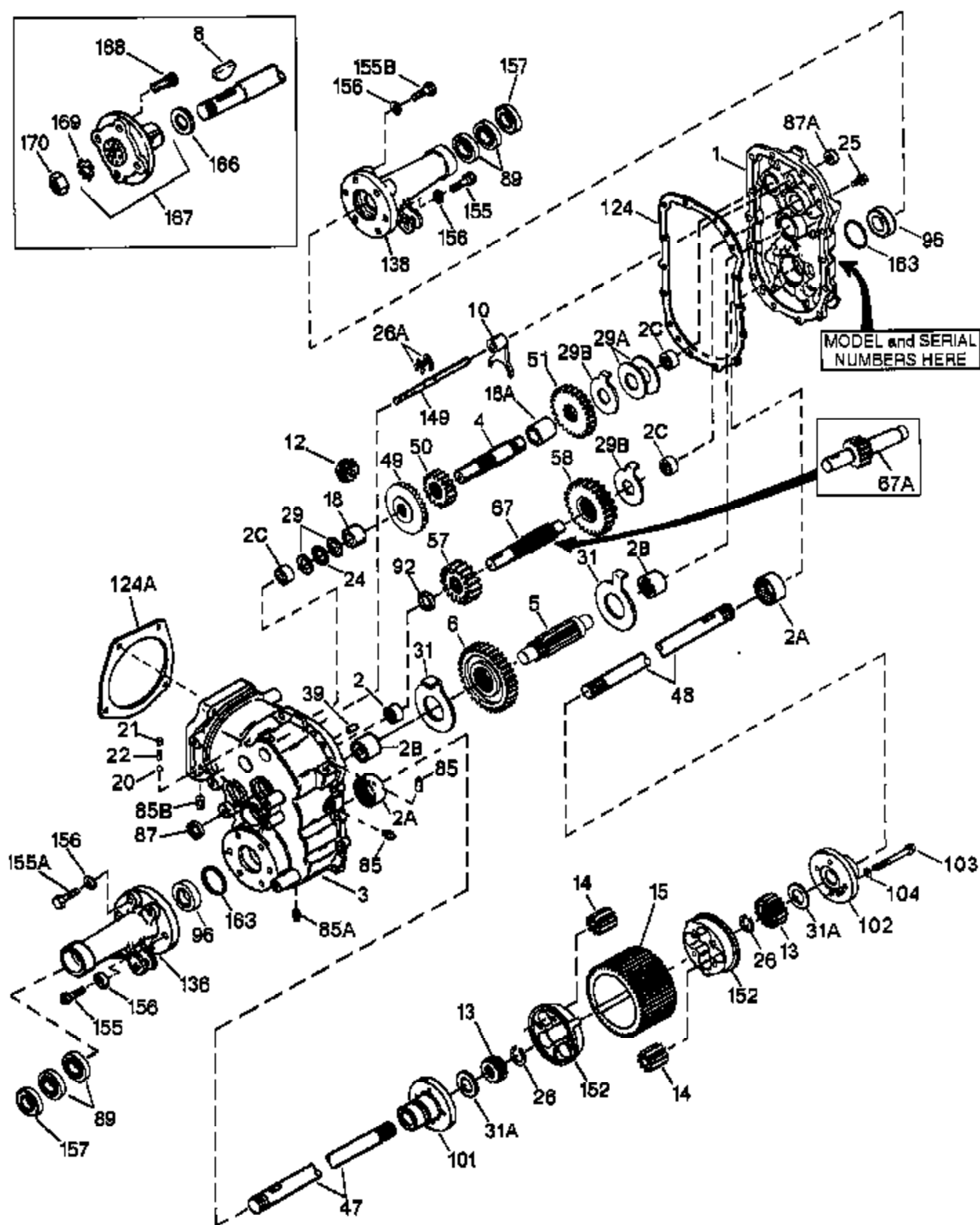
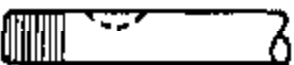
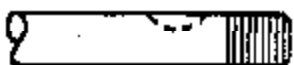
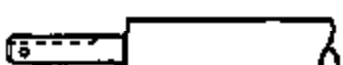
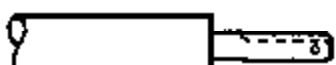
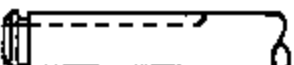
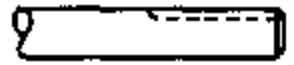
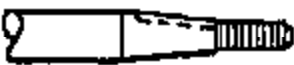
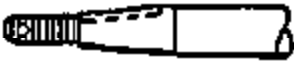
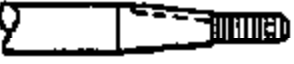
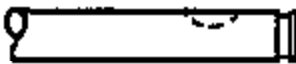
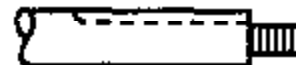
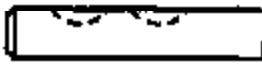
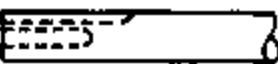
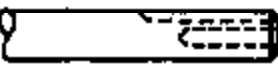




| Ref # | Part Number | Qty                       | Description                                  |
|-------|-------------|---------------------------|----------------------------------------------|
| 1     | 772065      |                           | Transaxle Cover (Incl. 2A, 2B & 2C)          |
| 2B    | 780099      |                           | Needle Bearing                               |
| 2     | 780097      |                           | Needle Bearing                               |
| 2A    | 780098      |                           | Needle Bearing                               |
| 2C    | 780100      |                           | Needle Bearing                               |
| 3     | 770060B     |                           | Transaxle Case (Incl. 2, 2A, 2B, 2C & 85B)   |
| 4     | 776209A     |                           | Countershaft & Spacer (Incl. 18)             |
| 5     | 776120A     |                           | Output Pinion (13 teeth)                     |
| 6     | 778098      |                           | Output Gear (37 teeth)                       |
| 10    | 784195      |                           | Shift Fork                                   |
| 12    | 778093A     |                           | Bevel Pinion (13 teeth)                      |
| 13    | 778085      |                           | Side Gear                                    |
| 14    | 778086      | 2500-2510C<br>Peerless #1 | Pinion Gear                                  |
| 15    | 778084      |                           | Ring Gear                                    |
| 18    | 786094      |                           | Spacer (1-1/64" ID x 1-5/8" OD x .864 long)  |
| 20    | 792004      |                           | Steel Ball                                   |
| 21    | 792068      |                           | Set Screw, 1/4-20 x 1/2"                     |
| 22    | 792003      |                           | Shifter Fork Spring                          |
| 24    | 780012      |                           | Thrust Bearing                               |
| 25    | 792067      |                           | Screw, 5/16-18 x 1"                          |
| 26    | 792062      |                           | Snap Ring                                    |
| 26A   | 792064      |                           | Snap Ring                                    |
| 29    | 780045      |                           | Thrust Washer                                |
| 29B   | 780157      |                           | Thrust Washer (2 required)                   |
| 31A   | 780101      |                           | Thrust Washer                                |
| 31    | 780156      |                           | Thrust Washer                                |
| 39    | 786026      |                           | Dowel Pin                                    |
| 47    | 774279      |                           | Axle (27-1/16" long)                         |
| 48    | 774280      |                           | Axle (18-7/16" long)                         |
| 49    | 778087      |                           | Bevel Gear (30 teeth)                        |
| 50    | 778088      |                           | Spur Gear (16 teeth)                         |
| 51    | 778096      |                           | Spur Gear (23 teeth)                         |
| 58    | 778097      |                           | Cluster Gear (20 & 27 teeth)                 |
| 67A   | 776122A     |                           | Brake Shaft (w/ 13 tooth gear)               |
| 85    | 792010      |                           | Pipe Plug, 3/8" sq. hd.                      |
| 85A   | 792019      |                           | Magnetic Drain Plug                          |
| 87    | 788008      |                           | Oil Seal                                     |
| 87A   | 780034      |                           | Oil Seal                                     |
| 92    | 780005      |                           | Spacer                                       |
| 96    | 780104      |                           | Thrust Bearing                               |
| 101   | 774200      |                           | Differential Carrier (threaded holes)        |
| 102   | 774199      |                           | Differential Carrier                         |
| 103   | 792063      |                           | Screw, 3/8-16 x 3-5/16"                      |
| 104   | 792011      |                           | Lockwasher, 3/8"                             |
| 124A  | 788050      |                           | Gasket (Use as required)                     |
| 124   | 788047      |                           | Case-to-Cover Gasket                         |
| 136   | XXXXX       |                           | Axle Housing (Order from OEM)                |
| 138   | XXXXX       |                           | Axle Housing (Order from OEM)                |
| 149   | 784196A     |                           | Shift Rod                                    |
| 152   | 786054      |                           | Body Core                                    |
| 155   | 792065      |                           | Screw, 1/2-13 x 1-1/2" (Use as required)     |
| 155   | 792090      |                           | Screw, 1/2-13 x 2-3/4" (Use as required)     |
| 155   | 792092      |                           | Screw, 1/2-13 x 2-1/2" (Use as required)     |
| 155A  | 792069      |                           | Screw, 1/2-13x1-1/2" socket hd.(Use as req.) |
| 157   | 788049      |                           | Oil Seal                                     |
| 163   | 788048      |                           | Square Cut Seal                              |

|                                                                                                                                                                                                                    |                                                                                                                                                                                                    |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>VIEW 2 OF 2</b><br><b>47</b><br> <b>48</b><br> | <b>47J</b><br> <b>48J</b><br> |
| <b>47A</b><br> <b>48A</b><br>                     | <b>47K</b><br> <b>48K</b><br> |
| <b>47B</b><br> <b>48B</b><br>                     |                                                                                                                                                                                                    |
| <b>47C</b><br> <b>48C</b><br>                     |                                                                                                                                                                                                    |
| <b>47D</b><br> <b>48D</b><br>                 |                                                                                                                                                                                                    |
| <b>47E</b><br> <b>48E</b><br>                 |                                                                                                                                                                                                    |
| <b>47F</b><br> <b>48F</b><br>                 |                                                                                                                                                                                                    |
| <b>47G</b><br> <b>48G</b><br>                |                                                                                                                                                                                                    |
| <b>47H</b><br> <b>48H</b><br>                 |                                                                                                                                                                                                    |
| <b>47 I</b><br> <b>48 I</b><br>               |                                                                                                                                                                                                    |

| Ref # | Part Number | Qty | Description          |
|-------|-------------|-----|----------------------|
| 39    | 786026      |     | Dowel Pin            |
| 47    | 774279      |     | Axle (27-1/16" long) |
| 48    | 774280      |     | Axle (18-7/16" long) |

2500-2510C      Page 4 of 4  
Peerless #2