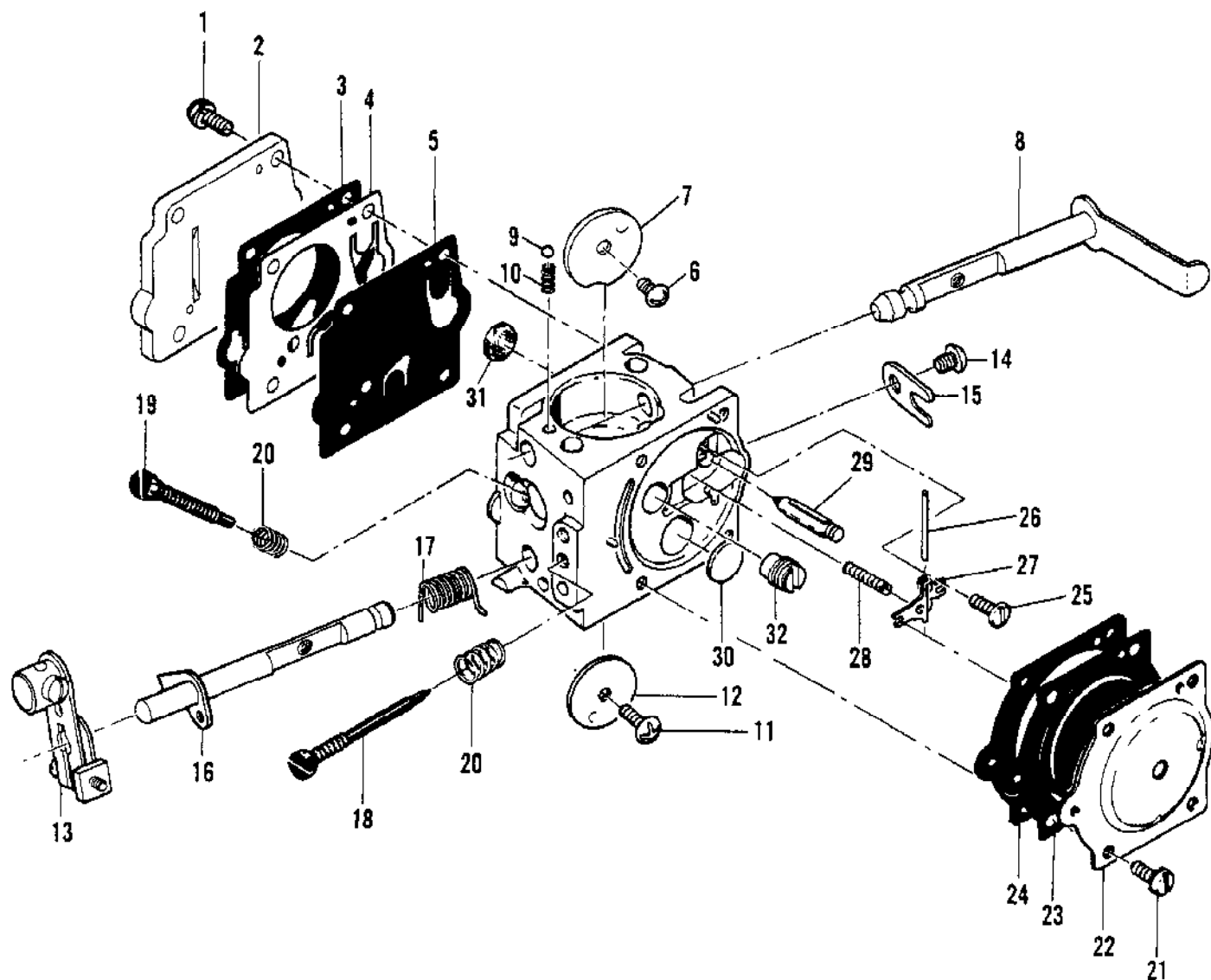


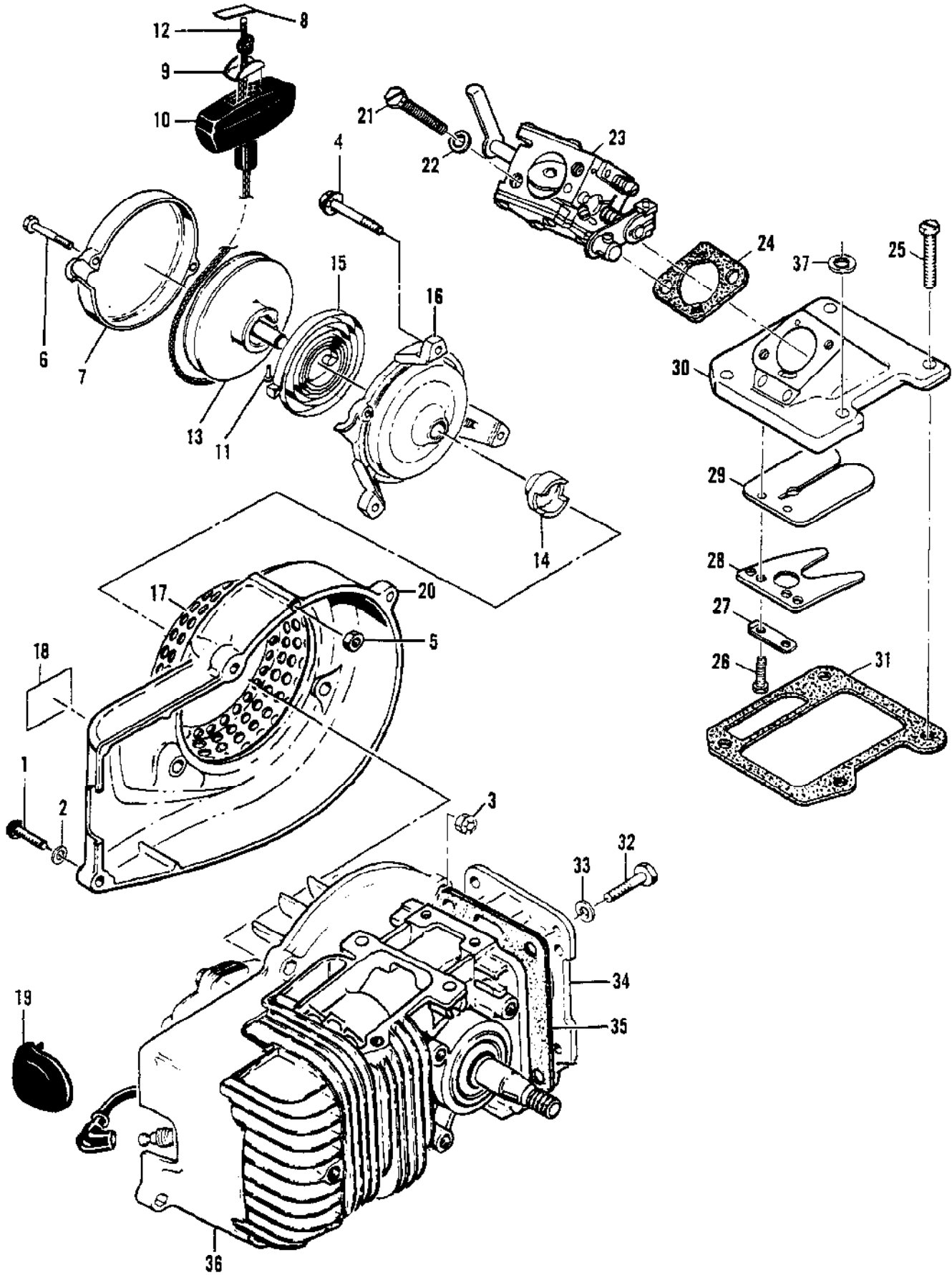
No Diagram Available

Parts List Only

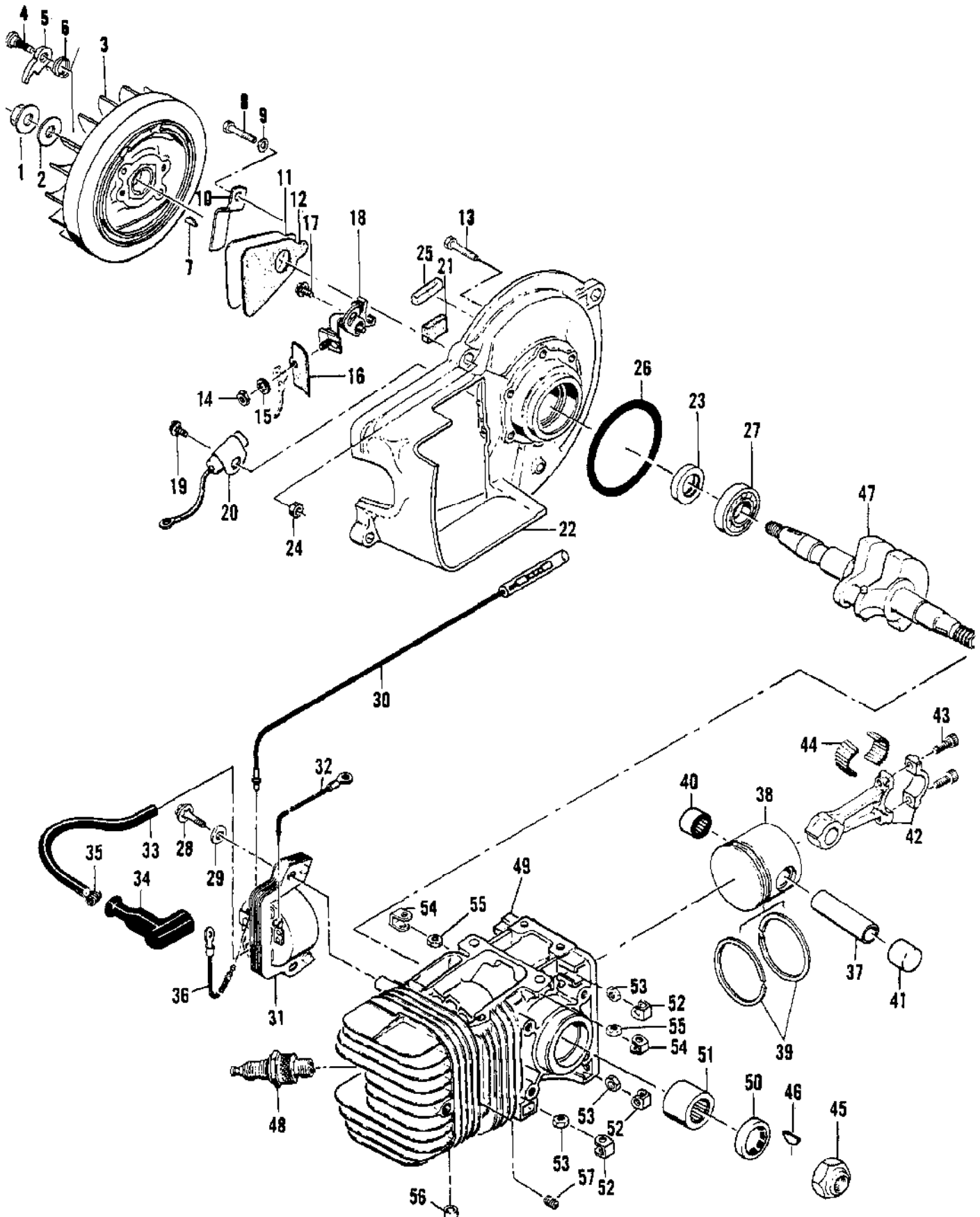
Ref #	Part Number	Qty	Description
	53924		Piston Assy - 0.010 inch oversize
	48692		Ring Set - Piston 0.010 inch oversize
	53925		Piston Assy - 0.020 inch oversize
	48693		Ring Set - Piston 0.020 inch oversize
	53926		Piston Assy - 0.030 inch oversize
	48694		Ring Set - Piston 0.030 inch over size
	13639A		Clutch, Drum, Bearing and Sprocket Assy - 10 tooth
	13638A		Clutch, Drum, Bearing and Sprocket Assy - 11 tooth
	13637A		Clutch, Drum, Bearing and Sprocket Assy - 12 tooth
	48736A		Drum, Bearing and Sprocket Assy - 10 tooth
	48734A		Drum, Bearing and Sprocket Assy - 11 tooth
	48714A		Drum, Bearing and Sprocket Assy - 12 tooth
	60315		Clutch Assy
	48637		Sprocket - 10 tooth
	48638		Sprocket - 11 tooth
	48639		Sprocket - 12 tooth
	47908		Kit - Muffler
	87744		Kit - Air cleaner
	48662		Kit - Engine mount stud
	86419		Timing Guide
	87756		Manual - Kart
	66793		Decal - Karts
	66794		Emblem - Karts



Ref #	Part Number	Qty	Description
	87742	1	Carburetor Assy
1	67501	4	Screw Assy - Fuel pump cover
2	88611	1	Cover - Fuel pump
3	88617	1	Gasket - Cover
4	67498	1	Diaphragm - Check valve
5	83114	1	Diaphragm - Fuel pump
6	47690	1	Screw - Plate
7	88615	1	Plate - Choke
8	88613	1	Shaft Assy - Choke
9	100302	1	Ball Choke friction
10	67504	1	Spring - Choke friction
11	47690	1	Screw - Plate
12	83762	1	Plate - Throttle
13	88614	1	Lever & Swivel Assy - Throttle
14	47690	1	Screw - Clip
15	67489	1	Clip - Throttle shaft
16	88612	1	Shaft Assy - Throttle
17	88618	1	Spring - Throttle return
18	68105	1	Needle - Idle mixture
19	68106	1	Screw - Idle speed
20	67502	2	Spring - Idle
21	70798	4	Screw Assy - Cover
22	83761	1	Cover - Diaphragm
23	67499	1	Diaphragm - Metering
24	67496	1	Gasket - Diaphragm
25	67500	1	Screw - Lever pin
26	67508	1	Pin - Lever
27	67509	1	Lever - Inlet
28	67503	1	Spring - Inlet lever
29	67491	1	Needle - Inlet
30	71690	1	Plug - Welch
31	67507	1	Screen - Fuel
32	88428	1	Orifice - Main fuel (0.031")
	88429		Orifice - Main fuel (0.033") Alt.
	88430		Orifice - Main fuel (0.029") Alt.
	88431		Orifice - Main fuel (0.028") Alt.
	88619		Gasket Set
	88621		Orifice Repair Kit
	88620		Repair Kit
	88619		Gasket Set



Ref #	Part Number	Qty	Description
1	102760	4	Screw - Hex hd 10-24 x 1
2	110264	4	Washer - #10
3	101326	2	Nut - Hex 10-24
4	104815	3	Screw - Hex hd 10-24 x 7/8 (SEMS)
5	101326	3	Nut - Hex 10-24
	84211	1	Starter Assy
6	104396	2	Screw - Pan hd 10-24 x 3/4
7	60647	1	Cover - Starter
8	57232	1	Plate - Starter handle
9	57231	1	Cup - Starter handle
10	57230	1	Handle - Starter
11	101136	1	Rivet - Rope
12	28716	1	Rope - Starter
13	57792	1	Drum - Starter
14	57790	1	Ratchet - Starter
15	87931	1	Spring - Rewind
16	84184	1	Base - Starter
17	84629	1	Guard - Flywheel
18	87758	1	Nameplate
19	86387	1	Cover Assy - Spark plug
20	86384	1	Housing - Fan
21	102586	2	Screw - Hex hd 10-24 x 2
22	103174	2	Lockwasher - #10
23			Carburetor Assy See "Carburetor Assembly" illustration and parts list.
24	86189	1	Gasket - Carburetor
25	110465	4	Screw - Hex hd 10-24 1-1/8 (SEMS)
	87739	1	Manifold Assy
26	103748	2	Screw - Hex hd 8-32 x 1/2
27	51480	1	Lockplate
28	86294	1	Stop - Reed valve
29	86293	1	Valve - Reed
30	87740	1	Manifold
31	48516	1	Gasket - Manifold
32	101982	4	Screw - Hex hd 1/4-20 x 1
33	103643	4	Washer - 1/4
34	67254	1	Cover - Crankcase bottom
35	65654	1	Gasket - Bottom cover
36			Powerhead Assy See "Powerhead Assembly" illustration and parts list.
37	103744	1	Washer - Sealing



Ref #	Part Number	Qty	Description
1	110655	1	Nut - Hex 7/16-20
2	101270	1	Washer - 7/16
3	68282	1	Flywheel & Pawl Assy
4	36144B	2	Pin - Starter pawl
5	24093	2	Pawl - Starter
6	66351	2	Spring - Pawl
7	103879	1	Key - Woodruff
8	55494	2	Screw Assy - Sealing
9	55492	2	Washer - Sealing
10	50671	1	Retainer - Breaker cover
11	50588A	1	Cover - Breaker box
12	65584	1	Gasket - Breaker box cover
13	110866	4	Screw - Hex hd 10-24 x 3/4
14	100251	1	Nut - Hex 8-32
15	100057	1	Lockwasher - #8
16	50381A	1	Insulator - Breaker terminal
17	103672	1	Screw - Hex hd 8-32 x 1/2 (SEMS)
18	50076A	1	Breaker Assy
19	103672	1	Screw - Hex hd 8-32 x 1/2 (SEMS)
20	85358	1	Condenser
21	50664	1	Felt - Breaker box
22	57126A	1	Cover Assy - Crankcase
23	50663	1	Oil seal
24	101326	2	Nut - Hex 10-24
25	54184	1	Wiper - Felt
26	104523	1	"O" Ring - Crankcase cover
27	100824	1	Bearing - Ball
28	104815	2	Screw - Hex hd 10-24 x 7/8 (SEMS)
29	100352	2	Washer - #10
30	86131	1	Wire Assy - Kill switch
31	86413	1	Kit - Coil & Lamination Assy
32	101883	1	Wire Assy - Ground
33	50120	1	Wire Assy - Spark plug
34	55060	1	Boot
35	55061	1	Connector
36	55225	1	Wire Assy - Primary
37	62831	1	Pin - Piston
38	53927	1	Piston Assy
39	48691	1	Ring Set - Piston
40	101206	1	Bearing
41	104378	1	Bearing - (Closed end)
42	47903	1	Connecting Rod Assy
43	60210A	2	Screw - Skt hd special
44	102742	24	Roller - Needle
45	103746	1	Nut - Hex 3/8-24
46	103879	1	Key - Woodruff
47	50756A	1	Crankshaft
48		1	Spark Plug - 14 mm
49	62481	1	Crankcase Assy
50	104129	1	Seal - Oil
51	104129	1	Bearing - Needle
52	18556A	6	Retainer - Nut
53	105394	6	Nut - Hex 1/4-20
54	28053	2	Retainer - Nut
55	101326	2	Nut - Hex 10-24

Ref #	Part Number	Qty	Description
56	110685	3	Plug - Cup
57	83374	2	Insert - Taplok