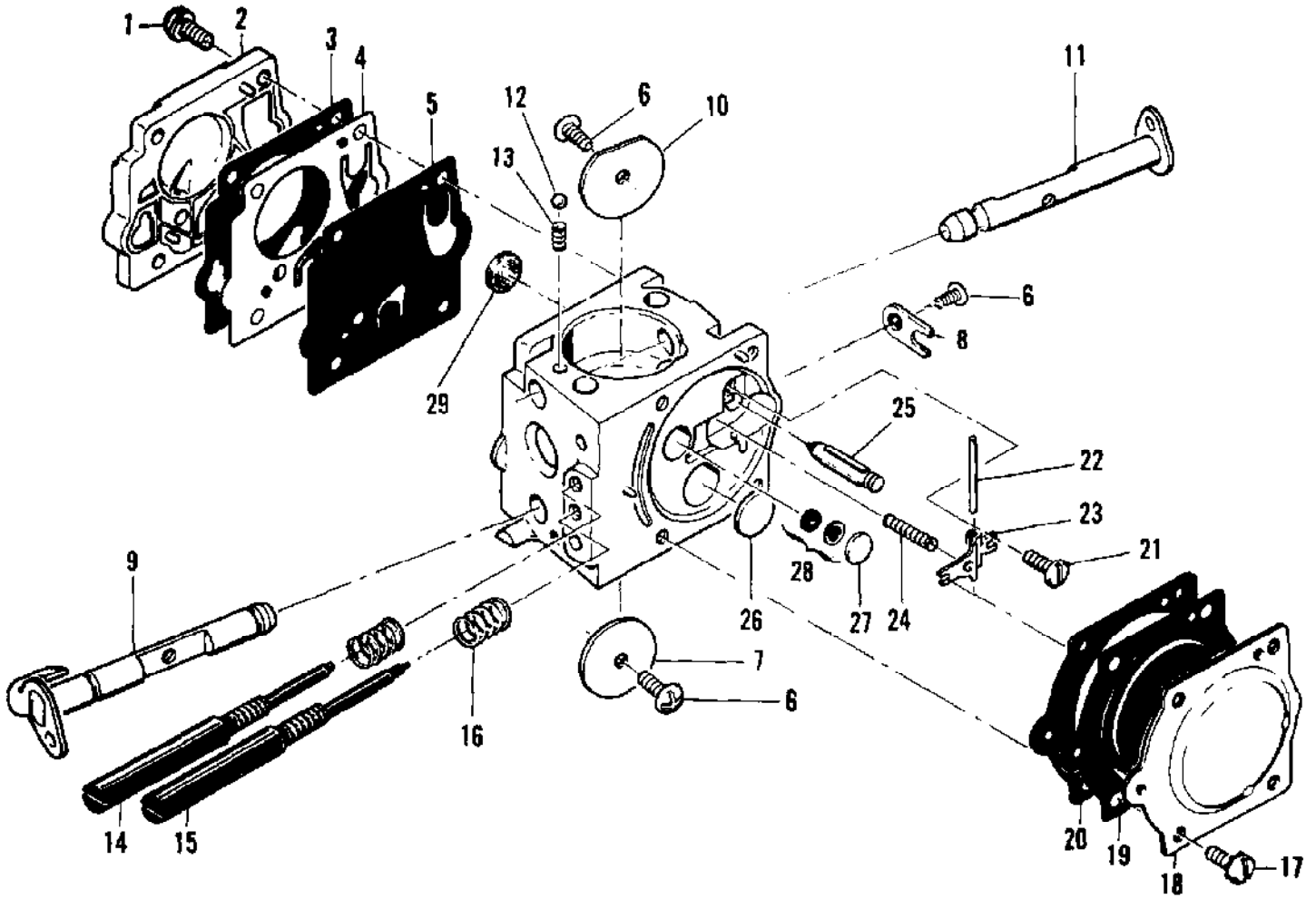


# No Diagram Available

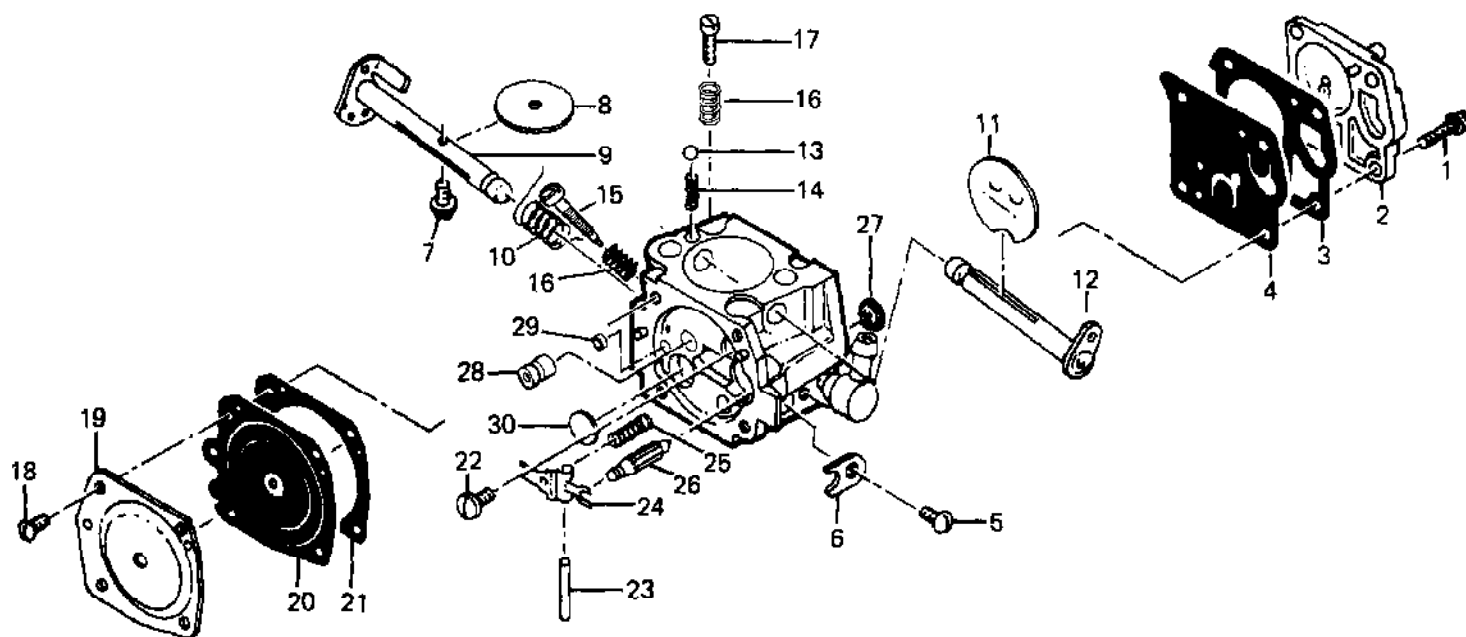
  

# Parts List Only

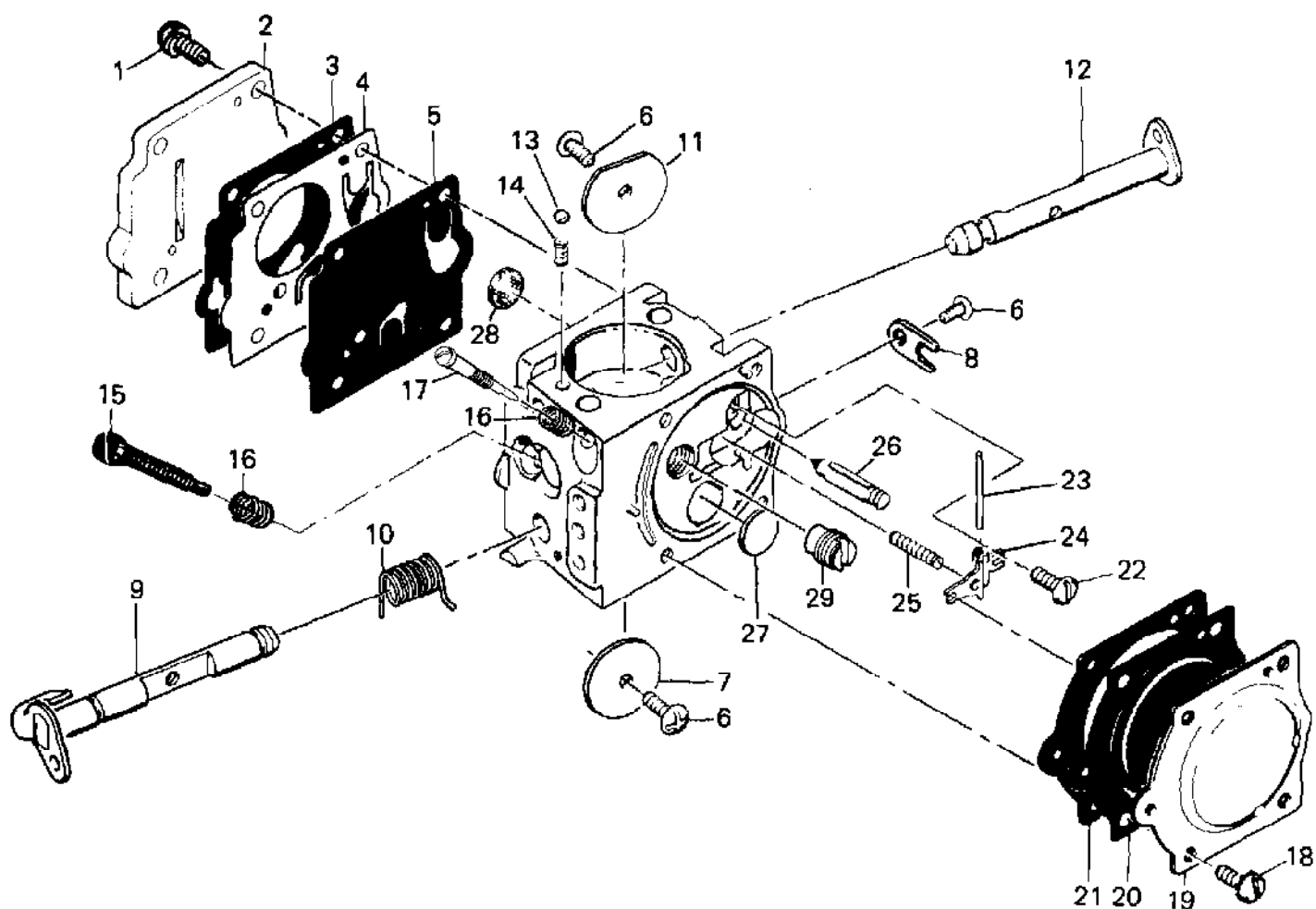
| Ref # | Part Number | Qty | Description                 |
|-------|-------------|-----|-----------------------------|
|       | 84453       |     | Kit - Piston tool           |
|       | 69191       |     | Kit - Pressure test adaptor |
|       | 84922       |     | Kit - Baffle                |
|       | 86419       |     | Guide - Timing              |
|       | 85933       |     | Kit - Spark arrester screen |
|       | 63097       |     | Spark Plug (Standard)       |
|       | 63432       |     | Spark Plug (Cooler)         |
|       | 62827       |     | Wrench/Screwdriver          |
|       | 65370       |     | Kit - Spkt 7T .354 P        |
|       | 63746       |     | Scrench                     |



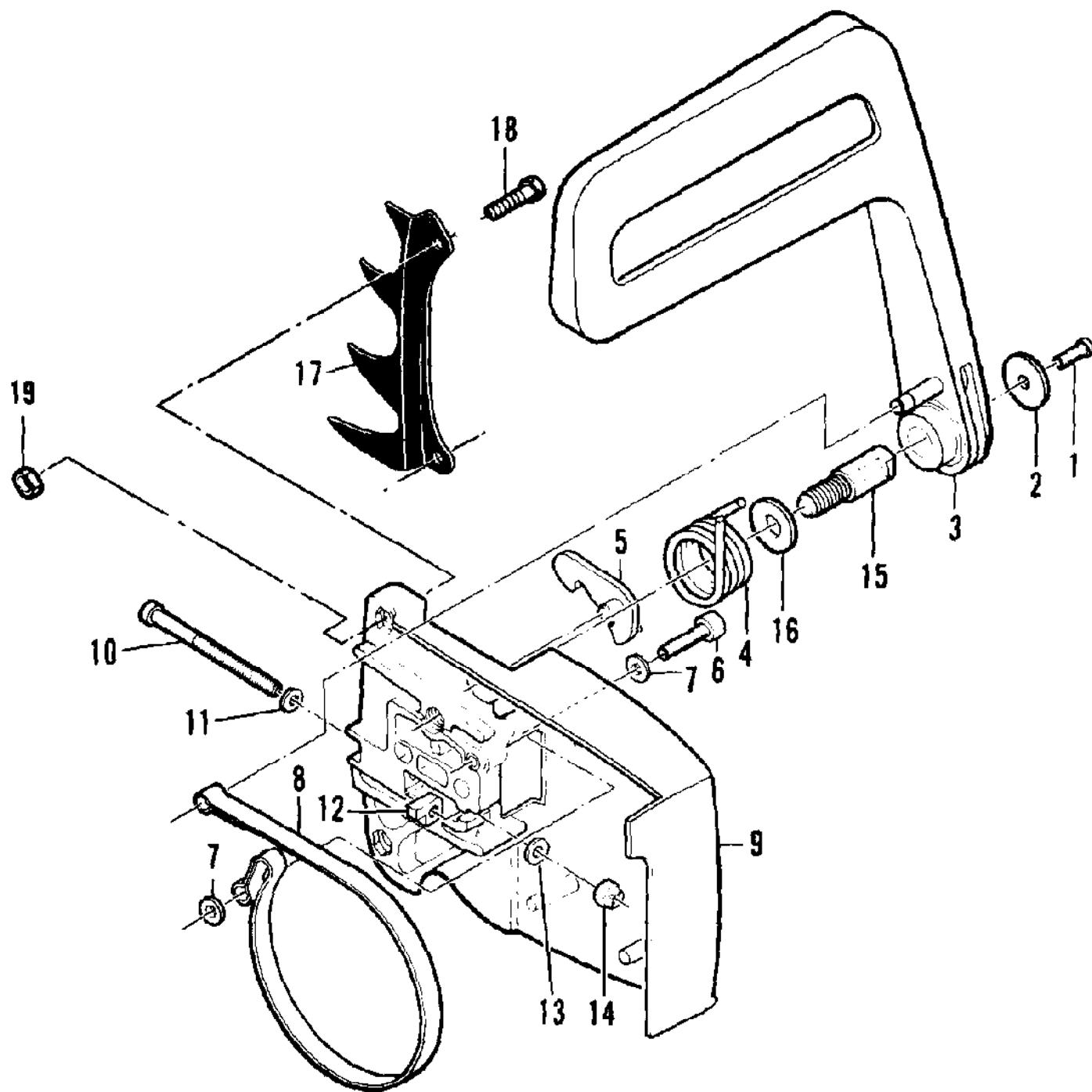
| Ref # | Part Number | Qty | Description             |
|-------|-------------|-----|-------------------------|
|       | 87666       | 1   | Carburetor Asy          |
| 1     | 67501       | 4   | Screw - Pump cover      |
| 2     | 83760       | 1   | Cover - Pump            |
| 3     | 67495       | 1   | Gasket - Cover          |
| 4     | 67498       | 1   | Diaphragm - Check valve |
| 5     | 83114       | 1   | Diaphragm - Fuel pump   |
| 6     | 47690       | 3   | Screw - Plate           |
| 7     | 83762       | 1   | Plate - Throttle        |
| 8     | 67489       | 1   | Clip - Shaft            |
| 9     | 67486       | 1   | Shaft Asy - Throttle    |
| 10    | 67490       | 1   | Plate - Choke           |
| 11    | 67488       | 1   | Shaft Asy - Choke       |
| 12    | 100302      | 1   | Ball - Choke friction   |
| 13    | 67504       | 1   | Spring - Choke          |
| 14    | 87915       | 1   | Needle - High speed     |
| 15    | 87916       | 1   | Needle - Idle           |
| 16    | 67502       | 2   | Spring - Needle         |
| 17    | 70798       | 4   | Screw - Diaphragm cover |
| 18    | 83761       | 1   | Cover - Diaphragm       |
| 19    | 67499       | 1   | Diaphragm - Metering    |
| 20    | 67496       | 1   | Gasket - Diaphragm      |
| 21    | 67500       | 1   | Screw - Lever pin       |
| 22    | 67508       | 1   | Pin - Lever             |
| 23    | 67509       | 1   | Lever - Metering        |
| 24    | 67503       | 1   | Spring - Lever          |
| 25    | 67491       | 1   | Valve - Needle          |
| 26    | 71690       | 1   | Plug - 3/8              |
| 27    | 69506       | 1   | Plug - 5/16             |
| 28    | 83758       | 1   | Kit - Valve & Seat Asy  |
| 29    | 67507       | 1   | Screen - Fuel           |



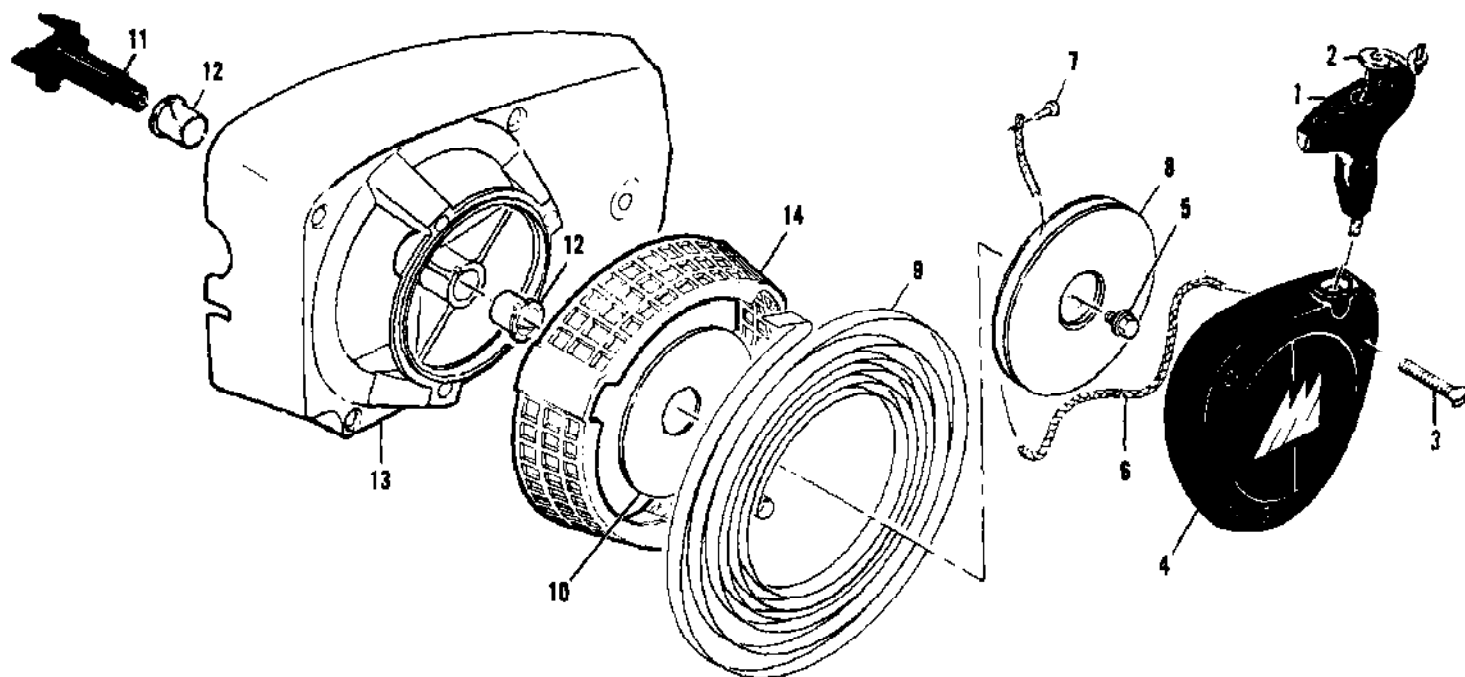
| Ref # | Part Number | Qty | Description                 |
|-------|-------------|-----|-----------------------------|
|       | 91121       | 1   | Carburetor Asy - HS         |
| 1     | 52933       | 4   | Screw - Pump cover          |
| 2     | 66628       | 1   | Cover - Pump                |
| 3     | 66629       | 1   | Gasket - Pump cover         |
| 4     | 66630       | 1   | Diaphragm - Fuel pump       |
| 5     | 48780       | 1   | Screw - Throttle shaft clip |
| 6     | 66646       | 1   | Clip - Throttle shaft       |
| 7     | 48780       | 1   | Screw - Throttle plate      |
| 8     | 51720       | 1   | Plate - Throttle            |
| 9     | 87922       | 1   | Shaft Asy - Throttle        |
| 10    | 67136       | 1   | Spring - Throttle shaft     |
| 11    | 65856       | 1   | Plate - Choke               |
| 12    | 83725       | 1   | Shaft Asy - Choke           |
| 13    | 100071      | 1   | Ball - Choke friction       |
| 14    | 48759       | 1   | Spring - Choke friction     |
| 15    | 88768       | 1   | Needle - Idle mixture       |
| 16    | 66626       | 2   | Spring - Idle               |
| 17    | 66625       | 1   | Screw - Idle speed adjust   |
| 18    | 51721       | 4   | Screw - Diaphragm cover     |
| 19    | 83724       | 1   | Cover - Diaphragm           |
| 20    | 66632       | 1   | Diaphragm - Metering        |
| 21    | 66633       | 1   | Gasket - Diaphragm          |
| 22    | 66644       | 1   | Screw - Inlet lever pin     |
| 23    | 66636       | 1   | Pin - Inlet lever           |
| 24    | 66638       | 1   | Lever - Inlet               |
| 25    | 66404       | 1   | Spring Inlet lever          |
| 26    | 66637       | 1   | Needle - Inlet              |
| 27    | 66623       | 1   | Screen - Fuel inlet         |
| 28    | 88771       | 1   | Jet - H/S fuel (029)        |
|       | 88772       |     | Jet - H/S fuel (028) Alt.   |
|       | 88781       |     | Jet - H/S fuel (027) Alt.   |
| 29    | 52928       | 1   | Plug - Cup                  |
| 30    | 66622       | 1   | Plug - Welch                |
|       | 88774       |     | Set - Gasket                |
|       | 88775       |     | Kit - Repair                |
|       | 88776       |     | Set - Gasket Diaphragm      |



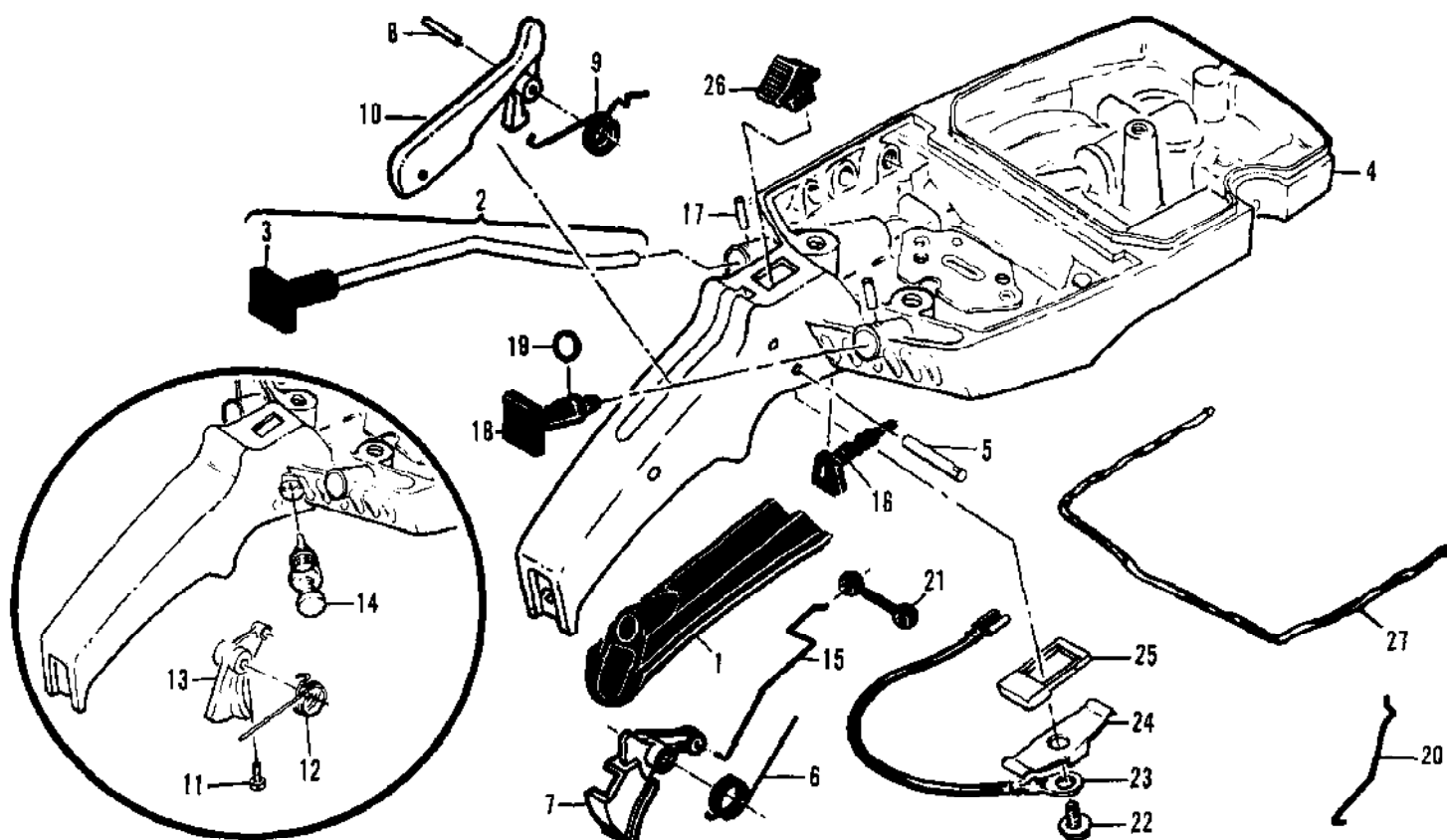
| Ref # | Part Number | Qty | Description                  |
|-------|-------------|-----|------------------------------|
|       | 89324       | 1   | Carburetor Asy - SDC         |
|       | 91275       | 1   | Carburetor Asy - SDC         |
| 1     | 67501       | 4   | Screw - Pump cover           |
| 2     | 88731       | 1   | Kit - Pump cover             |
| 3     | 88617       | 1   | Gasket - Cover               |
| 4     | 67498       | 1   | Diaphragm - Check valve      |
| 5     | 83114       | 1   | Diaphragm - Fuel pump        |
| 6     | 47690       | 3   | Screw - Plate                |
| 7     | 83762       | 1   | Plate - Throttle             |
| 8     | 67489       | 1   | Clip - Shaft                 |
| 9     | 67486       | 1   | Shaft Asy - Throttle         |
| 10    | 85981       | 1   | Spring - Throttle return     |
| 11    | 67490       | 1   | Plate - Choke                |
| 12    | 67488       | 1   | Shaft Asy - Choke            |
| 13    | 100302      | 1   | Ball - Choke friction        |
| 14    | 67504       | 1   | Spring - Choke friction      |
| 15    | 68106       | 1   | Screw - Idle speed           |
| 16    | 67502       | 2   | Spring - Idle                |
| 17    | 90345       | 1   | Needle - Idle mixture        |
| 18    | 70798       | 4   | Screw - Diaphragm cover      |
| 19    | 83761       | 1   | Cover - Diaphragm            |
| 20    | 67499       | 1   | Diaphragm - Metering         |
| 21    | 67496       | 1   | Gasket - Diaphragm           |
| 22    | 67500       | 1   | Screw - Lever pin            |
| 23    | 67508       | 1   | Pin - Lever                  |
| 24    | 67509       | 1   | Lever - Inlet                |
| 25    | 67503       | 1   | Spring - Lever               |
| 26    | 67491       | 1   | Valve - Needle               |
| 27    | 71690       | 1   | Plug - 3/8                   |
| 28    | 67507       | 1   | Screen - Fuel                |
| 29    | 90346       | 1   | Jet - High speed (032) (std) |
|       | 90347       |     | Jet - H/S (033) Alt.         |
|       | 90348       |     | Jet - H/S (031) Alt.         |
|       | 90349       |     | Jet - H/S (029) Alt.         |
|       | 90350       |     | Jet - H/S (028) Alt.         |
|       | 90351       |     | Jet - H/S (026) Alt.         |
|       | 90350       | 1   | Jet - High speed (028) (std) |
|       | 88620       |     | Kit - Repair                 |
|       | 88619       |     | Set - Gasket                 |



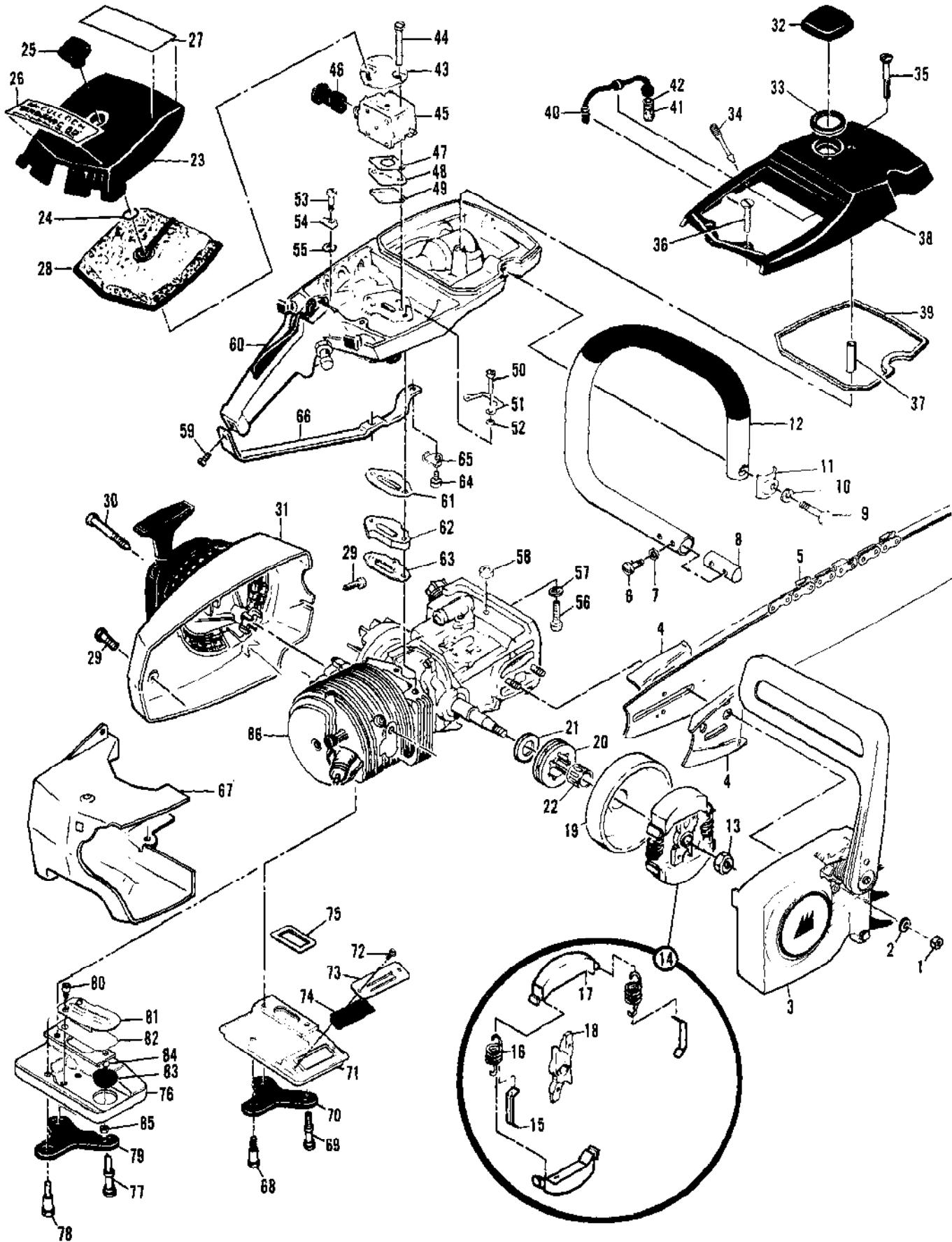
| Ref # | Part Number | Qty | Description                  |
|-------|-------------|-----|------------------------------|
|       | 91278       | 1   | CHAIN BRAKE Asy              |
| 1     | 102500      | 1   | Screw - Pan hd 10-24 x 1/2   |
| 2     | 91273       | 1   | Washer - Special             |
| 3     | 91251       | 1   | Lever Asy                    |
| 4     | 91239       | 1   | Spring                       |
| 5     | 91235A      | 1   | Latch Asy                    |
| 6     | 105738      | 1   | Screw - Skt hd 1/4-20 x 7/8  |
| 7     | 91274       | 2   | Washer - Special             |
| 8     | 91238       | 1   | Band                         |
| 9     | 91249       | 1   | Housing Asy                  |
| 10    | 110527      | 1   | Screw - Fil hd 10-24 x 2-3/4 |
| 11    | 110264      | 1   | Washer - #10                 |
| 12    | 61705       | 1   | Nut - Bar adjusting          |
| 13    | 100002      | 1   | Washer - #10                 |
| 14    | 102067      | 1   | Nut - Hx 10-24               |
| 15    | 91246       | 1   | Pin - Lever pivot            |
| 16    | 91245       | 1   | Washer - Thrust              |
| 17    | 86330       | 1   | Kit - Spike                  |
| 18    | 102388      | 2   | Screw - Hx hd 10-24 x 5/8    |
| 19    | 101191      | 2   | Nut - Hx 10-24               |



| Ref # | Part Number | Qty | Description                  |
|-------|-------------|-----|------------------------------|
| 1     | 91255       | 1   | Kit - Starter handle         |
| 2     | 105490      | 1   | Washer - Starter handle      |
|       | 87667       | 1   | Fan Housing & Starter Asy    |
| 3     | 110646      | 3   | Screw - Oval hd 8-32 x 1-1/8 |
| 4     | 87672       | 1   | Cover - Starter              |
| 5     | 110341      | 1   | Screw - Hx hd 10-24 x 1/2    |
| 6     | 68162       | 1   | Rope-Starter                 |
| 7     | 110470      | 1   | Rivet-Rope                   |
| 8     | 85122       | 1   | Drum-Starter                 |
| 9     | 87680       | 1   | Spring-Rewind                |
| 10    | 86053       | 1   | Shield-Spring                |
| 11    | 83748       | 1   | Shaft-Starter                |
| 12    | 57535       | 2   | Bushing - Starter            |
| 13    | 87693       | 1   | Kit-Fan Housing              |
| 14    | 87674       | 1   | Guard-Sawdust                |

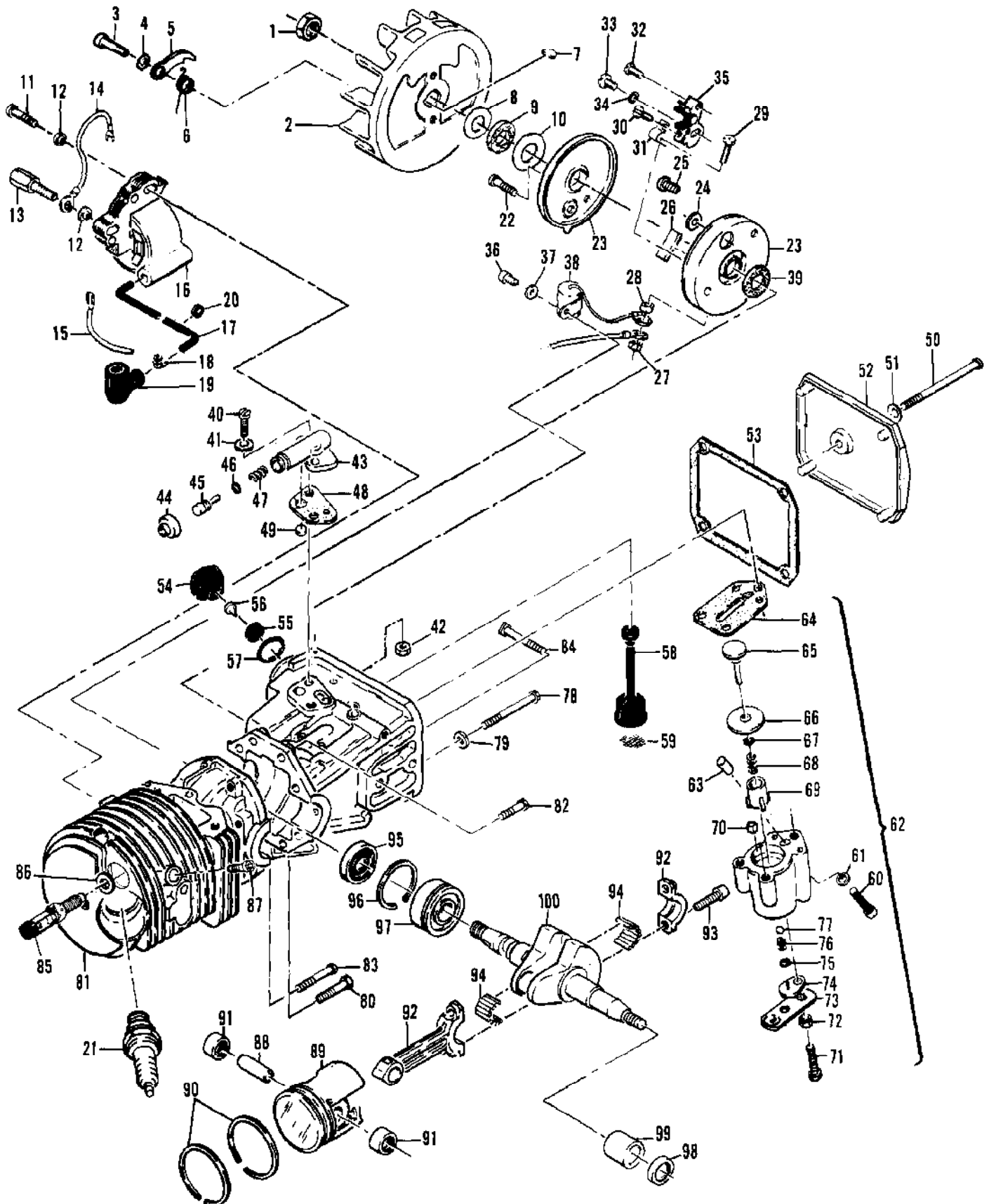


| Ref # | Part Number | Qty | Description               |
|-------|-------------|-----|---------------------------|
| 1     | 89320       | 1   | Insert - Handle grip      |
| 2     | 64871       | 1   | Button & Rod Assembly     |
| 3     | 63044       | 1   | Button - Oiler            |
| 4     | 84183A      | 1   | Kit - Fuel Tank/Control   |
| 5     | 110378      | 1   | Pin - Roll 3/16 x 15/16   |
| 6     | 92152       | 1   | Spring - Trigger          |
| 7     | 92151       | 1   | Trigger - Throttle        |
| 8     | 105654      | 1   | Pin - Roll 1/8 x 7/8      |
| 9     | 92154       | 1   | Spring - Trigger release  |
| 10    | 92153A      | 1   | Release - Trigger         |
| 11    | 110668      | 1   | Screw - Fil hd 8-36 x 5/8 |
| 12    | 87178       | 1   | Spring - Throttle return  |
| 13    | 88796       | 1   | Trigger                   |
| 14    | 85451       | 1   | Latch Asy - Throttle      |
| 15    | 85107       | 1   | Rod - Throttle            |
| 16    | 68522A      | 1   | Seal - Throttle rod       |
| 17    | 105673      | 2   | Pin - Roll 3/32 x 9/16    |
| 18    | 69041       | 1   | Button - Choke            |
| 19    | 105614      | 1   | "O" Ring                  |
| 20    | 69042       | 1   | Rod - Choke               |
| 21    | 69043       | 1   | Snubber - Rod             |
| 22    | 110706      | 1   | Screw - Fil hd 8-18 x 1/2 |
| 23    | 62973A      | 1   | Wire Asy - Stop switch    |
| 24    | 62451       | 1   | Control - Switch          |
| 25    | 62950A      | 1   | Base - Switch             |
| 26    | 68846       | 1   | Button - Switch           |
| 27    | 69564       | 1   | Seal - Airbox             |



| Ref # | Part Number | Qty | Description                                                                                                                             |
|-------|-------------|-----|-----------------------------------------------------------------------------------------------------------------------------------------|
| 1     | 110454      | 2   | Nut - Hx 5/16 - 24                                                                                                                      |
| 2     | 100440      | 2   | Washer - 5/16                                                                                                                           |
| 3     |             |     | CHAIN BRAKE & Spike Asys See "Chain Brake & Spike Assembly" illustration and parts list.                                                |
| 4     | 64330       | 1   | Set - Bar plates                                                                                                                        |
| 5     |             |     | Bar & Chain                                                                                                                             |
| 6     | 110865      | 2   | Screw - Hx hd 10-24 x 7/8                                                                                                               |
| 7     | 100352      | 2   | Washer - #10                                                                                                                            |
| 8     | 89727       | 1   | Retainer - Frame                                                                                                                        |
| 9     | 102130      | 1   | Screw - Hx hd 1/4 - 20 x 1-1/2                                                                                                          |
| 10    | 100153      | 1   | Washer - Lock 1/4                                                                                                                       |
| 11    | 63484       | 1   | Clamp - Frame                                                                                                                           |
| 12    | 87686A      | 1   | Frame & Grip Asy                                                                                                                        |
| 13    | 86113       | 1   | Nut - Hx 3/8 - 24 (L.H.)                                                                                                                |
| 14    | 87675       | 1   | Clutch Asy                                                                                                                              |
| 15    | 64583       | 2   | Retainer - Spring                                                                                                                       |
| 16    | 83223       | 2   | Spring - Clutch                                                                                                                         |
| 17    | 67233       | 2   | Shoe - Clutch                                                                                                                           |
| 18    | 89438       | 1   | Rotor Asy                                                                                                                               |
| 19    | 86946       | 1   | Drum/Spkt Asy - 7T .375P                                                                                                                |
| 19    | 86942       | 1   | Drum/Spkt Asy - 7T .375P (A)                                                                                                            |
| 20    | 86951       | 1   | Sprocket - 7T .375P                                                                                                                     |
| 20    | 86344       | 1   | Sprocket - 7T .375P (A)                                                                                                                 |
| 21    | 86958       | 1   | Washer - Shim                                                                                                                           |
| 21    | 86958       | 1   | Washer - Shim (A)                                                                                                                       |
| 22    | 110330      | 1   | Bearing - Sprocket                                                                                                                      |
| 23    | 68530A      | 1   | Cover Asy - Air cleaner                                                                                                                 |
| 24    | 110565      | 1   | Ring - Retainer                                                                                                                         |
| 25    | 68529       | 1   | Knob - Cover                                                                                                                            |
| 26    | 91548       | 1   | Plate - Instruction                                                                                                                     |
| 27    | 91546       | 1   | Plate - Name                                                                                                                            |
| 28    | 69922       | 1   | Filter - Air                                                                                                                            |
| 29    | 110741      | 2   | Screw - Pan hd 10-24 x 1/2                                                                                                              |
| 30    | 87871       | 3   | Screw - Special                                                                                                                         |
| 31    |             |     | Fan Housing & Starter Asy See "Fan Housing & Starter Assembly" illustration and parts list.                                             |
| 32    | 89322       | 1   | Cap Asy - Fuel                                                                                                                          |
| 33    | 69767       | 1   | Gasket - Fuel cap                                                                                                                       |
| 34    | 87932       | 1   | Screw - Idle adjustment See "Carburetor Assembly" illustration and parts list.                                                          |
| 35    | 110402      | 1   | Screw - Oval hd 10-24 x 2-3/8                                                                                                           |
| 36    | 103579      | 2   | Screw - Fil hd 10-24 x 1                                                                                                                |
| 37    | 87840       | 1   | Spacer                                                                                                                                  |
| 38    | 69679       | 1   | Cover - Fuel Tank See "Carburetor Assembly - SDC" illustration and parts list and "Carburetor Assembly - HS" illustration & parts list. |
| 38    | 88650       | 1   | Cover - Fuel Tank                                                                                                                       |
| 39    | 69345       | 1   | Gasket - Fuel tank cover                                                                                                                |
| 40    | 64848       | 1   | Hose Asy - Fuel                                                                                                                         |
| 41    | 63932       | 1   | Filter - Fuel                                                                                                                           |
| 42    | 100440      | 1   | Washer - 5/16                                                                                                                           |
| 43    | 83204       | 1   | Kit - Air cleaner bracket                                                                                                               |
| 44    | 103357      | 2   | Bolt - Hx hd 10 - 24 x 2-1/4                                                                                                            |

| Ref # | Part Number | Qty | Description                                                         |
|-------|-------------|-----|---------------------------------------------------------------------|
| 45    |             |     | Carburetor Asy                                                      |
| 46    | 87665       | 1   | Boot Carburetor adj.                                                |
| 47    | 86189       | 1   | Gasket - Carburetor                                                 |
| 48    | 84078       | 1   | Spacer - Carburetor                                                 |
| 49    | 84081       | 1   | Gasket - Spacer                                                     |
| 50    | 110570      | 2   | Screw - Hx hd 12-24 x 1-3/8                                         |
| 51    | 68582       | 1   | Plate - Lock                                                        |
| 52    | 102115      | 2   | Washer - #12                                                        |
| 53    | 110568      | 1   | Screw - Hx hd 12-24 x 1- 1/8                                        |
| 54    | 69516       | 1   | Plate - Lock                                                        |
| 55    | 64856       | 1   | Washer - Special                                                    |
| 56    | 110713      | 1   | Screw - Skt hd 10-24 x 7/8                                          |
| 57    | 100003      | 1   | Washer - #10                                                        |
| 58    | 69772       | 1   | Spacer - Fuel tank                                                  |
| 59    | 110910      | 1   | Screw - Hx hd 10-24 x 1-1/4                                         |
| 60    |             |     | Fuel Tank Asy See "Fuel Tank Assembly" illustration and parts list. |
| 61    | 84082       | 1   | Gasket - Fuel tank                                                  |
| 62    | 84079       | 1   | Insulator - Fuel tank                                               |
| 63    | 84082       | 1   | Gasket - Fuel tank                                                  |
| 64    | 110566      | 1   | Screw - Hx hd 10-24 x 5/8                                           |
| 65    | 68508       | 1   | Plate - Lock                                                        |
| 66    | 85007       | 1   | Brace - Handle                                                      |
| 67    | 85731A      | 1   | Shroud - Cylinder                                                   |
| 68    | 67837       | 1   | Screw - Muffler short                                               |
| 69    | 67838       | 2   | Screw - Muffler long                                                |
| 70    | 83993       | 1   | Plate - Lock                                                        |
| 71    | 95318       | 1   | Muffler Asy                                                         |
| 72    | 110662      | 2   | Screw - Pan hd 6-32 x 3/8                                           |
| 73    | 95320       | 1   | Cover - Screen                                                      |
| 74    | 89431       | 1   | Screen - Spark arrester                                             |
| 75    | 84007       | 1   | Gasket - Muffler                                                    |
| 76    | 68863       | 1   | Kit - Pancake Reed Muffler                                          |
| 77    | 67838       | 2   | Screw - Muffler long                                                |
| 78    | 67837       | 1   | Screw - Muffler short                                               |
| 79    | 83993       | 1   | Plate - Lock                                                        |
| 80    | 110563      | 2   | Screw - Skt hd 8-32 x 1/4                                           |
| 81    | 84780       | 1   | Stop - Reed                                                         |
| 82    | 84779       | 1   | Valve - Spark arrester                                              |
| 83    | 85933       | 1   | Kit - Spark Arrester Screen (A)                                     |
| 84    | 101987      | 1   | Screw - Rd hd 6-32 x 1/4 (A)                                        |
| 85    | 100796      | 1   | Nut - Hx 6-32 (A)                                                   |
| 86    |             |     | Powerhead Asy See "Powerhead Assembly" illustration and parts list. |
|       | 87666       |     | Carburetor Asy                                                      |
|       | 89324       |     | Carburetor Asy - SDC                                                |
|       | 91275       |     | Carburetor Asy - SDC                                                |
|       | 91121       |     | Carburetor Asy - HS                                                 |



| Ref # | Part Number | Qty | Description                      |
|-------|-------------|-----|----------------------------------|
| 1     | 110703      | 1   | Nut - Hx 3/8-24                  |
| 2     | 86068       | 1   | Flywheel                         |
| 3     | 88804       | 2   | Screw - Pawl pivot               |
| 4     | 83241       | 2   | Washer - Special                 |
| 5     | 67546       | 2   | Pawl - Starter                   |
| 6     | 67545       | 2   | Spring - Pawl                    |
| 7     | 100106      | 1   | Key - Woodruff                   |
| 8     | 67057       | 1   | Washer - Thrust                  |
| 9     | 67056       | 1   | Seal - Breaker box cover         |
| 10    | 67054       | 1   | Washer - Thrust                  |
| 11    | 110127      | 1   | Screw - Hx hd 10-24 x 7/8 (SEMS) |
| 12    | 100002      | 2   | Washer - #10                     |
| 13    | 83512       | 1   | Stud - Special                   |
| 14    | 84686       | 1   | Wire Asy - Ground                |
| 15    | 69344       | 1   | Wire Asy - Primary               |
| 16    | 87246A      | 1   | Coil & Lamination Asy            |
| 17    | 50120       | 1   | Wire Asy - Spark plug            |
| 18    | 55061       | 1   | Connector                        |
| 19    | 85758       | 1   | Boot                             |
| 20    | 100268      | 1   | Grommet                          |
| 21    | 63097       | 1   | Spark Plug                       |
| 21    | 93018       | 1   | Spark Plug                       |
| 22    | 110584      | 1   | Screw - Pan hd 8-32 x 3/4        |
| 23    | 91852       | 1   | Kit - Breaker box & cover        |
| 24    | 91838       | 1   | Washer                           |
| 25    | 110489      | 1   | Screw - Pan hd 6-32 x 7/16       |
| 26    | 54184       | 1   | Wiper - Cam                      |
| 27    | 100298      | 1   | Nut - Hx 6-32                    |
| 28    | 62365       | 1   | Spacer - Breaker                 |
| 29    | 110346      | 1   | Screw - Hx hd 6-32 x 3/4         |
| 30    | 110706      | 1   | Screw - Pan hd 8-18 x 1/2        |
| 31    | 83126       | 1   | Strap - Conduction               |
| 32    | 110811      | 1   | Screw - Pan hd 8-32 x 3/8        |
| 33    | 110969      | 1   | Screw - Hx hd 8-32 x 1/2         |
| 34    | 105976      | 1   | Washer - #8                      |
| 35    | 88808       | 1   | Breaker Asy                      |
| 36    | 110623      | 1   | Screw - Fil hd 8-32 x 1/2        |
| 37    | 100080      | 1   | Washer - #8                      |
| 38    | 85358       | 1   | Condenser                        |
| 39    | 67051       | 1   | Seal - Breaker box               |
| 40    | 110338      | 2   | Screw - Fil hd 8-32 x 9/16       |
| 41    | 110613      | 2   | Washer - 18                      |
| 42    | 100955      | 1   | Nut - Hx 8-32                    |
| 43    | 84156       | 1   | Housing - Pump                   |
| 44    | 62262       | 1   | Cap - Housing                    |
| 45    | 62266       | 1   | Plunger - Pump                   |
| 46    | 105614      | 1   | "O" Ring                         |
| 47    | 66687       | 1   | Spring - Pump                    |
| 48    | 91669       | 1   | Gasket - Pump                    |
| 49    | 91668       | 1   | Valve - Pump                     |
| 50    | 110291      | 1   | Screw - Pan hd 10-24 x 2-5/8     |
| 51    | 110921      | 1   | Washer - Sealing                 |
| 52    | 86304       | 1   | Cover - Oil tank                 |
| 53    | 86306       | 1   | Gasket - Cover                   |
| 54    | 87270       | 1   | Cap - Oil tank                   |

| Ref # | Part Number | Qty | Description                 |
|-------|-------------|-----|-----------------------------|
| 55    | 87269       | 1   | Retainer - Valve            |
| 56    | 86402       | 1   | Valve - Check               |
| 57    | 101148      | 1   | "O" Ring                    |
| 58    | 91672       | 1   | Hose Asy - Oil              |
| 59    | 51506       | 1   | Screen - Hose               |
| 60    | 110865      | 1   | Screw - Hx hd 10-24 x 7/8   |
| 61    | 100003      | 1   | Washer - #10                |
| 62    | 89115A      | 1   | Pump Asy - Pulse            |
| 63    | 91774       | 1   | Sleeve                      |
| 64    | 92818       | 1   | Seal - Pulse pump           |
| 65    | 60260A      | 1   | Piston Asy - Pump           |
| 66    | 86182       | 1   | Ring - Piston               |
| 67    | 105603      | 1   | "O" Ring                    |
| 68    | 60259       | 1   | Spring - Piston             |
| 69    | 62227       | 1   | Sleeve - Adjustment         |
| 70    | 91259       | 1   | Pad - Oil pump              |
| 71    | 110386      | 1   | Screw - Hx hd 8-32 x 1      |
| 72    | 100251      | 1   | Nut - Hx 8-32               |
| 73    | 89114       | 1   | Clamp - Pump                |
| 74    | 62407       | 1   | Cover - Outlet valve        |
| 75    | 106104      | 1   | "O" Ring                    |
| 76    | 92844       | 1   | Spring - Outlet valve       |
| 77    | 102809      | 1   | Ball                        |
| 78    | 62105       | 4   | Screw Asy - Sealing         |
| 79    | 62842       | 4   | Washer - Sealing            |
| 80    | 110288      | 1   | Screw - Hx hd 8-32 x 3/4    |
| 81    | 89435A      | 1   | Crankcase Asy               |
| 82    | 110288      | 2   | Screw - Hx hd 8-32 x 3/4    |
| 83    | 110618      | 1   | Screw - Hx hd 8-32 x 1-3/8  |
| 84    | 62065       | 2   | Bolt - Bar mounting         |
| 85    | 94272       | 1   | Valve - Comp. rel.          |
| 86    | 85505       | 1   | Washer - Valve              |
| 87    | 110681      | 1   | Screw - Skt hd 10-24 x 1/4  |
| 88    | 87710       | 1   | Pin - Piston                |
| 89    | 89783A      | 1   | Piston Asy                  |
| 90    | 92517       | 1   | Ring Set - Piston           |
| 91    | 110590      | 2   | Bearing - Needle            |
| 92    | 85352       | 1   | Connecting Rod Asy          |
| 93    | 61627A      | 2   | Screw - Skt hd special      |
| 94    | 63225       | 1   | Roller - Needle (Set of 20) |
| 95    | 67906       | 1   | Seal - Oil                  |
| 96    | 63464       | 1   | Ring - Snap                 |
| 97    | 67905       | 1   | Bearing - Ball              |
| 98    | 110260      | 1   | Seal - Oil                  |
| 99    | 104357      | 1   | Bearing - Needle            |
| 100   | 87699       | 1   | Crankshaft                  |