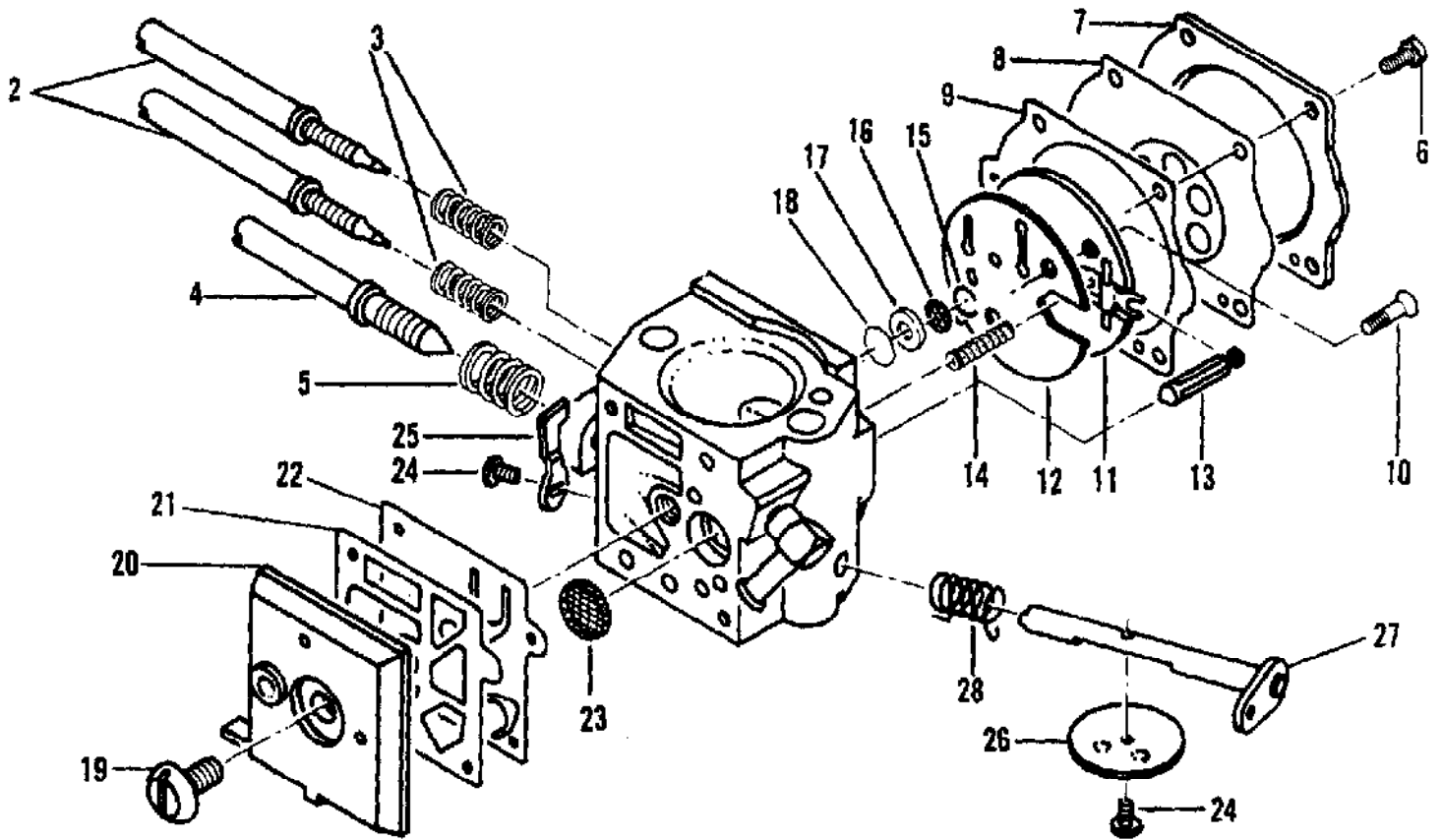


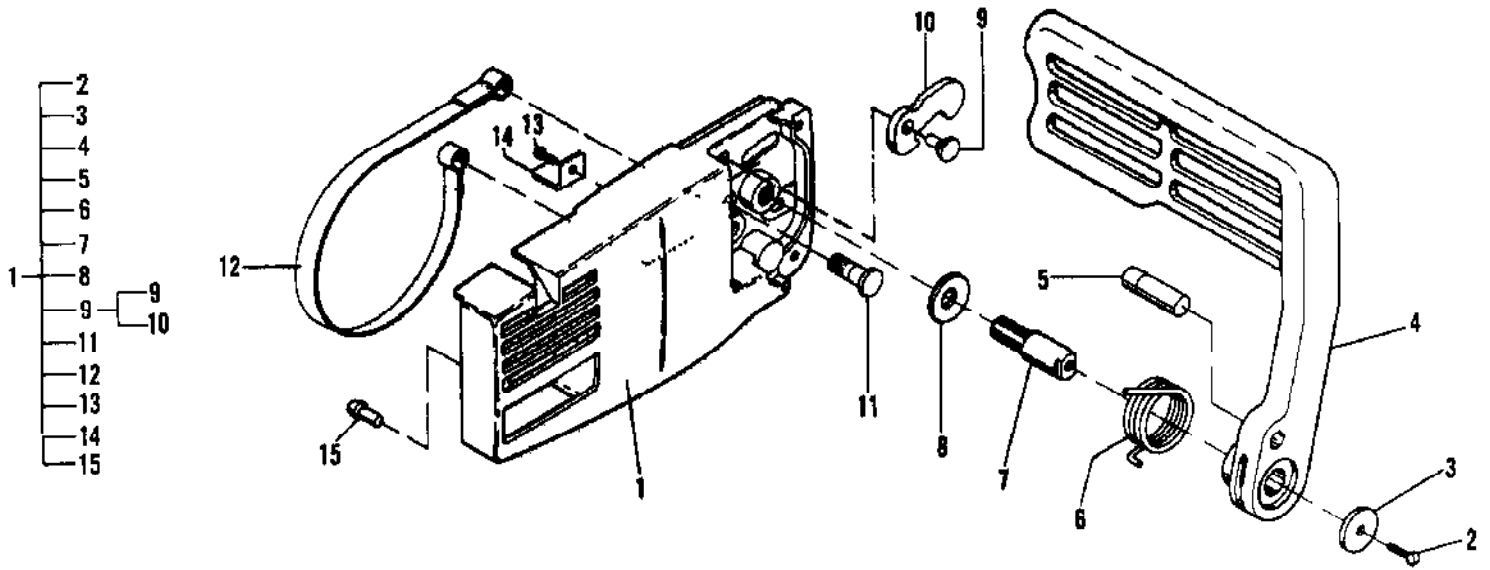
No Diagram Available

Parts List Only

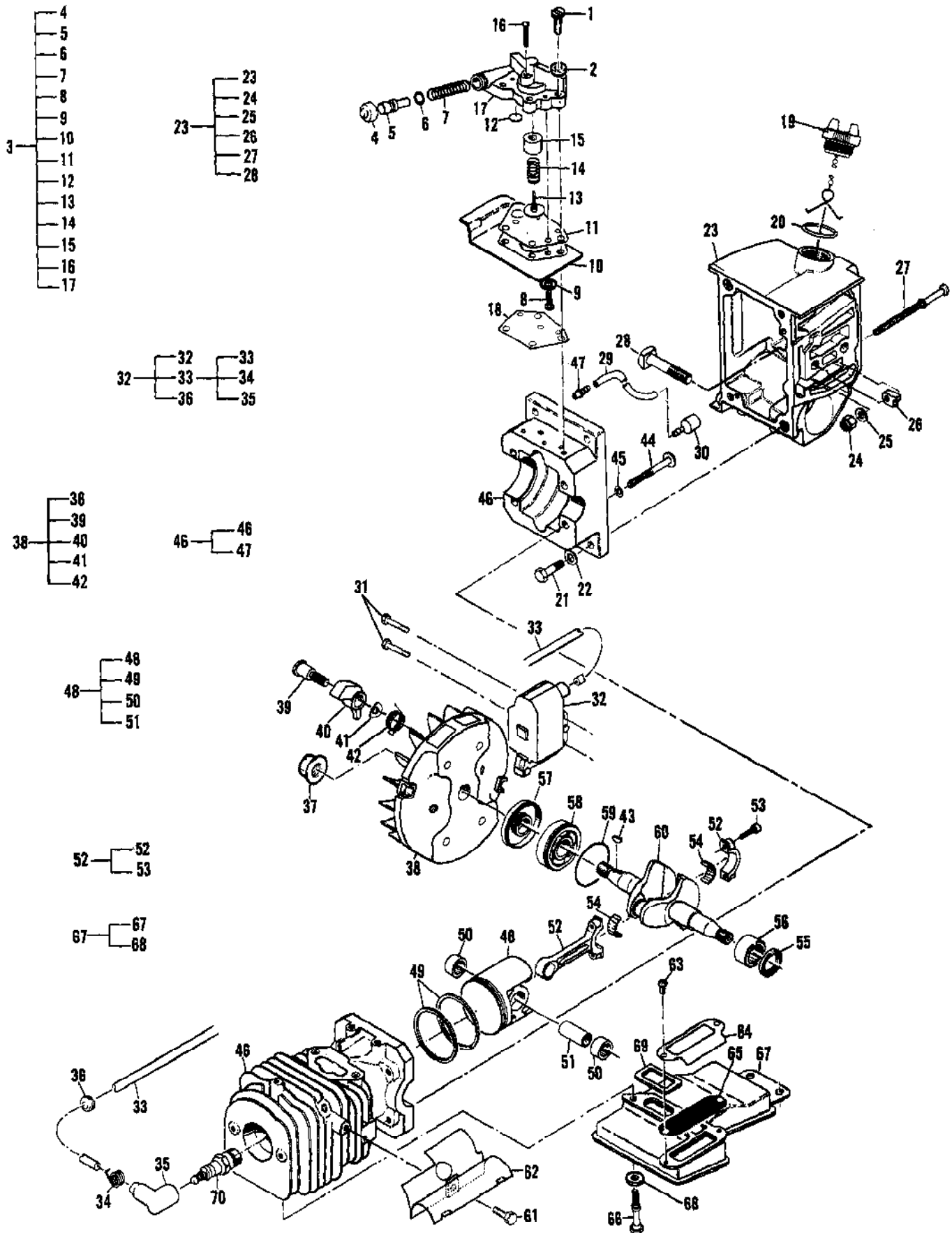
Ref #	Part Number	Qty	Description
	214237-33		Bar - 16" Sprocket Tip
	214238-33		Bar - 20" Sprocket Tip
	218839-33		Chain - 16 in./60 PMR370GLX
	218069-33		Chain - 20 in./70 PMR370GLX
	219161-33		Round File Twin Pack
	301994-33		File and Guide 7/32 in.
	219132-33		File Plate



Ref #	Part Number	Qty	Description
1	95763-01	1	Carburetor, Walbro HDB-6A
2		2	Needle, High Speed/Idle Not available separately.
3		2	Spring, Needle Adj Not available separately.
4		1	Screw, Idle
5		1	Spring, Idle Adj Not available separately.
6		4	Screw, Metering Cover Not available separately.
7		1	Cover, Metering Diaphragm Not available separately.
8		1	Diaphragm Assembly, Metering Not available separately.
9	94798	1	Gasket, Metering Diaphragm Not available separately.
10		1	Screw, Circuit Plate Not available separately.
11		1	Plate Assembly, Circuit Not available separately.
12		1	Gasket, Circuit Plate Not available separately.
13		1	Valve, Inlet Needle Not available separately.
14		1	Spring, Metering Lever Not available separately.
15		1	Ring, Screen Retaining Not available separately.
16		1	Screen, Check Valve Not available separately.
17		1	Retainer, Check Valve Not available separately.
18		1	Valve, Check Not available separately.
19		1	Screw, Fuel Pump Cover Not available separately.
20		1	Cover, Fuel Pump Not available separately.
21		1	Gasket, Fuel Pump Not available separately.
22		1	Diaphragm, Fuel Pump Not available separately.
23		1	Screen, Inlet Not available separately.
24		2	Screw, Valve Not available separately.
25		1	Stop, Throttle Not available separately.
26		1	Valve, Throttle Not available separately.
27		1	Shaft Assembly, Throttle Not available separately.
28		1	Spring, Throttle Return Not available separately.
	217075		Major Repair Kit
	217092		Gasket Diaphragm Kit

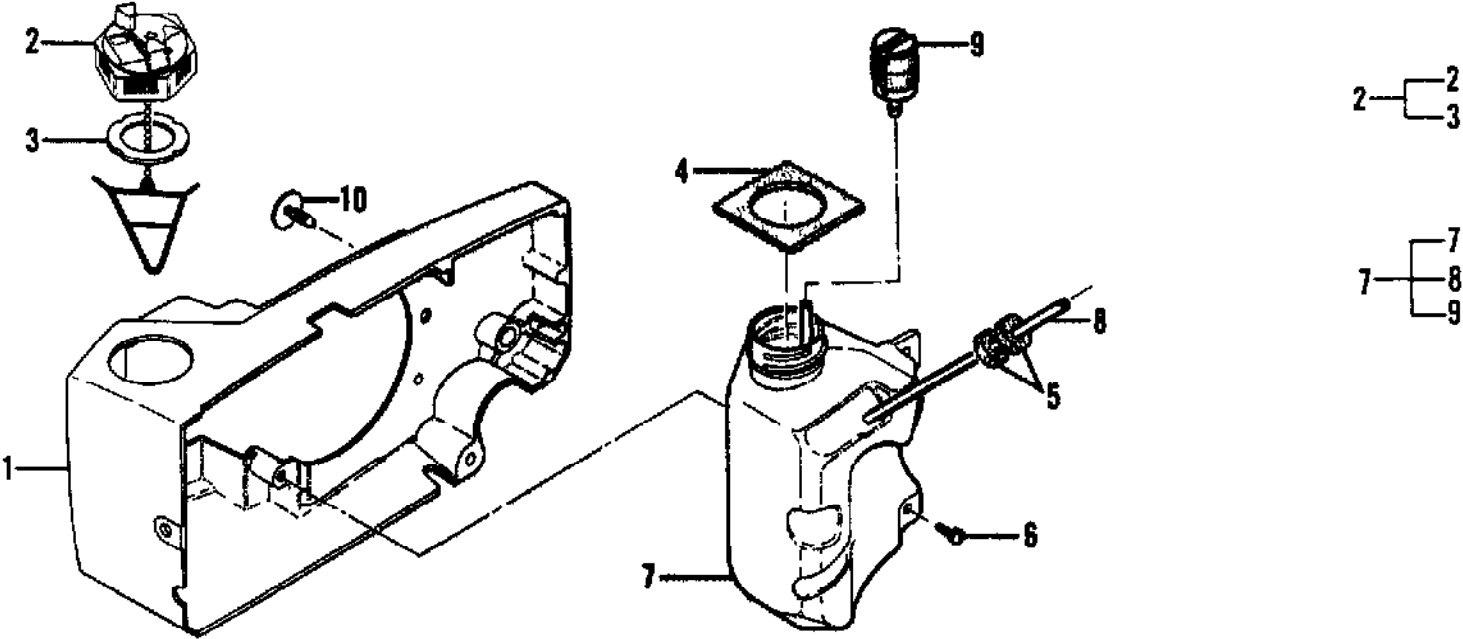


Ref #	Part Number	Qty	Description
1	301566		Brake Housing Assembly
2	216634	1	Screw, 10-24 x .50
3	216633	1	Washer, .210 ID PL
4	217115	1	Flag Assembly, Brake Act
5	214366	1	Pin Assembly, Roller
6	93085	1	Spring, Brake
7	91246	1	Pin, Lever Pivot
8	91245	1	Washer, Thrust
9	222478	1	Pivot, Latch
10		1	Latch, Chain Brake Not available separately.
11	93082	1	Pin, Band Anchor
12	93081	1	Band, Brake
13	213147	1	Screw, M5 x 16 TX PN Sems
14	92178	1	Stop, Chain
15	92086	1	Snubber, Brake Housing

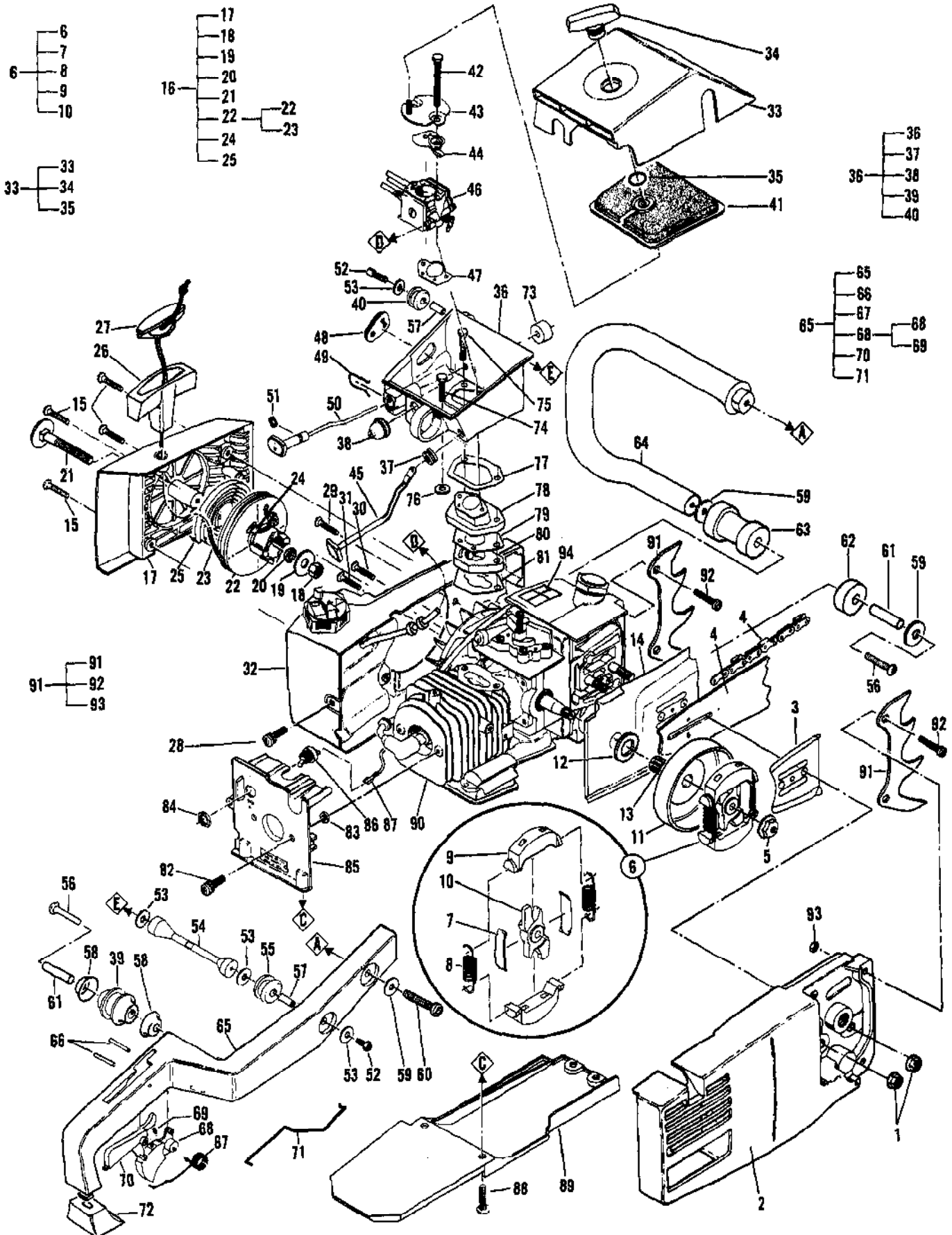


Ref #	Part Number	Qty	Description
1	120036	4	Screw, M4 x .70 x 25 PN Sems
2	67177	4	Washer, Insulating
3	219991	1	Pump Assembly, Oiler, Pulse
4	215151	1	Cap, Oil Pump
5	93933	1	Plunger, Oil Pump
6	105614	1	O-Ring, .239 x .070
7	66687	1	Spring, Plunger
8	110706	3	Screw, 8-18 x .50 PN ST H
9	216354	1	Gasket, Washer
10	217218	1	Cover, Diaphragm
11	216992	1	Diaphragm, Oiler
12		1	Valve Not available separately.
13	91945	1	Piston Assembly, Pulse Pump
14	94322	1	Spring, Oil Pump Piston
15	91944	1	Sleeve, Oil Pump Adj
16	218530	1	Screw, 6-40 HX/Slot HD
17	219336	1	Body Assembly, Pulse Pump
18	91950	1	Gasket, Oil Pump
19	216052	1	Cap Assembly, Oil
20	101148	1	O-Ring, .75 ID x .09
21	120006	4	Screw, M6 .3 x 24 HX (140-150 in./lbs - Loctite 518)
22	100004	4	Washer, Plain .265 ID x .032
23	218583	1	Tank Assembly, Oil
24	110950	1	Nut, Lock 12-24
25	102115	1	Washer, .254 x .033 PL
26	91982	1	Nut, Bar Adj
27	94362	1	Screw, Bar Adj
28	92459	2	Bolt, Bar Ref M8 x 1.25
29	218535	1	Hose, Fuel/Oil Tank
30	300870	1	Filter, Oil
31	120037	2	Screw, M5 x 25 HX Sems (55-60 in./lbs)
32	223708-01	1	Ignition Assembly, Electronic
33	223884	1	Wire Assembly, Spark Plug
34	102556	1	Connector, Spark Plug
35	95266	1	Boot, Spark Plug
36	110995	1	Grommet, Spark Plug Wire
37	219372	1	Nut, Flange M10 x 1.25 (265-325 in./lbs)
38	216739	1	Flywheel/Pawl Assembly
39	95362	2	Screw, Shoulder (65-75 in./lbs)
40	95361	2	Pawl, Starter
41	213000	2	Washer, Spring .25 x .625
42	93144	2	Spring, Starter Pawl
43	100106	1	Key, Woodruff 213
44	62106	4	Screw, 12-24 x 1.75 (70-80 in./lbs)
45	111025	4	Washer, Sealing Aluminum
46	94536	1	Kit, Cylinder
47	92096	1	Nipple, Oil Line
48	94130	1	Piston Assembly
49	94132	2	Ring Set, Piston
50	111021	2	Bearing, Needle
51	69020	1	Pin, Piston
52	85352	1	Rod Assembly, Connecting
53	61627-01	2	Screw, Connecting Rod (55-65 in./lbs)
54	63225	1	Bearing, Roller (Pkg, Needle Roller)
55	110260	1	Seal, Oil, .625 ID x .875

Ref #	Part Number	Qty	Description
56	104357	1	Bearing, Needle
57	67906	1	Seal, Oil
58	67905	1	Bearing, Ball
59	63464	1	Ring, Snap
60	217041	1	Crankshaft
61	102762	1	Screw, 10-24 x .50 SL HX (55-60 in./lbs)
62	217606	1	Deflector Assembly, Air
63	120038	2	Screw, M4 x 8 PN (35-45 in./lbs)
64	93481	1	Plate, Deflector
65	214205-33	1	Spark Arrestor
66	95444	2	Screw, Muffler Not available separately. (65-75 in./lbs - Loctite 620)
67	301125	1	Muffler Kit
68	105989	2	Washer
69	84007	1	Gasket, Muffler
70	62345	1	Spark Plug, DJSJ (110-120 in./lbs)



Ref #	Part Number	Qty	Description
1	216154	1	Housing, Fan
2	216157	1	Cap, Fuel w/Retainer
3	94707	1	Gasket, Fuel Cap
4	93251	1	Seal, Fuel Vent
5	92161	2	Seal, Air Box
6	120001	2	Screw, M4 x 12 PN HD Sems
7	224360	1	Tank Assembly, Fuel
8	224338	1	Hose, Fuel
9	215714	1	Pickup Assembly, Fuel
10	216316	1	Push Plug



Ref #	Part Number	Qty	Description
1	213169	2	Nut, Flange M8 HX
2		1	Chain Brake Assembly See "Chain Brake Assembly" illustration and parts list.
3	323440	1	Plate, Guide Bar
4		1	Chain Assembly/Bar Assembly See "Chain Assembly/Bar Assembly" illustration and parts list.
5	223467	1	Nut, Flange M10 x 1.25 HX LH
6	214301	1	Clutch Assembly
7	64583	2	Retainer, Clutch Spring
8	83223	2	Spring, Clutch
9	67233	1	Kit, Clutch Shoe
10	214300	1	Rotor, Clutch
11	300878	1	Drum/Sprocket Assembly
12	86958	1	Washer, Shim
13	110971	1	Bearing, Needle
14	92354	1	Jacket, Cylinder
15	219508	4	Screw, M4 x 17 TORX Sems
16	301565	1	Housing, Starter Assembly
17	219154	1	Housing, Starter - Black
18	111038	A	Nut, .25-20 (40-45 in./lbs - Loctite 242)
19	95401	1	Washer, Starter
20	216589	1	Spacer, Starter
21	215848	1	Bolt, Step .25-20 x 1.89
22	219163	1	Kit, Drum/Rope
23	87670	1	Rope, Starter 45 in.
24	217730	1	Bushing, Rope
25	87680	1	Spring, Starter Rewind
26	93137	1	Handle, Starter
27	214699	1	Handle, insert
28	213147	1	Screw, M5 x 16 PN HD TORX Sems
29	222764	1	Screw, Hsg M5 x 40 TORX HD
30	222765	1	Screw, Fan Hsg TORX HD
31	222766	1	Screw, Fan Hsg TORX HD
32		1	Fan Housing/Fuel Tank Assembly See "Fan Housing/Fuel Tank Assembly" illustration and parts list.
33	217651	1	Cover Assembly, Air Cleaner
34	91991	1	Knob, Air Filter Cover
35	110565	1	Ring, Retaining
36	95216	1	Air Box Assembly
37	93261	1	Grommet, Choke
38	69597	1	Boot, Control Rod
39	92065	1	Isolator
40	93253	1	Grommet, Strut
41	95213	1	Filter, Air
42	120004	2	Screw, M5 x 56 HX HD
43	91938	1	Bracket Assembly, Air Cleaner
44	94151	1	Choke, Carburetor
45	94171	1	Rod, Choke
46		1	Carburetor Assembly See "Carburetor Assembly" illustration and parts list.
47	91924	1	Gasket, Carburetor
48	91995-01	1	Grommet, Carburetor Needle
49	93458	1	Clip, Oiler Button

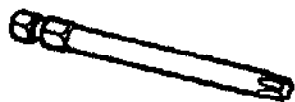
Ref #	Part Number	Qty	Description
50	92067-01	1	Button/Rod Assembly, Oiler
51	105614	1	O-Ring, .239 x .070
52	222800	2	Screw, PN HD TORX
53	68497	4	Washer, Flat
54	222229	1	Strut, Handle
55	93253	1	Grommet, Strut
56	222769	2	Screw, PN HD TORX
57	223598	2	Spacer, SP150 #8 x .500 AK
58	92066	2	Cup, Isolator
59	111027	3	Washer, Flat
60	222768	1	Screw, PN HD TORX
61	92071	2	Spacer
62	93913	1	Isolator
63	94140	1	Isolator
64	91951-01	1	Frame, Nylon
65	214723	1	Handle Assembly, Rear
66		2	Pin, Roll .156 x 1.120 Not available separately.
67	93771	1	Spring, Trigger
68	93538-01	1	Trigger
69	111013	1	Screw, SLTD 5-40 x .50
70	91955	1	Release, Trigger
71	214504	1	Rod, Throttle
72	93459	1	Boot, Handle
73	92161	1	Seal, Air Box
74	120037	1	Screw, M5 x 25 HX Sems
75	216027	2	Screw, M5 x 28.5 Sems
76	93460	1	Washer, Insulator
77	94018	1	Gasket, Air Box
78	94017-01	1	Insulator, Carburetor
79	91933	1	Gasket, Air Box
80	91934	1	Insulator, Air Box
81	92038	1	Gasket, Insulator
82	223843	2	Screw, M5 x 0.8 x 25 PN HD TORX
83	93460	3	Washer, Insulator
84	219917	1	Nut, 15132-32 HX
85	218561	1	Shroud, Cylinder
86	93890	1	Switch, Ignition
87	92466	1	Wire Assembly, Switch
88	213147	4	Screw, M5 x 16 PN TX Sems
89	214670	1	Shroud, Bottom
90		1	Engine Assembly See "Engine Assembly" illustration and parts list.
91	93668	2	Bucking Spike
92	213147	4	Screw, M5 x 16 TX PN HD Sems
93	235642	2	Nut, M5
94	219058	1	Safety Decal



Ref #	Part Number	Qty	Description
	322235-02		Loctite Kit
	322236		Retaining Compound 620 (10 ml)
	322237		Thread Locker 242 (10 ml)
	322238		Gasket Eliminator 518 (50 ml)
	322239-01		Black Max Adhesive 380 (3 ml)
	323749		Thread Locker 262 (10 ml)
	323762		Anti-Seize Lubricant 767 (30 ml)



222785



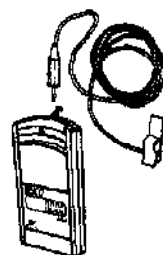
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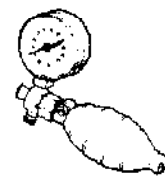
217720



323330



91424



215432

Ref #	Part Number	Qty	Description
222785	222785		T-25 Torx Drive 3.5"
111124	111124		T-27 Torx Drive 3.5"
217720	217720		Torx Drive Set
323330	323330		Ignition Tester
91424	91424		Tachometer
215432	215432		Pressure Test Tool