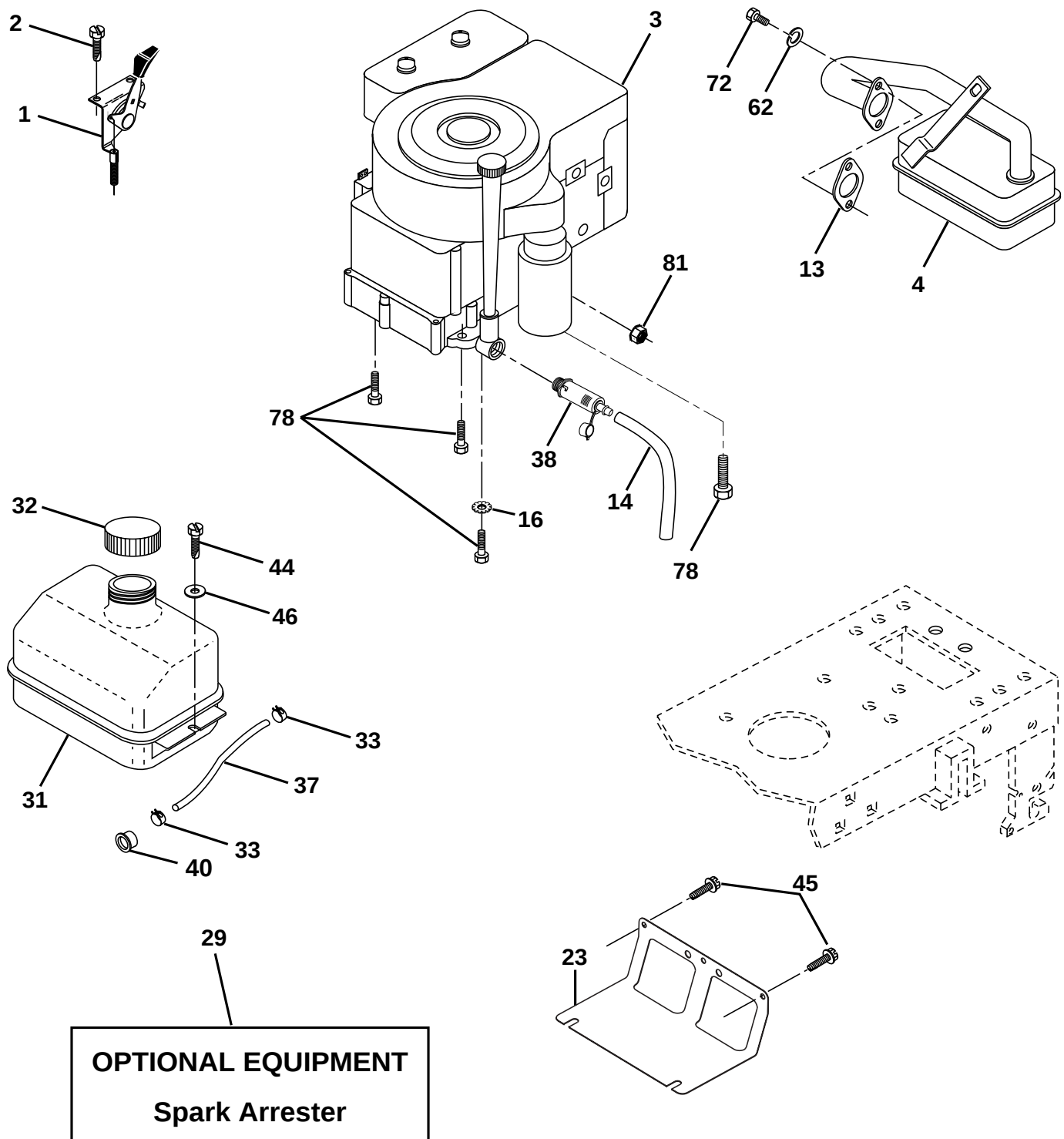
TRACTOR - - MODEL NUMBER PO16542B, PRODUCT NO. 954 56 78-02
STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	140044X428	Wheel Steering Auto Black
2	175131	Axle Asm Front
3	169840	Spindle Asm Lh
4	169839	Spindle Asm Rh
5	6266H	Bearing Race Thrust Harden
6	121748X	Washer 25/32 X 1 5/8 X 16ga
7	19272016	Washer 27/32 X 1 1/4 X 16 Ga
8	12000029	Ring Klip #5304-75
9	3366R	Bearing Col Strg Blk
10	175121	Link Drag
11	10040600	Lockwasher
12	73940800	Nut Hex Jam Toplock 1/2-20 Unf
13	136518	Spacer Bearing Axle Front
15	145212	Hex Flange Lock
17	180641	Shaft Asm Strg
26	126847X	Bushing Rod Tie Blk Lt
28	19131416	Washer 13/32 X 7/8 X 16ga
29	17060612	Screw 3/8-16x3/4
30	76020412	Pin
32	130465	Rod Tie Wire Form 19 75 Mech
36	155099	Bushing Strg 5/8 Id Dash
37	152927	Screw TT #10-32 x 5 x 3/8 Flange
38	140045X428	Insert Cap Strg
39	19183812	Washer 9/16 x 2-3/8
40	7810H	Locknut Center
41	100711L	Adaptor Wheel Strg 640/ 635id
42	145054X428	Boot Dash Steering
43	121749X	Washer 25/32 X 1 1/4 X 16 Ga
44	180640	Extension Shaft Steering
46	121232X	Cap Spindle Fr Top Blk
47	6855M	Fitting Grease
51	73540400	Nut Crownlock 1/4-28
54	71130420	Bolt Hex 1/4-28 Unf x 1-1/4 Gr. 8
65	160367	Spacer Brace Axle
67	72140618	Bolt Rdhd Sq 3/8-16 Unc x 2-3/4
68	169827	Brace Axle
71	175146	Steering Asm
82	169835	Bracket Susp Chassis Front
85	133835	Fastener Christmas Tree
88	175118	Bolt Shoulder 7/16-20 Unc
91	175553	Clip Steering

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - - MODEL NUMBER PO16542B, PRODUCT NO. 954 56 78-02
ENGINE



REPAIR PARTS

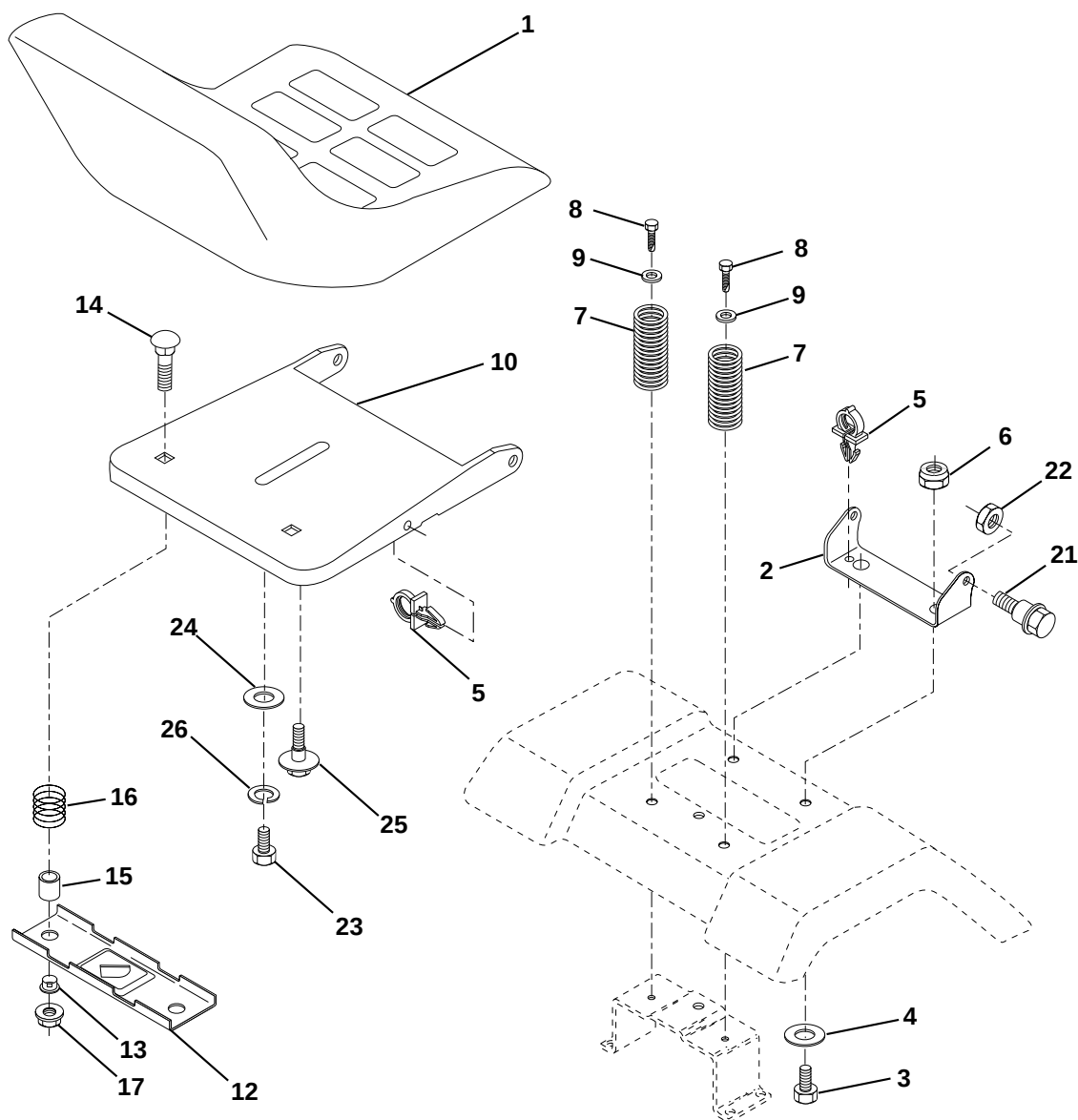
TRACTOR - - MODEL NUMBER PO16542B, PRODUCT NO. 954 56 78-02
ENGINE

KEY NO.	PART NO.	DESCRIPTION
1	170551	Control Throt /Ch Flag
2	17720408	Screw Hex Thd Cut 1/4-20x1/2
3	-----	Engine Briggs Model 310707 (Order Parts From Engine Manufacturer)
4	137352	Muffler Exhaust B&S Lt
13	165291	Gasket 1 313 Id Tin Plated
14	148456	Tube Drain Oil Easy
15	13200300	Elbow STD 90 Degree 3/8-18 NPT
16	11050600	Washer Lock Ext Tooth 3/8
23	169837	Shield Browning/Debris Guard
29	137180	Arrestor Spark
31	109202X	Tank Fuel 1 25 Fr
32	140527	Cap Asm Fuel W/sym Vented
33	123487X	Clamp Hose Blk
37	137040	Line Fuel 20"
38	148315	Plug Drain Oil Easy
40	124028X	Bushing Snap Nyl Blk Fuel Line
44	17670412	Screw Hexwsh Thdrol 1/4-20x3/4
45	17000612	Screw Hex Wsh Thdrol 3/8-16
46	19091416	Washer 9/32 X 7/8 X 16ga
62	10040500	Washer Lock Hvy Hlcl Spr 5/16
72	71070512	Screw Hexhd Cap 5/16-18x3/4
78	17060620	Screw 3/8-16x1-1/4
81	73510400	Nut Keps Hex 1/4-20 Unc

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - - MODEL NUMBER PO16542B, PRODUCT NO. 954 56 78-02
SEAT ASSEMBLY



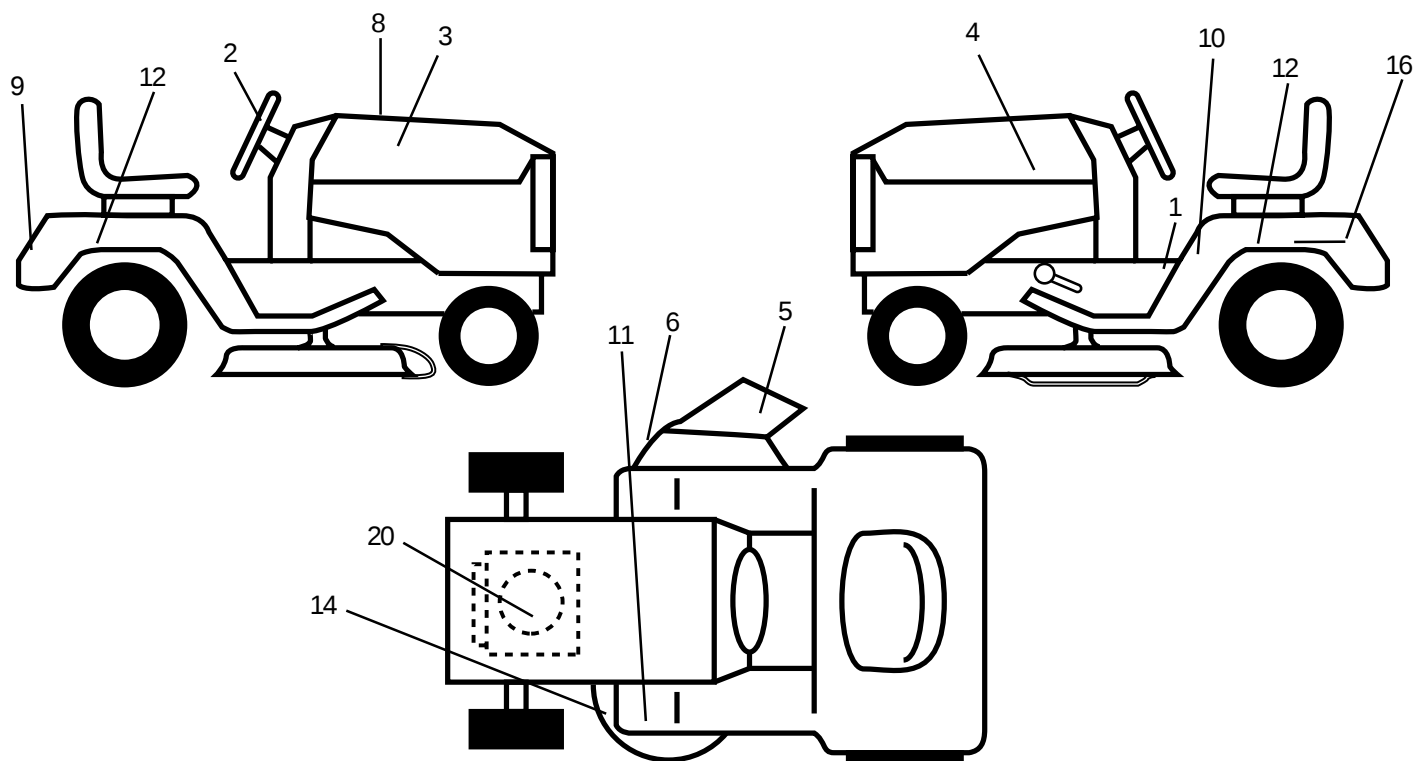
KEY NO.	PART NO.	DESCRIPTION
1	140116	Seat
2	140551	Bracket Pnt Pivot Seat (blk)
3	71110616	Bolt
4	19131610	Washer 13/32 x 1 x 10 Ga
5	145006	Clip Push-In Hinged
6	73800600	Nut
7	124181X	Spring Seat Cprsn 2 250 Blk Zi
8	17000616	Screw 3/8-16 x 1
9	19131614	Washer 13/32 x 1 x 14 Ga
10	174894	Pan Pnt Seat (blk)
12	121246X	Bracket Pnt Mounting Switch
13	121248X	Bushing Snap Blk Nyl 50 Id

KEY NO.	PART NO.	DESCRIPTION
14	72050412	Bolt Rdhd Sht Nk 1/4-20 x 1-1/2
15	134300	Spacer Split 28 x 96 Yel Zinc
16	121250X	Spring Cprsn 1 27 Blk Pnt
17	123976X	Nut Lock 1/4 Lge Flg Gr 5 Zinc
21	171852	Bolt Shoulder 5/16-18 Unc Blkz-2A
22	73800500	Nut
23	71110814	Bolt Hex Black
24	19171912	Washer 17/32 x 1-3/16 x 12 Ga
25	127018X	Bolt Shoulder 5/16-18 x 62
26	10040800	Lockwasher

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

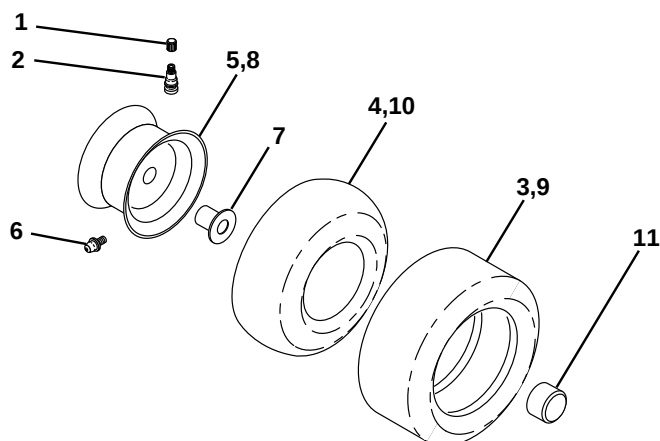
TRACTOR - - MODEL NUMBER PO16542B, PRODUCT NO. 954 56 78-02
DECALS



KEY NO.	PART NO.	DESCRIPTION
1	157163	Decal Instruction Operat English
3	175782	Decal Hood Rh
4	175783	Decal Hood Lh
5	179128	Decal Deck "B"
6	170563	Decal Warning
8	180889	Decal Replacement Parts
9	158166	Decal Fender Logo
10	157140	Decal Danger English

KEY NO.	PART NO.	DESCRIPTION
11	101892X	Decal Clutch/brake English
12	173493	Decal Fender
14	160396	Decal V-belt Schematic 42"
16	145005	Decal Battery Danger/Poison
20	170945	Decal HP Engine
--	138311	Decal Lift Handle
--	183188	Manual Owner's English
--	183189	Manual Owner's French

WHEELS & TIRES

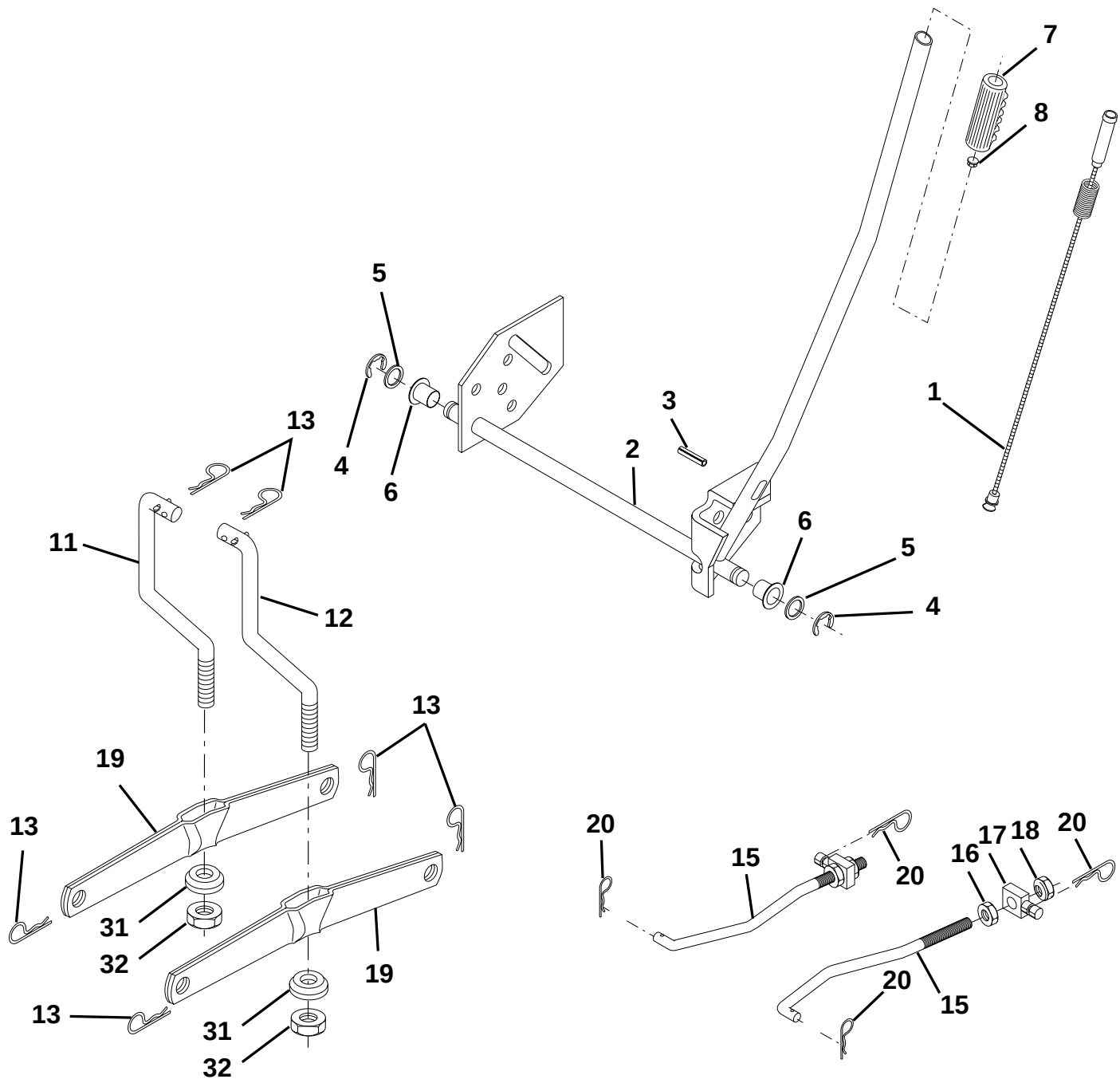


KEY NO.	PART NO.	DESCRIPTION
1	59192	Cap Valve Tire
2	65139	Stem Valve
3	106222X	Tire F Ts 15 X 6 0 - 6 Service
4	59904	Tube Front (Service Item Only)
5	106732X427	Rim Asm 6"front White Service
6	278H	Fitting Grease (Front Wheel Only)
7	9040H	Bearing Flange (Front Wheel Only)
8	106108X427	Rim Asm 8"rear White Service
9	106268X	Tire R Ts 18x9.5-8 C Service
10	7152J	Tube Rear (Service Item Only)
11	104757X428	Cap Axle Blk 1 50 X 1 00
--	144334	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - - MODEL NUMBER PO16542B, PRODUCT NO. 954 56 78-02
MOWER LIFT



REPAIR PARTS

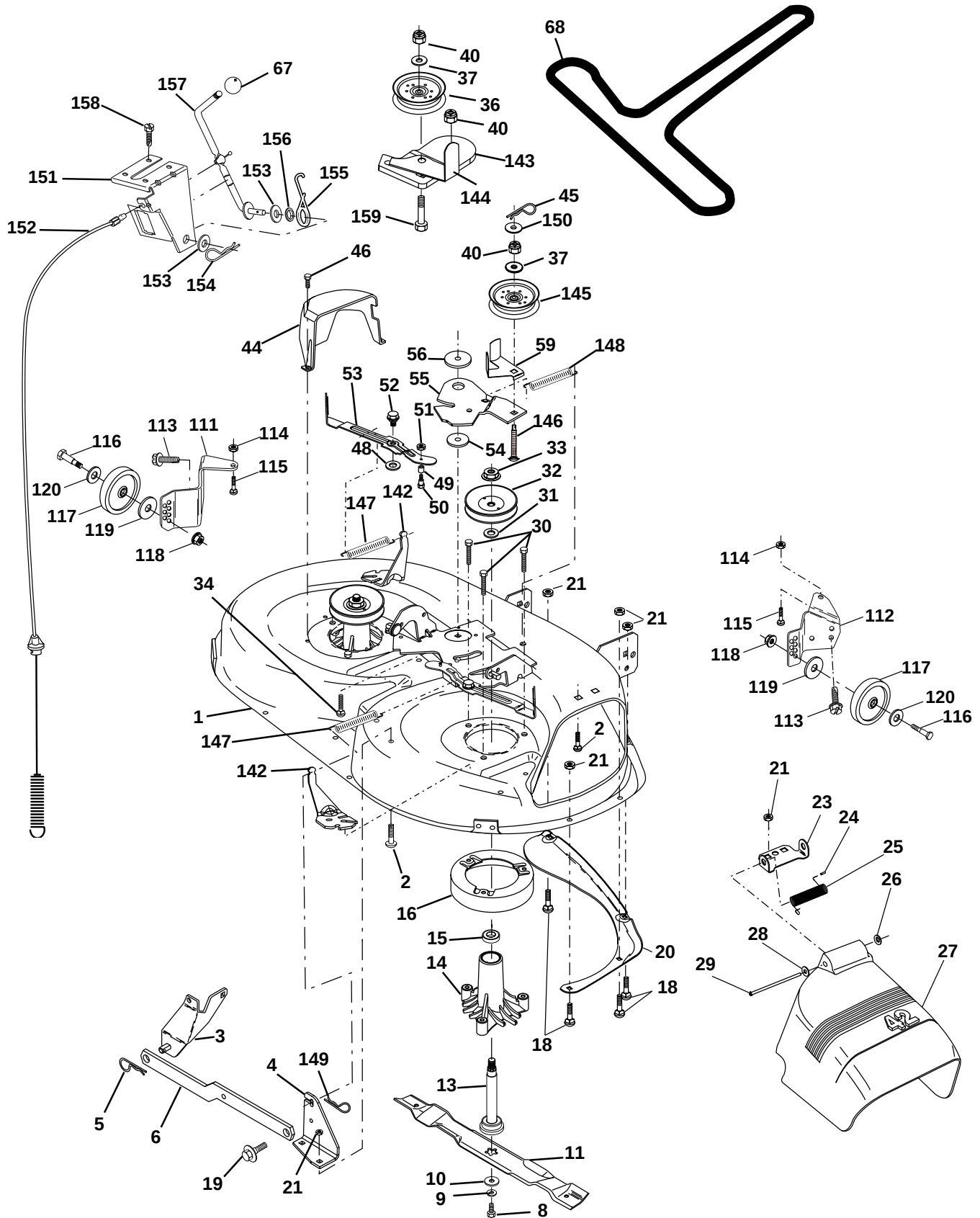
TRACTOR - - MODEL NUMBER PO16542B, PRODUCT NO. 954 56 78-02
MOWER LIFT

KEY NO.	PART NO.	DESCRIPTION
1	159460	Wire Asm Inner/Sprg w/Plunger
2	159471	Shaft Asm Lift
3	105767X	Pin Groove
4	12000002	E Ring #5133-62
5	19211621	Washer 21/32 x 1 x 21 Ga.
6	120183X	Bearing Nylon
7	109413X	Grip Handle
8	124526X	Button Plunger
11	139865	Link Lift Lh
12	139866	Link Lift Rh
13	4939M	Retainer Spring
15	173288	Link Front
16	73350800	Nut Jam Hex 1/2-13 Unc
17	175689	Trunnion
18	73800800	Nut Lock w/Wsh 1/2-13 Unc
19	139868	Arm Suspension Rear
20	163552	Retainer Spring
31	169865	Bearing Pvt Lift
32	73540600	Nut Crownlock 3/8-24

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - - MODEL NUMBER PO16542B, PRODUCT NO. 954 56 78-02
MOWER DECK



REPAIR PARTS**TRACTOR - - MODEL NUMBER PO16542B, PRODUCT NO. 954 56 78-02**
MOWER DECK

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	165894	Mower Deck Assembly, 42"	53	131845	Arm Assembly, Pad, Brake
2	72140506	Bolt	54	133943	Washer, Hardened
3	138017	Bracket Asm Fr. Sway Bar 3/42	55	155046	Arm, Idler
4	165460	Bracket Asm Deck 42" Sway Bar	56	165723	Spacer, Retainer
5	4939M	Retainer Spring	59	141043	Guard TUV Idler
6	178024	Bar Sway Deck	67	106932X	Knob
8	850857	Bolt 3/8-24 x 25 Grade 8 patched	68	144959	V-Belt, 42" Mower
9	10030600	Washer, Lock	111	179292	Bracket, Gauge, Wheel LH
10	140296	Washer, Hardened	112	179293	Bracket, Gauge, Wheel RH
11	138498	Blade	113	17060508	Screw Tapping 5/16 - 18unc x 1/2
13	137645	Shaft Assembly, Mandrel, Vented	114	73510500	Nut, Keps 5/16 - 18 UNC
14	128774	Housing, Mandrel, Vented	115	72110504	Bolt, Carriage 5/16-18 x 1/2
15	110485X	Bearing, Ball, Mandrel	116	4898H	Bolt, Shoulder
16	174493	Stripper, Mower Deck	117	105455X	Wheel, Gauge
18	72140505	Bolt, Carriage 5/16-18 x 5/8	118	73930600	Nut Centerlock 3/8-16
19	132827	Bolt, Shoulder	119	19121414	Washer 3/8 x 7/8 x 14 Ga.
20	159770	Baffle, Vortex	120	19171512	Washer 17/32 x 15/16 x 12 Ga.
21	73680500	Nut	142	165890	Arm Spring Brake Mower
22	134753	Stiffener Bracket	143	157109	Bracket Arm Idler 42"
23	131267	Bracket, Deflector Mower 42"	144	158634	Keeper Belt 42" Clutch Cable
24	105304X	Cap, Sleeve 80 x 112 Blk Mower	145	165888	Pulley Idler Flat
25	123713X	Spring, Torsion, Deflector 2 52	146	171977	Bolt Carriage Idler
26	110452X	Nut, Push Phos & Oil	147	131335	Spring Extension
27	130968X428	Shield, Deflector 42" Blk	148	169022	Spring Return Idler
28	19111016	Washer 11/32 x 5/8 x 16 Gauge	149	165898	Retainer Spring Yellow
29	131491	Rod, Hinge 42" 6 75 W/G	150	19091216	Washer 9/32 x 3/4 x 16 Ga.
30	173984	Screw Thdrol Hex	151	169670	Bracket Clutch Cable
31	129963	Washer, Spacer Mower Vented	152	169676	Clutch Cable 42"
32	153535	Pulley, Mandrel	153	169674	Washer Flat 3/8" Type B
33	178342	Nut, Toplock	154	169675	Spring Retainer
34	72110614	Bolt	155	169671	Spring Retention LVR CLTCH CAB
36	131494	Pulley, Idler, Flat	156	169672	Spacer Clutch Cable
37	19131316	Washer 13/32 x 13/16 x 16 Gauge	157	169669	Rod Clutch Cable 3/8"
40	73680600	Nut	158	17720408	Screw Hex Thd Cut 1/4-20 x 1/2
44	140088	Guard, Mandrel, LH	159	72140614	Bolt Rdhd Sqn 3/8-16 UNC x 1-3/4
45	4497H	Retainer	--	130794	Mandrel Assembly (Includes Housing, Shaft and Shaft Hardware Only - Pulley Not Included)
46	137729	Screw, Thdrol 1/4-20 x 5/8 T	--	180509	Replacement Mower, Complete
48	133944	Washer, Hardened			
49	174284	Roller Assembly, Cam Follower			
50	131340	Bolt, Shoulder #10-24 Grade 5			
51	69180	Locknut			
52	139888	Bolt, Shoulder 5/16-18 UNC			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm