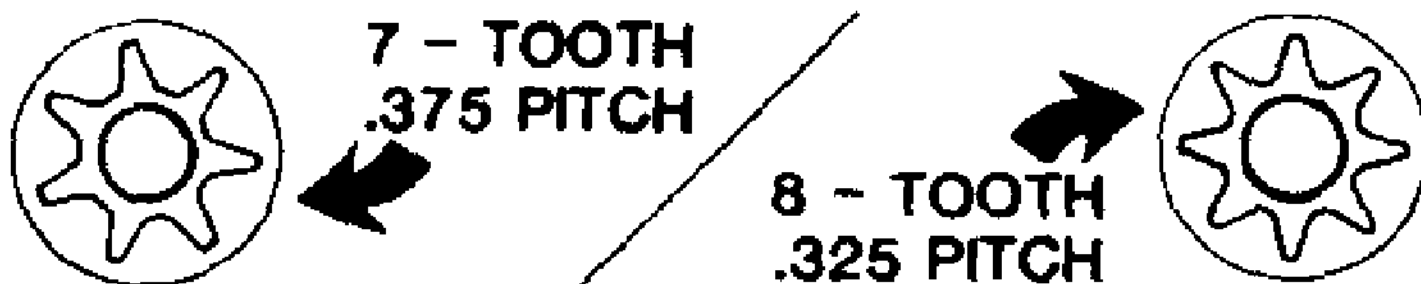
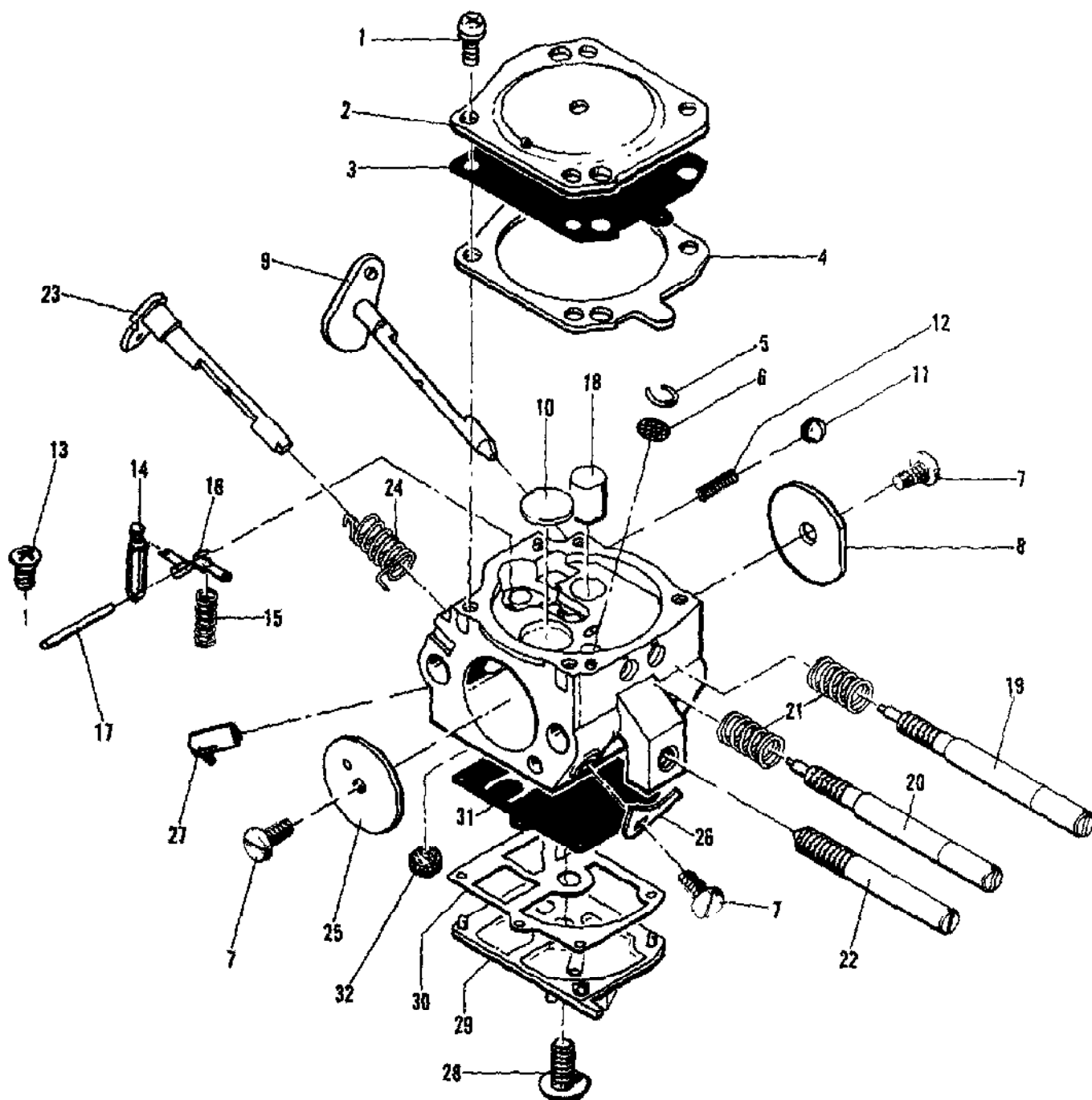


SPROCKET IDENTIFICATION

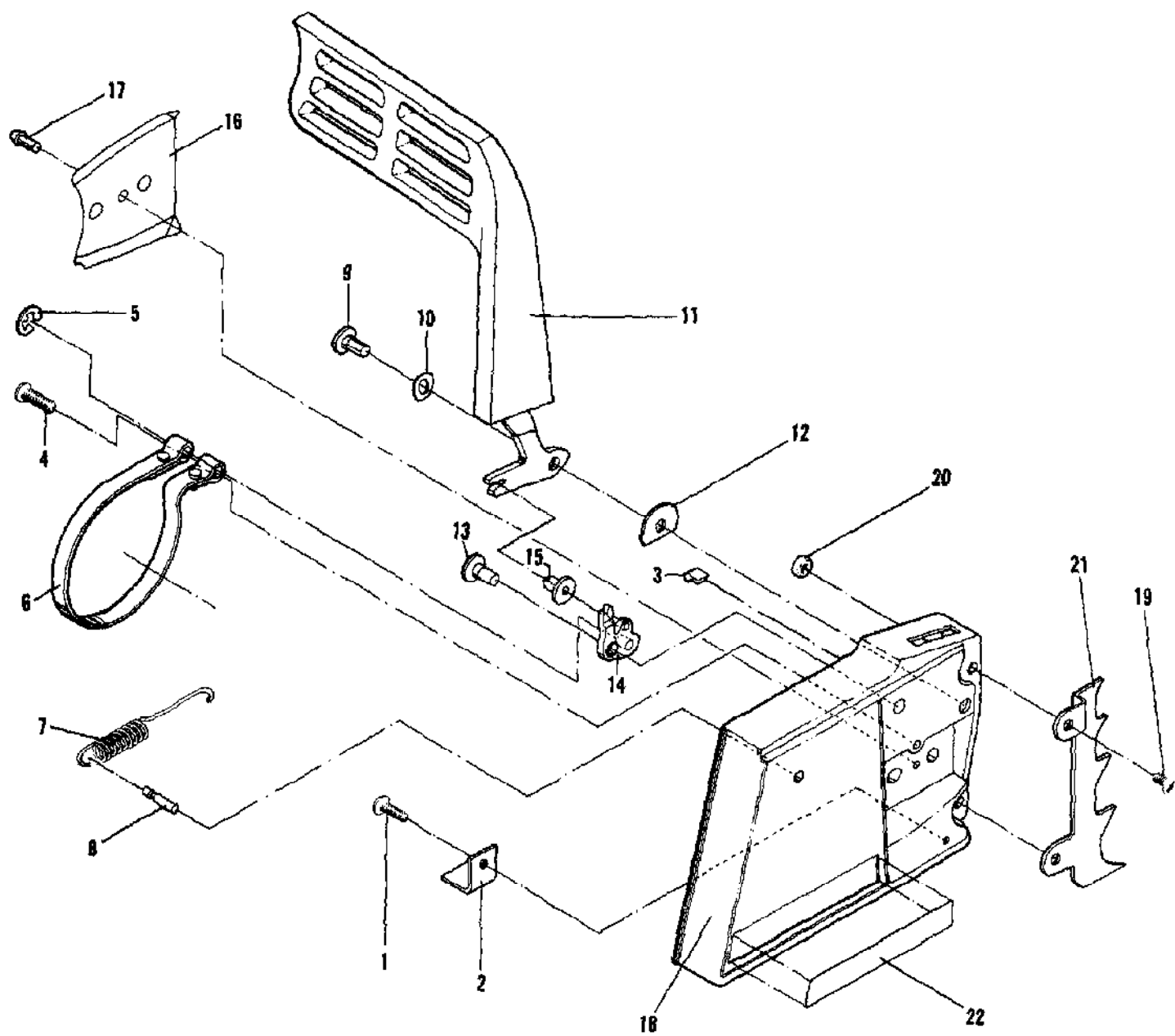


NOTE . Part number of Guide Bar is stamped on the bar

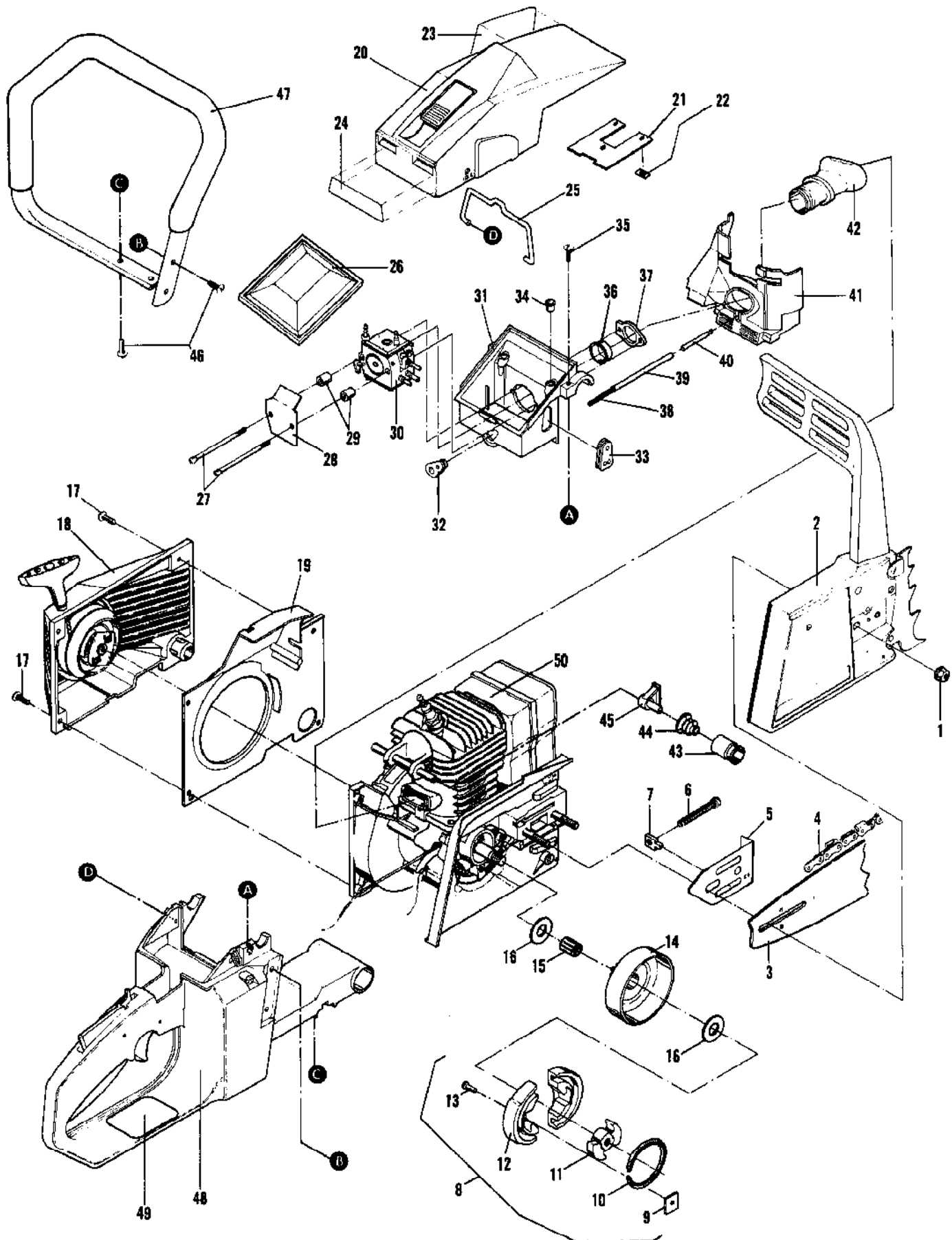
Ref #	Part Number	Qty	Description
	218928		Sprocket/Drum/Bearing Asy.
	94074-00		16" Speed Mac Bar
	86830		Replacement-Sprocket Tip
	89974-12		16" Chain SPR370GX 60CL
	218839-12		16" Chain PMR370GLX 60CL
	94074-05		16" Speed Mac Bar
	219975		Replacement-Sprocket Tip
	89974-12		16" Chain SPR370GX 60CL
	218839-12		16" Chain PMR370GLX 60CL
	93778-00		20" Speed Mac Bar
	86830		Replacement-Sprocket Tip
	89978-12		20" Chain SPR370GX 70CL
	218069-12		20" Chain PMR370GLX 70CL
	93778-05		20" Speed Mac Bar
	219975		Replacement-Sprocket Tip
	89978-12		20" Chain SPR370GX 70CL
	218069-12		20" Chain PMR370GLX 70CL
	218915		Sprocket/Drum/Bearing Asy.
	218923		16" Sprocket Tip Bar
	218999		Replacement-Sprocket Tip
	218551-12		16" Chain SPG320GLX 68CL
	218924		20" Sprocket Tip Bar
	218999		Replacement-Sprocket Tip
	218552-12		20" Chain SPG320GLX 79CL
	218738		File Plate SHARPENING TOOLS - SPR370GX CHAIN
	219161		7/32" (5mm) Round File Twin Pack SHARPENING TOOLS - SPR370GX CHAIN
	56698-23		7/32" (5mm) Round File Dozen Pack SHARPENING TOOLS - SPR370GX CHAIN
	219132		File Plate SHARPENING TOOLS - PMR370GLX CHAIN
	219161		7/32" (5mm) Round File Twin Pack SHARPENING TOOLS - PMR370GLX CHAIN
	56698-23		7/32" (5mm) Round File Dozen Pack SHARPENING TOOLS - PMR370GLX CHAIN
	219130		File Plate SHARPENING TOOLS - SPG320GLX CHAIN
	98023		11/64" (4.5mm) Round File SHARPENING TOOLS - SPG320GLX CHAIN



Ref #	Part Number	Qty	Description
	218783	4	Walbro HDA-36
1		4	Screw-Metering Cover Not available seperatley
2		1	Cover-Metering Diaphragm Not available seperatley
3		1	Diaphragm Asy-Metering Not available seperatley
4		1	Gasket-Metering Diaphragm Not available seperatley
5		1	Ring-Screen Retainer Not available seperatley
6		1	Screen-Check Valve Not available seperatley
7		3	Screw Not available seperatley
8		1	Shutter-Choke Not available seperatley
9		1	Shaft/Lever Asy Choke Not available seperatley
10		1	Plug-Welch Not available seperatley
11		1	Ball-Choke Friction Not available seperatley
12		1	Spring-Choke Friction Not available seperatley
13		1	Screw-Metering Lever Pin Not available seperatley
14		1	Valve-Inlet Needle Not available seperatley
15		1	Spring-Metering Lever Not available seperatley
16		1	Lever-Metering Not available seperatley
17		1	Pin-Metering Lever Not available seperatley
18		1	Nozzle Asy/Check Valve Not available seperatley
19		1	Needle-High Speed Not available seperatley
20		1	Needle-Low Speed Not available seperatley
21		2	Spring-High/Low Speed Needle Not available seperatley
22		1	Screw-Idle Adjustment Not available seperatley
23		1	Shaft/Lever Asy-Throttle Not available seperatley
24		1	Spring-Throttle Return Not available seperatley
25		1	Shutter-Throttle Not available seperatley
26		1	Stop-Throttle Not available seperatley
27		1	Fitting-Elbow Not available seperatley
28		1	Screw-Pump Cover Not available seperatley
29		1	Cover-Fuel Pump Not available seperatley
30		1	Gasket-Fuel Pump Not available seperatley
31		1	Diaphragm-Fuel Pump Not available seperatley
32		1	Screen-Fuel Inlet Not available seperatley

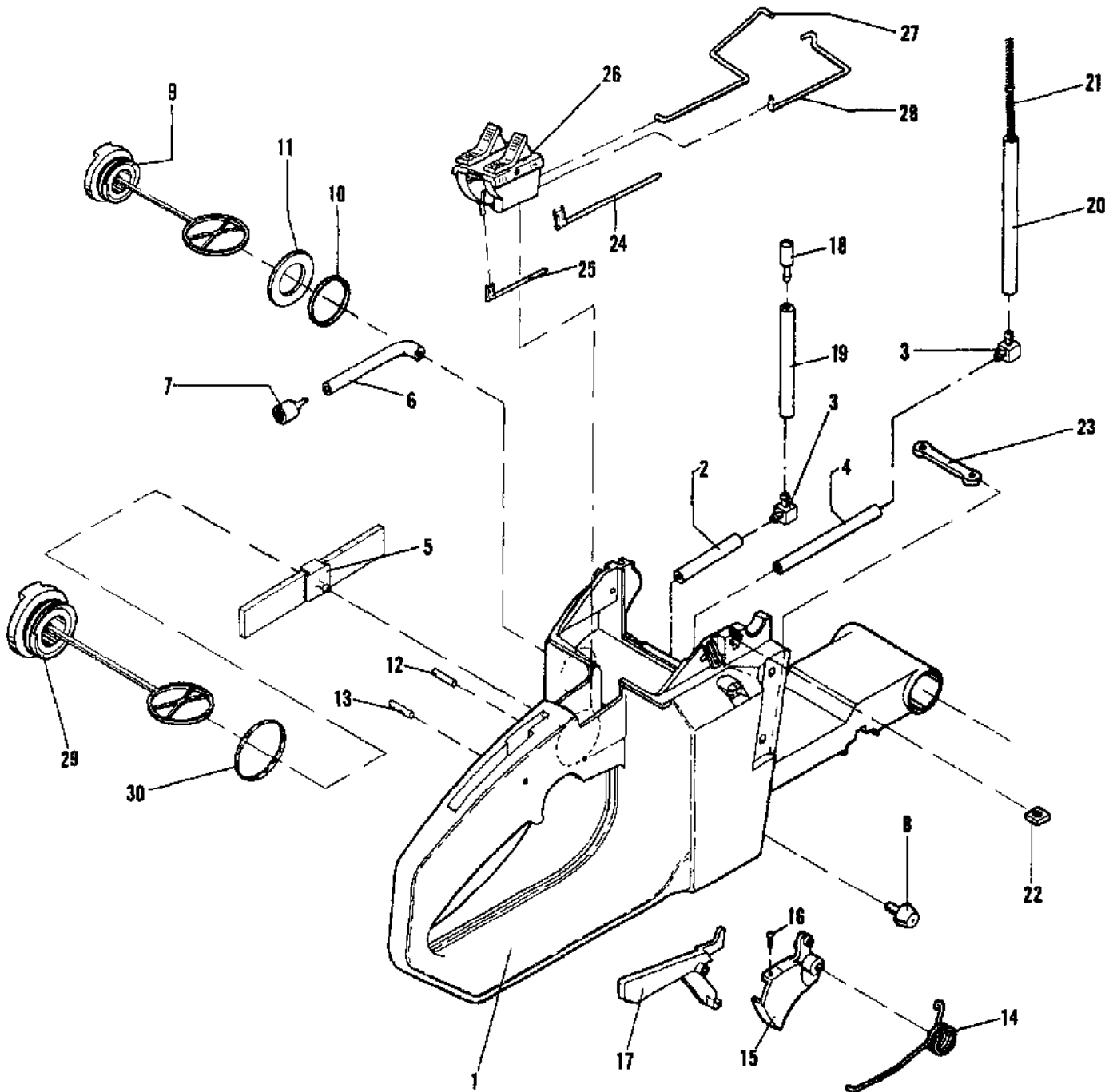


Ref #	Part Number	Qty	Description
	219195	1	Chain Brake Asy
1	219195	1	Screw-10-24 x .50 (45-50 in. lb. torque)
2	218641	1	Stop-Chain
3	110737	1	Clip-U
4	218361	1	Screw-1/4-20 x .75 (85-90 in. lb. torque)
5	218079	1	Clip-E
6	217472	1	Band-Brake
7	217440	1	Spring-Chain Brake
8	217449	1	Pin-Spring Hook
9	217450	1	Pivot-Lever
10	218679	1	Washer-Spring
11	218059	1	Flag/Lever Asy
12	218674	1	Washer-D
13	217448	1	Pivot-Latch
14	217454	1	Latch Asy
15	218956	1	Slider-Latch
16	218832	1	Plate-Bar
17	218719	1	Screw-Drive
18	217664	1	Housing-Brake
19	217935	2	Screw-10-24 x .50 (45-50 in. lb. torque)
20	218315	2	Nut-Hex 10-24
21	218103	1	Spike
22	218728	1	Plate-Name

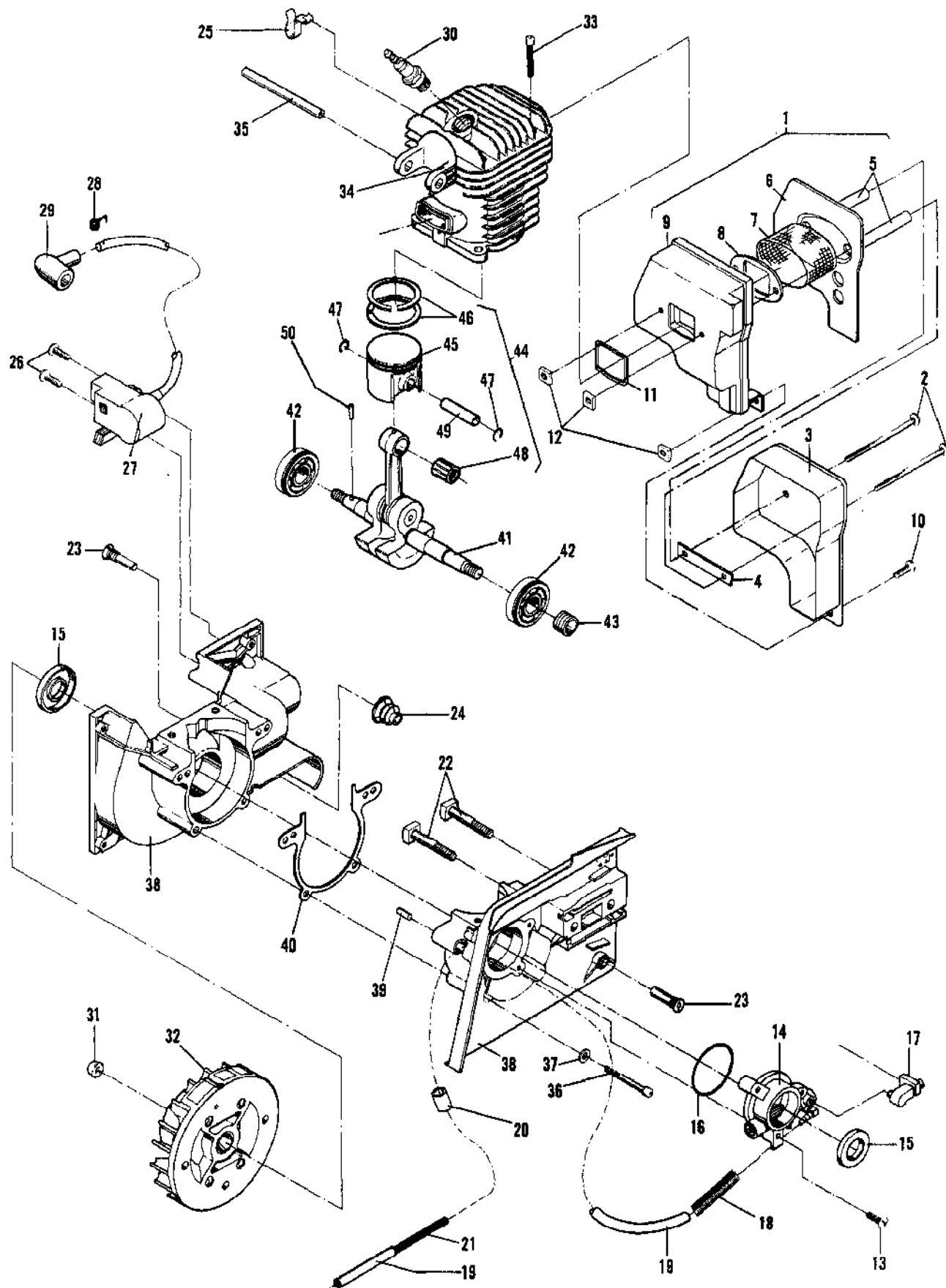


Ref #	Part Number	Qty	Description
1	218042	2	Nut-Bar Flange M-8
2		1	Brake Asy-Chain See "Chain Brake Assembly" illustration and parts list.
3		1	Bar See "Bar/Chain/Chain Sharpening Tools" illustration and parts list.
4		1	Chain See "Bar/Chain/Chain Sharpening Tools" illustration and parts list.
5	217594	1	Plate-Bar
6	217640	1	Screw-Bar Adjustment
7	217479	1	Nut-Bar Adjustment
8	218985	1	Clutch Asy
9		2	Plate Not availble separately.
10		1	Spring Asy Not availble separately.
11		1	Rotor Not availble separately.
12		2	Shoe Not availble separately.
13		2	Rivet Not availble separately.
14		1	Drum/Sprocket/Bearing Asy See "Bar/Chain/Chain Sharpening Tools" illustration and parts list.
15	110971	1	Bearing-Needle
16	86958	2	Washer-Shim
17	217936	4	Screw-10-24 x.75 (50 in. lb. torque)
18		1	Starter Asy See "Starter Assembly" illustration and parts list.
19	218840	1	Baffle-Fan
20	218788	1	Cover Asy-Air
21		1	Plate-Cover Not availble separately.
22		3	Nut-Press Not availble separately.
23		1	Decal-Double Eagle 50 Not availble separately
24	218257	1	Decal-Instruction
25	219166	1	Bail-Cover
26	219164	1	Filter-Air
27	219231	2	Screw-10-24 x 2.19 (30 in. lb. torque)
28	218754	1	Shield-Spitback
29	218757	Z	Spacer-Shield
30		1	Carburetor See "Carburetor Assembly" illustration and parts list.
31	218723	1	Box-Air
32	218761	1	Grommet-Throttle/Choke
33	91995-01	1	Grommet-Carburetor Needles
34	218922	2	Bushing-Hose
35	217937	2	Screw-10-24 x 1 (20 in. lb. torque)
36	218809	1	Eyelet
37	218792	1	Flange-Carburetor
38	93998	1	Spring-Oil Hose
39	218972	1	Hose-Pulse
40	218129	1	Barb-Pulse Hose
41	218768	1	Shroud-Cylinder
42	218780	1	Boot-Intake
43	218371	2	Carrier-Rear Mount
44	218801	2	Mount-Rear
45	218362	2	Retainer-Rear Mount
46	217936	4	Screw-10-24 x .75 (50 in. lb. torque)

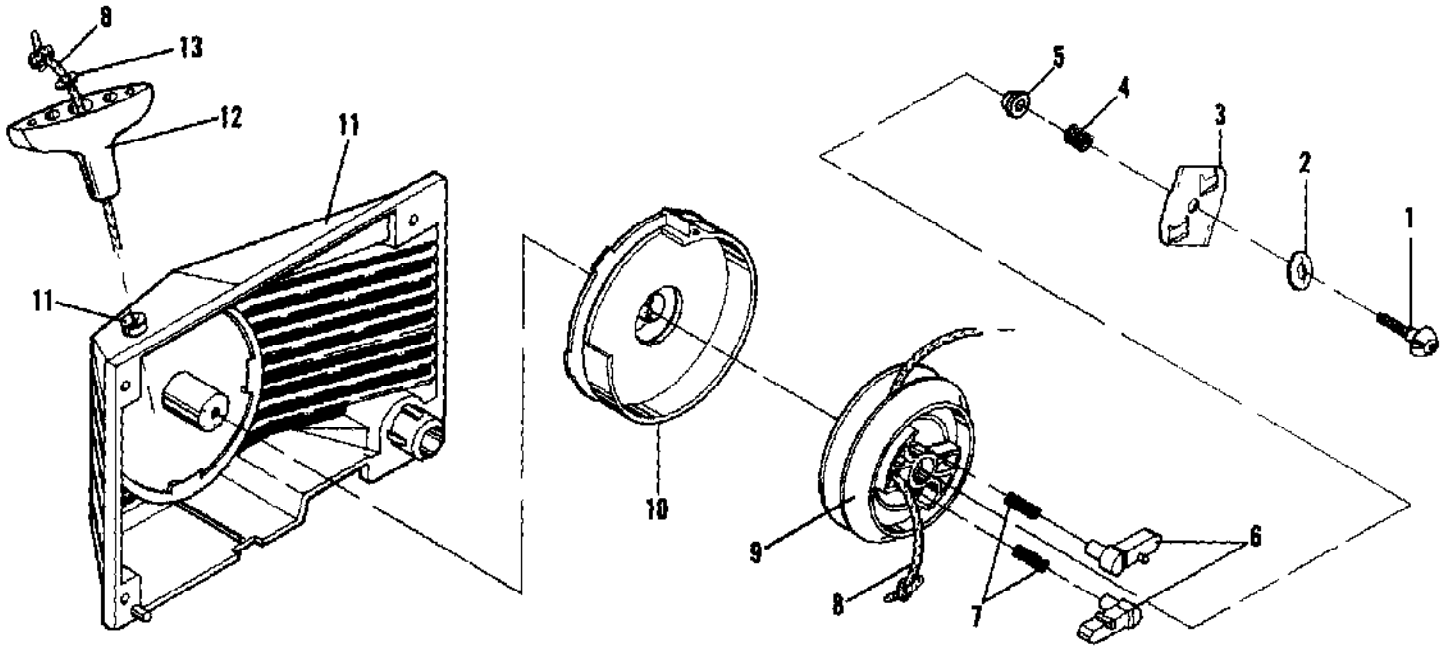
Ref #	Part Number	Qty	Description
47	218787	1	Frame-"C"
48		1	Mainframe Asy See "Main Frame Assembly" illustration and parts list.
49	219058	1	Label - Safety
50		1	Powerhead Asy See "Powerhead Assembly" illustration and parts list.



Ref #	Part Number	Qty	Description
	219056	1	Mainframe Asy
1	218785	1	Mainframe-Weldment
2	219059	1	Hose-Fuel Vent
3	218896	3	Barb-Right Angle
4	218535	1	Hose-Fuel
5	218895	1	Pickup-Fuel
6	218535	1	Hose-Oil
7	92465	1	Pickup-Oil
8	218122	2	Bumper-Cut Control
9	219944	1	Oil Cap Asy (vented)
10	235511	1	Ring-"O"
11	219943	1	Gasket-Oil Cap
12	218491	1	Pin-Trigger
13	218492	1	Pin-Trigger Release
14	93771	1	Spring-Trigger
15	93538-01	1	Trigger Asy
16	111013	1	Screw-5-40 x .5
17	218836	1	Release-Trigger
18	218260	1	Vent
19	219059	1	Hose-Fuel Vent
20	218972	1	Hose-Fuel
21	93998	1	Spring-Fuel Hose
22	218005	2	Nut-10-24
23	218117	1	Plate-Nut
24	218349	1	Wire Asy-Switch
25	218348	1	Wire Asy-Ground
26	218786	1	Control Asy
27	218724	1	Rod-Throttle
28	218736	1	Rod-Choke
29	236790	1	Cap Asy-Fuel
30		1	Ring-"O" Not available seperately



Ref #	Part Number	Qty	Description
1	218793	1	Muffler Assembly
2	217942	2	Screw-10-24 x 2.62 (70 in. lb. torque)
3	218795	1	Muffler Body-Outer
4	218237	1	Plate-Reinforcing
5	218030	2	Tube-Bolt
6	218725	1	Baffle
7	217629	1	Screen-Spark Arrester
8	217627	1	Plate-Reinforcement
9	218794	1	Body-Inner
10	217935	1	Screw-10-24 x .50 (70 in. lb. torque)
11	215947	1	Gasket-Exhaust
12	218005	3	Nut-Muffler 10-24
13	217936	3	Screw-10-24 x .75 (30 in. lb. torque)
14	217266	1	Oiler Assembly
15	215892	2	Seal-Oil
16	217867	1	"O" Ring
17	219972	1	Connector-Oil Pump
18	218669	1	Guard-Oil Hose
19	218482	1	Hose-Oil Pump
20	219051	1	Sleeve-Oil Hose
21	218589	1	Spring-Oil Hose
22	92459	2	Bolt-Bar
23	217781	2	Screw-Front Mount (50 in. lb. torque)
24	218124	2	Mount-Vibration
25	218865	1	Clip-Wire
26	217936		Screw-10-24 x .15 (35-45 in. lb. torque)
27	218830	1	Ignition Assembly
28	102556	1	Connector-Spark Plug
29	95266	1	Boot-Spark Plug
30	62345	1	Spark Plug
31	218042	1	Nut-Flywheel (220-250 in. lb. torque)
32	218635	1	Flywheel Assembly
33	217943	4	Screw 1/4-20 x 1.0 (90 in. lb. torque)
34	218781	1	Cylinder Assembly
35	218149	1	Pin-Roll
36	217721	4	Screw-10-24 x 1.625 (70 in. lb. torque)
37	216591	4	Washer-Flat
38	216477	1	Crankcase Assembly
39	215834	2	Dowel Pin-Crankcase
40	216508	1	Gasket-Crankcase
41	218897	1	C'Shaft/C-Rod/Wormgear
42	215946	2	Bearing-Ball
43	217273	1	Gear-Worm
44	218952	1	Piston Assembly
45	218751	1	Piston
46	215825	2	Ring-Piston
47	215876	2	Ring-Snap
48	215837	1	Bearing-Piston Pin
49	215836	1	Pin-Piston
50	217632	1	Pin-Timing



Ref #	Part Number	Qty	Description
	216044	1	Starter Assembly
1	218056	1	Screw-Pawl Plate
2	218055	1	Washer-Pawl Plate
3	217893	1	Plate-Pawl
4	218054	1	Spring-Pawl Plate
5	218053	1	Bushing-Pulley
6	217890	2	Pawl
7	218052	2	Spring-Pawl
8	218051	1	Rope
9	217889	1	Pulley-Starter
10	217891	1	Spring/Housing Assembly
11	218929	1	Housing/Guide Assembly
12	91255	1	Handle-Starter
13	105490	1	Washer