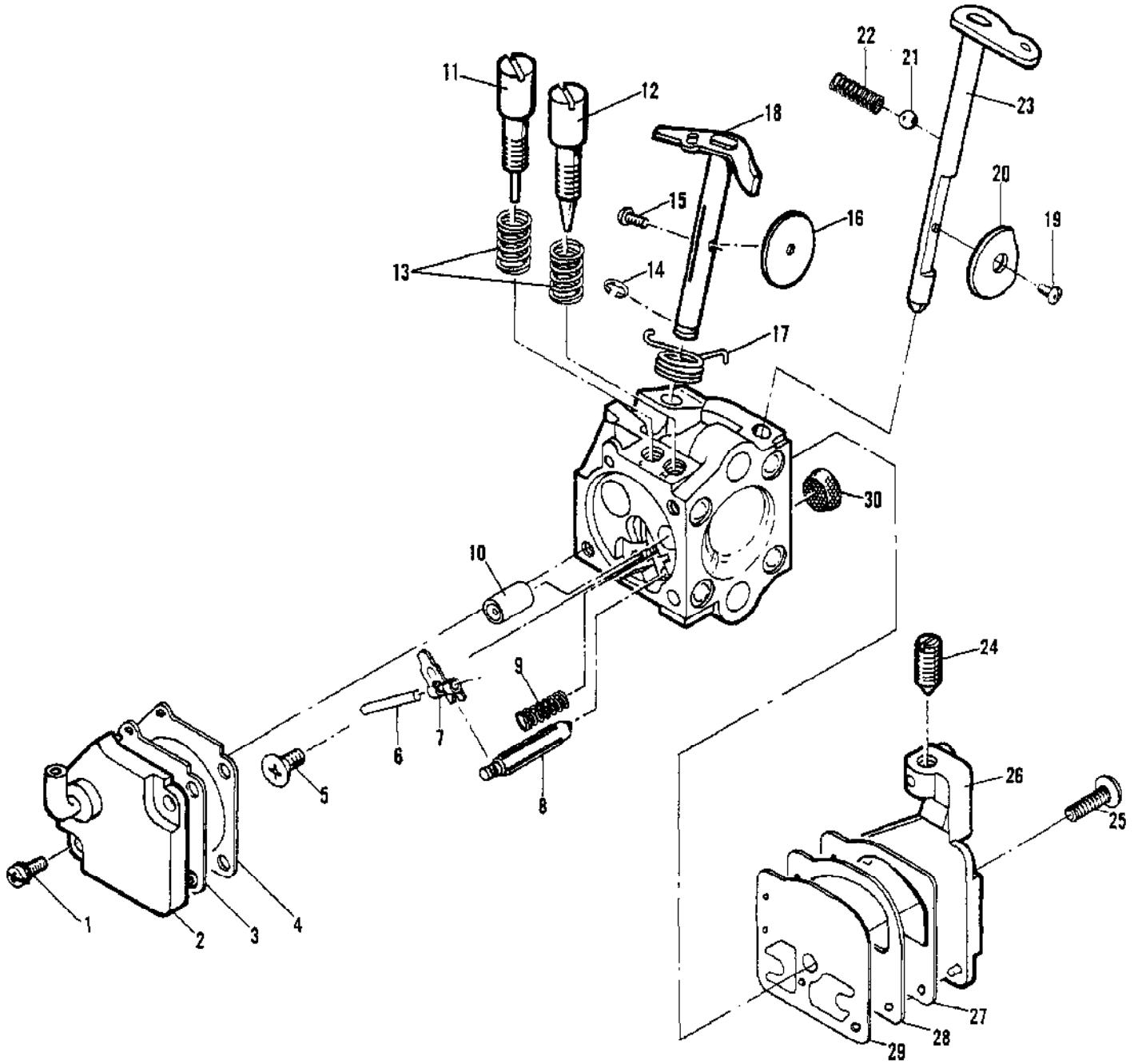
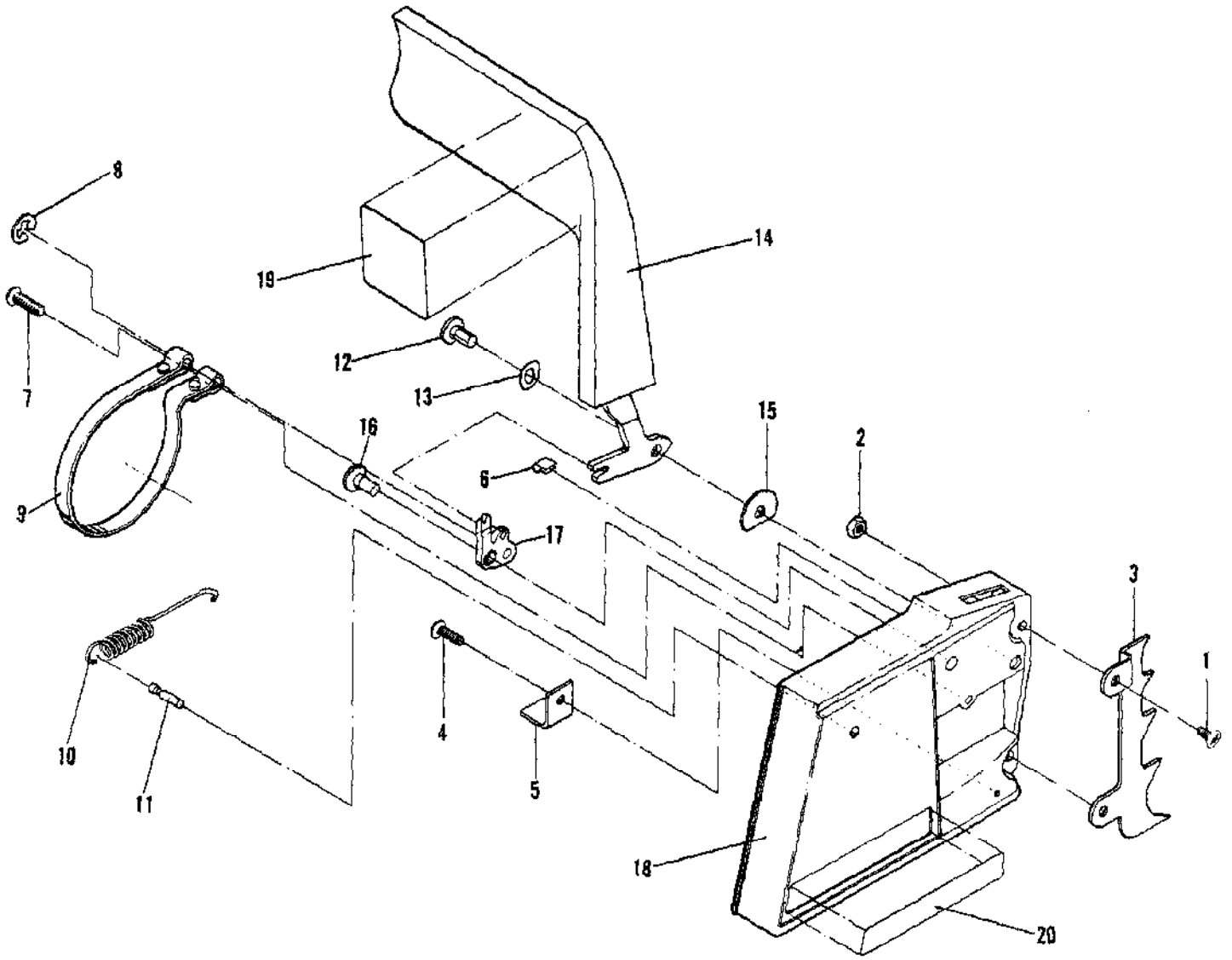


No  
Diagram  
Available  
  
Parts List  
Only

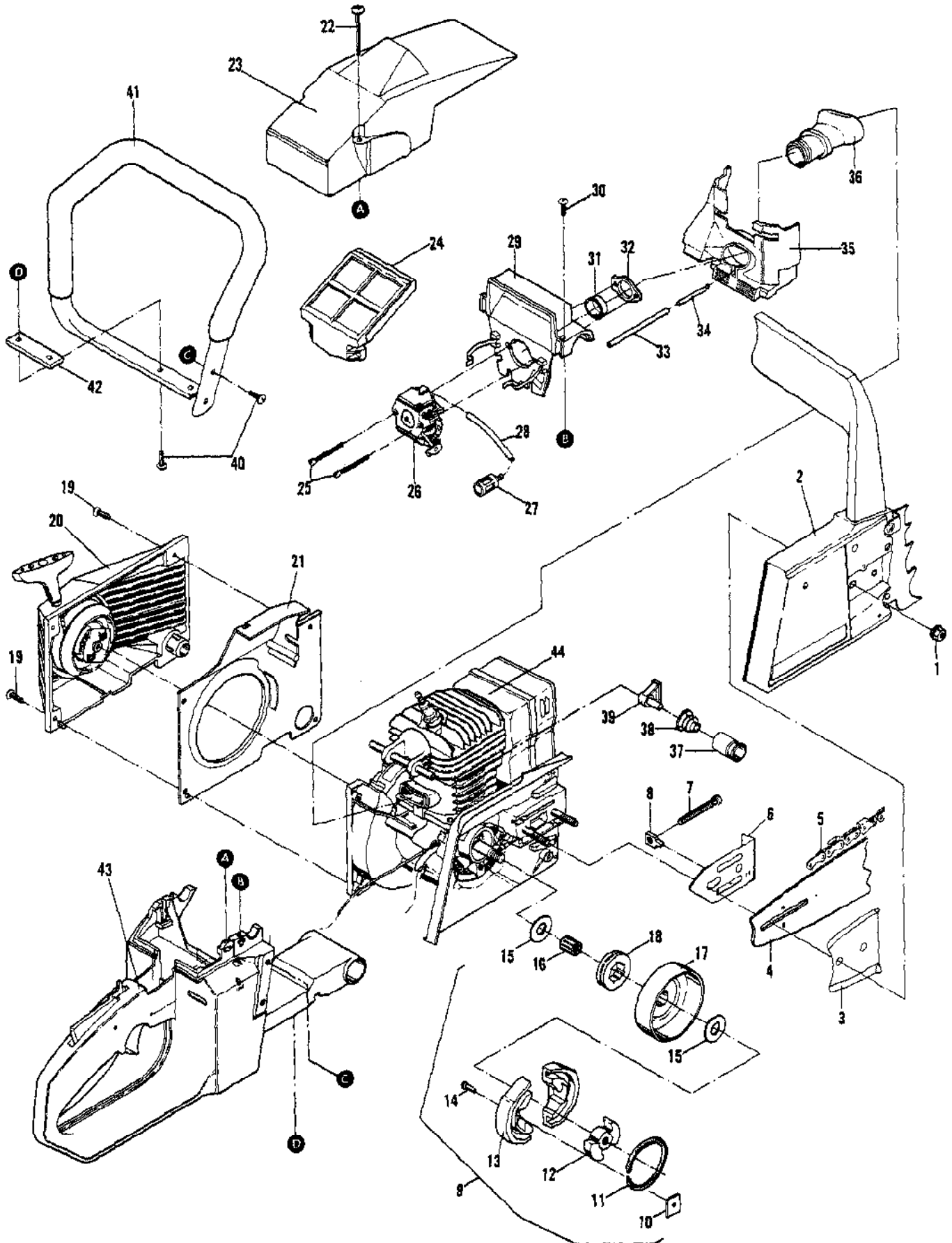
Ref #	Part Number	Qty	Description
	218928		Sprocket/drum 375
	218925		Sprocket/drum 325
	218551N		SPG chain 68 C/L 325
	218552N		SPG chain 79 C/L 325
	218923		S/M Bar 16" 325
	218924		S/M Bar 20" 325
	218740		Tool - Clutch



Ref #	Part Number	Qty	Description
	218254	-	ZAMA M-10
1		2	Screw - Cover Not available separately.
2		1	Cover - Diaphragm Not available separately.
3		1	Gasket - Metering Diaphragm Not available separately.
4		1	Diaphragm Asy.- Metering Not available separately.
5		1	Screw - Lever Pin Not available separately.
6		1	Pin - Lever Not available separately.
7		1	Lever - Metering Not available separately.
8		1	Valve - Inlet Needle Not available separately.
9		1	Spring - Lever Not available separately.
10		1	Welch - Plug Not available separately.
11		1	Needle - Idle Not available separately.
12		1	Needle - High Speed Not available separately.
13		2	Needle - Spring Not available separately.
14		1	"E" Ring Not available separately.
15		1	Screw - Plate Not available separately.
16		1	Plate - Throttle Not available separately.
17		1	Spring - Throttle Return Not available separately.
18		1	Shaft Assembly - Throttle Not available separately.
19		1	Screw - Choke Not available separately.
20		1	Plate - Choke Not available separately.
21		1	Ball - Check Not available separately.
22		1	Spring Not available separately.
23		1	Shaft Assembly - Choke Not available separately.
24		1	Screw - Idle Speed Not available separately.
25		1	Screw - Pump Cover Not available separately.
26		1	Pump - Cover Not available separately.
27		1	Diaphragm - Fuel Pump Not available separately.
28		1	Gasket - Fuel Pump Not available separately.
29		1	Fuel Pump Not available separately.
30		1	Screen Not available separately.
	218868		Major Repair Kit
	218869		Minor Repair Kit

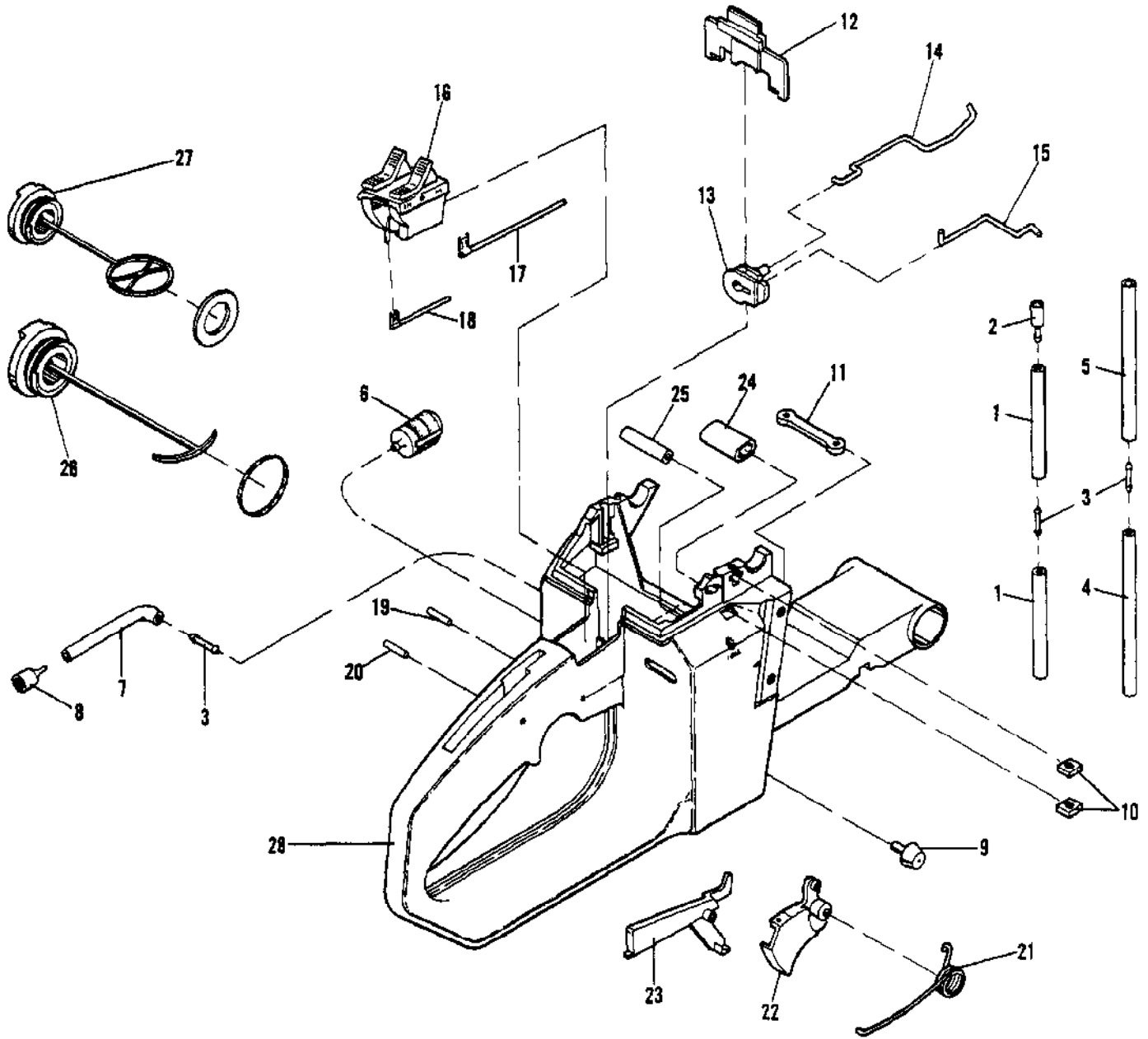


Ref #	Part Number	Qty	Description
	218407	1	BRAKE ASSEMBLY
1	217935	2	SCREW 10-24 x .50
2	105367	2	NUT-HEX 10-24
3	218103	1	SPIKE
4	217935	1	SCREW
5	218641	1	STOP-CHAIN
6	110737	1	CLIP
7	218361	1	SCREW 1/4-20 x .75
8	218079	1	E CLIP
9	217472	1	BRAKE BAND
10	217440	1	SPRING-CHAIN BRAKE
11	217449	1	PIN-SPRING HOOK
12	217450	1	PIVOT LEVER
13	218679	1	WASHER-SPRING
14	218059	1	FLAG LEVER ASY.
15	218674	1	D WASHER
16	217448	1	PIVOT LATCH
17	217454	1	LATCH ASY.
18	217664	1	CHAIN BRAKE HOUSING
19	218132	1	LABEL-SAFETY
20	218728	1	PLATE-NAME

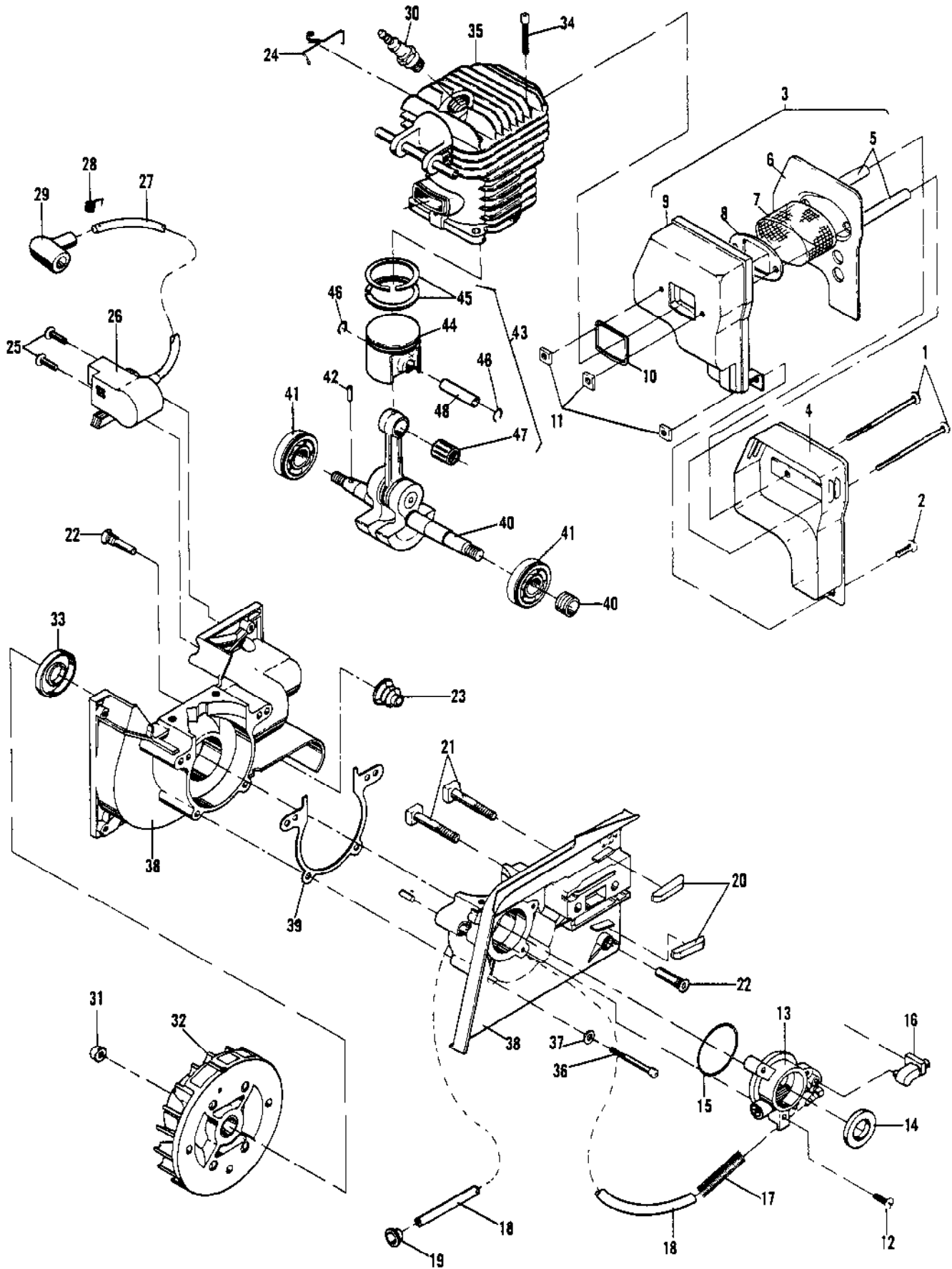


Ref #	Part Number	Qty	Description
1	218042	2	Nut - Bar
2			Chain Brake Assembly Not available separately. See "Chain Brake Assembly" illustration and parts list.
3	218832	1	Bar Plate
4		1	Bar Not available separately. See "Bar & Chain" Accessories illustration and parts list.
5		1	Chain Not available separately. See "Bar & Chain" Accessories illustration and parts list.
6	217594	1	Bar Plate
7	217640	1	Bar Adjustment Screw
8	217479	1	Bar Adjustment Nut
9	218360	1	Clutch Assembly
10	218068	2	Plate - Rack
11	217898	1	Spring - Garter
12	217897	1	Rotor - Clutch
13	217896	2	Clutch - Shoe
14	218370	2	Rivet
15	217457	2	Washer
16	215720	1	Bearing - Needle
17	217735	1	Drum/Sprocket
18	218925	1	Sprocket .325 Pitch
18	218928	1	Sprocket .375 Pitch
19	217936	4	Screw - 10-24 x .75
20		1	Starter Assembly Not available separately. See "Starter Assembly" illustrated parts list.
21	217537	1	Baffle - Fan
22	218083	2	Screw - 10-24 x .25
23	217836	1	Shroud - Top
24	218255	1	Filter - Air Assembly
25	217940	2	Screw - 10-24 x 1.50
26		1	Carburetor Not available separately. See Carburetor Assembly illustration and parts list.
27	218260	1	Vent - Carburetor
28	218483	1	Hose - Vent
29	218252	1	Bulk Head Assembly
30	217937	2	Screw - 10-24 x 1
31	95656	1	Eyelet
32	218253	1	Flange - Carburetor Mount
33	218483	1	Hose - Pulse
34	218129	1	Barb - Pulse
35	217283	1	Shroud - Cylinder
36	217766	1	Boot - Inlet
37	218371	2	Carrier - Rear Mount
38	218372	2	Mount - Rear
39	218362	2	Retainer - Cylinder Shroud
40	217936	4	Screw - 10-24 x .75
41	218262	1	Frame/Grip Assembly
42	218680	1	Spacer/C-Frame
43		1	Main Frame Assembly Not available separately. See "Main Frame" illustration and parts list.
44		1	Powerhead Assembly Not available separately. See "Powerhead" illustration and parts list.

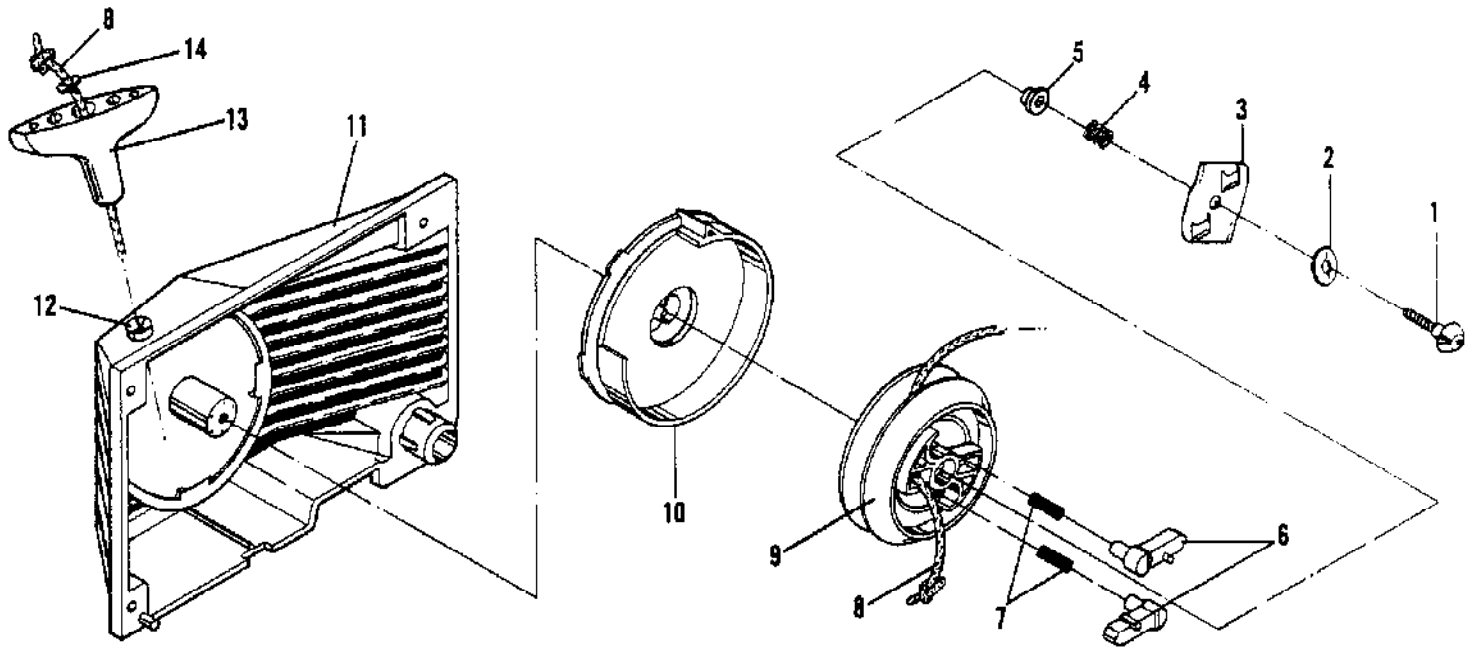




Ref #	Part Number	Qty	Description
	218898	1	Main Frame Assembly
1	218483	1	Hose - Vent
2	218260	1	Vent
3	218415	3	Barb - Hose
4	218535	1	Hose - Fuel Tank
5	218480	1	Hose - Fuel/Oil
6	215714	1	Pickup - Fuel
7	218483	1	Hose - Oil
8	92465	1	Pickup - Oil
9	218122	2	Bumper - Cut Control
10	218005	4	Nut - 10-24 Square
11	218117	1	Plate - Nut
12	218029	1	Retainer - Control Housing
13	217870	1	Grommet Control
14	218118	1	Rod - Throttle
15	218251	1	Rod - Choke
16	218195	1	Control Assembly
17	218349		Wire Assembly
18	218348	1	Wire Assembly
19	218491	1	Pin - Trigger
20	218492	1	Pin - Trigger
21	93771	1	Spring - Trigger
22	93538A	1	Trigger Assembly
23	91955	1	Trigger - Release
24	218484	1	Tube - H/L Adjustment
25	218485	1	Tube - Idle Adjustment
26	236790	1	Fuel - Cap Assembly
27	235552	1	Oil - Cap Assembly
28	218248	1	Main Frame



Ref #	Part Number	Qty	Description
1	217942	2	SCREW 10 x 24 x 2.62
2	217935	1	SCREW 10-24 x 50
3	218633	1	MUFFLER ASY.
4	218099	1	BODY ASY.- OUTER
5	218030	2	TUBE-BOLT
6	218028	1	BAFFLE
7	217629	1	SCREEN-SPARK ARRESTOR
8	217627	1	PLATE-REINFORCEMENT
9	218076	1	BODY-INNER
10	215947	1	GASKET-EXHAUST
11	218005	3	NUT-MUFFLER 10-24
12	217936	3	SCREW 10-24 x .25
13	217266	1	OILER ASY.
14	215892	1	SEAL
15	217867	1	O-RING
16	217557	1	CONNECTOR-OIL PUMP
17	218669	1	GUARD-OIL BASE
18	218482	1	HOSE-OIL PUMP
19		1	FITTING INLET
20	218196	2	GUIDE-CHAIN
21	92459	2	BOLT-BAR
22	217781	2	SCREW
23	218124	2	VIBRATION MOUNT
24	217962	1	CLIP-SPRING
25	217936	2	SCREW 10-24 x .75
26	218236	1	IGNITION ASY.
27			WIRE ASY.-SPARK PLUG Not available separately.
28	102556	1	CONNECTOR SPARK
29	95266	1	BOOT-SPARK PLUG
30	62345	1	SPARK PLUG
31	218042	1	NUT
32	218635	1	FLYWHEEL ASY.
33	215888	1	SEAL-OIL
34	217943		SCREW 1/4-20 x 1.0
35	215890	1	CYLINDER
36	217721	4	SCREW 10-24 x 1.62
37	105048		WASHER-FLAT
38	216477	1	CRANKCASE ASY.
39	216508	1	GASKET-CRANKCASE
40	218897	1	SHAFT/ROD/WORMGEAR ASY.
41	215946	2	BEARING BAIL
42	217632	1	PIN-TIMING
43	218952	1	PISTON ASY.
44	215726	1	PISTON
45	215825	2	RINGS-PISTON
46	215876	2	RING RETAINING
47	215837	1	BEARING-PISTON PIN
48	215836	1	PIN-PISTON



Ref #	Part Number	Qty	Description
	216044	1	STARTER ASSY. KIT
1	218056	1	SCREW-PAWL PLATE
2	218055	1	WASHER-PAWL PLATE
3	217893	1	PLATE-PAWL
4	218054	1	SPRING
5	218053	1	BUSHING
6	217890	2	PAWL-STARTER
7	218052	2	SPRING-PAWL
8	218051	1	ROPE
9	217889	1	PULLEY-STARTER
10	217891	1	RECOIL HSNG. & SPRING
11	219027		STARTER HOUSING ASY.
12		1	GUIDE ROPE Not available separately.
13	91255	1	HANDLE-STARTER
14	216531	1	WASHER