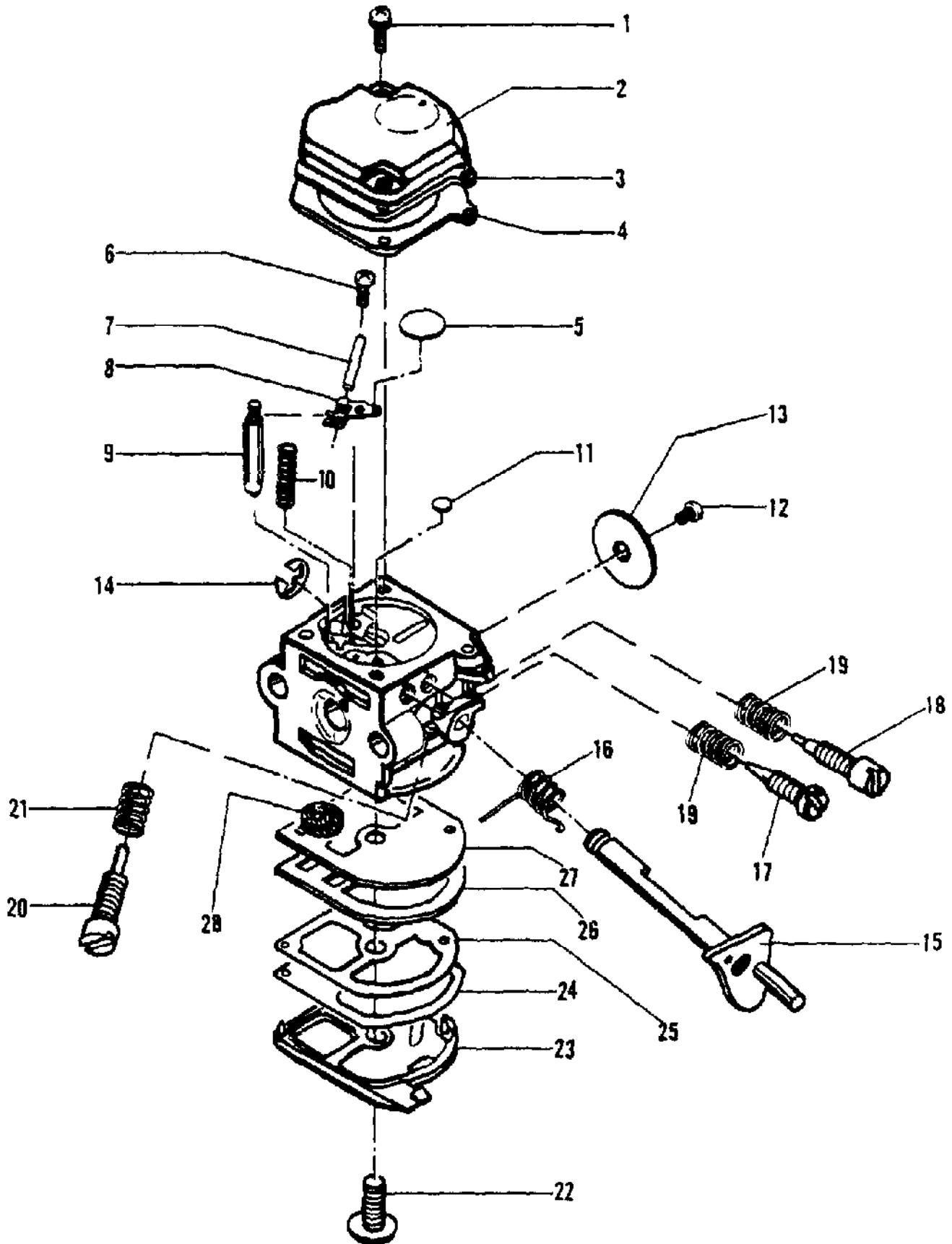
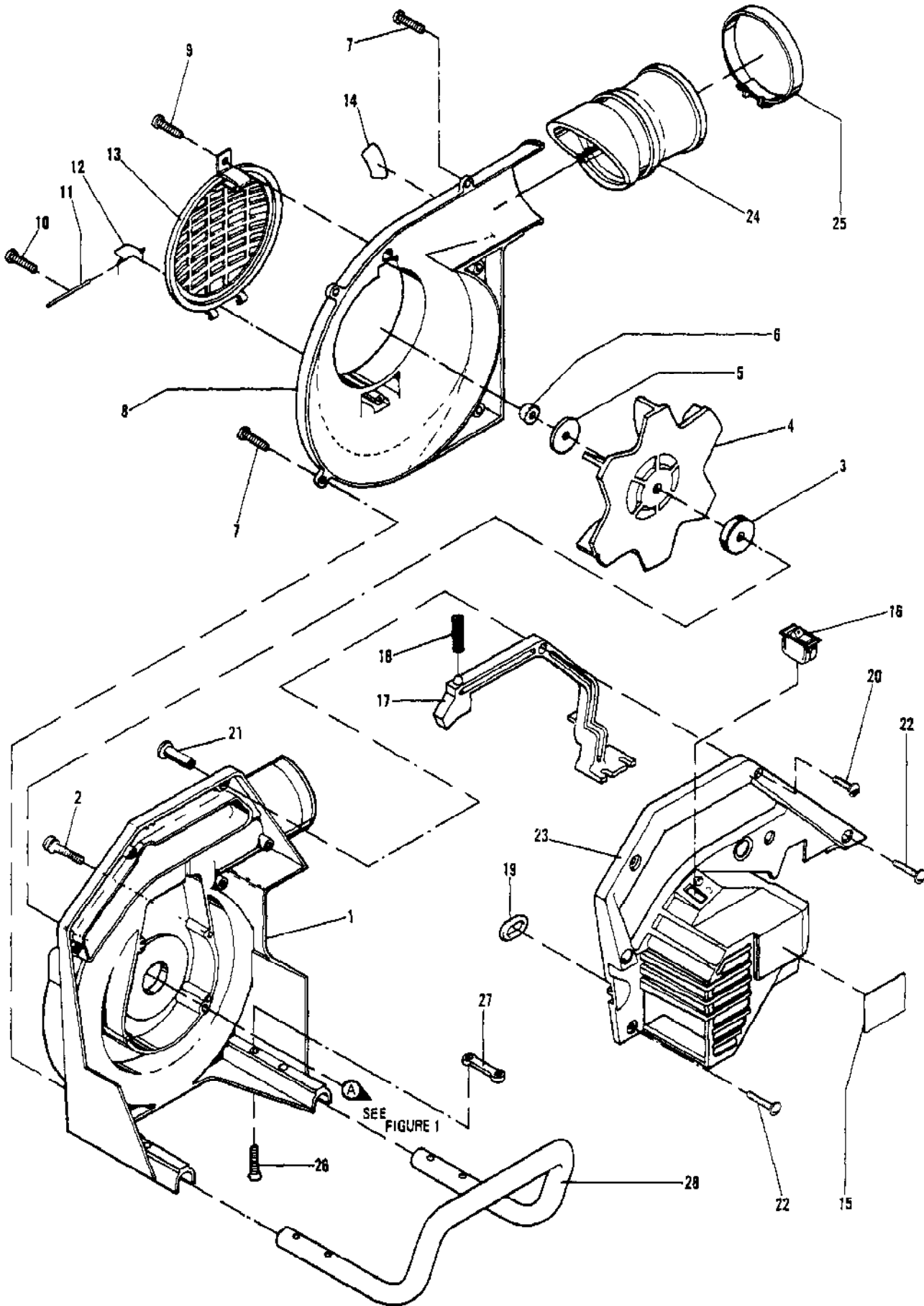


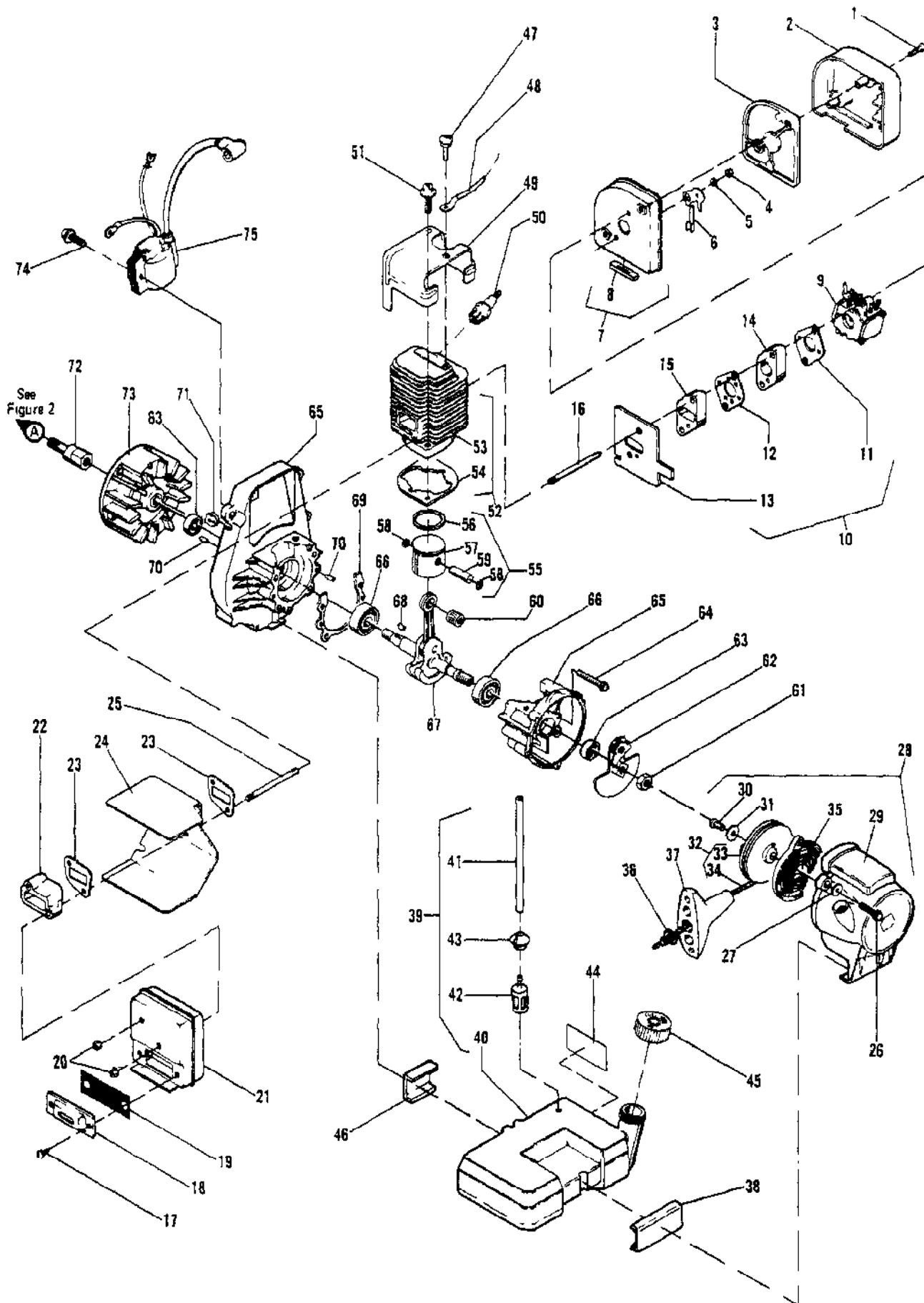
Ref #	Part Number	Qty	Description
	218717	1	Kit - Vacuum
1	218947	4	Screw 10-24 x 1.12 Torx - Frame (35-45 in lb. torque)
2	216117	2	Plate - Nut
3	218545	1	Frame
4	218657	1	Vacuum Tube - Upper Section
5	218684	1	Vacuum Tube - Lower Section
6	218660	1	Bag Assembly
7	218666	1	Harness
8	218938	1	Hook - Snap
9	218663	1	Blower Tube - Straight
10	218665	1	Blower Nozzle - Curved



Ref #	Part Number	Qty	Description
	218647	1	Zama M-12
1		2	Screw Not available separately.
2		1	Cover - Diaphragm Not available separately.
3		1	Diaphragm - Main Not available separately.
4		1	Gasket - Main Not available separately.
5		1	Disc Not available separately.
6		1	Screw - Pin Not available separately.
7		1	Pin - Arm Not available separately.
8		1	Arm - Needle Valve Not available separately.
9		1	Valve - Needle Not available separately.
10		1	Spring - Arm Not available separately.
11		1	Plug - Welch Not available separately.
12		1	Screw - Throttle Valve Not available separately.
13		1	Valve - Throttle Not available separately.
14		1	E-Ring Not available separately.
15		1	Shaft Asy. - Throttle Not available separately.
16		1	Spring - Throttle Return Not available separately.
17		1	Needle - High Speed Adj. Not available separately.
18		1	Needle - Low Speed Adj. Not available separately.
19		2	Spring - Needle Not available separately.
20		1	Screw - Throttle Adj. Not available separately.
21		1	Spring - Throttle Adj. Screw Not available separately.
22		1	Screw - Cover Not available separately.
23		1	Cover - Fuel Pump Not available separately.
24		1	Diaphragm - Surge Not available separately.
25		1	Gasket - Fuel Pump Not available separately.
26		1	Retainer - Fuel Pump Not available separately.
27		1	Diaphragm - Fuel Pump Not available separately.
28		1	Strainer - Fuel Not available separately.



Ref #	Part Number	Qty	Description
1	218547	1	Housing Inner
2	216022	4	Screw - M4 x 23.4 Torx (40-50 in. lb. torque)
3	218655	1	Disc - Drive
4	218518	1	Impeller
5	218656	1	Washer - Impeller
6	213169	1	Nut - Hx Flange M-8 (90 - 100 in. lb. torque)
7	218644	5	Screw - 10-14 x .75 Torx (35 - 45 in. lb. torque)
8	218546	1	Housing - Outer Impeller
9	216535	1	Screw 8-16 x .625 - Cover (25 - 35 in. lb. torque)
10	218643		Screw 8-16 x .50 Torx - Pin Cover (25 - 35 in. lb. torque)
11	218538	1	Pin - Cover
12	218539	1	Spring - Cover
13	218580		Cover - Inlet
14	218852	1	Decal - Warning Inlet
15	218797	1	Decal - Warning
16	218648	1	Switch
17	218935	1	Trigger
18	218646	1	Spring - Trigger
19	218667	2	Link - Harness
20	217935	1	Screw - 10-24 x .50 Torx (45 - 55 in lb. torque)
21	218676	1	Eyelet - Threaded
22	218644	1	Screw - 10-14 x .75 Torx (35 - 45 in. lb. torque)
23	218548	1	Shroud - Engine
24	218664	1	Adapter - Tube
25	219073	1	Clamp - Tube
26		4	Screw - 10-24 x 1.12 Torx - Frame, (35-45 in. lb. torque)
27		2	Plate - Nut See Accessories Illustration and parts list
28		1	Frame See Accessories Illustration and parts list



Ref #	Part Number	Qty	Description
1	217669	2	Screw - M4 x 25 torx (6-9 in lb. torque)
2	215988	1	Cover - Air Cleaner
3	217376	1	Filter Assembly - Air
4	217275	2	Nut - Flange M-5
5	215993	1	Spacer - Shutter
6	215991	1	Shutter - Choke
7	216108	1	Air Box/Grommet Asy
8	215992	1	Grommet - Choke
9		1	Carburetor Asy. See Carburetor Assembly Illustration and parts list.
10	219080	1	Gasket - Kit
11	218919	1	Gasket - Carburetor
12	218933	1	Gasket - Spacer
13	218918	1	Gasket/Shield Insulator
14	218931	1	Spacer - Carburetor
15	215771	1	Insulator - Carburetor
16	218631	2	Stud - M5 x 79
17	216025	2	Screw M4 x 8 Torx - Outlet (13-17 in. lb. torque)
18	218553	1	Outlet - Muffler
19	215516	1	Screen - Spark Arrestor
20	217275	2	Nut - Flange M.5 (32-51 in. lb. torque)
21	218651	1	Muffler Assembly
22	218632	1	Spacer - Muffler
23	218920	2	Gasket - Muffler
24	218652	1	Shield - Muffler
25	218631	2	Stud - M5 x 79 - Muffler (40-51 in. lb. torque)
26	213177	3	Screw M4.2 x 18.5 Torx (12-16 in. lb. torque)
27	217672	3	Washer - M4 Flat - Starter
28	217388	1	Starter Assembly
29	217389	1	Housing - Starter Assembly
30	215874	1	Screw - M4 x 9.5 Torx - Drum (17-22 in. lb. torque)
31	216590	1	Washer M4 - Flat
32	216092	1	Drum/Rope Assembly
33	215770	1	Drum - Starter
34	216093	1	Rope - Starter
35	217482	1	Spring - Starter
36	218941	1	Washer - Nylon
37	216792	1	Handle - Starter
38	217382	1	Cushion - Fuel Tank/Starter
39	218650	1	Fuel Tank/Hose Assembly
40	218576	1	Tank - Fuel
41	218915	1	Hose - Fuel
42	216985	1	Pickup - Fuel
43	215495	1	Grommet
44	217383	1	Decal 40:1
45	216346	1	Cap - Fuel
46	217390	1	Cushion - Fuel Tank/Crankcase
47	213178	1	Screw - M5 x 8.5 Torx (15-26 in. lb. torque)
48	218649	1	Terminal Assembly - Ground
49	218586	1	Cover - Cylinder
50	62345	1	Spark Plug - AC - C545T (109-135 in. lb. hand torque)
51	217320	2	Screw - M6 x 18 Torx (72-83 in. lb. hand torque)
52	219081	1	Cylinder/Gasket Kit
53	217296	1	Cylinder
54	215542	1	Gasket - Cylinder/Crankcase

Ref #	Part Number	Qty	Description
55	219082	1	Piston Kit
56	217475	1	Ring - Piston
57	218273	1	Piston
58	111026	2	Snap Ring - Wrist Pin
59	218275	1	Pin - Wrist
60	110984	1	Bearing - Needle
61	216583	1	Nut - Hex M-8 - Ratchet Asy (156-17) in. lb. torque)
62	215525	1	Ratchet Assembly (Hand Tighten Only)
63	83859	2	Oil Seal - C-Shaft/Crankcase
64	213179	4	Screw - M5 x 28.5 Torx (35-42 in. lb. hand torque)
65	218185	1	Crankcase Assembly
66	213282	2	Bearing - C-Shaft/Crankcase
67	218106	1	Crankshaft/Con Rod Assembly
68	102164	1	Key - Flywheel
69	215545	1	Gasket - Crankcase Halves
70	213191	4	Pin
71	215541	1	Grommet
72	218654	1	Extension - Shaft (150-168 in. lb. torque)
73	217378	1	Flywheel
74	213177	2	Screw - M4.2 x 18.5 Torx - Ignition (13-16 in. lb. torque)
75	217439	1	Ignition