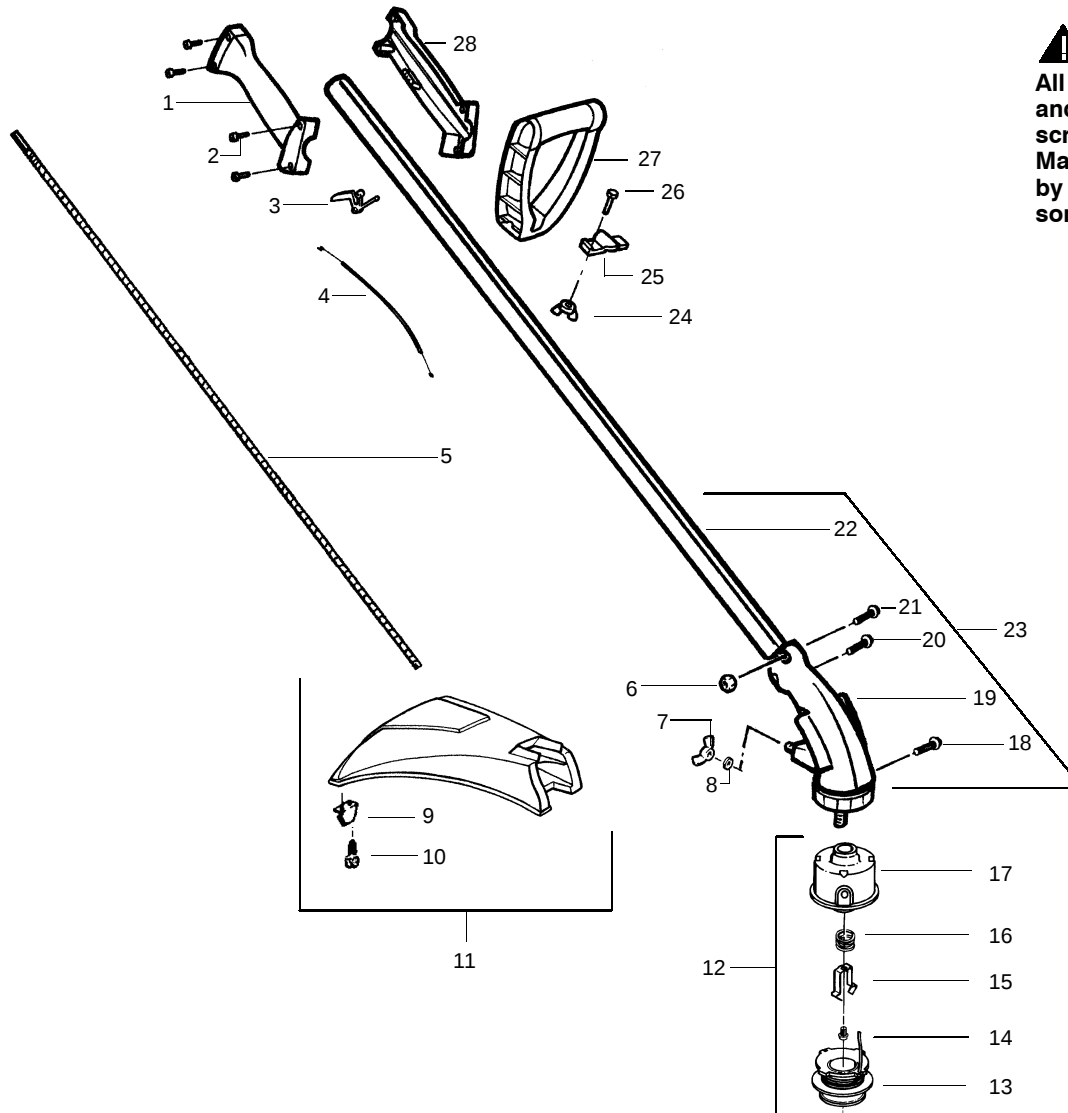


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Note: Illustration may differ from actual model due to design changes

WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

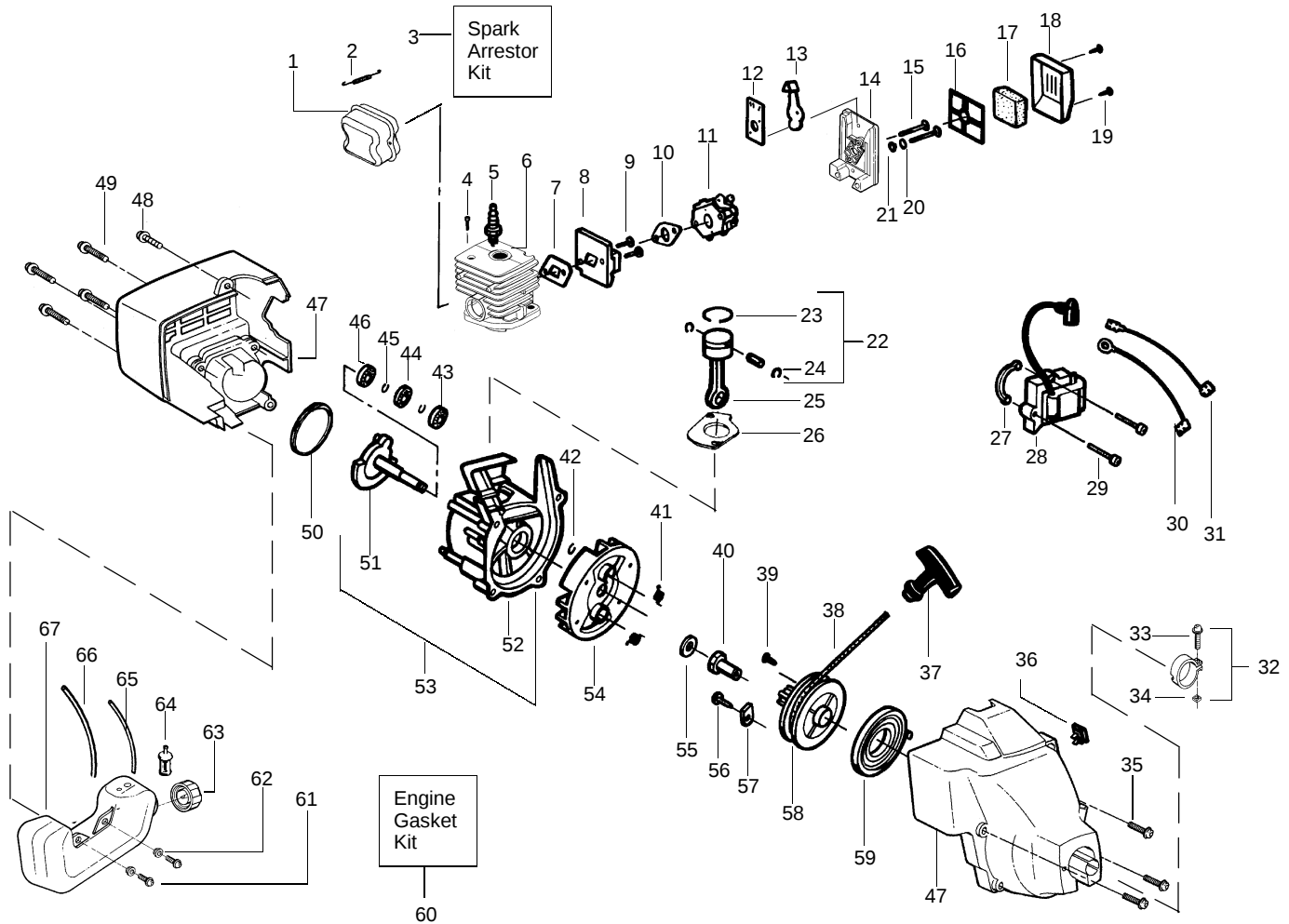


Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530038581	Throttle Hsg. (Right)	18.	530016202	Screw
2.	530016273	Screw-Throttle Hsg.	19.	530095638	Assy-Gear Box
3.	530038682	Trigger	20.	530016224	Screw
4.	530036744	Assy-Throttle Cable	21.	530016312	Screw
5.	530095391	Flex-Drive Shaft	22.	530053002	Assy-Drive Shaft Hsg.
6.	530016284	Locknut-Gear Box	23.	530053000	Kit-Gearbox/Shaft (incl. #19 & 22)
7.	530016225	Wingnut-Gear Box	24.	530016118	Wingnut-Handle
8.	530092062	Washer	25.	530094742	Clamp-Handle
9.	530052286	Line Limiter	26.	530015820	Bolt-Handle
10.	530015880	Screw-Line Limiter	27.	530038708	Assist Handle
11.	530069752	Shield Kit Ass'y. (Incl. 9 & 10)	28.	530038580	Throttle Hsg. (Left)
12.	952701666	Cutting Head Ass'y. (Incl. 13-17)	Not Shown		
13.	952711527	Spool w/Line	✓	530088825	Operator Manual
14.	530401467	Screw w/ Washer -Head	✓	530055350	Shaft Warning Decal
15.	530401466	Clip-Retainer-Head			
16.	530401464	Spring			
17.	530069690	Hub Ass'y			

✓ = NEW PART NUMBER FOR THIS IPL ★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)
● = THESE PARTS ARE ILLUSTRATED FOR CLARITY. ORDER COMPLETE ASSEMBLY.

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Note: Illustration may differ from actual model due to design changes



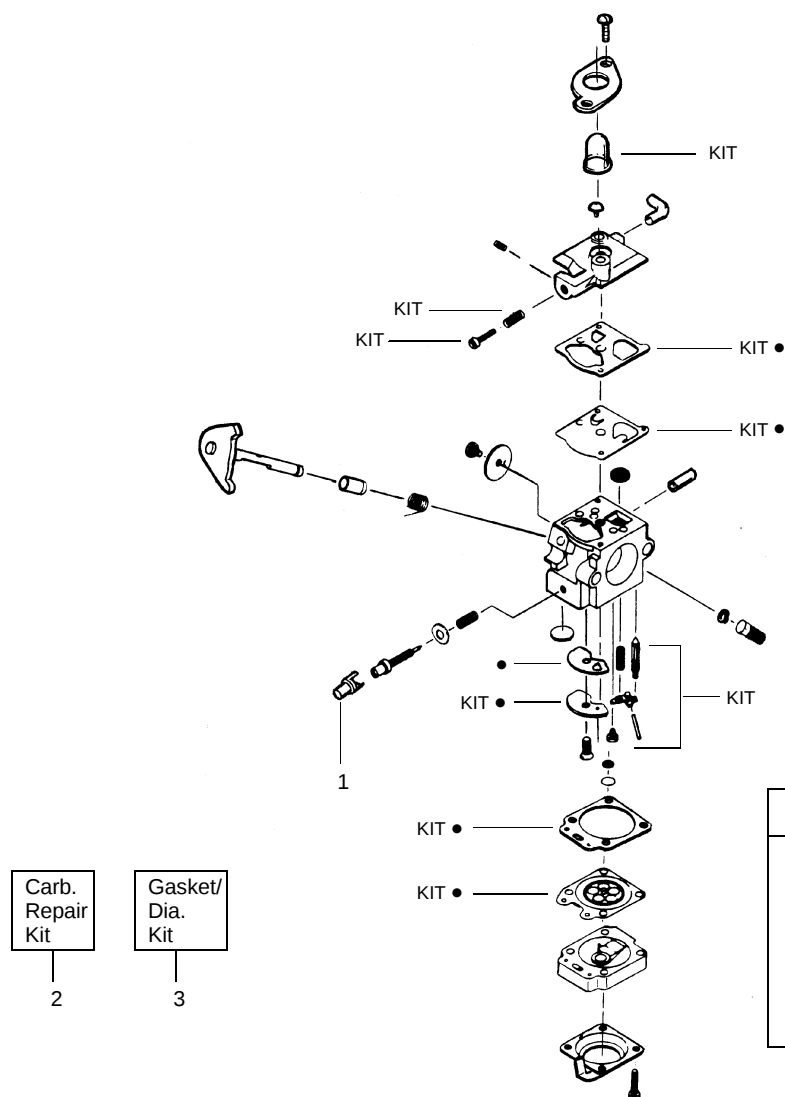
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071396	Kit - Muffler (incl. 2,3)	23.	530036404	Piston Ring	48.	530015934	Screw
2.	530042088	Muffler Spring	24.	530015162	Piston Pin Retainer	49.	530015810	Screw
3.	530071391	Kit-Spark Arrestor	25.	530069615	Connecting Rod Ass'y.	50.	*****	O-Ring-C'case/Shrd
4.	530015953	Screw-Cylinder	26.	530069616	Gasket-Cylinder	51.	530054083	Crankshaft Ass'y.
5.	952030201	Spark Plug (RCJ 8Y)	27.	530036145	Spacer-Module	52.	530012414	Crankcase Ass'y. (Incl. 43-46)
6.	530069619	Kit - Cylinder	28.	530055160	Ignition Module	53.	530014729	C'case & C'shaft Assy. (Incl. 42,51,52)
7.	530069616	Gasket-Cylind./Carb.	29.	530015954	Screw	54.	530069886	Flywheel Ass'y.
8.	530069769	Kit - Carb. Adaptor	30.	530014662	Assy-Ground Wire	55.	530015828	Washer-Flat
9.	530016014	Screw	31.	530014663	Assy-Leadwire	56.	530015775	Screw
10.	530069616	Gasket-Carb.	32.	530038720	Nose Cone Clamp Ass'y. (Incls. 33&34)	57.	530027523	Retainer-Can
11.	530069754	Kit - Carburetor Ass'y (Incl. Limiter Cap)	33.	530015650	Screw-Nose Cone	58.	530069400	Starter Pulley Kit (Incl. 39)
12.	530038747	Choke Plate Mounting	34.	530016124	Nut-Nose Cone	59.	530042085	Starter Spring
13.	530038686	Choke Shutter	35.	530015810	Screw	60.	530069616	Kit-Engine Gasket (Incl. 7,10,26,50)
14.	530052431	Air Box	36.	530071356	Kit-On/Off Switch	61.	530015886	Screw
15.	530016353	Screw	37.	530027569	Starter Handle	62.	530016131	Washer
16.	530036569	Plate - Filter Support	38.	530069232	Kit - Rope	63.	530014347	Fuel Cap Ass'y.
17.	530036575	Air Filter Foam	39.	530016080	Screw	64.	530095646	Fuel Pickup Ass'y.
18.	530036568	Air Filter Cover	40.	530038604	Drive Coupling	65.	530069247	Kit-Fuel Line (Small)
19.	530015880	Screw	41.	530023817	Starter Dog Spring	66.	530069216	Kit-Fuel Line (Large)
20.	530015852	Spacer-Choke	42.	530015941	Retain. Ring-C'shaft	67.	530049379	Fuel Tank Ass'y (Incl. 63,64)
21.	530015254	Washer	43.	530032124	Outer Bearing			
22.	530069621	Kit - Piston (Incl. 23, 24 & Pin)	44.	530019179	C'case Seal			
			45.	530015945	Retainer Ring-C'case			
			46.	530032125	Inner Bearing			
			47.	530069685	Assy.-Fan Hsg/Shroud			

✓ = NEW PART NUMBER FOR THIS IPL

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Carburetor Assembly #530069754



Ref.	Part No.	Description
1.	530038404	Limiter Cap
2. ✓	530069842	Carburetor Repair Kit (KIT=Indicates Contents)
3.	530069844	Gasket Diaphragm Kit (• = Indicates Contents)

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***** **SERVICE REFERENCE** *****

Note: When replacing item# 50 on page 2, please note if the surface indicated by the arrow is flat or has a beveled edge and order accordingly.

- (A) Flat Surface – 530-019181 Gasket
(B) Beveled surface – 530-054624 O-ring

