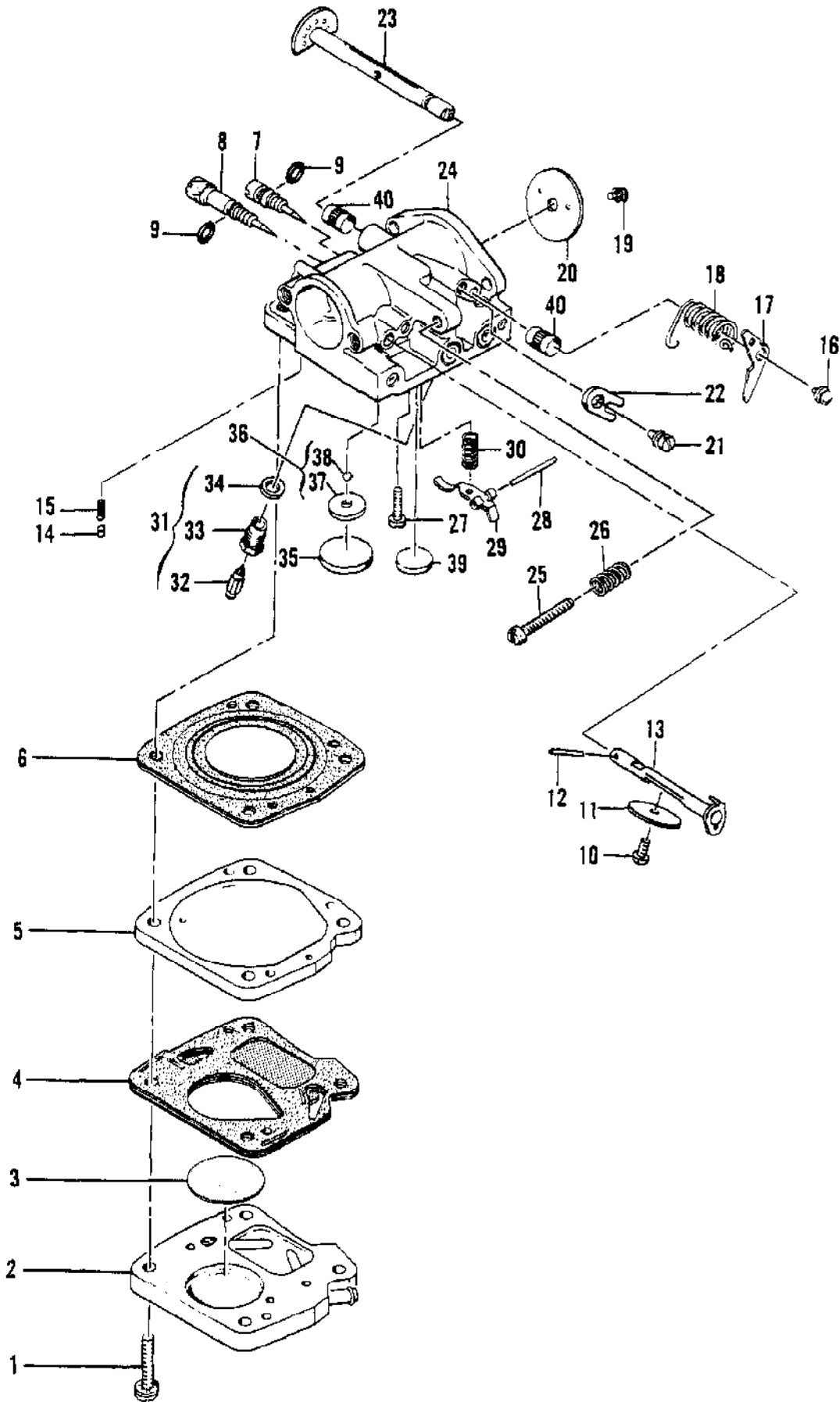
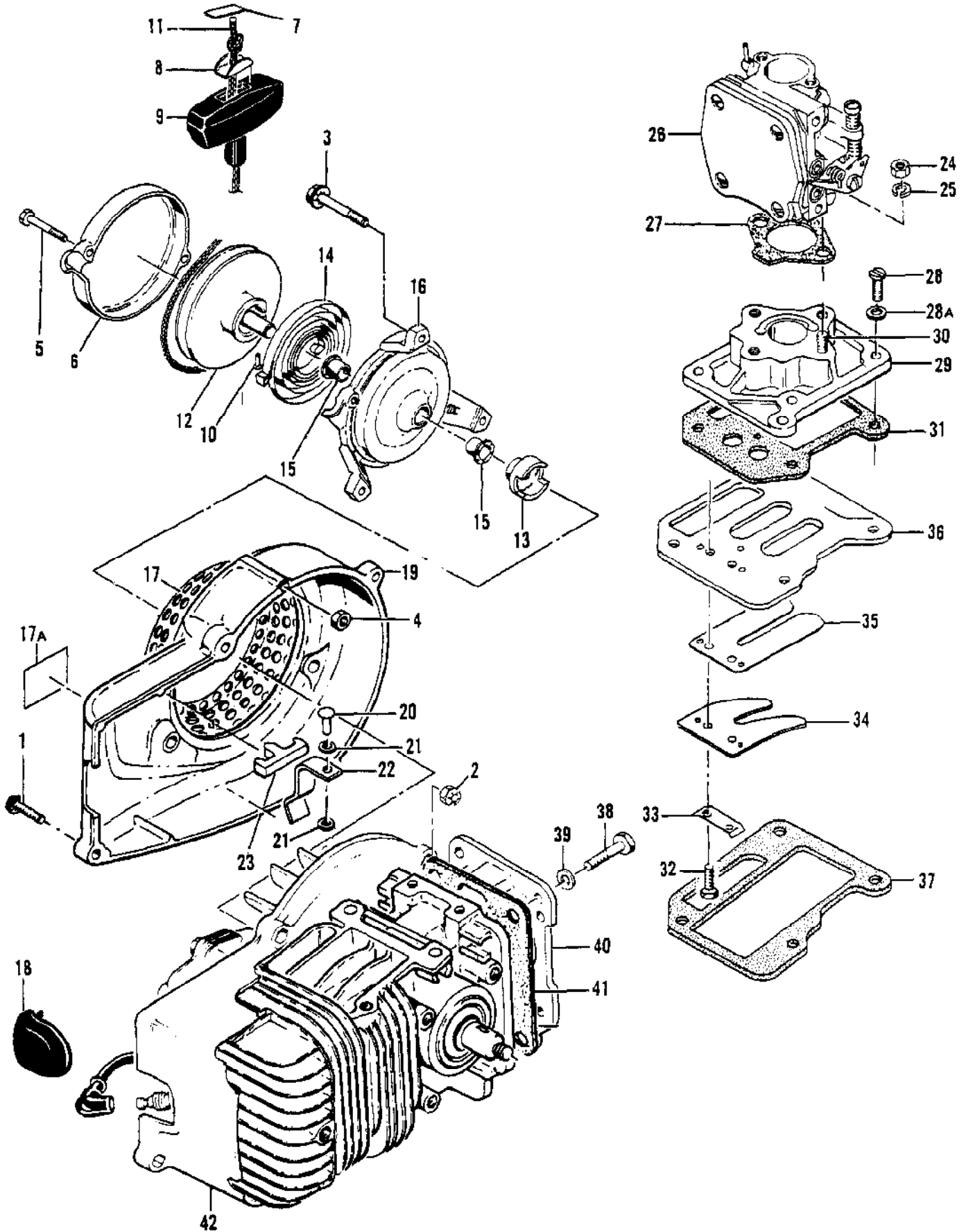


No  
Diagram  
Available  
  
Parts List  
Only

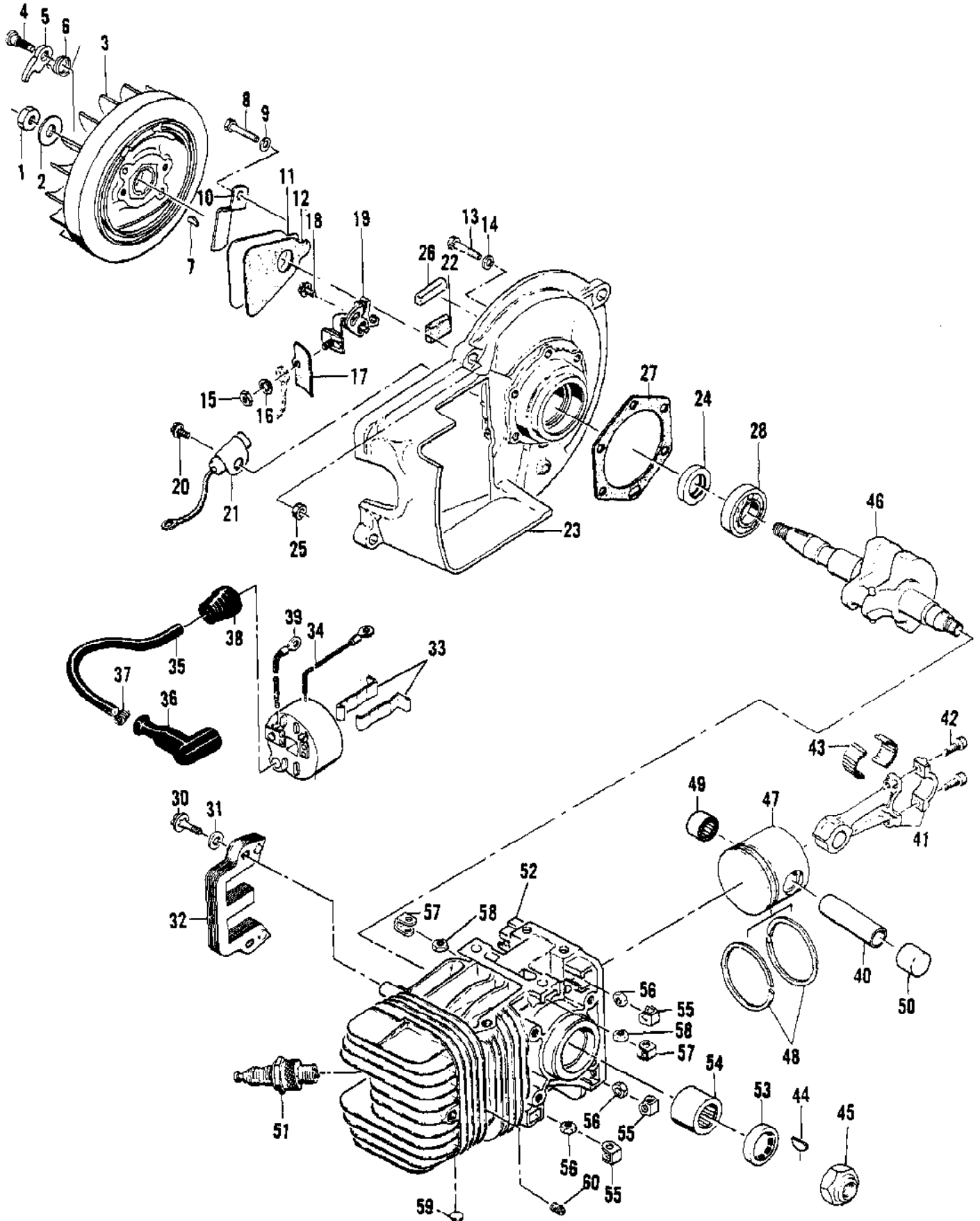
Ref #	Part Number	Qty	Description
	53924		Piston Assy - 0.010 inch oversize
	48692		Ring Set - Piston 0.010 inch oversize
	53925		Piston Assy - 0.020 inch oversize
	48693		Ring Set - Piston 0.020 inch oversize
	53926		Piston Assy - 0.030 inch oversize
	48694		Ring Set - Piston 0,030 inch oversize
	13639A		Clutch, Drum, Bearing and Sprocket Assy - 10 tooth
	13638A		Clutch, Drum, Bearing and Sprocket Assy - 11 tooth
	13637A		Clutch, Drum, Bearing and Sprocket Assy - 12 tooth
	48736A		Drum, Bearing and Sprocket Assy - 10 tooth
	48734A		Drum, Bearing and Sprocket Assy - 11 tooth
	48714A		Drum, Bearing and Sprocket Assy - 12 tooth
	48712A		Clutch Assy
	48637		Sprocket - 10 tooth
	48638		Sprocket - 11 tooth
	48639		Sprocket - 12 tooth
	47908		Kit - Muffler
	68803		Kit - Air cleaner
	48662		Kit - Engine mount stud
	65712		Timing Guide
	66150		Kit - Tuned exhaust (vertical)
	66160		Kit - Tuned exhaust (horizontal)
	68966		Manual - Kart
	66793		Decal - Karts
	66794		Emblem - Karts



Ref #	Part Number	Qty	Description
	68795		Carburetor Assy
1	104520	4	Screw - Pan hd 10-24 x 7/8 (Sems)
2	48898	1	Body - Fuel pump
3	48911	1	Filter - Fuel pump
4	68693	1	Diaphragm - Fuel pump
5	48901	1	Plate - Carburetor diaphragm
6	55067C	1	Diaphragm
7	55090	1	Needle - Idle adjusting
8	48810	1	Needle - Main adjusting
9	104001	2	"O" Ring
10	104814	1	Screw - Pan hd 4-40 x 1/4 (Sems)
11	55085	1	Plate - Choke
12	105015	1	Pin - Groove
13	68891	1	Shaft Assy - Choke
14	52929	1	Pin - Choke friction
15	52930	1	Spring - Choke friction
16	104814	1	Screw - Pan hd 4-40 x 1/4 (Sems)
17	50701A	1	Arm - Throttle shaft
18	48820	1	Spring - Throttle return
19	104814	1	Screw - Pan hd 4-40 x 1/4 (Sems)
20	55085	1	Plate - Throttle
21	110055	1	Screw - Fil hd 5-32 x 3/8 (Sems)
22	55082	1	Clip - Throttle shaft
23	48818A	1	Shaft Assy - Throttle
24	68798	1	Carburetor Body Assy
25	55397	1	Screw - Idle
26	51705	1	Spring - Idle screw
27	104164	1	Screw - Pan hd 4-40 x 1/4
28	104305	1	Pin - Inlet lever
29	55688	1	Lever - Inlet control
30	57172	1	Spring - Inlet lever
31	60163A	1	Set - Body and valve
32	63038	1	Valve - Needle
33	58969	1	Body - Valve
34	55689	1	Washer - Valve
35	104407	1	Plug - Expansion 1 inch
36	61155	1	Set - Ball & Seat
37	61152	1	Seat - Ball valve
38	61151	1	Ball - Valve
39	110179	1	Plug - Expansion 1/2 inch
40	55062A	2	Bushing - Carburetor body



Ref #	Part Number	Qty	Description
1	104815	4	Screw - Hex hd 10-24 x 7/8 (Sems)
2	101326	2	Nut - Hex 10-24
3	104815	3	Screw - Hex hd 10-24 x 7/8 (Sems)
4	101191	3	Nut - Hex 10-24
	60130	1	Starter Assy
5	104396	2	Screw - Pan hd 10-24 x 3/4
6	60647	1	Cover - Starter
7	57232	1	Plate - Starter handle
8	57231	1	Cup - Starter handle
9	57230	1	Handle - Starter
10	101136	1	Rivet - Rd hd 3/32 x 3/8
11	28716	1	Rope - Starter
12	57792	1	Drum - Starter
13	57790	1	Ratchet - Starter
14	51665	1	Spring - Starter rewind
15	57535	2	Bushing - Starter base
16	60646	1	Base - Starter
17	50581A	1	Guard
17A	68896	1	Nameplate
18	57565	1	Cover Assy - Spark plug
19	57184B	1	Fan Housing Assy
20	103819	1	Rivet - Oval hd 3/16 x 5/16
21	24236	2	Washer - Special
22	50818	1	Spring - Switch
23	50817	1	Button - Switch
24	100249	2	Nut - Hex 1/4-28
25	100153	2	Lockwasher - 1/4
26		1	Carburetor Assy See "Carburetor Assembly" illustration and parts list
27	65586	1	Gasket - Carburetor
28	102290	4	Screw - Hex hd 10-24 x 1-1/8
28A	102189	4	Washer - #10
29	48608C	1	Adapter Assy - Carburetor
30	48611	2	Stud - Adapter
31	65576	1	Gasket - Adapter
32	104476	2	Screw - Hex hd 8-32 x 5/16
33	51480	1	Lockplate
34	48591	1	Guard - Reed
35	48593	1	Valve - Reed
36	60218	1	Plate - Reed
37	62834	1	Insulator - Reed plate
38	101982		Screw - Hex hd 1/4-20 x 1/4
39	100311	4	Washer - 1/4
40	58139A	1	Cover - Crankcase bottom
41	65578	1	Gasket - Bottom cover
42		1	Powerhead Assy See "Powerhead Assembly" illustration and parts list



Ref #	Part Number	Qty	Description
1	101179	1	Nut - Hex 7/16-20
2	101270	1	Washer - 7/16
3	68282	1	Flywheel and Pawl Assy
4	36144B	2	Pin - Starter pawl
5	24093	2	Pawl - Starter
6	50582	2	Spring - Pawl
7	103879	1	Key - Woodruff
8	55494	2	Screw Assy - Sealing
9	55492	2	Washer - Sealing
10	50671	1	Retainer - Breaker cover
11	50588A	1	Cover - Breaker box
12	65584	1	Gasket - Breaker box cover
13	102289	4	Screw - Hex hd 10-24 x 3/4
14	102189	3	Washer - #10
15	100251	1	Nut - Hex 8-32
16	100057	1	Lockwasher - #8
17	50381A	1	Insulator - Breaker terminal
18	103672	1	Screw - 8-32 x 1/2 (Sems)
19	50076A	1	Breaker Assy
20	103672	1	Screw - 8-32 x 1/2 (Sems)
21	50074	1	Condenser
22	50664	1	Felt - Breaker box
23	57126A	1	Cover Assy - Crankcase
24	50663	1	Oil Seal
25	101326	2	Nut - Hex 10-24
26	54184	1	Wiper - Felt
27	51240	1	Gasket - Crankcase Cover
28	100824	1	Bearing - Ball
30	104815	2	Screw - 10-24 x 7/8 (Sems)
31	100352	2	Washer - #10
32	51251	1	Lamination Assy
33	51253	2	Retainer - Coil
	57643A	1	Kit - Coil & Terminal Assy
34	101883	1	Wire Assy - Ground
35	57648	1	Wire - Spark plug
36	55060	1	Boot
37	55061	1	Connector
38	55617	1	Nipple
39	57225	1	Wire Assy - Primary
40	62831	1	Pin - Piston
41	47903	1	Connecting Rod Assy
42	60210A	2	Screw - Skt hd 10-32 x 5/8 2
43	102742	24	Roller - Needle
44	103879	1	Key - Woodruff
45	103746	1	Nut - Hex 3/8-24
46	50756A	1	Crankshaft
47	53927	1	Piston Assy
48	48691	1	Ring Set
49	101206	1	Bearing
50	104378	1	Bearing (closed end)
51		1	Spark Plug - 14 mm
52	62481	1	Crankcase Assy
53	104128	1	Oil Seal
54	104129	1	Bearing - Needle
55	18556A	6	Retainer - Nut



Ref #	Part Number	Qty	Description
56	105394	6	Nut - Hex 1/4-20
57	28053	2	Retainer - Nut
58	101326	2	Nut - Hex 10-24
59	110179	2	Plug - Expansion
60	110034	1	Insert - Taplok