

ILLUSTRATED PARTS LIST

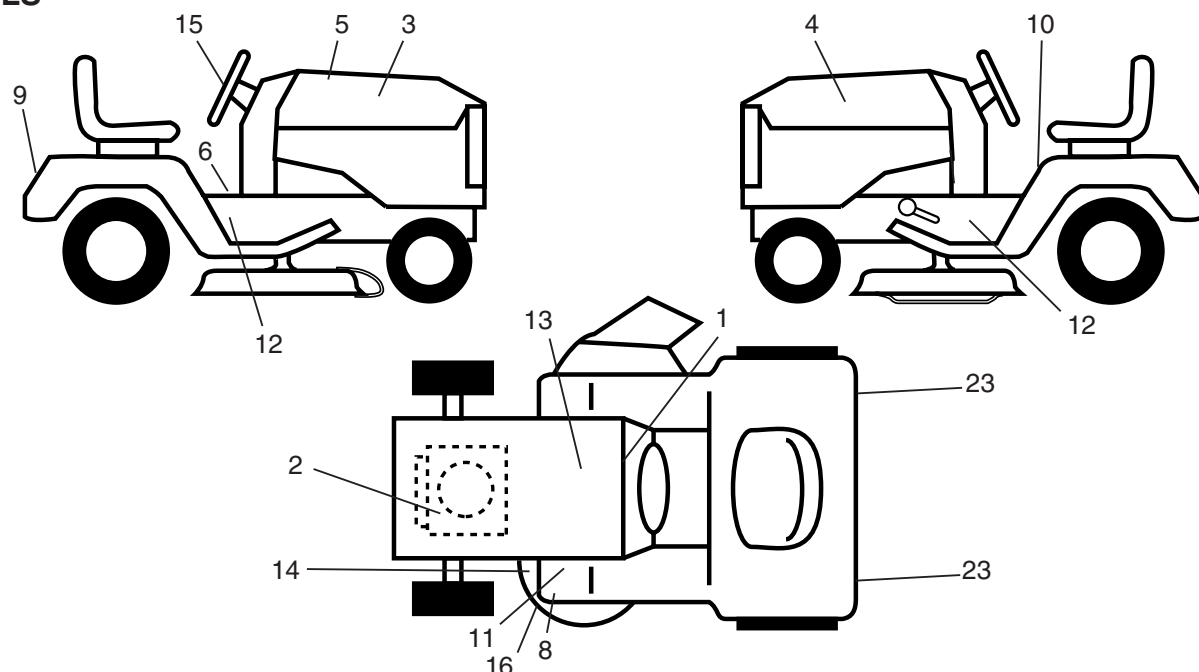
MFG. ID NO. 96022000300

CUSTOMER CATALOG NO. SPGT2254

REPAIR PARTS

TRACTOR-MODEL NO. SPGT2254 (96022000300)

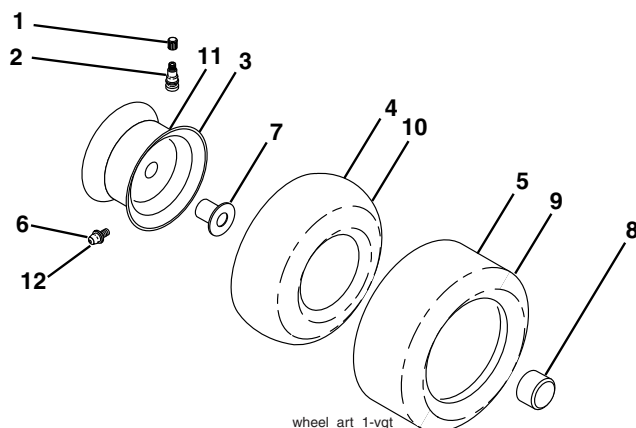
DECALS



KEY NO.	PART NO.	DESCRIPTION
1	195455	Decal, Dash
2	191651	Decal, Engine
3	190425	Decal, Hood, RH
4	190426	Decal, Hood, LH
5	194714	Decal, RRL
6	140837	Decal, Brake Parking
8	178455	Decal, Deck Caution
9	190249	Decal
10	157141	Decal, Danger
11	181249	Decal, Footrest
12	195488	Decal, Chassis

KEY NO.	PART NO.	DESCRIPTION
13	145005	Decal, Battery
14	188298	Decal, V-Belt Schematic
15	190430	Decal, Ins. Whl. Strg.
16	193114	Decal, Mower deck Upstop
23	106202X	Reflector, Taillight
--	179769X428	Pad, Footrest RH
--	179768X428	Pad, Footrest LH
--	195482	Manual, Operator's (E&S)
--	195483	Manual, Parts

WHEELS & TIRES

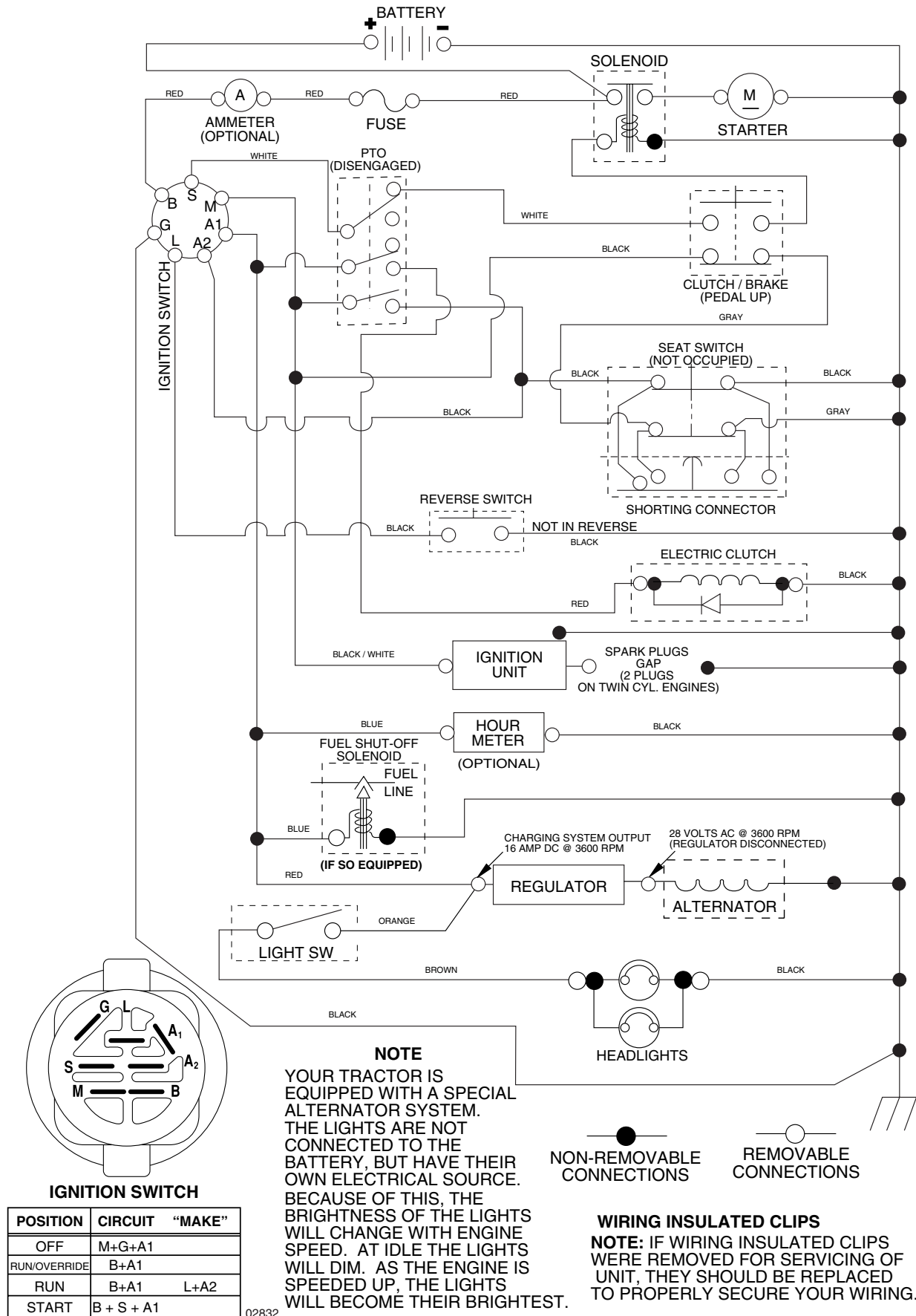


KEY NO.	PART NO.	DESCRIPTION
1	59192	Cap, Valve, Tire
2	65139	Stem, Valve
3	106228X624	Rim Assembly, Front
4	8134H	Tube, Front (Service Item Only)
5	106230X	Tire, Front
6	278H	Fitting, Grease (Front Wheel Only)
7	9040H	Bearing, Flange (Front Wheel Only)
8	104757X428	Cap, Axle (Front Wheel Only)
9	105588X	Tire, Rear
10	7154J	Tube, Rear (Service Item Only)
11	106277X624	Rim Assembly, Rear
12	6856M	Fitting, Grease
--	144334	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR-MODEL NO. SPGT2254 (96022000300)

SCHEMATIC

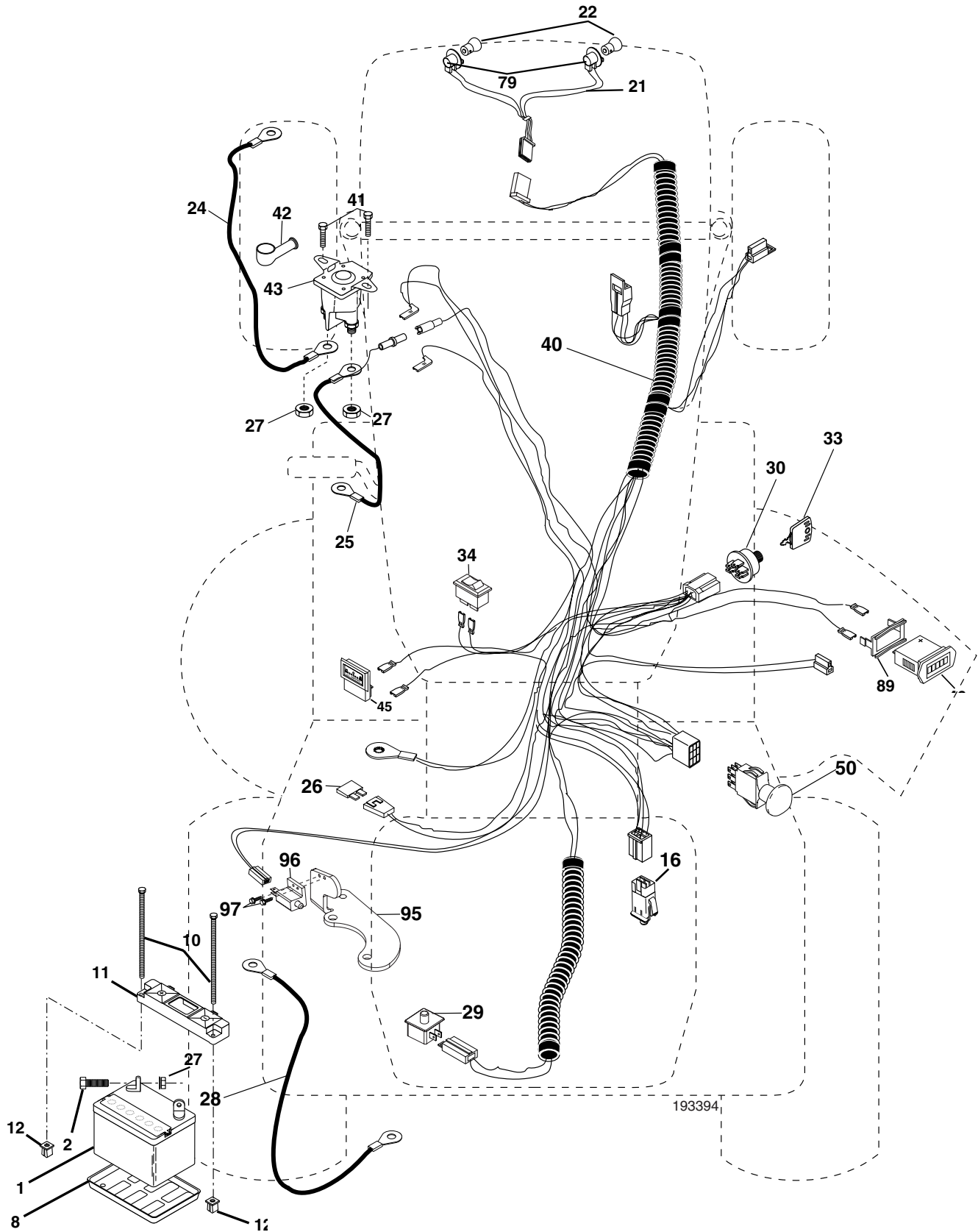


02832

REPAIR PARTS

TRACTOR-MODEL NO. SPGT2254 (96022000300)

ELECTRICAL



REPAIR PARTS

TRACTOR-MODEL NO. SPGT2254 (96022000300)

ELECTRICAL

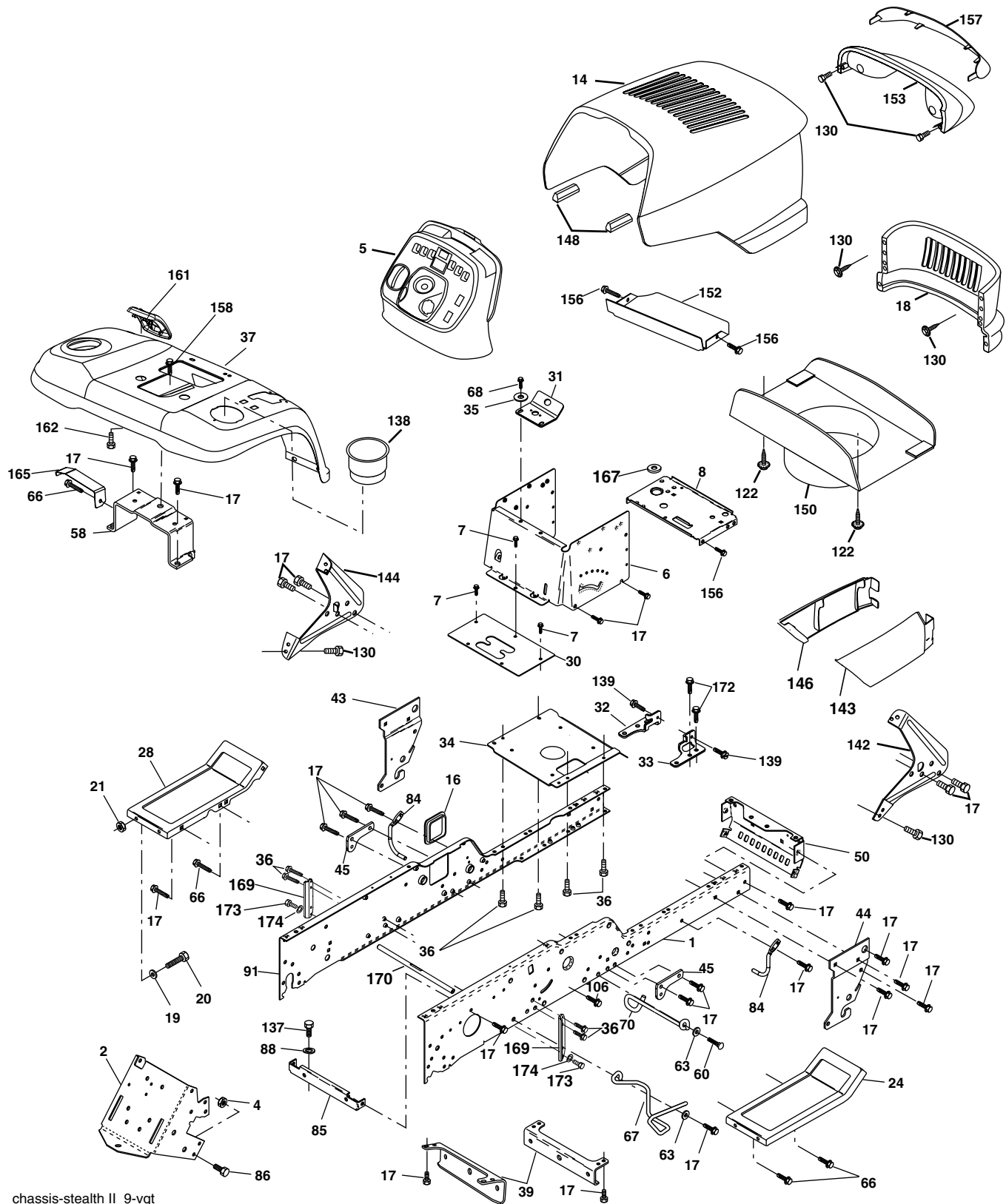
KEY NO.	PART NO.	DESCRIPTION
1	144927	Battery
2	74760412	Bolt Hex Head 1/4-20 x 3/4
8	7603J	Tray, Battery
10	145211	Bolt 1/4-20 x 7.5 Zinc
11	150109	Hold down Battery Dash Mount
12	145769	Nut Push Nylon 1/4"
16	176138	Switch Interlock Push-In
21	175688	Harness Socket Light W/4152J
22	4152J	Bulb Light
24	185464	Cable Battery
25	146149	Cable, Battery
26	108824X	Fuse
27	73510400	Nut Keps Hex 1/4-20 unc
28	170697	Cable, Ground
29	192749	Switch, Plunger
30	193350	Switch, Ign
33	140403	Key, Ignition
34	110712X	Switch Light / Reset
40	193394	Harness Ign.
41	17720408	Screw Thd. Cut 1/4-20 x 1/2
42	131563	Cover, Terminal
43	178861	Solenoid
45	122822X	Ammeter
50	174651	Switch, PTO
79	175242	Bulbholder Asm. Incan Descent
95	193666	Bracket ROS
96	104445X	Switch Interlock
97	170488	Screw Hex Wsh Slit 10-24 x .50

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR-MODEL NO. SPGT2254 (96022000300)

CHASSIS AND ENCLOSURES



chassis-stealth II_9-vgt

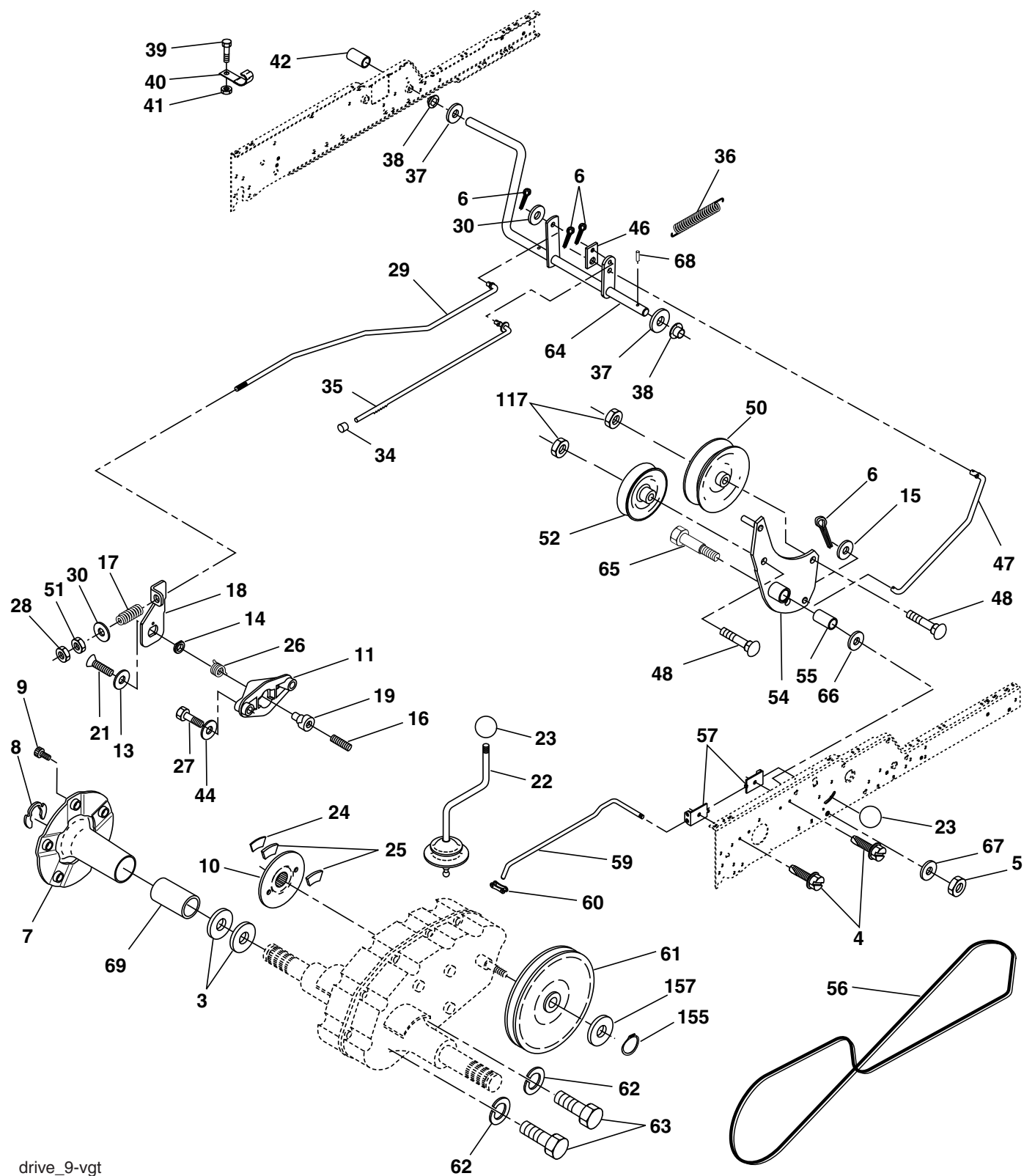
REPAIR PARTS**TRACTOR-MODEL NO. SPGT2254 (96022000300)****CHASSIS AND ENCLOSURES**

KEY NO.	PART NO.	DESCRIPTION
1	180375	Rail, Frame RH
2	175282	Drawbar, Gt
4	73680700	Nut, Crownlock Hex 7/16-14 unc
5	193636X428	Dash
6	157882	Dash, Lower Vgt One Piece
7	17720408	Screw, Thd Cut 1/4-20 x 1/2
8	184668	Support, Battery
14	175260X505	Hood Asm
16	121794X	Cover, Access
17	17000612	Screw 3/8-16 x 3/4 Zc
18	175289X428	Grille
19	19131312	Washer 13/32 x 13/16 x 12 Ga.
20	74780616	Bolt Fin Hex 3/8-16 x 1 Gr. 5
21	73800600	Nut Lock 3/8-16 unc
24	179717X505	Footrest, RH
28	179716X505	Footrest, LH
30	145051X014	Saddle, Silksr Vgt
31	161419	Bracket Support 1-pc
32	161327	Bracket, Pivot Chassis Lh
33	161326	Bracket, Pivot Chassis Rh
34	177018	Plate Asm Engine Chassis
35	19111116	Washer 11/32 x 11/16 x 16 Ga.
36	17060512	Screw 5/16-18 x 3/4
37	179772X505	Fender
39	175278	Bracket, Axle Front
43	136939	Bracket, Spnsn Front Lh
44	136940	Bracket, Spnsn Front Rh
45	187270	Bracket Chassis
50	175476	Bracket, Chassis Front
58	183569	Bracket Fender
60	17060620	Screw 3/8-16 x 1-1/4
63	19131614	Washer 13/32 x 1 x 14 Ga.
66	17490608	Screw 3/8-16 x 1/2
67	156973	Guide, Belt Gear Drive
68	17490508	Screw Thdrol. 5/16-18 x 1/2
70	188578	Guide, Belt

KEY NO.	PART NO.	DESCRIPTION
84	188164	Up Stop
85	193923	Bracket, Support Transaxle
86	74780716	Bolt Fin Hex 7/16-14 unc x 1
88	10040700	Washer, Lock Hvy Hlcl Spr 7/16
91	180374	Rail, Frame Lh
106	17580520	Screw Thdrol 5/16-18 x 1.25
122	192512	Screw Wshd Hex 10-32 x 5/8
130	191611	Screw 10 x 3/4 Single Lead-Hex
137	74780716	Bolt Fin Hex 7/16-14 x1 Gr. 5
138	191121X428	Cupholder YTGT
139	171873	Bolt Shoulder 5/16-18 TT
142	161897	Bracket Dash Rh
143	169847X428	Skirt Grille RH
144	161900	Bracket Dash Lh
146	169848X428	Skirt Grille LH
148	164655	Extrusion Bumper
150	175352	Duct Heat Hood
152	177956	Shield Browning
153	179761	Light Box Asm w/Lens
156	17000512	Screw 5/16-18 x 3/4. Blk
157	161840	Lens Bar
158	17670608	Screw Thdrol. 3/8-16 x 1/2
161	179612X428	Console Fuel Window
162	142432	Screw Hex Wsh Hi-Lo 1/4-1/2
165	183554	Bracket Support Tank
167	184672	Bushing Snap
169	188598	Bracket Chassis Sway
170	194667	Rod Bracket Sway Brace
172	17120614	Screw 3/8-16 x .875
173	74780512	Bolt Fin Hex 5/16-18 unc x 3/4
174	10040500	Washer Lock Hvy Hlcl Spr. 5/16

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

DRIVE



REPAIR PARTS**TRACTOR-MODEL NO. SPGT2254 (96022000300)****DRIVE**

KEY NO.	PART NO.	DESCRIPTION
3	7563R	Washer, Thrust, Axle
4	17490508	Screw Thdrol 5/16-18 x 3/4
5	73680600	Nut, Crownlock 3/8-16
6	76020412	Pin, Cotter
7	149176	Wheel, Hub Assembly
8	12000034	Klip, Ring
9	140080	Bolt, Hub
10	142509	Disc, Brake
11	136927	Yoke, Brake Disc
13	139419	Washer, Special
14	138901	Bushing
15	19131316	Washer 13/32x13/16 x 16 Ga.
16	143012	Set, Screw 1/4-28 x 3/4
17	126909X	Spring
18	137104	Lever, Brake
19	136926	Cam, Brake Disc
21	23260412	Screw, Flat Head 1/4-28 x 3/4
22	194121	Gearshift, Lever Assembly
23	106932X	Knob
24	136925	Support, Puck Brake
25	136923	Puck, Brake Top
26	137552	Spring, Return
27	74880528	Bolt Hex Gr. 8 5/16-18 unc x 1-3/4
28	73350600	Nut, Hex Jam 3/8-16
29	137213	Brake, Rod
30	19131616	Washer 13/32 x 1 x 16 Ga.
34	71673	Cap, Plunger
35	137648	Rod, Parking Brake
36	149412	Spring, Drive Ground
37	121749X	Washer 25/32 x 1-1/4 x 16 Ga.
38	150035	Nyliner

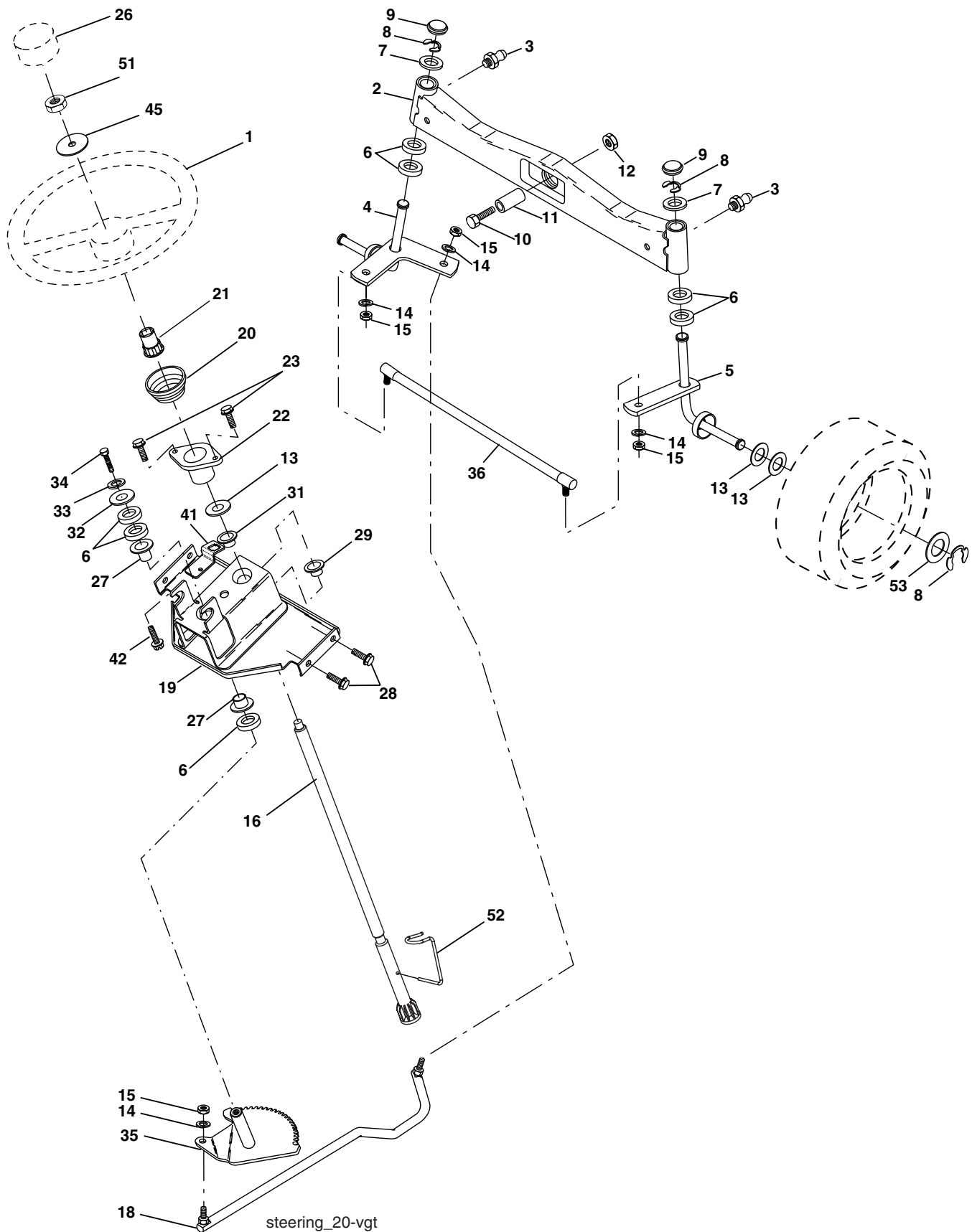
KEY NO.	PART NO.	DESCRIPTION
39	74321016	Screw, Fin. #10-24 x 1
40	178575	Actuator, Interlock Switch
41	73931000	Nut, Centerlock #10-24
42	123533X	Cover, Pedal
46	145170	Retainer, Spring
47	138228	Clutch Rod
48	72110612	Bolt, Carr. 3/8-16 x 1-1/2 Gr. 5
50	131494	Pulley, Idler, Flat
51	73800600	Nut, Crownlock 3/8-16 unc
52	139123	Pulley, Idler, Grooved
54	161590	Clutch, Arm Assembly
55	105706X	Bearing, Idler
56	137153	V-Belt
57	141756	Bracket, Shift Rod, Hi-Lo
59	122253X	Shift Rod, Hi-Lo
60	122268X	Spring Clip, Connecting Link
61	184787	Pulley, Transaxle
62	10040700	Washer, Lock 7/16
63	74780720	Bolt, Fin Hex 7/16-14 x 1-1/4
64	154752	Shaft, Clutch/Brake Pedal
65	179613	Bolt, Shoulder
66	140296	Washer, Hardened
67	19131312	Washer, Flat
68	5142H	Pin, Roll
69	136327	Hub, Cover
117	73900600	Nut, Lock Flg. 3/8-16 unc
155	12000028	Ring Retainer
157	1370H	Washer Thrust 5/8 x 1.10 x 1/32

NOTE: All component dimensions given in U.S.
inches 1 inch = 25.4 mm

REPAIR PARTS

TRACTOR-MODEL NO. SPGT2254 (96022000300)

STEERING ASSEMBLY



REPAIR PARTS**TRACTOR-MODEL NO. SPGT2254 (96022000300)****STEERING ASSEMBLY**

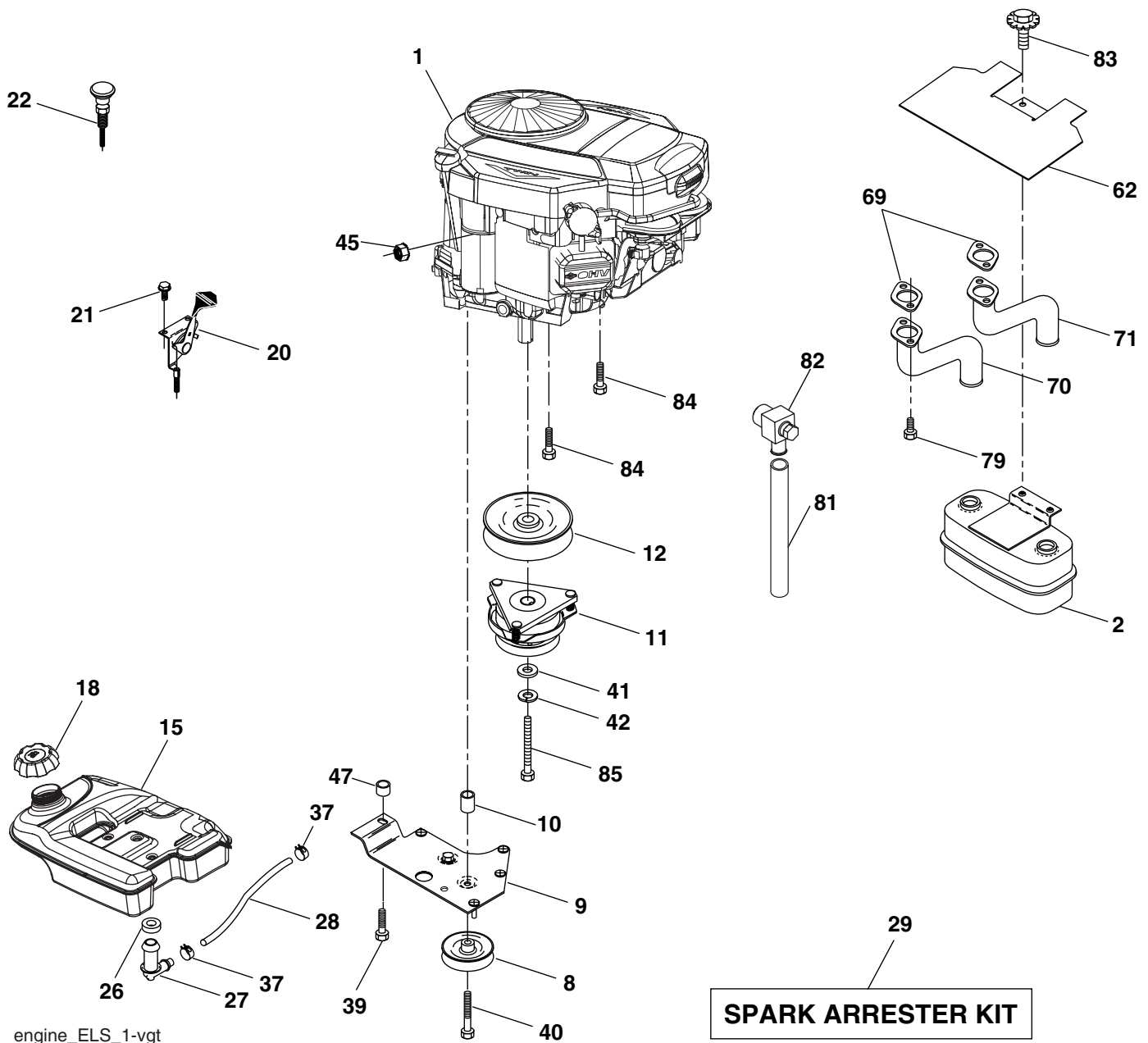
KEY NO.	PART NO.	DESCRIPTION
1	186094X428	Wheel, Steering
2	178557	Axle Asm., Front
3	183226	Fitting, Grease
4	161849	Spindle Asm., LH
5	161848	Spindle Asm., RH
6	6266H	Bearing, Race Thrust Harden
7	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
8	12000029	Ring, Klip #T5304-75
9	121232X	Cap, Spindle
10	74781044	Bolt, Fin Hex 5/8-11 x 2-3/4
11	136518	Spacer Bearing Axle Front
12	73901000	Nut, Lock Flange 5/8-11 unc
13	121749X	Washer 25/32 x 1-1/4 x 16 Ga.
14	10040600	Washer, Lock Hvy Hlcl Spr 3/8
15	73540600	Nut, Crown Lock 3/8-24 unf
16	186814	Shaft Asm., Steering
18	187799	Draglink, Vgt
19	156011	Support Asm., Steering Vgt
20	163887X428	Boot, Steering
21	186737	Adapter, Wheel Steering
22	155105	Bushing, Strg. Blk
23	152927	Screw
26	186095X428	Insert, Wheel Steering
27	3366R	Bearing, Col. Strg.
28	17000612	Screw 3/8-16 x 3/4
29	104239X	Bearing, Flange
31	138136	Bushing, Nyliner Snap
32	19111610	Washer 11/32 x 1 x 10 Ga.
33	10040500	Washer, Lock Hvy Hlcl Spr 5/16
34	74780512	Bolt, Hex Hd 5/16-18 x 3/4
35	187039	Gear, Sector Steering
36	186799	Tie Rod
41	155246	Bracket Switch Interlock VGT 97
42	17490508	Screw Thdrol 5/16-18 x 1/2 Tyl
45	19183812	Washer 9/16 x 2-3/8 x 12 Ga.
51	73940800	Nut Hex Jam Toplock 1/2-20 unf
52	175553	Clip Steering
53	188967	Washer Hardened .793 x 1.637 x .060

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR-MODEL NO. SPGT2254 (96022000300)

ENGINE



REPAIR PARTS**TRACTOR-MODEL NO. SPGT2254 (96022000300)****ENGINE**

KEY NO.	PART NO.	DESCRIPTION
1	-----	Engine Briggs Model No. 40H777-0241-E1
2	149723	Muffler
8	121361X	Pulley V-Idler
9	177748	Keeper Asm. Belt Engine
10	175287	Bushing
11	179335	Clutch Electric
12	143996	Pulley Engine VGT Elect Clutch
15	179115	Tank Fuel Rear 5.0 Yt/Gt
18	179124X428	Cap Asm
20	175437X428	Control Throttle
21	191611	Screw 10 x 3/4 Single Lead-Hex
22	187767X428	Control Choke
26	3645J	Bushing
27	139277	Stem Tank Fuel
28	188669	Fuel Line
29	137180	Spark Arrester Kit
37	123487X	Clamp Hose
39	17490636	Screw TT 3/8-16 x 2-1/4 unc
40	17490664	Screw TT 3/8-16 x 4 unc
41	126197X	Washer 1-1/2 OD x 15/32 ID x .250
42	10040700	Washer Lock 7/16
45	73510400	Nut Keps Hex 1/4-20 unc
47	175288	Bushing
62	146629	Shield Heat Muffler
69	165391	Gasket
70	176069	Tube Exhaust LH
71	176070	Tube Exhaust RH
79	183906	Screw Socket Head
81	188800	Tube Drain Oil Easy
82	188799	Valve Oil Drain
83	171877	Bolt 5/16-18 unc x 3/4 W/ Sems
84	17060624	Screw 3/8-16 x 1-1/2
85	179953	Bolt Hex 7/16-20 x 3.75 Gr. 5

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

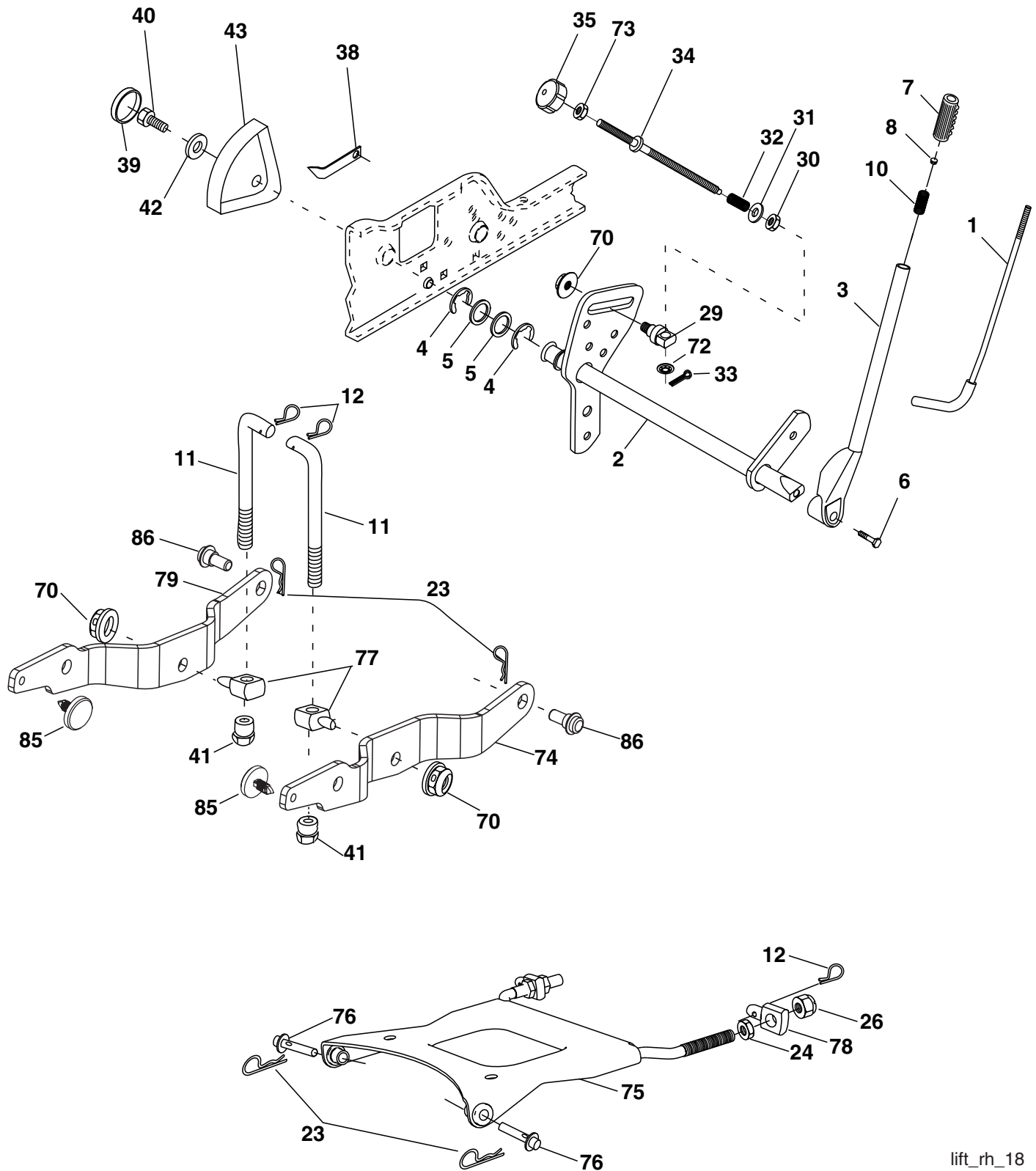
For engine service and replacement parts, call the toll
free number for your engine manufacturer listed below:

Briggs & Stratton	1-800-233-3723
Kohler Co.	1-800-544-2444
Tecumseh Products	1-800-558-5402
Honda Engines	1-800-426-7701
Kawasaki	1-949-460-5688

REPAIR PARTS

TRACTOR-MODEL NO. SPGT2254 (96022000300)

MOWER LIFT



lift_rh_18

REPAIR PARTS**TRACTOR-MODEL NO. SPGT2254 (96022000300)****MOWER LIFT**

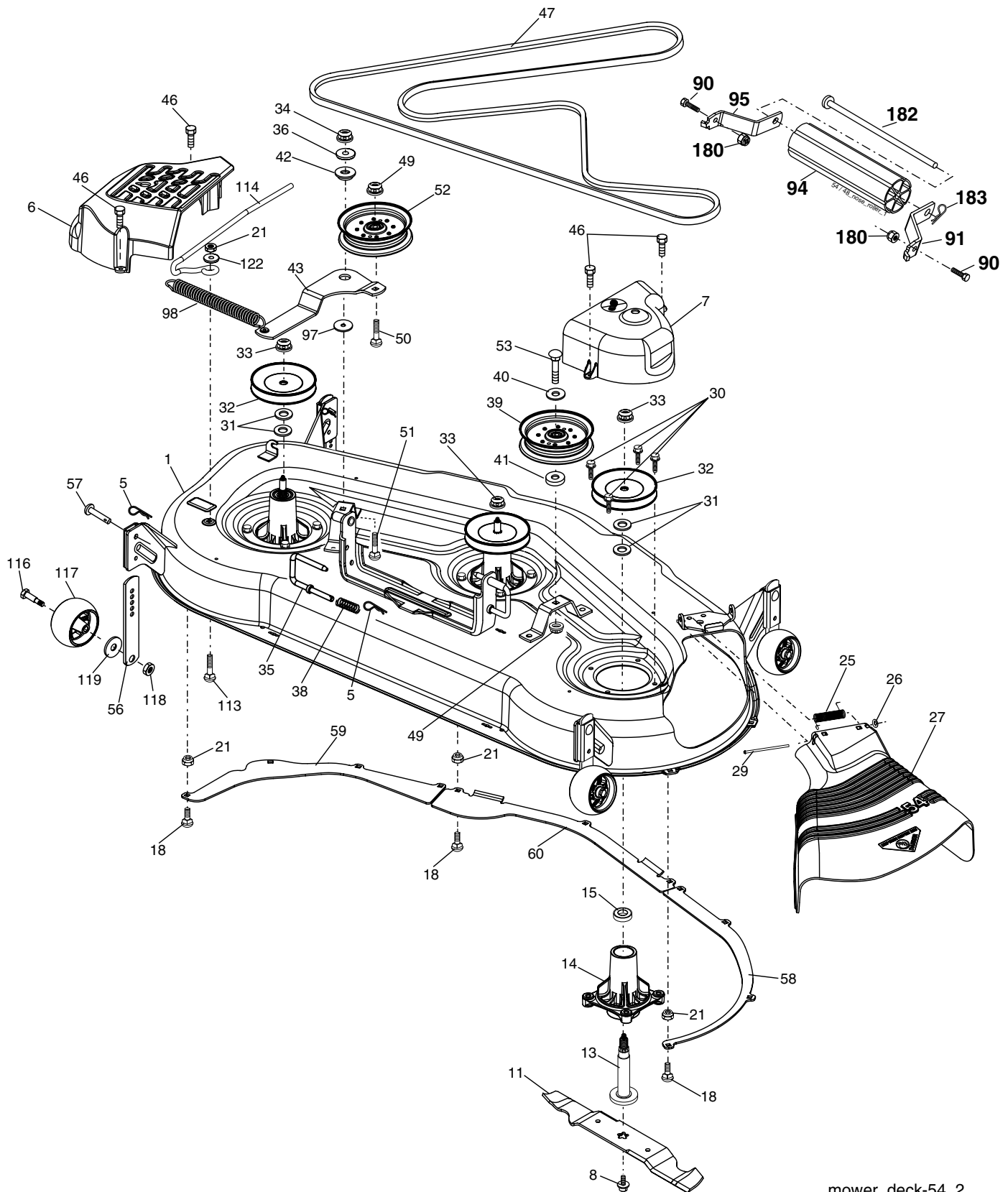
KEY NO.	PART NO.	DESCRIPTION
1	121006X	Rod Asm., Lever
2	180045	Shaft Asm., Lift Vgt
3	159189	Lever Asm., Lift Rh
4	12000022	E-Ring Truarc #5133-87
5	19292016	Washer 29/32 x 1-1/4 x 16 Ga.
6	71110624	Bolt, Fin Hex 3/8-16 x 1-1/2
7	175830	Grip, Handle
8	175831X505	Button, Plunger
10	183894	Spring 0.62 OD x 2.125
11	175375	Link Lift
12	163552	Retainer, Spring
23	4939M	Retainer, Spring
24	73350800	Nut, Jam Hex 1/2-13 unc
26	73680800	Nut, Crownlock 1/2-13 unc
29	150233	Trunnion Inf. Height
30	110807X	Nut, Special
31	19131016	Washer 13/32 x 5/8 x 16 Ga.
32	137150	Spring, Compression Inf Hgt
33	76020308	Pin, Cotter 3/32 x 1/2
34	137167	Rod, Adj Lift
35	138057	Knob, Inf 3/8-16 unc
38	155097	Pointer, Height Indicator
39	123935X	Plug, Hole
40	17060516	Screw 5/16-18 x 3/4
41	175994	Nut, Lift Link 7/16-20
42	19112410	Washer 11/32 x 1-1/2 x 10 Ga.
43	123934X	Scale, Indicator Height
70	145212	Nut, Hexflange Lock
72	110452X	Nut, Push Phos & Oil
73	73350600	Nut Hex Jam 3/8-16 unc
74	187277	Arm Susp. Rear RH
75	175805	Plate Asm Susp. Front
76	175560	Pin Flange
77	176205	Trunnion Susp. Arm
78	175689	Trunnion Susp. Front
79	187276	Arm Susp. Rear LH
85	189013	Insert Wear
86	188528	Bolt Shoulder

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR-MODEL NO. SPGT2254 (96022000300)

MOWER



mower_deck-54_2

REPAIR PARTS**TRACTOR-MODEL NO. SPGT2254 (96022000300)****MOWER**

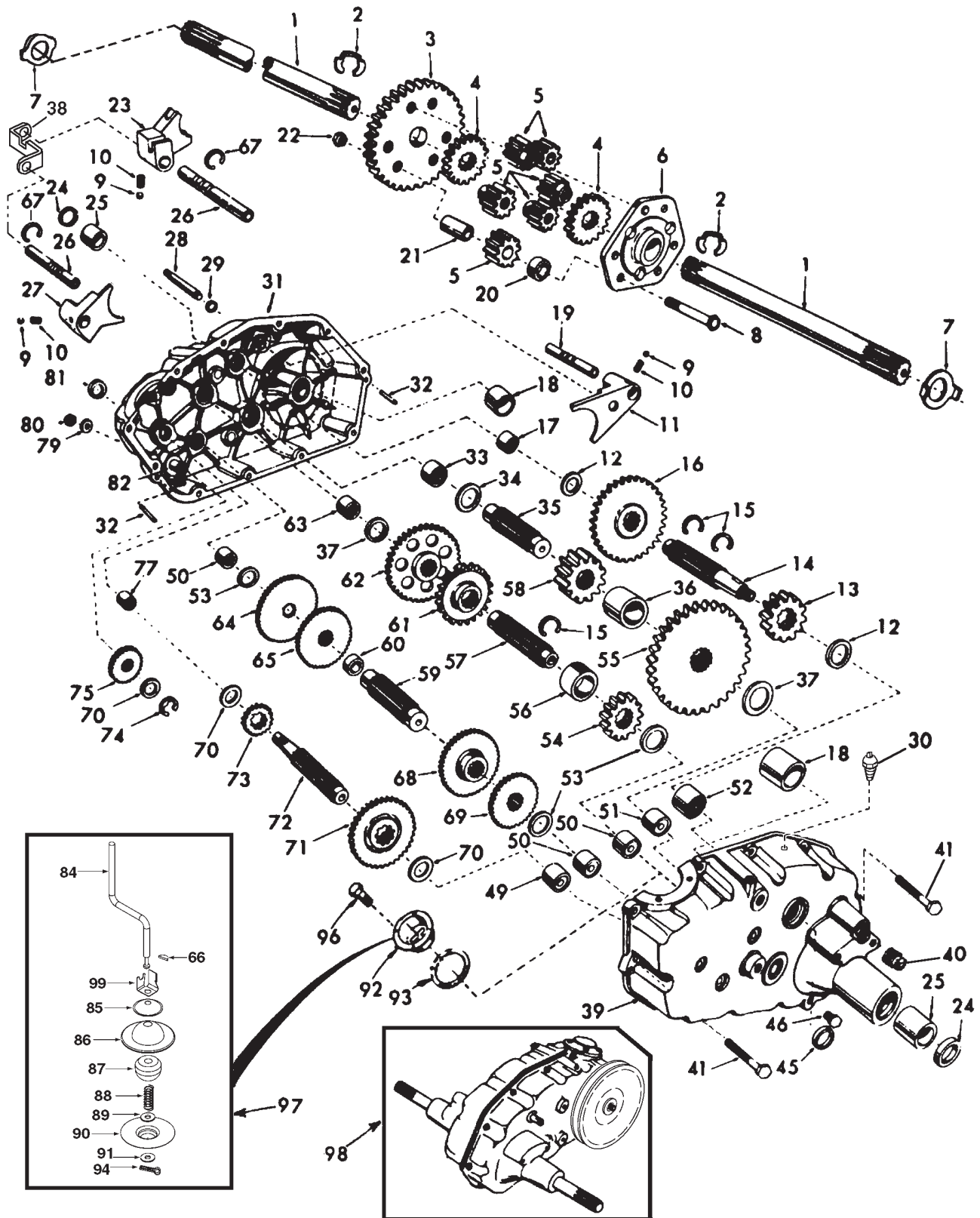
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	194846	Deck Weldment Mower	50	72110616	Bolt, Carr. 3/8-16 x 2
5	4939M	Retainer Spring	51	72110610	Bolt
6	187297	Cover Mandrel LH	52	188460	Pulley Idler Clutching
7	188187	Cover Mandrel RH	53	74780636	Bolt Fin Hex 3/8-16 unc x 2-1/4
8	174365	Bolt 7/16 Asm. Blade	56	155986	Bar Pnt Adj.
11	187254	Blade, Standard (For mulching mowers only)	57	156941	Pin Head Rivet
13	187291	Shaft Asm. w/Lower Bearing	58	187342	Baffle Right
14	187281	Housing, Mandrel	59	187344	Baffle Left
15	110485X	Bearing, Ball, Mandrel	60	187607	Baffle Center
17	72140505	Bolt, Carriage 5/16-18 x 5/8	90	74760516	Bolt 5/16-18 x 1
21	73680500	Nut, Crownlock 5/16-18 unc	91	180535	Bracket Asm N Roller RH
25	178102	Spring, Torsion	94	176066	Roller Nose 48"
26	110452X	Nut, Push	95	180534	Bracket asm N Roller LH
27	187257X428	Deflector Shield	97	19133210	Washer 13/32 x 2 x 10 Ga.
29	131491	Rod, Hinge	98	187282	Spring Clutch Drive
30	173984	Screw, Thdroll Washer Head	113	72110508	Bolt Rdhd Sqnk 5/16-18 x 3/4
31	187690	Washer, Spacer Mower Vented	114	187556	Rod Tension Relief
32	153535	Pulley, Mandrel	116	193406	Bolt, Shoulder
33	178342	Nut, Flg. Top Lock Cntr. 9/16	117	174873	Gauge Wheel
34	73680600	Nut	118	73930600	Nut, Centerlock 3/8-16 unc
35	188635	Pin Suspension Rear	119	19121414	Washer 3/8 x 7/8 x 14 Ga.
36	19131316	Washer 13/32 x 13/16 x 16 Ga.	122	187557	Bushing Tension Relief
38	188657	Spring Compression	180	73800500	Nut 5/16-18
39	187284	Pulley, Idler, Stationary	182	179127	Rod Roller Nose Narrow
40	19131312	Washer 13/32 x 13/16 x 12 Ga.	183	163552	Retainer Spring
41	19132203	Washer 13/32 x 1-3/8 x 3 Ga.	- -	187292	Mandrel Asm. Service (Includes Key Nos. 13-15 and 33)
42	165723	Spacer, Retainer	- -	196099	Replacement Mower, Complete
43	196216	Arm, Idler			
46	137729	Screw, Thdroll. 1/4-20 x 5/8			
47	191273	V-Belt, Mower			
49	73900600	Nut, Lock Flg. 3/8-16 unc			

NOTE: All component dimensions given in U.S.inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR-MODEL NO. SPGT2254 (96022000300)

TRANSAXLE



REPAIR PARTS**TRACTOR-MODEL NO. SPGT2254 (96022000300)****TRANSAXLE**

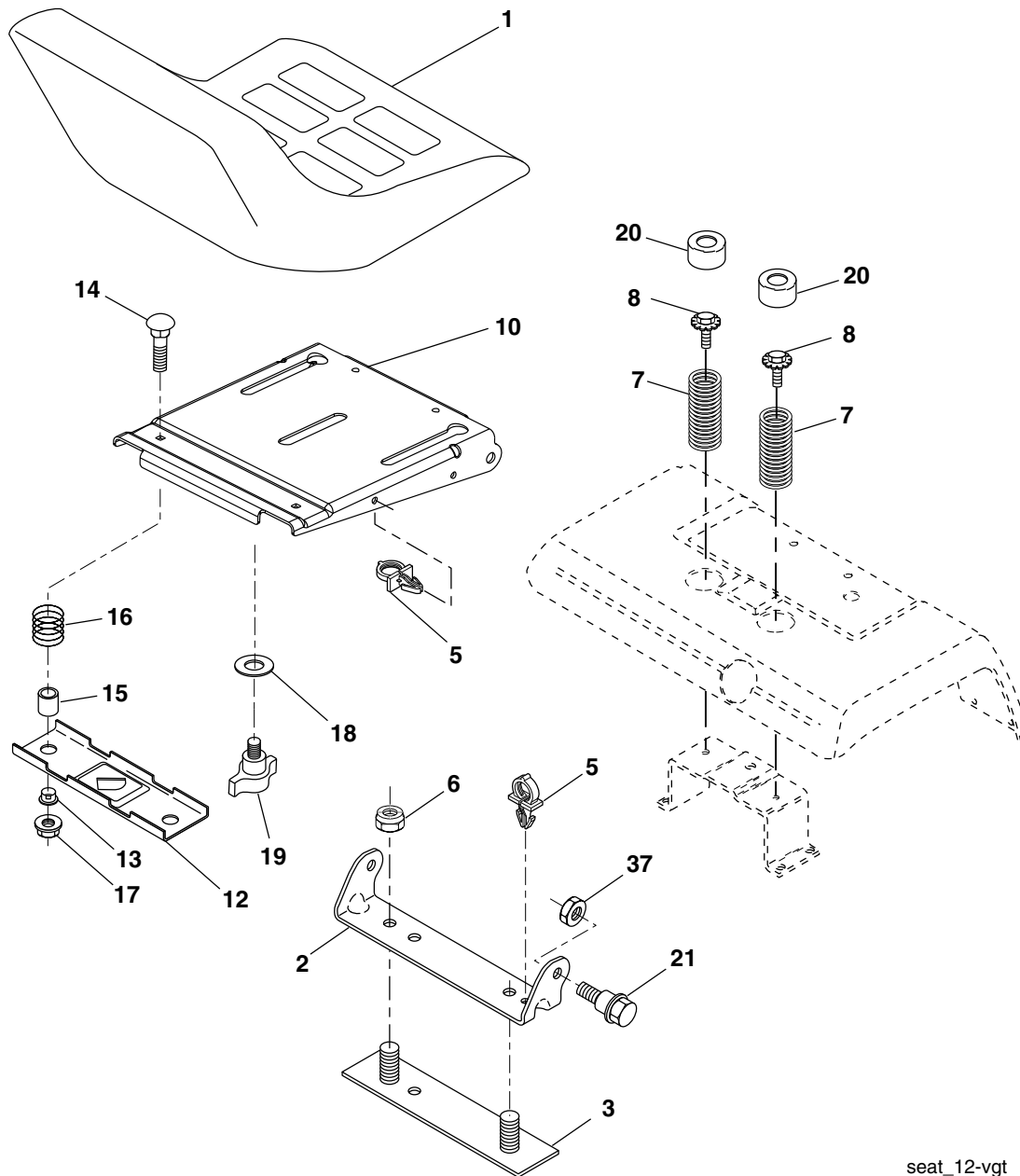
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	4197R	Axle Shaft	52	8119M	Needle Bearing
2	12000034	Retaining Ring	53	4220R	Thrust Bearing Race
3	4199R	Final Drive Gear	54	4209R	3rd Reduction Pinion, Low
4	4216R	Differential Gear	55	4213R	4th Reduction Gear
5	4215R	Differential Pinion	56	4442R	3rd Reduction Pinion Spacer
6	4217R	Differential Carrier	57	4195R	2nd Reduction Gear Shaft
7	174728	Axle Thrust Washer	58	4214R	Final Drive Pinion
8	74020652	Bolt, Hex Head 3/8-24 x 3-1/4 (1" Thread Length)	59	4194R	1st Reduction Gear Shaft
9	7392M	Steel Ball	60	7528R	1st Reduction Shaft Spacer
10	137261	Spring Shift Fork Detent	61	4208R	3rd Reduction Pinion High
11	4985R	Shift Fork, High-Low Range	62	4207R	2nd Reduction Gear
12	6266H	Thrust Bearing Race	63	7398H	Needle Bearing
13	4212R	4th Reduction Pinion	64	4203R	Low Speed Gear and 2nd Reduct- ion Pinion Cluster
14	137125	Shaft, Brake	65	4204R	Reverse Gear
15	6276H	Snap Ring, Crescent Type	66	2898J	Key, Hi-Pro 1/8 x 17/32
16	633A63	High-Low Range Gears	67	12000033	Klip Ring
17	8118M	Needle Bearing	68	4205R	Intermediate Speed Gear
18	8740H1	Sintered Iron Bearing	69	4206R	High Speed Gear
19	122238X	Shift Fork Shaft, High-Low Range	70	1370H	Thrust Bearing Race
20	4218R	Differential Pinion Spacer	71	633A69	Intermediate and High Speed Clus- ter Pinions
21	6252H1	Differential Pinion Bushing	72	139120	Input Shaft
22	7810H	Gripco Centerlock Nut 3/8-24	73	4201R	Low Speed Pinion
23	6262H	Shift Fork, R.H.	74	12000008	E-Ring
24	7393R	Oil Seal	75	1153R	Reverse Idler Gear
25	992R1	Sintered Iron Bearing	77	6803J	Needle Bearing
26	139111	Shift Fork Shaft	79	1167R	Sealing Washer
27	4986R	Shift Fork, L.H.	80	73360700	Nut, Hex, Jam 7/16-20
28	122254X	Shift Shaft, High-Low Range	81	6270H	Oil Seal
29	6269H	Oil Seal	82	136984	Reverse Idler Shaft
30	5855H	Pressure Relief Valve	84	5384J	Gearshift Lever, Bent
31	174731	Gearcase, Reverse Idler Shaft and Bearings, R.H. (Includes Key No.'s 17, 18, 25, 33, 50, 63, 77 and 82)	85	2978J	Gearshift Cap
32	6277H	Dowel Pin	86	633A85	Gearshift Ball Cover and Pin
33	4225R	Needle Bearing	87	8739H1	Shift Lever Guide Ball, Keyed
34	7396H	Thrust Bearing Race	88	4924H	Spring
35	4198R	4th Reduction Gear Shaft	89	19151516	Washer 15/32 x 15/16 x 16 Gauge
36	4200R	4th Reduction Gear Spacer	90	110542X	Shift Mechanism Seal
37	7395H	Thrust Bearing Race	91	19181511	Washer 9/16 x 15/16 x 12 Gauge
38	160789	Gate, Lower, Shift	92	75J	Gearshift Gate and Reinforcement
39	174729	Gearcase and Bearings, L.H. (In- cludes Key Numbers 18, 25, 49, 50 (2), 51 and 52)	93	6274H	Shift Ball Cover Gasket
40	13320400	Pipe Plug 1/2-14 N.P.T.	94	76020412	Cotter Pin 1/8 x 3/4
41	17580520	Bolt, Hex 5/16-18 UNC x 1-1/4	96	194036	Bolt, Hex, 5/16-18X1 Epoxy Patch
45	6271H	Oil Seal	97	194121	Lever Assembly, Gearshift
46	13060200	Pipe Plug 1/4-18 N.P.T.	98	184956	Transaxle, 6 Speed, Complete Assembly
49	4895H	Needle Bearing	99	193833	Actuator, Shift Lever
50	4222R	Needle Bearing			
51	1529R	Needle Bearing			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR-MODEL NO. SPGT2254 (96022000300)

SEAT ASSEMBLY



KEY NO.	PART NO.	DESCRIPTION
1	188706	Seat
2	180166	Bracket, Pivot Seat
3	140675	Strap Asm.
5	145006	Clip, Push-In Hinged
6	73800600	Nut, Crownlock 3/8-16
7	124181X	Spring, Seat Cprsn.
8	171877	Bolt 5/16-18 unc x 3/4 w/Sems
10	180186	Pan, Seat
12	174648	Bracket, Mounting Switch
13	121248X	Bushing, Snap
14	72050412	Bolt, Carriage 1/4-20 x 1-1/2

KEY NO.	PART NO.	DESCRIPTION
15	121249X	Spacer, Split
16	123740X	Spring, Cprsn.
17	123976X	Nut, Lock 1/4 Lg. Flg. Gr. 5
18	19171912	Washer 17/32 x 1-3/16 x 12 Ga.
19	166369	Knob, Seat
20	124238X	Cap, Spring Seat Blk
21	171852	Bolt 5/16-18 unc-2A
37	73800500	Nut, Crownlock 5/16-18

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm